

TABLE OF CONTENTS OF SPECIAL PROVISIONS

Note: This Table of Contents has been prepared for the convenience of those using this contract with the sole express purpose of locating quickly the information contained herein; and no claims shall arise due to omissions, additions, deletions, etc., as this Table of Contents shall not be considered part of the contract.

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AUGUST 12, 2020
FEDERAL AID PROJECT NO. N/A
STATE PROJECT NO. 170-3527

STATEWIDE REPLACEMENT OF OVERHEAD SIGN SUPPORTS ON VARIOUS ROUTES

Town(s) / City of Greenwich, Darien, Norwalk, Danbury, Milford, North Haven, Wallingford, Meriden, Glastonbury, East Hartford, Tolland, Enfield and Ashford

The State of Connecticut, Department of Transportation, Standard Specifications for Roads, Bridges, Facilities and Incidental Construction, Form 818, 2020, is hereby made part of this contract, as modified by the Special Provisions contained herein. Form 818 is available at the following DOT website link <http://www.ct.gov/dot/cwp/view.asp?a=3609&q=430362>. The current edition of the State of Connecticut Department of Transportation's "Construction Contract Bidding and Award Manual" ("Manual"), is hereby made part of this contract. If the provisions of this Manual conflict with provisions of other Department documents (not including statutes or regulations), the provisions of the Manual will govern. The Manual is available at the following DOT website link <http://www.ct.gov/dot/cwp/view.asp?a=2288&q=259258>. The Special Provisions relate in particular to the Statewide Replacement of Overhead Sign Supports on Various Routes in the Town(s) / City of Greenwich, Darien, Norwalk, Danbury, Milford, North Haven, Wallingford, Meriden, Glastonbury, East Hartford, Tolland, Enfield and Ashford

CONTRACT TIME AND LIQUIDATED DAMAGES

In order to minimize the hazard, cost and inconvenience to the traveling public and pollution of the environment, it is necessary to limit the time of construction work, which interferes with traffic as specified in Article 1.08.04 of the Special Provisions.

There will be two assessments for liquidated damages and they will be addressed in the following manner:

1. For this contract, an assessment per day for liquidated damages, at a rate of One Thousand Five Hundred Dollars (\$1,500.00) per day shall be applied to each calendar day the work runs in excess of the Four Hundred Eighty-Eight (488) allowed calendar days for the contract.
2. For this contract, an assessment per hour for liquidated damages shall be applied to each hour, or any portion thereof, in which the Contractor interferes with normal traffic operations during the restricted hours given in Article 1.08.04 of the Special Provisions. The liquidated damages shall be as shown in the following tables entitled "Liquidated Damages Per Hour" for each hour, or any portion thereof, in which the Contractor interferes with normal traffic operations during the restricted hours.

LIQUIDATED DAMAGES PER HOUR

PROJECT NO. 0170-3527

**SITE 1
I-95 NB in Greenwich**

3 Through Lane Section		
If Working Periods Extends Into	A.M. 1 Lane Closure	A.M. 2 Lane Closure
1st Hour of Restrictive Period	\$ 500	\$ 5,000
2nd Hour of Restrictive Period	\$ 500	\$ 20,000
3rd Hour or any Subsequent Hour of Restrictive Period	\$ 500	\$ 60,000

The above liquidated damages apply to those hours shown on the Limitation of Operations charts designated with a “0”, “S”, “1”, or “2”.

The above liquidated damages shall be applied when the actual number of lanes closed exceeds the number of lanes allowed to be closed, as dictated in the Limitation of Operations Chart.

If all available shoulder widths or gore areas are not available to traffic for each hour designated with a “0” on the Limitation of Operations Charts, then liquidated damages of \$500 shall apply for each hour, or part thereof.

LIQUIDATED DAMAGES PER HOUR

PROJECT NO. 0170-3527

**SITE 2
I-95 SB in Darien**

3 Through Lane Section At Exit 11 Off-Ramp		
If Working Periods Extends Into	A.M. 1 Lane Closure	A.M. 2 Lane Closure
1st Hour of Restrictive Period	\$ 35,000	\$ 90,000
2nd Hour of Restrictive Period	\$60,000	\$ 100,000
3rd Hour or any Subsequent Hour of Restrictive Period	\$60,000	\$ 100,000

The above liquidated damages apply to those hours shown on the Limitation of Operations charts designated with a “0”, “S”, “1”, or “2”.

The above liquidated damages shall be applied when the actual number of lanes closed exceeds the number of lanes allowed to be closed, as dictated in the Limitation of Operations Chart.

If all available shoulder widths or gore areas are not available to traffic for each hour designated with a “0” on the Limitation of Operations Charts, then liquidated damages of \$500 shall apply for each hour, or part thereof.

LIQUIDATED DAMAGES PER HOUR

PROJECT NO. 0170-3527

**SITE 3
I-95 SB in Norwalk**

3 Through Lane Section At Exit 15 Off-Ramp		
If Working Periods Extends Into	A.M. 1 Lane Closure	A.M. 2 Lane Closure
1st Hour of Restrictive Period	\$ 35,000	\$ 90,000
2nd Hour of Restrictive Period	\$60,000	\$ 100,000
3rd Hour or any Subsequent Hour of Restrictive Period	\$60,000	\$ 100,000

The above liquidated damages apply to those hours shown on the Limitation of Operations charts designated with a “0”, “S”, “1”, or “2”.

The above liquidated damages shall be applied when the actual number of lanes closed exceeds the number of lanes allowed to be closed, as dictated in the Limitation of Operations Chart.

If all available shoulder widths or gore areas are not available to traffic for each hour designated with a “0” on the Limitation of Operations Charts, then liquidated damages of \$500 shall apply for each hour, or part thereof.

LIQUIDATED DAMAGES PER HOUR

PROJECT NO. 0170-3527

SITE 4

I-84 WB in Danbury

2 Through Lane Section	
If Working Periods Extends Into	A.M. 1 Lane Closure
1st Hour of Restrictive Period	\$ 500
2nd Hour of Restrictive Period	\$ 15,000
3rd Hour or any Subsequent Hour of Restrictive Period	\$ 35,000

The above liquidated damages apply to those hours shown on the Limitation of Operations charts designated with a “0”, “S” or “1”.

The above liquidated damages shall be applied when the actual number of lanes closed exceeds the number of lanes allowed to be closed, as dictated in the Limitation of Operations Chart.

If all available shoulder widths or gore areas are not available to traffic for each hour designated with a “0” on the Limitation of Operations Charts, then liquidated damages of \$500 shall apply for each hour, or part thereof.

LIQUIDATED DAMAGES PER HOUR

PROJECT NO. 0170-3527

SITE 4

I-84 WB in Danbury

3 Through Lane Section			
If Working Periods Extends Into	A.M. 1 Lane Closure	A.M. 2 Lane Closure	P.M. 1 Lane Closure
1st Hour of Restrictive Period	\$ 500	\$ 2,000	\$ 500
2nd Hour of Restrictive Period	\$ 500	\$ 20,000	\$ 500
3rd Hour or any Subsequent Hour of Restrictive Period	\$ 500	\$45,000	\$ 500

The above liquidated damages apply to those hours shown on the Limitation of Operations charts designated with a “0”, “S”, “1”, or “2”.

The above liquidated damages shall be applied when the actual number of lanes closed exceeds the number of lanes allowed to be closed, as dictated in the Limitation of Operations Chart.

If all available shoulder widths or gore areas are not available to traffic for each hour designated with a “0” on the Limitation of Operations Charts, then liquidated damages of \$500 shall apply for each hour, or part thereof.

LIQUIDATED DAMAGES PER HOUR

PROJECT NO. 0170-3527

**SITE 6
SR 796 NB in Milford**

2 Through Lane Section		
If Working Periods Extends Into	A.M. 1 Lane Closure	P.M. 1 Lane Closure
1st Hour of Restrictive Period	\$ 500	\$ 1000
2nd Hour of Restrictive Period	\$ 2000	\$ 9000
3rd Hour or any Subsequent Hour of Restrictive Period	\$ 2000	\$ 20000

The above liquidated damages apply to those hours shown on the Limitation of Operations charts designated with a “0”, “S” or “1”.

The above liquidated damages shall be applied when the actual number of lanes closed exceeds the number of lanes allowed to be closed, as dictated in the Limitation of Operations Chart.

If all available shoulder widths or gore areas are not available to traffic for each hour designated with a “0” on the Limitation of Operations Charts, then liquidated damages of \$500 shall apply for each hour, or part thereof.

LIQUIDATED DAMAGES PER HOUR

PROJECT NO. 0170-3527

**SITE 7
I-95 NB in Milford**

3 Through Lane Section		
If Working Periods Extends Into	A.M. 1 Lane Closure	A.M. 2 Lane Closure
1st Hour of Restrictive Period	\$ 500	\$ 500
2nd Hour of Restrictive Period	\$ 500	\$ 15,000
3rd Hour or any Subsequent Hour of Restrictive Period	\$ 500	\$ 45,000

The above liquidated damages apply to those hours shown on the Limitation of Operations charts designated with a “0”, “S”, “1”, or “2”.

The above liquidated damages shall be applied when the actual number of lanes closed exceeds the number of lanes allowed to be closed, as dictated in the Limitation of Operations Chart.

If all available shoulder widths or gore areas are not available to traffic for each hour designated with a “0” on the Limitation of Operations Charts, then liquidated damages of \$500 shall apply for each hour, or part thereof.

LIQUIDATED DAMAGES PER HOUR

PROJECT NO. 0170-3527

SITE 8

I-91 NB in North Haven

3 Through Lane Section			
If Working Periods Extends Into	A.M. 1 Lane Closure	A.M. 2 Lane Closure	P.M. 1 Lane Closure
1st Hour of Restrictive Period	\$ 500	\$ 500	\$ 500
2nd Hour of Restrictive Period	\$ 500	\$ 15,000	\$ 500
3rd Hour or any Subsequent Hour of Restrictive Period	\$ 500	\$40,000	\$ 500

The above liquidated damages apply to those hours shown on the Limitation of Operations charts designated with a “0”, “S”, “1”, or “2”.

The above liquidated damages shall be applied when the actual number of lanes closed exceeds the number of lanes allowed to be closed, as dictated in the Limitation of Operations Chart.

If all available shoulder widths or gore areas are not available to traffic for each hour designated with a “0” on the Limitation of Operations Charts, then liquidated damages of \$500 shall apply for each hour, or part thereof.

LIQUIDATED DAMAGES PER HOUR

PROJECT NO. 0170-3527

SITE 8

I-91 NB in North Haven

4 Through Lane Section				
If Working Periods Extends Into	A.M. 1 Lane Closure	A.M. 2 Lane Closure	A.M. 3 Lane Closure	P.M. 1 Lane Closure
1st Hour of Restrictive Period	\$ 500	\$ 500	\$ 10,000	\$ 500
2nd Hour of Restrictive Period	\$ 500	\$ 4,000	\$ 50,000	\$ 1,000
3rd Hour or any Subsequent Hour of Restrictive Period	\$ 500	\$3,000	\$ 90,000	\$ 1,000

The above liquidated damages apply to those hours shown on the Limitation of Operations charts designated with a "0", "S", "1", "2", or "3"

The above liquidated damages shall be applied when the actual number of lanes closed exceeds the number of lanes allowed to be closed, as dictated in the Limitation of Operations Chart.

If all available shoulder widths or gore areas are not available to traffic for each hour designated with a "0" on the Limitation of Operations Charts, then liquidated damages of \$500 shall apply for each hour, or part thereof.

LIQUIDATED DAMAGES PER HOUR

PROJECT NO. 0170-3527

SITE 9

I-91 SB in North Haven

3 Through Lane Section			
If Working Periods Extends Into	A.M. 1 Lane Closure	A.M. 2 Lane Closure	P.M. 1 Lane Closure
1st Hour of Restrictive Period	\$ 500	\$ 8,000	\$ 500
2nd Hour of Restrictive Period	\$ 500	\$ 40,000	\$ 500
3rd Hour or any Subsequent Hour of Restrictive Period	\$ 500	60,000	\$ 500

The above liquidated damages apply to those hours shown on the Limitation of Operations charts designated with a “0”, “S”, “1”, or “2”.

The above liquidated damages shall be applied when the actual number of lanes closed exceeds the number of lanes allowed to be closed, as dictated in the Limitation of Operations Chart.

If all available shoulder widths or gore areas are not available to traffic for each hour designated with a “0” on the Limitation of Operations Charts, then liquidated damages of \$500 shall apply for each hour, or part thereof.

LIQUIDATED DAMAGES PER HOUR

PROJECT NO. 0170-3527

**SITE 10
I-91 SB in Wallingford**

3 Through Lane Section			
If Working Periods Extends Into	A.M. 1 Lane Closure	A.M. 2 Lane Closure	P.M. 1 Lane Closure
1st Hour of Restrictive Period	\$ 500	\$ 8,000	\$ 500
2nd Hour of Restrictive Period	\$ 500	\$ 40,000	\$ 500
3rd Hour or any Subsequent Hour of Restrictive Period	\$ 500	60,000	\$ 500

The above liquidated damages apply to those hours shown on the Limitation of Operations charts designated with a “0”, “S”, “1”, or “2”.

The above liquidated damages shall be applied when the actual number of lanes closed exceeds the number of lanes allowed to be closed, as dictated in the Limitation of Operations Chart.

If all available shoulder widths or gore areas are not available to traffic for each hour designated with a “0” on the Limitation of Operations Charts, then liquidated damages of \$500 shall apply for each hour, or part thereof.

LIQUIDATED DAMAGES PER HOUR

PROJECT NO. 0170-3527

**SITE 12 and 13
Route 66 WB in Meriden**

2 Through Lane Section		
If Working Periods Extends Into	A.M. 1 Lane Closure	P.M. 1 Lane Closure
1st Hour of Restrictive Period	\$ 500	\$ 500
2nd Hour of Restrictive Period	\$ 500	\$ 500
3rd Hour or any Subsequent Hour of Restrictive Period	\$ 500	\$ 500

The above liquidated damages apply to those hours shown on the Limitation of Operations charts designated with a “0”, “S” or “1”.

The above liquidated damages shall be applied when the actual number of lanes closed exceeds the number of lanes allowed to be closed, as dictated in the Limitation of Operations Chart.

If all available shoulder widths or gore areas are not available to traffic for each hour designated with a “0” on the Limitation of Operations Charts, then liquidated damages of \$500 shall apply for each hour, or part thereof.

LIQUIDATED DAMAGES PER HOUR

PROJECT NO. 0170-3527

**SITE 14
I-91 SB in Meriden**

3 Through Lane Section			
If Working Periods Extends Into	A.M. 1 Lane Closure	A.M. 2 Lane Closure	P.M. 1 Lane Closure
1st Hour of Restrictive Period	\$ 500	\$ 10,000	\$ 500
2nd Hour of Restrictive Period	\$ 5,000	\$ 60,000	\$ 500
3rd Hour or any Subsequent Hour of Restrictive Period	\$ 4,000	\$ 90,000	\$ 2,000

The above liquidated damages apply to those hours shown on the Limitation of Operations charts designated with a “0”, “S”, “1”, or “2”.

The above liquidated damages shall be applied when the actual number of lanes closed exceeds the number of lanes allowed to be closed, as dictated in the Limitation of Operations Chart.

If all available shoulder widths or gore areas are not available to traffic for each hour designated with a “0” on the Limitation of Operations Charts, then liquidated damages of \$500 shall apply for each hour, or part thereof.

LIQUIDATED DAMAGES PER HOUR

PROJECT NO. 0170-3527

SITE 15

Route 2 EB in Glastonbury

2 Through Lane Section	
If Working Periods Extends Into	A.M. 1 Lane Closure
1st Hour of Restrictive Period	\$ 500
2nd Hour of Restrictive Period	\$ 3,000
3rd Hour or any Subsequent Hour of Restrictive Period	\$ 9,000

The above liquidated damages apply to those hours shown on the Limitation of Operations charts designated with a “0”, “S” or “1”.

The above liquidated damages shall be applied when the actual number of lanes closed exceeds the number of lanes allowed to be closed, as dictated in the Limitation of Operations Chart.

If all available shoulder widths or gore areas are not available to traffic for each hour designated with a “0” on the Limitation of Operations Charts, then liquidated damages of \$500 shall apply for each hour, or part thereof.

LIQUIDATED DAMAGES PER HOUR

PROJECT NO. 0170-3527

SITE 16

I-84 EB in East Hartford

5 Through Lane Section					
If Working Periods Extends Into	A.M. 1 Lane Closure	A.M. 2 Lane Closure	A.M. 3 Lane Closure	P.M. 1 Lane Closure	P.M. 2 Lane Closure
1st Hour of Restrictive Period	\$ 500	\$ 500	\$ 500	\$ 500	\$ 1,000
2nd Hour of Restrictive Period	\$ 500	\$ 500	\$ 500	\$ 7,000	\$ 35,000
3rd Hour or any Subsequent Hour of Restrictive Period	\$ 500	\$500	\$ 500	\$ 7,000	\$ 70,000

The above liquidated damages apply to those hours shown on the Limitation of Operations charts designated with a “0”, “S”, “1”, “2”, “3”, or “4”

The above liquidated damages shall be applied when the actual number of lanes closed exceeds the number of lanes allowed to be closed, as dictated in the Limitation of Operations Chart.

If all available shoulder widths or gore areas are not available to traffic for each hour designated with a “0” on the Limitation of Operations Charts, then liquidated damages of \$500 shall apply for each hour, or part thereof.

LIQUIDATED DAMAGES PER HOUR

PROJECT NO. 0170-3527

**SITE 17
I-84 EB in Tolland**

3 Through Lane Section				
If Working Periods Extends Into	A.M. 1 Lane Closure	A.M. 2 Lane Closure	P.M. 1 Lane Closure	P.M. 2 Lane Closure
1st Hour of Restrictive Period	\$ 500	\$ 500	\$ 500	\$ 500
2nd Hour of Restrictive Period	\$ 500	\$ 500	\$ 500	\$ 500
3rd Hour or any Subsequent Hour of Restrictive Period	\$ 500	\$ 500	\$ 500	\$ 500

The above liquidated damages apply to those hours shown on the Limitation of Operations charts designated with a “0”, “S”, “1”, or “2”.

The above liquidated damages shall be applied when the actual number of lanes closed exceeds the number of lanes allowed to be closed, as dictated in the Limitation of Operations Chart.

If all available shoulder widths or gore areas are not available to traffic for each hour designated with a “0” on the Limitation of Operations Charts, then liquidated damages of \$500 shall apply for each hour, or part thereof.

LIQUIDATED DAMAGES PER HOUR

PROJECT NO. 0170-3527

**SITE 18
I-91 NB in Enfield**

3 Through Lane Section			
If Working Periods Extends Into	A.M. 1 Lane Closure	A.M. 2 Lane Closure	P.M. 1 Lane Closure
1st Hour of Restrictive Period	\$ 500	\$ 500	\$ 8,000
2nd Hour of Restrictive Period	\$ 500	\$ 10,000	\$ 35,000
3rd Hour or any Subsequent Hour of Restrictive Period	\$ 500	\$ 20,000	\$ 50,000

The above liquidated damages apply to those hours shown on the Limitation of Operations charts designated with a “0”, “S”, “1”, or “2”.

The above liquidated damages shall be applied when the actual number of lanes closed exceeds the number of lanes allowed to be closed, as dictated in the Limitation of Operations Chart.

If all available shoulder widths or gore areas are not available to traffic for each hour designated with a “0” on the Limitation of Operations Charts, then liquidated damages of \$500 shall apply for each hour, or part thereof.

LIQUIDATED DAMAGES PER HOUR

PROJECT NO. 0170-3527

**SITE 19
I-84 EB in Ashford**

3 Through Lane Section				
If Working Periods Extends Into	A.M. 1 Lane Closure	A.M. 2 Lane Closure	P.M. 1 Lane Closure	P.M. 2 Lane Closure
1st Hour of Restrictive Period	\$ 500	\$ 500	\$ 500	\$ 500
2nd Hour of Restrictive Period	\$ 500	\$ 500	\$ 500	\$ 500
3rd Hour or any Subsequent Hour of Restrictive Period	\$ 500	\$ 500	\$ 500	\$ 500

The above liquidated damages apply to those hours shown on the Limitation of Operations charts designated with a “0”, “S”, “1”, or “2”.

The above liquidated damages shall be applied when the actual number of lanes closed exceeds the number of lanes allowed to be closed, as dictated in the Limitation of Operations Chart.

If all available shoulder widths or gore areas are not available to traffic for each hour designated with a “0” on the Limitation of Operations Charts, then liquidated damages of \$500 shall apply for each hour, or part thereof.

For the purpose of administering this contract, normal traffic operations are considered interfered with when:

1. Any portion of the travel lanes or shoulders is occupied by any personnel, equipment, materials, or supplies including signs.
2. The transition between the planes of pavement surfaces is at a rate of one inch in less than fifteen feet longitudinally.

NOTICE TO CONTRACTOR – PRE-BID QUESTIONS AND ANSWERS

Questions pertaining to DOT advertised construction projects must be presented through the CTDOT Pre-Bid Q and A Website. The Department cannot guarantee that all questions will be answered prior to the bid date. **PLEASE NOTE - at 9:00 am Monday (i.e. typical Wednesday Bid Opening) the project(s) being bid will be closed for questions, at which time questions can no longer be submitted through the Q and A Website.**

Answers may be provided by the Department up to 12:00 noon, the day before the bid. At this time, the Q and A for those projects will be considered final, unless otherwise stated and/or the bid is postponed to a future date and time to allow for further questions and answers to be posted.

If a question needs to be asked the day before the bid date, please contact the Contracts Unit staff and email your question to dotcontracts@ct.gov immediately.

Contractors must identify their company name, contact person, contact email address and phone number when asking a question. The email address and phone number will not be made public.

The questions and answers (if any) located on the Q and A Website are hereby made part of the bid/contract solicitation documents (located on the State Contracting Portal), and resulting contract for the subject project(s). It is the bidder's responsibility to monitor, review, and become familiar with the questions and answers, as with all bid requirements and contract documents, prior to bidding. By signing the bid proposal and resulting contract, the bidder acknowledges receipt of, and agrees to the incorporation of the final list of Q and A, into the contract document.

Contractors will not be permitted to file a future claim based on lack of receipt, or knowledge of the questions and answers associated with a project. All bidding requirements and project information, including but not limited to contract plans, specifications, addenda, Q and A, Notice to Contractors, etc., are made public on the State Contracting Portal and/or the CTDOT website.

NOTICE TO CONTRACTOR – SALVAGE

The following salvage items shall be delivered by the Contractor to the Maintenance Garage specified below. Deliveries may be made between 7:00 AM to 4:00 PM except during lunch hour, 12:00 PM to 1:00 PM, Monday through Friday, excluding holidays. The Contractor shall contact the General Supervisor, at least 24 hours prior to delivery. The salvage material shall be loaded, transported and unloaded by the Contractor. All material shall be stacked and stored by the Contractor according to the direction of the General Supervisor or his representative.

The Contractor shall salvage the following items for the State:

District 3:

The following items shall be brought to the New Canaan Maintenance Garage whose general supervisor is Donald Remson, (203) 972-5098, Donald.Remson@ct.gov

1122 L.F. of MBR type R-I at Site 1 in Greenwich

The following items shall be brought to the Wallingford Maintenance Garage whose general supervisor is Luis Crespo, (203) 265-0106, Luis.Crespo@ct.gov

234 L.F. of MBR type R-I at Site 10 in Wallingford

District 4:

The following items shall be brought to the Southbury Maintenance Garage whose general supervisor is Eoin McClure, (203) 264-5383, Eoin.McClure@ct.gov

96 L.F. of MBR type RB-350 at Site 5 in Danbury

The State Inspector responsible for this project shall determine the condition of the materials.

Before delivery to the store area the Office of Construction's project inspector should have a Salvage Materials Return to Stores Form issued on the Inventory Management Information System (IMIS), for each item or type to be delivered to the store. The Salvage Materials Return to Stores Form will be forwarded to the Material Store Supervisor.

The Contractor shall not receive direct payment for this work. The cost for loading, transporting and unloading the salvage items shall be included in the general work for the project.

NOTICE TO CONTRACTOR – COMPASS SUBMITTALS

Upon execution of the Contract, the Contractor acknowledges and agrees that contractual submittals for this Project shall be submitted and handled through the Department's project management system, COMPASS.

Contractor submittals including, but not limited to, Shop Drawings, Working Drawings, Product Data, RFIs, and RFCs shall be generated and delivered by the Contractor in accordance with the Department's [COMPASS Contractor's User Manual](#). The administering District office will inform the Contractor of other deliverables required to be similarly submitted.

Access credentials for COMPASS will be provided free of charge to the Contractor.

The Department shall not be held responsible for delays, lack of processing or responses to submittals that do not follow the specified guidelines in the COMPASS Contractor's User Manual.

NOTICE TO CONTRACTOR – MINIMUM CONCRETE COMPRESSIVE STRENGTH

The concrete strength or allowable design stress specified in the General Notes is for design purposes only. The minimum compressive strength of concrete in constructed components shall comply with the requirements of Section 6.01 Concrete for Structures.

NOTICE TO CONTRACTOR – PORTLAND CEMENT CONCRETE (PCC) MIX CLASSIFICATIONS

SECTIONS 6.01 and M.03 MIX CLASSIFICATION EQUIVALENCY

Sections 6.01 *Concrete for Structures* and M.03 *Portland Cement Concrete* have been revised to reflect changes to item names and nomenclature for standard Portland cement concrete (PCC) mix classifications. Special Provisions, plan sheets and select pay items in this Contract may not reflect this change. Refer to the Concrete Mix Classification Equivalency Table below to associate the Concrete Mix Classifications with Former Mix Classifications that may be present elsewhere in the Contract.

Concrete Mix Classification Equivalency Table

New Mix Classification (Class PCCXXYZ ¹)	Former Mix Classification
Class PCC03340	Class “A”
Class PCC03360	Class “C”
Class PCC04460 ²	Class “F”
Class PCC04462 ²	High Performance Concrete
Class PCC04481, PCC05581	Class “S”

Table Notes:

1. See Table M.03.02-1, Standard Portland Cement Concrete Mixes, for the new Mix Classification naming convention.
2. Class PCC04462 (formerly Class “HP1” Concrete; also called low permeability concrete) is to be used for the following cast-in-place bridge components: decks, bridge sidewalks, and bridge parapets.

Where called for in the Contract, **Low Permeability Concrete** shall be used, as specified in Sections 6.01 and M.03. Please pay special attention to the requirements for Class PCC04462, including:

- Submittal of a mix design developed by the Contractor and a concrete supplier **at least 90 days prior to placing the concrete**
- Testing and trial placement of the concrete mix is to be developed and discussed with the Department

The Department will not consider any requests for change to eliminate the use of Low Permeability Concrete on this Project.

NOTICE TO CONTRACTOR – ARCHITECTURAL AND INDUSTRIAL MAINTENANCE COATINGS

This Contract includes the application of materials subject to the Volatile Organic Compounds (VOC) content limits stated in the Regulations of Connecticut State Agencies (RCSA) Sections 22a-174-41 and -41a. All architectural and industrial maintenance (AIM) coatings and applications of such coatings must comply with these regulations.

The Contractor shall submit a Material Safety Data Sheet/Safety Data Sheet or Product Technical Data Sheet developed by the manufacturer of each material that may be subject to the Regulations. The submittal must verify both the type of AIM and its VOC Content. VOC content shall be determined based on the formulation data supplied by the materials manufacturer.

The Contractor may only use AIM coatings that contain VOCs below the respective coating category Phase II limits specified in Table 1 if either:

- a) the coating was manufactured on or after May 1, 2018, **or**
- b) the coating is being applied after April 30, 2021.

The Contractor may use AIM coatings that contain VOCs exceeding the respective coating category Phase II limits specified in Table 1 only if all of the following four conditions are met:

- a) the coating is being applied on or before April 30, 2021,
- b) the coating contains VOCs below the applicable Phase I limits specified in Table 1,
- c) the coating was manufactured prior to May 1, 2018, **and**
- d) the coating container(s) are dated (or date coded) as such.

For any coating that is not categorized within Table 1, the Contractor shall classify the coating as follows and apply corresponding limits in Table 1.

- Registers gloss <15 on an 85-degree meter or <5 on a 60-degree meter) – Flat Coating,
- Registers gloss of ≥ 15 on an 85-degree meter and ≥ 5 on a 60-degree meter) - Nonflat Coating,
- Registers gloss of ≥ 70 on a 60-degree meter - Nonflat-High Gloss Coating.

The Contractor must close all containers of coating and solvent when not in use.

Coating container labels must display the date the coating was manufactured, the manufacturer's recommendation regarding thinning with solvent, and the coating's VOC content in grams per liter (g/L) of coating. Certain coating categories as noted in Table 1 have additional labeling requirements.

The Contractor may add additional solvent to a coating only if such addition does not cause the coating to exceed the applicable VOC limit specified Table 1. The Contractor must adhere to type(s) of solvent and maximum amount of solvent recommended by coating manufacturer. VOC content of a thinned coating shall be the VOC content as listed by the manufacturer after thinning in accordance with its recommendation.

TABLE 1		
Coating Category	Phase I	Phase II
	manufactured prior to May 1, 2018 VOC content limit (g/L)	manufactured on or after May 1, 2018 VOC content limit (g/L)
Aluminum roof coating	--- ¹	450
Antenna coating	530	--- ¹
Antifouling coating	400	--- ¹
Basement specialty coating	--- ¹	400
Bituminous roof coating	300	270
Bituminous roof primer	350	350
Bond breaker	350	350
Calcimine recoater	475	475
Clear wood coating - Clear brushing lacquer²	680	275
Clear wood coating - Lacquer^{2,3}	550	275
Clear wood coating - Sanding sealer^{2,4}	350	275
Clear wood coating - Varnish²	350	275
Concrete curing compound	350	350
Concrete or masonry sealer/ Waterproofing concrete or masonry sealer	400	100
Concrete surface retarder	780	780
Conjugated oil varnish	--- ¹	450
Conversion varnish	725	725
Driveway sealer	--- ¹	50
Dry fog coating	400	150
Faux finishing coating²	350	350
Fire resistive coating	350	350
Fire retardant coating - Clear	650	--- ¹
Fire retardant coating - Opaque	350	--- ¹
Flat coating	100	50
Floor coating	250	100
Flow coating	420	--- ¹
Form-release compound	250	250
Graphic arts coating (sign paint)	500	500
High temperature coating	420	420
Impacted immersion coating	780	780
Industrial maintenance coating²	340	250
Industrial maintenance coating	340	250
Low solids coating	120	120
Magnesite cement coating	450	450
Mastic texture coating	300	100
Metallic pigmented coating	500	500
Multi-color coating	250	250

TABLE 1		
Coating Category	Phase I	Phase II
	manufactured prior to May 1, 2018 VOC content limit (g/L)	manufactured on or after May 1, 2018 VOC content limit (g/L)
Nonflat coating	150	100
Nonflat high gloss coating²	250	150
Nuclear coating	450	450
Pre-treatment wash primer	420	420
Primer, sealer and undercoater	200	100
Quick-dry enamel	250	--- ¹
Quick-dry primer, sealer and undercoater	200	--- ¹
Reactive penetrating carbonate stone sealer²	--- ¹	500
Reactive penetrating sealer²	--- ¹	350
Recycled coating	250	250
Roof coating	250	250
Rust preventive coating²	400	250
Shellac Clear	730	730
Shellac Opaque	550	550
Specialty primer, sealer and undercoater²	350	100
Stain	250	250
Stone consolidant²	--- ¹	450
Swimming pool coating	340	340
Thermoplastic rubber coating and mastic	550	550
Traffic marking coating	150	100
Traffic marking coating	150	100
Tub and tile refinish	--- ¹	420
Waterproofing membrane	--- ¹	250
Waterproofing sealer	250	--- ¹
Wood coating²	--- ¹	275
Wood preservative	350	350
Zinc-rich primer²	--- ¹	340

1 Classify as follows and apply corresponding limits in Table 1.

- Registers gloss <15 on an 85-degree meter or <5 on a 60-degree meter) – Flat Coating,
- Registers gloss of ≥15 on an 85-degree meter and ≥5 on a 60-degree meter) – Nonflat Coating
- Registers gloss of ≥70 on a 60-degree meter – Nonflat-High Gloss Coating

2 Container must be appropriately labeled. See RCSA 22a-174-41a

3 “Clear Wood Coating – Lacquer” includes lacquer sanding sealer

4 “Clear Wood Coating - Sanding Sealer” does not include lacquer sanding sealer

-END-

NOTICE TO CONTRACTOR – USE OF STATE POLICE OFFICERS

The Department will reimburse services of State Police Officers as a direct payment to the Department of Emergency Services and Public Protection. Payment for State Police Officers must be approved by the Engineer. Any State Police Officers used by the Contractor for its convenience is the responsibility of the Contractor. A separate payment item for State Police Officers is not included in this Contract.

Any costs associated with coordination and scheduling of State Police Officers shall be included in the lump sum bid price for Item No. 0971001A – Maintenance and Protection of Traffic.

**NOTICE TO CONTRACTOR – FORM 818 ARTICLE 1.05.19 – FIELD
ERECTOR PREQUALIFICATION**

The following requirements will be incorporated into 1.05 – Control of the Work to be included in Contracts as of the January 2021 Supplements to the Standard Specifications, Form 818:

1.05.19—Field Erector Prequalification: Contractors erecting structural steel for Department projects are required to possess the appropriate AISC Certified Steel Erector (CSE) Certification as follows.

1. For Department bridge and large sign installation projects, Contractors are required to possess the certification stated in the Contract. All Contractors performing structural steel work on new construction or rehabilitation work of bridges will be required to possess CSE certification with a Bridge Erection Endorsement.
2. For Department Facilities projects, CSE certification for Steel-Framed Buildings is required when erecting steel on both new and existing Facilities projects.

Those affected shall plan accordingly.

**NOTICE TO CONTRACTOR – 9.49 – FURNISHING, PLANTING AND
MULCHING TREES, SHRUBS, VINES AND GROUND COVER PLANTS**

The Contractor is hereby notified that Section 9.49 of the *Standard Specifications* in Form 818 has been revised as follows:

1. The Contractor must secure an [Encroachment Permit](#) to work in the plantings area to satisfy the one year warranty requirements.
2. The Encroachment Permit requires a [Permit Bond](#).
3. The Contractor is responsible for the One-Year Establishment Period, 1 year from the date of final acceptance to the satisfactory completion of the planting activities.
4. The Contractor shall secure a Permit Bond in the amount of \$10,000 or 20% of the sum of all plant items, whichever is greater, along with an Encroachment Permit from the Department in order to guarantee the One-Year Establishment Period.

See Article 9.49.03-15 for more information.

NOTICE TO CONTRACTOR – PRESENCE OF GROUNDWATER

The Contractor is hereby notified that Site No. 16 has anticipated presence of groundwater in the vicinity of the proposed side mounted sign foundation. The Contractor shall refer to Section 12.03 – Side Mounted Sign Foundation for direction on installing the foundation in wet conditions.

NOTICE TO CONTRACTOR – EXISTING IMS

The Contractor is herein made aware of existing Incident Management System (IMS) conduit and appurtenances located on I-95 Northbound in Greenwich and Milford (Site 1 & Site 7), I-91 Southbound and Rte. 66 Westbound in Meriden (Sites 12,13 & 14), and Route 2 Eastbound in Glastonbury (Site 15).

The Contractor shall be responsible for locating, verifying the location of and protecting all IMS below and above the ground. Prior to the start of construction, the Contractor shall contact “Call Before You Dig” and all utilities within the towns along the project corridor. The Contractor shall also contact Robert Kennedy at (860-594-3458) of ConnDOT Highway Operations to mark out IMS conduit and appurtenances.

In areas adjacent to existing incident management system equipment, the Contractor is required to hand excavate. Any damage caused to the IMS conduit/equipment will be the responsibility of the Contractor, and will be replaced by the Contractor at the Contractor’s expense, as directed by the Engineer. Mark out of the IMS will not relieve the Contractor of responsibility for repair of damage caused by the Contractor or the Contractor’s sub-contractors.

NOTICE TO CONTRACTOR – HAZARDOUS MATERIALS INVESTIGATIONS

A limited hazardous materials site investigation has been conducted for the Statewide Replacement of Overhead Sign Supports on Various Routes, Various Cities/Towns, CT. The scope of inspection was limited to the representative components projected for impact.

Lead paint was identified/presumed on sign supports at multiple Site Nos. The projected paint waste streams from the sign supports were either characterized/presumed as CTDEEP/RCRA hazardous waste or characterized as non-hazardous, non-RCRA waste.

All steel and metal generated from work tasks (painted or not) shall be segregated and recycled as scrap metal at a scrap metal recycling facility. The recycling of scrap metal (regardless of lead paint concentration) is exempt from USEPA RCRA and CTDEEP Hazardous Waste Regulation.

Thin black tar coating around the base of the sign support at Site No. 1.1 (20013) was sampled and found to contain asbestos. Stretchy black caulking at Site No. 7 (20018) and thick elastic white caulking at Site No. 6 (20740) were sampled and found to contain no detectable amounts of asbestos.

The Contractor is hereby notified that these hazardous materials requiring special management or disposal procedures will be encountered during various construction activities conducted within the project limits. The Contractor will be required to implement appropriate health and safety measures for all construction activities impacting these materials. These measures shall include, but are not limited to, air monitoring, engineering controls, personal protective equipment and decontamination, equipment decontamination and personnel training. **WORKER HEALTH AND SAFETY PROTOCOLS WHICH ADDRESS POTENTIAL AND/OR ACTUAL RISK OF EXPOSURE TO SITE SPECIFIC HAZARDS ARE SOLELY THE RESPONSIBILITY OF THE CONTRACTOR.**

The Department, as Generator, will provide an authorized representative to sign all manifests and waste profile documentation required by disposal facilities for disposal of hazardous materials.

The Sections which shall be reviewed by the Contractor include, but are not limited to, the following:

- Item No. 0020903A – Lead Compliance for Miscellaneous Exterior Tasks
- Item No. 0020801A – Asbestos Abatement

The Contractor is alerted to the fact that a Department environmental consultant may be on site for abatement and related activities, to collect environmental samples (if necessary), and to observe site conditions for the State.

Information pertaining to the results of the limited hazardous materials investigation discussed can be found in the document listed below. This document shall be available for review electronically.

- HazMat Inspection Letter, Statewide Replacement of Overhead Sign Supports on Various Routes, Various Cities/Towns, CT, TRC Environmental Corporation, June 22, 2020.

**NOTICE TO CONTRACTOR – GLOBAL POSITIONING SYSTEM (GPS)
COORDINATES FOR SIGNS**

The Contractor shall obtain and provide to the Engineer sign installation data, including Global Positioning System (GPS) latitude and longitude coordinates, for all new State owned and maintained signs. The Engineer shall forward the sign data to the Division of Traffic Engineering for upload into the Highway Sign Inventory and Maintenance Management Program (SIMS). Sign data submissions or questions relating to SIMS or GPS shall be sent to DOT-SignInventory@ct.gov. Refer to the special provision for Section 12.00 General Clauses For Highway Signing.

NOTICE TO CONTRACTOR – 1.05 CONTROL OF THE WORK

1.05.03 – CONFORMITY WITH PLANS AND SPECIFICATIONS (INCLUDING QUALITY CONTROL)

The Contractor is hereby notified that a Quality Management Plan will be required for this Project in accordance with Standard Specifications Article 1.05.03 – Conformity with Plans and Specifications (including Quality Control).

SECTION 1.02 – PROPOSAL REQUIREMENTS AND CONDITIONS

1.02.01—Contract Bidding and Award:

After the first sentence of the third paragraph, add the Following:

In accordance with the provisions of the Construction Contract Bidding and Award Manual, bidders must be prequalified for [14 Signing](#), to be eligible to bid on this project. Bidders that are not prequalified for this work classification will not be approved to bid on this project.

SECTION 1.05 – CONTROL OF THE WORK

Replace Article 1.05.02 with the following:

1.05.02—Plans, Working Drawings, Shop Drawings, Product Data, Submittal Preparation and Processing - Review Timeframes, Department’s Action:

1. Plans: The plans prepared by the Department show the details necessary to give a comprehensive idea of the construction contemplated under the Contract. The plans will generally show location, character, dimensions, and details necessary to complete the Project. If the plans do not show complete details, they will show the necessary dimensions and details, which when used along with the other Contract documents, will enable the Contractor to prepare Working Drawings, Shop Drawings or Product Data necessary to complete the Project.

Project submittals shall be delivered to the Department using the Department’s project management system COMPASS. The Contractor shall acquire and maintain access to COMPASS for the delivery of submittals as listed herein. The delivery processes and document tracking procedures shall be performed in accordance with this specification and the [COMPASS Contractor's User Manual](#).

2. Working Drawings: When required by the Contract or when ordered to do so by the Engineer, the Contractor shall prepare and submit the Working Drawings, signed, sealed and dated by a qualified Professional Engineer licensed to practice in the State of Connecticut, for review. The Working Drawings shall be submitted sufficiently in advance of the work detailed, to allow for their review in accordance with the requirements specified in 1.05.02-5 (including any necessary revisions, resubmittal, and final review). There will be no direct payment for furnishing any Working Drawings, procedures or supporting calculations, but the cost thereof shall be considered as included in the general cost of the work.

The Contractor is only required to deliver paper copies that have been stamped with “No Exceptions Noted” or “Exceptions as Noted.” Guidance to the Contractor for the number of properly sized paper copies will be provided by the Department.

All Working Drawing submission documents shall conform to the following requirements:

- A. Drawings:
 - i. Delivered in a single multi-page PDF file.
 - ii. Shall be sized ANSI D (34 inches × 22 inches).
 - iii. Contain a border, title block and a rectangular box, 2.25 inches wide × 1.75 inches high, in the lower right hand corner for the Department’s stamp.
 - iv. Text height and width shall be 0.125 inch.
 - v. All letter characters shall be uppercase.
 - vi. Shall be searchable.
 - vii. Shall be black and white.
 - viii. Cover Page - shall be digitally signed by the Contractor’s Professional Engineer.

- ix. All pages shall include a watermark of the Professional Engineer's stamp in a common area.
- B. Calculations:
- i. Delivered in a single PDF file
 - ii. Shall be sized ANSI A (8.5 inches × 11 inches).
 - iii. Cover Page shall be digitally signed by the Contractor's Professional Engineer.
- C. Supporting Documentation:
- i. Delivered as an independent single PDF file
 - ii. Shall be sized ANSI A (8.5 inches × 11 inches).
- a. Working Drawings for Permanent Construction: The Contractor shall supply to the Department a certificate of insurance in accordance with 1.03.07 at the time that the Working Drawings for the Project are submitted.
- The Contractor's designer, who prepares the working drawings, shall secure and maintain at no direct cost to the State a Professional Liability Insurance Policy for errors and omissions in the minimum amount of \$2,000,000 per error or omission. The Contractor's designer may elect to obtain a policy containing a maximum \$250,000 deductible clause, but if the Contractor's designer should obtain a policy containing such a clause, they shall be liable to the extent of at least the deductible amount. The Contractor's designer shall obtain the appropriate and proper endorsement of its Professional Liability Policy to cover the indemnification clause in this Contract, as the same relates to negligent acts, errors or omissions in the Project work performed by them. The Contractor's designer shall continue this liability insurance coverage for a period of
- (i) 3 years from the date of acceptance of the work by the Engineer, as evidenced by a State of Connecticut, Department of Transportation form entitled "Certificate of Acceptance of Work," issued to the Contractor; or
 - (ii) 3 years after the termination of the Contract, whichever is earlier, subject to the continued commercial availability of such insurance.
- b. Working Drawings for Temporary Construction: The Contractor shall submit drawings, calculations, procedures and other supporting data to the Department in accordance with this Specification, with the exception of requirements defined under a. Working Drawings for Permanent Construction.

3. Shop Drawings: When required by the Contract, or when ordered to do so by the Engineer, the Contractor shall prepare and deliver Shop Drawings to the Department for review.

Shop Drawings shall be submitted sufficiently in advance of the work detailed, to allow for their review in accordance with the requirements specified in 1.05.02-5 (including any necessary revisions, resubmittal, and final review). There will be no direct payment for furnishing any Shop Drawings but the cost thereof shall be considered as included in the general cost of the work.

The Contractor is only required to deliver paper copies that have been stamped with “No Exceptions Noted” or “Exceptions as Noted.” Guidance to the Contractor for the number of properly sized paper copies will be provided by the Department.

Shop Drawing submission documents shall conform to the following requirements:

- A. Delivered in a single multi-page PDF file.
- B. Shall be sized ANSI D (34 inches × 22 inches).
- C. Contain a border, title block and a rectangular box, 2.25 inches wide × 1.75 inches high, in the lower right hand corner for the Department’s stamp.
- D. Text height and width shall be 0.125 inch.
- E. All letter characters shall be uppercase.
- F. Shall be searchable.
- G. Shall be black and white.

4. Product Data: When required by the Contract, or when ordered to do so by the Engineer, the Contractor shall prepare and deliver Product Data to the Department for review.

Product Data shall be submitted sufficiently in advance of the work detailed, to allow for their review in accordance with the requirements specified in 1.05.02-5 (including any necessary revisions, resubmittal, and final review). There will be no direct payment for furnishing any Product Data but the cost thereof shall be considered as included in the general cost of the work.

The Contractor shall submit the Product Data in a single submittal for each element of construction.

The Contractor shall mark each copy of the Product Data submittal to show applicable choices and options. Where Product Data includes information on several products that are not required, copies shall be marked to indicate the applicable information. Product Data shall include the following information and confirmation of conformance with the Contract to the extent applicable: manufacturer’s printed recommendations, compliance with recognized trade association standards, compliance with recognized testing agency standards, application of testing agency labels and seals, notation of coordination requirements, Contract item number, and any other information required by the individual Contract provisions.

The Contractor is only required to deliver paper copies that have been stamped with “No Exceptions Noted” or “Exceptions as Noted.” Guidance to the Contractor for the number of properly sized paper copies will be provided by the Department.

Product Data submission documents shall conform to the following requirements:

- A. Delivered in a single PDF file
- B. Shall be sized ANSI A (8.5 inches × 11 inches).
- C. Marked to indicate applicable choices and options.
- D. Where non-applicable information and products are included, notations shall be made to clearly delineate applicable from non-applicable information.

5. Submittal Preparation and Processing – Review Timeframes: If the Department deems a submittal incomplete or unacceptable because not all the required documents were attached, documents are incomplete, or are in the incorrect format, the Department will send the submittal back to the Contractor before reviewing. When a submittal is sent back as incomplete, the associated documents have not been reviewed and the review process and any associated timeframe requirements have not begun.

The Contractor shall allow 30 calendar days for submittal review by the Department, from the date receipt is acknowledged by the Department. For any submittals stamped with “Revise and Resubmit” or “Rejected,” the Department is allowed an additional 20 calendar days for review of any resubmissions.

An extension of Contract time will not be authorized due to the Contractor’s failure to transmit submittals sufficiently in advance of the work to permit processing.

The furnishing of Shop Drawings, Working Drawings or Product Data, or any comments or suggestions by the Designer or Engineer concerning Shop Drawings, Working Drawings or Product Data, shall not relieve the Contractor of any of its responsibility for claims by the State or by third parties, as per 1.07.10.

The furnishing of the Shop Drawings, Working Drawings and Product Data shall not serve to relieve the Contractor of any part of its responsibility for the safety or the successful completion of the Project construction.

6. Department’s Action: The Department will review each submittal, mark each with a self-explanatory action stamp, and return the stamped submittal promptly to the Contractor. The Contractor shall not proceed with the part of the Project covered by the submittal until the submittal is marked “No Exceptions Noted” or “Exceptions as Noted” by the Department. The Contractor shall retain sole responsibility for compliance with all Contract requirements. The stamp will be marked as follows to indicate the action taken:

- a. If submittals are marked “No Exceptions Noted,” the Designer or Engineer has not observed any statement or feature that appears to deviate from the Contract requirements. This disposition is contingent on being able to execute any manufacturer’s written warranty in compliance with the Contract provisions.
- b. If submittals are marked “Exceptions as Noted,” the considerations or changes noted by the Department’s Action are necessary for the submittal to comply with Contract requirements. The Contractor shall review the required changes and inform the Department if they feel the changes violate a provision of the Contract or would lessen the warranty coverage.
- c. If submittals are marked “Revise and Resubmit,” the Contractor shall revise the submittals to address the deficiencies or provide additional information as noted by the Department. The Contractor shall allow an additional review period as specified in 1.05.02-5.

- d. If submittals are marked “Rejected,” the Contractor shall prepare and submit a new submittal in accordance with the Department’s notations. The resubmissions require an additional review and determination by the Department. The Contractor shall allow an additional review period as specified in 1.05.02-5.

SECTION 1.07 – LEGAL RELATIONS AND RESPONSIBILITIES

Delete Article 1.07.07 in its entirety and replace it with the following:

1.07.07—Safety and Public Convenience: The Contractor shall conduct the Project work at all times in such a manner as to ensure the least possible obstruction to traffic. In a manner acceptable to the Engineer, the Contractor shall provide for the convenience and interests of the general public; the traveling public; parties residing along or adjacent to the highway or Project Site; and parties owning, occupying or using property adjacent to the Project Site, such as commuters, workers, tenants, lessors and operating agencies.

Notwithstanding any other Contract provision, the Contractor shall not close to normal pedestrian or vehicular traffic any section of road, access drive, parking lot, sidewalk, station platform, railroad track, bus stop, runway, taxiway, occupied space within a Site, or occupied space within a building, except with the written permission of the Engineer.

All equipment, materials, equipment or material storage areas, and work areas must be placed, located, and used in ways that do not create a hazard to people or property, especially in areas open to public pedestrian or vehicular traffic. All equipment and materials shall be placed or stored in such a way and in such locations as will not create a hazard to the traveling public or reduce sight lines. In an area unprotected by barriers or other means, equipment and materials must not be stored within 30 feet of any traveled way.

The Contractor must always erect barriers and warning signs between any of its work or storage areas and any area open to public, pedestrian, or vehicular traffic. Such barriers and signs must comply with all laws and regulations, including any applicable codes.

The Contractor must arrange for temporary lighting, snow and ice removal, security against vandalism and theft, and protection against excessive precipitation runoff within its Project work and storage areas, and within other areas specifically designated in the Contract.

In addition to meeting the requirements of Section 9.71, the Contractor shall take all precautions necessary and reasonable for the protection of all persons, including, but not limited to, employees of the Contractor or the Department, and for the protection of property, until the Engineer notifies the Contractor in writing that the Project or the pertinent portion of the Project has been completed to the Engineer's satisfaction.

The Contractor shall comply with the safety provisions of applicable laws, including building and construction codes and the latest edition of the CFR. The Contractor must make available for reference in its field office, throughout the duration of the Project, a copy of the latest edition and all supplements of the CFR pertaining to OSHA.

The Contractor shall make available to the Contractor's employees, subcontractors, the Engineer, and the public, all information pursuant to OSHA 29 CFR Part 1926.59 and The Hazard

Communication Standard 29 CFR 1910.1200, and shall also maintain a file on each job site containing all MSDS for products in use at the Project. These MSDS shall be made available to the Engineer upon request.

The Contractor shall observe all rules and regulations of the Federal, State, and local health officials. Attention is directed to Federal, State, and local laws, rules, and regulations concerning construction safety and health standards. The Contractor shall not require any worker to work in surroundings or under conditions that are unsanitary, hazardous, or dangerous to the worker's health or safety.

Safety Plan: Before starting work on the Project, the Contractor shall submit to the Engineer a written Safety and Health Plan (hereinafter referred to as the "Plan"). The Plan shall meet or exceed the minimum requirements of this Subsection and any applicable State or Federal regulations.

The Plan shall apply to any work under the Contract whether such work is performed, by way of example and not limitation, by the Contractor's forces, subcontractors, suppliers, or fabricators.

The Plan shall be prepared by the Contractor and submitted to the Engineer for review before the actual start of work on the Project. Within ten (10) calendar days of receipt, the Engineer will determine whether or not the Plan meets the requirements of this Specification. If the Plan does not meet the requirements of this Specification, it will be returned for revision. Work on the Project may not proceed until the Engineer has accepted the Plan. Nothing herein shall be construed, however, to relieve the Contractor from responsibility for the prosecution of the Project.

The Plan shall conform to the following general format:

1. General Introduction.

a. Description. The general introduction of the Plan shall include a statement by the Contractor describing its commitment to maintain a safe work environment for its employees, Department representatives, and the public. Implementation procedures and company policies relative to safety shall be summarized or referenced in the Plan.

- i. The Plan shall include the names, addresses, and telephone numbers of the Contractor's Project Manager, Project superintendent and/or its designee for safety oversight, all competent persons, and the traffic control coordinator. Any changes to the safety management and oversight for the Project shall be promptly communicated to all concerned.
- ii. The Plan shall provide guidelines for protecting all personnel from hazards associated with Project operations and activities.
- iii. The Plan shall establish the policies and procedures that are necessary for the Project to be in compliance with the requirements of OSHA and other State and Federal regulatory agencies with jurisdiction, rules, regulations, standards, or guidelines in effect at the time the work is in progress.

b. Responsibility, Identification of Personnel, and Certifications. The Contractor is solely responsible for creating, implementing, and monitoring the Plan.

- i. The Contractor shall identify and designate on-site supervisory level personnel who shall be responsible for implementing and monitoring the Plan at all times throughout the duration of the Project and shall have authority to take prompt corrective measures to eliminate hazards including the ability to stop work activities.
- ii. Documentation of training provided to the on-site supervisory level personnel shall be included as part of the Plan.
- iii. For any work activities wherein the Contractor has identified a competent person as defined by OSHA, that person shall be capable of identifying existing and predictable hazards and have the authority to take prompt corrective measures to eliminate the hazards, including the ability to stop work activities.
- iv. Documentation of the qualifications of such competent persons identified, including any certifications received, shall be included as part of the Plan.
- v. The Contractor shall further identify the qualified safety professional responsible for developing the Plan and shall provide that person's qualifications for developing the Plan which shall include, but not be limited to, education, training, certifications, and experience in developing this type of Plan.
- vi. The Plan shall contain a certification executed by the qualified safety professional that developed the Plan, stating that the Plan complies with OSHA and other applicable State and Federal regulatory agencies with jurisdiction, rules, regulations, standards, or guidelines in effect at the time the work is in progress.

2. Elements of the Plan. The Plan shall address, but not be limited to, the following elements:

a. Management Safety Policy and Implementation Statement.

- i. The Plan shall describe in detail the means by which the Contractor shall implement and monitor the Plan. Implementation and monitoring shall also mean that the Plan shall be a document with provision for change to update the Plan with new information on a yearly basis at a minimum and shall include new practices or procedures, changing site and environmental conditions, or other situations that could adversely affect site personnel. The Plan shall provide guidelines for protecting all personnel from hazards associated with Project operations and activities.

b. Emergency Telephone Numbers.

c. Personnel Responsibilities.

- i. Management responsibilities
- ii. Responsibilities of Supervisor(s)
- iii. Site safety officer(s) responsibilities
- iv. Employee responsibilities
- v. Competent person(s) as defined by OSHA responsibilities

d. Training.

- i. Regulatory
- ii. Documentation
- iii. Site hazard assessment -Daily employee awareness of site operations

e. Safety Rules.

- i. General safety rules

- ii. Personal protective equipment
- iii. Housekeeping
- f. Safety Checklists.**
 - i. Project safety-planning checklist
 - ii. Emergency plans and procedures checklist
 - iii. Documentation checklist
 - iv. Protective materials and equipment checklist
- g. Traffic Control Coordinator Inspections.**
 - i. Responsible person
 - ii. Frequency
 - iii. Documentation of actions taken
- h. Record Keeping.**
 - i. OSHA 200 log
- i. Reporting.**
 - i. Accident(s)
 - ii. On site
 - iii. Legal notice requirement
 - iv. Public liability
 - v. Property damage
 - vi. Department of Labor
 - vii. Hazard Communications
- j. Additional Procedures for Project Specific Situations as Applicable.**
 - i. Compressed gas cylinders
 - ii. Confined spaces
 - iii. Cranes
 - iv. Crystalline silica (stone, masonry, concrete, and brick dust)
 - v. Electrical
 - vi. Equipment operators
 - vii. Fall protection
 - viii. Hand and power tools
 - ix. Hearing conservation
 - x. Highway safety
 - xi. Lead health and safety plan
 - xii. Lock out/tag out
 - xiii. Materials handling, storage, use, and disposal
 - xiv. Areas of environmental concern
 - xv. Night work
 - xvi. Personal protective equipment
 - xvii. Project entry and exit
 - xviii. Respiratory protection
 - xix. Sanitation
 - xx. Signs, signals, and barricades
 - xxi. Subcontractors
 - xxii. Trenching

- 3. Appendix for Environmental Health and Safety Plan (HASP).** If environmental hazards are identified in the Contract, an Environmental HASP shall be included in an appendix to the Plan, or in a separate document. References to any Environmental HASP shall be included within the Plan, where appropriate.

The Plan shall be kept on the site and shall apply and be available to all workers and all other authorized persons entering the work site. Copies of all updates to the Plan shall be promptly supplied to the Engineer.

If at any time during the Project the Engineer determines that the Contractor is not complying with the requirements of this provision or the updated Plan, the Contractor shall correct such deficiencies immediately. Failure to remediate such deficiencies may result in suspension of the Contractor's operations until the deficiencies have been corrected. Suspensions ordered due to safety deficiencies will not be considered compensable or excusable delays.

The Contractor is responsible for implementation of the Plan. Pursuant to Article 1.07.10, the Contractor shall indemnify, and save harmless the State from any and all liability related to the Plan in proportion to the extent that the Contractor is held liable for same by an arbiter of competent jurisdiction.

The Contractor shall allow onto the Project site any inspector of OSHA or other legally responsible agency involved in safety and health administration upon presentation of proper credentials, without delay and without the presentation of an inspection warrant.

Article 1.07.11 Opening of Section of project to Traffic or Occupancy:

Add the following sentence to the last paragraph;

“In cases in which guiderail is damaged by the traveling public, repair or replacement will be reimbursable as contained elsewhere herein.”

Article 1.07.13 – Contractor's Responsibility for Adjacent Property, Facilities and Services is supplemented as follows:

The following company and representative shall be contacted by the Contractor to coordinate the protection of their utilities on this project 30 days prior to the start of any work on this project involving their utilities:

Sites 12, 13, 14, 15, 16, 17, 18

Mr. Augusto Grazuna
District 1 Electrical Supervisor
Department of Transportation
Hartford, Connecticut
(860) 566-3156/3157

Site 19

Mr. Richard Russo
District 2 Electrical Supervisor
Department of Transportation
Colchester, Connecticut
(860) 537-8942/8943

Sites 1, 2, 3, 6, 7, 8, 9, 10

Mr. Arnold Ozols
District 3 Electrical Supervisor
Department of Transportation
Milford, Connecticut
(203) 878-1869

Sites 4, 5

Mr. Mark Russo
District 4 Electrical Supervisor
Department of Transportation
Southbury, Connecticut 06488
(203) 264-9590

SECTION 1.08 – PROSECUTION AND PROGRESS

Article 1.08.04 - Limitation of Operations - Add the following:

In order to provide for traffic operations as outlined in the Special Provision "Maintenance and Protection of Traffic," the Contractor will not be permitted to perform any work which will interfere with the described traffic operations on all project roadways as follows:

Route 2, Route 66, Route I-84, Route I-91, Route I-95, SR 796

The Contractor shall not perform any work that will interfere with traffic operations during the below State observed Legal Holidays and Legal Holiday Periods.

A. On the following State observed Legal Holidays:

New Year's Day	Labor Day
Good Friday	Thanksgiving Day
Memorial Day	Christmas Day
Independence Day	

B. During the following Legal Holiday Periods:

- i. When an above Legal Holiday is celebrated on a Sunday or Monday: From 6:00 a.m. the immediately preceding Friday to 6:00 a.m. the immediately following Tuesday.
- ii. When an above Legal Holiday is celebrated on a Tuesday, Wednesday, or Thursday: From 6:00 a.m. the day before to 6:00 a.m. the day after, except Thanksgiving (see below for Thanksgiving specific restrictions).
- iii. When an above Legal Holiday is celebrated on a Friday or Saturday: From 6:00 a.m. the immediately preceding Thursday to 6:00 a.m. the immediately following Monday.
- iv. Thanksgiving: From 6:00 a.m. the Wednesday before to 6:00 a.m. the Monday after.

During all other times:

- A. The Contractor shall maintain and protect traffic as shown on the accompanying "Limitation of Operations" charts, which dictate the maximum number of lanes allowed to be closed and the allowable hours for implementing a rolling roadblock operation for each day of the week.
- B. The Contractor will be allowed to halt traffic for a period not to exceed 10 minutes to actively perform the removal or installation of overhead signs and sign supports, as approved by the Engineer, between 12:01 a.m. and 5:00 a.m. during all non-Legal Holiday Periods.

I-95 SB Exit 15 Off-Ramp - Site 3

Monday through Friday between 6:00 a.m. and 8:00 p.m.

Additional Restrictions:

The Contractor will be allowed to halt traffic for a period not to exceed 10 minutes to actively perform the removal or installation of overhead signs and sign supports, as approved by the Engineer, between 12:01 a.m. and 5:00 a.m. during all non-Legal Holiday Periods.

SR796 SB On Ramp from Route 15 SB and Wellington Road Extension – Site 6
SR796 NB Exit3B and Exit 4 Shared Off-Ramp – Site 6

Monday through Friday between 5:00 a.m. and 9:00 p.m.

Additional Restrictions:

The Contractor will be allowed to halt traffic for a period not to exceed 10 minutes to actively perform the removal or installation of overhead signs and sign supports, as approved by the Engineer, between 12:01 a.m. and 5:00 a.m. during all non-Legal Holiday Periods.

All Other Limited-Access Highway Ramps

Monday through Friday between 6:00 a.m. and 9:00 a.m. & between 3:00 p.m. and 6:00 p.m.

Additional Restrictions:

The Contractor will be allowed to halt traffic for a period not to exceed 10 minutes to actively perform the removal or installation of overhead signs and sign supports, as approved by the Engineer, between 12:01 a.m. and 5:00 a.m. during all non-Legal Holiday Periods.

SR 840 (White Turkey Extension) - Site 5

Monday through Friday between 6:00 a.m. and 9:00 a.m. & between 3:00 p.m. and 6:00 p.m.
Saturday and Sunday between 10:00 a.m. and 6:00 p.m.

All Other Roadways

Monday through Friday between 6:00 a.m. and 9:00 a.m. & between 3:00 p.m. and 6:00 p.m.
Saturday and Sunday between 10:00 a.m. and 6:00 p.m.

Additional Lane Closure Restrictions

It is anticipated that work on adjacent projects will be ongoing simultaneously with this project. The Contractor shall be aware of those projects and anticipate that coordination will be required to

maintain proper traffic flow at all times on all project roadways, in a manner consistent with these specifications and acceptable to the Engineer.

The Contractor will not be allowed to perform any work that will interfere with traffic operations on a roadway when traffic operations are being restricted on that same roadway, unless there is at least a one mile clear area length where the entire roadway is open to traffic or the closures have been coordinated and are acceptable to the Engineer. The one mile clear area length shall be measured from the end of the first work area to the beginning of the signing pattern for the next work area.

Limitation of Operations Chart – Maximum Number of Lanes Allowed to be Closed and Hours Allowed for a Rolling Roadblock (RRB)

Site #1; I-95 NB in Greenwich Number of Through Lanes: 3								Site #2; I-95 SB in Darien Number of Through Lanes: 3							
Hour Beginning	Mon	Tue	Wed	Thu	Fri	Sat	Sun	Hour Beginning	Mon	Tue	Wed	Thu	Fri	Sat	Sun
Mid	1	2	2	2	1	1	1	Mid	2	2	2*	2*	2	2	1
1 AM	2	2*	2*	2*	2	1	1	1 AM	2*	2*	2*	2*	2*	2*	2
2 AM	2*	2*	2*	2*	2*	2	2	2 AM	2*	2*	2*	2*	2*	2*	2*
3 AM	2	2*	2*	2*	2	2*	2*	3 AM	2*	2*	2*	2*	2*	2*	2*
4 AM	2	2	2	1	1	2*	2*	4 AM	1	1	1	1	1	2	2*
5 AM	1	1	1	1	1	1	2*	5 AM	S	S	S	S	S	1	2
6 AM	0	0	0	0	0	1	2	6 AM	0	0	0	0	0	S	1
7 AM	0	0	0	0	0	S	1	7 AM	0	0	0	0	0	S	1
8 AM	0	0	0	0	0	0	S	8 AM	0	0	0	0	0	0	S
9 AM	0	0	0	0	0	0	S	9 AM	0	0	0	0	0	0	S
10 AM	0	0	0	0	0	0	0	10 AM	0	0	0	0	0	0	0
11 AM	0	0	0	0	0	0	0	11 AM	0	0	0	0	0	0	0
Noon	0	0	0	0	0	0	0	Noon	0	0	0	0	0	0	0
1 PM	0	0	0	0	0	0	0	1 PM	0	0	0	0	0	0	0
2 PM	0	0	0	0	0	0	0	2 PM	0	0	0	0	0	0	0
3 PM	0	0	0	0	0	0	0	3 PM	0	0	0	0	0	0	0
4 PM	0	0	0	0	0	0	0	4 PM	0	0	0	0	0	0	0
5 PM	0	0	0	0	0	0	0	5 PM	0	0	0	0	0	0	0
6 PM	0	0	0	0	0	0	0	6 PM	0	0	0	0	0	0	0
7 PM	0	0	0	0	0	S	S	7 PM	S	S	S	0	0	0	0
8 PM	S	S	S	S	S	S	S	8 PM	S	S	S	S	S	S	0
9 PM	1	1	1	1	S	S	S	9 PM	1	1	1	1	S	S	0
10 PM	1	1	1	1	1	S	S	10 PM	1	1	1	1	1	S	S
11 PM	1	1	1	1	1	1	1	11 PM	2	2	2	1	1	1	1

On Legal Holidays and within Legal Holiday Periods, all hours shall be ‘0.’

“0” = No closures allowed = all available travel lanes, including exit only lanes, climbing lanes, gore areas, and all available shoulder widths shall be open to traffic during this time period.

“S” = Shoulders are allowed to be closed = all available travel lanes, including exit only lanes, climbing lanes, and gore areas shall be open to traffic during this time period.

“1” = One lane closure is allowed. Adjacent shoulder(s) and/or gore areas may also be closed.

“2” = Two lane closure is allowed. Adjacent shoulder(s) and/or gore areas may also be closed.

“*” = Signifies those hours where a rolling roadblock may be implemented.

Limitation of Operations Chart – Maximum Number of Lanes Allowed to be Closed and Hours Allowed for a Rolling Roadblock (RRB)

Site #3; I-95 SB in Norwalk Number of Through Lanes: 3								Site #4; I-84 WB in Danbury Number of Through Lanes: 2							
Hour Beginning	Mon	Tue	Wed	Thu	Fri	Sat	Sun	Hour Beginning	Mon	Tue	Wed	Thu	Fri	Sat	Sun
Mid	2	2*	2*	2*	2*	2	1	Mid	1*	1*	1*	1*	1*	1*	1*
1 AM	2*	2*	2*	2*	2*	2*	2*	1 AM	1*	1*	1*	1*	1*	1*	1*
2 AM	2*	2*	2*	2*	2*	2*	2*	2 AM	1*	1*	1*	1*	1*	1*	1*
3 AM	2*	2*	2*	2*	2*	2*	2*	3 AM	1*	1*	1*	1*	1*	1*	1*
4 AM	1	1	1	1	1	2	2*	4 AM	1*	1*	1*	1*	1*	1*	1*
5 AM	S	S	S	S	S	1	2	5 AM	S	S	S	S	S	1*	1*
6 AM	0	0	0	0	0	S	1	6 AM	0	0	0	0	0	1	1*
7 AM	0	0	0	0	0	S	1	7 AM	0	0	0	0	0	S	1
8 AM	0	0	0	0	0	0	S	8 AM	0	0	0	0	0	S	S
9 AM	0	0	0	0	0	0	S	9 AM	S	S	S	S	S	S	S
10 AM	0	0	0	0	0	0	0	10 AM	S	S	S	S	S	0	S
11 AM	S	S	S	0	0	0	0	11 AM	S	S	S	S	0	0	0
Noon	S	S	S	S	S	0	0	Noon	S	S	S	S	0	0	0
1 PM	S	S	S	S	S	0	0	1 PM	S	S	S	S	0	0	0
2 PM	S	S	S	0	0	0	0	2 PM	S	S	S	S	0	0	0
3 PM	0	0	0	0	0	0	0	3 PM	0	0	0	0	0	S	S
4 PM	0	0	0	0	0	0	0	4 PM	0	0	0	0	0	S	S
5 PM	0	0	0	0	0	0	0	5 PM	0	0	0	0	0	S	S
6 PM	S	S	S	0	0	0	0	6 PM	S	S	S	S	S	S	S
7 PM	S	S	S	0	0	S	S	7 PM	S	S	S	S	S	S	S
8 PM	S	S	S	S	S	S	S	8 PM	1	1	1	1	S	1	S
9 PM	1	1	1	1	S	S	S	9 PM	1	1	1	1	1	1	1
10 PM	1	1	1	1	1	S	S	10 PM	1*	1*	1*	1*	1	1*	1*
11 PM	2	2	2	1	1	1	1	11 PM	1*	1*	1*	1*	1*	1*	1*

On Legal Holidays and within Legal Holiday Periods, all hours shall be ‘0.’

“0” = No closures allowed = all available travel lanes, including exit only lanes, climbing lanes, gore areas, and all available shoulder widths shall be open to traffic during this time period.

“S” = Shoulders are allowed to be closed = all available travel lanes, including exit only lanes, climbing lanes, and gore areas shall be open to traffic during this time period.

“1” = One lane closure is allowed. Adjacent shoulder(s) and/or gore areas may also be closed.

“2” = Two lane closure is allowed. Adjacent shoulder(s) and/or gore areas may also be closed.

“*” = Signifies those hours where a rolling roadblock may be implemented.

Limitation of Operations Chart – Maximum Number of Lanes Allowed to be Closed and Hours Allowed for a Rolling Roadblock (RRB)

Site #4; I-84 WB in Danbury Number of Through Lanes: 3								Site #6; SR 796 in Milford Number of Through Lanes: 2							
Hour Beginning	Mon	Tue	Wed	Thu	Fri	Sat	Sun	Hour Beginning	Mon	Tue	Wed	Thu	Fri	Sat	Sun
Mid	2*	2*	2*	2*	2*	2*	2*	Mid	1*	1*	1*	1*	1*	1*	1*
1 AM	2*	2*	2*	2*	2*	2*	2*	1 AM	1*	1*	1*	1*	1*	1*	1*
2 AM	2*	2*	2*	2*	2*	2*	2*	2 AM	1*	1*	1*	1*	1*	1*	1*
3 AM	2*	2*	2*	2*	2*	2*	2*	3 AM	1*	1*	1*	1*	1*	1*	1*
4 AM	2*	2*	2*	2*	2*	2*	2*	4 AM	1*	1*	1*	1*	1*	1*	1*
5 AM	1	1	1	1	1	2*	2*	5 AM	1*	1*	1*	1*	1*	1*	1*
6 AM	0	0	0	0	0	2	2*	6 AM	0	0	0	0	0	1*	1*
7 AM	0	0	0	0	0	1	2	7 AM	0	0	0	0	0	S	1*
8 AM	0	0	0	0	0	1	1	8 AM	0	0	0	0	0	S	1
9 AM	S	S	S	S	S	1	1	9 AM	S	S	S	S	S	S	1
10 AM	1	1	1	1	S	S	1	10 AM	S	S	S	S	S	S	S
11 AM	1	1	1	1	S	S	S	11 AM	S	S	S	S	S	S	S
Noon	1	1	1	1	S	S	S	Noon	S	S	S	S	S	S	S
1 PM	1	1	1	1	S	S	S	1 PM	S	S	S	S	S	S	S
2 PM	1	1	1	1	1	S	S	2 PM	S	S	S	S	S	S	S
3 PM	0	0	0	0	0	1	S	3 PM	0	0	0	0	0	S	S
4 PM	0	0	0	0	0	1	S	4 PM	0	0	0	0	0	S	S
5 PM	0	0	0	0	0	1	S	5 PM	0	0	0	0	0	S	S
6 PM	1	1	1	1	1	1	1	6 PM	S	S	S	S	S	S	S
7 PM	1	1	1	1	1	1	1	7 PM	1	1	1	S	S	S	S
8 PM	2	2	2	2	1	2	1	8 PM	1	1	1	1	S	S	S
9 PM	2	2	2	2	2	2	2	9 PM	1*	1*	1*	1*	1	1	1
10 PM	2*	2*	2*	2*	2	2*	2*	10 PM	1*	1*	1*	1*	1*	1*	1*
11 PM	2*	2*	2*	2*	2*	2*	2*	11 PM	1*	1*	1*	1*	1*	1*	1*

On Legal Holidays and within Legal Holiday Periods, all hours shall be ‘0.’

“0” = No closures allowed = all available travel lanes, including exit only lanes, climbing lanes, gore areas, and all available shoulder widths shall be open to traffic during this time period.

“S” = Shoulders are allowed to be closed = all available travel lanes, including exit only lanes, climbing lanes, and gore areas shall be open to traffic during this time period.

“1” = One lane closure is allowed. Adjacent shoulder(s) and/or gore areas may also be closed.

“2” = Two lane closure is allowed. Adjacent shoulder(s) and/or gore areas may also be closed.

“*” = Signifies those hours where a rolling roadblock may be implemented.

Limitation of Operations Chart – Maximum Number of Lanes Allowed to be Closed and Hours Allowed for a Rolling Roadblock (RRB)

Site #7; I-95 NB in Milford Number of Through Lanes: 3								Site #8; I-91 NB in North Haven Number of Through Lanes: 3							
Hour Beginning	Mon	Tue	Wed	Thu	Fri	Sat	Sun	Hour Beginning	Mon	Tue	Wed	Thu	Fri	Sat	Sun
Mid	2*	2*	2*	2*	2*	2*	2*	Mid	2*	2*	2*	2*	2*	2*	2*
1 AM	2*	2*	2*	2*	2*	2*	2*	1 AM	2*	2*	2*	2*	2*	2*	2*
2 AM	2*	2*	2*	2*	2*	2*	2*	2 AM	2*	2*	2*	2*	2*	2*	2*
3 AM	2*	2*	2*	2*	2*	2*	2*	3 AM	2*	2*	2*	2*	2*	2*	2*
4 AM	2*	2*	2*	2*	2*	2*	2*	4 AM	2*	2*	2*	2*	2*	2*	2*
5 AM	1	1	1	1	1	2*	2*	5 AM	1	1	1	1	1	2*	2*
6 AM	0	0	0	0	0	1	2*	6 AM	0	0	0	0	0	2	2*
7 AM	0	0	0	0	0	S	1	7 AM	0	0	0	0	0	1	2*
8 AM	0	0	0	0	0	S	1	8 AM	0	0	0	0	0	1	1
9 AM	S	S	S	0	0	0	S	9 AM	S	S	S	S	S	1	1
10 AM	S	S	S	0	0	0	0	10 AM	S	S	S	S	S	S	1
11 AM	S	S	0	0	0	0	0	11 AM	S	S	S	S	S	S	S
Noon	0	0	0	0	0	0	0	Noon	S	S	S	S	S	S	S
1 PM	0	0	0	0	0	0	0	1 PM	S	S	S	S	S	S	S
2 PM	0	0	0	0	0	0	0	2 PM	S	S	S	S	S	S	S
3 PM	0	0	0	0	0	0	0	3 PM	0	0	0	0	0	S	S
4 PM	0	0	0	0	0	0	0	4 PM	0	0	0	0	0	S	S
5 PM	0	0	0	0	0	S	S	5 PM	0	0	0	0	0	S	S
6 PM	S	S	S	0	0	S	S	6 PM	S	S	S	S	S	S	1
7 PM	S	S	S	S	S	S	S	7 PM	1	1	1	1	1	1	1
8 PM	1	1	1	S	S	1	1	8 PM	1	1	1	1	1	1	1
9 PM	1	1	1	1	S	1	1	9 PM	1	1	1	1	1	1	1
10 PM	2	2	2	2	1	1	1	10 PM	2*	2*	2*	2	1	1	2
11 PM	2	2	2	2	1	1	2	11 PM	2*	2*	2*	2*	2	2	2*

On Legal Holidays and within Legal Holiday Periods, all hours shall be ‘0.’

“0” = No closures allowed = all available travel lanes, including exit only lanes, climbing lanes, gore areas, and all available shoulder widths shall be open to traffic during this time period.

“S” = Shoulders are allowed to be closed = all available travel lanes, including exit only lanes, climbing lanes, and gore areas shall be open to traffic during this time period.

“1” = One lane closure is allowed. Adjacent shoulder(s) and/or gore areas may also be closed.

“2” = Two lane closure is allowed. Adjacent shoulder(s) and/or gore areas may also be closed.

“*” = Signifies those hours where a rolling roadblock may be implemented.

Limitation of Operations Chart – Maximum Number of Lanes Allowed to be Closed and Hours Allowed for a Rolling Roadblock (RRB)

Site #8; I-91 NB in North Haven Number of Through Lanes: 4								Site #9; I-91 SB in North Haven Number of Through Lanes: 3							
Hour Beginning	Mon	Tue	Wed	Thu	Fri	Sat	Sun	Hour Beginning	Mon	Tue	Wed	Thu	Fri	Sat	Sun
Mid	3*	3*	3*	3*	3*	3*	3*	Mid	2*	2*	2*	2*	2*	2*	2*
1 AM	3*	3*	3*	3*	3*	3*	3*	1 AM	2*	2*	2*	2*	2*	2*	2*
2 AM	3*	3*	3*	3*	3*	3*	3*	2 AM	2*	2*	2*	2*	2*	2*	2*
3 AM	3*	3*	3*	3*	3*	3*	3*	3 AM	2*	2*	2*	2*	2*	2*	2*
4 AM	3*	3*	3*	3*	3*	3*	3*	4 AM	2*	2*	2*	2*	2*	2*	2*
5 AM	2	2	2	2	2	3*	3*	5 AM	1	1	1	1	1	2*	2*
6 AM	0	0	0	0	0	3	3*	6 AM	0	0	0	0	0	2	2*
7 AM	0	0	0	0	0	2	3*	7 AM	0	0	0	0	0	1	2*
8 AM	0	0	0	0	0	2	2	8 AM	0	0	0	0	0	1	2
9 AM	1	1	1	1	1	2	2	9 AM	1	1	1	1	1	1	1
10 AM	1	1	1	1	1	1	2	10 AM	1	1	1	1	1	1	1
11 AM	1	1	1	1	1	1	1	11 AM	1	1	1	1	1	1	1
Noon	1	1	1	1	1	1	1	Noon	1	1	1	1	1	1	1
1 PM	1	1	1	1	1	1	1	1 PM	1	1	1	1	1	1	1
2 PM	1	1	1	1	1	1	1	2 PM	1	1	1	1	1	1	1
3 PM	0	0	0	0	0	1	1	3 PM	0	0	0	0	0	1	S
4 PM	0	0	0	0	0	1	1	4 PM	0	0	0	0	0	1	1
5 PM	0	0	0	0	0	1	1	5 PM	0	0	0	0	0	1	1
6 PM	1	1	1	1	1	2	2	6 PM	1	1	1	1	1	1	1
7 PM	2	2	2	2	2	2	2	7 PM	1	1	1	1	1	1	1
8 PM	2	2	2	2	2	2	2	8 PM	2	2	2	1	1	1	1
9 PM	2	2	2	2	2	2	2	9 PM	2	2	2	1	1	2	2
10 PM	3*	3*	3*	3	2	2	3	10 PM	2*	2*	2*	2*	2	2	2*
11 PM	3*	3*	3*	3*	3	3	3*	11 PM	2*	2*	2*	2*	2*	2*	2*

On Legal Holidays and within Legal Holiday Periods, all hours shall be ‘0.’

“0” = No closures allowed = all available travel lanes, including exit only lanes, climbing lanes, gore areas, and all available shoulder widths shall be open to traffic during this time period.

“S” = Shoulders are allowed to be closed = all available travel lanes, including exit only lanes, climbing lanes, and gore areas shall be open to traffic during this time period.

“1” = One lane closure is allowed. Adjacent shoulder(s) and/or gore areas may also be closed.

“2” = Two lane closure is allowed. Adjacent shoulder(s) and/or gore areas may also be closed.

“3” = Three lane closure is allowed. Adjacent shoulder(s) and/or gore areas may also be closed.

“” = Signifies those hours where a rolling roadblock may be implemented.**

Limitation of Operations Chart – Maximum Number of Lanes Allowed to be Closed and Hours Allowed for a Rolling Roadblock (RRB)

Site #10; I-91 SB in Wallingford Number of Through Lanes: 3								Site #12 & 13; 66 WB in Meriden Number of Through Lanes: 2							
Hour Beginning	Mon	Tue	Wed	Thu	Fri	Sat	Sun	Hour Beginning	Mon	Tue	Wed	Thu	Fri	Sat	Sun
Mid	2*	2*	2*	2*	2*	2*	2*	Mid	1*	1*	1*	1*	1*	1*	1*
1 AM	2*	2*	2*	2*	2*	2*	2*	1 AM	1*	1*	1*	1*	1*	1*	1*
2 AM	2*	2*	2*	2*	2*	2*	2*	2 AM	1*	1*	1*	1*	1*	1*	1*
3 AM	2*	2*	2*	2*	2*	2*	2*	3 AM	1*	1*	1*	1*	1*	1*	1*
4 AM	2*	2*	2*	2*	2*	2*	2*	4 AM	1*	1*	1*	1*	1*	1*	1*
5 AM	1	1	1	1	1	2*	2*	5 AM	1*	1*	1*	1*	1*	1*	1*
6 AM	0	0	0	0	0	2	2*	6 AM	0	0	0	0	0	1*	1*
7 AM	0	0	0	0	0	1	2*	7 AM	0	0	0	0	0	1*	1*
8 AM	0	0	0	0	0	1	2	8 AM	0	0	0	0	0	1*	1*
9 AM	1	1	1	1	1	1	1	9 AM	1*	1*	1*	1*	1*	1*	1*
10 AM	1	1	1	1	1	1	1	10 AM	1*	1*	1*	1*	1*	1*	1*
11 AM	1	1	1	1	1	1	1	11 AM	1*	1*	1*	1*	1*	1	1*
Noon	1	1	1	1	1	1	1	Noon	1*	1*	1*	1*	1	1	1
1 PM	1	1	1	1	1	1	1	1 PM	1*	1*	1*	1*	1	1	1
2 PM	1	1	1	1	1	1	1	2 PM	1	1	1	1	1	1	1
3 PM	0	0	0	0	0	1	1	3 PM	0	0	0	0	0	1	1*
4 PM	0	0	0	0	0	1	1	4 PM	0	0	0	0	0	1	1*
5 PM	0	0	0	0	0	1	1	5 PM	0	0	0	0	0	1*	1*
6 PM	1	1	1	1	1	1	1	6 PM	1	1	1	1	1	1*	1*
7 PM	1	1	1	1	1	1	1	7 PM	1*	1*	1*	1*	1*	1*	1*
8 PM	1	1	1	1	1	1	1	8 PM	1*	1*	1*	1*	1*	1*	1*
9 PM	2	2	2	1	1	1	2	9 PM	1*	1*	1*	1*	1*	1*	1*
10 PM	2*	2*	2*	2*	2	2	2*	10 PM	1*	1*	1*	1*	1*	1*	1*
11 PM	2*	2*	2*	2*	2*	2*	2*	11 PM	1*	1*	1*	1*	1*	1*	1*

On Legal Holidays and within Legal Holiday Periods, all hours shall be ‘0.’

“0” = No closures allowed = all available travel lanes, including exit only lanes, climbing lanes, gore areas, and all available shoulder widths shall be open to traffic during this time period.

“S” = Shoulders are allowed to be closed = all available travel lanes, including exit only lanes, climbing lanes, and gore areas shall be open to traffic during this time period.

“1” = One lane closure is allowed. Adjacent shoulder(s) and/or gore areas may also be closed.

“2” = Two lane closure is allowed. Adjacent shoulder(s) and/or gore areas may also be closed.

“*” = Signifies those hours where a rolling roadblock may be implemented.

Limitation of Operations Chart – Maximum Number of Lanes Allowed to be Closed and Hours Allowed for a Rolling Roadblock (RRB)

Site #14; I-91 SB in Meriden Number of Through Lanes: 3								Site #15; 2 EB in Glastonbury Number of Through Lanes: 2							
Hour Beginning	Mon	Tue	Wed	Thu	Fri	Sat	Sun	Hour Beginning	Mon	Tue	Wed	Thu	Fri	Sat	Sun
Mid	2*	2*	2*	2*	2*	2*	2*	Mid	1*	1*	1*	1*	1*	1*	1*
1 AM	2*	2*	2*	2*	2*	2*	2*	1 AM	1*	1*	1*	1*	1*	1*	1*
2 AM	2*	2*	2*	2*	2*	2*	2*	2 AM	1*	1*	1*	1*	1*	1*	1*
3 AM	2*	2*	2*	2*	2*	2*	2*	3 AM	1*	1*	1*	1*	1*	1*	1*
4 AM	2*	2*	2*	2*	2*	2*	2*	4 AM	1*	1*	1*	1*	1*	1*	1*
5 AM	2*	2*	2*	2*	2*	2*	2*	5 AM	1*	1*	1*	1*	1*	1*	1*
6 AM	0	0	0	0	0	2*	2*	6 AM	0	0	0	0	0	1*	1*
7 AM	0	0	0	0	0	2	2*	7 AM	0	0	0	0	0	1	1*
8 AM	0	0	0	0	0	1	2*	8 AM	0	0	0	0	0	S	1
9 AM	S	S	S	S	S	1	2	9 AM	S	S	S	S	S	S	S
10 AM	S	S	S	S	S	1	1	10 AM	S	S	S	S	S	S	S
11 AM	1	1	1	1	1	1	1	11 AM	S	S	S	S	S	S	S
Noon	1	1	1	1	1	1	1	Noon	S	S	S	S	S	S	S
1 PM	1	1	1	1	1	1	1	1 PM	S	S	S	S	S	S	S
2 PM	1	1	1	1	1	1	1	2 PM	S	S	S	S	S	S	S
3 PM	0	0	0	0	0	1	S	3 PM	0	0	0	0	0	S	S
4 PM	0	0	0	0	0	1	S	4 PM	0	0	0	0	0	S	S
5 PM	0	0	0	0	0	1	S	5 PM	0	0	0	0	0	S	S
6 PM	S	S	S	S	S	1	1	6 PM	S	S	S	S	S	S	1
7 PM	1	1	1	1	1	1	1	7 PM	1	1	1	S	S	1	1*
8 PM	1	1	1	1	1	1	1	8 PM	1*	1*	1*	1*	1	1*	1*
9 PM	1	1	1	1	1	1	1	9 PM	1*	1*	1*	1*	1*	1*	1*
10 PM	2	2	2	1	1	2	2	10 PM	1*	1*	1*	1*	1*	1*	1*
11 PM	2*	2*	2*	2*	2	2	2*	11 PM	1*	1*	1*	1*	1*	1*	1*

On Legal Holidays and within Legal Holiday Periods, all hours shall be ‘0.’

“0” = No closures allowed = all available travel lanes, including exit only lanes, climbing lanes, gore areas, and all available shoulder widths shall be open to traffic during this time period.

“S” = Shoulders are allowed to be closed = all available travel lanes, including exit only lanes, climbing lanes, and gore areas shall be open to traffic during this time period.

“1” = One lane closure is allowed. Adjacent shoulder(s) and/or gore areas may also be closed.

“2” = Two lane closure is allowed. Adjacent shoulder(s) and/or gore areas may also be closed.

“*” = Signifies those hours where a rolling roadblock may be implemented.

Limitation of Operations Chart – Maximum Number of Lanes Allowed to be Closed and Hours Allowed for a Rolling Roadblock (RRB)

Site #16; I-84 EB in East Hartford Number of Through Lanes: 5								Site #17; I-84 EB in Tolland Number of Through Lanes: 3							
Hour Beginning	Mon	Tue	Wed	Thu	Fri	Sat	Sun	Hour Beginning	Mon	Tue	Wed	Thu	Fri	Sat	Sun
Mid	4*	4*	4*	4*	4	4*	4*	Mid	2*	2*	2*	2*	2*	2*	2*
1 AM	4*	4*	4*	4*	4*	4*	4*	1 AM	2*	2*	2*	2*	2*	2*	2*
2 AM	4*	4*	4*	4*	4*	4*	4*	2 AM	2*	2*	2*	2*	2*	2*	2*
3 AM	4*	4*	4*	4*	4*	4*	4*	3 AM	2*	2*	2*	2*	2*	2*	2*
4 AM	4*	4*	4*	4*	4	4*	4*	4 AM	2*	2*	2*	2*	2*	2*	2*
5 AM	3	3	3	3	3	4*	4*	5 AM	2*	2*	2*	2*	2*	2*	2*
6 AM	0	0	0	0	0	3	4*	6 AM	0	0	0	0	0	2*	2*
7 AM	0	0	0	0	0	3	3	7 AM	0	0	0	0	0	2	2*
8 AM	0	0	0	0	0	2	3	8 AM	0	0	0	0	0	1	2
9 AM	2	2	2	2	1	1	2	9 AM	1	1	1	1	1	1	1
10 AM	2	2	2	2	1	1	1	10 AM	1	1	1	1	1	1	1
11 AM	2	2	2	1	1	1	1	11 AM	1	1	1	1	1	1	1
Noon	1	1	1	1	1	1	1	Noon	1	1	1	1	1	1	1
1 PM	1	1	1	1	1	1	1	1 PM	1	1	1	1	1	1	1
2 PM	1	1	1	1	1	1	1	2 PM	1	1	1	1	1	1	1
3 PM	0	0	0	0	0	1	1	3 PM	0	0	0	0	0	1	1
4 PM	0	0	0	0	0	1	1	4 PM	0	0	0	0	0	1	1
5 PM	0	0	0	0	0	2	1	5 PM	0	0	0	0	0	1	1
6 PM	1	1	1	1	1	2	2	6 PM	1	1	1	1	1	1	1
7 PM	2	2	2	2	2	2	2	7 PM	1	1	1	1	1	1	1
8 PM	3	3	3	3	2	3	2	8 PM	2	2	2	2	1	2	1
9 PM	3	3	3	3	3	3	3	9 PM	2	2	2	2	2	2	2
10 PM	3	3	3	3	3	3	3	10 PM	2*	2*	2*	2*	2	2*	2*
11 PM	4	4	4	3	3	4	3	11 PM	2*	2*	2*	2*	2*	2*	2*

On Legal Holidays and within Legal Holiday Periods, all hours shall be ‘0.’

“0” = No closures allowed = all available travel lanes, including exit only lanes, climbing lanes, gore areas, and all available shoulder widths shall be open to traffic during this time period.

“S” = Shoulders are allowed to be closed = all available travel lanes, including exit only lanes, climbing lanes, and gore areas shall be open to traffic during this time period.

“1” = One lane closure is allowed. Adjacent shoulder(s) and/or gore areas may also be closed.

“2” = Two lane closure is allowed. Adjacent shoulder(s) and/or gore areas may also be closed.

“3” = Three lane closure is allowed. Adjacent shoulder(s) and/or gore areas may also be closed.

“4” = Four lane closure is allowed. Adjacent shoulder(s) and/or gore areas may also be closed.

“*” = Signifies those hours where a rolling roadblock may be implemented.

Limitation of Operations Chart – Maximum Number of Lanes Allowed to be Closed and Hours Allowed for a Rolling Roadblock (RRB)

Site #18; I-91NB in Enfield Number of Through Lanes: 3								Site #19; I-84 EB in Ashford Number of Through Lanes: 3							
Hour Beginning	Mon	Tue	Wed	Thu	Fri	Sat	Sun	Hour Beginning	Mon	Tue	Wed	Thu	Fri	Sat	Sun
Mid	2*	2*	2*	2*	2*	2*	2*	Mid	2*	2*	2*	2*	2*	2*	2*
1 AM	2*	2*	2*	2*	2*	2*	2*	1 AM	2*	2*	2*	2*	2*	2*	2*
2 AM	2*	2*	2*	2*	2*	2*	2*	2 AM	2*	2*	2*	2*	2*	2*	2*
3 AM	2*	2*	2*	2*	2*	2*	2*	3 AM	2*	2*	2*	2*	2*	2*	2*
4 AM	2*	2*	2*	2*	2*	2*	2*	4 AM	2*	2*	2*	2*	2*	2*	2*
5 AM	2*	2*	2*	2*	2	2*	2*	5 AM	2*	2*	2*	2*	2*	2*	2*
6 AM	0	0	0	0	0	2	2*	6 AM	0	0	0	0	0	2*	2*
7 AM	0	0	0	0	0	1	2*	7 AM	0	0	0	0	0	2*	2*
8 AM	0	0	0	0	0	1	1	8 AM	0	0	0	0	0	2	2*
9 AM	S	S	S	S	S	S	1	9 AM	2	2	2	2	1	1	1
10 AM	S	S	S	S	S	S	1	10 AM	2	2	2	2	1	1	1
11 AM	S	S	S	S	S	S	S	11 AM	2	2	2	1	1	1	1
Noon	S	S	S	S	S	S	S	Noon	1	1	1	1	1	1	1
1 PM	S	S	S	S	S	S	S	1 PM	1	1	1	1	1	1	1
2 PM	S	S	S	S	S	S	S	2 PM	1	1	1	1	1	1	1
3 PM	0	0	0	0	0	S	S	3 PM	0	0	0	0	0	1	1
4 PM	0	0	0	0	0	S	S	4 PM	0	0	0	0	0	1	1
5 PM	0	0	0	0	0	S	S	5 PM	0	0	0	0	0	2	1
6 PM	S	S	S	S	S	1	1	6 PM	2	2	2	2	1	2	1
7 PM	1	1	1	1	S	1	1	7 PM	2*	2*	2*	2	1	2*	2
8 PM	1	1	1	1	1	1	1	8 PM	2*	2*	2*	2*	2*	2*	2*
9 PM	1	1	1	1	1	1	1	9 PM	2*	2*	2*	2*	2*	2*	2*
10 PM	2*	2*	2*	1	1	1	2	10 PM	2*	2*	2*	2*	2*	2*	2*
11 PM	2*	2*	2*	2	2	1	2*	11 PM	2*	2*	2*	2*	2*	2*	2*

On Legal Holidays and within Legal Holiday Periods, all hours shall be ‘0.’

“0” = No closures allowed = all available travel lanes, including exit only lanes, climbing lanes, gore areas, and all available shoulder widths shall be open to traffic during this time period.

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“” = Signifies those hours where a rolling roadblock may be implemented**

SECTION 12.00 – GENERAL CLAUSES FOR HIGHWAY SIGNING

Description:

Work under this item shall conform to the requirements of Section 12.00 supplemented as follows:

12.00.07 – Global Positioning System (GPS) coordinates for signs:

The Contractor shall obtain and provide to the Engineer sign installation data, including Global Positioning System (GPS) latitude and longitude coordinates, for all new permanent State owned and maintained signs (temporary and construction signs are not to be included) installed in the project. The Engineer shall forward the sign data to the Division of Traffic Engineering for upload into the Highway Sign Inventory and Maintenance Management Program (SIMS). Sign data submissions or questions relating to SIMS or GPS shall be sent to DOT-SignInventory@ct.gov.

The horizontal datum is to be set to the State Plane Coordinate System, North American Datum of 1983 (NAD83) in feet. The minimum tolerance must be within 10 feet. The format of the GPS information shall be provided in a Microsoft Office compatible spreadsheet (Excel) file with data for each sign. The record for each sign installed is to be compatible with the anticipated CTDOT Sign Inventory and Management System (CTSIMS). The following format shall be used. However, the data fields noted by “#” are not required for the project submission. These entries will be completed as part of the Traffic Engineering CTSIMS data upload.

The cost of this work shall be included in the cost of the respective sign face – sheet aluminum and sign face – extruded aluminum items. The receipt of this electronic database must be received and accepted by the Engineer prior to final payment for items involving permanent highway signing. The electronic database information shall detail information regarding the sign actually installed by the project.

Field Number	Type	size	Description
1	text	20	Record Number (starting at 1...)
2	text	20	Sign Catalog Number
# 3	text	10	Size Height
# 4	text	10	Size Width
5	text	25	Legend
# 6	text	10	Background Color
# 7	text	10	Copy Color
8	Link	25	Material (see acceptable categories)
9	text	30	Comments if any
# 10	text	20	MUTCD Type
11	text	15	Town
12	text	5	Route
13	text	5	Route direction

#	14	text	10	Highway Log Mileage
	15	text	15	Latitude
	16	text	15	Longitude
	17	text	25	Mounting Type
	18	text	25	Reflective Sheeting Type
	19	date	25	Date Installed
	20	text	10	Number of Posts
	21	text	255	Sheeting Manufacturer name and address
	22	text	15	State Project Number (or)
	23	text	15	Encroachment Permit number.
	24	Graphic	*	Sign Picture Graphic.

* Graphics provided shall be representative of the sign supplied and be in color. Graphic formats shall be either JPG or TIFF and provided with a recommended pixel density of 800 x 600. The graphic shall be inserted in the supplied media in field 24 for each sign.

ON-THE-JOB TRAINING (OJT) WORKFORCE DEVELOPMENT PILOT:

Description

To provide construction industry related job opportunities to minorities, women and economically disadvantaged individuals; and to increase the likelihood of a diverse and inclusive workforce on Connecticut Department of Transportation (ConnDOT) projects.

All contractors (existing and newcomers) will be automatically placed in the Workforce Development Pilot. Standard OJT requirements typically associated with individual projects will no longer be applied at the project level for new projects. Instead, these requirements will be applicable on an annual basis for each contractor performing work on ConnDOT projects.

The OJT Workforce Development Pilot will allow a contractor to train employees on Federal, State and privately funded projects located in Connecticut. However, contractors should give priority to training employees on ConnDOT Federal-Aid funded projects.

Funding

The Department will establish an OJT fund annually from which contractors may bill the Department directly for eligible trainee hours. The funds for payment of trainee hours on federal-aid projects will be allocated from the ½ of 1% provided for OJT funding, and will be based on hours trained, not to exceed a maximum of \$25,000.00 per year; per contractor.

Minorities and Women

Developing, training and upgrading of minorities, women and economically disadvantaged individuals toward journeyman level status is the primary objective of this special training provision. Accordingly, the Contractor shall make every effort to enroll minority, women and economically disadvantaged individuals as trainees to the extent that such persons are available within a reasonable area of recruitment. This training commitment is not intended, and shall not be used, to discriminate against any applicant for training whether a member of a minority group or not.

Assigning Training Goals

The Department, through the OJT Program Coordinator, will assign training goals for a calendar year based on the contractor's past two year's activities and the contractor's anticipated upcoming year's activity with the Department. At the beginning of each year, all contractors eligible will be contacted by the Department to determine the number of trainees that will be assigned for the upcoming calendar year. At that time, the Contractor shall enter into an agreement with the Department to provide a self-imposed on-the-job training program for the calendar year. This agreement will include a specific number of annual training goals agreed to by both parties. The number of training assignments may range from one (1) to six (6) per

contractor per calendar year. Each January, a summary of the trainees required and the OJT Workforce Development Pilot package will be sent to participating contractors. The number of trainees assigned to each contractor in the summary will increase proportionately not to exceed 6, as shown in the following table. This package will also be provided to contractors as they become newly eligible for the OJT Workforce Development Pilot throughout the remainder of the year. Projects awarded after September 30 will be included in the following year's Program.

The dollar thresholds for training assignments are as follows:

\$4.5 – 8 million=	1 trainee
\$ 9 – 15 million=	2 trainees
\$16 – 23 million=	3 trainees
\$24 – 30 million=	4 trainees
\$31 – 40 million=	5 trainees
\$41 – and above=	6 trainees

Training Classifications

Preference shall be given to providing training in the following skilled work classifications. However, the classifications established are not all-inclusive:

Equipment Operators	Electricians
Laborers	Painters
Carpenters	Iron / Reinforcing Steel Workers
Concrete Finishers	Mechanics
Pipe Layers	Welders

The Department has on file common training classifications and their respective training requirements; that may be used by the contractors. Contractors shall submit new classifications for specific job functions that their employees are performing. The Department will review and recommend for acceptance the new classifications proposed by contractors, if applicable. New classifications shall meet the following requirements:

Proposed training classifications are reasonable and realistic based on the job skill classification needs, and the number of training hours specified in the training classification is consistent with common practices and provides enough time for the trainee to obtain journeyman level status.

Where feasible, 25% percent of apprentices or trainees in each occupation shall be in their first year of apprenticeship or training. The number of trainees shall be distributed among the work classifications on the basis of the contractor's needs and the availability of journeymen in the various classifications within a reasonable area of recruitment.

No employee shall be employed as a trainee in any classification in which they have successfully completed a training course leading to journeyman level status or in which they have been employed as a journeyman.

Records and Reports

The Contractor shall maintain enrollment in the program and submit all required reports documenting company compliance under these contract requirements. These documents and any other information shall be submitted to the OJT Program Coordinator as requested.

Upon the trainee's completion and graduation from the program, the Contractor shall provide each trainee with a certification Certificate showing the type and length of training satisfactorily completed.

Trainee Interviews

In order to determine the continued effectiveness of the OJT Program in Connecticut, the department will periodically conduct personal interviews with current trainees and may survey recent graduates of the program. This enables the OJT Program Coordinator to modify and improve the program as necessary. Trainee interviews are generally conducted at the job site to ensure that the trainees' work and training is consistent with the approved training program.

Trainee Wages

Contractors shall compensate trainees on a graduating pay scale based upon a percentage of the prevailing minimum journeyman wages (Davis-Bacon Act). Minimum pay shall be as follows:

60 percent	of the journeyman wage for the first half of the training period
75 percent	of the journeyman wage for the third quarter of the training period
90 percent	of the journeyman wage for the last quarter of the training period

In no case, will the trainee be paid less than the prevailing rate for general laborer as shown in the contract wage decision (must be approved by the Department of Labor).

Achieving or Failing to Meet Training Goals

The Contractor will be credited for each trainee currently enrolled or who becomes enrolled in the approved training program and providing they receive the required training under the specific training program. Trainees will be allowed to be transferred between projects if required by the Contractor's schedule and workload. The OJT Program Coordinator must be notified of transfers within five (5) days of the transfer or reassignments by e-mail (Phylisha.Coles@ct.gov).

Where a contractor does not or cannot achieve its annual training goal with female or minority trainees, they must produce adequate Good Faith Efforts documentation. Good Faith Efforts are those designed to achieve equal opportunity through positive, aggressive, and continuous result-oriented measures. 23 CFR § 230.409(g) (4). Contractors should request minorities and females from unions when minorities and females are under-represented in the contractor's workforce.

Whenever a contractor requests ConnDOT approval of someone other than a minority or female, the contractor must submit documented evidence of its Good Faith Efforts to fill that position with a minority or female. When a non-minority male is accepted, a contractor must continue to attempt to meet its remaining annual training goals with females and minorities.

Where a contractor has neither attained its goal nor submitted adequate Good Faith Efforts documentation, ConnDOT will issue a letter of non-compliance. Within thirty (30) days of receiving the letter of non-compliance, the contractor must submit a written Corrective Action Plan (CAP) outlining the steps that it will take to remedy the non-compliance. The CAP must be approved by ConnDOT. Failure to comply with the CAP may result in your firm being found non-responsive for future projects.

Measurement and Payment

Optional reimbursement will be made to the contractor for providing the required training under this special provision on ConnDOT Federal-Aid funded projects only.

Contractor will be reimbursed at \$0.80 for each hour of training given to an employee in accordance with an approved training or apprenticeship program. This reimbursement will be made even though the Contractor receives additional training program funds from other sources, provided such other source does not specifically prohibit the contractor from receiving other reimbursement.

Reimbursement for training is made annually or upon the trainees completion and not on a monthly basis. No payment shall be made to the Contractor if either the failure to provide the required training, or the failure to hire the trainee as a journeyman, is caused by the Contractor.

Program reimbursements will be made directly to the prime contractor on an annual basis. To request reimbursement, prime contractors must complete the Voucher for OJT Workforce Development Pilot Hourly Reimbursement for each trainee in the OJT Program. This form is included in the OJT Workforce Development Pilot package and is available on the Department's web site at:

www.ct.gov/dot

The completed form must be submitted to the Office of Contract Compliance for approval. The form is due on the 15th day of January for each trainee currently enrolled and for hours worked on ConnDOT Federal-Aid funded projects only.

**SMALL CONTRACTOR AND SMALL CONTRACTOR MINORITY
BUSINESS ENTERPRISES (SET-ASIDE)**

March, 2001

NOTE: Certain of the requirements and procedures stated in this "Special Provision" are applicable prior to the execution of the Contract.

I. GENERAL

- A. The Contractor shall cooperate with the Connecticut Department of Transportation (CONNDOT) in implementing the required contract obligations concerning "Small Contractor" and "Small Contractor Minority Business Enterprise" use on this Contract in accordance with Section 4a-60g of the Connecticut General Statutes as revised. References, throughout this "Special Provision", to "Small Contractors" are also implied references to "Small Contractor Minority Business Enterprises" as both relate to Section IIA of these provisions. The Contractor shall also cooperate with CONNDOT in reviewing the Contractor's activities relating to this provision. This "Special Provision" is in addition to all other equal opportunity employment requirements of this Contract.
- B. For the purpose of this "Special Provision", the "Small Contractor(s)" and "Minority Business Enterprise(s)" named to satisfy the set-aside requirement must be certified by the Department of Administrative Services, Business Connections/ Set-Aside Unit [(860) 713-5236 www.das.state.ct.us/busopp.htm] as a "Small Contractor" and "Minority Business Enterprises" as defined by Section 4a-60g Subsections (1) and (3) of the Connecticut General Statutes as revised and is subject to approval by CONNDOT to do the work for which it is nominated pursuant to the criteria stipulated in Section IIC-3.
- C. Contractors who allow work which they have designated for "Small Contractor" participation in the pre-award submission required under Section IIC to be performed by other than the approved "Small Contractor" organization and prior to concurrence by CONNDOT, will not be paid for the value of the work performed by organizations other than the "Small Contractor" designated.
- D. If the Contractor is unable to achieve the specified contract goals for "Small Contractor" participation, the Contractor shall submit written documentation to CONNDOT's Manager of Construction Operations indicating his/her good faith efforts to satisfy goal requirements. Documentation is to include but not be limited to the following:

1. A detailed statement of the efforts made to select additional subcontract opportunities for work to be performed by each "Small Contractor" in order to increase the likelihood of achieving the stated goal.
 2. A detailed statement, including documentation of the efforts made to contact and solicit contracts with each "Small Contractor", including the names, addresses, dates and telephone numbers of each "Small Contractor" contacted, and a description of the information provided to each "Small Contractor" regarding the scope of services and anticipated time schedule of items proposed to be subcontracted and the nature of response from firms contacted.
 3. For each "Small Contractor" that placed a subcontract quotation which the Contractor considered not to be acceptable, provide a detailed statement of the reasons for this conclusion.
 4. Documents to support contacts made with CONNDOT requesting assistance in satisfying the contract specified or adjusted "Small Contractor" dollar requirements.
 5. Document other special efforts undertaken by the Contractor to meet the defined goal.
- E. Failure of the Contractor to have at least the specified dollar amount of this contract performed by "Small Contractor" as required in Section IIA of this "Special Provision" will result in the reduction in contract payment to the Contractor by an amount equivalent to that determined by subtracting from the specific dollar amount required in Section IIA, the dollar payments for the work actually performed by each "Small Contractor". The deficiency in "Small Contractor" achievement, will therefore, be deducted from the final contract payment. However, in instances where the Contractor can adequately document or substantiate its good faith efforts made to meet the specified or adjusted dollar amount to the satisfaction of CONNDOT, no reduction in payments will be imposed.
- F. All records must be retained for a period of three (3) years following completion of the contract and shall be available at reasonable times and places for inspection by authorized representatives of CONNDOT.
- G. Nothing contained herein, is intended to relieve any contractor or subcontractor or material supplier or manufacturer from compliance with all applicable Federal and State legislation or provisions concerning equal employment opportunity, affirmative action, nondiscrimination and related subjects during the term of this Contract.

II. SPECIFIC REQUIREMENTS

In order to increase the participation of "Small Contractors", CONNDOT requires the following:

- A. Not less than **Ten percent (10%)** of the **final** value of this Contract shall be subcontracted to and performed by, and/or supplied by, manufactured by and paid to "Small Contractors" and/or "Small Contractors Minority Business Enterprises".

If the above percentage is zero (0%) AND an asterisk () has been entered in the adjacent brackets [], this Contract is 100% solely set-aside for participation by "Small Contractors" and/or "Small Contractors Minority Business Enterprises".*

- B. The Contractor shall assure that each "Small Contractor" will have an equitable opportunity to compete under this "Special Provision", particularly by arranging solicitations, time for the preparation of Quotes, Scope of Work, and Delivery Schedules so as to facilitate the participation of each "Small Contractor".
- C. The Contractor shall provide to CONNDOT's Manager of Contracts within Seven (7) days after the bid opening the following items:
1. An affidavit (Exhibit I) completed by each named "Small Contractor" subcontractor listing a description of the work and indicating the dollar amount of all contract(s) and/or subcontract(s) that have been awarded to him/her for the current State Fiscal Year (July 1 - June 30) does not exceed the Fiscal Year limit of \$10,000,000.00.
 2. A certification of work to be subcontracted (Exhibit II) signed by both the Contractor and the "Small Contractor" listing the work items and the dollar value of the items that the nominated "Small Contractor" is to perform on the project to achieve the minimum percentage indicated in Section IIA above.
 3. A certification of past experience (Exhibit III) indicating the scope of work the nominated "Small Contractor" has performed on all projects, public and private, for the past two (2) years.
 4. In instances where a change from the originally approved named "Small Contractor" (see Section IB) is proposed, the Contractor is required to submit, in a reasonable and expeditious manner, a revised submission, comprised of the documentation required in Section IIC, Paragraphs 1, 2 and 3 and Section E together with documentation to substantiate and justify the change, (i.e., documentation to provide a basis for the change) to

CONNDOT's Manager of Construction Operations for its review and approval prior to the implementation of the change. The Contractor must demonstrate that the originally named "Small Contractor" is unable to perform in conformity to specifications, or unwilling to perform, or is in default of its contract, or is overextended on other jobs. The Contractor's ability to negotiate a more advantageous contract with another "Small Contractor" is not a valid basis for change. Documentation shall include a letter of release from the originally named "Small Contractor" indicating the reason(s) for the release.

- D. After the Contractor signs the Contract, the Contractor will be required to meet with CONNDOT's Manager of Construction Operations or his/her designee to review the following:
1. What is expected with respect to the "Small Contractor" set aside requirements.
 2. Failure to comply with and meet the requirement can and will result in monetary deductions from payment.
 3. Each quarter after the start of the "Small Contractor" the Contractor shall submit a report to CONNDOT's Manager of Construction Operations indicating the work done by, and the dollars paid to each "Small Contractor" to date.
 4. What is required when a request to sublet to a "Small Contractor" is submitted.
- E. The Contractor shall submit to CONNDOT's Manager of Construction Operations all requests for subcontractor approvals on standard forms provided by the Department.

If the request for approval is for a "Small Contractor" subcontractor for the purpose of meeting the contract required "Small Contractor" percentage stipulated in Section IIA, a copy of the legal contract between the Contractor and the "Small Contractor" subcontractor must also be submitted at the same time. Any subsequent amendments or modifications of the contract between the Contractor and the "Small Contractor" subcontractor must also be submitted to CONNDOT's Manager of Construction Operations with an explanation of the change(s). The contract must show items of work to be performed, unit prices and, if a partial item, the work involved by both parties.

In addition, the following documents are to be attached:

- (1) A statement explaining any method or arrangement for renting equipment. If rental is from a Contractor, a copy of Rental Agreement must be submitted.
 - (2) A statement addressing any special arrangements for manpower.
 - (3) A statement addressing who will purchase material.
- F. Contractors subcontracting with a "Small Contractor" to perform work or services as required by this "Special Provision" shall not terminate such firms without advising CONNDOT, in writing, and providing adequate documentation to substantiate the reasons for termination if the designated "Small Contractor" firm has not started or completed the work or the services for which it has been contracted to perform.

G. Material Suppliers or Manufacturers

If the Contractor elects to utilize a "Small Contractor" supplier or manufacturer to satisfy a portion or all of the specified dollar requirements, the Contractor must provide the Department with:

1. An executed Affidavit Small Contractor (Set-Aside) Connecticut Department of Transportation Affidavit Supplier or Manufacturer (sample attached), and
2. Substantiation of payments made to the supplier or manufacturer for materials used on the project.

Brokers and packagers shall not be regarded as material Suppliers or manufacturer.

H. Non-Manufacturing or Non-Supplier "Small Contractor" Credit

Contractors may count towards its "Small Contractor" goals the following expenditures with "Small Contractor" firms that are not manufacturers or suppliers:

1. Reasonable fees or commissions charged for providing a bona fide service such as professional, technical, consultant or managerial services and assistance in the procurement of essential personnel, facilities, equipment, material or supplies necessary for the performance of the contract provided that the fee or commission is determined by the Department of Transportation to be reasonable and consistent with fees customarily allowed for similar services.

2. The fees charged for delivery of materials and supplies required on a job site (but not the cost of the materials and supplies themselves) when the hauler, trucker, or delivery service is not also the manufacturer of or a regular dealer in the materials and supplies, provided that the fee is determined by the Department of Transportation to be reasonable and not excessive as compared with fees customarily allowed for similar services.
3. The fees or commissions charged for providing any bonds or insurance specifically required for the performance of the Contract, provided that the fee or commission is determined by the Department of Transportation to be reasonable and not excessive as compared with fees customarily allowed for similar services.

III. **BROKERING**

For the purpose of this "Special Provision", a "Broker" is one who acts as an agent for others in negotiating contracts, purchases, sales, etc., in return for a fee or commission. Brokering of work by a "Small Contractor" is not allowed and is a contract violation.

IV. **PRE-AWARD WAIVERS:**

If the Contractor's submission of the "Small Contractor" listing, as required by Section IIC indicates that it is unable, by subcontracting to obtain commitments which at least equal the amount required by Section IIA, it may request, in writing, a waiver of up to 50% of the amount required by Section IIA. To obtain such a waiver, the Contractor must submit a completed "Application for Waiver of Small Contractor Minority Business Enterprise Goals" to CONNDOT's Manager of Contracts which must also contain the following documentation:

1. Information described in Section ID.
2. For each "Small Contractor" contacted but unavailable, a statement from each "Small Contractor" confirming its unavailability.

Upon receipt of the submission requesting a waiver, the CONNDOT's Manager of Contracts shall submit the documentation to the Director of the Office of Contract Compliance who shall review it for completeness. After completion of the Director of Contract Compliance's review, she/he should write a narrative of his/her findings of the application for a waiver, which is to include his/her recommendation. The Director of Contract Compliance shall submit the written narrative to the Chairperson of the DBE Screening Committee at least five (5) working days before the scheduled meeting. The Contractor shall be invited to attend the meeting and present his/her position. The DBE Screening Committee shall render a decision on the waiver request within five (5) working

5-27-09

days after the meeting. The DBE Screening Committee's decision shall be final. Waiver applications are available from the CONNDOT Manager of Contracts.

SMALL CONTRACTOR/*MINORITY BUSINESS ENTERPRISE
(* Delete if not Applicable)
SET-ASIDE PROGRAM
(QUALIFICATION AFFIDAVIT)

PROJECT(s) _____
(INCLUDING TOWN & DESCRIPTION)

STATE OF _____ CONNECTICUT _____

COUNTY OF _____

I _____, ACTING IN BEHALF

NAME OF PARTY SIGNING AFFIDAVIT

OF _____, DO HEREBY CERTIFY

PERSON FIRM OR ORGANIZATION

AND AFFIRM THAT THE INFORMATION SET FORTH BELOW IS TRUE AND ACCURATE TO THE BEST OF MY KNOWLEDGE. AS OF THIS DATE _____ THE LIST OF SMALL CONTRACTOR SET-ASIDE PROGRAM - CONTRACTS AND/OR SUBCONTRACTS AWARDED DURING THE CURRENT FISCAL YEAR (JULY 1 - JUNE 30) 20 _____ IS AS FOLLOWS:

Table with 5 columns: Col. 1 TOWN AND PROJECT NUMBER, Col. 2 STATE AGENCY WHICH AWARDED CONTRACT, Col. 3 CONTRACT AMOUNT AWARDED UNDER THIS PROGRAM, Col. 4 AMOUNT OF WORK SUBCONTRACTED FROM OTHER FIRMS UNDER THIS PROGRAM, Col. 5 TOTAL AMOUNT OF ALL WORK UNDER THIS PROGRAM Col. 3 Plus Col. 4. Includes a 'TOTALS' row at the bottom.

NAME OF PERSON, FIRM OR ORGANIZATION

(FIRM SEAL)

SIGNATURE & TITLE OF OFFICIAL

SWORN TO AND SUBSCRIBED BEFORE ME BY _____

WHO IS PERSONALLY KNOWN TO ME, THIS _____ DAY OF _____, 20 _____

(NOTARY PUBLIC)

MY COMMISSION EXPIRES _____ SEAL

PLEASE NOTE THAT ALL THE WORK AWARDED OR SUBCONTRACTED TO YOUR FIRM UNDER THE SET-ASIDE PROGRAM IN A FISCAL YEAR (JULY 1-JUNE 30) INCLUDING THIS PROJECT, CANNOT BE MORE THAN \$10,000,000.00

EXHIBIT II

Mar.01

DEPARTMENT OF TRANSPORTATION
CONTRACT DIVISION
2800 BERLIN TURNPIKE
NEWINGTON, CT 06111

CERTIFICATION OF WORK TO BE SUBCONTRACTED
NOMINATED SMALL CONTRACTOR/*MINORITY BUSINESS ENTERPRISE

* Delete if not applicable

CONTRACTOR _____

ADDRESS _____

TOWN _____ PROJECT NO. _____

DESCRIPTION OF PROJECT _____

CONTRACT BID AMOUNT \$ _____

DATE _____

PLEASE INCLUDE A COPY OF CERTIFICATION LETTER

Listed below is the Nominated Small Contractor/Minority Business Enterprise for the above project and the requested data:

Name, Address & Tel No. of the Nominated Firm	ITEM(S)NUMBER(s) and Description of the Item(s) to be performed by and paid to the Subcontractor	Quantities (indicate if partial)	Prime's Bid Amount For Item	Dollar Amount Subcontracted	Small Business Set-Aside Dollar Requirement
_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____

Signed By _____ Signed By _____ Contractor

Small Contractor/*Minority Business Enterprise (Subcontractor) _____ Title _____

EXHIBIT III

CERTIFICATION
PAST CONSTRUCTION EXPERIENCE

Mar.01

SMALL CONTRACTOR / * MINORITY BUSINESS ENTERPRISES

* Delete if not applicable

PLEASE LIST ALL CONSTRUCTION PROJECTS YOUR ORGANIZATION HAS WORKED ON IN THE PAST TWO FISCAL YEARS

PROJECT LOCATION NUMBER AND DESCRIPTION APPLICABLE	CONTRACT AMOUNT	IF WORK PERFORMED AS PRIME GIVE OWNERS NAME IF WORK PERFORMED AS SUBCONTRACTOR GIVE CONTRACTORS NAME	START DATE	ACTUAL OR ESTIMATED COMPLETION DATE	NAME AND PHONE OF OWNER OR PRIME CONTRACTOR AS

SIGNED BY: _____

SMALL BUSINESS CONTRACTOR
*MINORITY BUSINESS ENTERPRISES

D.O.T. PROJECT NO. _____

* Delete if not applicable

MARCH, 2001

**SMALL CONTRACTOR/SMALL CONTRACTOR MINORITY BUSINESS ENTERPRISE
(MBE) (SET-ASIDE) CONNECTICUT DEPARTMENT OF TRANSPORTATION
AFFIDAVIT – SUPPLIER OR MANUFACTURER**

This affidavit must be completed by the State Contractor's designated Small Contractor/ Small Contractor Minority Business Enterprise (MBE), notarized and attached to the contractor's request to utilize a Small Contractor/Small Contractor Minority Business Enterprise (MBE) supplier or manufacturer as a credit towards its Small Contractor/Small Contractor Minority Business Enterprise (MBE) contract requirement; failure to do so will result in not receiving credit towards the contract Small Contractor/Small Contractor Minority Business Enterprise (MBE) requirement.

State Project No. _____
Federal Aid Project No. _____
Description of Project _____

I, _____, acting in behalf of _____
(Name of person signing Affidavit) (Small Contractor/Small Contractor MBE contractor person,
_____ of which I am the _____ affirm that _____
firm, association or certify and corporation) (Title of Person) (Small
Contractor/Small Contractor MBE person, firm, association or corporation)
_____ is a certified Small Contractor/Small
Contractor Minority Business Enterprise, as defined by Section 4a-60g of the Connecticut General
Statutes, as revised.

I further certify and affirm that _____
(Small Contractor/Small Contractor MBE person, firm, association or corporation)
will assume the actual and contractual responsibility for the provision of the materials and/or supplies
sought by _____. If a manufacturer, I produce goods from raw
(State Contractor)
materials or substantially alter them before resale, or if a supplier, I perform a commercially useful
function in the supply process.

I understand that false statements made herein are punishable at Law (Sec. 53a-157, CGS, as revised).

(Name of Small Contractor/Small Contractor MBE person, firm, association or corporation)

(Signature and Title of Official making the Affidavit)

Subscribed and sworn to before me, the _____ day of _____ 200_____.

Notary Public (Commissioner of the Superior Court)

My Commission Expires _____
0170-3527

CERTIFICATE OF CORPORATION

I, _____, certify that I am the _____
(Official) of the Corporation named in the foregoing instrument; that I have been duly authorized to affix
the seal of the Corporation to such papers as require the seal; that _____, who
signed said instrument on behalf of the Corporation, was then _____ of
said corporation; that said instrument was duly signed for and in behalf of said Corporation by authority
of its governing body and is within the scope of its corporation powers.

(Signature of Person Certifying)

(Date)

(Corporate Seal)

ITEM #0020801A – ASBESTOS ABATEMENT

Description:

Work under this item shall include the abatement of asbestos containing materials (ACM) and associated work by persons who are knowledgeable, qualified, trained and licensed in the removal, treatment, handling, and disposal of ACM and the subsequent cleaning of the affected environment. ACM shall include material composed of any type of asbestos in amounts greater than one percent (1%) by weight. The Contractor performing this work shall possess a valid Asbestos Abatement Contractor license issued by the Connecticut Department of Public Health (CTDPH).

These Specifications govern all work activities that disturb asbestos containing materials. All activities shall be performed in accordance with, but not limited to, the current revision of the OSHA General Industry Standard for Asbestos (29 CFR 1926.1001), the OSHA Asbestos in Construction Regulations (29 CFR 1926.1101), the USEPA Asbestos National Emission Standards for Hazardous Air Pollutants (NESHAP) Regulations (40 CFR Part 61 Subpart M), the CTDPH Standards for Asbestos Abatement, Licensure and Training (19a-332a-1 through 16, 20-440-1 through 9 & 20-441), and the CTDEEP Special Waste Disposal Regulations (22a-209-8(i)).

The asbestos abatement work shall include the removal and disposal of all ACM as identified on the Contract Plans and Specifications prior to the planned renovation/demolition project. This Item 0020801A – Asbestos Abatement was designed by Mr. Stephen Arienti, a State of Connecticut licensed Asbestos Project Designer (#000284).

Deviations from these Specifications require the written approval of the Engineer.

Materials:

All materials shall be delivered to the job site in the original packages, containers, or bundles bearing the name of the manufacturer, the brand name and product technical description.

No damaged or deteriorating materials shall be used. If material becomes contaminated with asbestos, the material shall be decontaminated or disposed of as asbestos-containing waste material. The cost to decontaminate and dispose of this material shall be at the expense of the Contractor.

Fire retardant polyethylene sheet shall be in roll size to minimize the frequency of joints, with factory label indicating four (4) or six (6) mil thickness.

Six (6) mil polyethylene disposable bags shall have pre-printed OSHA/EPA/DOT labels and shall be transparent.

Tape (or equivalent) capable of sealing joints in adjacent polyethylene sheets and for the attachment of polyethylene sheets to finished or unfinished surfaces must be capable of adhering under both dry and wet conditions.

Surfactant is a chemical wetting agent added to water to improve penetration and shall consist of fifty (50) percent polyoxyethylene ether and fifty (50) percent polyoxyethylene ester, or equivalent. The surfactant shall be mixed with water to provide a concentration one (1) ounce surfactant to five (5) gallons of water, or as directed by the manufacturer.

Spray equipment must be capable of mixing necessary chemical agents with water, generating sufficient pressure and volume; and equipped with adequate hose length to access all necessary work areas.

Drills, saws, sanders, grinders, wire brushes and needle-gun type removal equipment shall be equipped with a High Efficiency Particulate Air (HEPA) filtered vacuum dust collection system.

Containers for storage, transportation and disposal of asbestos containing waste material shall be impermeable and both air and watertight.

Labels and warning signs shall conform to OSHA 29 CFR 1926.1101, USEPA 40 CFR Part 61.152, and USDOT 49 CFR Part 172 as appropriate.

Encapsulant, a material used to chemically entrap asbestos fibers to prevent these fibers from becoming airborne, shall be of the type which has been approved by the Engineer. Use shall be in accordance with manufacturer's printed technical data. The encapsulant shall be clear and must be compatible with new materials being installed, if any.

Any planking, bracing, shoring, barricades and/or temporary sheet piling, necessary to appropriately perform work activities shall conform to all applicable federal, state and local regulations.

Air filtration devices and vacuum units shall be equipped with HEPA filters.

Construction Methods:

(1) Pre-Abatement Submittals and Notices

- (a) The scope of work for this project includes the removal of exterior non-friable ACM, which is not defined as "Asbestos Abatement" under the CTDPH Asbestos Abatement Standards (19a-332a-1) nor as Regulated asbestos containing materials (RACM) under the EPA Asbestos NESHAP. Therefore, the Contractor is **not required to submit an Asbestos Abatement Notification to CTDPH or EPA, prior to the commencement of work, so long as work practices will not render more than 25 square feet (SF) (CTDPH) or 160 SF (EPA) of the exterior non-friable ACM into a friable state.**

- (b) Fifteen (15) working days prior to the commencement of asbestos abatement work, the Contractor shall submit to the Engineer for review and acceptance and/or acknowledgment of the following:
1. Permits and licenses for the removal of asbestos-containing or contaminated materials, including a CTDPH valid asbestos removal contractor's license.
 2. Documentation dated within the previous twelve (12) months, certifying that all employees have received USEPA Model Accreditation Plan approved asbestos worker/supervisor training in the proper handling of materials that contain asbestos; understand the health implications and risks involved, including the illnesses possible from exposure to airborne asbestos fibers; understands the use and limits of respiratory equipment to be used; and understands the results of monitoring of airborne quantities of asbestos as related to health and respiratory equipment as indicated in 29 CFR 1926.1101 on an initial and annual basis, and copies of all employees CTDPH asbestos worker and/or supervisor licenses.
 3. Documentation from the Contractor, typed on company letterhead and signed by the Contractor, certifying that all employees listed therein have received the following:
 - a. medical monitoring within the previous twelve (12) months, as required in 29 CFR 1926.1101;
 - b. respirator fit testing within the previous twelve (12) months as detailed in 29 CFR 1910.134 (for all employees who must also don a tight-fitting face piece respirator).
 4. Copies of the EPA/State-approved certificates for the proposed asbestos landfill.
- (c) No abatement shall commence until a copy of all required submittals have been received and found acceptable to the Engineer. Those employees added to the Contractor's original list will be allowed to perform work only upon submittal to, and receipt of, all required paperwork by the Engineer.

(2) Asbestos Abatement Provisions:

(a) General Requirements

The Abatement Contractor/Subcontractor shall possess a valid State of Connecticut Asbestos Contractor License. Should any portion of the work be subcontracted, the subcontractor must also possess a valid State of Connecticut Asbestos Contractor License. The Asbestos Abatement Site Supervisor employed by the Contractor shall be in control on the job site at all times during asbestos abatement work. All employees of the Contractor who shall perform work (i.e. Asbestos Abatement Site Supervisor, Asbestos Abatement Worker) shall be properly certified/licensed by the State of Connecticut to perform such duties.

All labor, materials, tools, equipment, services, testing, insurance (with specific coverage for work on asbestos), and incidentals which are necessary or required to perform the work in accordance with applicable governmental regulations, industry standards and codes, and these Specifications shall be provided by the Contractor. The Contractor shall be prepared to work all shifts and weekends throughout the course of this project.

Prior to beginning work, the Engineer and Contractor shall perform a visual survey of each work area and review conditions at the site for safety reasons. In addition, the Contractor shall instruct all workers in all aspects of personnel protection, work procedures, emergency evacuation procedures and use of equipment including procedures unique to this project.

The Contractor shall, when necessary, provide temporary power and adequate lighting and ensure safe installation of electrical equipment, including ground fault protection and power cables, in compliance with applicable electrical codes and OSHA requirements. The Contractor is responsible for proper connection and installation of electrical wiring.

If sufficient electrical service is unavailable, the Contractor may need to supply electrical power to the site by fuel operated generator(s). Electrical power supply shall be sufficient for all equipment required for this project in operation throughout the duration of the project.

Water service may not be available at the site. Contractor shall supply sufficient water for each shift to operate the decontamination shower units as well as to maintain the work areas adequately wet.

Ladders and/or scaffolds shall be in compliance with OSHA requirements, and of adequate length, strength and sufficient quantity to support the scope of work. Use of ladders/scaffolds shall be in conformance with OSHA 29 CFR 1926 Subpart L and X requirements.

Work performed at heights exceeding six feet (6') shall be performed in accordance with the OSHA Fall Protection Standard 29 CFR 1926 Subpart M including the use of fall arrest systems as applicable.

Data provided regarding asbestos sampling conducted throughout the structure(s) is for informational purposes only. Under no circumstances shall this information be the sole means used by the Contractor for determining the presence, location and/or quantity of all asbestos containing materials. The Contractor shall verify all field conditions affecting performance of the work as described in these Specifications in accordance with OSHA, USEPA, USDOT, DEEP standards. Compliance with the applicable requirements is solely the responsibility of the Contractor.

The Engineer will provide a Project Monitor to oversee the activities of the Contractor. No asbestos work shall be performed until the Project Monitor is on-site. Pre-abatement, during abatement and post-abatement air sampling will be conducted as deemed necessary by the Project Monitor. Waste stream testing will be performed, as necessary, by the Project Monitor prior to waste disposal.

(b) Set-Up

Pre-clean the work areas using HEPA filtered equipment (vacuum) and/or wet methods as appropriate, collecting and properly containing all loose debris as asbestos-containing/asbestos contaminated waste. Vacuum units, of suitable size and capabilities for the project, shall have HEPA filters capable of trapping and retaining at least 99.97 percent of all monodispersed particles of three micrometers in diameter or larger. Do not use methods that raise dust, such as dry sweeping or vacuuming with equipment not equipped with HEPA filters.

The Contractor shall establish a remote Worker Decontamination Enclosure System consisting of Equipment Room, Shower Room and Clean Room in series, as detailed below. Access to the Regulated Area shall only be through this enclosure.

Access between rooms in the Worker Decontamination Enclosure System shall be through airlocks. Other effective designs are permissible. The Clean Room, Shower Room and Equipment Room located within the Worker Decontamination Enclosure, shall be contiguously connected with taped airtight edges.

The Clean Room shall be adequately sized to accommodate workers and shall be equipped with a suitable number of hooks, lockers, shelves, etc., for workers to store personal articles and clothing. Changing areas of the Clean Room shall be suitably screened from areas occupied by the public.

The Shower Room shall be of sufficient capacity to accommodate the number of workers. One shower stall shall be provided for each eight (8) workers. Showers shall be equipped with hot and cold or warm running water through the use of electric hot water heaters supplied by the Contractor. No worker or other person shall leave a Regulated Area without showering. Shower water shall be collected and filtered using best available technology and disposed of in an approved sanitary drain. Shower stalls and plumbing shall include sufficient hose length and drain system or an acceptable alternate.

The Contractor shall ensure that no personnel or equipment be permitted to leave the Regulated Area until proper decontamination procedures (including HEPA vacuuming, wet wiping and showering) to remove all asbestos debris have occurred.

Post warning signs meeting the specifications of OSHA 29 CFR 1910.1001 and 29 CFR 1926.1101 at each Regulated Area. In addition, signs shall be posted at all approaches to Regulated Areas so that an employee may read the sign and take the necessary protective steps before entering the area. Additional signs may require posting following construction of workplace enclosure barriers.

Alternate set up requirements for exterior non-friable asbestos abatement procedures

In lieu of the establishment of a negative pressure enclosure (NPE) system as described by CTDPH Sections 19a-332a-5(c), 5(d), 5(e), and 5(h), non-friable ACM will be removed from exterior work areas within an outdoor Regulated Area(s). The regulated work area will be established by the use of appropriately labeled barrier tape and postings in compliance with CTDPH 19a-332a-5(a) as well as OSHA 29 CFR 1926.1101. A remote personnel

decontamination unit as specified in Section 19a-332a-6 will be required. This method shall only be utilized provided exposure assessment air sampling data collected during the removal of the exterior non-friable materials indicates that the exposure levels during removal of such materials do not exceed 0.1 asbestos f/cc. Should exposure assessment air sampling data exceed this level, and engineering efforts to reduce the airborne fiber levels not be successful in reducing the levels to less than 0.1 f/cc, removal shall occur within these areas under full containment conditions.

(c) Personnel Protection

The Contractor shall utilize all appropriate engineering controls and safety and protective equipment while performing the work in accordance with OSHA, USEPA, USDOT, CTDEEP and CTDPH regulations.

The Contractor shall provide and require all workers to wear protective clothing in the Regulated Areas where asbestos fiber concentrations may reasonably be expected to exceed the OSHA established Permissible Exposure Limits (PEL) or where asbestos contamination exists. Protective clothing shall include impervious coveralls with elastic wrists and ankles, head covering, gloves and foot coverings.

Respiratory protection shall be provided and shall meet the requirements of OSHA as required in 29 CFR 1910.134, and 29 CFR 1926.1101 as well as the requirements of the CTDPH regulations. A formal respiratory protection program must be implemented in accordance with 29 CFR 1926.1101 and 29 CFR 1910.134. The Contractor shall provide respirators from among those approved as being acceptable for protection by the National Institute for Occupational Safety and Health (NIOSH) under the provisions of 30 CFR Part 11.

All other necessary personnel protective equipment (i.e. hardhat, work boots, safety glasses, hearing protection, etc.) required to perform the asbestos abatement work activities shall conform to all applicable federal, state and local regulations.

All other qualified and authorized persons entering into a Regulated Area (i.e. Project Monitor, Regulatory Agency Representative) shall adhere to the requirements of personnel protection as stated in this section.

(d) Asbestos Abatement Procedures

The Asbestos Abatement Site Supervisor, as the OSHA Competent Person shall be at the site at all times.

The Contractor shall not begin abatement work until authorized by the Project Monitor, following a pre-abatement visual inspection.

All workers and authorized persons shall enter and leave the Regulated Area through the Worker Decontamination Enclosure System, leaving contaminated protective clothing in the Equipment Room for reuse or disposal of as asbestos contaminated waste. No one shall eat, drink, smoke, chew gum or tobacco, or apply cosmetics while in a Regulated Area.

The following details the extent of each phase of operation designated for this project. Phase areas may be combined or divided at the direction of the Engineer. Proceed through the sequencing of the work phases under the direction of the Engineer.

Statewide Replacement of Overhead Sign Supports on Various Routes

Site No. 1.1 Existing Sign Support No. 20013

Includes the removal of:

- **Black tar coating at base of sign support ****

A regulated area(s) shall be established at the perimeter of the work area(s), and access shall be controlled by the Contractor. A remote personnel decontamination unit shall be utilized. Removal shall be undertaken in accordance with OSHA Class II and USEPA Asbestos NESHAP requirements.

****Sign Support No. 20013 also contains lead paint, therefore all provisions of Item 0020903A Lead Compliance for Miscellaneous Exterior Tasks also apply.**

During removal, the Contractor shall spray asbestos materials with amended water using airless spray equipment capable of providing a "mist" application to reduce the release of airborne fibers. Spray equipment shall be capable of mixing wetting agent with water and capable of generating sufficient pressure and volume. Hose length shall be sufficient to reach all of the Regulated Area. Do not "flood" the area with hose type water supply equipment with the potential to create water releases and/or run-off from the regulated area.

The Contractor shall continue to spray the asbestos materials with amended water, as necessary, throughout removal activities to ensure the asbestos materials remain adequately wet. The asbestos materials shall not be allowed to dry out.

In order to minimize airborne asbestos concentrations inside the Regulated Area, the Contractor shall remove the adequately wetted asbestos in manageable sections. In addition, asbestos materials removed from any elevated level shall be carefully lowered to the floor.

The Contractor shall promptly place the adequately wet asbestos material in disposal containers (six (6) mil polyethylene bags/fiber drum/poly-lined dumpsters, etc.) as it is removed. Large components removed intact may be wrapped in two (2) layers of six (6) mil polyethylene sheeting secured with tape. As the disposal containers are filled, the Contractor shall promptly seal the containers, apply caution labels and clean the containers before transportation from the regulated area. Bags shall be securely sealed to prevent accidental opening and leakage by taping in gooseneck fashion. Small components and asbestos-containing waste with sharp-edged components (e.g. nails, screws, metal lath, tin sheeting) which could tear polyethylene bags and sheeting shall be placed in clean drums and sealed with locking ring tops. All waste containers shall be leak-tight, (typically consisting of two layers of 6 mil poly (or bags)), and shall be properly labeled and placarded with OSHA Danger labels, DOT shipping labels, markings and

placards and USEPA NESHAP generators labels. Containers shall be decontaminated by wet cleaning and HEPA vacuuming prior to exiting the regulated area.

If at any time during asbestos removal, the Project Monitor should suspect contamination of areas outside the Regulated Area, the Contractor shall immediately stop all abatement work and take steps to decontaminate these areas and eliminate causes of such contamination. Unprotected individuals shall be prohibited from entering contaminated areas until air sampling and/or visual inspections determine decontamination.

After completion of abatement work, all surfaces from which asbestos has been removed shall be wet brushed, using a nylon brush, wet wiped and sponged or cleaned by an equivalent method to remove all visible material (wire brushes are not permitted). During this work the surfaces being cleaned shall be kept wet. Cleaning shall also include the use of HEPA filtered vacuum equipment.

The Contractor shall also remove and containerize all visible accumulations of asbestos-containing and/or asbestos-contaminated debris which may have splattered or collected on the polyethylene engineering controls/barriers.

The Contractor shall remove contamination from the exteriors of the scaffolding, ladders, extension cords, hoses and other equipment inside the Regulated Area. Cleaning may be accomplished by brushing, HEPA vacuuming and/or wet cleaning. The Contractor shall wet wipe the Regulated Area using cotton rags or lint free paper towels. Rags and towels shall be disposed of after each use. Workers should avoid the use of dirty rags to insure proper cleaning of surfaces. Waste water shall be filtered using best available technology into leak-proof containers prior to being transported to a sanitary sewer for discharge.

Once the Regulated Area surfaces have dried, the Project Monitor shall perform a thorough post abatement visual inspection utilizing protocols from the ASTM Standard E1368-90 *Standard Practice for Visual Inspection of Asbestos Abatement Projects*. All surfaces within the Regulated Area, including but not limited to ledges, beams, and hidden locations shall be inspected for visible residue. Evidence of asbestos contamination identified during this inspection will necessitate further cleaning as heretofore specified. The area shall be re-cleaned at the Contractor's expense, until the standard of cleaning is achieved.

Once the area has received a satisfactory post-abatement visual inspection, any equipment, tools or materials not required for completion of the work, shall be removed by the Contractor from the Regulated Area.

(e) Air Monitoring Requirements

1. The Contractor shall:

- a. Provide air monitoring equipment including sample filter cassettes of the type and quantity required to properly monitor operations and personnel exposure surveillance throughout the duration of the project.

- b. Conduct personnel exposure assessment air sampling, as necessary, to assure that workers are using appropriate respiratory protection in accordance with OSHA Standard 1926.1101. Documentation of air sampling results must be recorded at the work site within twenty-four (24) hours and shall be available for review until the job is complete.
2. The Project Monitor, acting as the representative of the Engineer during abatement activities, will:
- a. Collect air samples in accordance with the current revision of the NIOSH 7400 Method of Air Sampling for Airborne Asbestos Fibers while overseeing the activities of the Abatement Contractor. Frequency and duration of the air sampling during abatement will be representative of the actual conditions at the abatement site. The size and configuration of the asbestos project will be a factor in the number of samples required to monitor the abatement activities and shall be determined by the Project Monitor. The following schedule of samples may be collected by the Project Monitor:
 - 1. Pre-Abatement (Optional)
 - a. Background areas
 - b. Area(s) adjacent to Work Area(s)
 - c. Work Area(s)
 - 2. During Abatement (Optional)
 - a. Within Regulated Area(s)
 - b. Area(s) adjacent to Regulated Areas(s)
(exterior to critical barriers)
 - c. At the Decontamination Enclosure System

Abatement Activity	Pre-Abatement	During Abatement	Post-Abatement
Exterior Friable/Non-Friable	---	PCM	---

If air samples collected outside of the Regulated Area during abatement activities indicate airborne fiber concentrations greater than original background levels, or greater than 0.1 f/cc, as determined by Phase Contrast Microscopy, whichever is larger, an examination of the Regulated Area perimeter shall be conducted and the integrity of barriers shall be restored. Cleanup of surfaces outside the Regulated Area using HEPA vacuum equipment or wet cleaning techniques shall be done prior to resuming abatement activities.

(f) Post Abatement Work Area Deregulation

The Contractor shall remove all remaining polyethylene, including critical barriers, drop-cloths, and Decontamination Enclosure Systems. HEPA vacuum and/or wet wipe any visible residue

which is uncovered during this process. All waste generated during this disassembly process shall be discarded as ACM waste.

A final visual inspection of the work area shall be conducted by the Competent Person and the Project Monitor to ensure that all visible accumulations of suspect materials have been removed and that no equipment or materials associated with the abatement project remain.

The Contractor shall restore all work areas and auxiliary areas utilized during work to conditions equal to or better than original. Any damage caused during the performance of the work activity shall be repaired by the Contractor at no additional expense to the Engineer.

(g) Waste Disposal

Unless otherwise specified, all removed materials and debris resulting from execution of this project shall become the responsibility of the Contractor and removed from the premises. Materials not scheduled for reuse shall be removed from the site and disposed of in accordance with all applicable Federal, State and Local requirements.

Waste removal dumpsters and cargo areas of transport vehicles shall be lined with a layer of six (6) mil polyethylene sheeting to prevent contamination from leaking or spilled containers. Floor sheeting shall be installed first, and shall be extended up sidewalls 12-inches. Wall sheeting shall overlap floor sheeting 24-inches and shall be taped into place.

OSHA "Danger" signs must be attached to vehicles used to transport asbestos-containing waste prior to loading ACM waste. The signs must be posted so that they are plainly visible.

Ensure all waste containers (bags, drums, etc.) are properly packed, sealed and labeled with USEPA NESHAP generator labels, OSHA danger labels and DOT shipping labels. For each shipment of ACM waste, the Contractor shall complete an EPA-approved asbestos waste shipment record.

Authorized representatives signing waste shipment records on behalf of the generator must have USDOT Shipper Certification training in accordance with HMR 49 CFR Parts 171-180.

Transport vehicles hauling ACM waste shall have appropriate USDOT placards visible on all four (4) sides of the vehicle.

The Contractor shall dispose of asbestos-containing and/or asbestos contaminated material at an EPA authorized site and must be in compliance with the requirements of the Special Waste Provisions of the Office of Solid Waste Management, Department of Energy & Environmental Protection, State of Connecticut, or other designated agency having jurisdiction over solid waste disposal.

Any asbestos-containing and/or asbestos-contaminated waste materials which also contain other hazardous contaminants shall be disposed of in accordance with the EPA's Resource Conservation and Recovery Act (RCRA), CTDEEP and ConnDOT requirements. Materials may

be required to be stored on-site and tested by the Project Monitor to determine proper waste disposal requirements.

(h) Project Closeout Data:

1. Provide the Engineer, within 30 days of completion of asbestos abatement, a compliance package; which shall include, but not be limited to, the following:
 - a. Asbestos Abatement Site Supervisor job log;
 - b. OSHA personnel air sampling data;
 - c. Completed waste shipment records.

The Contractor shall submit the original completed waste shipment records to the Engineer.

Method of Measurement:

No measurement will be made for the work in this Section. The completed work shall be paid as a lump sum.

Basis of Payment:

The lump sum bid price for this item shall include the specialty services of the Asbestos Removal Contractor including: labor, materials, equipment, insurance, permits, notifications, submittals, personal air sampling, personal protection equipment, temporary enclosures, utility costs, incidentals, fees and labor incidental to the removal, transport and disposal of ACM, including close out documentation.

Final payment for asbestos abatement will not be made until all the project closeout data submittals have been completed (including waste shipment record(s) signed by an authorized disposal facility representative) and provided to the Engineer. Once the completed package has been received in its entirety, the Engineer will make the final payment to the Contractor.

<u>Pay Item</u>	<u>Pay Unit</u>
Asbestos Abatement	Lump Sum

ITEM #0020903A – LEAD COMPLIANCE FOR MISCELLANEOUS EXTERIOR TASKS

Description:

Work under this item shall include the special handling measures and work practices required for miscellaneous exterior tasks that impact materials containing or covered by lead paint. Lead paint includes paint found to contain **any** detectable amount of lead by Atomic Absorption Spectrophotometry (AAS) or X-Ray Fluorescence (XRF). Examples of typical miscellaneous exterior tasks includes; work impacting signs, guiderails, minor bridge rehabilitation, catenary structures, canopy structures, spot/localized paint removal, etc.

All activities shall be performed in accordance with the OSHA Lead in Construction Regulations (29 CFR 1926.62), the USEPA RCRA Hazardous Waste Regulations (40 CFR Parts 260 through 274), and the CTDEEP Hazardous Waste Regulations (RCSA 22a-209-1 and 22a-449(c)).

All activities shall be performed by individuals with appropriate levels of OSHA lead awareness and hazard communication training and shall supervised by the Contractors Competent Person on the job site at all times. The Contractors Competent Person is one who is capable of identifying existing and predictable hazards in the surroundings or working conditions which are unsanitary, hazardous or dangerous to employees, and who has authorization to take prompt corrective measures to eliminate them.

Deviations from these Specifications require the written approval of the Engineer.

Materials:

All materials shall be delivered to the job site in the original packages, containers, or bundles bearing the name of the manufacturer, the brand name and product technical description, with MSDS sheets as applicable.

No damaged or deteriorating materials shall be used. If material becomes contaminated with lead, the material shall be decontaminated or disposed of as lead-containing waste material. The cost to decontaminate and dispose of this material shall be at the expense of the Contractor.

The following material requirements are to be met if to be used during the work:

Fire retardant polyethylene sheet shall be in roll size to minimize the frequency of joints, with factory label indicating minimum six (6) mil thickness.

Polyethylene disposable bags shall be minimum six (6) mils thick.

Tape (or equivalent) product capable of sealing joints in adjacent polyethylene sheets and for the attachment of polyethylene sheets to finished or unfinished surfaces must be capable of adhering under both dry and wet conditions.

Cleaning Agents and detergent shall be lead specific, such as TriSodium Phosphate (TSP).

Chemical strippers and chemical neutralizers shall be compatible with the substrate as well as with each other. Such chemical stripper shall contain less than 50% Volatile Organic Compounds (VOCs) by weight in accordance with RCSA 22a-174-40 Table 40-1.

Labels and warning signs shall conform to 29 CFR 1926.62, 40 CFR 260 through 274 and 49 CFR 172 as appropriate.

Air filtration devices and vacuum units shall be equipped with High-Efficiency Particulate Air (HEPA) filters.

Construction Methods:

(1) Pre-Abatement Submittals and Notices

A. Prior to the start of **any** work on a contiguous per site basis that will generate hazardous lead waste above conditionally exempt small quantities (greater than 100 kg/month or greater than 1000 kg at any time), the Contractor shall obtain from the Engineer on a contiguous per site basis a temporary EPA Hazardous Waste Generators ID number, unless otherwise directed by the Engineer. Temporary EPA ID numbers are good for six months from the date they are issued and can be extended once, for a maximum of six months and can't be used for longer than one year. The Contractor will be responsible for notifying the Engineer when an extension is needed.

B. Fifteen (15) working days prior to beginning work that impacts lead paint, the Contractor shall submit the following to the Engineer:

1. Work plan for work impacting lead paint including engineering controls, methods of containment of debris and work practices to be employed, as needed, to minimize employee exposure and prevent the spread of lead contamination outside the Regulated Area.
2. Copies of all employee certificates, dated within the previous twelve (12) months, relating to OSHA lead awareness and hazard communication training and training in the use of lead-safe work practices. SSPC training programs may be accepted as meeting these requirements if it can be demonstrated that such training addressed all required topics.

This information shall be updated and resubmitted annually, or as information changes, for the duration of the activities impacting lead to verify continued compliance.

3. Name and qualifications of Contractor's OSHA Competent Person under 29 CFR 1926.62.
4. Documentation from the Contractor, typed on company letterhead and signed by the Contractor, certifying that all employees listed therein have received the following:
 - a. medical monitoring within the previous twelve (12) months, as required in 29 CFR 1926.62;
 - b. biological monitoring within the previous six (6) months, as required in 29 CFR 1926.62;
 - c. respirator fit testing within the previous twelve (12) months, as required in 29 CFR 1910.134 (for those who don a tight-fitting face piece respirator)

This information shall be updated and resubmitted annually, or as information changes, for the duration of the activities impacting lead to verify continued compliance.

5. Names of the proposed non-hazardous construction and demolition (C&D) lead debris bulky waste disposal facility (CTDEEP-permitted Solid Waste landfill).
6. Names of the proposed scrap metal recycling facilities. The Contractor shall submit to the Engineer all documentation necessary to demonstrate the selected facility is able to accept lead-painted scrap metal.
7. Names of the proposed hazardous waste disposal facility (selected from the Department approved list provided herein), and copies of each facilities acceptance criteria and sampling frequency requirements.
8. Copies of the proposed hazardous waste transporters current USDOT Certificate of Registration for Hazardous Materials Transport, and the proposed transporters current Hazardous Waste Transporter Permits for the State of Connecticut and the waste destination State.
9. Negative exposure assessments conducted within the previous 12 months documenting that employee exposure to lead for each task is below the OSHA Action Level of $30 \mu\text{g}/\text{m}^3$. If a negative exposure assessment has not been conducted, the Contractor shall submit its air monitoring program for the work tasks as part of the Work Plan. Until a negative exposure assessment is developed for each task impacting lead paint, the Contractor shall ensure that all workers and authorized persons entering the Regulated Area wear protective clothing and respirators in accordance with OSHA 29 CFR 1926.62.

No activity shall commence until all required submittals have been received and found acceptable to the Engineer. Those employees added to the Contractor's original list will be allowed to perform work only upon submittal of acceptable documentation to, and review by, the Engineer.

Contractor shall provide the Engineer with a minimum of 48 hours notice in advance of scheduling, changing or canceling work activities.

(2) Lead Abatement Provisions

A. General Requirements:

All employees of the Contractor who perform work impacting lead paint shall be properly trained to perform such duties. In addition, the Contractor shall instruct all workers in all aspects of personnel protection, work procedures, emergency evacuation procedures and use of equipment including procedures unique to this project.

Contractor shall provide all labor, materials, tools, equipment, services, testing, and incidentals which are necessary or required to perform the work in accordance with applicable governmental regulations, industry standards and codes, and these Specifications.

Prior to beginning work, the Engineer and Contractor shall perform a visual survey of each work area and review conditions.

As necessary, the Contractor shall:

Shut down and lock out electrical power, including all receptacles and light fixtures, where feasible. The use or isolation of electrical power will be coordinated with all other ongoing uses of electrical power at the site.

If adequate electrical supply is not available at the site, the Contractor shall supply temporary power. Such temporary power shall be sufficient to provide adequate lighting and power the Contractor's equipment. The Contractor is responsible for proper connection and installation of electrical wiring and shall ensure safe installation of electrical equipment in compliance with applicable electrical codes and OSHA requirements.

If water is not available at the site for the Contractor's use, the Contractor shall supply sufficient water for each shift to operate the wash facility/decontamination shower units in addition to the water needed at the work area.

The Engineer may provide a Project Monitor to monitor compliance of the Contractor and protect the interests of the Department. In such cases, no activity impacting lead paint shall be performed until the Project Monitor is on-site. Where no Project Monitor will be provided, Contractor shall proceed at the direction of the Engineer. Environmental sampling, including ambient air sampling, TCLP waste stream sampling, and dust wipe sampling, will be conducted by the State as it deems necessary throughout the project. Air monitoring to comply with the Contractor's obligations under OSHA remains solely responsibility of the Contractor.

If at any time, procedures for engineering, work practice, administrative controls or other topics

are anticipated to deviate from those documented in the submitted and accepted Lead Work Plan, the Contractor shall submit a modification of its existing plan for review and acceptance by the Engineer prior to implementing the change.

If air samples collected outside of the Regulated Area during activities impacting lead paint indicate airborne lead concentrations greater than original background levels or $30 \mu\text{g}/\text{m}^3$, whichever is larger, or if at any time visible emissions of lead paint extend out from the Regulated Area, an examination of the Regulated Area shall be conducted and the cause of such emissions corrected. Cleanup of surfaces outside the Regulated Area using HEPA vacuum equipment or wet cleaning techniques shall be done prior to resuming work.

Work outside the initial designated area(s) will not be paid for by the Engineer. The Contractor will be responsible for all costs incurred from these activities including repair of any damage.

B. Regulated Area

The Contractor shall establish a Regulated Area through the use of appropriate barrier tape or other means to control unauthorized access into the area where activities impacting lead paint are occurring. Warning signs meeting the requirements of 29 CFR 1926.62 shall be posted at all approaches to Regulated Areas. These signs shall read:

DANGER
LEAD WORK AREA
MAY DAMAGE FERTILITY OR THE UNBORN CHILD
CAUSES DAMAGE TO THE CENTRAL NERVOUS SYSTEM
DO NOT EAT, DRINK, OR SMOKE IN THIS AREA

The Contractor shall implement appropriate engineering controls such as poly drop cloths, local exhaust ventilation, wet dust suppression methods, etc. as necessary, and as approved by the Engineer, to prevent the spread of lead contamination beyond the Regulated Area in accordance with the Contractor's approved work plan. Should the previously submitted work plan prove to be insufficient to contain the contamination, the Contractor shall modify its plan and submit it for review by the Engineer.

C. Wash Facilities:

The Contractor shall provide handwash facilities in compliance with 29 CFR 1926.51(f) and 29 CFR 1926.62 regardless of airborne lead exposure.

If employee exposure to airborne lead exceeds the OSHA Permissible Exposure Limit of 50 micrograms per cubic meter ($\mu\text{g}/\text{m}^3$), shower rooms must be provided. The Shower Room shall be of sufficient capacity to accommodate the number of workers. One shower stall shall be provided for each eight (8) workers. Showers shall be equipped with hot and cold or warm running water. Shower water shall be collected and filtered using best available technology and disposed of in accordance with all Federal, State and local laws, regulations and ordinances.

D. Personal Protection:

The Contractor shall initially determine if any employee performing construction tasks impacting lead paint may be exposed to lead at or above the OSHA Action Level of 30 $\mu\text{g}/\text{m}^3$. Assessments shall be based on initial air monitoring results as well as other relevant information. The Contractor may rely on historical air monitoring data obtained within the past 12 months under workplace conditions closely resembling the process, type of material, control methods, work practices and environmental conditions used and prevailing in the Contractor's current operations to satisfy the exposure assessment requirements. Monitoring shall continue as specified in the OSHA standard until a negative exposure assessment is developed.

Until a negative exposure assessment is developed for each task impacting lead paint, the Contractor shall ensure that all workers and authorized person entering the Regulated Area wear protective clothing and respirators in accordance with OSHA 29 CFR 1926.62. Protective clothing shall include impervious coveralls with elastic wrists and ankles, head covering, gloves and foot coverings. Sufficient quantities shall be provided to last throughout the duration of the project.

Protective clothing provided by the Contractor and used during chemical removal operations shall be impervious to caustic materials. Gloves provided by the Contractor and used during chemical removal shall be of neoprene composition with glove extenders.

Respiratory protective equipment shall be provided and selection shall conform to 42 CFR Part 84, 29 CFR Part 1910.134, and 29 CFR Part 1926.62. A formal respiratory protection program must be implemented in accordance with 29 CFR Part 1926.62 and Part 1910.134.

E. Air Monitoring Requirements

The Contractor shall:

1. Provide air monitoring equipment including sample filter cassettes of the type and quantity required to properly monitor operations and personnel exposure surveillance throughout the duration of the project.
2. Conduct initial exposure monitoring to determine if any employee performing construction tasks impacting lead paint may be exposed to lead at or above the OSHA Action Level of 30 micrograms per cubic meter. Monitoring shall continue as specified in the OSHA standard until a negative exposure assessment is developed.
3. Conduct personnel exposure assessment air sampling, as necessary, to assure that workers are using appropriate respiratory protection in accordance with OSHA Standard 1926.62. Documentation of air sampling results must be recorded at the work site within twenty-four (24) hours and shall be available for review until the job is complete.

F. Lead Abatement Procedures

The Contractor's Competent Person shall be at the job site at all times during work impacting lead.

Work impacting lead paint shall not begin until authorized by the Engineer, following a pre-work visual inspection by the Project Monitor or Engineer to verify existing conditions.

Any activity impacting lead painted surfaces shall be performed in a manner which minimizes the spread of lead dust contamination and generation of airborne lead.

The Contractor shall conduct exposure assessments for all tasks which impact lead paint in accordance with 29 CFR 1926.62(d) and shall implement appropriate personal protective equipment until negative exposure assessments are developed.

All work impacting the materials identified below shall be conducted within an established Regulated Area with a remote wash facility/decontamination system in accordance with "C. Wash Facilities" and the OSHA Lead in Construction Standard. In accordance with 29 CFR 1926.62, engineering controls and work practices shall be utilized to prevent the spread of lead dust and debris beyond the Regulated Area and limit the generation of airborne lead. All wastes containing lead paint shall be properly contained and secured for storage, transportation and disposal.

The Contractor shall ensure proper entry and exit procedures for workers and authorized persons who enter and leave the Regulated Area. All workers and authorized persons shall leave the Regulated Area and proceed directly to the wash or shower facilities where they will HEPA vacuum gross debris from work suit, remove and dispose of work suit, wash and dry face and hands, and vacuum clothes. Lead chips and dust must not be removed by blowing or shaking of clothing. Wash water shall be collected, filtered, and disposed of in accordance with Federal, State and local water discharge standards. Any permit required for such discharge shall be the responsibility of the Contractor.

No one shall eat, drink, smoke, chew gum or tobacco, or apply cosmetics while in the Regulated Area.

Data from the limited lead testing performed by the Engineer is documented in the reports listed in the "Notice to Contractor – Hazardous Materials Investigations" or is presented herein. Under no circumstances shall this information be the sole means used by the Contractor for determining the extent of lead painted materials. The Contractor shall be responsible for verification of all field conditions affecting performance of the work as described in these Specifications in accordance with OSHA, USEPA, USDOT and CTDEEP standards. Compliance with the applicable requirements is solely the responsibility of the Contractor.

The following details the extent of each phase of operation designated for this project. Phase areas may be combined or divided at the direction of the Engineer. Proceed through the sequencing of the work phases under the direction of the Engineer.

Statewide Replacement of Overhead Signs on Various Routes

- **Lead paint has been identified/presumed at Site Nos. 1, 1.1, 3, 4, 6, 7, 7.1, 8, 8.1, 9, 10, 12, 13, 15, 16, 17, 18 & 19.**
- **Site No. 2 (22067) was no longer there other than two galvanized (unpainted) poles.**
- **Site No. 4 (20461 bridge mounted sign support), Site No. 5 (21882 overhead sign support), Site No. 7 (20119 bridge mounted sign support) & Site 16 (21615A bridge mounted sign support) were galvanized (unpainted).**
- **Site No. 11 is not part of Project No. 170-3527.**
- **Site No. 14 (20354 overhead sign support) no longer exists.**
- **Site No. 19 (21635 bridge mounted sign support) no longer exists other than two anchor points that remain on the bridge.**

Site No. 1 (20012) Bridge Mounted	Metal	Grey	6.0-6.2 mg/cm²
Site No. 1.1 (20013) Cantilever	Metal	Green	0.3-0.4 mg/cm²
Site No. 3 (20270) Overhead	Metal	Tan/Beige	0.2-0.3 mg/cm²
Site No. 6 (20740) Overhead	Metal	Grey	0.1 mg/cm²
Site No. 7 (20119) Bridge Anchors	Metal	---	Presumed
Site No. 7.1 (20118) Cantilever	Metal	Green	0.1-0.2 mg/cm²
Site No. 8 (20328) Bridge Mounted/Bridge Anchors	Metal	---	Presumed
Site No. 8.1 (20327) Cantilever	Metal	Tan/Beige	0.1 mg/cm²
Site No. 9 (20370) Cantilever	Metal	Tan/Beige	0.22 mg/L
Site No. 10 (20360) Cantilever	Metal	Tan/Beige	0.088 mg/L
Site No. 12 (20721A & 20721B) Bridge Mounted/Bridge Anchors	Metal	---	Presumed
Site No 13 (20720) Cantilever	Metal	Tan/Beige	0.62 mg/L
Site No. 15 (21165) Bridge Anchors	Metal	---	Presumed
Site No. 16 (21615A) Bridge Anchors	Metal	---	Presumed

Site No. 17 (21632A) Bridge Mounted/Bridge Anchors	Metal	---	Presumed
Site No. 18 (21385) Bridge Mounted/Bridge Anchors	Metal	---	Presumed
Site No. 19 (21635) Bridge Anchors	Metal	---	Presumed

- **TCLP waste stream sampling/analysis of the painted sign supports at Site Nos. 1.1, 3, 6, 7.1, 8.1, 9, 10, & 13, characterized the paint waste as non-hazardous, non-RCRA waste.**

Site No. 1.1 (20013)	0.013 mg/L
Site No. 3 (20270)	1.2 mg/L
Site No. 6 (20740)	0.45 mg/L
Site No. 7.1 (20018)	0.029 mg/L
Site No. 8.1 (20327)	0.091 mg/L
Site No. 9 (20370)	0.22 mg/L
Site No. 10 (20360)	0.088 mg/L
Site No. 13 (20720)	0.62 mg/L

- **At Site Nos. 1, 4, 7, 8, 12, 15, 16, 17, 18 & 19, any paint waste removed/generated from the painted metal surfaces of the bridge mounted sign supports, the bridge anchor points or the bridge itself shall be handled and disposed of as CTDEEP/RCRA hazardous lead waste.**

While conducting work to the sign supports, bridge anchors or bridge itself, where it is necessary to impact the lead painted metal surfaces, the Contractor shall either:

- a. **Remove the paint to be impacted prior to impacting the metal in accordance with OSHA Lead in Construction Standard 29CFR 1926.62, or**
- b. **Impact the metal using mechanical means with the paint in place in accordance with OSHA Lead in Construction Standard 29CFR 1926.62.**

The Contractor shall submit a Work Plan to ConnDOT outlining the exact procedures that will be used to perform the work, contain the spread of lead debris and protect the employees performing the required renovation work impacting the lead paint. No work shall be started by the Contractor until the Work Plan is approved by the Engineer.

All work impacting the lead paint materials shall be conducted within an established Regulated Area with a remote wash facility/decontamination system in accordance with “C. Wash Facilities” and the OSHA Lead in Construction Standard. In accordance with

29 CFR 1926.62, engineering controls and work practices shall be utilized to prevent the spread of lead dust and debris beyond the Regulated Area and limit the generation of airborne lead. All wastes containing lead paint shall be properly contained and secured for storage, transportation and disposal.

At Site Nos. 1.1, 3, 6, 7.1, 8.1, 9, 10, & 13, the Engineer has also characterized the paint waste streams as non-hazardous, non-RCRA lead paint waste. If the paint is required to be removed from the metal surfaces of these sign supports at these Sites, the paint shall be handled and disposed of as non-hazardous, non-RCRA waste as described under this Item 0020903A.

At Site Nos. 1, 4, 7, 8, 12, 15, 16, 17, 18 & 19, any paint waste removed/generated from the painted metal surfaces of the bridge mounted sign supports, the bridge anchor points or the bridge itself shall be handled and disposed of as CTDEEP/RCRA hazardous lead waste. Therefore, if the paint is removed from the metal, the paint shall be handled and disposed of in accordance with USEPA/CTDEEP Hazardous Waste Regulations as described under this Item 0020903A.

All steel and metal components generated from the miscellaneous exterior work tasks (painted or not) shall be segregated and recycled as scrap metal. The recycling of scrap metal (regardless of lead paint concentration) is exempt from USEPA RCRA and CTDEEP Hazardous Waste Regulation.

Should lead contamination be discovered outside of the Regulated Area, the Contractor shall immediately stop all work in the Regulated Area, eliminate causes of such contamination and take steps to decontaminate non-work areas.

Special Requirements:

1. Demolition/Renovation:
 - a. Demolish/renovate in a manner which minimizes the spread of lead contamination and generation of lead dust.
 - b. Implement dust suppression controls, such as misters, local exhaust ventilation, etc. to minimize the generation of airborne lead dust.
 - c. Segregate work areas from non-work areas through the use of barrier tape, drop cloths, etc.
 - d. Clean up immediately after renovation/demolition has been completed
2. Chemical Removal:
 - a. Apply chemical stripper in quantities and for durations specified by manufacturer.

- b. Where necessary, scrape lead paint from surface down to required level of removal (i.e. stabilized surface, bare substrate with no trace of residual pigment, etc.). Use sanding, hand scraping, and dental picks to supplement chemical methods as necessary.
 - c. Apply neutralizer compatible with substrate and chemical agent to substrate following removal in accordance with manufacturer's instructions.
 - d. Protect adjacent surfaces from damage from chemical removal.
 - e. Maintain a portable eyewash station in the work area.
 - f. Wear respirators that will protect workers from chemical vapors.
 - g. Do not apply caustic agents to aluminum surfaces.
3. Mechanical Paint Removal:
- a. Provide sanders, grinders, rotary wire brushes, or needle gun removers equipped with a HEPA filtered vacuum dust collection system. Cowling on the dust collection system for orbital-type tools must be capable of maintaining a continuous tight seal with the surface being abated. Cowling on the dust collection system for reciprocating-type tools shall promote an effective vacuum flow of loosened dust and debris. Inflexible cowlings may be used on flat surfaces only. Flexible contoured cowlings are required for curved or irregular surfaces.
 - b. Provide HEPA vacuums that are high performance designed to provide maximum static lift and maximum vacuum system flow at the actual operating vacuum condition with the shroud in use. The HEPA vacuum shall be equipped with a pivoting vacuum head.
 - c. Remove lead paint from surface down to required level of removal (i.e. stabilized surface, bare substrate with no trace of residual pigment, etc.). Use chemical methods, hand scraping, and dental picks to supplement abrasive removal methods as necessary.
 - d. Protect adjacent surfaces from damage from abrasive removal techniques.
 - e. "Sandblasting" type removal techniques shall not be allowed.
4. Component Removal/Replacement:
- a. Wet down components which are to be removed to reduce the amount of dust generated during the removal process.

- b. Remove components utilizing hand tools, and follow appropriate safety procedures during removal. Remove the components by approved methods which will provide the least disturbance to the substrate material. Do not damage adjacent surfaces.
- c. Clean up immediately after component removals have been completed. Remove any dust located behind the component removed.

G. Prohibited Removal Methods:

The use of heat guns in excess of 700 degrees Fahrenheit to remove lead paint is prohibited.

The use of sand, steel grit, air, CO₂, baking soda, or any other blasting media to remove lead or lead paint without the use of a HEPA ventilated contained negative pressure enclosure is prohibited.

Power/pressure washing shall not be used to remove lead paint.

Compressed air shall not be utilized to remove lead paint.

Chemical strippers containing Methylene Chloride are prohibited. Any chemical stripping may be prohibited on a project by project basis.

Power tool assisted grinding, sanding, cutting, or wire brushing of lead paint without the use of cowled HEPA vacuum dust collection systems is prohibited.

Lead paint burning, busting of rivets painted with lead paint, welding of materials painted with lead paint, and torch cutting of materials painted with lead paint is prohibited. Where cutting, welding, busting, or torch cutting of materials is required, lead paint in the affected area must be removed first.

Chemical stripping of coatings from bridge components is generally prohibited unless specifically allowed on a project by project basis.

H. Clean-up and Visual Inspection:

The Contractor shall remove and containerize all lead waste material and visible accumulations of debris, paint chips and associated items.

During clean-up the Contractor shall utilize rags and sponges wetted with lead-specific detergent and water as well as HEPA filtered vacuum equipment.

The Engineer will conduct a visual inspection of the work areas in order to document that all surfaces have been maintained as free as practicable of accumulations of lead in accordance with

29 CFR 1926.62(h). If visible accumulations of waste, debris, lead paint chips or dust are found in the work area, the Contractor shall repeat the cleaning, at the Contractor's expense, until the area is in compliance. The visual inspection will detect incomplete work, damage caused by the abatement activity, and inadequate clean up of the work site.

I. Post-Work Regulated Area Deregulation:

Following an acceptable visual inspection, any engineering controls implemented may be removed.

A final visual inspection of the work area shall be conducted by the Competent Person and the Project Monitor or Engineer to ensure that all visible accumulations of suspect materials have been removed and that no equipment or materials associated with the lead paint removal remain. If this final visual inspection is acceptable, the Contractor will reopen the Regulated Area and remove all signage.

The Contractor shall restore all work areas and auxiliary areas utilized during work to conditions equal to or better than original. Any damage caused during the performance of the work activity shall be repaired by the Contractor at no additional expense to the State.

J. Waste Disposal/Recycling:

Non-metallic building debris waste materials tested and found to be non-hazardous Construction and Demolition (C&D) bulky waste shall be disposed of properly at a CTDEEP approved Solid Waste landfill as described under this Item 0020903A.

Metallic debris shall be segregated and recycled as scrap metal at an approved metal recycling facility.

Concrete, brick, etc. coated with any amount of lead paint cannot be crushed, recycled or buried on-site to minimize waste disposal unless tested and found to meet the RSR GA/Residential standards.

Hazardous lead debris shall be disposed of as described under this Item 0020903A.

The Contractor shall comply with the latest requirements of the USEPA RCRA Hazardous Waste Regulations 40 CFR 260-274 and the DEEP Hazardous/Solid Waste Management Standards 22a-449(c).

Hazardous lead debris shall be transported from the Project by a licensed hazardous waste transporter approved by the Department and disposed of at an EPA-permitted and Department-approved hazardous waste landfill within 90 days from the date of generation.

The Contractor must use one or more of the following Department-approved disposal facilities for the disposal of hazardous waste:

Clean Earth of North Jersey, Inc., (CENJ) 115 Jacobus Avenue, South Kearny, NJ 07105 Phone: (973) 344-4004; Fax: (973) 344-8652	Clean Harbors Environmental Services, Inc. 2247 South Highway 71, Kimball, NE 69145 Phone: (308) 235-8212; Fax: (308) 235-4307
Clean Harbors of Braintree, Inc. 1 Hill Avenue, Braintree, MA 02184 Phone: (781) 380-7134; Fax: (781) 380-7193	ACV Enviro(CycleChem)(General Chem Co) 217 South First Street, Elizabeth, NJ 07206 Phone: (908) 355-5800; Fax (908) 355-0562
Triumverate (EnviroSafe Corp Northeast) (Jones Environmental Services (NE), Inc.) 263 Howard Street, Lowell, MA 01852 Phone: (978) 453-7772; Fax: (978) 453-7775	US Ecology Environmental Quality Detroit, Inc. 1923 Frederick Street, Detroit, MI 48211 Phone: (800) 495-6059; Fax: (313) 923-3375
Stericycle (Republic Environmental Systems) 2869 Sandstone Drive, Hatfield, PA 19440 Phone: (215) 822-8995; Fax: (215) 997-1293	Clean Harbors – Spring Grove Facility 4879 Spring Grove Ave, Cincinnati OH 45322 Phone: (513) 681-6242; Fax: (513) 681-0869
Envirite of PA (US Ecology) 730 Vogelsong Road, York, PA 17404 Phone: (717) 846-1900; Fax: (717) 854-6757	Stablex, Canada, Inc. 760 Industrial Bl, Blainville Quebec J7C3V4 Phone: (451) 430-9230; Fax: (451) 430-4642
Environmental Quality Company: Wayne Disposal Facility 49350 North I-94 Service Drive Belleville, MI 48111 Phone: (800) 592-5489; Fax: (800) 592-5329	Stericycle (Northland Environmental, Inc.) (PSC Environmental Systems) 275 Allens Avenue, Providence, RI 02905 Phone: (401) 781-6340; Fax: (401) 781-9710

No facility may be substituted for the one(s) designated in the Contractor's submittal without the Engineer's prior approval. If the material cannot be accepted by any of the Contractor's designated facilities, the Department will supply the Contractor with the name(s) of other acceptable facilities.

Prior to the generation of any hazardous waste, the Contractor shall notify the Engineer of its selected hazardous waste transporter and disposal facility. The Contractor must submit to the Engineer (1) the transporter's current US DOT Certificate of Registration and (2) the transporter's current Hazardous Waste Transporter Permits for the State of Connecticut, the hazardous waste destination state and any other applicable states. The Engineer will then obtain on a contiguous per site basis a temporary EPA Generators ID number for the site that he will forward to the Contractor. Any changes in transporter or facility shall be immediately forwarded to the Engineer for review.

Handling, storage, transportation and disposal of hazardous waste materials generated as a result of execution of this project shall comply with all Federal, State and Local regulations including the USEPA RCRA Hazardous Waste Regulations (40 CFR Parts 260-271), the CTDEEP Hazardous Waste Regulations (22a-209 and 22a-449(c)), and the USDOT Hazardous Materials Regulations (49 CFR Part 171-180).

All debris shall be contained and collected daily or more frequently as directed by the Engineer, due to debris buildup. Debris shall be removed by HEPA vacuum collection. Such debris and paint chips shall be stored in leak-proof storage containers in the secured storage site, or as directed by the Engineer. The storage containers and storage locations shall be reviewed by the Engineer and shall be located in areas not subject to ponding. Storage containers shall be placed on pallets and closed and covered with tarps at all times except during placement, sampling and disposal of the debris.

Hazardous waste materials are to be properly packed and labeled for transport by the Contractor in accordance with EPA, CTDEEP and USDOT regulations. The disposal of debris characterized as hazardous waste shall be completed within 90 calendar days of the date on which it began to be accumulated in the lined containers. Storage of containers shall be in accordance with current DEEP/EPA procedures.

The Contractor shall label hazardous waste storage containers with a 6-inch square, yellow, weatherproof, Hazardous Waste sticker in accordance with USDOT regulations.

Materials other than direct paint related debris which are incidental to the paint removal work activities (tarps, poly, plywood, PPE, gloves, decontamination materials, etc.) which may be contaminated with lead, shall be stored separately from the direct paint debris, and shall be sampled by the Engineer for waste disposal characterization testing. Such materials characterized as hazardous shall be handled/disposed of as described herein, while materials characterized as non-hazardous shall be disposed of as non-hazardous CTDEEP Solid Waste.

Direct paint related debris materials not previously sampled and characterized for disposal, which may be originally presumed to be hazardous waste, shall also be stored separately and sampled by the Engineer for ultimate waste disposal characterization testing and handled/disposed of based on that testing.

Project construction waste materials unrelated to the paint removal operations shall NOT be combined/stored with paint debris waste and/or incidental paint removal materials as they are not lead contaminated and shall NOT be disposed of as hazardous waste. The Engineer's on-site Inspectors shall conduct inspections to verify materials remain segregated.

The Contractor shall obtain and complete all paperwork necessary to arrange for material disposal, including disposal facility waste profile sheets. It is solely the Contractor's responsibility to co-ordinate the disposal of hazardous materials with its selected treatment/recycling/disposal facility(s). Upon receipt of the final approval from the facility, the Contractor shall arrange for the loading, transport and treatment/recycling/disposal of the materials in accordance with all Federal and State regulations. **No claim will be considered based on the failure of the Contractor's disposal facility(s) to meet the Contractor's production rate or for the Contractor's failure to select sufficient facilities to meet its production rate.**

The Contractor shall process the hazardous waste such that the material conforms with the requirements of the selected treatment/disposal facility, including but not limited to specified size and dimension. Refusal on the part of the treatment/disposal facility to accept said material solely on the basis of non-conformance of the material to the facility's physical requirements is the responsibility of the Contractor and no claim for extra work shall be accepted for reprocessing of said materials to meet these requirements.

All DOT shipping documents, including the Uniform Hazardous Waste Manifests utilized to accompany the transportation of the hazardous waste material shall be prepared by the Contractor and reviewed/signed by an authorized agent representing ConnDOT, as Generator, for each load of hazardous material that is packed to leave the site. The Contractor shall not sign manifests on behalf of the State as Generator. The Contractor shall forward the appropriate original copies of all manifests to the Engineer the same day the material leaves the Project site.

Materials not related to lead paint removal and/or characterized as non-hazardous waste shall NOT be shipped for hazardous waste disposal in accordance with USEPA RCRA hazardous waste minimization requirements.

A load-specific certificate of disposal, signed by the authorized agent representing the waste disposal facility, shall be obtained by the Contractor and promptly delivered to the Engineer for each load.

In addition to all pertinent Federal, State and local laws or regulatory agency polices, the Contractor shall adhere to the following precautions during the transport of hazardous materials off-site:

- All vehicles departing the site are to be properly logged to show the vehicle identification, driver's name, time of departure, destination, and approximate volume, and contents of materials carried. Vehicles shall display the proper USDOT placards for the type and quantity of waste;
- No materials shall leave the site unless a disposal facility willing to accept all of the material being transported has agreed to accept the type and quantity of waste;
- Documentation must be maintained indicating that all applicable laws have been satisfied and that the materials have been successfully transported and received at the disposal facility; and,
- The Contractor shall segregate the waste streams (i.e. concrete, wood, etc.) as directed by the receiving disposal facility.

Any spillage of debris during disposal operations during loading, transport and unloading shall be cleaned up in accordance with EPA 40 CFR 265 Subparts C & D, at the Contractor's expense.

The Contractor is liable for any fines, costs or remediation costs incurred as a result of their failure to be in compliance with this Item and all Federal, State and Local laws.

K. Project Closeout Data:

Provide the Engineer, within thirty (30) days of completion of the project site work, a compliance package; which shall include, but not be limited to, the following:

1. Competent persons (supervisor) job log;
2. OSHA-compliant personnel air sampling data;
3. Completed waste shipment papers for non-hazardous lead construction and demolition (C&D) waste disposal or recycling and scrap metal recycling.
4. Copies of completed Hazardous Waste Manifests (signed by authorized disposal facility representative).

Method of Measurement:

The completed work shall be paid as a lump sum. This item will include all noted services, equipment, facilities, testing and other associated work for up to three (3) ConnDOT project representatives. Services provided to any ConnDOT project representatives in excess of three (3) representatives will be measured for payment in accordance with Article 1.09.04 – “Extra and Cost-Plus Work.”

Basis of Payment:

The lump sum price bid for this item shall include: services, materials, equipment, all permits, notifications, submittals, personal air sampling, personal protection equipment, temporary enclosures, incidentals, fees and labor incidental to activities impacting lead removal, treatment and handling of lead contaminated materials, and the transport and disposal of any hazardous and/or non-hazardous, non-RCRA lead waste.

Final payment will not be made until all project closeout data submittals have been completed and provided to the Engineer. Once the completed package has been received in its entirety and accepted by the Engineer, final payment will be made to the Contractor.

<u>Pay Item</u>	<u>Pay Unit</u>
Lead Compliance for Miscellaneous Exterior Tasks	Lump Sum

END OF SECTION

ITEM #0917010A – REPAIR GUIDERAIL

Description: Work under this item shall consist of the repair of newly installed guiderail. It shall be repaired in the locations originally installed and fabricated in conformity with the lines, designations, dimensions, and details shown on the plans or as ordered by the Engineer.

Materials: The material for guiderail shall meet the requirements as specified within the original applicable contract items.

When repairing guiderail, the Contractor shall reuse any undamaged existing guiderail elements, timber rail, wire rope, appropriate posts, delineators, lap bolts, and other hardware within the project limits as approved by the Engineer to repair the guiderail. The Contractor shall use new materials when any components of the existing railing are damaged or missing and cannot be obtained from other guiderail systems being removed or converted within the Project limits.

Construction Methods: The repair of guiderail shall be in accordance with construction methods as specified within the original applicable contract items.

Guiderail, including end anchors, which has been installed in final condition and accepted by the Engineer, shall be eligible for reimbursement for repairs subject to the conditions described below. If multiple runs are to be installed in a single stage as indicated in the contract documents, determination for reimbursement shall be made when all runs within the stage are complete and accepted as previously described. On projects without designated stages, guiderail installations must be complete and serving the intended function as determined by the Engineer.

When newly installed guiderail is damaged by public traffic, the following conditions must be satisfied prior to reimbursement for payment;

1. The damage must have been caused solely by the traveling public.
2. The contractor shall provide satisfactory evidence that such damage was caused by public traffic. Such as accident reports obtained from the Connecticut Department of Public Safety, police agencies or insurance companies; statements by reliable, unbiased eyewitnesses; or identification of the vehicle involved in the accident.
3. The contractor shall attempt to collect the costs from the person or persons responsible for the damage and provide documentation of those efforts to the satisfaction of the Engineer.
4. If such evidence cannot be obtained, the Engineer may determine that the damage was not caused by the Contractor and reimbursement for payment is warranted.

This repair provision does not relieve the Contractor of the requirements of Section 1.07, any other contractual requirements for maintenance and protection of traffic and final acceptance and relief of responsibility for the project.

The contractor shall remain responsible for the safety and integrity of the guiderail system for the duration of the project. In the event the guiderail is damaged, the Contractor shall provide sufficient cones, drums and other traffic control devices to provide safe passage by the public. When ordered by the Engineer, the Contractor shall furnish replacement parts and immediately repair the guiderail, but in no case more than 24 hours after notification from the Engineer. In non-emergency situations, the guiderail shall be repaired within 72 hours. The repaired guiderail or anchorages, when completed, shall conform to these specifications for a new system. The Contractor shall be responsible for the removal and the proper disposal of all damaged material and debris.

Method of Measurement: Guiderail damaged solely by the traveling public will be measured for payment. Damage caused by the Contractor's equipment or operations will not be measured for payment.

The sum of money shown on the estimate and in the itemized proposal as "Estimated Cost" for repair of guiderail will be considered the price bid even though payment will be made only for actual work performed. The estimated cost figure is not to be altered in any manner by the bidder. Should the bidder alter the amount shown, the altered figures will be disregarded and the original price will be used to determine the total amount bid for the contract.

Basis of Payment: Repair of guiderail will be paid for in accordance with Article 1.09.04 as required to restore the rail to its full working condition in conformance with these specifications for a new system. There will be no payment for maintenance and protection of traffic for work associated with this item unless, in the opinion of the Engineer, the sole purpose of the maintenance and protection of traffic is for repair of the guiderail.

Pay Item
Repair Guiderail

Pay Unit
est. (est.)

ITEM #0952001A – SELECTIVE CLEARING AND THINNING

Section 9.52 is amended as follows:

Article 9.52.03 – Construction Methods is supplemented as follows:

Where directed by the Engineer, materials to be cut, trimmed or removed shall be those items that restrict visibility to an extruded aluminum sign to less than 800 ft. The entire sign will be visible for 800 ft measured from the center of the right-travel lane approaching the sign, as viewed from a 3.5 ft height above the roadway.

Where directed by the Engineer, materials to be cut, trimmed or removed shall be those items that restrict visibility to a sheet aluminum sign to less than 200 ft. The entire sign will be visible for 200 ft measured from the center of the right-travel lane approaching the sign, as viewed from a 3.5 ft height above the roadway.

This work shall be completed prior to installing the sign panel onto the vertical supports.

All trees scheduled to be removed shall be visibly marked or flagged by the Contractor at least seven days prior to the cutting of such trees.

The Engineer will inspect the identified trees and verify the limits of clearing and thinning prior to the Contractor proceeding with his cutting operation.

ITEM #0969062A – CONSTRUCTION FIELD OFFICE, MEDIUM

Description: Under the item included in the bid document, adequate weatherproof office quarters with related furnishings, materials, equipment and other services, shall be provided by the Contractor for the duration of the work, and if necessary, for a close-out period determined by the Engineer. The office, furnishings, materials, equipment, and services are for the exclusive use of CTDOT forces and others who may be engaged to augment CTDOT forces with relation to the Contract. The office quarters shall be located convenient to the work site and installed in accordance with Article 1.08.02. This office shall be separated from any office occupied by the Contractor. Ownership and liability of the office quarters shall remain with the Contractor.

Furnishings/Materials/Supplies/Equipment: All furnishings, materials, equipment and supplies shall be in like new condition for the purpose intended and require approval of the Engineer.

Office Requirements: The Contractor shall furnish the office quarters and equipment as described below:

Description \ Office Size	Small	Med.	Large	Extra Large
Minimum Sq. Ft. of floor space with a minimum ceiling height of 7 ft.	400	400	1000	2000
Minimum number of exterior entrances.	2	2	2	2
Minimum number of parking spaces.	7	7	10	15

Office Layout: The office shall have a minimum square footage as indicated in the table above, and shall be partitioned as shown on the building floor plan as provided by the Engineer.

Tie-downs and Skirting: Modular offices shall be tied-down and fully skirted to ground level.

Lavatory Facilities: For field offices sizes Small and Medium the Contractor shall furnish a toilet facility at a location convenient to the field office for use by CTDOT personnel and such assistants as they may engage; and for field offices sizes Large and Extra Large the Contractor shall furnish two (2) separate lavatories with toilet (men and women), in separately enclosed rooms that are properly ventilated and comply with applicable sanitary codes. Each lavatory shall have hot and cold running water and flush-type toilets. For all facilities the Contractor shall supply lavatory and sanitary supplies as required.

Windows and Entrances: The windows shall be of a type that will open and close conveniently, shall be sufficient in number and size to provide adequate light and ventilation, and shall be fitted with locking devices, blinds and screens. The entrances shall be secure, screened, and fitted with a lock for which four keys shall be furnished. All keys to the construction field office shall be furnished to the CTDOT and will be kept in their possession while State personnel are using the office. Any access to the entrance ways shall meet applicable building codes, with appropriate handrails. Stairways shall

be ADA/ABA compliant and have non-skid tread surfaces. An ADA/ABA compliant ramp with non-skid surface shall be provided with the Extra-Large field office.

Lighting: The Contractor shall equip the office interior with electric lighting that provides a minimum illumination level of 100 foot-candles at desk level height, and electric outlets for each desk and drafting table. The Contractor shall also provide exterior lighting that provides a minimum illumination level of 2 foot-candles throughout the parking area and for a minimum distance of 10 ft. on each side of the field office.

Parking Facility: The Contractor shall provide a parking area, adjacent to the field office, of sufficient size to accommodate the number of vehicles indicated in the table above. If a paved parking area is not readily available, the Contractor shall construct a parking area and driveway consisting of a minimum of 6 inches of processed aggregate base graded to drain. The base material will be extended to the office entrance.

Field Office Security: Physical Barrier Devices - This shall consist of physical means to prevent entry, such as: 1) All windows shall be barred or security screens installed; 2) All field office doors shall be equipped with dead bolt locks and regular day operated door locks; and 3) Other devices as directed by the Engineer to suit existing conditions.

Electric Service: The field office shall be equipped with an electric service panel, wiring, outlets, etc., to serve the electrical requirements of the field office, including: lighting, general outlets, computer outlets, calculators etc., and meet the following minimum specifications:

- A. 120/240 volt, 1 phase, 3 wire
- B. Ampacity necessary to serve all equipment. Service shall be a minimum 100 amp dedicated to the construction field office.
- C. The electrical panel shall include a main circuit breaker and branch circuit breakers of the size and quantity required.
- D. Additional 120 volt, single phase, 20 amp, isolated ground dedicated power circuit with dual NEMA 5-20 receptacles will be installed at each desk and personal computer table (workstation) location.
- E. Additional 120 volt, single phase, 20 amp, isolated ground dedicated power circuit with dual NEMA 5-20 receptacles will be installed, for use by the Telephone Company.
- F. Additional 120-volt circuits and duplex outlets as required meeting National Electric Code requirements.
- G. One exterior (outside) wall mounted GFI receptacle, duplex, isolated ground, 120 volt, straight blade.
- H. After work is complete and prior to energizing, the State's CTDOT electrical inspector, must be contacted at 860-594-2240. (Do Not Call Local Town Officials)
- I. Prior to field office removal, the CTDOT Office of Information Systems (CTDOT OIS) must be notified to deactivate the communications equipment.

Heating, Ventilation and Air Conditioning (HVAC): The field office shall be equipped with sufficient heating, air conditioning and ventilation equipment to maintain a temperature range of 68°-80° Fahrenheit within the field office.

Telephone Service: The Contractor shall provide telephone service with unlimited nation-wide calling plan. For a Small, Medium and Large field office this shall consist of the installation of two (2) telephone lines: one (1) line for phone/voice service and one (1) line dedicated for the facsimile machine. For an Extra-Large field office this shall consist of four (4) telephone lines: three (3) lines for phone/voice service and one (1) line dedicated for facsimile machine. The Contractor shall pay all charges.

Data Communications Facility Wiring: Contractor shall install a Category 6 568B patch panel in a central wiring location and Cat 6 cable from the patch panel to each PC station, Smart Board location, Multifunction Laser Printer/Copier/Scanner/Fax, terminating in a (Category 6 568B) wall or surface mount data jack. The central wiring location shall also house either the data circuit with appropriate power requirements or a category 5 cable run to the location of the installed data circuit. The central wiring location will be determined by the CTDOT OIS staff in coordination with the designated field office personnel as soon as the facility is in place.

For Small, Medium and Large field offices the Contractor shall run a CAT 6 LAN cable a minimum length of 25 feet for each CTDOT networked device (including but not limited to: smartboards and Multi-Function Laser Printer/Copier/Scanner/Fax) to LAN switch area leaving an additional 10 feet of cable length on each side with terminated RJ45 connectors. For an Extra-Large field office the Contractor shall run CAT 6 LAN cables from workstations, install patch panel in data circuit demark area and terminate runs with RJ45 jacks at each device location. Terminate runs to patch panel in LAN switch area. Each run / jack shall be clearly labeled with an identifying Jack Number.

The Contractor shall supply cables to connect the Wi-Fi printer to the Contractor supplied internet router and to workstations/devices as needed. These cables shall be separate from the LAN cables and data Jacks detailed above for the CTDOT network.

The number of networked devices anticipated shall be at least equal to the number of personal computer tables, Multi-Function Laser Printer/Copier/Scanner/Fax, and smartboards listed below.

The installation of a data communication circuit between the field office and the CTDOT OIS in Newington will be coordinated between the CTDOT District staff, CTDOT OIS staff and the local utility company once the Contractor supplies the field office phone numbers and anticipated installation date. The Contractor shall provide the field office telephone number(s) to the CTDOT Project Engineer within 10 calendar days after the signing of the Contract as required by Article 1.08.02. This is required to facilitate data line and computer installations.

Additional Equipment, Facilities and Services: The Contractor shall provide at the field Office at least the following to the satisfaction of the Engineer:

Furnishing Description	Office Size			
	Small	Med.	Large	Extra Large
	Quantity			
Office desk (2.5 ft. x 5 ft.) with drawers, locks, and matching desk chair that have pneumatic seat height adjustment and dual wheel casters on the base.	1	3	5	8
Standard secretarial type desk and matching desk chair that has pneumatic seat height adjustment and dual wheel casters on the base.	-	-	-	1
Personal computer tables (4 ft. x 2.5 ft.).	2	3	5	8
Drafting type tables (3 ft. x 6 ft.) and supported by wall brackets and legs; and matching drafters stool that have pneumatic seat height adjustment, seat back and dual wheel casters on the base.	1	1	1	2
Conference table, 3 ft. x 12 ft.	-	-	-	1
Table – 3 ft. x 6 ft.	-	-	-	1
Office Chairs.	2	4	8	20
Mail slot bin – legal size.	-	-	1	1
Non-fire resistant cabinet.	-	-	2	4
Fire resistant cabinet (legal size/4 drawer), locking.	1	1	2	3
Storage racks to hold 3 ft. x 5 ft. display charts.	-	-	1	2
Vertical plan racks for 2 sets of 2 ft. x 3 ft. plans for each rack.	1	1	2	2
Double door supply cabinet with 4 shelves and a lock – 6 ft. x 4 ft.	-	-	1	2
Case of cardboard banker boxes (Min 10 boxes/case)	1	1	2	3
Open bookcase – 3 shelves – 3 ft. long.	-	-	2	2
White Dry-Erase Board, 36" x 48" min. with markers and eraser.	1	1	1	1
Interior partitions – 6 ft. x 6 ft., soundproof type, portable and freestanding.	-	-	6	6
Coat rack with 20 coat capacity.	-	-	-	1
Wastebaskets - 30 gal., including plastic waste bags.	1	1	1	2
Wastebaskets - 5 gal., including plastic waste bags.	1	3	6	10
Electric wall clock.	-	-	-	2
Telephone.	1	1	1	-

Full size stapler 20 (sheet capacity, with staples)	1	2	5	8
Desktop tape dispensers (with Tape)	1	2	5	8
8 Outlet Power Strip with Surge Protection	3	4	6	9
Rain Gauge	1	1	1	1
Business telephone system for three lines with ten handsets, intercom capability, and one speaker phone for conference table.	-	-	-	1
Mini refrigerator - 3.2 c.f. min.	1	1	1	1
Hot and cold water dispensing unit. Disposable cups and bottled water shall be supplied by the Contractor for the duration of the project.	1	1	1	1
Microwave, 1.2 c.f. , 1000W min.	1	1	1	1
Fire extinguishers - provide and install type and *number to meet applicable State and local codes for size of office indicated, including a fire extinguisher suitable for use on a computer terminal fire.	*	*	*	*
Electric pencil sharpeners.	1	2	2	2
Electronic office type printing calculators capable of addition, subtraction, multiplication and division with memory and a supply of printing paper.	1	1	2	4
Small Multi-Function Laser Printer/Copier/Scanner/Fax combination unit, network capable, as specified below under <u>Computer Related Hardware and Software</u> .	1	1		
Large Multi-Function Laser Printer/Copier/Scanner/Fax combination unit, network capable, as specified below under <u>Computer Related Hardware and Software</u> .			1	1
Field Office Wi-Fi Connection as specified below under <u>Computer Related Hardware and Software</u>	1	1	1	1
Wi-Fi Printer as specified below under <u>Computer Related Hardware and Software</u> .	1	1	1	1
Digital Camera as specified below under <u>Computer Related Hardware and Software</u> .	1	1	3	3
Video Projector as specified below under <u>Computer Related Hardware and Software</u> .	-	-	-	1
Smart Board as specified below under <u>Computer Related Hardware and Software</u> .	-	-	-	1
Infrared Thermometer, including annual third party certified calibration, case, and cleaning wipes.	1	1	1	2
Concrete Curing Box as specified below under Concrete Testing Equipment.	1	1	1	1

Concrete Air Meter and accessories as specified below under Concrete Testing Equipment as specified below. Contractor shall provide third party calibration on a quarterly basis.	1	1	1	1
Concrete Slump Cone and accessories as specified below under Concrete Testing Equipment.	1	1	1	1
First Aid Kit	1	1	1	1
Flip Phones as specified under <u>Computer Related Hardware and Software</u> .	-	-	-	-
Smart Phones as specified under <u>Computer Related Hardware and Software</u> .	-	-	-	-

The furnishings and equipment required herein shall remain the property of the Contractor. Any supplies required to maintain or operate the above listed equipment or furnishings shall be provided by the Contractor for the duration of the project.

Computer Related Hardware and Software: The CTDOT will supply by its own means the actual Personal Computers for the CTDOT representatives. The Contractor shall supply the Field Office Wi-Fi Connection, Wi-Fi Printer, Digital Camera(s), Flip Phones, Smart Phones, Multifunction Laser Printer/Copier/Scanner/Fax, Video Projectors, and Smart Board(s) as well as associated hardware and software, must meet the requirements of this specification as well as the latest minimum specifications posted, as of the project advertising date, at CTDOTs web site <http://www.ct.gov/dot/cwp/view.asp?a=1410&q=563904>

Within 10 calendar days after the signing of the Contract but before ordering/purchasing the Wi-Fi Printer (separate from the Multifunction Laser Printer/Copier/Scanner/Fax), Field Office Wi-Fi, Digital Camera(s), Flip Phones, Smart Phones, Multifunction Laser Printer/Copier/Scanner/Fax, Video Projector(s) and Smart Board(s) as well as associated hardware, the Contractor must submit a copy of their proposed order(s) with catalog cuts and specifications to the Administering CTDOT District for review and approval. The Wi-Fi Printer, Wi-Fi Router, Flip Phones, Smart Phones, digital cameras, Projector(s) and Smart Board(s) will be reviewed by CTDOT District personnel. The Multifunction Laser Printer/Copier/Scanner/Fax will be reviewed by the CTDOT OIS. The Contractor shall not purchase the hardware, software, or services until the Administering CTDOT District informs them that the proposed equipment, software, and services are approved. The Contractor will be solely responsible for the costs of any hardware, software, or services purchased without approval.

The Contractor and/or their internet service provider shall be responsible for the installation and setup of the field office Wi-Fi, Wi-Fi printer, and the configuration of the wireless router as directed by the CTDOT. Installation will be coordinated with CTDOT District and Project personnel.

After the approval of the hardware and software, the Contractor shall contact the designated representatives of the CTDOT administering District, a minimum of 2 working days in advance of the proposed delivery or installation of the Field Office Wi-Fi Connection, Wi-Fi Printer, Digital

Camera(s), Flip Phones, Smart Phones, Multifunction Laser Printer/Copier/Scanner/Fax, Video Projectors and Smart Board(s), as well as associated hardware, software, supplies, and support documentation.

The Contractor shall provide all supplies, paper, maintenance, service and repairs (including labor and parts) for the Wi-Fi printers, copiers, field office Wi-Fi, fax machines and other equipment and facilities required by this specification for the duration of the Contract. All repairs must be performed with-in 48 hours. If the repairs require more than a 48 hours then an equal or better replacement must be provided.

Once the Contract has been completed, the hardware and software will remain the property of the Contractor.

First Aid Kit: The Contractor shall supply a first aid kit adequate for the number of personnel expected based on the size of the field office specified and shall keep the first aid kit stocked for the duration that the field office is in service.

Rain Gauge: The Contractor shall supply install and maintain a rain gauge for the duration of the project, meeting these minimum requirements. The rain gauge shall be installed on the top of a post such that the opening of the rain gauge is above the top of the post an adequate distance to avoid splashing of rain water from the top of the post into the rain gauge. The Location of the rain gauge and post shall be approved by the Engineer. The rain gauge shall be made of a durable material and have graduations of 0.1 inches or less with a minimum total column height of 5 inches. If the rain gauge is damaged the Contractor shall replace it prior to the next forecasted storm event at no additional cost.

Concrete Testing Equipment: If the Contract includes items that require compressive strength cylinders for concrete, in accordance with the Schedule of Minimum Testing Requirements for Sampling Materials for Test, the Contractor shall provide the following equipment.

- A) Concrete Cylinder Curing Box – meeting the requirements of Section 6.12 of the Standard Specifications.
- B) Air Meter – The air meter provided shall be in good working order and meet the requirements of AASHTO T 152.
- C) Slump Cone Mold – Slump cone, base plate, and tamping rod shall be provided in like-new condition and meet the requirements of AASHTO T119, Standard Test Method for Slump of Hydraulic-Cement Concrete.

All testing equipment will remain the property of the Contractor at the completion of the project.

Insurance Policy: The Contractor shall provide a separate insurance policy, with no deductible, in the minimum amount of five thousand dollars (\$5,000) in order to insure all State-owned data equipment

and supplies used in the office against all losses. The Contractor shall be named insured on that policy, and the CTDOT shall be an additional named insured on the policy. These losses shall include, but not be limited to: theft, fire, and physical damage. The CTDOT will be responsible for all maintenance costs of CTDOT owned computer hardware. In the event of loss, the Contractor shall provide replacement equipment in accordance with current CTDOT equipment specifications, within seven days of notice of the loss. If the Contractor is unable to provide the required replacement equipment within seven days, the CTDOT may provide replacement equipment and deduct the cost of the equipment from monies due or which may become due the Contractor under the Contract or under any other contract. The Contractor's financial liability under this paragraph shall be limited to the amount of the insurance coverage required by this paragraph. If the cost of equipment replacement required by this paragraph should exceed the required amount of the insurance coverage, the CTDOT will reimburse the Contractor for replacement costs exceeding the amount of the required coverage.

Maintenance: During the occupancy by the CTDOT, the Contractor shall maintain all facilities and furnishings provided under the above requirements, and shall maintain and keep the office quarters clean through the use of weekly professional cleaning to include, but not limited to, washing & waxing floors, cleaning restrooms, removal of trash, etc. Exterior areas shall be mowed and clean of debris. A trash receptacle (dumpster) with weekly pickup (trash removal) shall be provided. Snow removal, sanding and salting of all parking, walkway, and entrance ways areas shall be accomplished during a storm if on a workday during work hours, immediately after a storm and prior to the start of a workday. If snow removal, salting and sanding are not completed by the specified time, the State will provide the service and all costs incurred will be deducted from the next payment estimate.

Method of Measurement: The furnishing and maintenance of the construction field office will be measured for payment by the number of calendar months that the office is in place and in operation, rounded up to the nearest month.

There will not be any price adjustment due to any change in the minimum computer related hardware and software requirements.

Basis of Payment: The furnishing and maintenance of the Construction Field Office will be paid for at the Contract unit price per month for “Construction Field Office, (Type),” which price shall include all material, equipment, labor, service contracts, licenses, software, repair or replacement of hardware and software, related supplies, utility services, parking area, external illumination, trash removal, snow and ice removal, and work incidental thereto, as well as any other costs to provide requirements of this specified this specification.

Pay Item
Construction Field Office, (Medium)

Pay Unit
Month

ITEM #0971001A – MAINTENANCE AND PROTECTION OF TRAFFIC

Article 9.71.01 – Description *is supplemented by the following:*

The Contractor shall maintain and protect traffic as described by the following and as limited in the special provision for Section 1.08 - Prosecution and Progress:

Route 2, Route 66, Route I-84, Route I-91, Route I-95, SR796

The Contractor shall maintain and protect the minimum number of through lanes and shoulders on a paved travel path not less than 12 feet in width per lane during the hours dictated in the special provision for Article 1.08.04 – Limitation of Operations.

The Contractor will be permitted to halt traffic during the allowable periods. If more than one 10 minute period is required, then the Contractor shall allow all stored vehicles to proceed through the work area prior to the next stoppage.

Route I-95 SB Exit 15 Off Ramp – Site 3

The Contractor shall maintain and protect existing traffic operations, with the following exceptions:

1. During the allowable periods and when the Contractor is actively working, the Contractor will be permitted to maintain and protect a minimum of 1 lane of traffic on a paved travel path not less than 12 feet in width.
2. The Contractor will be permitted to halt traffic during the allowable periods. If more than one 10 minute period is required, then the Contractor shall allow all stored vehicles to proceed through the work area prior to the next stoppage.

SR796 SB On Ramp from Route 15 SB and Wellington Road Extension – Site 6

SR796 NB Exit3B and Exit 4 Shared Off-Ramp – Site 6

The Contractor shall maintain and protect existing traffic operations, with the following exceptions:

1. During the allowable periods and when the Contractor is actively working, the Contractor will be permitted to maintain and protect a minimum of 1 lane of traffic on a paved travel path not less than 12 feet in width.
2. The Contractor will be permitted to halt traffic during the allowable periods. If more than one 10 minute period is required, then the Contractor shall allow all stored vehicles to proceed through the work area prior to the next stoppage.

All Other Limited-Access Highway Ramps

The Contractor shall maintain and protect existing traffic operations, with the following exceptions:

1. During the allowable periods and when the Contractor is actively working, the Contractor will be permitted to maintain and protect a minimum of 1 lane of traffic on a paved travel path not less than 12 feet in width.
2. The Contractor will be permitted to halt traffic during the allowable periods. If more than one 10 minute period is required, then the Contractor shall allow all stored vehicles to proceed through the work area prior to the next stoppage.

SR 840 (White Turkey Extension) – Site 5

The Contractor shall maintain and protect the existing number of lanes of traffic on a paved travel path not less than 11 feet in width, with the following exceptions:

During the allowable periods and when the Contractor is actively working, the Contractor will be permitted to maintain and protect a minimum of 1 lane of traffic on a paved travel path not less than 12 feet in width.

All Other Roadways

The Contractor shall maintain and protect the existing number of lanes of traffic on a paved travel path not less than 11 feet in width, with the following exceptions:

During the allowable periods and when the Contractor is actively working, the Contractor will be permitted to maintain and protect at least an alternating one-way traffic operation on a paved travel path not less than 11 feet in width and no more than 300 feet in length, unless specified elsewhere in the Contract. There shall be no more than one alternating one-way traffic operation within the Project limits without prior approval of the Engineer.

Commercial and Residential Driveways

The Contractor shall maintain access to and egress from all commercial and residential driveways throughout the Project limits. The Contractor will be permitted to temporarily close affected driveways while actively working with coordination and permission from the owner or proprietor.

Article 9.71.03 - Construction Methods *is supplemented as follows:*

General

When the Contractor is excavating adjacent to the roadway, the Contractor shall provide a 3 foot shoulder between the work area and travel lanes, with traffic drums spaced every 50 feet. At the end of the work shift if the vertical drop-off exceeds 3 inches, the Contractor shall provide a temporary bituminous concrete traversable slope of 4:1 or flatter that is acceptable to the Engineer.

The Contractor, during the course of any active overhead construction work, shall close the lanes directly below the work area for the entire length of time overhead work is being undertaken.

At no time shall an overhead sign be left partially removed or installed.

When an existing sign is to be relocated or replaced, the work shall be completed during the same work shift.

The field installation of a signing pattern shall constitute interference with existing traffic operations and shall not be allowed, except during the allowable periods.

On limited-access highways, construction vehicles entering travel lanes shall not be allowed without a lane closure. The lane closure shall be of sufficient length to allow vehicles to enter or exit the work area at the posted speed limit, in order to merge with existing traffic.

Existing Signing

The Contractor shall maintain all existing overhead and side-mounted signs within the Project limits throughout the duration of the Project. The Contractor shall temporarily relocate signs and sign supports as many times as deemed necessary, and shall install temporary sign supports if necessary and as directed by the Engineer.

Requirements for Winter

The Contractor shall schedule a meeting with representatives of the Department, including the offices of Maintenance and Traffic, and the Town/City to determine any interim traffic control measures the Contractor shall accomplish prior to winter to provide safety to motorists and permit adequate snow removal procedures. This meeting shall be held prior to October 31 of each year and will include, but not be limited to, discussion of the status and schedule of the following items: lane and shoulder widths, pavement restoration, traffic signal work, pavement markings, and signing.

Signing Patterns

The Contractor shall erect and maintain all signing patterns in accordance with the traffic control plans contained herein. Proper distances between advance warning signs and proper taper lengths are mandatory.

Traffic Control During Construction Operations

The following guidelines shall assist field personnel in determining when and what type of traffic control patterns to use for various situations. These guidelines shall provide for a safer and more efficient movement of traffic through work zones and enhance the safety of work forces in the work area.

Traffic Control Patterns

Traffic control patterns shall be used when a work operation requires that all or part of any vehicle or work area protrudes onto any part of a travel lane or shoulder or is within the clear zone. For each situation, the installation of traffic control devices shall be based on the following:

- Speed and volume of traffic.
- Duration of operation.
- Exposure to hazards.

Traffic control patterns shall be uniform, neat, and orderly in order to command respect from the motorist.

Lane reduction tapers should be placed so that the entire length of the taper is installed on a tangent section of roadway and the entire taper area can be seen by the motorist.

All existing conflicting signs shall be removed, covered with an opaque material, or turned so that they are not legible to oncoming traffic prior to implementing a traffic control pattern. The existing signs shall be uncovered or reinstalled once the pattern is removed.

A buffer area should be provided during installation of a traffic control pattern and maintained for the duration of the work. The buffer area shall be free of any equipment, workers, materials, and parked vehicles.

Construction Traffic Control Plans 19 through 25 should be used for moving operations such as line striping, rumble strips, pothole patching, mowing, or sweeping when it is necessary for equipment to occupy a travel lane.

Traffic control patterns are not required for vehicles on an emergency patrol type activity or for a short duration stop of up to one hour, as long as the equipment is contained within the shoulder. Flashing lights, arrow boards, truck-mounted or trailer-mounted impact attenuators, and appropriate Trafficperson(s) shall be used when required.

In a situation not adequately covered by the Construction Traffic Control Plans, the Contractor shall contact the Engineer for assistance prior to setting up a traffic control pattern.

Placement of Signs

Signs shall be placed in a position that allows motorists the opportunity to reduce their speed prior to the work area. Signs shall be installed on the same side of the roadway as the work area. On multi-lane divided highways, advance warning signs shall be installed on both sides of the highway. On directional roadways (on-ramps, off-ramps, one-way roads) where the sight distance to signs is restricted, these signs should be installed on both sides of the roadway.

Allowable Adjustment of Signs and Devices Shown on the Construction Traffic Control Plans

The Construction Traffic Control Plans contained herein show the location and spacing of signs and devices under ideal conditions. Signs and devices should be installed as shown on these plans.

The proper application of the Construction Traffic Control Plans and installation of traffic control devices is dependent upon actual field conditions.

In the case of a horizontal or vertical sight restriction in advance of the work area, the traffic control pattern shall be extended to provide adequate sight distance for approaching traffic.

Adjustments to the Construction Traffic Control Plans shall only be made at the direction of the Engineer.

Table 1 indicates the minimum taper lengths required for a lane closure based on the posted speed limit and lane width of the roadway. These taper lengths shall only be used when the recommended taper lengths shown on the Construction Traffic Control Plans cannot be achieved.

Table 1 – Minimum Taper Length

POSTED SPEED LIMIT (MPH)	MINIMUM TAPER LENGTH FOR A SINGLE LANE CLOSURE (FEET)	
	FREEWAYS	SECONDARY ROADS
30 OR LESS	180	165
35	245	225
40	320	295
45	540	495
50	600	550
55	660	605
65	780	715

1. Work Zone Safety Meetings

- 1.a) Prior to the commencement of work, a Work Zone Safety Meeting shall be conducted with representatives from DOT Construction, Connecticut State Police (Local Barracks), Municipal Police, the Contractor (Project Superintendent) and the Traffic Control Subcontractor (if different than the prime Contractor) to review the traffic operations, lines of responsibility, and operating guidelines which will be used on the Project. DOT Traffic Engineering shall be invited to the Work Zone Safety Meeting. Other Work Zone Safety Meetings during the course of the Project should be scheduled as needed.
- 1.b) A Work Zone Safety Meeting Agenda shall be developed and used at the Meeting to outline the anticipated traffic control issues during the construction of this Project. Any issues that can't be resolved at these Meetings will be brought to the attention of the District Engineer and the Office of Construction. The agenda shall include:
 - i. Review Project scope of work and time;
 - ii. Review Section 1.08, Prosecution and Progress;
 - iii. Review Section 9.70, Trafficpersons;
 - iv. Review Section 9.71, Maintenance and Protection of Traffic;
 - v. Review Contractor's schedule and method of operations;
 - vi. Review special concern areas: ramps, turning roadways, medians, lane drops, etc.;
 - vii. Open discussion of work zone questions and issues;
 - viii. Discussion of review and approval process for changes in Contract requirements as they relate to work zone areas.

2. General

- 2.a) Traffic control patterns shall only be installed if the required minimum number of signs, traffic cones, traffic drums, and other equipment (i.e. one Arrow Board for each lane closed, two Truck-Mounted or Trailer-Mounted Attenuators (TMAs), Changeable Message Sign, etc.) are on Site.
- 2.b) The Contractor shall have spare maintenance and protection of traffic equipment (TMAs, Arrow Board, Changeable Message Sign(s), construction signs, traffic cones, traffic drums, etc.) available at all times in case of mechanical failures, etc. Spare maintenance and protection of traffic equipment installed as a result of a sudden equipment breakdown shall be replaced by the Contractor within 24 hours.
- 2.c) Failure of the Contractor to have the required minimum number of signs, personnel, and equipment, which results in the pattern not being installed, shall not be a reason for a time extension or claim for lost time.
- 2.d) In cases of differences of opinion between the Contractor and the Inspection staff, the Contractor shall follow the directions of the Engineer. The matter shall be brought to the District Office for resolution immediately or, in the case of work after regular business hours, on the next business day.

3. Installing and Removing Traffic Control Patterns

- 3.a) Lane closures shall be installed beginning with the advance warning signs and proceeding forward toward the work area.
- 3.b) Lane closures shall be removed in the reverse order, beginning at the end of the work area, or traffic control pattern, and proceeding back toward the advance warning signs.
- 3.c) Stopping traffic may be allowed within the allowable hours stated in Section 1.08.04:
 - i. For those activities stated within the Contract.
 - ii. During paving, milling operations, or similar activities where, in the middle of the operation, it is necessary to flip the pattern to complete the operation on the other half of the roadway so traffic does not travel across the longitudinal joint or difference in roadway elevation.
 - iii. To move slow moving equipment across live traffic lanes into the work area.
- 3.d) The Contractor shall adhere to using the proper signs, placing the signs correctly, and ensuring the proper spacing of signs.
- 3.e) Additional devices are required on entrance ramps, exit ramps, and intersecting roads to warn and/or move traffic into the proper travel path prior to merging with or exiting from the mainline traffic. This shall be completed before installing the mainline pattern past the ramp or intersecting roadway.
- 3.f) Workers are prohibited from crossing the travel lanes on limited access roadways to install and remove signs or other devices on the opposite side of the roadway. Any signs or devices on the opposite side of the roadway shall be installed and removed separately.

4. Implementation of Rolling Road Block (RRB)

- 4.a) Temporary road closures using a RRB may be allowed on limited access highways for operations associated with the installation and removal of temporary lane closures. RRB may be allowed for the installation and removal of lead signs and lane tapers only and shall meet the following requirements:
 - i. Refer to the Limitation of Operations Chart provided in Section 1.08.04 for the hours allowed for implementing a RRB operation. The Contractor shall only implement a RRB operation within the hours shown in the Chart.
 - ii. In areas with good sight lines and full shoulders, signs on the side of the road opposite the traffic pattern should be installed in a separate operation.
 - iii. TMAs equipped with Arrow Boards shall be used to slow traffic to implement the RRB. State Police Officers in marked vehicles may be used to support the implementation of the RRB. The RRB shall start by having all vehicles, including TMAs and police vehicles, leave the shoulder or on-ramp and accelerate to normal

- roadway speeds in each lane. The vehicles will then position themselves side by side and decelerate to the RRB speed on the highway.
- iv. A Pre-Warning Vehicle, as specified elsewhere in the Contract, shall be used to advise the motorists that sign pattern installation or removal is underway.
 - v. The RRB duration shall not exceed 15 minutes from the start of the traffic block until all lanes are opened as designated in the Limitation of Operations chart. If the RRB duration exceeds 15 minutes on 2 successive shifts, no further RRB will be allowed until the Contractor obtains approval for a revised installation procedure from the District.
 - vi. RRB shall not be used to expand a lane closure pattern to an additional lane during the shift. The workers and equipment required to implement the additional lane closure should be staged from within the closed lane. TMAs (and State Police if available) shall be used to protect the workers installing the taper in the additional lane.
 - vii. Exceptions to these work procedures may be submitted to the District Office for consideration. A minimum of 2 business days shall be allowed for review and comment by the District.
 - viii. The Engineer and the Contractor will review and discuss the RRB procedures (including any revisions) in advance of the work. The implementation of the agreed upon plan will be reviewed with the State Police during the Work Zone Safety Meeting held before each shift involving temporary lane closures. If the State Police determine that alternative procedures should be implemented for traffic control during the work shift, the Department and Contractor will attempt to resolve any discrepancies with the duty sergeant at the Troop. If the discrepancies are unable to be resolved prior to the start of the shift, then the work will proceed as recommended by the Department. Any unresolved issues shall be addressed the following day.

5. Use of Arrow Boards

- 5.a) On limited access roadways, one Arrow Board shall be used for each lane that is closed. The Arrow Board shall be installed concurrently with the installation of the traffic control pattern and its placement shall be as shown on the Construction Traffic Control Plans. Additional Arrow Boards shall be deployed if sight distances are limited.
- 5.b) On non-limited access roadways, the use of an Arrow Board for lane closures is optional. The roadway geometry, sight distance, and traffic volume shall be considered in the decision to use the Arrow Board.
- 5.c) A vehicle displaying an arrow board shall be equipped with high-intensity rotating, flashing, oscillating, or strobe lights.
- 5.d) The flashing arrow mode shall be used for lane closure (merge) tapers.

- 5.e) The flashing arrow mode shall not be used for temporary alternating one-way traffic operations or to laterally shift lanes of traffic.
- 5.f) The flashing double arrow mode shall only be used for closing a center lane on a multilane roadway where adjacent left and right lanes remain open.
- 5.g) For shoulder work or roadside work near the shoulder, the Arrow Board shall be positioned in the shoulder and the flashing alternating diamond mode should be used.
- 5.h) The flashing alternating diamond caution mode should also be used when supplemental Arrow Boards are positioned in an already closed lane.

6. Use of Truck-Mounted or Trailer-Mounted Impact Attenuators (TMAs)

- 6.a) On limited access roadways, lane closures shall use a minimum of two TMAs to install and remove traffic control patterns. If two TMAs are not available, then the pattern shall not be installed.
- 6.b) On non-limited access roadways, the use of TMAs to install and remove patterns closing a lane(s) is optional. The roadway geometry, sight line distance, and traffic volume shall be considered in the decision to utilize the TMAs.
- 6.c) On limited access roadways, one TMA shall be placed on the shoulder and the second TMA shall be approximately 1,000 feet ahead blocking the lane to establish the advance and transition signing. The Arrow Board mounted on the TMA shall be in the arrow mode when taking the lane. The sign truck and workers shall be at sufficient distance ahead of the second TMA. In no case shall the TMA be used as the sign truck or a work truck. Once the transition is in place, the TMAs shall travel in the closed lane until all Portable Changeable Message Signs, signs, Arrow Boards, and cones/drums are installed. The Arrow Board mounted on the TMA should be in the flashing alternating diamond caution mode when traveling in the closed lane.
- 6.d) A TMA shall be placed prior to the first work area in the pattern. If there are multiple work areas within the same pattern, then additional TMAs shall be positioned at each additional work area as needed. The Arrow Board mounted on the TMA should be in the flashing alternating diamond caution mode when in the closed lane.
- 6.e) TMAs shall be positioned a sufficient distance prior to the workers or equipment being protected to allow for appropriate vehicle roll-ahead in the event that the TMA is hit, but not so far that an errant vehicle could travel around the TMA and into the work area. For additional placement and use details, refer to Section 18.06. Some operations, such as paving and concrete repairs, do not allow for placement of the TMA(s) within the specified distances. In these situations, the TMA(s) shall be placed at the beginning of the work area and shall be advanced as the paving or concrete operations proceed.

- 6.f) TMAs will be paid for in accordance with how the unit is used. If it is used as a TMA and is in the proper location as specified, then it will be paid for at the specified hourly rate for Truck-Mounted or Trailer-Mounted Impact Attenuator. When the TMA is used as an Arrow Board, it will be paid for at the daily rate for Arrow Board. If a TMA is used to install and remove a pattern and is also used as an Arrow Board in the same day, then the unit will be paid for as a Truck-Mounted or Trailer-Mounted Impact Attenuator for the hours used to install and remove the pattern, typically 2 hours (1 hour to install and 1 hour to remove). If the TMA is also used as an Arrow Board during the same day, then the unit will only be paid for at the daily rate as an Arrow Board.

7. Use of Traffic Drums and Traffic Cones

- 7.a) On limited-access highways, ramps, and turning roadways:
- i. Traffic drums shall be used for taper channelization.
 - ii. Traffic drums shall be used to delineate raised catch basins and other hazards.
 - iii. Traffic cones with a minimum height of 42 inches may be used in place of drums in the tangent section of a closed lane or shoulder.
 - iv. Traffic cones less than 42 inches in height shall not be used.
- 7.b) On all roadways:
- i. Traffic drums shall be used in place of traffic cones in traffic control patterns that are in effect for more than a 36-hour duration.
 - ii. Traffic cones shall not be left unattended.
 - iii. Traffic cones with a minimum height of 42 inches shall be used when the posted speed limit is 45 MPH or above.
- 7.c) Typical spacing of traffic drums and/or cones shown on the Construction Traffic Control Plans in the Contract are maximum spacings and may be reduced to meet actual field conditions as required.

8. Use of Barricade Warning Lights

- 8.a) Barricade Warning Lights may be installed on channelizing devices when used in a merge taper. The Barricade Warning Lights shall flash in a sequential pattern when used in a merge taper. The successive flashing shall occur from the upstream end (beginning) of the merge taper to the downstream end (end) of the merge taper.
- 8.b) Type C Barricade Warning Lights may be used at night to delineate the edge of the travel way.
- c) Type B Barricade Warning Lights shall be used on post-mounted advanced warning signs.

9. Use of Portable Changeable Message Signs (PCMS)

- 9.a) On limited access roadways, one PCMS shall be used in advance of the traffic control pattern for all lane closures. Prior to installing the pattern, the PCMS shall be installed and

in operation, displaying the appropriate lane closure information. The PCMS shall be positioned ½ to 1 mile ahead of the start of the lane closure taper. If the distance to the nearest exit ramp is greater than the specified ½ to 1 mile distance, then an additional PCMS shall be positioned a sufficient distance ahead of the exit ramp (and before the previous on-ramp where practical) to alert motorists to the work and therefore offer them an opportunity to take the exit.

- 9.b) On non-limited access roadways, the use of PCMS for lane closures is optional. The roadway geometry, sight line distance, and traffic volume shall be considered in the decision to use the PCMS.
- 9.c) PCMS should be placed off the shoulder of the roadway and behind a traffic barrier, if practical. Where a traffic barrier is not available to shield the PCMS, it should be placed off the shoulder and outside of the clear zone. If a PCMS has to be placed on the shoulder of the roadway or within the clear zone, it should be placed on the paved shoulder with a minimum of five traffic drums placed in a taper in front of it to delineate its position. The taper shall meet minimum distance requirements for a shoulder closure. The PCMS shall be protected if it is used for a continuous duration of 36 hours or more.
- 9.d) The PCMS shall be removed from the clear zone and have the display screen cleared and turned 90 degrees away from the roadway when the PCMS is no longer required.
- 9.e) The PCMS should not be used within 1,000 feet of an existing PCMS or Variable Message Sign (VMS).
- 9.f) A PCMS message shall:
 - i. consist of no more than two phases;
 - ii. contain no more than three lines of text per phase;
 - iii. have no more than eight characters per line, including spaces.
- 9.g) The PCMS should be used for specific situations that need to command the motorist's attention which cannot be conveyed with standard construction signs. The PCMS should not be used for generic messages (ex.: Road Work Ahead, Bump Ahead, Gravel Road, etc.) or for messages that need to be displayed for long periods of time, such as during stage construction. These types of messages should be displayed with construction signs. Special signs shall be coordinated with the Office of Construction and the Division of Traffic Engineering for the proper layout/dimensions required.
- 9.h) Typical messages that are allowed on the PCMS are shown below. Approval must be received from the Office of Construction for any message(s) different than the typical messages shown in Figure 1.
- 9.i) All messages shall comply with the information provided in Tables 2 and 3.

<u>Message No.</u>	<u>Phase 1</u>	<u>Phase 2</u>	<u>Message No.</u>	<u>Phase 1</u>	<u>Phase 2</u>
1	LEFT LANE CLOSED	MERGE RIGHT	9	LANES CLOSED AHEAD	REDUCE SPEED
2	2 LEFT LANES CLOSED	MERGE RIGHT	10	LANES CLOSED AHEAD	USE CAUTION
3	LEFT LANE CLOSED	REDUCE SPEED	11	EXIT XX CLOSED	USE EXIT YY
4	2 LEFT LANES CLOSED	REDUCE SPEED	12	EXIT XX CLOSED USE YY	FOLLOW DETOUR
5	RIGHT LANE CLOSED	MERGE LEFT	13	2 LANES SHIFT AHEAD	USE CAUTION
6	2 RIGHT LANES CLOSED	MERGE LEFT	14	3 LANES SHIFT AHEAD	USE CAUTION
7	RIGHT LANE CLOSED	REDUCE SPEED			
8	2 RIGHT LANES CLOSED	REDUCE SPEED			

Figure 1: Typical PCMS Messages

Table 2: Acceptable Abbreviations

Word Message	Standard Abbreviation	Word Message	Standard Abbreviation
Access	ACCS	Minimum	MIN
Afternoon / Evening	PM	Minor	MNR
Ahead	AHD	Minute(s)	MIN
Alternate	ALT	Monday	MON
Avenue	AVE, AV	Morning / Late Night	AM
Bicycle	BIKE	Mount	MT
Blocked	BLKD	Mountain	MTN
Boulevard	BLVD	National	NATL
Bridge	BR	Normal	NORM
CB Radio	CB	North	N
Center	CTR	Northbound	NBND
Center	CNTR	Oversized	OVRSZ
Chemical	CHEM	Parking	PKING
Circle	CIR	Parkway	PKWY
Compressed Natural Gas	CNG	Pavement	PVMT
Condition	COND	Pedestrian	PED
Congested	CONG	Place	PL
Construction	CONST	Pounds	LBS
Court	CT	Prepare	PREP
Crossing	XING	Quality	QLTY
Crossing (other than highway-rail)	XING	Right	RT
Downtown	DWNTN	Road	RD
Drive	DR	Roadwork	RDWK
East	E	Route	RT, RTE
Eastbound	EBND	Saint	ST
Electric Vehicle	EV	Saturday	SAT
Emergency	EMER	Service	SERV
Entrance, Enter	ENT	Shoulder	SHLDR
Exit	EX	Slippery	SLIP
Express	EXP	South	S
Expressway	EXPWY	Southbound	SBND
Feet	FT	Speed	SPD
Freeway	FRWY, FWY	State, county, or other non-US or non-Interstate numbered route	[Route Abbreviation determined by highway agency]**
Friday	FRI	Street	ST
Frontage	FRNTG	Sunday	SUN
Hazardous	HAZ	Telephone	PHONE
Hazardous Material	HAZMAT	Temporary	TEMP
High Occupancy Vehicle	HOV	Terrace	TER

Highway	HWY	Thruway	THWY
Highway-Rail Grade Crossing	RR XING	Thursday	THURS
Hospital	HOSP	Tons of Weight	T
Hour(s)	HR, HRS	Traffic	TRAF
Information	INFO	Trail	TR
International	INTL	Travelers	TRVLRS
Interstate	I-	Tuesday	TUES
Junction / Intersection	JCT	Turnpike	TPK
Lane	LN	Two-Way Intersection	2-WAY
Left	LFT	Two-Wheeled Vehicles	CYCLES
Liquid Propane Gas	LP-GAS	Upper	UPR
Local	LOC	US Numbered Route	US
Lower	LWR	Vehicle(s)	VEH, VEHS
Maintenance	MAINT	Warning	WARN
Major	MAJ	Wednesday	WED
Maximum	MAX	West	W
Mile(s)	MI	Westbound	WBND
Miles Per Hour	MPH		

** A space and no dash shall be placed between the abbreviation and the number of the route.

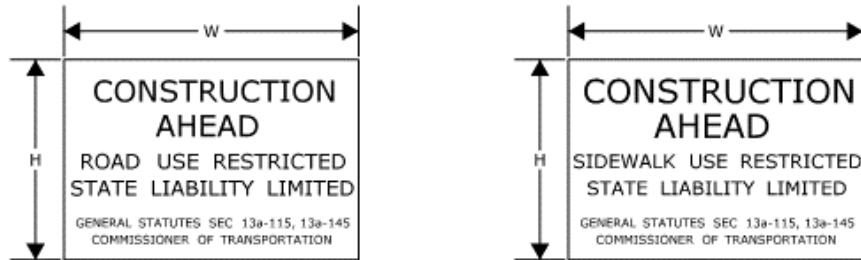
Table 3: Unacceptable Abbreviations

Unacceptable Abbreviation	Intended Word	Common Misinterpretation
ACC	Accident	Access (Road)
CLRS	Clears	Colors
DLY	Delay	Daily
FDR	Feeder	Federal
L	Left	Lane (Merge)
LT	Light (Traffic)	Left
PARK	Parking	Park
POLL	Pollution (Index)	Poll
RED	Reduce	Red
STAD	Stadium	Standard
WRNG	Warning	Wrong

10. Use of State Police Officers

- 10.a) State Police may be used only on limited access highways and secondary roadways that are under their primary jurisdiction. A minimum of one Officer may be used per critical sign pattern; however, a State Police presence is not required. Shoulder closures and right lane closures can generally be implemented without the presence of a State Police Officer. Left lane closures may also be implemented without State Police presence in areas with only moderate traffic and wide, unobstructed medians. It may be desirable to have a State Police presence, when available, under specific situations, such as nighttime lane closures; left lane closures with minimal width for setting up advance signs and staging; lane and shoulder closures on turning roadways/ramps or mainline where sight distance is minimal; and closures where extensive turning movements or traffic congestion regularly occur; however, they are not required.
- 10.b) If a State Police presence is provided, once the pattern is in place, the State Police Officer should be positioned in a non- hazardous location in advance of the pattern to provide advance warning to the motorist. If traffic backs up beyond the beginning of the pattern, then the State Police Officer shall reposition so that they are located prior to the backup. The State Police Officer should not be located immediately behind or within the roll ahead area of any TMA or within the work zone buffer area. The State Police Officer shall not be positioned in such a way that the State Police Officer obstructs any construction warning signs or PCMS from view of the motorist.
- 10.c) Other functions of the State Police Officer(s) may include:
 - i. Assisting construction vehicles entering and exiting the work area.
 - ii. Enforcement of motor vehicle laws within the work area, if specifically requested by the Engineer.
- 10.d) State Police Officers assigned to a work site shall take direction from the Engineer.

SERIES 16 SIGNS



		W	H
16-E	80-1605	84" x 60"	
16-H	80-1608	60" x 42"	
16-M	80-1613	30" x 24"	

		W	H
16-S	80-1619	48" x 30"	

SIGN 16-S SHALL BE USED ON ALL PROJECTS THAT REQUIRE SIDEWALK RECONSTRUCTION OR RESTRICT PEDESTRIAN TRAVEL ON AN EXISTING SIDEWALK.

SERIES 16 SIGNS SHALL BE INSTALLED IN ADVANCE OF THE TRAFFIC CONTROL PATTERNS. SERIES 16 SIGNS SHOULD BE LOCATED TO ALLOW MOTORISTS THE OPPORTUNITY TO AVOID A WORK ZONE. SERIES 16 SIGNS SHOULD BE INSTALLED ON MAJOR INTERSECTING ROADWAYS THAT APPROACH THE WORK ZONE. ON LIMITED-ACCESS HIGHWAYS, THESE SIGNS SHOULD BE LOCATED IN ADVANCE OF THE NEAREST UPSTREAM EXIT RAMP AND ON ANY ENTRANCE RAMP PRIOR TO OR WITHIN THE WORK ZONE LIMITS.

SIGNS 16-E AND 16-H SHALL BE POST-MOUNTED.

SIGN 16-E SHALL BE USED ON ALL FREEWAYS AND EXPRESSWAYS.

SIGN 16-H SHALL BE USED ON ALL RAMPS, OTHER STATE ROADWAYS AND MAJOR TOWN/CITY ROADWAYS.

SIGN 16-M SHALL BE USED ON OTHER TOWN ROADWAYS.

CONSTRUCTION TRAFFIC CONTROL PLAN
SERIES 16 SIGNS

SCALE: NONE

CONNECTICUT DEPARTMENT OF TRANSPORTATION
 BUREAU OF ENGINEERING & CONSTRUCTION

APPROVED

Tracy L. Fogarty
 PRINCIPAL ENGINEER

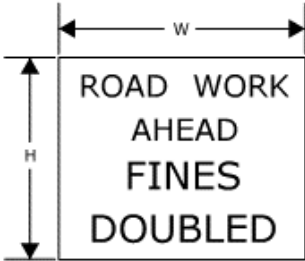
Tracy L. Fogarty, P.E.
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REGULATORY SIGN "ROAD WORK AHEAD, FINES DOUBLED"

THE REGULATORY SIGN "ROAD WORK AHEAD FINES DOUBLED" SHALL BE INSTALLED FOR ALL WORK ZONES THAT OCCUR ON ANY STATE HIGHWAY AND MUNICIPAL ROAD IN CONNECTICUT WHERE THERE ARE WORKERS PRESENT ON THE HIGHWAY.

THE "ROAD WORK AHEAD FINES DOUBLED" REGULATORY SIGN SHALL BE PLACED AFTER THE SERIES 16 SIGN AND IN ADVANCE OF THE "ROAD WORK AHEAD" SIGN.

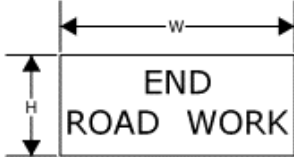
	W	H
31-1906	48"	42"
31-1907	60"	54"



"END ROAD WORK" SIGN

THE LAST SIGN IN THE PATTERN SHALL BE THE "END ROAD WORK" SIGN.

	W	H
80-9606	36"	18"
80-9612	48"	24"



CONSTRUCTION TRAFFIC CONTROL PLAN
**ROAD WORK AHEAD
 SIGNS**

SCALE: NONE

NOTES FOR TRAFFIC CONTROL PLANS

1. IF A TRAFFIC STOPPAGE OCCURS IN ADVANCE OF SIGN (A), THEN AN ADDITIONAL SIGN (A) SHALL BE INSTALLED IN ADVANCE OF THE STOPPAGE.
2. SIGNS (AA), (A), AND (D) SHOULD BE OMITTED WHEN THESE SIGNS HAVE ALREADY BEEN INSTALLED IN ADVANCE TO DESIGNATE A LARGER WORK ZONE THAN THE WORK ZONE THAT IS ENCOMPASSED ON THIS PLAN.
3. SEE TABLE 1 FOR ADJUSTMENT OF TAPERS IF NECESSARY.
4. TRAFFIC CONES AND PORTABLE CONSTRUCTION SIGNS SHALL NOT BE LEFT UNATTENDED.
5. ALL CONFLICTING SIGNS WITHIN THE LIMITS OF A ROADWAY / LANE CLOSURE AREA SHALL BE COVERED WITH AN OPAQUE MATERIAL WHILE THE CLOSURE IS IN EFFECT, AND UNCOVERED WHEN THE ROADWAY / LANE CLOSURE IS RE-OPENED TO ALL LANES OF TRAFFIC.
6. IF THIS PLAN REMAINS IN CONTINUOUS OPERATION FOR MORE THAN 48 HOURS, THEN ANY EXISTING CONFLICTING PAVEMENT MARKINGS SHALL BE ERADICATED OR COVERED, AND TEMPORARY PAVEMENT MARKINGS THAT DELINEATE THE PROPER TRAVELPATHS SHALL BE INSTALLED.
7. DISTANCES BETWEEN SIGNS IN THE ADVANCE WARNING AREA MAY BE REDUCED TO 100' ON LOW-SPEED URBAN ROADS (SPEED LIMIT ≤ 40 MPH).
8. IF THIS PLAN IS TO REMAIN IN OPERATION FROM SUNSET TO SUNRISE, INSTALL BARRICADE WARNING LIGHTS - HIGH INTENSITY ON ALL POST-MOUNTED DIAMOND SIGNS IN THE ADVANCE WARNING AREA.
9. A PORTABLE CHANGEABLE MESSAGE SIGN SHALL BE INSTALLED ONE HALF MILE TO ONE MILE IN ADVANCE OF THE LANE CLOSURE TAPER.
10. SIGN (P) SHALL BE MOUNTED A MINIMUM OF 7 FEET FROM THE PAVEMENT SURFACE TO THE BOTTOM OF THE SIGN.

TABLE 1 - MINIMUM TAPER LENGTHS

POSTED SPEED LIMIT (MILES PER HOUR)	MINIMUM TAPER LENGTH FOR A SINGLE LANE CLOSURE
30 OR LESS	180'
35	245'
40	320'
45	540'
50	600'
55	660'
65	780'

CONSTRUCTION TRAFFIC CONTROL PLAN

NOTES

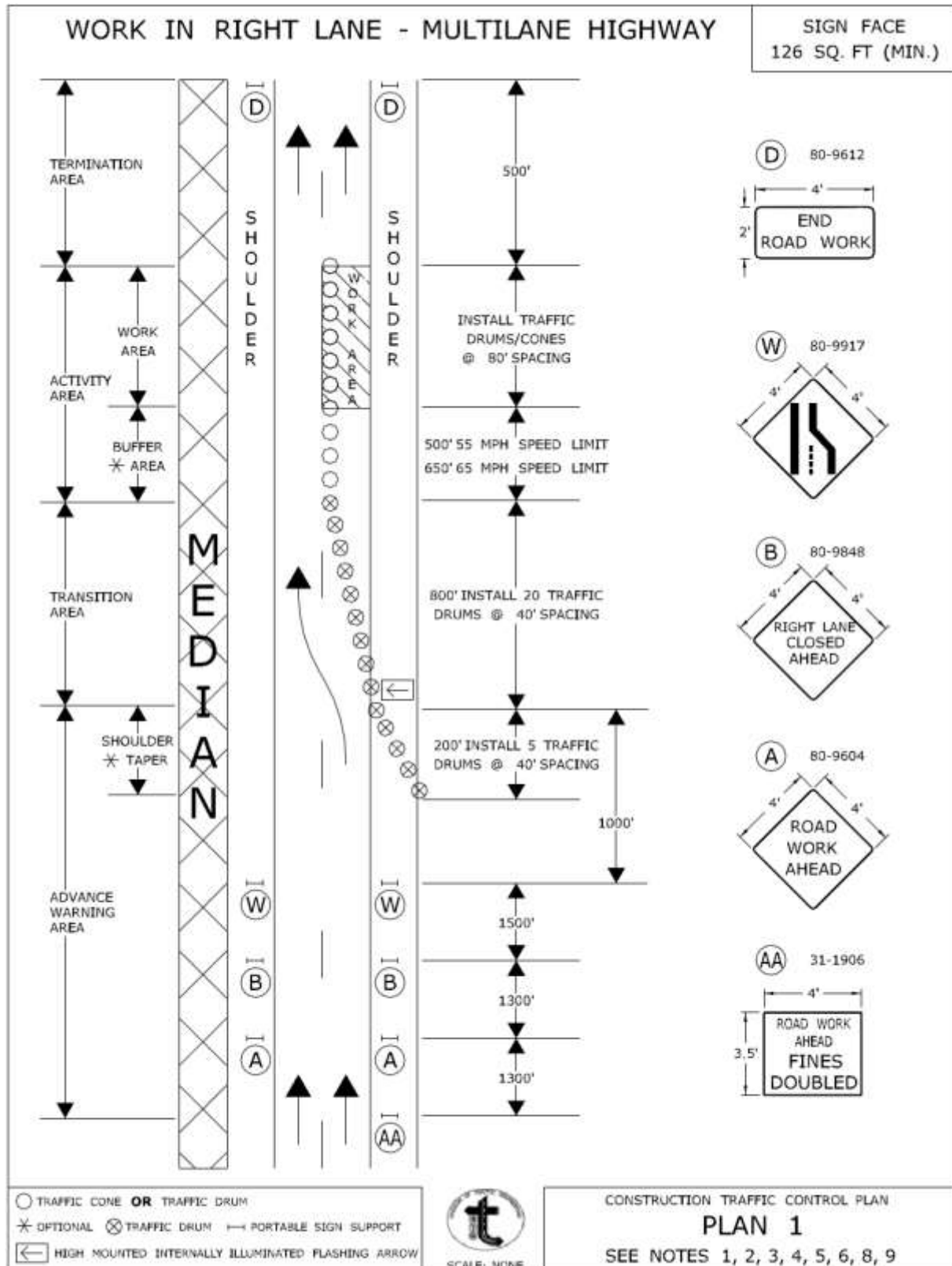
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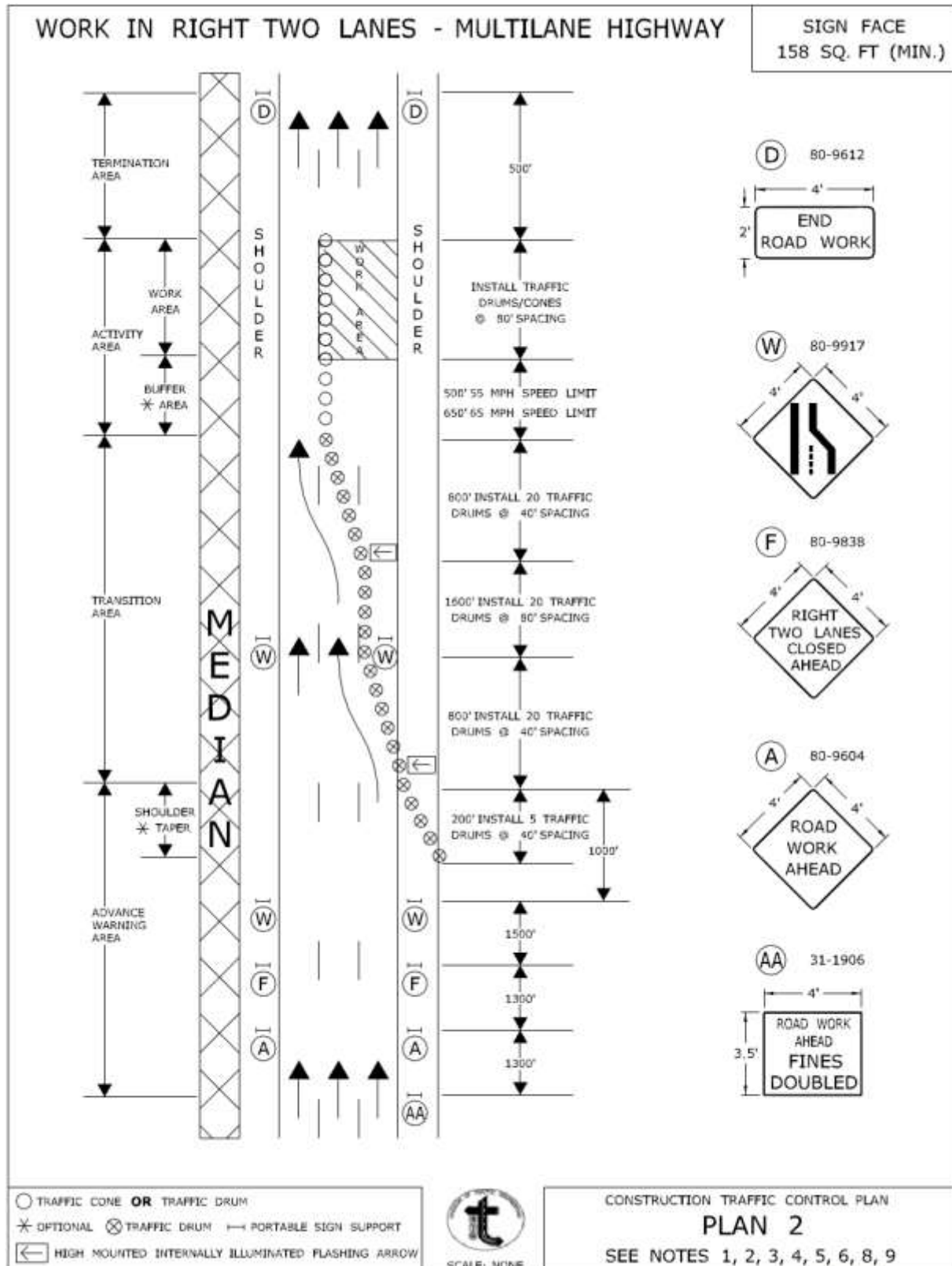
CONNECTICUT DEPARTMENT OF TRANSPORTATION
BUREAU OF ENGINEERING & CONSTRUCTION

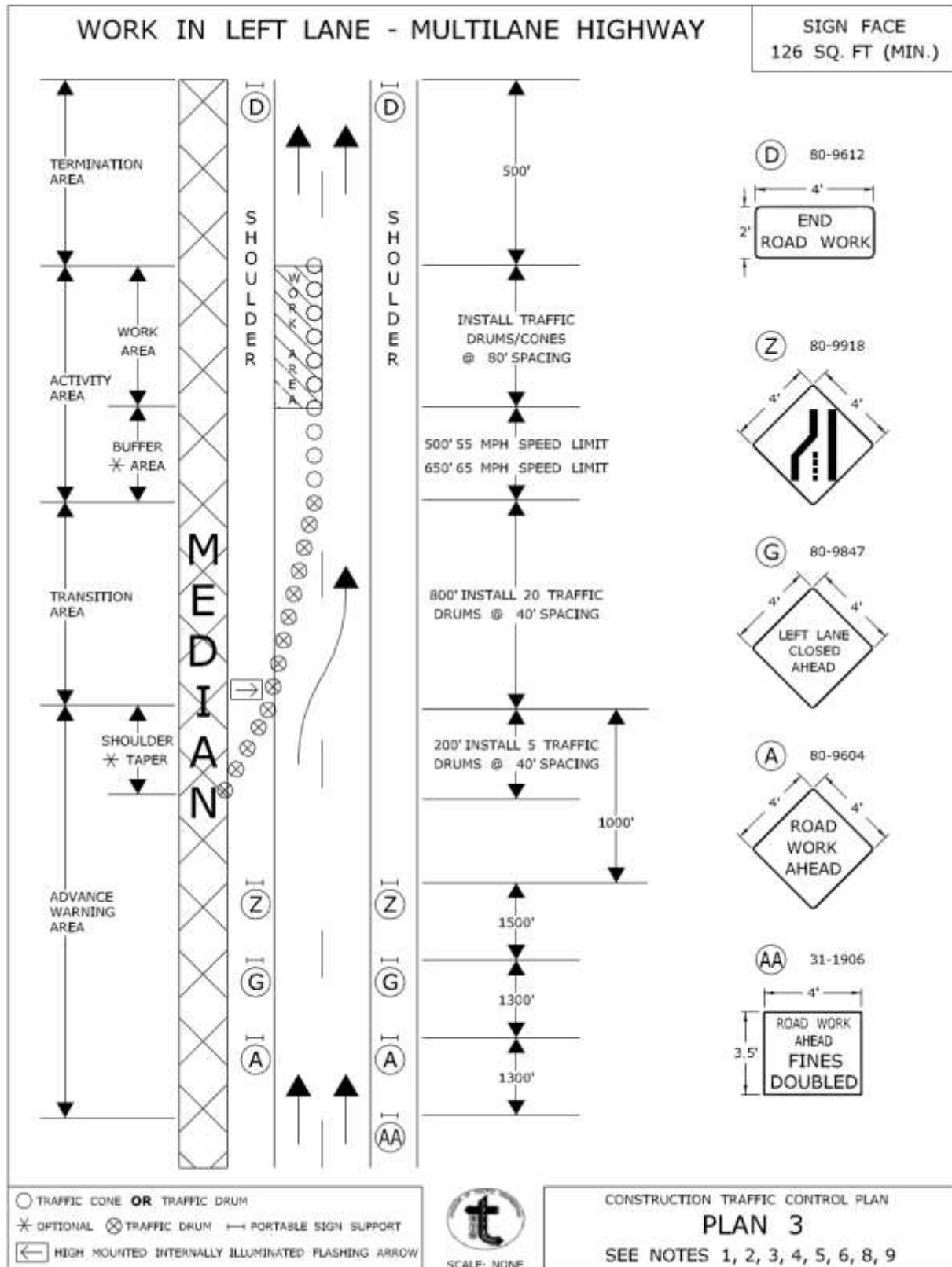
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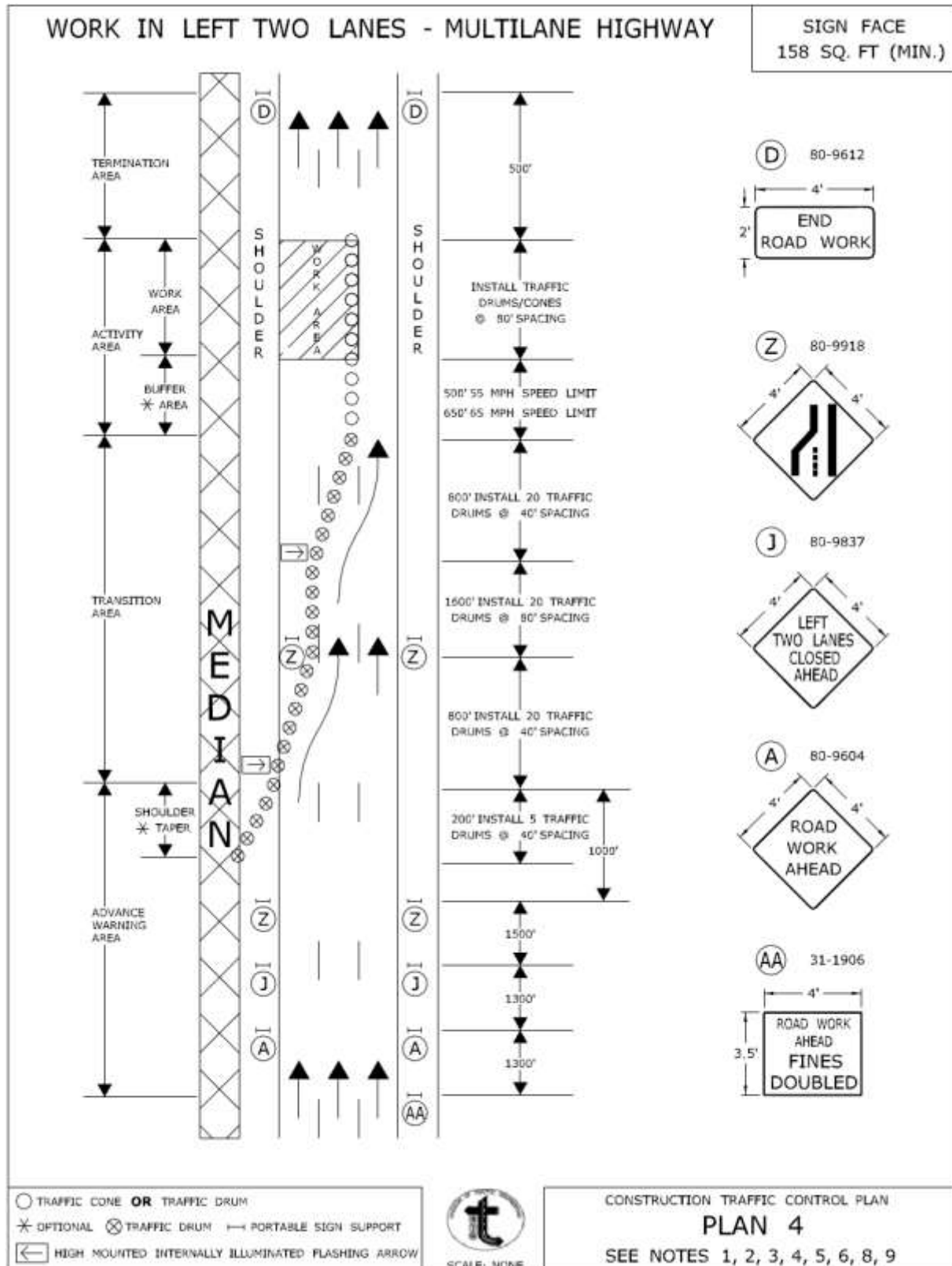
Tracy L. Fogarty
PRINCIPAL ENGINEER

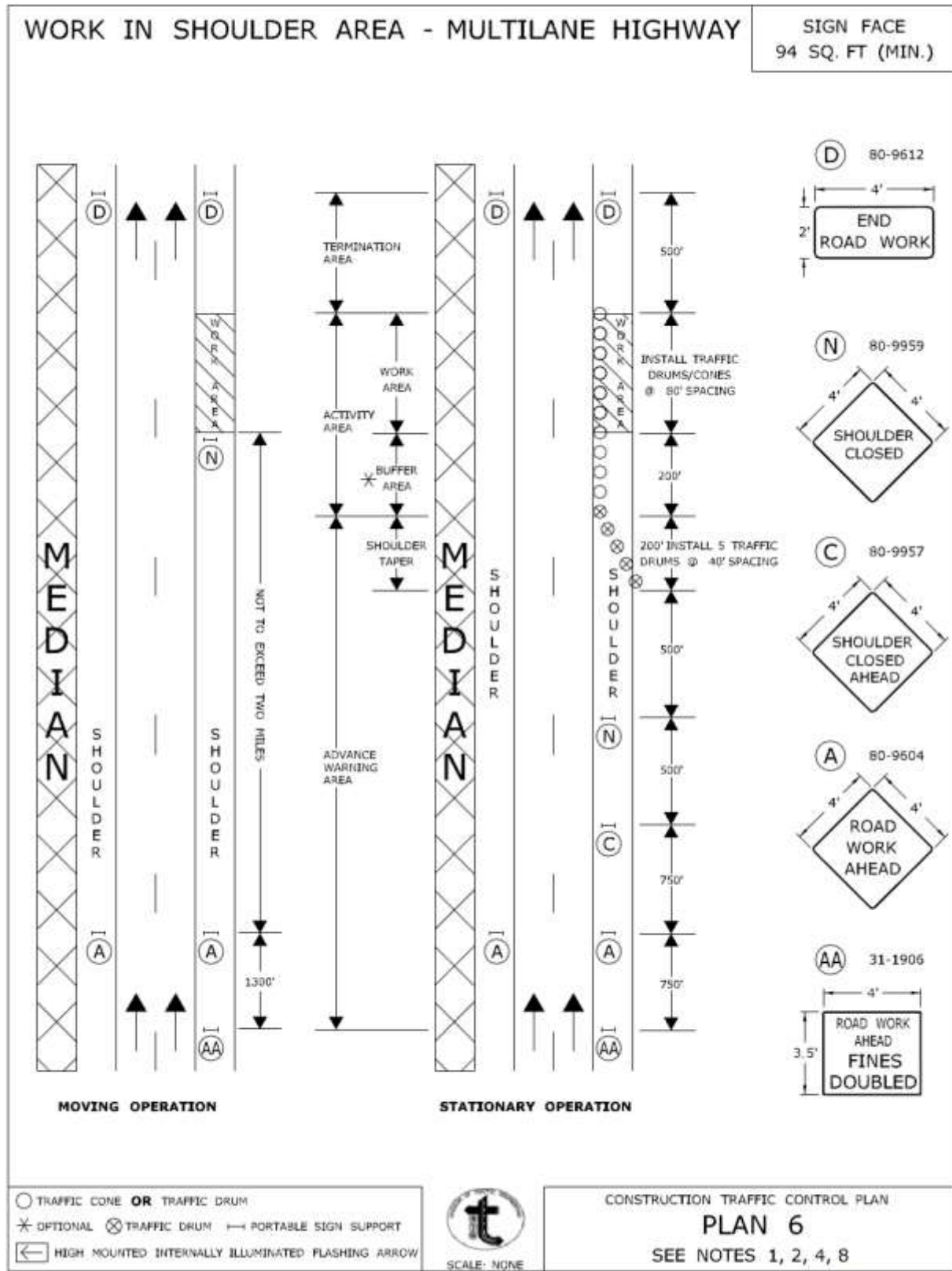
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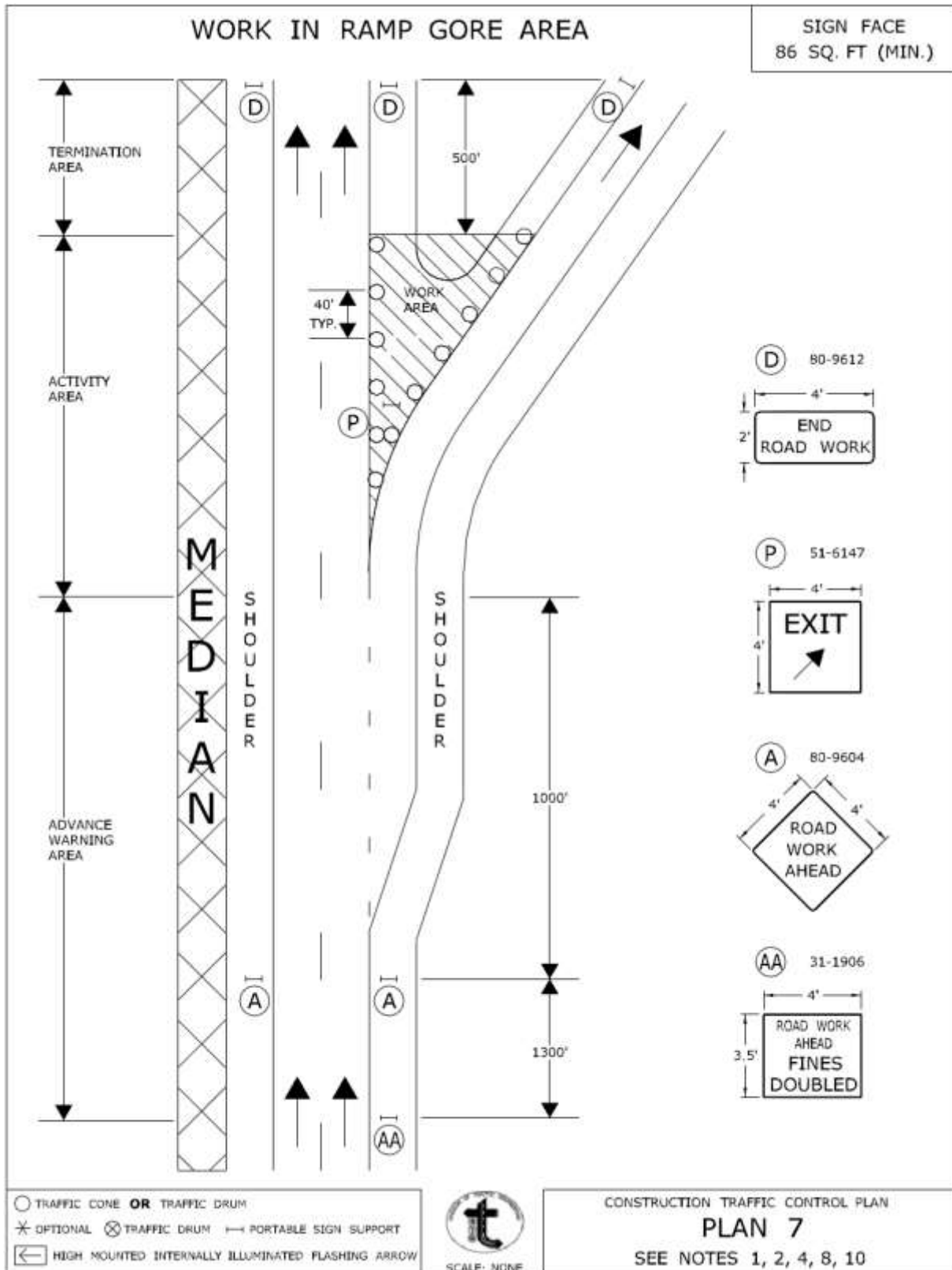






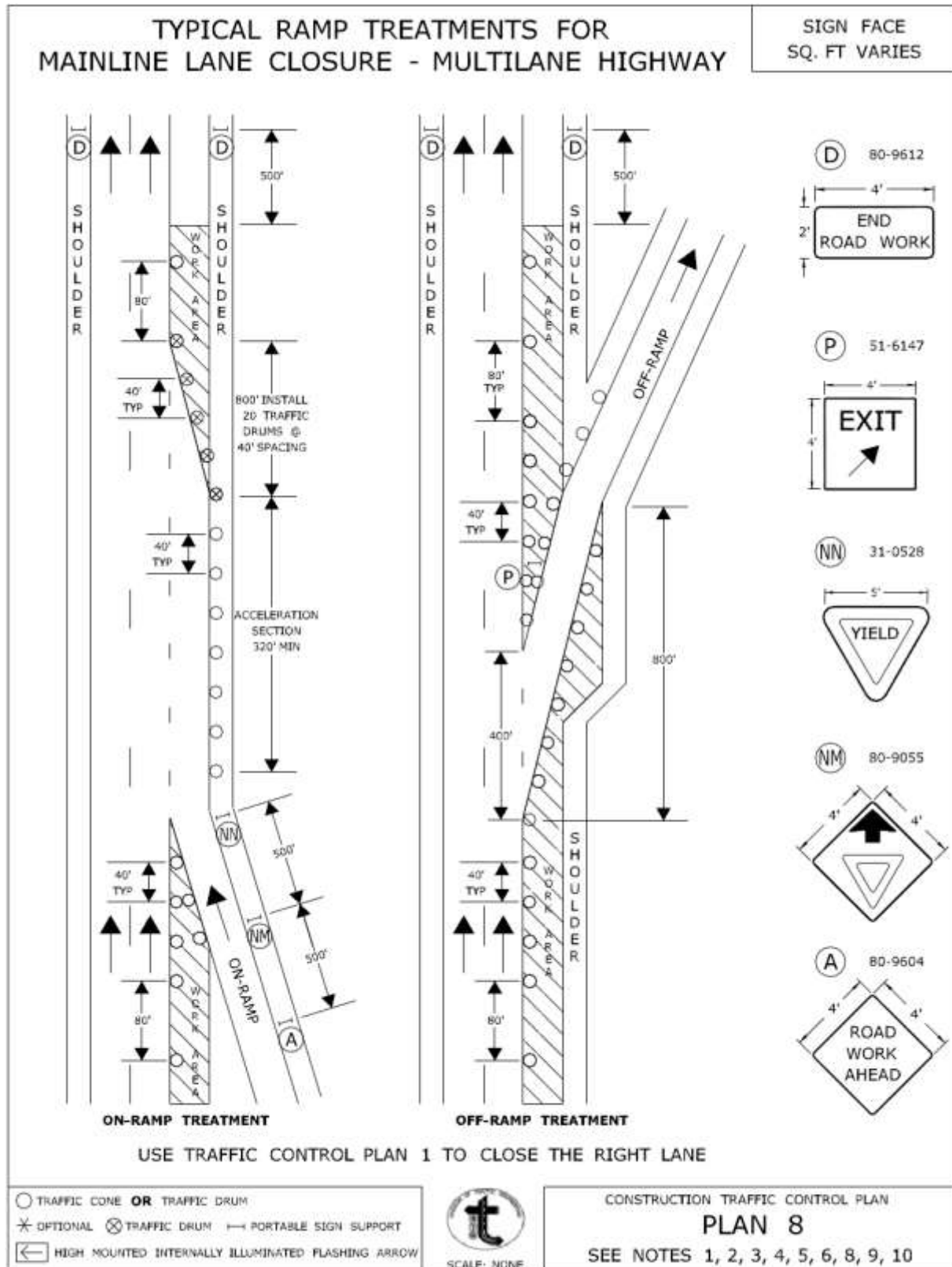


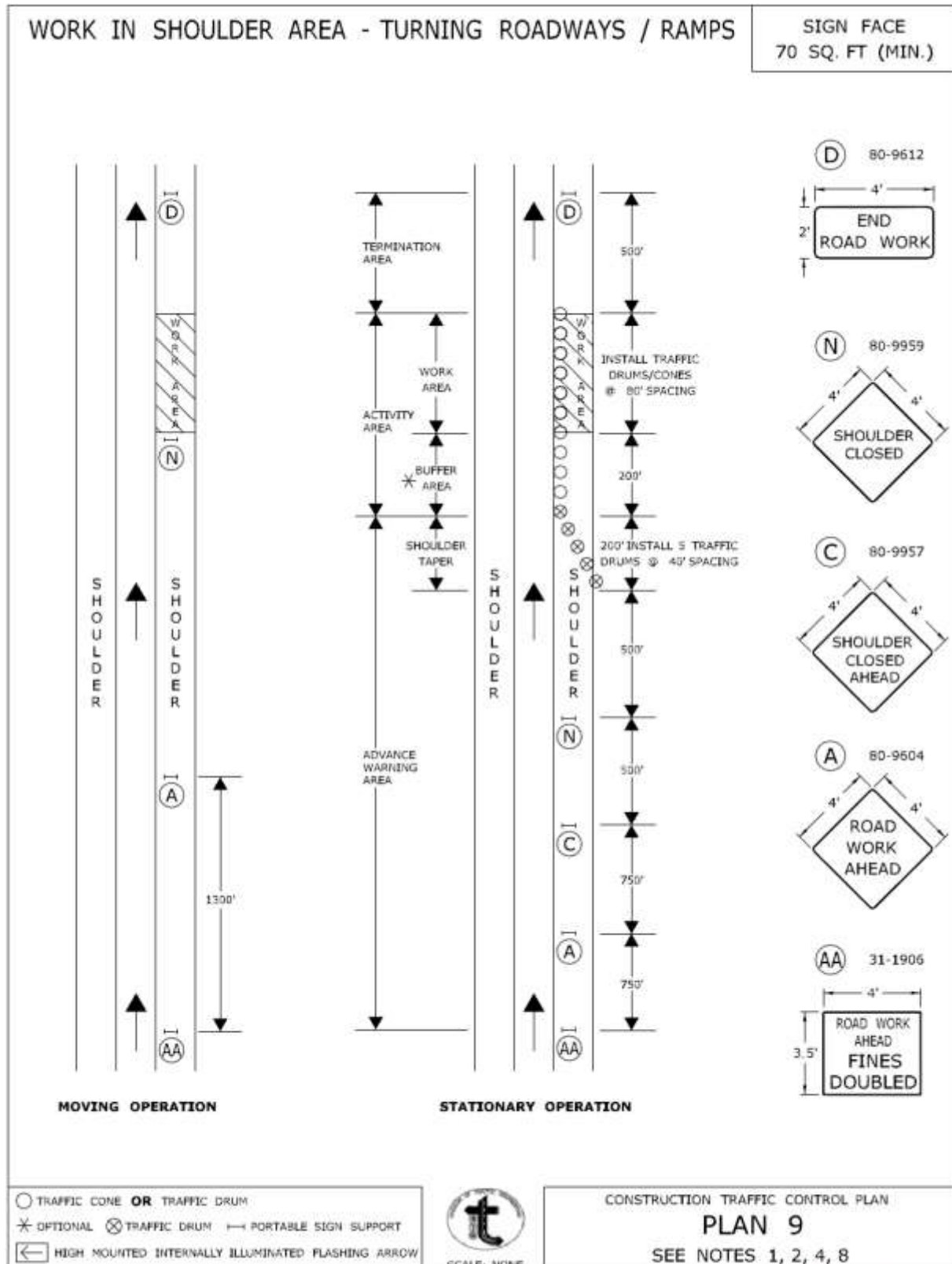


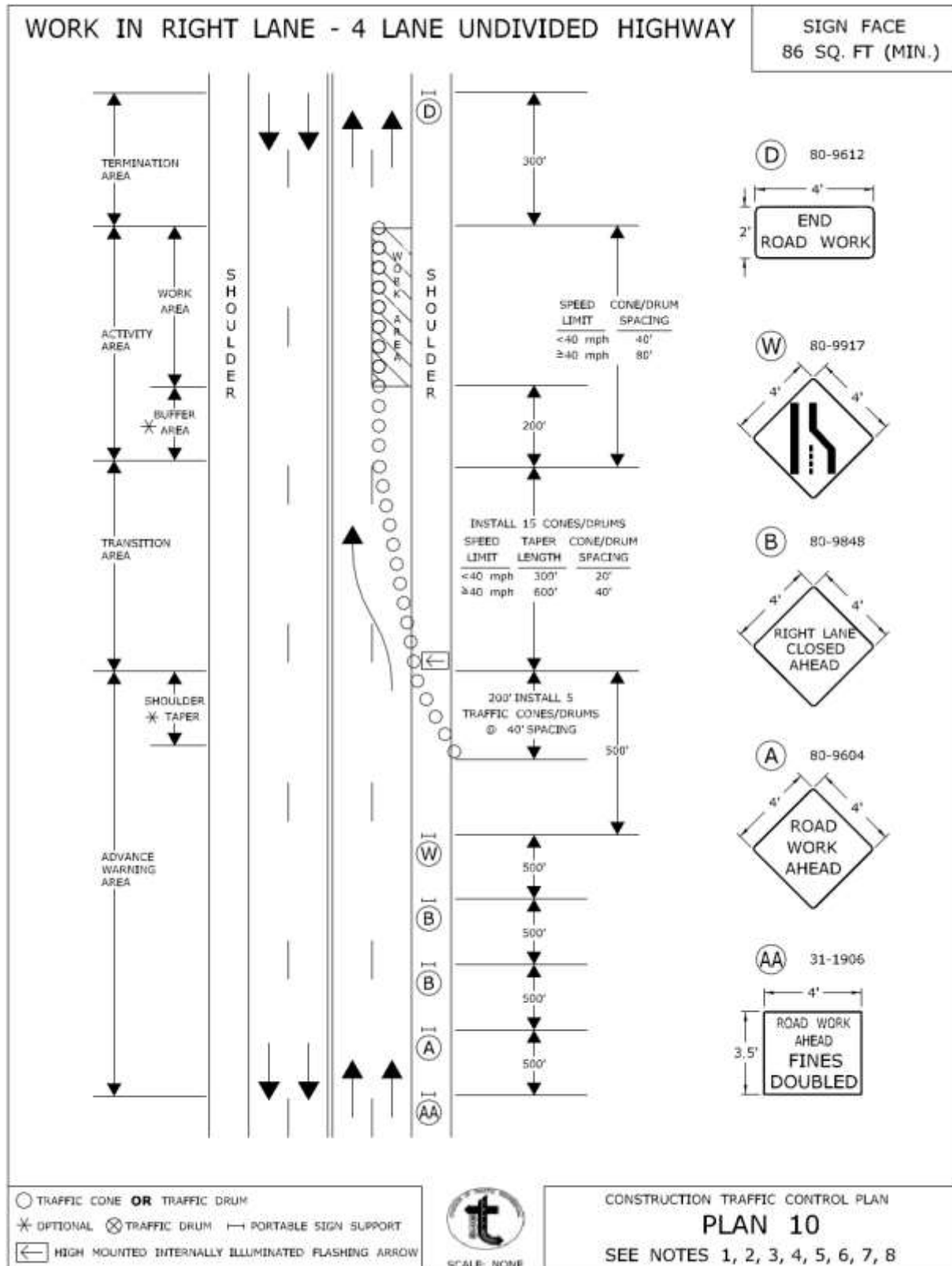


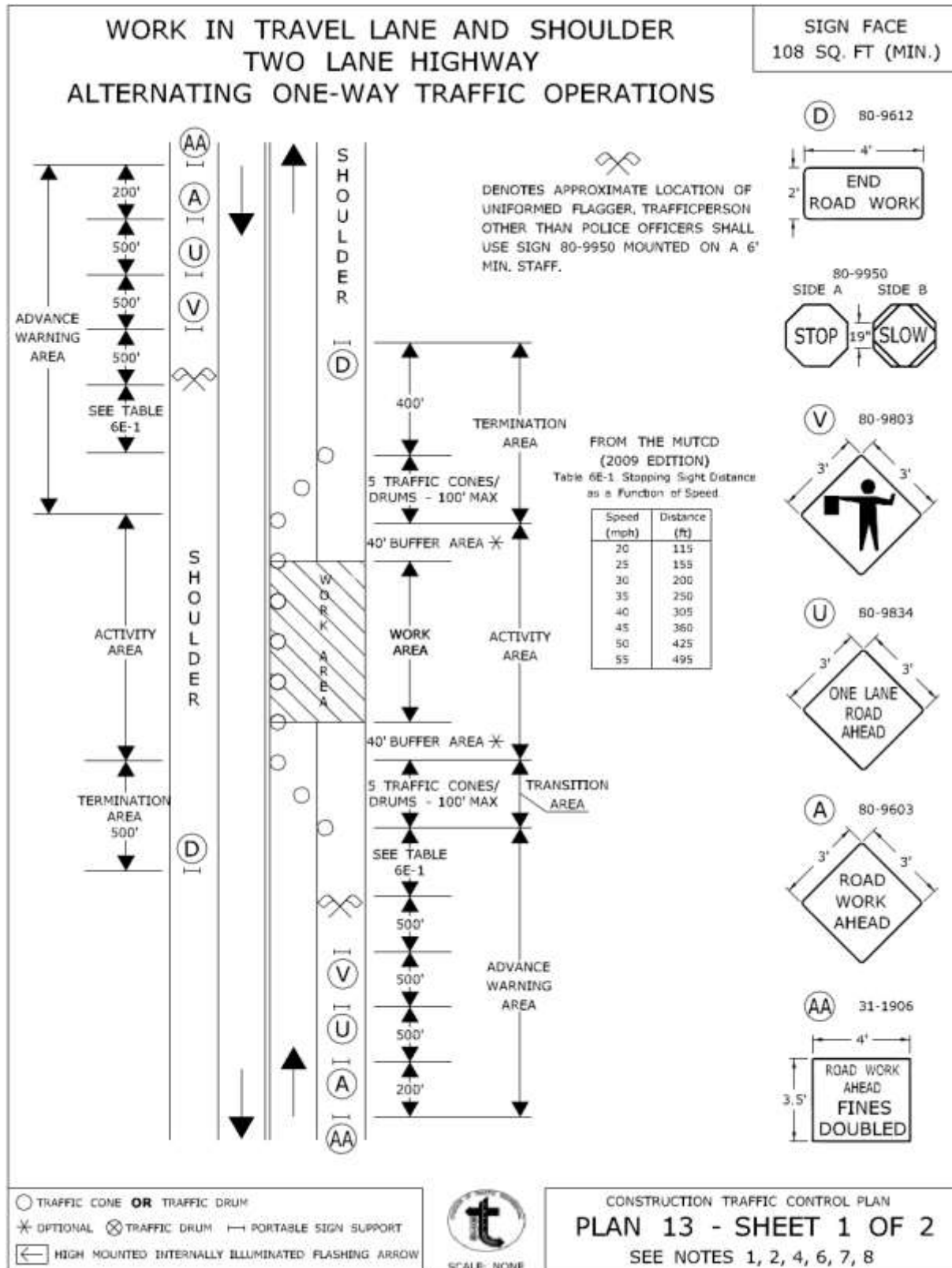
CONNECTICUT DEPARTMENT OF TRANSPORTATION
BUREAU OF ENGINEERING & CONSTRUCTION

APPROVED *Charles S. Harlow* Charles S. Harlow
2012.06.05 15:53:00-0400
PRINCIPAL ENGINEER









WORK IN TRAVEL LANE AND SHOULDER TWO LANE HIGHWAY ALTERNATING ONE-WAY TRAFFIC OPERATIONS

SIGN FACE
108 SQ. FT. (MIN.)

HAND SIGNAL METHODS TO BE USED BY UNIFORMED FLAGGERS

THE FOLLOWING METHODS FROM SECTION 6E.07, FLAGGER PROCEDURES, IN THE "MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES," SHALL BE USED BY UNIFORMED FLAGGERS WHEN DIRECTING TRAFFIC THROUGH A WORK AREA. THE STOP/SLOW SIGN PADDLE (SIGN NO. 80-9950) SHOWN ON THE TRAFFIC STANDARD SHEET TR-1220 01 ENTITLED, "SIGNS FOR CONSTRUCTION AND PERMIT OPERATIONS" SHALL BE USED.

A. TO STOP TRAFFIC

TO STOP ROAD USERS, THE FLAGGER SHALL FACE ROAD USERS AND AIM THE STOP PADDLE FACE TOWARD ROAD USERS IN A STATIONARY POSITION WITH THE ARM EXTENDED HORIZONTALLY AWAY FROM THE BODY. THE FREE ARM SHALL BE HELD WITH THE PALM OF THE HAND ABOVE SHOULDER LEVEL TOWARD APPROACHING TRAFFIC.



B. TO DIRECT TRAFFIC TO PROCEED

TO DIRECT STOPPED ROAD USERS TO PROCEED, THE FLAGGER SHALL FACE ROAD USERS WITH THE SLOW PADDLE FACE AIMED TOWARD ROAD USERS IN A STATIONARY POSITION WITH THE ARM EXTENDED HORIZONTALLY AWAY FROM THE BODY. THE FLAGGER SHALL MOTION WITH THE FREE HAND FOR ROAD USERS TO PROCEED.



C. TO ALERT OR SLOW TRAFFIC

TO ALERT OR SLOW TRAFFIC, THE FLAGGER SHALL FACE ROAD USERS WITH THE SLOW PADDLE FACE AIMED TOWARD ROAD USERS IN A STATIONARY POSITION WITH THE ARM EXTENDED HORIZONTALLY AWAY FROM THE BODY. TO FURTHER ALERT OR SLOW TRAFFIC, THE FLAGGER HOLDING THE SLOW PADDLE FACE TOWARD ROAD USERS MAY MOTION UP AND DOWN WITH THE FREE HAND, PALM DOWN.



- TRAFFIC CONE **OR** TRAFFIC DRUM
- * OPTIONAL ⊗ TRAFFIC DRUM ⇨ PORTABLE SIGN SUPPORT
- ◀ HIGH MOUNTED INTERNALLY ILLUMINATED FLASHING ARROW

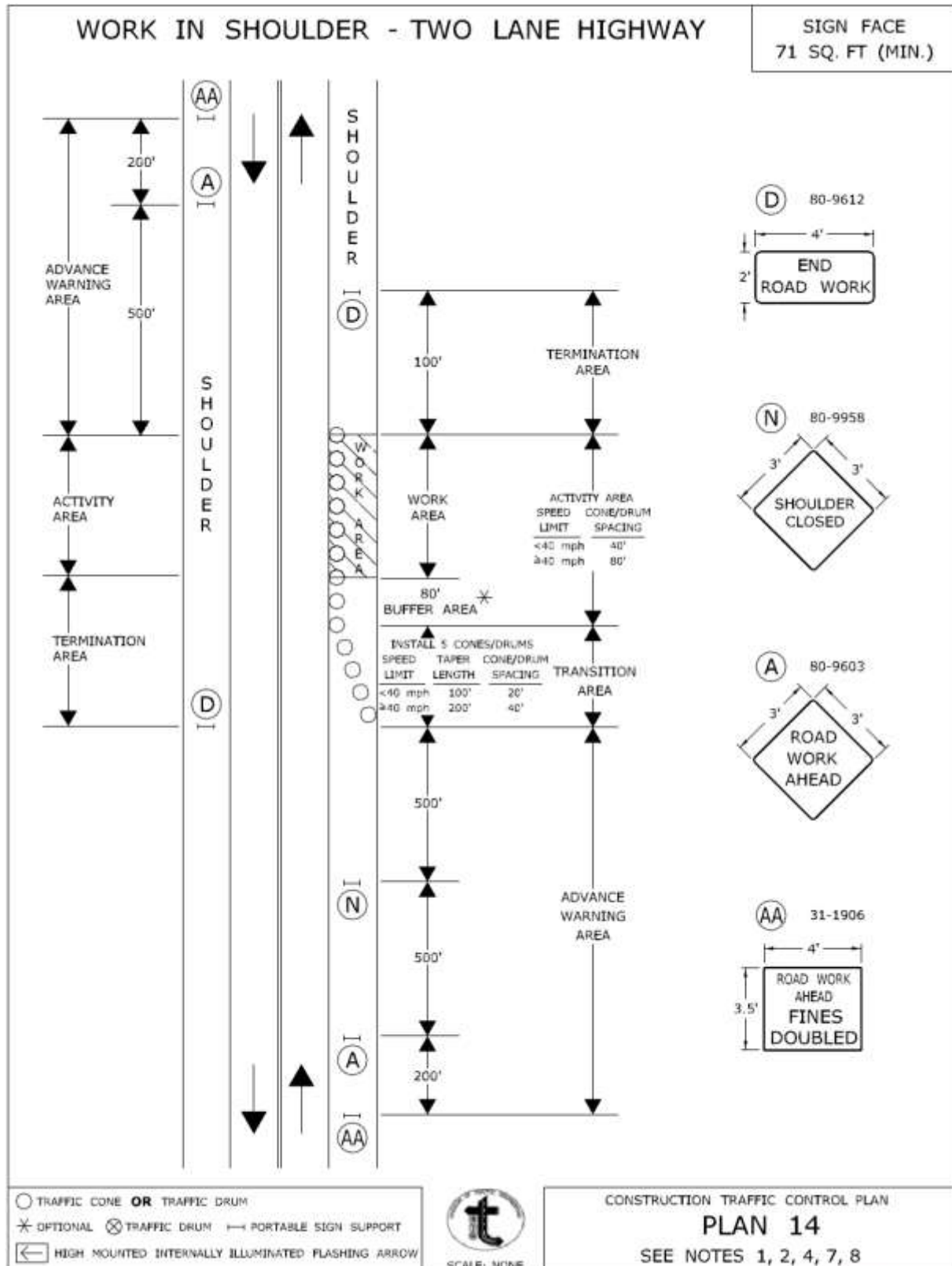


SCALE: NONE

CONSTRUCTION TRAFFIC CONTROL PLAN
PLAN 13 - SHEET 2 OF 2
SEE NOTES 1, 2, 4, 6, 7, 8

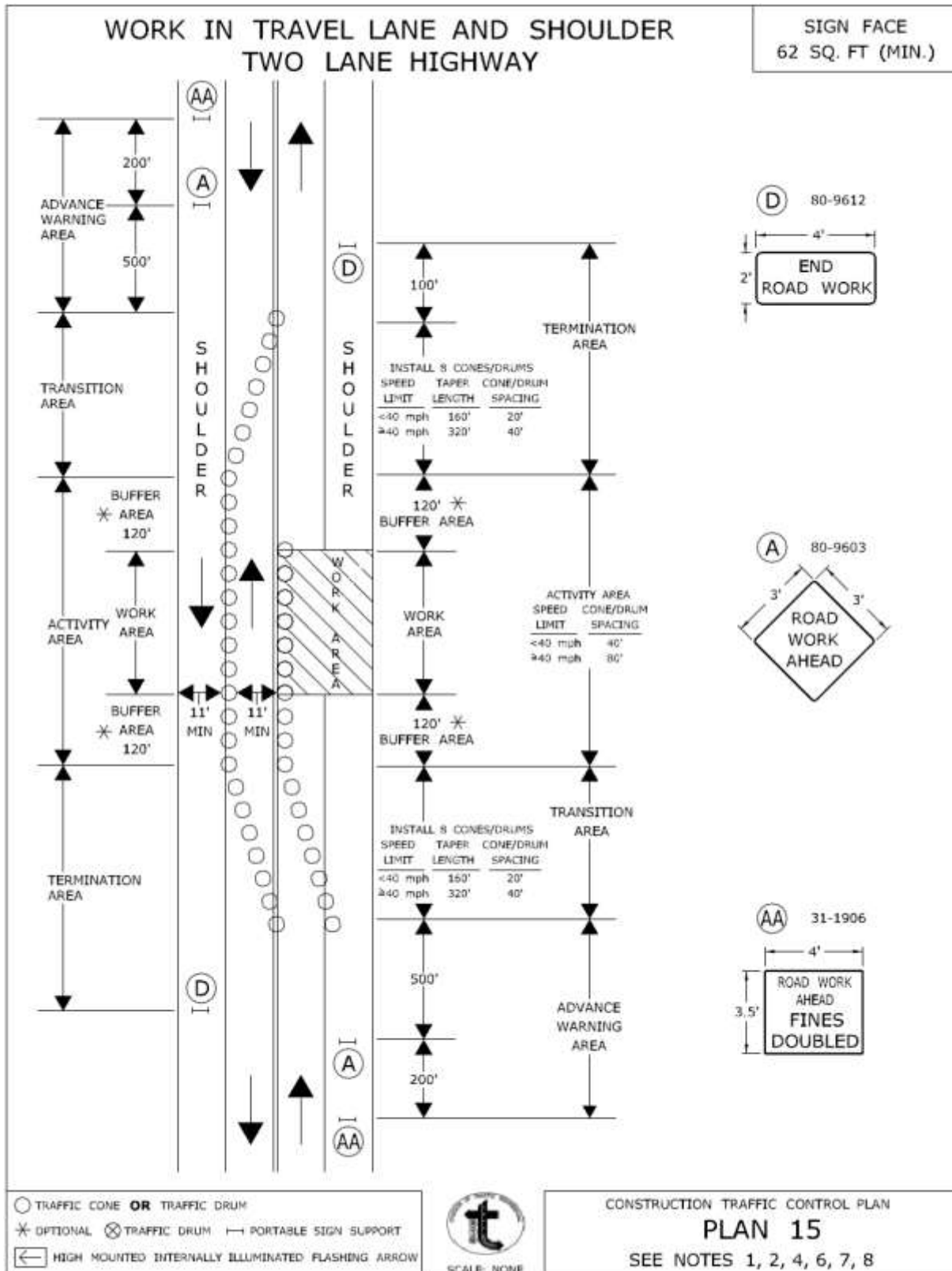
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BUREAU OF ENGINEERING & CONSTRUCTION

APPROVED Charles S. Harlow
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PRINCIPAL ENGINEER



CONNECTICUT DEPARTMENT OF TRANSPORTATION
BUREAU OF ENGINEERING & CONSTRUCTION

APPROVED: *Charles S. Harlow*
 Charles S. Harlow
 2012.06.03 15:58:08-0430
 PRINCIPAL ENGINEER



Article 9.71.05 – Basis of Payment *is supplemented by the following:*

The temporary relocation of signs and supports, and the furnishing, installation and removal of any temporary supports shall be paid for under the item “Maintenance and Protection of Traffic”. Temporary overhead sign supports and foundations shall be paid for under the appropriate item(s).

The cost of furnishing, installing, and removing the material for the 4H:1V traversable slope shall be paid for under the item “Maintenance and Protection of Traffic”.

ITEM #1002202A – TRAFFIC CONTROL FOUNDATION – MAST ARM

Description: Work under this item shall consist of designing and constructing drilled shaft foundations for mast arm assemblies, in accordance with the details shown on the plans and as ordered by the Engineer.

Materials: The reinforcing steel shall be uncoated, ASTM A615, Grade 60 reinforcement conforming to the requirements of Article M.06.01.

The concrete for the drilled shaft shall conform to Article M.03 for Class PCC04460. The compressive strength of the concrete in the constructed foundation shall conform to the requirements of 6.01- Concrete for Structures and M.03 – Portland Cement Concrete. The concrete mix design, including admixtures, shall be submitted to the Engineer for approval.

The slurry shall be Contractor designed mineral slurry that meets the range of values listed herein. The slurry mix design, including admixtures, shall be submitted to the Engineer for approval.

Rigid metal conduit, ground rod sleeves and related hardware, and end caps shall be galvanized steel conduit, and shall conform to Article M.15.09.

Ground rods shall be 0.625 inch diameter by 10.0 feet long copper clad steel. The copper cladding shall be a minimum thickness of 0.128 inches. The ground clamp shall be a square-head bolt type, approved for direct burial.

Preformed Expansion Joint Filler shall conform to Article M.03.08.

Bare copper wire shall conform to Article M.15.13.

Topsoil shall conform to Article M.13.01.

Fertilizer shall conform to Article M.13.03.

Seed mixture shall conform to Article M.13.04.

Mulch shall conform to Article M.13.05.

Erosion control matting shall conform to Article M.13.09.

Construction Methods: For the purpose of bidding this item, the Contractor shall assume that the subsurface conditions for each drilled shaft foundation location consists of cohesionless, medium dense, granular soil (AASHTO A-1 or A-2) with cobbles present and a high groundwater table which requires the use of wet construction/concreting methods. During excavation and construction of each foundation, should the Contractor encounter subsurface

conditions that differ materially from those assumed at the time of bid, the Contractor shall notify the Engineer. All matters regarding increased cost relating to an agreed upon change in subsurface conditions will be handled per Article 1.04.04 – Differing Site Conditions.

The design of drilled shaft foundations shall conform to the requirements of AASHTO Standard Specifications for Structural Supports for Highway Signs, Luminaires and Traffic Signals – latest edition, including the latest interim specifications, available prior to the advertising date of the contract, amended as follows:

1. The foundation shall be designed for the soils and rock properties and parameters based on the subsurface conditions (character of the soil and rock, presence of ground water, etc.) in the location of, adjacent to and below the drilled shaft foundation excavation. The need and extent of all subsurface explorations and investigations shall be determined by the Contractor.
2. The compressive strength, f'_c , of the concrete used in the design shall be 4,000 psi.
3. The reinforcement shall be uncoated and conform to ASTM A615, Grade 60.
4. The foundation shall be designed for the mast arm assembly reactions of all group loads and load combinations. The reactions shall include axial, shear, flexural and torsional load effects. No reduction of the reactions or increase in the allowable stresses of the materials is permitted.
5. The diameter of the drilled shaft foundation shall be 3.0 feet, unless otherwise allowed by the Engineer.
6. The design of the drilled shaft foundation shall include embedment of the foundation in soil, the embedment of the foundation in rock or the embedment of the foundation partially in soil and partially in rock, as applicable.
7. The design of the drilled shaft embedment depth shall account for the slope of the finished grade.
8. The minimum embedment for a drilled shaft foundation, constructed entirely in soil, shall be no less than 12.0 feet below the finished grade at the low side of a sloping grade. The minimum embedment for a drilled shaft foundation, constructed entirely in rock shall be no less than 8.0 feet below the finished grade at the low side of a sloping grade.
9. The embedment depth for a drilled shaft foundation, determined by the Brom's design method, shall have a minimum factor of safety of 3.25 applied to the shear and moment load effects. The factor of safety applied to the torsional load effect shall be no less than 1.3.

10. The load factor method shall be used for the structural design of the drilled shaft foundation. The load factor applied to all loads, dead, wind and ice, and their effects, axial, shear, flexure and torsion, shall be no less than 1.6. The drilled shaft may be designed in accordance with the load factor method presented in the latest edition of the Building Code Requirements for Reinforced Concrete”, ACI 318.
11. The structural design of the drilled shaft shall be based on stress and strain compatibility in the circular drilled shaft cross section.
12. The drilled shaft foundation shall be reinforced with longitudinal and transverse reinforcement. The area of longitudinal reinforcement should be no less than the sum of the reinforcement required for flexure and the longitudinal reinforcement required for torsion. The area of transverse reinforcement should be no less than the sum of the reinforcement required for shear and the transverse reinforcement required for torsion.
13. The minimum number of longitudinal reinforcing bars shall be 16. The minimum size of longitudinal reinforcing bars shall be #8. The minimum area of longitudinal reinforcing bars shall be no less than 1% of the gross cross-sectional area of the shaft. The minimum clear distance between longitudinal reinforcing bars shall be no less than 5 times the maximum aggregate size or 5 inches, whichever is greater. The reinforcement shall extend full length of the drilled shaft foundation, including the pedestal. Splicing of the longitudinal reinforcement is not permitted.
14. The drilled shaft foundation shall be transversely reinforced with spirals or circular, one piece, enclosed ties. The minimum size of the transverse reinforcement shall be #4. The maximum spacing/pitch of the transverse reinforcement shall be no more than 6 inches. The minimum spacing/pitch of the transverse reinforcement shall be no more than 4 inches. The spiral reinforcement shall be terminated at the top and the bottom with 1 ½ turns of the reinforcing and a 135° standard hook. Spirals may be spliced with lap splices or mechanical connectors. For spirals, the minimum lap splice length shall be 1.7 times the tension development length (including modification factors) of the bar or 48 bar diameters, whichever is greater. For spirals, the mechanical connectors shall develop both in tension and compression 125% of the specified yield strength of the bar and conform to the latest edition of the AASHTO LRFD Bridge Design Specifications, including the latest interim specifications. For ties, the minimum lap splice length shall be no less than 1.7 times the tension development length (including modification factors) of the bar. Tie lap splices shall be alternated.

15. The design of the foundation shall be coordinated with the traffic structure to avoid conflicts between the embedded support anchorage and the foundation reinforcement.

Prior to excavating for the foundation, the Contractor shall submit working drawings and design calculations, with all details and documents necessary for fabrication and construction, for each mast arm assembly foundation for review in accordance with Article 1.05.02.

The working drawings and design calculations for the mast arm assembly foundation shall conform to working drawing requirements for permanent construction. **A single set of drawings with tabulated data for multiple mast arm foundations is not permitted.** Each mast arm foundation shall be referenced with an alpha-numeric identifier noted on the Contract documents. The working drawings and calculations shall be prepared in Customary U.S. units.

The mast arm foundation working drawing and calculation submittal shall include the following:

1. title sheet
2. table of contents
3. contact information for designer – contact information shall include name and address of design firm, name of contact person with phone number and email address
4. copy of the certificate of insurance
5. foundation working drawings
6. foundation design calculations

The working drawings shall include complete details of all foundation components. The drawings shall include at a minimum the following:

1. the Project number, town and support identification number
2. reference to the design specifications, including interim specifications
3. material specifications for all components
4. embedment depths for foundation in soil, rock and a combination of soil and rock
5. anchor bolt details, including dimensions, embedment and projection

The design calculations shall include at a minimum the following:

1. the Project number, town and support identification number
2. references to design specifications, including interim specifications, and the applicable code section and articles
3. description/documentation for all computer programs used in the design
4. drawings/models of the foundation with dimensions, loads and references to the local and global coordinate systems used (as applicable), to facilitate review of the results
5. traffic structure reactions of all group loads and load combinations
6. soil and rock design parameters
7. calculations demonstrating the geotechnical and structural capacity of the drilled shaft is adequate for all group load combinations

Prior to excavating for the foundation, the Contractor shall submit the following:

Reinforcing Steel Shop Drawings: Based on the reviewed foundation design, the Contractor shall prepare reinforcing steel shop drawings for each foundation. The drawings shall be reviewed and stamped by the foundation designer. Four copies of each reviewed drawing shall be submitted to the Engineer at the District Construction office. One copy of each reviewed and stamped drawing shall be submitted to the “Engineer of Record”.

Concrete and Slurry Mix Designs: The Contractor shall submit to the Engineer at the District Construction office the concrete mix design and the slurry mix design, including admixtures, for review.

Foundation Construction Procedure: The Contractor shall submit to the Engineer at the District Construction office a written foundation construction procedure outlining the equipment; drilling procedure for soil and rock, including removal of obstructions and removal of excavated spoils; temporary casing placement and removal; slurry placement; reinforcement, anchor bolt and conduit placement; and concrete placement required for the drilled shaft foundation construction for review. The procedure shall include contingencies for the various soil, rock and subsurface water conditions that may be encountered during the foundation construction. Also required in this submission are the following;

The Engineer will evaluate the foundation construction procedure for conformance with the Contract documents and will then notify the Contractor of any additional information required and/or changes necessary to meet the

Contract requirements. All procedural approvals given by the Engineer shall be subject to trial in the field and shall not relieve the Contractor of the responsibility to satisfactorily complete the work as detailed in the plans and specifications. The Contractor shall not commence construction of the drilled shafts until the Engineer has accepted the foundation construction procedure.

Excavations required for shafts shall be performed through whatever materials are encountered, to the dimensions and elevations in the working drawings or as ordered by the Engineer. The methods and equipment used shall be suitable for the intended purpose and materials encountered. Shaft excavation may be performed by combinations of augering, rotary drilling, down-the-hole hammer, reverse circulation drilling, clamming, scraping, or other means approved by the Engineer. Generally, either the dry method, wet method, or temporary casing method may be used, as necessary, to produce sound, durable concrete foundation shafts free of defects. The Contractor shall select and use the method that is needed to properly accomplish the work, as determined by site conditions and subject to the approval of the Engineer. The Contractor is responsible for maintaining the stability of the shaft excavation during all phases of construction.

The dry method consists of drilling the shaft excavation, removing accumulated water and loose material from the excavation, and placing the shaft concrete in a relatively dry excavation. The dry construction method shall be used only at sites where the groundwater table and site conditions are suitable to permit construction of the shaft in a relatively dry excavation, and where the sides and bottom of the shaft are stable and may be visually inspected prior to placing the concrete. The use of the dry construction method is permitted if less than one foot of water accumulates in the bottom of a hole without pumping over a one hour period, the excavation remains stable and any loose material and water can be removed prior to placement of concrete.

The wet construction method shall be used at sites where a dry excavation cannot be maintained for placement of the shaft concrete. Wet construction methods consist of using a mineral slurry to maintain stability of the hole perimeter while advancing the excavation to final depth, placing the reinforcing cage and shaft concrete. This procedure may require desanding and cleaning the slurry; final cleaning of the excavation by means of a bailing bucket, air lift, submersible pump or other devices; and placing the shaft concrete with a tremie. Unless it is demonstrated to the satisfaction of the Engineer that the surface casing is not required, temporary surface casings shall be provided to aid shaft alignment and position, and to prevent sloughing of the top of the shaft excavation. Surface casing is defined as the amount of casing required from the ground surface to a point in the shaft excavation where sloughing of the surrounding soil does not occur.

The temporary casing construction method shall be used at all sites where the dry or wet construction methods are inappropriate. Temporary casing construction method consists of advancing the excavation through caving material by the wet method. Temporary casing may be installed by driving or vibratory procedures in advance of excavation to the lower limits of the caving material. When a nearly impervious formation is reached, a casing is placed in the hole and sealed in the nearly impervious formation. After the drilling fluid is removed from the casing, drilling may proceed as with the dry method except that the casing is withdrawn when

the shaft concrete is placed. If seepage conditions prevent use of the dry method, excavation is completed using the wet method. Temporary casing may be installed by driving or vibratory procedures in advance of excavation to the lower limits of the caving material. Slurry may be omitted if the casing can be installed with only minor caving of the hole.

If the Engineer determines that the foundation material encountered during excavation is unsuitable or differs from that anticipated in the design of the shaft, or if rock is encountered at an unanticipated elevation, the Contractor's foundation designer shall determine if the foundation embedment should be revised from that shown on the working drawings. If rock is encountered, the Engineer shall be notified to inspect and determine the elevation of the top of competent rock. Any revisions to the foundation embedment during construction shall be reviewed by the Engineer.

Excavated materials which are removed from the shaft excavation and any drilled fluids used shall be disposed of by the Contractor as directed by the Engineer and in accordance with Section 1.10.

Casings shall be metal, smooth, clean, watertight, and of ample strength to withstand both handling and driving stresses and the pressure of both concrete and the surrounding earth materials. The outside diameter of casing shall not be less than the specified size of the shaft. Temporary casings shall be removed while the concrete remains workable (i.e., a slump of 4 inches or greater). Before the casing is withdrawn and while the casing is being withdrawn, a 5.0 feet minimum head of fresh concrete in the casing shall be maintained so that all the fluid trapped behind the casing is displaced upward without contaminating the shaft concrete. The required minimum concrete head may have to be increased to counteract groundwater head outside the casing. Separation of the concrete by hammering or otherwise vibrating the casing, during withdrawal operations, shall be avoided. Casing extraction shall be at a slow, uniform rate with the pull in line with the shaft axis.

Slurry used in the drilling process shall be a mineral slurry. The slurry shall have both a mineral grain size that will remain in suspension and sufficient viscosity and gel characteristics to transport excavated material to a suitable screening system. The percentage and specific gravity of the material used to make the suspension shall be sufficient to maintain the stability of the excavation and to allow proper concrete placement. The level of the slurry shall be maintained at a height sufficient to prevent caving of the hole.

The mineral slurry shall be premixed thoroughly with clean fresh water at a temperature above 41° F and adequate time allotted for hydration prior to introduction into the shaft excavation. The elevation of the slurry within the shaft foundation shall be maintained within 24 inches of the top casing and at least 48 inches above the existing water level during drilling and until the concrete placement is essentially complete. The slurry properties shall be maintained at all times, including non-working periods and stoppages. The slurry shall be circulated and agitated, continuously if necessary, to maintain the slurry properties and to prevent it from setting up in the shaft.

The Contractor, in the presence of the Engineer, shall perform control tests on the slurry to ensure that the density, viscosity, and pH fall within the acceptable limits tabulated below. The Contractor shall provide all equipment required to perform the tests. If desanding is required, sand content shall not exceed 4% (by volume) at any point in the shaft excavation as determined by the American Petroleum Institute sand content test.

Range of Values (at 68°F)

Property (Units)	Time of Slurry Introduction	Time of Concreting (in Hole)	Test Method
Density (pcf)	64.3 to 69.1	64.3 to 75.0	Density Balance
Viscosity (seconds per quart)	28 to 45	28 to 45	Marsh Cone
pH	8 to 11	8 to 11	pH paper or meter

The control tests to determine unit weight (density), viscosity, and pH values of the slurry shall be done during the shaft excavation to establish a consistent working pattern.

Prior to placing shaft concrete, slurry samples shall be taken from the bottom and at intervals not exceeding 10.0 feet for the full height of slurry. Any heavily contaminated slurry that has accumulated at the bottom of the shaft shall be eliminated. The mineral slurry shall be within specification requirements immediately before shaft concrete placement.

The hole shall be covered when left unattended.

After completing the shaft excavation, all loose material existing at the bottom of the hole shall be removed.

Prior to placing the reinforcement into the shaft, the Contractor, in the presence of the Engineer, shall determine the shaft dimensions, depth and alignment of the shaft. The concrete shaft shall not be out of plumb by more than 0.25 inches per foot of depth. The Contractor shall provide all equipment necessary for checking the shaft excavation. The Engineer shall inspect the shaft and verify that it has been properly cleaned.

The reinforcing steel shall be fabricated and assembled in accordance with Article 6.02.03. All reinforcement shall be assembled with wire ties. Welding to assemble the reinforcement is not permitted.

Immediately after the shaft excavation has been inspected and approved by the Engineer and prior to placement of the concrete, the assembled reinforcing steel cage, including cage stiffener bars, spacers, centralizers, and other necessary appurtenances, shall be carefully placed into the shaft excavation as a unit. Dropping or forcing cages into the shaft will not be allowed. The reinforcing steel in the shaft shall be tied and supported so that the reinforcing steel will remain within allowable tolerances of its intended position until the concrete will support the reinforcing steel. When concrete is placed by tremie methods, temporary hold-down devices shall be used to

prevent uplifting of the reinforcing steel cage during concrete placement. Concrete spacers or other approved noncorrosive spacing devices shall be used at sufficient intervals not exceeding 5.0 feet along the shaft to insure concentric location of the cage within the shaft excavation. When the size of the longitudinal reinforcing steel is larger than a #8 bar, such spacing shall not exceed 10.0 feet. After placement of the reinforcing cage, the Engineer shall inspect the shaft to ensure that it has remained clean. If the inspection indicates that loose material has accumulated at the bottom of shaft excavation, the Contractor shall remove the reinforcing cage and reclean the shaft.

If directed by the Engineer, the top of the shaft shall be formed square with the length of the sides matching the diameter of the shaft.

Concrete construction shall conform to Subarticle 6.01.03-2,3,4,5 and 6 as amended herein.

Concrete shall be placed in the shaft excavation as soon as possible, but no more than 4 hours after completion of excavation and cleaning of the bottom of the excavation, and no more than 2 hours after placement of the reinforcing steel cage. Concrete shall be placed in a continuous operation to the top of the shaft. The concrete level shall be horizontal during the pouring operations. Concrete placement shall continue after the shaft is full until good quality concrete is evident at the top of the shaft. The elapsed time from the beginning of concrete placement in the shaft to the completion of placement shall not exceed 2 hours.

In dry construction, concrete shall be placed in a single continuous operation with the flow of concrete down the center of the shaft excavation so as to consolidate the concrete on impact. During placement operations, the concrete is not permitted to hit the reinforcing steel. A dropchute, consisting of a hopper and flexible hose, may be used to direct the concrete down the center of the foundation and prevent the concrete from hitting the reinforcing steel. Accumulated water shall be removed before placing the concrete. At the time of concrete placement, no more than 2 inches of water may exist at the bottom of the excavation and loose sediment no more than 0.5 inches over one-half the base is acceptable.

In wet (slurry) construction, concrete shall be placed by the tremie method, where the concrete displaces the slurry from bottom of the excavation to the top. The concrete shall be placed through a top metal hopper and into a rigid leak-proof elephant trunk tremie tube, sufficiently large enough to permit free flow of concrete. The tremie tube shall be positioned so that it can be removed without disturbing the reinforcing. Initially, the discharge end of the tremie tube shall be sealed closed (plugged) to prevent slurry from entering the tube after it is placed in the excavation and before the tube is filled with concrete. After concrete placement has started, the tremie tube shall be kept full of concrete to the bottom of the hopper to maintain a positive concrete head. The flow of concrete shall be induced by slightly raising the discharge end of the tube, always keeping the tube end in the deposited concrete. No horizontal movement of the tremie tube will be permitted.

The shaft concrete shall be vibrated or rodded to a depth of 5 feet below the ground surface except where soft uncased soil or slurry remaining in the excavation will possibly mix with the concrete.

Exposed concrete shall be cured and finished in accordance with Subarticles 6.01.03-II-7, 9 and 10.

Anchor bolt assemblies shall be embedded in the concrete as shown on the working drawings. A template plate shall be used to hold the anchor bolt assemblies, conduits and ground rod sleeve in the correct position. The anchor bolts shall be installed plumb.

All conduit ends terminating below grade shall be capped with a malleable iron caps. All above-grade conduit ends shall be terminated with an insulated bonding bushing with tinned insert.

Ground rod and ground wire shall be installed as shown on the plans.

No construction operations that would cause soil movement adjacent to the shaft, other than mild vibration, shall be conducted for at least 48 hours after shaft concrete has been placed.

The top of the foundations shall be backfilled and the adjacent disturbed ground surfaces restored to match the surrounding area after the concrete has cured and the forms are removed. Placement of topsoil shall conform to Articles 9.44.01 and 9.44.03. Turf establishment shall conform to Article 9.50.03.

The mast arm assemblies shall not be erected on the foundation until the concrete in the shaft has attained a compressive strength, f'_c , greater than or equal to 4,000 psi.

Method of Measurement: This work will be measured for payment by the number of foundation units, each completely installed and accepted.

The work to remove rock from the foundation excavation will be measured from the top of rock to the bottom of rock excavation.

Basis of Payment: The work will be paid for at the Contract unit price each for “Traffic Control Structure – Mast Arm,” completed and accepted in place, which price shall include all equipment, materials, tools and labor incidental to the subsurface exploration, design, fabrication, construction and disposal of drilling spoils, of the foundations at the locations specified on the plans. Preformed Expansion Joint Filler shall not be measured for payment, but shall be included in the general cost of the work.

Backfilling and restoration of adjacent ground surfaces (pavement, slope protection, topsoil & seed, etc.) in all areas disturbed by the work will not be paid for separately, but will be included as part of the work. The Engineer will determine the type, thickness and horizontal limits of the surfaces to be restored.

When rock is encountered within the limits of excavation, its removal will be paid for at the Contract unit price per vertical foot for "Rock in Foundation Excavation," which price shall include any additional excavation to remove the rock and any additional concrete required to fill the excavation beyond the designed foundation hole dimensions. Rock, in so far as it applies to "Rock in Foundation Excavation," shall be defined as rock in definite ledge formation, boulders, or portions of boulders, cement masonry structures, concrete structures or portland cement concrete pavement which has a cross-sectional area that exceeds 50% of the cross-sectional area of the designed foundation hole.

Pay Item
Traffic Control Foundation - Mast Arm

Pay Unit
ea.

ITEM #1104031A – 35’ STEEL MAST ARM ASSEMBLY**ITEM #1104033A – 40’ STEEL MAST ARM ASSEMBLY**

Description: Work under this item shall consist of designing, fabricating and installing a mast arm assembly to carry traffic appurtenances (such as traffic signals, signs, antenna, etc.) of the type specified, on a prepared foundation, in accordance with the details shown on the plans and as ordered by the Engineer.

Materials: The tubular components, such as the pole, arm and luminaire arm shall be made of steel with a minimum yield stress of 35,000 psi.

The structural plate components, such as the baseplates, handhole frames, and the plates in the arm to pole ring stiffened, built-up box connection, shall be made of steel that conforms to the requirements of ASTM A572, Grade 50.

Anchorage plates shall conform to the requirements of ASTM A572, Grade 50.

The steel for arm and pole members; structural plate components, such as the baseplates, connection/flange plates, gusset plates, handhole frames and the plates in the arm to pole connection, shall meet Charpy V-notch impact testing requirements for non-fracture critical members in Zone 2 and the following:

Yield Strength	Thickness in.	Minimum Average Energy, ft.-lbf
$F_y \leq 36$ ksi	≤ 4	15 at 40°F
36 ksi $< F_y \leq 50$ ksi	≤ 2	15 at 40°F
36 ksi $< F_y \leq 50$ ksi	$2 < t \leq 4$	20 at 40°F
50 ksi $< F_y \leq 70$ ksi	≤ 4	15 at -20°F
Charpy V-notch sampling and testing shall be in accordance with AASHTO T243, “H” piece frequency.		

The non-structural components, such as hand hole covers, caps and anchor bolt covers, shall be made of steel with minimum yield stress of 36,000 psi.

The filler metal shall have a matching strength relationship with the base metal.

All high strength bolts shall conform to ASTM F3125 Grade A325, Type 1. Nuts shall conform to ASTM A563, Grade DH. Circular, flat, hardened steel washers shall conform to ASTM F436. The bolts, nuts and washers shall be galvanized in accordance with ASTM A153 or ASTM B695, Class 55. The nuts shall be overtapped to the minimum amount required for the bolt assembly and all surfaces of the nuts shall be lubricated with a lubricant containing a visible dye of any color that contrasts with the color of the galvanizing. The high strength bolts shall conform to the requirements of Subarticle M.06.02-3.

The anchor bolts shall conform to ASTM F1554, Grade 105. The nuts shall conform to ASTM A563, Grade DH. The washers shall conform to ASTM F436. The bolts, nuts and washers shall be galvanized in accordance with ASTM A153. The nuts shall be overtapped to the minimum amount required for the bolt assembly and all surfaces of the nuts shall be lubricated with a lubricant containing a visible dye of any color that contrasts with the color of the galvanizing. Prior to shipping the anchor bolts, the nuts and washers shall be installed by hand on the anchor bolts to ensure that the nuts can be run on the threads. Only anchor bolts on which the nuts are free running shall be shipped. The anchor bolts shall be shipped with the nuts and washers on the threads.

All steel components, including anchor bolts, shall be completely hot-dip galvanized, after fabrication, in accordance with ASTM A123 or ASTM A153, as applicable. Repairs to damaged areas of the hot-dip galvanized coatings shall conform to the requirements of ASTM A780 amended as follows:

Paints containing zinc dust, if used for repairs, shall contain either between 65% to 69% metallic zinc by weight or greater than 92% metallic zinc by weight in dry film.

The silicone sealant shall be a 1-component, 100% silicone sealant recommended for use with galvanized steel.

Neoprene gasket material for the access openings shall conform to ASTM D1056, Grade 2A2 or 2A3. Other grades of neoprene approved by the Engineer may be used.

Closed cell elastomer for sealing the space between the foundation and base plate shall conform to ASTM D1056, Grade 2A2 or 2A3 and shall have a pressure-sensitive adhesive backing on one side for adhesion to steel. Closed cell elastomer contained within the anchor bolt pattern shall not interfere with the anchor bolt leveling nuts and shall not block the opening in the base plate.

Bare copper grounding conductor shall be #8 AWG stranded bare copper wire conforming to M.15.13. The grounding bolt shall be stainless steel with a hex head.

All materials used in the finished structure shall be new. The use of materials that have been previously used in a structure or salvaged from a structure is not permitted.

The Contractor shall submit Certified Test Reports and Materials Certificates in conformance with Article 1.06.07 for the steel used in the mast arm members and components, high-strength bolts (including nuts and washers) and anchor bolts (including nuts and washers). The Certified Test Reports shall include the following:

- a. Mill test reports that indicate the place where the material was melted and manufactured to verify materials meet Buy America requirements.

- b. High-strength bolt test results for proof load tests, wedge tests, and rotational-capacity tests that indicate where the tests were performed, date of tests, location of where the components were manufactured and lot numbers.
- c. Galvanized material test results that indicate the thickness of the galvanizing.

Prior to incorporation into the work, the Contractor shall submit samples in conformance with Article 1.06.02 for the steel used in the mast arm members and components, high-strength bolts (including nuts and washers) and anchor bolts (including nuts and washers).

Construction Methods: The design and fabrication of the mast arm assembly, including its anchorage (into the foundation), shall conform to the requirements of the latest edition of the AASHTO Standard Specifications for Structural Supports for Highway Signs, Luminaires and Traffic Signals, including the latest interim specifications, available prior to the advertising date of the contract, amended as follows:

1. The design wind speed shall be 120 mph. The computation of wind pressures in accordance with Appendix C is not permitted.
2. The minimum design life shall be 50 years.
3. The wind importance factor, I_r , for wind pressure shall be 1.00.
4. The mast arms shall be designed to support fixed mounted traffic signals and signs. The wind drag coefficient for traffic signals and luminaires shall be 1.2.
5. The mast arms shall be designed for fatigue importance category I for cantilever structures. The mast arms shall be designed for the wind load effects due to galloping, natural wind gusts and truck-induced gusts. The luminaire arms shall be designed for the wind load effects due to natural wind gusts. The design pressure for the truck-induced gust shall be based on a truck speed of 65 mph. The design of the mast arms shall assume that vibration mitigation devices will not be installed.
6. The vertical deflection of the free end of the arm due to the wind load effects of galloping and truck-induced gusts shall not exceed 8 in.
7. The maximum stress ratio (the ratio of the computed stress to the allowable stress) or combined stress ratio in any mast arm component due to each group load shall not exceed 0.70. The purpose for limiting the stress ratio is to allow for future additional appurtenance configurations.
8. The maximum arm length shall be 40.0 feet, measured from the centerline of the pole to the tip of the arm.
9. The maximum luminaire arm length shall be 15.0 feet.

10. The maximum diameter of the pole at its base shall be 18 inches.
11. The maximum diameter of the arm at the arm-pole connection shall be 15 inches.
12. The minimum wall thickness of the arm at the pole connection and the pole shall be 0.3125 inches. The wall thickness of the pole and arm component members shall be uniform throughout their lengths. The use of multiple plies (laminations) to obtain the required arm and pole thickness is not permitted. The use of shop-fabricated stepped members is not permitted.
13. The arm, luminaire arm and pole shall be tubular members with either round or multisided cross-sections. Multisided tubular members with other than 8, 12 or 16 sides are not permitted. Multisided tubular members with fluted sides are not permitted. The arm and luminaire arm shall be fabricated with a taper (change in diameter).
14. Multisided tubular members with diameters less than or equal to 13 inches shall have a minimum of 8 sides. Multisided tubular members with diameters greater than 13 inches and less than or equal to 18 inches shall have no less than 12 sides.
15. Multisided tubular members shall have a minimum internal bend radius of 5 times the tubular member thickness or 1 inch, whichever is greater.
16. Joining 2 tubular members together with a circumferential weld to fabricate a pole is not permitted.
17. A maximum of 1 slip-type field splice is permitted in the arm. Slip-type field splices are not permitted in the pole.
18. A maximum of 1 longitudinal seam weld is permitted in the arm. A maximum of 2 longitudinal seam welds are permitted in the pole.
19. The longitudinal seam welds within 6 inches of the member ends shall be complete joint penetration groove welds.
20. Non-destructively test 100% of partial joint penetration longitudinal seam welds in accordance with the magnetic particle method. Non-destructively test 100 % of complete joint penetration seam welds in members less than 0.25 in. thick in accordance with the magnetic particle method on both the inside and outside surfaces. Non-destructively test 100% of complete joint penetration seam welds in members greater than or equal to 0.25 in. thick in accordance with the ultrasonic method in accordance with AWS D1.1 Annex S.

21. All tubular member to transverse plate connections shall be made with a complete joint penetration groove weld with a backing ring attached to the plate with a continuous fillet weld. Non-destructively test 100% of the complete joint penetration groove welds by the ultrasonic method after fabrication and prior to galvanizing. Non-destructively test 100% of the complete joint penetration groove welds by the ultrasonic method for toe cracks after galvanizing. Non-destructively test 100% of backing ring fillet welds by the magnetic particle method after fabrication prior to galvanizing. After galvanizing, the joint between the backing ring and tubular member shall be sealed with silicone sealant to prevent the ingress of moisture.
22. The strength of a connection made with a complete joint penetration groove weld shall be no greater than the strength of the base metal. In connections joining base metal with different yield strengths, the base metal with the lower yield strength shall govern the design.
23. The flange plate connection in the arm to pole in the ring stiffened, built-up box connection shall be designed as slip critical connections with standard holes. The minimum number of high-strength bolts in a flange splice shall be 8. Consideration should be given to the use of smaller diameter bolts since they require lower specified minimum bolt tensions.
24. The minimum flange plate thickness shall no less than 2 inches. The determination of the plate thickness in the tubular member to transverse plate connections shall consider the potential for the plate to warp due to the heat from welding. Consideration should be given to the use of thicker plates to allow for subsequent machining of warped plates to a flat surface so that removal of material will not compromise the required strength of the plate.
25. The minimum thickness of the ring plates and gusset plates in the ring stiffened, built-up box connection shall be 0.5 inches.
26. The size of fillet welds specified in designed connections shall be no less than 0.3125 inches. The use of seal and tack welds is not permitted. No welding shall be performed after galvanizing.
27. The use of stiffeners at tubular member to transverse plate connections and at the arm to pole connection is not permitted.
28. The minimum base plate thickness shall be no less than 2.5 inches or at least as thick as the anchor bolt diameter, whichever is greater. The determination of the plate thickness in the tubular member to transverse plate connections shall consider the potential for the plate to warp due to the heat from welding. Consideration should be given to the use of thicker plates to allow for subsequent machining of

warped plates to a flat surface so that removal of material will not compromise the required strength of the plate.

29. The opening in the base plate shall be sized to allow for proper galvanizing and allow conduits projecting from the foundation to pass through it. The size of the opening shall be kept to a minimum to reduce the flexibility of the baseplate.
30. The pole base plate anchor bolt circle diameter shall be 24 inches.
31. The anchor bolt to base plate connection shall be designed as a double-nut connection with shear holes. The minimum distance from the center of the anchor bolt hole to the edge of the base plate shall be no less than 2 times the diameter of the anchor bolt. The anchor bolts shall use an embedded anchorage plate, 0.5 inch minimum thickness, to transmit loads from the pole base to the concrete foundation. The use of hooked anchor bolts is not permitted. The minimum number of anchor bolts shall be 8. The minimum anchor bolt diameter shall be 2 inches. The minimum anchor bolt embedment, the distance from the top of the foundation to the top of the embedded anchorage plate, shall be 3.5 feet or the tension development length of the vertical foundation reinforcement plus the end concrete cover, whichever is greater. Each anchor bolt shall be supplied with 4 nuts and 4 washers. Washers shall be placed on the top and bottom surfaces of the pole base plate and anchorage plate. Welding to the anchor bolts is not permitted. The use of lock washers with the anchor bolt assembly is not permitted.

The mast arm shall be designed for the load effects due to the actual traffic appurtenances to be installed (signals, signs, luminaires, cameras, etc.). The mast arm shall also be designed for load effects from future traffic appurtenances arranged, positioned and located as shown on the plans. The mast arm shall also be designed for load effects during all stages of construction that may exist during the Project under which the mast arm is installed. The mast arm shall be designed to support traffic appurtenances with properties no less than those tabulated on the plans.

The dimensions of the mast arm assemblies are shown on the traffic plans, elevations, cross-sections or in the special provisions. The arm, luminaire arm and pole lengths and the attachment heights shall be verified by the Contractor based on the finished grade at the site, top of foundation elevation, the locations of overhead utility cables and the traffic appurtenance mounting heights. If either the arm or pole length is inadequate, the Contractor shall notify the Engineer.

The minimum vertical clearance from the top of the finished road to the bottom of the traffic signals shall be 16.0 feet. The maximum vertical clearance from the top of the finished road to the bottom of the traffic signals shall be 18.0 feet. The traffic signals shall be installed so that the bottom of all the signals for each approach is at the same elevation.

The arm to pole connection shall be made with a ring stiffened, built-up box. The luminaire arm to pole connection shall be made with either a built-up box or a ring stiffened built-up box. A minimum of 8 high-strength bolts shall be used to connect the arm flange plate to the built-up box

connection plate. A minimum of 4 high-strength bolts shall be used to connect the luminaire arm flange plate to the built-up box connection plate. All fasteners and their components used in each connection shall be visible. The use of tapped holes in the plates of each connection is not permitted. A hole(s) shall be provided in each connection to allow wires to pass from the pole to the arm and luminaire arm. The sides of all holes in each connection shall be ground smooth and the edges rounded by grinding to prevent the wires from chafing.

Vent and drain holes shall be provided for galvanizing. The number, size and location of vent and drain holes should be coordinated with the galvanizer prior to the submission of the working drawings and design calculations. The area of vent and drain holes at each end of a member shall be at least 30% of the inside area of the member for members with diameters 3 inches and greater and 45% of the inside area of the member for members with diameters less than 3 inches. The vent and drain holes shall be strategically located for reducing stress and for proper galvanizing. The holes shall be made by drilling. Flame cut holes are not permitted. The edges of all holes shall be rounded by grinding. After galvanizing, exposed holes placed in the sign support components for galvanizing shall be sealed with neoprene plugs.

A J-hook shall be welded to the inside of the pole at the top for wire handling and support.

The mast arm shall have a handhole, reinforced with a frame, located at the base of the pole. The handhole shall be located with a normal direction that is 90° to the plane formed by the pole and arm. The clear distance from the top of the baseplate to the outside face of the bottom of the handhole frame shall be no less than the diameter of the tubular member plus 1 inch and no greater than the diameter of the tubular member plus 3 inches. The handhole frame shall have a minimum 4 inches wide by minimum 6 inches high clear opening. The maximum width of the handhole opening, the clear opening plus twice the frame thickness, shall not be greater than 40% of the tubular member diameter at that section. The inside corners of the handhole frame shall be rounded to a radius of 30% to 50% of the width of the clear opening. The minimum thickness of the handhole frame shall be no less than the thickness of the pole or 0.3125 inches, whichever is greater. The handhole frame shall be connected to the pole with a partial joint penetration groove weld reinforced with a fillet weld. The handhole weld shall start and end at the point that is coincident with the longitudinal axis of symmetry of the tubular member and the longitudinal axis of symmetry of the handhole frame. 100% of the weld shall be non-destructively tested in accordance with the magnetic particle method. The handhole shall be provided with a cover connected to the frame with no less than 2 stainless steel screws. The cover shall be installed with a neoprene gasket matching the dimensions of the cover. Cover and the gasket; and the gasket and the handhole frame shall be in firm and continuous contact after tightening the fasteners. The cover shall also be attached to the frame with a 1.5 feet long stainless steel chain. The inside bottom of the frame shall have a hole tapped for the stainless steel grounding bolt.

The mast arm shall be supplied with a pole cap plate, arm cap plate, and anchor bolt covers. The cap plates shall be attached with fasteners. The joint between the tubular member and plate shall be sealed with a neoprene gasket matching the dimensions of the plate.

The luminaire arms shall be fabricated of pipe with a minimum thickness equal to schedule 40. Single arm luminaires shall be used for luminaires with arm lengths less than or equal to 8.0 feet. Truss type luminaires shall be used for luminaires with arm lengths greater than 8.0 feet. The truss type luminaires shall consist of an upper and lower members joined with vertical members at the tip and midspan. To accommodate the luminaire fixture, the size of the pipe in the luminaire arm at the tip shall be 2 inches diameter, schedule 40. If necessary, a reducing tenon shall be installed at the tip of the arm to accommodate the luminaire fixture.

The luminaire arm(s) shall be connected to the pole with clamp connections. Each clamp connection shall use 4 high-strength bolts. The installed nuts shall be prevented from loosening while in service. The use of lock washers to meet this requirement is not permitted. The arms shall be fillet welded, all-around, to the clamp(s). The size of the weld shall be no less than 0.25 inches. A hole shall be provided in the clamp, (upper arm clamp for truss type arms) and pole to allow for wires to pass from the pole to the luminaire arm. The sides of all holes in the connection shall be ground smooth and edges rounded by grinding to prevent the wires from chafing.

Prior to fabrication, the Contractor shall submit working drawings and design calculations, with all details and documents necessary for fabrication and erection of the structure and its components, for each mast arm assembly for review in accordance with the “Notice To Contractor – COMPASS Submittals” and the special provision “Section 1.05 COMPASS Contractor Submittals”.

The working drawings and design calculations for the mast arm assemblies shall conform to working drawing requirements for permanent construction. **A single set of drawings with tabulated data for multiple mast arm locations is not permitted.** Each mast arm shall be referenced with an alpha-numeric identifier noted on the Contract documents. The working drawings and calculations shall be prepared in Customary U.S. units.

1. title sheet
2. table of contents
3. contact information for designer, fabricator and galvanizer – contact information shall include name and address of each firm and the name of contact person with phone number and email address
4. copy of the certificate of insurance
5. copy of fabricator’s AISC certification
6. copy of the traffic signal control plan detailing mast arm assembly
7. mast arm assembly working drawings
8. mast arm assembly design calculations

9. welding procedures
10. mast arm installation procedure, including the method to plumb the pole

The working drawings shall include complete details of all mast arm components. The drawings shall include at a minimum the following:

1. the Project number, town and mast arm identification number
2. reference to the design specifications, including interim specifications
3. reference to the design specifications design criteria, such as design wind speed, minimum design life, fatigue category, vehicle speed, etc.
4. material specifications for all components
5. material designations for the arm and pole, with an explanation of the alpha numeric characters (equivalent thickness, in inches, shall be provided for gage numbers)
6. non-destructive weld testing requirements
7. details of the location of the longitudinal seam welds in the arm, luminaire arm and pole
8. vent and drain holes for galvanizing
9. dead load and permanent camber
10. a plan view of the anchor bolt layout relative to the orientation of the arm
11. anchor bolt dimensions, including embedment and projection
12. mast arm installation procedure, including the method to plumb the pole

The design calculations shall include at a minimum the following:

1. the Project number, town and alpha-numeric mast arm identifier
2. references to design specifications, including interim specifications, and the applicable code section and articles
3. description/documentation for all computer programs used in the design

4. drawings/models of the structure, components and connections, with dimensions, loads and references to the local and global coordinate systems used (as applicable), to facilitate review of the results
5. a tabulation of the section properties of the tubular members at each analyzed section. The tabulated values shall include:
 - a. the diameter, D (if round member)
 - b. effective width, b (if multisided member, AASHTO 5.5.2)
 - c. equivalent diameter (if multisided member, AASHTO 5.6)
 - d. wall thickness, t
 - e. inside bend radius, r_b (if multisided member, AASHTO 5.5.2)
 - f. cross-sectional area, A
 - g. moment of inertia, I
 - h. section modulus, S
 - i. radius of gyration, r

AASHTO Table B-1 may be used to determine the section properties. If Table B-1 is used, the radius measured to the mid-thickness of the wall shall also be provided.

6. coefficients and factors used in the design
7. results of all group loads and load combinations
8. stress ratios and combined stress ratios for all group loads and load combinations
9. horizontal and vertical deflections due to Group Load Combinations I, II and III for dead, wind and ice loads
10. vertical deflection of the free end of the arm due to the wind load effects of galloping and truck-induced gusts

The mast arm assemblies shall be fabricated in accordance with the latest edition of the AASHTO LRFD Bridge Construction Specifications, including the latest interim specifications, amended herein.

The steel fabricator shall be AISC certified for the fabrication to the Standard for Bridge and Highway Metal Component Manufacturers (CPT).

Fabrication of the mast arm may begin only after the working drawings and design calculations have been reviewed. The Contractor shall submit to the Engineer, no less than 2 weeks prior to the start of fabrication, the name and location of the fabrication shop where the work will be done so that arrangements can be made for an audit of the facility and the assignment of the Department Quality Assurance (QA) inspector. No fabrication will be accepted unless the QA inspector is

present during fabrication. No changes may be made during fabrication without prior written approval by the Department.

The Contractor shall furnish facilities for the inspection of material and workmanship in the shop by the Engineer. The Engineer and Department QA representative shall be allowed free access to the necessary parts of the premises.

The Engineer will provide QA inspection at the fabrication shop to assure that all applicable Quality Control plans and inspections are adequately adhered to and maintained by the Contractor during all phases of the fabrication. A thorough inspection of a random selection of elements at the fabrication shop may serve as the basis of this assurance.

Prior to shipment to the project, each individual piece of steel shall be marked in a clear and permanent fashion by a representative of the fabricators' Quality Control (QC) Department to indicate complete final inspection by the fabricator and conformance to the Project specifications for that piece. The mark must be dated. A Materials Certificate in accordance with Article 1.06.07 may be used in lieu of individual stamps or markings, for all material in a single shipment. The Materials Certificate must list each piece within the shipment and accompany the shipment to the Project site.

Following the final inspection by the fabricator's QC personnel, the Engineer may select pieces of steel for re-inspection by the Department's QA inspector. Should non-conforming pieces be identified, all similar pieces must be re-inspected by the fabricator and repair procedure(s) submitted to the Engineer for approval. Repairs shall be made at the Contractor's expense.

The pieces selected for re-inspection and found to be in conformance, or adequately repaired pieces, may be marked by the QA inspector. Such markings indicate the Engineer takes no exception to the pieces being sent to the Project site. Such marking does not indicate acceptance or approval of the material by the Engineer.

All welding details, procedures and nondestructive testing shall conform to the requirements of AWS D1.1 Structural Welding Code - Steel.

Personnel performing the nondestructive testing shall be certified as a NDT Level II technician in accordance with the American Society for Non Destructive Testing (ASNT), Recommended Practice SNT-TC-1A and approved by the Engineer.

All nondestructive testing shall be witnessed by Engineer. Certified reports of all tests shall be submitted to the Engineer for examination. Each certified report shall identify the structure, member, and location of weld or welds tested. Each report shall also list the length and location of any defective welds and include information on the corrective action taken and results of all retests of repaired welds.

The Department reserves the right to perform additional testing as determined by the Engineer. Should the Engineer require nondestructive testing on welds not designated in the contract, the

cost of such inspection shall be borne by the Contractor if the testing indicates that any weld(s) are defective. If the testing indicates the weld(s) to be satisfactory, the actual cost of such inspection will be paid by the Department.

All members and components shall be hot-dip galvanized in a single dip. Double-dipping of members and components is not permitted. All exterior and interior surfaces of the mast arm members and components, including the interior of the ring-stiffened built-up box connection, shall be completely galvanized.

Galvanized members and components shall be free from uncoated areas, blisters, flux deposits, and gross inclusions. Lumps, projections, globules, or heavy deposits of zinc which will interfere with the intended use of the material will not be permitted.

After galvanizing the joint between the backing ring and the tubular member shall be sealed with silicone sealant to prevent the ingress of moisture.

All damaged areas of the hot-dip galvanized surfaces shall be repaired in accordance with the requirements of ASTM A780. If paint containing zinc dust is used for repairs, the dry coating thickness shall be at least 50% greater than the thickness of the adjacent hot-dip galvanized coating, but no greater than 4.0 mils. The paint shall be brush applied. The use of aerosol spray cans shall not be permitted. The color of the finished repair area shall match the color of the adjacent hot-dip galvanized surface at the time of the repair to the satisfaction of the Engineer.

Prior to shipping, all galvanized surfaces of the members and components shall be inspected, in the presence of the Engineer, to determine the acceptability of the galvanized coating. Galvanized coatings may be found acceptable by the Engineer if all surfaces of the members and components meet the galvanizing requirements herein. Only mast arm members and components with acceptable galvanized coatings shall be shipped. If the galvanized coating on any member or component is found to be unacceptable, the Contractor shall submit a repair procedure to the Engineer for review.

After fabrication, the arm to pole bolted connection shall be assembled in the fabricator's shop, in the presence of the Engineer, to determine the acceptability of the connection. The faying surfaces shall be free of dirt, loose scale, burrs, other foreign material and other defects that would prevent solid seating of the parts. Prior to assembly, the galvanized faying surfaces shall be scored by wire brushing. The faying surfaces of the connection plates shall be checked with a straight edge to ensure that the surfaces are not distorted and the entire faying surface of each plate will be in contact when assembled. The high-strength bolts, including nuts and washes, shall be installed and tensioned in accordance with Subarticle 6.03.03-5(f). A connection may be found acceptable by the Engineer if the faying surfaces of the flange (connection) plates are in firm, continuous contact after properly tensioning the bolts. Only mast arm assemblies with acceptable arm to pole bolted connections shall be shipped. If a bolted connection is found unacceptable, the Contractor shall submit a procedure to repair the connection to the Engineer for review. The use or installation of galvanized hardened steel washer between the faying surfaces of the connection is not permitted. Galvanized surfaces damaged by the repair procedure shall be hot dip galvanized. Repair of the

damaged galvanized surfaces in accordance with the requirements of ASTM A780 or with a galvanizing repair stick is not permitted. Bolts, nuts and washers used for the trial shop fit-up shall not be reused in the final field assembly.

After fabrication and prior to shipping, aluminum identification tags shall be attached to the arm and pole members with self-tapping tamper resistant screws.

The finished members and components shall be protected with sufficient dunnage and padding to protect them from damage and distortion during transportation. Damage to any material during transportation, improper storage, faulty erection, or undocumented fabrication errors may be cause for rejection of said material at the Project site. All costs associated with any corrective action will be borne by the Contractor.

Following delivery to the Project site, the Engineer will perform a visual inspection of all material to verify shipping documents, fabricator markings, and that there was no damage to the material or coatings during transportation and handling.

The Engineer is not responsible for approving or accepting any fabricated materials prior to final erection and assembly at the Project site.

High-strength bolts, nuts and washers shall be stored in accordance with Subarticle 6.03.03-5(f).

The mast arm shall be erected, assembled and installed in accordance with these specifications and the procedures and methods submitted with the working drawings. The Contractor and the mast arm designer are responsible to ensure that the erection and assembly procedures and methods in this specification are acceptable for use with the mast arm assembly. Changes to these method and procedures shall be submitted with the working drawings and computations.

Prior to installation of the mast arm pole, the exposed threads of all the embedded anchor bolts shall be cleaned of accumulated dirt and concrete and shall be lubricated. The threads and bearing surfaces of all the anchor bolt nuts shall be cleaned and lubricated. The anchor bolts and nuts are properly lubricated if the nuts can be turned by hand on the anchor bolt threads. The lubricant shall contain a visible dye of any color that contrasts with the color of the galvanizing. Re-lubricate the threads of the anchor bolts and nuts if more than 24 hours has elapsed since earlier lubrication, or if the anchor bolts and nuts have become wet since they were first lubricated.

Install (turn) the leveling nuts onto the anchor bolts and align the nuts to the same elevation or plane. The distance from the bottom of the leveling nuts to the top of the foundation shall not exceed 1 in. Place a structural hardened washer on top of each leveling nut, 1 washer on each anchor bolt.

Prior to erecting the pole, place the closed cell elastomer ring within the anchor bolt pattern. The closed cell elastomer ring shall not interfere with the anchor bolt leveling nuts and shall not block the opening in the base plate.

The pole shall be erected so that the centerline of the pole will be plumb after the application of all the dead loads. The pole may be initially installed raked in the opposite direction of the overhead member to obtain the plumb condition. Raking the pole may be accomplished by installing the leveling nuts in a plane other than level.

Install the pole base plate atop the washers resting on the leveling nuts, place a structural hardened washer on each anchor bolt resting it on the top of the base plate, and install (turn) a top nut on each anchor bolt until the nut contacts the washer. The leveling nuts and washers shall be inspected, and if necessary the nuts (turned), so that the washers are in full contact with the bottom surface of the base plate.

Tighten the top nuts to a snug tight condition in a star pattern. Snug tight is defined as the maximum rotation resulting from the full effort of one person using a 12 in. long wrench or equivalent. A star tightening pattern is one in which the nuts on opposite or near-opposite sides of the bolt circle are successively tightened in a pattern resembling a star (e.g., For an 8-bolt circle with bolt sequentially numbered 1 to 8, tighten nuts in the following bolt order: 1, 5, 7, 3, 8, 4, 6, 2.).

Tighten leveling nuts to a snug tight condition in a star pattern.

Before final tightening of the top nuts, mark the reference position of each top nut in a snug-tight condition with a suitable marking on 1 flat with a corresponding reference mark on the base plate at each bolt. Then incrementally turn the top nuts using a star pattern one-sixth of a turn beyond snug tight. Turn the nuts in at least two full tightening cycles (passes). After tightening, verify the top nut rotation. The top nuts shall have full thread engagement. The distance from the bottom of the leveling nuts to the top of the foundation shall not exceed 1 in.

High-strength bolts, including nuts and washes, shall be installed and tensioned in accordance with Subarticle 6.03.03-5(f). The arm shall be temporarily and fully supported while all the high-strength bolts are installed and tensioned. The temporary arm support shall not be removed until the Engineer has confirmed that the faying surfaces of the flange (connection) plates are in firm, continuous contact and the high-strength bolts were properly installed and tensioned. All high-strength bolts in the arm to pole bolted connection shall be inspected (in accordance with Subarticle 6.03.03-5(f) to confirm the high-strength bolts were properly tensioned. The use or installation of galvanized hardened steel washer between the faying surfaces of the connection is not permitted.

After erecting the mast arm, the mast arm shall be electrically grounded by attaching the bare copper grounding conductor to the inside of the handhole frame with a stainless steel bolt and to the ground rod with a ground clamp. The rigid metal conduit shall be electrically grounded by attaching the bare copper grounding conductor to the insulated bonding bushing and to the ground rod with a ground clamp.

After erection of the mast arm and before the installation of the traffic appurtenances, if the structure exhibits excessive vibration, oscillations or deflections as determined by the Engineer,

the Contractor shall immediately stabilize the structure to the satisfaction of the Engineer. Stabilizing the structure may require the removal of a portion of the structure or the entire structure.

The traffic appurtenances shall be located and mounted on the arm as shown on the cross-sections. Holes, if required for wires, shall be located adjacent to the appurtenances and shall be drilled in the bottom of the arm. A rubber grommet shall be installed in each hole to protect the wires from chafing.

After installation of the traffic appurtenances, the anchor bolt nuts (leveling and top anchor nut) and washers shall be in full contact with the top and bottom surfaces of the pole base plate and the centerline of the pole shall be plumb.

After installation of the traffic appurtenances, if the structure exhibits excessive vibration, oscillations or deflections as determined by the Engineer, the Contractor shall design and construct devices to mitigate the movements. The Contractor is responsible for immediately stabilizing the structure to the satisfaction of the Engineer. Stabilizing the structure may require the removal of the traffic appurtenances or the entire structure. Prior to installation of any mitigation device, the Contractor shall submit drawings, design calculations other documentation to the Engineer for review in accordance with Article 1.05.02.

The last character of the mast arm identification number shall be stenciled with black paint, unless otherwise specified, on the pole of each mast arm. The character shall be 3 inches high and placed approximately 12 inches above the top of the base plate facing the centerline of the roadway.

Method of Measurement: This work will be measured for payment by the number of steel mast arm assemblies of the type specified, completed and accepted in place.

Basis of Payment: This work will be paid for at the Contract unit price each for "35' Steel Mast Arm Assembly" or "40' Steel Mast Arm Assembly", of the type specified, complete in place, which price shall include all equipment, materials, tools and labor incidental to the design, fabrication and installation, including mitigation devices if required, of the mast arms at the locations specified on the plans.

<u>Pay Item</u>	<u>Pay Unit</u>
35' Steel Mast Arm Assembly	ea.
40' Steel Mast Arm Assembly	ea.

ITEM #1201801A – MONOTUBE BRIDGE SIGN STRUCTURE

Description: Work under this item shall consist of designing, fabricating and installing a sign support structure to carry extruded aluminum traffic signs, on a prepared foundation, in accordance with the details shown on the plans, in accordance with these specifications and as ordered by the Engineer. For the purposes of this specification, the sign support structure shall be composed of a single linear tubular overhead span member supported on each end by a single linear tubular pole member.

Materials: The span and pole members shall be tubular members with either a round or multisided cross-section. The round tubular members shall be fabricated from steel pipe with a tabulated yield stress no less than 35,000 psi. The multisided tubular members shall be fabricated from steel plate conforming to the requirements of ASTM A709, Grade 50T2.

The structural plate components, such as the baseplates, connection/flange/splice plates, handhole frames and the plates in the span member to pole connection, shall be made of steel that conforms to the requirements of ASTM A709, Grade 50T2.

Anchorage plates shall conform to the requirements of ASTM A709, Grade 50T2.

The non-structural components, such as handhole covers and cap plates, shall conform to the requirements of ASTM A709, Grade 50. Sign panel support members shall conform to the requirements of ASTM A709, Grade 50.

The use of steel plate or rolled shapes with a tabulated yield stress of less than 50 ksi is not permitted.

The steel for span and pole members, structural plate components, such as the baseplates, connection/flange/splice plates, gusset plates, handhole frames and the plates in the span member to pole connection, shall meet the following Charpy V-notch impact testing requirements:

Yield Strength	Thickness in.	Minimum Test Value Energy ft.-lbs.	Minimum Average Energy, ft.-lbs.
$F_y \leq 36 \text{ ksi}$	≤ 4	20	25 at 40°F
$36 \text{ ksi} < F_y \leq 50 \text{ ksi}$	≤ 2	20	25 at 40°F
$36 \text{ ksi} < F_y \leq 50 \text{ ksi}$	$2 < t \leq 4$	24	30 at 40°F
$50 \text{ ksi} < F_y \leq 70 \text{ ksi}$	≤ 4	28	35 at -10°F
Charpy V-notch sampling and testing shall be in accordance with ASTM A673, "P" piece frequency.			

The weld filler metal shall have a matching strength relationship with the base metal.

All high strength bolts shall conform to ASTM F3125 Grade A325, Type 1. Nuts shall conform to ASTM A563, Grade DH. Circular, flat, hardened steel washers shall conform to ASTM F436. The bolts, nuts and washers shall be galvanized in accordance with ASTM F2329 or ASTM B695, Class 55. The nuts shall be overtapped to the minimum amount required for the bolt assembly and all surfaces of the nuts shall be lubricated with a lubricant containing a visible dye of any color that contrasts with the color of the galvanizing. The high strength bolts shall conform to the requirements of Subarticle M.06.02-3.

Compressible-washer-type direct tension indicators shall conform to ASTM F959, Type 325, and shall be galvanized in accordance with ASTM B695, Class 55.

U-bolts and threaded rods shall conform to ASTM A449. The nuts shall conform to ASTM A563, Grade DH. The washers shall conform to ASTM F436. The bolts, nuts and washers shall be galvanized in accordance with ASTM F2329 or ASTM B695, Class 55. The nuts shall be overtapped to the minimum amount required for the fastener assembly and all surfaces of the nuts shall be lubricated with a lubricant containing a visible dye of any color that contrasts with the color of the galvanizing. The threaded ends of all U-bolts and threaded rods shall be supplied with 1 washer and 2 nuts.

The anchor bolts shall conform to ASTM F1554, Grade 105. The nuts shall conform to ASTM A563, Grade DH. The washers shall conform to ASTM F436. The bolts, nuts and washers shall be galvanized in accordance with ASTM F2329. The nuts shall be overtapped to the minimum amount required for the bolt assembly and all surfaces of the nuts shall be lubricated with a lubricant containing a visible dye of any color that contrasts with the color of the galvanizing. Prior to shipping the anchor bolts, the nuts and washers shall be installed by hand on the anchor bolts to ensure that the nuts can be run on the threads. Only anchor bolts on which the nuts are free running shall be shipped. The anchor bolts shall be shipped with the nuts and washers on the threads.

All steel components, including anchor bolts, shall be completely hot-dip galvanized, after fabrication, in accordance with ASTM A123 or ASTM F2329, as applicable. Repairs to damaged areas of the hot-dip galvanized coatings shall conform to the requirements of ASTM A780 amended as follows:

Paints containing zinc dust, if used for repairs, shall contain either between 65% to 69% metallic zinc by weight or greater than 92% metallic zinc by weight in dry film.

The silicone sealant shall be a 1-component, 100% silicone sealant recommended for use with galvanized steel.

Neoprene gasket material for the access openings shall conform to ASTM D1056, Grade 2A2 or 2A3. Other grades of neoprene approved by the Engineer may be used.

Bare copper grounding conductor shall be #8 AWG stranded bare copper wire conforming to M.15.13. The grounding bolt shall be galvanized steel with a hex head.

All materials used in the finished structure shall be new. The use of materials that have been previously used in a structure or salvaged from a structure is not permitted.

The Contractor shall submit Certified Test Reports and Materials Certificates in conformance with Article 1.06.07 for the steel used in the support members and components, high-strength bolts (including nuts and washers), anchor bolts (including nuts and washers), U-bolts (including nuts and washers) and threaded rods (including nuts and washers). In addition, the following shall be submitted:

- a. Mill test reports that indicate the place where the material was melted and manufactured to verify materials meet the Buy America requirements.
- b. High-strength bolt test results for proof load tests, wedge tests, and rotational-capacity tests that indicate where the tests were performed, date of tests, location of where the components were manufactured and lot numbers.
- c. Galvanized material test results that indicate the thickness of the galvanizing.

Prior to incorporation into the work, the Contractor shall submit samples in conformance with Article 1.06.02 for the steel used in the support members and components, high-strength bolts (including nuts and washers), anchor bolts (including nuts and washers), U-bolts (including nuts and washers) and threaded rods (including nuts and washers).

Construction Methods: The design and fabrication of the sign support structure, including its anchorage (into the foundation) and the hardware and structural members required to support the traffic appurtenances, shall conform to the requirements of the latest edition of the AASHTO LRFD Specifications for Structural Supports for Highway Signs, Luminaries and Traffic Signals, including the latest interim specifications, available prior to the advertising date of the contract, amended as follows:

- The design of the sign support structure shall consider all load effects due to the Strength I, Extreme I, Service I and Fatigue I limit states.
- The unfactored dead load of the sign panels, sign panel support members and hardware shall be no less than the 8 psf.
- The design wind speed shall be 150 mph For the Extreme I limit state and 80 mph for the Service I limit state.
- The design shall investigate the load effects resulting from applying the maximum and minimum load factors for each applicable limit state.

- The wind drag coefficient, C_d , for traffic signs shall be 1.3.
- The height and exposure factor, K_z , shall be determined based on the highest elevation of the structure or the supported sign panels. The factor shall be considered constant in all pressure calculations required for the design of the structure. The height and exposure factor shall be no less than 1.05.
- The sign structure shall be designed for fatigue category I for noncantilevered structures. The sign structure shall be designed for the wind load effects due to natural wind gusts and truck-induced gusts. The design pressure for the truck-induced gust shall be based on a truck speed of 65 mph. The sign structure shall be designed assuming that vibration mitigation devices will not be installed.
- The vertical deflection of the span member due to the wind load effects of truck-induced gusts shall not exceed 8.00 inches.
- The minimum effective length factor, K , shall be as follows:

For the poles, $k = 2.1$

For span member, $k \geq 1.2$

- For any structure components subject to combined forces, the combined force interaction ratio due to each limit state shall not exceed 0.75. For any structure components not subject to combined forces, the ratio of the computed force (or stress) to the force (or stress) limit due to each limit state shall not exceed 0.75.
- The maximum vertical deflection of the overhead span member resulting from the Service I limit state shall be no greater than $L/150$, where L is the span length of the overhead member measured from centerline to centerline of the poles. Wind loads on components that reduce the vertical deflection shall be neglected.
- The overhead span member shall be cambered to compensate for the dead load deflections. The overhead span member shall have a permanent camber no less than $L/1000$ and no greater than $L/500$. L is the span length of the overhead member measured from centerline to centerline of the poles. The permanent camber is in addition to the dead load camber. The dead load camber shall be obtained with the use of a beveled connection/flange plate or a beveled shim plate in the pole to overhead member connection.
- The maximum span length of the overhead member shall be 125.00 feet, or as shown on the Contract Drawings, measured from centerline to centerline of the poles. Span lengths shown on the Contract Drawings shall be field verified by the Contractor prior to design.

- The maximum diameter of the span and pole members shall be 2.50 feet.
- All tubular members on a structure shall have the same material designation.
- The span and pole members shall be tubular members with either round or multisided cross-sections. Span member components shall have the same cross-sectional shape. Multisided tubular members with other than 16 sides are not permitted. Multisided tubular members with fluted sides are not permitted.
- The minimum wall thickness of the tubular members shall be 0.3125 inches. The wall thickness of the component members shall be uniform throughout their lengths. The use of multiple plies (laminations) to obtain the required member thickness is not permitted. The use of shop-fabricated stepped members is not permitted.
- The tubular members may be fabricated from multiple pieces. The pieces shall be joined using a complete joint penetration groove weld with a backing ring. The complete joint penetration groove weld shall be ground smooth and flush with the adjacent base metal. 100% of the complete joint penetration groove weld shall be non-destructively tested by the ultrasonic method.
- Slip-type field splices are not permitted in any member.
- The tubular members may be fabricated with no more than 2 longitudinal seam welds. The seam welds shall be ground smooth and flush with the adjacent base metal. The use of external longitudinal reinforcement bars at longitudinal seam welds is not permitted. The use of spiral seam welds is not permitted.
- The longitudinal seam welds within 6.00 inches of the member ends shall be complete joint penetration groove welds.
- 100% of partial joint penetration longitudinal seam welds shall be non-destructively tested in accordance with the magnetic particle method. 100 % of complete joint penetration seam welds shall be non-destructively tested in accordance with the ultrasonic method.
- All tubular member to transverse plate connections shall be made with a complete joint penetration groove weld with a backing ring attached to the plate with a continuous fillet weld. 100% of the complete joint penetration groove welds shall be non-destructively tested by the ultrasonic method after fabrication and prior to galvanizing. 100% of the complete joint penetration groove welds shall also be non-destructively tested by the ultrasonic method for toe cracks after galvanizing. 100% of backing ring fillet welds shall be non-destructively tested by the magnetic particle method after fabrication prior to galvanizing. After galvanizing,

the joint between the backing ring and tubular member shall be sealed with silicone sealant to prevent the ingress of moisture.

- The use of stiffeners at tubular member to transverse plate connections is not permitted.
- The strength of a connection made with a complete joint penetration groove weld shall be no greater than the strength of the base metal. In connections joining base metal with different yield strengths, the base metal with the lower yield strength shall govern the design.
- The minimum connection/flange/splice thickness shall be 2.00 inches. The determination of the plate thickness in the tubular member to transverse plate connections shall consider the potential for the plate to warp due to the heat from welding. Consideration should be given to the use of thicker plates to allow for subsequent machining of warped plates to a flat surface so that removal of material will not compromise the required strength of the plate.
- All high-strength bolted connections shall be designed as slip critical connections with standard holes, unless otherwise noted. The high-strength bolts shall conform to the maximum spacing requirements for sealing and stitch fasteners. The high-strength bolts shall conform to the edge distance requirement for fasteners. Consideration should be given to the use of smaller diameter bolts since they require lower specified minimum bolt tensions.
- The minimum number of high-strength bolts in flange splices shall be 8.
- The minimum thickness of the ring plates and gusset plates in the ring stiffened, built-up box connection shall be 0.50 inches.
- The minimum size fillet weld shall be 0.25 inches, except the minimum size fillet welds in the ring stiffened, built-up box connection shall be 0.3125 inches. The use of seal and tack welds is not permitted. No welding shall be performed after galvanizing.
- The minimum base plate thickness shall no less than 2.50 inches, or at least as thick as the anchor bolt diameter, whichever is greater. The determination of the plate thickness in the tubular member to transverse plate connections shall consider the potential for the plate to warp due to the heat from welding. Consideration should be given to the use of thicker plates to allow for subsequent machining of warped plates to a flat surface so that removal of material will not compromise the required strength of the plate.

- The opening in the base plate shall be sized to allow for proper galvanizing and allow conduits projecting from the foundation to pass through it. The size of the opening shall be kept to a minimum to reduce the flexibility of the baseplate.
- The anchor bolt to base plate connection shall be designed as a double-nut connection with shear holes. The minimum distance from the center of the anchor bolt hole to the edge of the base plate shall be no less than 2 times the diameter of the anchor bolt. The anchor bolts shall use an embedded anchorage plate, 0.75 inch minimum thickness, to transmit loads from the pole base to the concrete foundation. The use of hooked anchor bolts is not permitted. For poles less than 24.00 inches in diameter, the minimum number of anchor bolts shall be 8. For poles greater than or equal to 24.00 inches in diameter, the minimum number of anchor bolts shall be 12. The minimum anchor bolt diameter shall be 2.00 inches. The minimum anchor bolt embedment, the distance from the top of the foundation to the top of the embedded anchorage plate, shall be 3.50 feet or the tension development length of the vertical foundation reinforcement plus the end concrete cover, whichever is greater. Each anchor bolt shall be supplied with 5 nuts and 4 washers. Washers shall be placed on the top and bottom surfaces of the pole base plate and anchorage plate. Welding to the anchor bolts is not permitted. The use of lock washers with the anchor bolt assembly is not permitted.

The approximate dimensions of the overhead span member and the pole heights are shown in plan and elevation on the traffic sheets. The actual sign support dimensions shall be determined by the Contractor based on a the horizontal and vertical clearances shown on the plans, a field survey of the finished grade at the site, the elevation of the top of the finished foundation, the locations of overhead and subsurface utilities, the location of the drainage facilities and noise barrier wall locations.

The minimum vertical clearance from the top of the finished road to the bottom of the sign panels and the centerline of the span member shall be a minimum of 18.00 feet unless shown otherwise on the plans. If shown on the plans, the minimum vertical clearance from the top of the finished road to the bottom of the sign panels shall be as shown on the sign structure drawings as amended by the sign structure elevation on the traffic sheets.

Sign panels shall be installed symmetrically about the centerline of the overhead member. The bottom of all signs shall be level. Sign panels shall be installed at an angle of 5° from the vertical, with the top edge tilting toward oncoming traffic.

The sign panels and crown panels, if applicable, shall be connected to sign panel support members. The support members shall extend full height of the sign and crown panels. The number and spacing of support members shall be determined by the Contractor based on the width of the sign and crown panels and the support member spacing parameters shown on the plans. Sign panels shall be supported by no less than 3 support members. Crown panels shall be supported by no less than 2 support members. The faying surface between the sign panel support member and the rear face of the sign panel shall be a flange so that panel clips may be placed on

both sides of the flange to connect the panel. The outside support members for each sign panel shall include a sign stop at the bottom of the member and a sign hook at the top of the member to support and carry the sign panels.

The sign panel support members shall be designed to be vertically adjustable to compensate for the overhead member camber. The supports members shall be designed to be installed at any location along the overhead member. The use of fixed connection plates welded transversely to the longitudinal axis of the overhead member is not permitted. The use of U-bolts and clamps with threaded fasteners is permitted provided the fasteners are not subject to shear forces. No less than 2 U-bolts or 4 threaded rods shall be used at each overhead member connection. The threaded ends of these fasteners shall have double nuts. The drilling of holes into the overhead member to prevent the panel support members from rotating is not permitted.

The minimum thickness of the sign panel support members and the plate and rolled shape components used in the connection to the sign support shall be 0.25 inches.

The sign support shall be designed for the load effects due to the actual sign panels, including crown panels, as well as any future sign and crown panels that it will carry, as shown on the plans. The sign supports shall also be designed for the load effects of sign and crown panels during all stages of construction which may exist during the project under which the supports are installed. The load effects on the sign support from the sign and crown panels shall include forces and moments due to the eccentricity of the sign and crown panels and the unbalanced lateral loads on the crown panel. The sign support and its component parts shall also be designed for the load effects resulting from the transportation and erection of the support.

The sign support shall be designed so that the span member extends over and is connected to the top of the poles with a high-strength bolted, ring stiffened, built-up box connection. A minimum of 8 high-strength bolts shall be used to connect the pole connection plate to the built-up box connection plate. All bolts, nuts and washers used in the connection shall be visible. The use of tapped holes in the plates of the connection is not permitted. The use of a pin to connect the span member to the top of the poles is not permitted.

The sign support and its component parts shall be designed for the governing load effects assuming the structure is rigidly connected at the span to pole connection **and** assuming the structure is free to rotate at the span to pole connection.

Vent and drain holes shall be provided for galvanizing. The number, size and location of vent and drain holes should be coordinated with the galvanizer prior to the submission of the sign support design. The area of vent and drain holes at each end of a member shall be at least 30% of the inside area of the member for members 3.00 inches in diameter and greater and 45% of the inside area of the member for members smaller than 3.00 inches in diameter. The vent and drain holes shall be strategically located for reducing stress and for proper galvanizing. The holes shall be made by drilling. Flame cut holes are not permitted. The edges of all holes shall be rounded by grinding. After galvanizing, exposed holes placed in the sign support components for galvanizing shall be sealed with neoprene plugs.

Each pole shall have a handhole located adjacent to base of the pole. One handhole shall be installed adjacent to each span member flange splice. All handholes shall be reinforced with a frame. The pole handholes shall be located with a normal direction that is 90° to the plane formed by the pole and overhead member. Handholes in the span member shall be oriented so that the opening faces down. In poles and in span members, the clear distance from the top of the baseplate or flange splice plate to the outside face of the bottom of the handhole frame shall be no less than the diameter of the tubular member plus 2 inches and no greater than the diameter of the tubular member plus 4 inches.

The handhole frame shall be fabricated from steel plate and bent to form a closed shape and joined with a complete joint penetration groove weld. All surfaces of the groove weld shall be ground smooth and flush with the adjacent base metal. The handhole frame shall have a minimum 4.00 inch wide by minimum 6.00 inch high clear opening. The maximum width of the handhole opening, the clear opening plus twice the frame thickness, shall not be greater than 40% of the tubular member diameter at that section. The inside corners of the handhole frame shall be rounded to a radius of 30% to 50% of the width of the clear opening. The minimum thickness of the handhole frame shall be no less than the thickness of the pole or 0.3125 inches, whichever is greater. The handhole frame shall be connected to the tubular member with a partial joint penetration groove weld reinforced with a fillet weld. The handhole weld shall start and end at the point that is coincident with the longitudinal axis of symmetry of the tubular member and the longitudinal axis of symmetry of the handhole frame. 100% of the weld shall be non-destructively tested in accordance with the magnetic particle method. The handhole shall be provided with a cover connected to the frame with no less than 4 stainless steel screws. The cover shall be installed with a neoprene gasket matching the dimensions of the cover. The cover and the gasket and the handhole frame shall be in firm and continuous contact after tightening the fasteners. The cover shall also be attached to the frame with a 1.50 foot long stainless steel chain. The stainless steel chain shall be bolted to the inside face of the cover with a stainless steel bolt with a lock nut and also bolted to the inside side face of the handhole frame with a stainless steel bolt. On pole handhole frames, the side face of the handhole opposite of the stainless steel chain connection shall have a hole with a nut welded to outside face for a galvanized steel grounding bolt.

The ends of each span member shall be sealed with a removable end cap plate attached to the member with no less than 3 threaded fasteners. The joint between the member and cap plate shall be sealed with a neoprene gasket.

The design of the sign support and the anchorage shall be coordinated with the design of the foundation to ensure that the foundation is adequate for the support reactions and to avoid conflicts between the embedded anchorage and the foundation reinforcement.

Prior to performing a field survey for each sign support, the Contractor shall coordinate with the Engineer to locate and stake each support foundation. The foundations shall be located to avoid conflicts with both subsurface and overhead utilities and subsurface drainage structures. In accordance with Article 1.05.15, the Contractor shall contact "Call Before You Dig" to identify the subsurface utilities that are located in the vicinity of each foundation. Once the location of

each foundation has been found acceptable to the Engineer, the Contractor shall perform a field survey to obtain the information necessary to prepare a roadway cross-section with details of each sign support and supporting foundation(s).

Prior to designing each sign support, the Contractor shall prepare and submit a cross-section (elevation) drawing based on a field survey for each sign support to the Engineer for review in accordance with 1.05.02. A cross-section drawing is a working drawing for permanent construction. Only one sign support cross-section shall be shown on each drawing.

The cross-sections shall include, but not be limited to the following:

- Project number, town, location (route number, direction, mileage), station, structure number, sign location number, and site number
- Location and dimensions of travel lanes and shoulders
- Location and elevation of the high point of the road
- Top and bottom of slope elevations. Slope of finished grade at foundations
- Locations of utilities (both overhead and subsurface)
- Locations of drainage facilities
- Locations of noise barriers, including elevation of top of wall
- Type of protection (metal beam rail/barrier), and the dimension from the front face of metal beam rail /barrier to the edge of the foundation and centerline of the foundation
- Elevation of the top of the foundation(s). The top of the foundation(s) shall project 6.00 inches to 12.00 inches above the level ground or 6.00 inches to 12.00 inches above the finished grade at the high side of a sloping grade.
- Dimension from top foundation to finish grade (existing or proposed as applicable).
- Span, dimension from centerline to centerline of foundations
- Dimensions of sign panel(s)
- Location of sign panel(s) relative to the centerline of the foundations/poles
- Location of sign panel(s) relative to the roadway travel lanes
- Dimension from top of foundation to centerline of overhead member

- Minimum dimensions from high point of the road to the centerline of the overhead member and the bottom of the sign panel(s)
- Elevation of centerline of overhead member

If there are any changes to the proposed location of the sign support and foundations prior to the construction of the foundations, the cross-section shall be re-submitted for review.

Prior to fabrication, the Contractor shall submit working drawings and design computations for each sign support, **based on the reviewed cross-section**, to the Engineer for review in accordance with Article 1.05.02. The working drawings and design computations for sign supports shall conform to working drawing requirements for permanent construction. An individual, independently packaged set of working drawings and computations, with all details and documents necessary for fabrication and erection of the structure and its components shall be prepared and submitted for **each** support. **A single set of drawings with tabulated data for multiple sign support locations is not permitted.** Combining working drawing submittals for sign structures with submittals for structure foundations is not permitted. Working drawings for the erection of the structure shall conform to Subarticle 6.03.03-2(d).

The packaged set of working drawings and computations for each support shall include the following:

- title sheet
- table of contents
- contact information for designer, fabricator and galvanizer – contact information should include name and address of each firm and the name of contact person with phone number and email address
- copy of fabricator’s AISC certification
- copy of the **reviewed** cross-section
- sign support working drawings
- sign support design computations
- welding procedures
- working drawings and supporting calculations for the erection of the structure
- sign support installation procedure, including the method to plumb the poles

The sign support working drawings shall include complete details of all sign support components. The drawings shall include at a minimum the following:

- the project number, town and alpha-numeric support identification number
- reference to the design specifications, including interim specifications
- reference to the design specifications design criteria, such as design wind speed, minimum design life, etc.
- material specifications/designations for all components
- non-destructive weld testing requirements
- details of the location of the longitudinal seam weld in the span and pole members
- vent and drain holes for galvanizing
- dead load and permanent camber
- a plan view of the anchor bolt layout relative to the orientation of the span
- anchor bolt dimensions, including embedment and projection
- support installation procedure, including the method to plumb the poles

The sign support design computations shall include at a minimum the following:

- the project number, town and alpha-numeric support identification number
- references to design specifications, including interim specifications, and the applicable code section and articles
- description/documentation for all computer programs used in the design
- drawings/models of the structure, components and connections, with dimensions, loads and references to the local and global coordinate systems used (as applicable), to facilitate review of the results
- a tabulation of the section properties of the tubular members at each analyzed section. The tabulated values should include the diameter, D (if round member); effective width, b (if multisided member, AASHTO 5.5.2); equivalent diameter (if multisided member, AASHTO 5.6), wall thickness, t ; inside bend radius, r_b (if

multisided member, AASHTO 5.5.2), cross-sectional area, A ; moment of inertia, I ; section modulus, S ; radius of gyration, r . AASHTO Table B.2-1 may be used to determine the section properties. If Table B.2-1 is used, the radius measured to the mid-thickness of the wall shall also be provided.

- coefficients and factors used in the design
- results of all applicable limit states
- combined force interaction ratios for all applicable limit states
- maximum vertical deflection resulting from the Service I limit state
- vertical deflection of the span member due to the wind load effects of truck-induced gusts
- total camber and permanent camber

The submitted design computations shall reflect the load effects due to the actual sign panels, including crown panels, to be installed on the sign structure in the final condition. If additional sign and crown panels are shown on the plans for temporary signing during stage construction or for future signing, separate design computations shall be submitted to reflect those loading conditions and document the adequacy of the sign structure design.

The Contractor shall make printed copies of the stamped working drawings and calculations, of the size and number determined by the Engineer, and deliver the copies as directed by the Engineer in accordance with the “Notice To Contractor – COMPASS Submittals” and the special provision “Section 1.05 – COMPASS Contractor Submittals”.

If the as-built condition of the foundation(s), such as the location or elevation, will impact the design, final erection or assembly of the sign support for conformance with the requirements herein, the cross-section shall be re-submitted for review. Subsequently, the working drawings and calculations shall be resubmitted to conform to the revised cross-section and the requirements herein.

The support shall be fabricated in accordance with the latest edition of the AASHTO LRFD Bridge Construction Specifications, including the latest interim specifications, amended herein.

The steel fabricator shall meet the requirements of the AISC Certification Program for Manufacturers of Bridge and Highway Components (CPT).

Fabrication of the support may begin only after the working drawings and design computations have been reviewed and the Engineer has authorized fabrication to begin. The Contractor shall submit to the Engineer, no less than 2 weeks prior to the start of fabrication, the name and location of the fabrication shop where the work will be done so that arrangements can be made

for an audit of the facility and the assignment of the Department Quality Assurance (QA) inspector. No fabrication will be accepted unless the QA inspector is present during fabrication. No changes may be made during fabrication without prior written approval by the Department.

The Contractor shall furnish facilities for the inspection of material and workmanship in the shop by the Engineer. The Engineer and his representative shall be allowed free access to the necessary parts of the premises.

The Engineer will provide QA inspection at the fabrication shop to assure that all applicable Quality Control plans and inspections are adequately adhered to and maintained by the Contractor during all phases of the fabrication. A thorough inspection of a random selection of elements at the fabrication shop may serve as the basis of this assurance.

Prior to shipment to the project, each individual piece of steel shall be marked in a clear and permanent fashion by a representative of the fabricators' Quality Control (QC) Department to indicate complete final inspection by the fabricator and conformance to the project specifications for that piece. The mark must be dated. A Materials Certificate in accordance with Article 1.06.07 may be used in lieu of individual stamps or markings, for all material in a single shipment. The Materials Certificate must list each piece within the shipment and accompany the shipment to the project site.

Following the final inspection by the fabricator's QC personnel, the Engineer may select pieces of steel for re-inspection by the Department's QA inspector. Should non-conforming pieces be identified, all similar pieces must be re-inspected by the fabricator and repair procedure(s) submitted to the Engineer for approval. Repairs will be made at the Contractor's expense.

The pieces selected for re-inspection and found to be in conformance, or adequately repaired pieces, may be marked by the QA inspector. Such markings indicate the Engineer takes no exception to the pieces being sent to the project site. Such marking does not indicate acceptance or approval of the material by the Engineer.

All welding details, procedures and nondestructive testing shall conform to the requirements of AWS D1.1 Structural Welding Code - Steel.

Personnel performing the nondestructive testing shall be certified as a NDT Level II technician in accordance with the American Society for Non Destructive Testing (ASNT), Recommended Practice SNT-TC-1A and approved by the Engineer.

All nondestructive testing shall be witnessed by Engineer. Certified reports of all tests shall be submitted to the Engineer for examination. Each certified report shall identify the structure, member, and location of weld or welds tested. Each report shall also list the length and location of any defective welds and include information on the corrective action taken and results of all retests of repaired welds.

The Department reserves the right to perform additional testing as determined by the Engineer. Should the Engineer require nondestructive testing on welds not designated in the contract, the cost of such inspection shall be borne by the Contractor if the testing indicates that any weld(s) are defective. If the testing indicates the weld(s) to be satisfactory, the actual cost of such inspection will be paid by the Department.

All members and components shall be hot-dip galvanized in a single dip. Double-dipping of members and components is not permitted. All exterior and interior surfaces of the sign support members and components, including the interior of the ring-stiffened built-up box connection, shall be completely galvanized.

Galvanized members and components shall be free from uncoated areas, blisters, flux deposits, and gross inclusions. Lumps, projections, globules, or heavy deposits of zinc which will interfere with the intended use of the material will not be permitted.

All damaged areas of the hot-dip galvanized surfaces shall be repaired in accordance with the requirements of ASTM A780. If paint containing zinc dust is used for repairs, the dry coating thickness shall be at least 50% greater than the thickness of the adjacent hot-dip galvanized coating, but no greater than 4.0 mils. The paint shall be brush applied. The use of aerosol spray cans shall not be permitted. The color of the finished repair area shall match the color of the adjacent hot-dip galvanized surface at the time of the repair to the satisfaction of the Engineer.

Prior to shipping, all galvanized surfaces of the members and components shall be inspected, in the presence of the Engineer, to determine the acceptability of the galvanized coating. Galvanized coatings may be found acceptable by the Engineer if all surfaces of the members and components meet the galvanizing requirements herein. Only sign support members and components with acceptable galvanized coatings shall be shipped. If the galvanized coating on any member or component is found not acceptable, the Contractor shall submit a repair procedure to the Engineer for review.

Unless provisions for the sign support structure number are otherwise included in the contract, the sign support structure number shall be stenciled in black paint on the right side pole (as determined by the direction of traffic traveling below the structure) centered approximately 5.00 feet off the ground and visible from the roadway. The numeric characters shall be 3.00 inches to 4.00 inches high and placed vertically so that they may be read from top to bottom.

After fabrication, the sign support components shall be assembled in the fabricator's shop, in the presence of the Engineer, to determine the acceptability of the bolted connections and to confirm the permanent camber. The faying surfaces of the connections shall be free of dirt, loose scale, burrs, other foreign material and other defects that would prevent solid seating of the parts. Prior to assembly, the galvanized faying surfaces shall be scored by wire brushing. The faying surfaces of the connection plates shall be checked with a straight edge to ensure that the surfaces are not distorted and the entire faying surface of each plate will be in contact when assembled. The high-strength bolts, including nuts and washers, shall be installed and tensioned in accordance with Subarticle 6.03.03-5(f). A connection may be found acceptable by the Engineer if

the faying surfaces of the connection plates are in firm, continuous contact after properly tensioning the bolts. Only sign supports with acceptable connections shall be shipped. If a bolted connection is found not acceptable, the Contractor shall submit a procedure to repair the connection to the Engineer for review. Galvanized surfaces damaged by the repair procedure shall be hot dip galvanized. Repair of the damaged galvanized surfaces in accordance with the requirements of ASTM A780 or with a galvanizing repair stick is not permitted. Bolts, nuts and washers used for the trial shop fit-up shall not be reused in the final field assembly. With the overhead member supported at the ends, the permanent camber shall be measured at mid-span and the structure shall be rejected if the camber does not meet the following:

$$L/1000 \leq \text{Permanent Camber} \leq L/500$$

where L is the span length of the overhead member measured from centerline to centerline of the poles.

The finished members and components shall be protected with sufficient dunnage and padding to protect them from damage and distortion during transportation. Damage to any material during transportation, improper storage, faulty erection, or undocumented fabrication errors may be cause for rejection of said material at the project site. All costs associated with any corrective action will be borne by the Contractor.

Following delivery to the project site, the Engineer will perform a visual inspection of all material to verify shipping documents, fabricator markings, and that there was no damage to the material or coatings during transportation and handling.

The Engineer is not responsible for approving or accepting any fabricated materials prior to final erection and assembly at the project site.

High-strength bolts, nuts and washers shall be stored in accordance with Subarticle 6.03.03-5(f).

The support shall be erected, assembled and installed in accordance with these specifications and the procedures and methods submitted with the working drawings. The Contractor and the support designer are responsible to ensure that the erection and assembly procedures and methods in this specification are acceptable for use with the support. Changes to these methods and procedures shall be submitted with the working drawings and computations.

Prior to installation of the support, the exposed threads of all the embedded anchor bolts shall be cleaned of accumulated dirt and concrete and lubricated. The threads and bearing surfaces of all the anchor bolt nuts shall be cleaned and lubricated. The anchor bolts and nuts are properly lubricated if the nuts can be turned by hand on the anchor bolt threads. The lubricant shall contain a visible dye of any color that contrasts with the color of the galvanizing. Re-lubricate the threads of the anchor bolts and nuts if more than 24 hours have elapsed since earlier lubrication, or if the anchor bolts and nuts have become wet since they were first lubricated.

The space between the bottom of the baseplate and the top of the foundation shall not be sealed with closed cell elastomer or filled with grout, unless otherwise noted.

Install (turn) the leveling nuts onto the anchor bolts and align the nuts to the same elevation or plane. The distance from the bottom of the leveling nuts to the top of the foundation shall not exceed 1.00 inch. Place a structural hardened washer on top of each leveling nut, 1 washer on each anchor bolt.

The pole shall be erected so that the centerline of the pole will be plumb after the application of all the dead loads.

Install the pole base plate atop the washers resting on the leveling nuts, place a structural hardened washer on each anchor bolt resting it on the top of the base plate, and install (turn) a top nut on each anchor bolt until the nut contacts the washer. The leveling nuts and washers shall be inspected, and if necessary the nuts (turned), so that the washers are in full contact with the bottom surface of the base plate.

Tighten the top nuts to a snug tight condition in a star pattern. Snug tight is defined as the maximum rotation resulting from the full effort of one person using a 12.00 inch long wrench or equivalent. A star tightening pattern is one in which the nuts on opposite or near-opposite sides of the bolt circle are successively tightened in a pattern resembling a star (e.g., For an 8-bolt circle with bolt sequentially numbered 1 to 8, tighten nuts in the following bolt order: 1, 5, 7, 3, 8, 4, 6, 2.).

Tighten leveling nuts to a snug tight condition in a star pattern.

Before final tightening of the top nuts, mark the reference position of each top nut in a snug-tight condition with a suitable marking on 1 flat with a corresponding reference mark on the base plate at each bolt. Then incrementally turn the top nuts using a star pattern one-sixth of a turn beyond snug tight. Turn the nuts in at least two full tightening cycles (passes). After tightening, verify the top nut rotation. The top nuts shall have full thread engagement. The distance from the bottom of the leveling nuts to the top of the foundation shall not exceed 1.00 inch.

High-strength bolts, including nuts and washers, shall be installed and tensioned in accordance with Subarticle 6.03.03-5(f). The overhead member shall be temporarily and fully supported while all the high-strength bolts are installed and tensioned. The temporary support of the overhead member shall not be removed until the Engineer has confirmed that the faying surfaces of the connection/flange plates are in firm, continuous contact and the high-strength bolts were properly installed and tensioned. All high-strength bolts in the bolted connections shall be inspected (in accordance with Subarticle 6.03.03-5(f)) to confirm the high-strength bolts were properly tensioned. The use or installation of galvanized hardened steel washers between the faying surfaces of the connection is not permitted.

After erecting the support, the support shall be electrically grounded by attaching the bare copper grounding conductor to the inside of the handhole frame with a galvanized steel bolt and to the

ground rod with a ground clamp. The rigid metal conduit shall be electrically grounded by attaching the bare copper grounding conductor to the insulated bonding bushing and to the ground rod with a ground clamp.

After erection of the support and before the installation of the sign panels, if the structure exhibits excessive vibration, oscillations or deflections as determined by the Engineer, the Contractor shall immediately stabilize the structure to the satisfaction of the Engineer. Stabilizing the structure may require the removal of a portion of the structure or the entire structure.

The sign panels shall be located and mounted on the span member as shown in the working drawings.

After installation of the sign panels, the anchor bolts nuts (leveling and top anchor nut) and washers shall be in full contact with the top and bottom surfaces of the pole baseplate and the centerline of the pole shall be plumb.

After erection of the support and after the installation of the sign panels, if the structure exhibits excessive vibration, oscillations or deflections as determined by the Engineer, the Contractor shall design and construct devices to mitigate the movements. The Contractor is responsible for immediately stabilizing the structure to the satisfaction of the Engineer. Stabilizing the structure may require the removal of the sign panels or the entire structure. Prior to installation of any mitigation device, the Contractor shall submit drawings, design computations and other documentation to the Engineer for review in accordance with Article 1.05.02.

Method of Measurement: This work will be measured for payment by the number of monotube bridge sign structures, completed and accepted in place.

Basis of Payment: This work will be paid for at the contract unit price each for "Monotube Bridge Sign Structure", complete in place, which price shall include field survey, equipment, materials, tools and labor incidental to the design, fabrication, quality control, transportation, erection and installation, including anchorage materials, sign panel support members and mitigation devices, if required, of the supports at the locations specified on the plans.

<u>Pay Item</u>	<u>Pay Unit</u>
Monotube Bridge Sign Structure	ea.

ITEM #1201804A – 4 CHORD TRUSS CANTILEVER SIGN STRUCTURE

Description: Work under this item shall consist of designing, fabricating and installing a sign support structure to carry extruded aluminum traffic signs, on a prepared foundation, in accordance with the details shown on the plans, in accordance with these specifications and as ordered by the Engineer. For the purposes of this specification, the sign support structure shall be composed of a cantilevered 4 chord truss supported by a single linear tubular pole member.

Materials: The poles shall be tubular members with either a round or multisided cross-section. The round tubular members shall be fabricated from steel pipe with a tabulated yield stress no less than 35,000 psi. The multisided tubular members shall be fabricated from steel plate conforming to the requirements of ASTM A709, Grade 50T2.

The truss chord members shall be tubular members with a round cross-section fabricated from steel pipe with a tabulated yield stress no less than 35,000 psi. Truss chord members fabricated from tubular members with a multisided cross-section are not permitted.

The truss bracing members shall be tubular members with a round cross-section fabricated from steel pipe with a tabulated yield stress no less than 35,000 psi.

The structural plate components, such as the baseplates, connection/flange/splice plates, gusset plates, handhole frames and plates in the truss to pole connection, shall be made of steel that conforms to the requirements of ASTM A709, Grade 50T2.

Anchorage plates shall conform to the requirements of ASTM A709, Grade 50T2.

The non-structural components, such as handhole covers and cap plates, shall conform to the requirements of ASTM A709, Grade 50. Sign panel support members shall conform to the requirements of ASTM A709, Grade 50.

The use of steel plate or rolled shapes with a tabulated yield stress less than 50 ksi is not permitted.

The steel for pole, truss chord members, structural plate components, such as the baseplates, connection/flange/splice plates, gusset plates, handhole frames and plates in the truss to pole connection, shall meet the following Charpy V-notch impact testing requirements:

Yield Strength	Thickness in.	Minimum Test Value Energy ft.-lbs.	Minimum Average Energy, ft.-lbs.
$F_y \leq 36 \text{ ksi}$	≤ 4	20	25 at 40°F
$36 \text{ ksi} < F_y \leq 50 \text{ ksi}$	≤ 2	20	25 at 40°F
$36 \text{ ksi} < F_y \leq 50 \text{ ksi}$	$2 < t \leq 4$	24	30 at 40°F
$50 \text{ ksi} < F_y \leq 70 \text{ ksi}$	≤ 4	28	35 at -10°F

Charpy V-notch sampling and testing shall be in accordance with ASTM A673, "P" piece frequency.

The weld filler metal shall have a matching strength relationship with the base metal.

All high strength bolts shall conform to ASTM F3125 Grade A325, Type 1. Nuts shall conform to ASTM A563, Grade DH. Circular, flat, hardened steel washers shall conform to ASTM F436. The bolts, nuts and washers shall be galvanized in accordance with ASTM F2329 or ASTM B695, Class 55. The nuts shall be overtapped to the minimum amount required for the bolt assembly and all surfaces of the nuts shall be lubricated with a lubricant containing a visible dye of any color that contrasts with the color of the galvanizing. The high strength bolts shall conform to the requirements of Subarticle M.06.02-3.

Compressible-washer-type direct tension indicators shall conform to ASTM F959, Type 325, and shall be galvanized in accordance with ASTM B695, Class 55.

U-bolts and threaded rods shall conform to ASTM A449. The nuts shall conform to ASTM A563, Grade DH. The washers shall conform to ASTM F436. The bolts, nuts and washers shall be galvanized in accordance with ASTM F2329 or ASTM B695, Class 55. The nuts shall be overtapped to the minimum amount required for the fastener assembly and all surfaces of the nuts shall be lubricated with a lubricant containing a visible dye of any color that contrasts with the color of the galvanizing. The threaded ends of all U-bolts and threaded rods shall be supplied with 1 washer and 2 nuts.

The anchor bolts shall conform to ASTM F1554, Grade 105. The nuts shall conform to ASTM A563, Grade DH. The washers shall conform to ASTM F436. The bolts, nuts and washers shall be galvanized in accordance with ASTM F2329. The nuts shall be overtapped to the minimum amount required for the bolt assembly and all surfaces of the nuts shall be lubricated with a lubricant containing a visible dye of any color that contrasts with the color of the galvanizing. Prior to shipping the anchor bolts, the nuts and washers shall be installed by hand on the anchor bolts to ensure that the nuts can be run on the threads. Only anchor bolts on which the nuts are free running shall be shipped. The anchor bolts shall be shipped with the nuts and washers on the threads.

All steel components, including anchor bolts, shall be completely hot-dip galvanized, after fabrication, in accordance with ASTM A123 or ASTM F2329, as applicable. Repairs to damaged areas of the hot-dip galvanized coatings shall conform to the requirements of ASTM A780 amended as follows:

Paints containing zinc dust, if used for repairs, shall contain either between 65% to 69% metallic zinc by weight or greater than 92% metallic zinc by weight in dry film.

The silicone sealant shall be a 1-component, 100% silicone sealant recommended for use with galvanized steel.

Neoprene gasket material for the access openings shall conform to ASTM D1056, Grade 2A2 or 2A3. Other grades of neoprene approved by the Engineer may be used.

Bare copper grounding conductor shall be #8 AWG stranded bare copper wire conforming to M.15.13. The grounding bolt shall be galvanized steel with a hex head.

All materials used in the finished structure shall be new. The use of materials that have been previously used in a structure or salvaged from a structure is not permitted.

The Contractor shall submit Certified Test Reports and Materials Certificates in conformance with Article 1.06.07 for the steel used in the support members and components, high-strength bolts (including nuts and washers), anchor bolts (including nuts and washers), U-bolts (including nuts and washers) and threaded rods (including nuts and washers). In addition, the following shall be submitted:

- a. Mill test reports that indicate the place where the material was melted and manufactured to verify the materials meet Buy America requirements.
- b. High-strength bolt test results for proof load tests, wedge tests, and rotational-capacity tests that indicate where the tests were performed, date of tests, location of where the components were manufactured and lot numbers.
- c. Galvanized material test results that indicate the thickness of the galvanizing.

Prior to incorporation into the work, the Contractor shall submit samples in conformance with Article 1.06.02 for the steel used in the support members and components, high-strength bolts (including nuts and washers), anchor bolts (including nuts and washers), U-bolts (including nuts and washers) and threaded rods (including nuts and washers).

Construction Methods: The design and fabrication of the sign support structure, including its anchorage (into the foundation) and the hardware and structural members required to support the traffic appurtenances, shall conform to the requirements of the latest edition of the AASHTO LRFD Specifications for Structural Supports for Highway Signs, Luminaries and Traffic Signals, including the latest interim specifications, available prior to the advertising date of the contract, amended as follows:

- The design of the sign support structure shall consider all load effects due to the Strength I, Extreme I, Service I and Fatigue I limit states.
- The unfactored dead load of the sign panels, sign panel support members and hardware shall be no less than the 8 psf.

- The design wind speed shall be 150 mph for the Extreme I limit state and 80 mph for the Service I limit state.
- The design shall investigate the load effects resulting from applying the maximum and minimum load factors for each applicable limit state.
- The wind drag coefficient, C_d , for traffic signs shall be 1.3.
- The height and exposure factor, K_z , shall be determined based on the highest elevation of the structure or the supported sign panels. The factor shall be considered constant in all pressure calculations required for the design of the structure. The height and exposure factor shall be no less than 1.05.
- The sign structure shall be designed for fatigue category I for cantilevered structures. The sign structure shall be designed for the wind load effects due to natural wind gusts and truck-induced gusts. The design pressure for the truck-induced gust shall be based on a truck speed of 65 mph. The sign structure shall be designed assuming that vibration mitigation devices will not be installed.
- The vertical deflection of the free end of the truss due to the wind load effects of truck-induced gusts shall not exceed 8.00 inches.
- The fixity of the structure connections shall be as follows:
 - Welded gusset plate, bracing member to chord connections shall be considered rigid in the plane of the gusset plate and pinned perpendicular to the plane of the gusset plate.
 - Flange plate chord to chord connections shall be considered rigid with respect to both axes.
 - Baseplate to anchor bolt connection shall be considered rigid with respect to both axes.
- The minimum effective length factor, K , shall be as follows:
 - For the pole, $k = 2.1$
 - For truss chord and bracing, $k \geq 1.0$
- For any structure components subject to combined forces, the combined force interaction ratio due to each limit state shall not exceed 0.75. For any structure components not subject to combined forces, the ratio of the computed force (or stress) to the force (or stress) limit due to each limit state shall not exceed 0.75.

- The truss shall be cambered to compensate for the dead load deflections. The truss shall have a permanent camber no less than $L/1000$ and no greater than $L/500$. L is the span length of the cantilever truss measured from centerline of the pole to the end of the truss. The permanent camber is in addition to the dead load camber. The total camber shall be obtained with the use of through chord connection plates installed at an angle.
- The maximum span length of the truss shall be 45.00 feet, measured from the centerline of the pole to the end of the truss.
- The truss chords shall be fabricated in 1 or more sections and connected with chord flange splices. The chords within the sections shall be fabricated from single pieces of pipe. Chord sections fabricated from multiple pieces of pipe are not permitted. All truss chords shall have the same cross-sectional properties and material designations. The minimum wall thickness of the truss chord members shall be 0.3125 inches.
- The truss bracing shall be fabricated from steel pipe. All truss bracing shall have the same cross-sectional properties and material designations. The bracing shall have a minimum nominal diameter of 2.50 inches. The bracing shall have a minimum thickness of 0.203 inches. The bracing shall be connected to truss chord gusset plates with slotted tube connections. The bracing slot shall have a coped hole at the end of the slot. In a minimum of 25% of the bracing gusset plate to truss chord connections, 100% of the fillet welds on each side of the connection, shall be non-destructively tested in accordance with the magnetic particle method.
- At a minimum, internal diagonal bracing shall be provided at each end of each truss section to maintain the shape and stability the truss sections during shipping and handling of the sections and the erection of the completed truss. At a minimum, additional internal diagonal bracing shall be placed at a panel point at the midspan of the truss sections greater than 25.00 feet in length. The internal diagonal bracing may be provided using either a single member or multiple members.
- The minimum diameter of the pole shall be 2.00 feet. The maximum diameter of the pole shall be 2.50 feet.
- The pole shall be a tubular member with either a round or multisided cross-section. Multisided tubular members with other than 16 sides are not permitted. Multisided tubular member with fluted sides are not permitted.
- The minimum wall thickness of the pole shall be 0.3125 inches. The wall thickness of the pole shall be uniform throughout its length. The use of multiple plies (laminations) to obtain the required member thickness is not permitted. The use of shop-fabricated stepped members is not permitted.

- Joining 2 tubular members together with a circumferential weld to fabricate a pole is not permitted.
- Slip-type field splices are not permitted in any member.
- The poles may be fabricated with no more than 2 longitudinal seam welds. The seam welds shall be ground smooth and flush with the adjacent base metal. The use of external longitudinal reinforcement bars at longitudinal seam welds is not permitted. The use of spiral seam welds is not permitted.
- The longitudinal seam welds within 6.00 inches of the member ends shall be complete joint penetration groove welds.
- 100% of partial joint penetration longitudinal seam welds shall be non-destructively tested in accordance with the magnetic particle method. 100 % of complete joint penetration seam welds shall be non-destructively tested in accordance with the ultrasonic method.
- All tubular member to transverse plate connections shall be made with a complete joint penetration groove weld with a backing ring attached to the plate with a continuous fillet weld. 100% of the complete joint penetration groove welds shall be non-destructively tested by the ultrasonic method after fabrication and prior to galvanizing. 100% of the complete joint penetration groove welds shall also be non-destructively tested by the ultrasonic method for toe cracks after galvanizing. 100% of backing ring fillet welds shall be non-destructively tested by the magnetic particle method after fabrication prior to galvanizing. After galvanizing, the joint between the backing ring and tubular member shall be sealed with silicone sealant to prevent the ingress of moisture.
- The use of stiffeners at tubular member to base plate connection is not permitted.
- The strength of a connection made with a complete joint penetration groove weld shall be no greater than the strength of the base metal. In connections joining base metal with different yield strengths, the base metal with the lower yield strength shall govern the design.
- The minimum flange splice plate thickness shall be 2.00 inches. The determination of the plate thickness in the tubular member to transverse plate connections shall consider the potential for the plate to warp due to the heat from welding. Consideration should be given to the use of thicker plates to allow for subsequent machining of warped plates to a flat surface so that removal of material will not compromise the required strength of the plate.
- All high-strength bolted connections shall be designed as slip critical connections with standard holes, unless otherwise noted. The high-strength bolts shall conform to the maximum spacing requirements for sealing and stitch fasteners. The high-

strength bolts shall conform to the edge distance requirement for fasteners. Consideration should be given to the use of smaller diameter bolts since they require lower specified minimum bolt tensions.

- The minimum number of high-strength bolts in flange splices in the truss chords shall be 6.
- The minimum thickness of the truss to pole connection plates shall be 0.75 inches. The minimum thickness of the truss bracing gusset plates and the stiffener plates shall be 0.50 inches.
- The minimum size fillet weld shall be 0.25 inches, unless noted otherwise. The use of seal and tack welds is not permitted. No welding shall be performed after galvanizing.
- The minimum base plate thickness shall be no less than 2.50 inches, or at least as thick as the anchor bolt diameter, whichever is greater. The determination of the plate thickness in the tubular member to transverse plate connections shall consider the potential for the plate to warp due to the heat from welding. Consideration should be given to the use of thicker plates to allow for subsequent machining of warped plates to a flat surface so that removal of material will not compromise the required strength of the plate.
- The opening in the base plate shall be sized to allow for proper galvanizing and allow conduits projecting from the foundation to pass through it. The size of the opening shall be kept to a minimum to reduce the flexibility of the baseplate.
- The anchor bolt to base plate connection shall be designed as a double-nut connection with shear holes. The minimum distance from the center of the anchor bolt hole to the edge of the base plate shall be no less than 2 times the diameter of the anchor bolt. The anchor bolts shall use an embedded anchorage plate, 0.75 inch minimum thickness, to transmit loads from the pole base to the concrete foundation. The use of hooked anchor bolts is not permitted. The minimum number of anchor bolts shall be 12. The minimum anchor bolt diameter shall be 2.00 inches. The minimum anchor bolt embedment, the distance from the top of the foundation to the top of the embedded anchorage plate, shall be 3.50 feet or the tension development length of the vertical foundation reinforcement plus the end concrete cover, whichever is greater. Each anchor bolt shall be supplied with 5 nuts and 4 washers. Washers shall be placed on the top and bottom surfaces of the pole base plate and anchorage plate. Welding to the anchor bolts is not permitted. The use of lock washers with the anchor bolt assembly is not permitted.

The approximate dimensions of the truss and the pole heights are shown in plan and elevation on the traffic sheets. The actual sign support dimensions shall be determined by the Contractor based on a the horizontal and vertical clearances shown on the plans, a field survey of the finished grade

at the site, the elevation of the top of the finished foundation, the locations of overhead and subsurface utilities, the location of the drainage facilities and noise barrier wall locations.

The minimum vertical clearance from the top of the finished road to the bottom of the sign panels and the centerline of the truss shall be a minimum of 18.00 feet unless shown otherwise on the plans. If shown on the plans, the minimum vertical clearance from the top of the finished road to the bottom of the sign panels and the centerline of the truss shall be as shown on the sign support drawings as amended by the sign support elevation on the traffic sheets. The minimum vertical clearance from the top of the finished road to the lowest point of the bottom chords of the truss system shall be no less than 20.00 feet.

Sign panels shall be installed symmetrically about the centerline of the truss. The bottom of all signs shall be level. Sign panels shall be installed at an angle of 5° from the vertical, with the top edge tilting toward oncoming traffic.

The sign panels and crown panels, if applicable, shall be connected to sign panel support members. The support members shall extend full height of the sign and crown panels. The number and spacing of support members shall be determined by the Contractor based on the width of the sign and crown panels and the support member spacing parameters shown on the plans. Sign panels shall be supported by no less than 3 support members. Crown panels shall be supported by no less than 2 support members. The faying surface between the sign panel support member and the rear face of the sign panel shall be a flange so that panel clips may be placed on both sides of the flange to connect the panel. The outside support members for each sign panel shall include a sign stop at the bottom of the member and a sign hook at the top of the member to support and carry the sign panels.

The sign panel support members shall be designed to be vertically adjustable to compensate for the truss camber. The supports members shall be designed to be installed at any location along the truss. The use of U-bolts and threaded rods is permitted. No less than 2 U-bolts or 4 threaded rods shall be used at each chord connection. The threaded ends of these fasteners shall have double nuts.

The minimum thickness of the sign panel support members and the plate and rolled shape components used in the connection to the sign support shall be 0.25 inches.

The sign support shall be designed for the load effects due to the actual sign panels, including crown panels, as well as any future sign and crown panels that it will carry, as shown on the plans. The sign supports shall also be designed for the load effects of sign and crown panels during all stages of construction which may exist during the project under which the supports are installed. The load effects on the sign support from the sign and crown panels shall include forces and moments due to the eccentricity of the sign and crown panels and the unbalanced lateral loads on the crown panel. The sign support and its component parts shall also be designed for the load effects resulting from the transportation and erection of the support.

The sign support shall be designed so that the pole extends into the truss and is connected at each chord. Connection plates, through each chord, shall be fastened with high-strength bolts to stiffened connection plates fillet welded to the pole. 100% of the fillet welds used in the truss to pole connection shall be non-destructively tested in accordance with the magnetic particle method. All bolts, nuts and washers used in the connection shall be visible. The use of tapped holes in the plates of the connection is not permitted.

Vent and drain holes shall be provided for galvanizing. The number, size and location of vent and drain holes should be coordinated with the galvanizer prior to the submission of the sign support design. The area of vent and drain holes at each end of a member shall be at least 30% of the inside area of the member for members 3.00 inches in diameter and greater and 45% of the inside area of the member for members smaller than 3.00 inches in diameter. The vent and drain holes shall be strategically located for reducing stress and for proper galvanizing. The holes shall be made by drilling. Flame cut holes are not permitted. The edges of all holes shall be rounded by grinding. After galvanizing, exposed holes placed in the sign support components for galvanizing shall be sealed with neoprene plugs.

The pole shall have a handhole located adjacent to base of the pole. The handhole shall be reinforced with a frame. The handhole shall be located with a normal direction that is 90° to the plane formed by the pole and overhead truss. The clear distance from the top of the baseplate to the outside face of the bottom of the handhole frame shall be no less than the diameter of the tubular member plus 2 inches and no greater than the diameter of the tubular member plus 4 inches.

The handhole frame shall be fabricated from steel plate and bent to form a closed shape and joined with a complete joint penetration groove weld. All surfaces of the groove weld shall be ground smooth and flush with the adjacent base metal. The handhole frame shall have a minimum 4.00 inches wide by minimum 6.00 inches high clear opening. The maximum width of the handhole opening, the clear opening plus twice the frame thickness, shall not be greater than 40% of the pole diameter at that section. The inside corners of the handhole frame shall be rounded to a radius of 30% to 50% of the width of the clear opening. The minimum thickness of the handhole frame shall be no less than the thickness of the pole or 0.3125 inches, whichever is greater. The handhole frame shall be connected to the pole with a partial joint penetration groove weld reinforced with a fillet weld. The handhole weld shall start and end at the point that is coincident with the longitudinal axis of symmetry of the pole and the longitudinal axis of symmetry of the handhole frame. 100% of the weld shall be non-destructively tested in accordance with the magnetic particle method. The handhole shall be provided with a cover connected to the frame with no less than 4 stainless steel screws. The cover shall be installed with a neoprene gasket matching the dimensions of the cover. The cover and the gasket and the handhole frame shall be in firm and continuous contact after tightening the fasteners. The cover shall also be attached to the frame with a 1.50 inch long stainless steel chain. The stainless steel chain shall be bolted to the inside face of the cover with a stainless steel bolt with a lock nut and also bolted to the inside side face of the handhole frame with a stainless steel bolt. On pole handhole frames, the side face of the handhole opposite of the stainless steel chain connection shall have a hole with a nut welded to outside face for a galvanized steel grounding bolt.

The ends of each chord member shall be sealed with a removable end cap plate attached to the member with a threaded fastener. The joint between the member and cap plate shall be sealed with a neoprene gasket.

The design of the sign support and the anchorage shall be coordinated with the design of the foundation to ensure that the foundation is adequate for the support reactions and to avoid conflicts between the embedded anchorage and the foundation reinforcement.

Prior to performing a field survey for each sign support, the Contractor shall coordinate with the Engineer to locate and stake each support foundation. The foundations shall be located to avoid conflicts with both subsurface and overhead utilities and subsurface drainage structures. In accordance with Article 1.05.15, the Contractor shall contact "Call Before You Dig" to identify the subsurface utilities that are located in the vicinity of each foundation. Once the location of each foundation has been found acceptable to the Engineer, the Contractor shall perform a field survey to obtain the information necessary to prepare a roadway cross-section with details of each sign support and supporting foundation(s).

Prior to designing each sign support, the Contractor shall prepare and submit a cross-section (elevation) drawing based on a field survey for each sign support to the Engineer for review in accordance with 1.05.02. A cross-section drawing is a working drawing for permanent construction. Only one sign support cross-section shall be shown on each drawing.

The cross-sections shall include at a minimum the following:

- Project number, town, location (route number, direction, mileage), station, structure number, sign location number, and site number
- Location and dimensions of travel lanes and shoulders
- Location and elevation of the high point of the road
- Top and bottom of slope elevations. Slope of finished grade at foundations
- Locations of utilities (both overhead and subsurface)
- Locations of drainage facilities
- Locations of noise barriers, including elevation of top of wall
- Type of protection (metal beam rail/barrier), and the dimension from the front face of metal beam rail /barrier to the edge of the foundation and centerline of the foundation

- Elevation of the top of the foundation(s). The top of the foundation(s) shall project 6.00 inches to 12.00 inches above the level ground or 6.00 inches to 12.00 inches above the finished grade at the high side of a sloping grade.
- Dimension from top foundation to finish grade (existing or proposed as applicable).
- Span, dimension from centerline to centerline of foundations
- Dimensions of sign panel(s)
- Location of sign panel(s) relative to the centerline of the foundations/poles
- Location of sign panel(s) relative to the roadway travel lanes
- Dimension from top of foundation to centerline of truss
- Minimum dimensions from high point of the road to the centerline of the truss and the bottom of the sign panel(s)
- Elevation of centerline of truss

If there are any changes to the proposed location of the sign support and foundations prior to the construction of the foundations, the cross-section shall be re-submitted for review.

Prior to fabrication, the Contractor shall submit working drawings and design computations for each sign support, **based on the reviewed cross-section**, to the engineer for review in accordance with Article 1.05.02. The working drawings and design computations for sign supports shall conform to the requirements of working drawings for permanent construction. An individual, independently packaged set of working drawings and computations, with all details and documents necessary for fabrication and erection of the structure and its components shall be prepared and submitted for **each** support. **A single set of drawings with tabulated data for multiple sign support locations is not permitted.** Combining working drawing submittals for sign structures with submittals for structure foundations is not permitted. Working drawings for the erection of the structure shall conform to Subarticle 6.03.03-2(d).

The packaged set of working drawings and computations for each support shall include the following:

- title sheet
- table of contents
- contact information for designer, fabricator and galvanizer – contact information should include name and address of each firm and the name of contact person with phone number and email address

- copy of fabricator's AISC certification
- copy of the **reviewed** cross-section
- sign support working drawings
- sign support design computations
- welding procedures
- working drawings and supporting calculations for the erection of the structure
- sign support installation procedure, including the method to plumb the poles

The sign support working drawings shall include complete details of all sign support components. The drawings shall include at a minimum the following:

- the project number, town and alpha-numeric support identification number
- reference to the design specifications, including interim specifications
- reference to the design specifications design criteria, such as design wind speed, minimum design life, etc.
- material specifications/designations for all components
- non-destructive weld testing requirements
- details of the location of the longitudinal seam weld in the pole
- vent and drain holes for galvanizing
- dead load and permanent camber
- a plan view of the anchor bolt layout relative to the orientation of the span
- anchor bolt dimensions, including embedment and projection
- support installation procedure, including the method to plumb the pole

The sign support design computations shall include at a minimum the following:

- the project number, town and alpha-numeric support identification number

- references to design specifications, including interim specifications, and the applicable code section and articles
- description/documentation for all computer programs used in the design
- drawings/models of the structure, components and connections, with dimensions, loads and references to the local and global coordinate systems used (as applicable), to facilitate review of the results
- Tabulation of the section properties of the tubular members at each analyzed section. The tabulated values should include the diameter, D (if round member); effective width, b (if multisided member, AASHTO 5.5.2); equivalent diameter (if multisided member, AASHTO 5.6), wall thickness, t ; inside bend radius, r_b (if multisided member, AASHTO 5.5.2), cross-sectional area, A ; moment of inertia, I ; section modulus, S ; radius of gyration, r . AASHTO Table B.2-1 may be used to determine the section properties. If Table B.2-1 is used, the radius measured to the mid-thickness of the wall shall also be provided.
- coefficients and factors used in the design
- results of all applicable limit states
- combined force interaction ratios for all applicable limit states
- maximum vertical deflection resulting from the Service I limit state
- vertical deflection of the free end of the truss due to the wind load effects of truck-induced gusts
- total camber and permanent camber

The submitted design computations shall reflect the load effects due to the actual sign panels, including crown panels, to be installed on the sign structure in the final condition. If additional sign and crown panels are shown on the plans for temporary signing during stage construction or for future signing, separate design computations shall be submitted to reflect those loading conditions and document the adequacy of the sign structure design.

The Contractor shall make printed copies of the stamped working drawings and calculations, of the size and number determined by the Engineer, and deliver the copies as directed by the Engineer.

If the as-built condition of the foundation(s), such as the location or elevation, will impact the design, final erection or assembly of the sign support for conformance with the requirements herein, the cross-section shall be re-submitted for review. Subsequently, the

working drawings and calculations shall be resubmitted to conform to the revised cross-section and the requirements herein.

The support shall be fabricated in accordance with the latest edition of the AASHTO LRFD Bridge Construction Specifications, including the latest interim specifications, amended herein.

The steel fabricator shall meet the requirements of the AISC Certification Program for Manufacturers of Bridge and Highway Components (CPT).

Fabrication of the support may begin only after the working drawings and design computations have been reviewed and the Engineer has authorized fabrication to begin. The Contractor shall submit to the Engineer, no less than 2 weeks prior to the start of fabrication, the name and location of the fabrication shop where the work will be done so that arrangements can be made for an audit of the facility and the assignment of the Department Quality Assurance (QA) inspector. No fabrication will be accepted unless the QA inspector is present during fabrication. No changes may be made during fabrication without prior written approval by the Department.

The Contractor shall furnish facilities for the inspection of material and workmanship in the shop by the Engineer. The Engineer and his representative shall be allowed free access to the necessary parts of the premises.

The Engineer will provide QA inspection at the fabrication shop to assure that all applicable Quality Control plans and inspections are adequately adhered to and maintained by the Contractor during all phases of the fabrication. A thorough inspection of a random selection of elements at the fabrication shop may serve as the basis of this assurance.

Prior to shipment to the project, each individual piece of steel shall be marked in a clear and permanent fashion by a representative of the fabricators' Quality Control (QC) Department to indicate complete final inspection by the fabricator and conformance to the project specifications for that piece. The mark must be dated. A Materials Certificate in accordance with Article 1.06.07 may be used in lieu of individual stamps or markings, for all material in a single shipment. The Materials Certificate must list each piece within the shipment and accompany the shipment to the project site.

Following the final inspection by the fabricator's QC personnel, the Engineer may select pieces of steel for re-inspection by the Department's QA inspector. Should non-conforming pieces be identified, all similar pieces must be re-inspected by the fabricator and repair procedure(s) submitted to the Engineer for approval. Repairs will be made at the Contractor's expense.

The pieces selected for re-inspection and found to be in conformance, or adequately repaired pieces, may be marked by the QA inspector. Such markings indicate the Engineer takes no exception to the pieces being sent to the project site. Such marking does not indicate acceptance or approval of the material by the Engineer.

All welding details, procedures and nondestructive testing shall conform to the requirements of AWS D1.1 Structural Welding Code - Steel.

Personnel performing the nondestructive testing shall be certified as a NDT Level II technician in accordance with the American Society for Non Destructive Testing (ASNT), Recommended Practice SNT-TC-1A and approved by the Engineer.

All nondestructive testing shall be witnessed by Engineer. Certified reports of all tests shall be submitted to the Engineer for examination. Each certified report shall identify the structure, member, and location of weld or welds tested. Each report shall also list the length and location of any defective welds and include information on the corrective action taken and results of all retests of repaired welds.

The Department reserves the right to perform additional testing as determined by the Engineer. Should the Engineer require nondestructive testing on welds not designated in the contract, the cost of such inspection shall be borne by the Contractor if the testing indicates that any weld(s) are defective. If the testing indicates the weld(s) to be satisfactory, the actual cost of such inspection will be paid by the Department.

All members and components shall be hot-dip galvanized in a single dip. Double-dipping of members and components is not permitted. All exterior and interior surfaces of the sign support members and components shall be completely galvanized.

Galvanized members and components shall be free from uncoated areas, blisters, flux deposits, and gross inclusions. Lumps, projections, globules, or heavy deposits of zinc which will interfere with the intended use of the material will not be permitted.

All damaged areas of the hot-dip galvanized surfaces shall be repaired in accordance with the requirements of ASTM A780. If paint containing zinc dust is used for repairs, the dry coating thickness shall be at least 50% greater than the thickness of the adjacent hot-dip galvanized coating, but no greater than 4.0 mils. The paint shall be brush applied. The use of aerosol spray cans shall not be permitted. The color of the finished repair area shall match the color of the adjacent hot-dip galvanized surface at the time of the repair to the satisfaction of the Engineer.

Prior to shipping, all galvanized surfaces of the members and components shall be inspected, in the presence of the Engineer, to determine the acceptability of the galvanized coating. Galvanized coatings may be found acceptable by the Engineer if all surfaces of the members and components meet the galvanizing requirements herein. Only sign support members and components with acceptable galvanized coatings shall be shipped. If the galvanized coating on any member or component is found not acceptable, the Contractor shall submit a repair procedure to the Engineer for review.

Unless provisions for the sign support structure number are otherwise included in the contract, the sign support structure number shall be stenciled in black paint on the right side pole (as determined by the direction of traffic traveling below the structure) centered approximately 5.00 feet off the ground and visible from the roadway. The numeric characters shall be 3.00 inches to 4.00 inches high and placed vertically so that they may be read from top to bottom.

After fabrication, the sign support components shall be assembled in the fabricator's shop, in the presence of the Engineer, to determine the acceptability of the bolted connections and to confirm the permanent camber. The faying surfaces of the connections shall be free of dirt, loose scale, burrs, other foreign material and other defects that would prevent solid seating of the parts. Prior to assembly, the galvanized faying surfaces shall be scored by wire brushing. The faying surfaces of the connection plates shall be checked with a straight edge to ensure that the surfaces are not distorted and the entire faying surface of each plate will be in contact when assembled. The high-strength bolts, including nuts and washes, shall be installed and tensioned in accordance with Subarticle 6.03.03-5(f). A connection may be found acceptable by the Engineer if the faying surfaces of the connection plates are in firm, continuous contact after properly tensioning the bolts. Only sign supports with acceptable connections shall be shipped. If a bolted connection is found not acceptable, the Contractor shall submit a procedure to repair the connection to the Engineer for review. Galvanized surfaces damaged by the repair procedure shall be hot dip galvanized. Repair of the damaged galvanized surfaces in accordance with the requirements of ASTM A780 or with a galvanizing repair stick is not permitted. Bolts, nuts and washers used for the trial shop fit-up shall not be reused in the final field assembly. The permanent camber shall be measured at the end of the truss and the structure shall be rejected if the camber does not meet the following:

$$L/1000 \leq \text{Permanent Camber} \leq L/500$$

where L is the span length of the overhead member measured from centerline to the end of the truss.

The finished members and components shall be protected with sufficient dunnage and padding to protect them from damage and distortion during transportation. Damage to any material during transportation, improper storage, faulty erection, or undocumented fabrication errors may be cause for rejection of said material at the project site. All costs associated with any corrective action will be borne by the Contractor.

Following delivery to the project site, the Engineer will perform a visual inspection of all material to verify shipping documents, fabricator markings, and that there was no damage to the material or coatings during transportation and handling.

The Engineer is not responsible for approving or accepting any fabricated materials prior to final erection and assembly at the project site.

High-strength bolts, nuts and washers shall be stored in accordance with Subarticle 6.03.03-5(f).

The support shall be erected, assembled and installed in accordance with these specifications and the procedures and methods submitted with the working drawings. The Contractor and the support designer are responsible to ensure that the erection and assembly procedures and methods in this specification are acceptable for use with the support. Changes to these methods and procedures shall be submitted with the working drawings and computations.

Prior to installation of the support, the exposed threads of all the embedded anchor bolts shall be cleaned of accumulated dirt and concrete and lubricated. The threads and bearing surfaces of all the anchor bolt nuts shall be cleaned and lubricated. The anchor bolts and nuts are properly lubricated if the nuts can be turned by hand on the anchor bolt threads. The lubricant shall contain a visible dye of any color that contrasts with the color of the galvanizing. Re-lubricate the threads of the anchor bolts and nuts if more than 24 hours has elapsed since earlier lubrication, or if the anchor bolts and nuts have become wet since they were first lubricated.

The space between the bottom of the baseplate and the top of the foundation shall not be sealed with closed cell elastomer or filled with grout, unless otherwise noted.

Install (turn) the leveling nuts onto the anchor bolts and align the nuts to the same elevation or plane. The distance from the bottom of the leveling nuts to the top of the foundation shall not exceed 1.00 inch. Place a structural hardened washer on top of each leveling nut, 1 washer on each anchor bolt.

The pole shall be erected so that the centerline of the pole will be plumb after the application of all the dead loads. The pole may be initially installed raked in the opposite direction of the overhead member to obtain the plumb condition. Raking the pole may be accomplished by installing the leveling nuts in a plane other than level.

Install the pole base plate atop the washers resting on the leveling nuts, place a structural hardened washer on each anchor bolt resting it on the top of the base plate, and install (turn) a top nut on each anchor bolt until the nut contacts the washer. The leveling nuts and washers shall be inspected, and if necessary the nuts (turned), so that the washers are in full contact with the bottom surface of the base plate.

Tighten the top nuts to a snug tight condition in a star pattern. Snug tight is defined as the maximum rotation resulting from the full effort of one person using a 12.00 inch long wrench or equivalent. A star tightening pattern is one in which the nuts on opposite or near-opposite sides of the bolt circle are successively tightened in a pattern resembling a star (e.g., For an 8-bolt circle with bolt sequentially numbered 1 to 8, tighten nuts in the following bolt order: 1, 5, 7, 3, 8, 4, 6, 2.).

Tighten leveling nuts to a snug tight condition in a star pattern.

Before final tightening of the top nuts, mark the reference position of each top nut in a snug-tight condition with a suitable marking on 1 flat with a corresponding reference mark on the base plate at each bolt. Then incrementally turn the top nuts using a star pattern one-sixth of a turn beyond snug tight. Turn the nuts in at least two full tightening cycles (passes). After tightening, verify the top nut rotation. The top nuts shall have full thread engagement. The distance from the bottom of the leveling nuts to the top of the foundation shall not exceed 1.00 inch.

High-strength bolts, including nuts and washers, shall be installed and tensioned in accordance with Subarticle 6.03.03-5(f). The truss shall be temporarily and fully supported while all the high-

strength bolts are installed and tensioned. The temporary support of the truss shall not be removed until the Engineer has confirmed that the faying surfaces of the connection/flange plates are in firm, continuous contact and the high-strength bolts were properly installed and tensioned. All high-strength bolts in the bolted connections shall be inspected (in accordance with Subarticle 6.03.03-5(f) to confirm the high-strength bolts were properly tensioned.

After erecting the support, the support shall be electrically grounded by attaching the bare copper grounding conductor to the inside of the handhole frame with a galvanized steel bolt and to the ground rod with a ground clamp. The rigid metal conduit shall be electrically grounded by attaching the bare copper grounding conductor to the insulated bonding bushing and to the ground rod with a ground clamp.

After erection of the support and before the installation of the sign panels, if the structure exhibits excessive vibration, oscillations or deflections as determined by the Engineer, the Contractor shall immediately stabilize the structure to the satisfaction of the Engineer. Stabilizing the structure may require the removal of a portion of the structure or the entire structure.

The sign panels shall be located and mounted on the truss as shown in the working drawings.

After installation of the sign panels, the anchor bolts nuts (leveling and top anchor nut) and washers shall be in full contact with the top and bottom surfaces of the pole baseplate and the centerline of the pole shall be plumb.

After erection of the support and after the installation of the sign panels, if the structure exhibits excessive vibration, oscillations or deflections as determined by the Engineer, the Contractor shall design and construct devices to mitigate the movements. The Contractor is responsible for immediately stabilizing the structure to the satisfaction of the Engineer. Stabilizing the structure may require the removal of the sign panels or the entire structure. Prior to installation of any mitigation device, the Contractor shall submit drawings, design computations other documentation to the Engineer for review in accordance with Article 1.05.02.

Method of Measurement: This work will be measured for payment by the number of cantilever sign structures, completed and accepted in place.

Basis of Payment: This work will be paid for at the contract unit price each for "4 Chord Truss Cantilever Sign Structure", complete in place, which price shall include field survey, equipment, materials, tools and labor incidental to the design, fabrication, quality control, transportation, erection and installation, including anchorage materials, sign panel support members and mitigation devices, if required, of the supports at the locations specified on the plans.

<u>Pay Item</u>	<u>Pay Unit</u>
4 Chord Truss Cantilever Sign Structure	ea.

ITEM #1202999A – DRILLED SHAFT TRAFFIC STRUCTURE FOUNDATION

Description: Work under this item shall consist of the subsurface investigation, design and construction of drilled shaft foundations for traffic structures, in accordance with the details shown on the plans, in accordance with these specifications and as ordered by the Engineer. For the purposes of this specification, a traffic structure support may be an overhead cantilever or bridge type sign support structure.

Materials: The reinforcing steel shall be uncoated unless otherwise noted on the plans. The reinforcing steel shall be ASTM A615, Grade 60 reinforcement conforming to the requirements of Article M.06.01.

The concrete for the drilled shaft shall conform to Article M.03 for Class PCC04480. The slump shall be maintained at acceptable levels throughout the concrete placement to ensure appropriate workability for consolidation within the drilled shaft. The concrete shall contain 1% - 7% air entrainment. The concrete mix design, including admixtures, shall be submitted to the Engineer for approval.

The concrete for the formed pedestal shall conform to Article M.03 for Class PCC04460. The concrete mix design, including admixtures, shall be submitted to the Engineer for approval.

The slurry, if used, shall be Contractor designed mineral or polymer slurry that meets the range of values listed herein. The slurry mix design, including admixtures, shall be submitted to the Engineer for approval.

Rigid metal conduit, ground rod sleeves and related hardware, and end caps shall be galvanized steel conduit, and shall conform to Article M.15.09.

Ground rods shall be 0.625 inches in diameter by 12.00 feet long copper clad steel. The copper cladding shall be a minimum thickness of 0.128 inches. The ground clamp shall be a square-head bolt type, approved for direct burial.

Stainless steel mesh shall be comprised of either Grade T316 or Grade T304 stainless steel wire and shall have a minimum of 5 wires per inch in both directions.

Hose clamps shall be stainless steel and shall be adjustable.

Bare copper wire shall conform to Article M.15.13.

Topsoil shall conform to Article M.13.01.

Fertilizer shall conform to Article M.13.03.

Seed mixture shall conform to Article M.13.04.

Mulch shall conform to Article M.13.05.

Erosion control matting shall conform to Article M.13.09.

Construction Methods:

Subsurface Conditions for Bidding: For the purpose of bidding this item, the Contractor shall assume that the subsurface conditions for each foundation location consists of cohesionless medium dense granular soil (AASHTO A-1 or A-2) with cobbles present and a high groundwater table which requires the use of wet construction/concreting methods.

Subsurface Conditions for Foundation Design: As early as possible and prior to preparation of the foundation design, the Contractor **shall** perform a subsurface investigation for **each** sign foundation location. The subsurface data obtained in the exploration program at each site shall be used in the design of the foundation at that site. Use of the assumed subsurface condition (that was provided for the purpose of bidding), an assumed conservative subsurface condition or any other assumed subsurface condition shall not be allowed for use in the foundation design nor shall any assumed subsurface condition relieve the Contractor from their responsibility of obtaining a test boring at each foundation site. The subsurface investigation program should be prepared and executed in accordance with the most recent editions of the AASHTO Manual on Subsurface Investigations and ConnDOT Geotechnical Engineering Manual. The Contractor shall provide a full-time inspector to oversee the subsurface exploration program. The subsurface investigations and all related cost will not be measured for payment and shall be included in the cost of the foundation.

The Contractor shall review results of their subsurface investigation to determine if subsurface conditions for sign foundation locations differ materially from those assumed at the time of bid. Should the subsurface investigation(s) encounter conditions that differ materially, the Contractor shall notify the Engineer in writing prior to the submission of the working drawings and calculations. All matters regarding increased cost relating to agreed upon change in subsurface conditions will be handled per Section 1.04.04 – Differing Site Conditions.

Foundation Design Requirements: The design of drilled shaft traffic structure foundations shall conform to the requirements of the latest edition of AASHTO LRFD Specifications for Structural Supports for Highway Signs, Luminaires and Traffic Signals, including the latest interim specifications, available prior to the advertising date of the contract, amended as follows:

- The foundation shall be designed for the soils and rock properties and parameters based on the subsurface conditions (character of the soil and rock, presence of ground water, etc.) in the location of, adjacent to and below the drilled shaft foundation excavation determined by the subsurface investigation.

- The compressive strength, f'_c , of the concrete used in the design shall be 4,000 psi. The concrete cover for reinforcing in a drilled shaft shall conform to the following:

Shaft Diameter	Minimum Cover
Less than or equal to 3.00 feet	3.00 inches
Greater than 3.00 feet and less than 5.00 feet	4.00 inches
Greater than or equal to 5.00 feet	6.00 inches

- The reinforcement shall be uncoated and conform to ASTM A615, Grade 60.
- The foundation shall be designed for the traffic structure support reactions for all applicable limit states. The reactions shall include axial, shear, flexural and torsional load effects.
- For sign support foundations, the minimum drilled shaft diameter shall be 3.00 feet, unless otherwise noted on the plans.
- The design of the drilled shaft foundation shall include embedment of the foundation in soil, the embedment of the foundation in rock or the embedment of the foundation partially in soil and partially in rock, as applicable based on the findings of the required subsurface investigation at each foundation location.
- The design of the drilled shaft foundation embedment depth shall account for the slope of the finished grade.
- The minimum embedment for a drilled shaft foundation, excavated entirely in soil, shall be no less than 15.00 feet below the finished grade at the low side of a sloping grade. The minimum embedment for a drilled shaft foundation, excavated entirely in rock shall be no less than 10.00 feet below the finished grade at the low side of a sloping grade.
- For sign support foundations, the top of the drilled shaft pedestal shall project 6.00 inches to 12.00 inches above the level ground or 6.00 inches to 12.00 inches above the finished grade at the high side of a sloping grade, unless otherwise shown on the plans.
- The drilled shaft foundation shall be reinforced with longitudinal and transverse reinforcement. The area of longitudinal reinforcement should be no less than the sum of the reinforcement required for flexure and the longitudinal reinforcement required for torsion. The area of transverse reinforcement should be no less than the sum of the reinforcement required for shear and the transverse reinforcement required for torsion.

- In drilled shaft foundations for cantilever sign structures, the area of transverse reinforcement provided shall prevent the concrete breakout at the edge of the foundation due to the torsional load on the anchor bolt group. The area of transverse reinforcement provided shall be considered adequate to prevent this condition if the nominal torsional strength of the foundation is greater than the concrete breakout strength. The concrete breakout strength shall be determined in accordance with the latest edition of the “Building Code Requirements for Reinforced Concrete”, ACI 318, Appendix D.
- The minimum number of longitudinal reinforcing bars shall be 16. The minimum size of longitudinal reinforcing bars shall be #8. The minimum area of longitudinal reinforcing bars shall be no less than 1% of the gross cross-sectional area of the shaft. The minimum clear distance between longitudinal reinforcing bars shall be no less than 5 times the maximum aggregate size or 5.00 inches, whichever is greater. The reinforcement shall extend full length of the drilled shaft foundation, including the pedestal, less cover requirements. Splicing of the longitudinal reinforcement is not permitted.
- The drilled shaft foundation shall be transversely reinforced with spirals or circular, one piece, enclosed ties. The minimum size of the transverse reinforcement shall be #4. The maximum spacing/pitch of the transverse reinforcement shall be no more than 6.00 inches. The minimum spacing/pitch of the transverse reinforcement shall be no less than 4.00 inches. The maximum spacing/pitch of the transverse reinforcement in the top 2.00 feet of the foundation shall be no more than 4.00 inches. The spiral reinforcement shall be terminated at the top and the bottom with 1 ½ turns of the reinforcing and a 135° standard hook. Spirals may be spliced with lap splices or mechanical connectors. For spirals, the minimum lap splice length shall be 1.7 times the tension development length (including modification factors) of the bar or 48 bar diameters, whichever is greater. For spirals, the mechanical connectors shall develop both in tension and compression 125% of the specified yield strength of the bar and conform to the latest edition of the AASHTO LRFD Bridge Design Specifications, including the latest interim specifications. For ties, the minimum lap splice length shall be no less than 1.7 times the tension development length (including modification factors) of the bar. Tie lap splices shall be alternated. The ends of the bars in lap splices shall be anchored with a 135° standard hook around longitudinal reinforcement.
- For sign support foundations, the top of the drilled shaft shall be designed with a square pedestal to facilitate the installation of the anchor bolts and rigid metal conduits. The plan dimensions of the pedestal shall equal the diameter of the drilled shaft. The top and sides of the pedestal shall be reinforced with a grillage of reinforcement. The minimum size reinforcement shall be #5. The minimum concrete cover shall be 3.00 inches, unless otherwise indicated on the plans.

- The design of the foundation shall be coordinated with the traffic structure support to avoid conflicts between the embedded support anchorage and the foundation reinforcement.

Submittal Requirements for Foundations: Prior to excavating for the foundation, the Contractor shall submit working drawings and design computations for the foundation(s) at each sign support, **based on the reviewed sign structure cross-section**, to the Engineer for review in accordance with Article 1.05.02. The working drawings and design computations for foundations shall conform to working drawings for permanent construction. An individual, independently packaged set of working drawings and computations, with all details and documents necessary for fabrication and construction shall be prepared and submitted for the foundation(s) at **each** support. **A single set of drawings with tabulated data for multiple foundation locations is not permitted.** Combining working drawing submittals for sign structures with submittals for structure foundations is not permitted.

The packaged set of working drawings and computations for the foundations at each support shall be submitted in an individual file in electronic portable document format (.pdf) with appropriate bookmarks commenting enabled. The packaged set shall include the following:

- title sheet
- table of contents
- contact information for designer – contact information should include name and address of design firm, name of contact person with phone number and email address
- copy of the **reviewed** cross-section
- results of subsurface investigation, including boring logs and geotechnical design recommendations
- foundation working drawings
- foundation design computations

The working drawings shall include complete details of all foundation components. The drawings shall include at a minimum the following:

- the project number, town and alpha-numeric support identification number
- reference to the design specifications, including interim specifications

- material specifications for all components
- embedment depths for foundation in soil, rock and a combination of soil and rock
- anchor bolt details, including dimensions, embedment and projection

The design computations shall include at a minimum the following:

- the project number, town and alpha-numeric support identification number
- references to design specifications, including interim specifications, and the applicable code section and articles
- description/documentation for all computer programs used in the design
- drawings/models of the foundation with dimensions, loads and references to the local and global coordinate systems used (as applicable), to facilitate review of the results
- coefficients and factors used in the design
- sign support reactions of all applicable limit states
- soil and rock design parameters
- computations demonstrating the geotechnical and structural capacity of the foundation for all applicable limit states

The submitted foundation design computations shall reflect the load effects due to the actual sign panels, including crown panels, of the supported sign structure in the final condition. If additional sign and crown panels are shown on the plans for temporary signing during stage construction or for future signing, separate foundation design computations shall be submitted to reflect those loading conditions and document the adequacy of the foundation.

The Contractor shall make printed copies of the stamped working drawings and calculations, of the size and number determined by the Engineer, and deliver the copies as directed by the Engineer in accordance with the “Notice To Contractor – COMPASS Submittals” and the special provision “Section 1.05 – COMPASS Contractor Submittals”.

Prior to excavating for the foundation, the Contractor shall submit the following:

Reinforcing Steel Shop Drawings: Based on the accepted foundation design, reinforcing steel shop drawings shall be prepared for each foundation. A copy of

the reviewed and stamped reinforcing steel shop drawings shall be submitted in accordance with Article 1.05.02.

Concrete Mix Design: The Contractor shall submit the concrete mix design, including admixtures, for review in accordance with Article M.03.02.

Slurry Mix Design: If the Foundation Construction Procedure involves the use of slurry, the Contractor shall submit the slurry mix design for review in accordance with Article 1.05.02.

Drilled Shaft Foundation Construction Personnel: The Contractor performing the work described in this specification shall have installed drilled shafts of both diameter and length similar to those required for the traffic structures for a minimum of 3 years prior to the bid opening date for this project. The Contractor shall submit a list containing at least 3 projects completed in the last 3 years on which the Contractor has installed drilled shafts of a diameter and length similar to those shown on the plans. The list of projects shall contain names and phone numbers of owner's representatives who can verify the Contractors' participation on those projects. The Contractor shall provide a list identifying the on-site supervisor(s) and drill operator(s) for approval by the Engineer. The on-site supervisor(s) shall have a minimum 2 years of experience in supervising the construction of drilled shafts of a diameter and length similar to those shown on the plans. The drill operator(s) shall have a minimum 1 year experience in drilling for the construction of drilled shafts of a diameter and length similar to those shown on the plans. The list shall contain a summary of each individual's experience. Should the Contractor elect to change personnel during construction of the shaft, the same approval process will need to be completed for the new personnel prior to them starting work on the project. The Contractor shall not be compensated for any delays resulting from their changing of personnel. All documentation for review shall be submitted in accordance with Article 1.05.02

Drilled Shaft Foundation Construction Procedure: The Contractor shall submit a written foundation construction procedure outlining the equipment; drilling procedure for soil and rock, including how spoils will be handled; temporary casing placement and removal; slurry placement; reinforcement, anchor bolt and conduit placement; and concrete placement required for the drilled shaft foundation construction for review in accordance with Article 1.05.02. The procedure should include contingencies for the various soil, rock and subsurface water conditions that may be encountered during the foundation construction. Also required in this submission are the following:

- list of proposed equipment to be used, including cranes, drills, augers, bailing buckets, final cleaning equipment, desanding equipment, slurry pumps, core sampling equipment, tremies or concrete pumps, casing, etc.

- details of overall construction operation sequence and the sequence of shaft construction in bents or groups
- details of shaft excavation methods
- when the use of slurry is anticipated, details of the mix design and its suitability for the subsurface conditions at the construction site, mixing and storage methods, maintenance methods, and disposal procedures
- details of methods to clean the shaft excavation
- details of reinforcement placement, including support and centralization methods
- details of concrete mix design and test results of both a trial mix and a slump loss test. The tests shall be conducted by an approved testing laboratory using approved methods to demonstrate that the concrete meets slump loss requirements
- details of concrete placement, including proposed operational procedures for free fall, tremie or pumping methods, proposed concreting log form and computations for time duration of shaft pour estimates
- details of casing installation and removal methods
- details of methods for removal of obstructions. Obstructions the Contractor shall provide details of methods for removal include, but are not necessarily be limited to, boulders, concrete, riprap, steel, timber, etc.

The Engineer will evaluate the foundation construction procedure for conformance with the plans, specifications and special provisions and will then notify the Contractor of any additional information required and/or changes necessary to meet the contract requirements. All procedural approvals given by the Engineer shall be subject to trial in the field and shall not relieve the Contractor of the responsibility to satisfactorily complete the work as detailed in the plans and specifications. The Contractor shall not commence construction of the drilled shafts until the Engineer has accepted the foundation construction procedure.

A Foundation Construction Procedure may be accepted by the Engineer without inclusion of slurry if the Contractor chooses to use permanent or temporary casings in accordance with the permanent or temporary casing method, described below. However, a slurry procedure and slurry mix design shall be required if the Contractor chooses to advance excavation ahead of the casings or if the Engineer determines that application of slurry is required to maintain soil stability. The Contractor shall be responsible for any delays to the project resulting from slurry

construction procedure and mix design reviews submitted after approval of a dry and permanent or temporary casing method.

Excavations required for shafts shall be performed through whatever materials are encountered, to the dimensions and elevations in the working drawings or as ordered by the Engineer. The methods and equipment used shall be suitable for the intended purpose and materials encountered. Shaft excavation may be performed by combinations of augering, rotary drilling, down-the-hole hammer, reverse circulation drilling, clamming, scraping, or other means approved by the Engineer. Generally, either the dry method, wet method, or temporary casing method may be used, as necessary, to produce sound, durable concrete foundation shafts free of defects. The Contractor shall select and use the method that is needed to properly accomplish the work, as determined by site conditions and subject to the approval of the Engineer. The Contractor is responsible for maintaining the stability of the shaft excavation during all phases of construction.

The dry method consists of drilling the shaft excavation, removing accumulated water and loose material from the excavation, and placing the shaft concrete in a relatively dry excavation. The dry construction method shall be used only at sites where the groundwater table and site conditions are suitable to permit construction of the shaft in a relatively dry excavation, and where the sides and bottom of the shaft are stable and may be visually inspected prior to placing the concrete. The use of the dry construction method is permitted if less than one foot of water accumulates in the bottom of a hole without pumping over a one hour period, the excavation remains stable and any loose material and water can be removed prior to placement of concrete.

The wet construction method shall be used at sites where a dry excavation cannot be maintained for placement of the shaft concrete. Wet construction methods consist of using a polymer or mineral slurry to maintain stability of the hole perimeter while advancing the excavation to final depth, placing the reinforcing cage and shaft concrete. This procedure may require desanding and cleaning the slurry; final cleaning of the excavation by means of a bailing bucket, air lift, submersible pump or other devices; and placing the shaft concrete with a tremie. Unless it is demonstrated to the satisfaction of the Engineer that the surface casing is not required, temporary surface casings shall be provided to aid shaft alignment and position, and to prevent sloughing of the top of the shaft excavation. Surface casing is defined as the amount of casing required from the ground surface to a point in the shaft excavation where sloughing of the surrounding soil does not occur.

The temporary or permanent casing construction methods may be used in lieu of the dry or wet construction methods or where the dry or wet construction methods are inappropriate. Temporary or permanent casing construction methods consist of advancing the excavation through caving material with or without slurry. Casings may be installed by driving or vibratory procedures in advance of excavation to the lower limits of the caving material. When a nearly impervious formation is reached, a casing is placed in the hole and sealed in the nearly impervious formation. After the drilling fluid is removed from the casing, drilling may proceed as with the dry method. The temporary casing is withdrawn when the shaft concrete is placed. If seepage conditions prevent use of the dry method, excavation is completed using the wet

method. Slurry may be omitted if the casing is advanced ahead of drilling and only if minor caving of the hole is observed. Slurry shall be used in installation if drilling is to advance ahead of the casing or if the Engineer determines that the application of the slurry is required in order to maintain soil stability around the hole.

If the Engineer determines that the foundation material encountered during excavation is unsuitable or differs from that anticipated in the design of the shaft, or if rock is encountered at an unanticipated elevation, the Contractor's foundation designer shall determine if the foundation embedment should be revised from that shown on the working drawings. If rock is encountered, the Engineer shall be notified to inspect and determine the elevation of the top of competent rock. Any revisions to the foundation embedment during construction shall be reviewed by the Engineer.

Excavated materials which are removed from the shaft excavation and any drilled fluids used shall be disposed of by the Contractor as directed by the Engineer and in accordance with Section 1.10.

Permanent and temporary casings shall be metal, smooth, clean, watertight, and of ample strength to withstand both handling and driving stresses and the pressure of both concrete and the surrounding earth materials. The outside diameter of casing shall not be less than the specified size of the shaft. Temporary casings shall be removed while the concrete remains workable (i.e., a slump of 4.00 inches or greater). Before the casing is withdrawn and while the casing is being withdrawn, a 5.00 foot minimum head of fresh concrete in the casing shall be maintained so that all the fluid trapped behind the casing is displaced upward without contaminating the shaft concrete. The required minimum concrete head may have to be increased to counteract groundwater head outside the casing. Separation of the concrete by hammering or otherwise vibrating the casing, during withdrawal operations, shall be avoided. Casing extraction shall be at a slow, uniform rate with the pull in line with the shaft axis.

Slurry used in the drilling process shall be a mineral or polymer slurry. The slurry shall have both a mineral grain size that will remain in suspension and sufficient viscosity and gel characteristics to transport excavated material to a suitable screening system. The percentage and specific gravity of the material used to make the suspension shall be sufficient to maintain the stability of the excavation and to allow proper concrete placement. The level of the slurry shall be maintained at a height sufficient to prevent caving of the hole.

The slurry shall be premixed thoroughly with clean fresh water at a temperature above 41° F and adequate time allotted for hydration prior to introduction into the shaft excavation. The elevation of the slurry within the shaft foundation shall be maintained within 24.00 inches of the top casing and at least 48.00 inches above the existing water level during drilling and until the concrete placement is essentially complete. The slurry properties shall be maintained at all times, including non-working periods and stoppages. The slurry shall be circulated and agitated, continuously if necessary, to maintain the slurry properties and to prevent it from setting up in the shaft.

The Contractor, in the presence of the Engineer, shall perform control tests on the slurry to ensure that the density, viscosity, and pH fall within the acceptable limits tabulated below. The Contractor shall provide all equipment required to perform the tests. If desanding is required, sand content shall not exceed 4% (by volume) at any point in the shaft excavation as determined by the American Petroleum Institute sand content test.

Range of Values (at 68°F)

Property (Units)	Time of Slurry Introduction	Time of Concreting (in Hole)	Test Method
Density (pcf)	64.3 to 69.1	64.3 to 75.0	Density Balance
Viscosity (seconds per quart)	28 to 45	28 to 45	Marsh Cone
pH	8 to 11	8 to 11	pH paper or meter

The control tests to determine unit weight (density), viscosity, and pH values of the slurry shall be done during the shaft excavation to establish a consistent working pattern.

Prior to placing shaft concrete, slurry samples shall be taken from the bottom and at intervals not exceeding 10.00 feet for the full height of slurry. Any heavily contaminated slurry that has accumulated at the bottom of the shaft shall be eliminated. The mineral slurry shall be within specification requirements immediately before shaft concrete placement.

The hole shall be covered when left unattended.

After completing the shaft excavation, all loose material existing at the bottom of the hole shall be removed.

Prior to placing the reinforcement into the shaft, the Contractor, in the presence of the Engineer, shall determine the shaft dimensions, depth and alignment of the shaft. The concrete shaft shall not be out of plumb by more than ¼ inch per foot of depth. The Contractor shall provide all equipment necessary for checking the shaft excavation. The Engineer shall inspect the shaft and verify that it has been properly cleaned.

The reinforcing steel shall be fabricated and assembled in accordance with Article 6.02.03. All reinforcement shall be assembled with wire ties. Welding to assemble the reinforcement is not permitted.

Immediately after the shaft excavation has been inspected and approved by the Engineer and prior to placement of the concrete, the assembled reinforcing steel cage, including cage stiffener bars, spacers, centralizers, and other necessary appurtenances, shall be carefully placed into the shaft excavation as a unit. Dropping or forcing cages into the shaft will not be allowed. The reinforcing steel in the shaft shall be tied and supported so that the reinforcing steel will remain within allowable tolerances of its intended position until the concrete will support the reinforcing steel. When concrete is placed by tremie methods, temporary hold-down devices shall be used to

prevent uplifting of the reinforcing steel cage during concrete placement. Concrete spacers or other approved noncorrosive spacing devices shall be used at sufficient intervals not exceeding 5.00 feet along the shaft to ensure concentric location of the cage within the shaft excavation. When the size of the longitudinal reinforcing steel is larger than a #8 bar, such spacing shall not exceed 10.00 feet. After placement of the reinforcing cage, the Engineer shall inspect the shaft to ensure that it has remained clean. If the inspection indicates that loose material has accumulated at the bottom of shaft excavation, the Contractor shall remove the reinforcing cage and reclean the shaft.

Concrete shall be placed in the shaft excavation as soon as possible, but no more than 4 hours after completion of excavation and cleaning of the bottom of the excavation, and no more than 2 hours after placement of the reinforcing steel cage. Concrete shall be placed in a continuous operation to the top of the shaft. The concrete level shall be horizontal during the pouring operations. Concrete placement shall continue after the shaft is full until good quality concrete is evident at the top of the shaft. The elapsed time from the beginning of concrete placement in the shaft to the completion of placement shall not exceed 2 hours.

In dry construction, concrete shall be placed in a single continuous operation with the flow of concrete down the center of the shaft excavation so as to consolidate the concrete on impact. During placement operations, the concrete is not permitted to hit the reinforcing steel. A dropchute, consisting of a hopper and flexible hose, may be used to direct the concrete down the center of the foundation and prevent the concrete from hitting the reinforcing steel. Accumulated water shall be removed before placing the concrete. At the time of concrete placement, no more than 2.00 inches of water may exist at the bottom of the excavation and loose sediment no more than 0.50 inches over one-half the base is acceptable.

In wet (slurry) construction, concrete to be placed by the tremie method, where the concrete displaces the slurry from bottom of the excavation to the top. The concrete shall be placed through a top metal hopper and into a rigid leak-proof elephant trunk tremie tube, sufficiently large enough to permit free flow of concrete. The tremie tube shall be positioned so that it can be removed without disturbing the reinforcing. Initially, the discharge end of the tremie tube shall be sealed closed (plugged) to prevent slurry from entering the tube after it is placed in the excavation and before the tube is filled with concrete. After concrete placement has started, the tremie tube shall be kept full of concrete to the bottom of the hopper to maintain a positive concrete head. The flow of concrete shall be induced by slightly raising the discharge end of the tube, always keeping the tube end in the deposited concrete. No horizontal movement of the tremie tube will be permitted.

The shaft concrete shall be vibrated or rodded to a depth of 5.00 feet below the ground surface except where soft uncased soil or slurry remaining in the excavation will possibly mix with the concrete.

Exposed concrete shall be cured and finished in accordance with Subarticle 6.01.03-7, 9 and 10.

Anchor bolt assemblies shall be embedded in the concrete as shown on the working drawings. A template plate shall be used to hold the anchor bolt assemblies, conduits and ground rod sleeve in the correct position until the concrete has set. The anchor bolts shall be installed plumb.

All conduit ends terminating below grade shall be capped with a malleable iron caps. All above-grade conduit ends shall be terminated with an insulated bonding bushing with tinned insert. The rigid metal conduit sweeps shall extend a minimum of 2.00 feet from the side of the foundation and shall be placed a minimum of 2.50 feet below finished grade.

Stainless steel wire mesh shall be installed tight to the top of the foundations and attached to sign support structure baseplates to provide a barrier against possible entry of rodents, birds, insects, and reptiles. The mesh shall be attached to the baseplate with the use of an adjustable stainless steel hose clamp of a diameter that is compatible with the geometry of the baseplate.

Ground rod and ground wire shall be installed as shown on the plans.

No construction operations that would cause soil movement adjacent to the shaft, other than mild vibration, shall be conducted for at least 48 hours after shaft concrete has been placed.

The top of the foundations shall be backfilled and the adjacent disturbed ground surfaces restored to match the surrounding area after the concrete has cured and the forms are removed. Placement of topsoil shall conform to Articles 9.44.01 and 9.44.03. Turf establishment shall conform to Article 9.50.03.

After the foundation has cured, the Contractor shall obtain the as-built top of foundation elevations based on a field survey.

The traffic structures shall not be erected on the foundation until both the pedestal concrete and the shaft concrete has attained a compressive strength, f'_c , greater than or equal to 4,000 psi based on physical testing.

Method of Measurement: This work will be measured for payment by the number of foundation units, each completely installed and accepted. One foundation unit is required to support each cantilever sign support. Two foundation units are required to support each bridge sign support.

The work to remove rock from the foundation excavation will be measured from the top of rock to the bottom of rock excavation.

Basis of Payment: The work will be paid for at the contract unit price each for “Drilled Shaft Traffic Structure Foundation,” completed and accepted in place, which price shall include all equipment, materials, tools and labor incidental to the design, fabrication, construction and disposal of drilling spoils, of the foundations at the locations specified on the plans.

No additional payment will be made for the Contractor to test the slurry when it is used to construct a drilled shaft foundation. No additional payment will be made for subsurface investigations performed by the Contractor.

When rock is encountered within the limits of excavation, its removal will be paid for at the Contract unit price per vertical foot for "Rock in Foundation Excavation," which price shall include any additional excavation to remove the rock and any additional concrete required to fill the excavation beyond the designed foundation hole dimensions. Rock, in so far as it applies to "Rock in Foundation Excavation," shall be defined as rock in definite ledge formation, boulders, or portions of boulders, cement masonry structures, concrete structures or portland cement concrete pavement which has a cross-sectional area that exceeds 50% of the cross-sectional area of the designed foundation hole.

The removal of existing roadside barrier systems, installation and removal of temporary roadside barrier systems and resetting existing roadside barrier systems will not be paid for separately, but will be included as part of the work.

The temporary support, protection and restoration of utilities (if necessary), including existing underground wiring, conduits, drainage structures, pipes and underdrain systems within the excavation limits will not be paid for separately, but will be included as part of the work.

Backfilling and restoration of adjacent ground surfaces (pavement, slope protection, topsoil & seed, etc.) in all areas disturbed by the work will not be paid for separately, but will be included as part of the work. The Engineer will determine the type, thickness and horizontal limits of the surface treatments to be restored.

The installation of new or upgraded permanent roadside barrier systems, if required, will not be paid for as part of this work, but will be paid for under separate items.

<u>Pay Item</u>	<u>Pay Unit</u>
Drilled Shaft Traffic Structure Foundation	ea.

ITEM #1203109A – SIDE MOUNTED SIGN FOUNDATION

Work under this item shall conform to the requirements of Section 12.03, supplemented and amended as follows:

12.03.02 – Materials:

Replace the first sentence with the following:

“Concrete shall be Class PCC03340 meeting the pertinent requirements of Sections 6.01 and M.03.”

Add the following after paragraph 3:

The slurry, if used, shall be Contractor designed mineral or polymer slurry that meets the range of values listed herein. The slurry mix design, including admixtures, shall be submitted to the Engineer for approval.

12.03.03 – Construction Methods:

This section shall be amended as follows:

If the Foundation Construction Procedure involves the use of slurry, the Contractor shall submit the slurry mix design for review in accordance with Article 1.05.02 prior to excavating for the foundation.

For Side Mounted Sign Foundations that are anticipated to required wet construction methods, the Contractor shall submit a written foundation construction procedure outlining the equipment; drilling procedure for soil and rock, including how spoils will be handled; temporary casing placement and removal; slurry placement; and concrete placement required for the drilled shaft foundation construction for review in accordance with Article 1.05.02. The procedure should include contingencies for the various soil, rock and subsurface water conditions that may be encountered during the foundation construction. Also required in this submission are the following:

- list of proposed equipment to be used, including drills, augers, bailing buckets, final cleaning equipment, desanding equipment, slurry pumps, tremies or concrete pumps, casing, etc.
- details of shaft excavation methods
- when the use of slurry is anticipated, details of the mix design and its suitability for the subsurface conditions at the construction site, mixing and storage methods, maintenance methods, and disposal procedures

- details of concrete placement, including proposed operational procedures for free fall, tremie or pumping methods, proposed concreting log form and computations for time duration of shaft pour estimates
- details of casing installation and removal methods

The Engineer will evaluate the foundation construction procedure for conformance with the plans, specifications and special provisions and will then notify the Contractor of any additional information required and/or changes necessary to meet the contract requirements. All procedural approvals given by the Engineer shall be subject to trial in the field and shall not relieve the Contractor of the responsibility to satisfactorily complete the work as detailed in the plans and specifications. The Contractor shall not commence construction of the side mounted sign foundations until the Engineer has accepted the foundation construction procedure.

A Foundation Construction Procedure may be accepted by the Engineer without inclusion of slurry if the Contractor chooses to use permanent or temporary casings in accordance with the permanent or temporary casing method, described below. However, a slurry procedure and slurry mix design shall be required if the Contractor chooses to advance excavation ahead of the casings or if the Engineer determines that application of slurry is required to maintain soil stability. The Contractor shall be responsible for any delays to the project resulting from slurry construction procedure and mix design reviews submitted after approval of a dry and permanent or temporary casing method.

The dry method consists of drilling the shaft excavation, removing accumulated water and loose material from the excavation, and placing the shaft concrete in a relatively dry excavation. The dry construction method shall be used only at sites where the groundwater table and site conditions are suitable to permit construction of the shaft in a relatively dry excavation, and where the sides and bottom of the shaft are stable and may be visually inspected prior to placing the concrete. The use of the dry construction method is permitted if less than one foot of water accumulates in the bottom of a hole without pumping over a one hour period, the excavation remains stable and any loose material and water can be removed prior to placement of concrete.

The wet construction method shall be used at sites where a dry excavation cannot be maintained for placement of the shaft concrete. Wet construction methods consist of using a polymer or mineral slurry to maintain stability of the hole perimeter while advancing the excavation to final depth, placing the reinforcing cage and shaft concrete. This procedure may require desanding and cleaning the slurry; final cleaning of the excavation by means of a bailing bucket, air lift, submersible pump or other devices; and placing the shaft concrete with a tremie. Unless it is demonstrated to the satisfaction of the Engineer that the surface casing is not required, temporary surface casings shall be provided to aid shaft alignment and position, and to prevent sloughing of the top of the shaft excavation. Surface casing is defined as the amount of casing required from the ground surface to a point in the shaft excavation where sloughing of the surrounding soil does not occur.

The temporary or permanent casing construction methods may be used in lieu of the dry or wet construction methods or where the dry or wet construction methods are inappropriate. Temporary or permanent casing construction methods consist of advancing the excavation through caving material with or without slurry. Casings may be installed by driving or vibratory procedures in advance of excavation to the lower limits of the caving material. When a nearly impervious formation is reached, a casing is placed in the hole and sealed in the nearly impervious formation. After the drilling fluid is removed from the casing, drilling may proceed as with the dry method. The temporary casing is withdrawn when the shaft concrete is placed. If seepage conditions prevent use of the dry method, excavation is completed using the wet method. Slurry may be omitted if the casing is advanced ahead of drilling and only if minor caving of the hole is observed. Slurry shall be used in installation if drilling is to advance ahead of the casing or if the Engineer determines that the application of the slurry is required in order to maintain soil stability around the hole.

Permanent and temporary casings shall be metal, smooth, clean, watertight, and of ample strength to withstand both handling and driving stresses and the pressure of both concrete and the surrounding earth materials. The outside diameter of casing shall not be less than the specified size of the shaft. Temporary casings shall be removed while the concrete remains workable (i.e., a slump of 4.00 inches or greater). Before the casing is withdrawn and while the casing is being withdrawn, a 5.00 foot minimum head of fresh concrete in the casing shall be maintained so that all the fluid trapped behind the casing is displaced upward without contaminating the shaft concrete. The required minimum concrete head may have to be increased to counteract groundwater head outside the casing. Separation of the concrete by hammering or otherwise vibrating the casing, during withdrawal operations, shall be avoided. Casing extraction shall be at a slow, uniform rate with the pull in line with the shaft axis.

Slurry used in the drilling process shall be a mineral or polymer slurry. The slurry shall have both a mineral grain size that will remain in suspension and sufficient viscosity and gel characteristics to transport excavated material to a suitable screening system. The percentage and specific gravity of the material used to make the suspension shall be sufficient to maintain the stability of the excavation and to allow proper concrete placement. The level of the slurry shall be maintained at a height sufficient to prevent caving of the hole.

The slurry shall be premixed thoroughly with clean fresh water at a temperature above 41° F and adequate time allotted for hydration prior to introduction into the shaft excavation. The elevation of the slurry within the shaft foundation shall be maintained within 24.00 inches of the top casing and at least 48.00 inches above the existing water level during drilling and until the concrete placement is essentially complete. The slurry properties shall be maintained at all times, including non-working periods and stoppages. The slurry shall be circulated and agitated, continuously if necessary, to maintain the slurry properties and to prevent it from setting up in the shaft.

The Contractor, in the presence of the Engineer, shall perform control tests on the slurry to ensure that the density, viscosity, and pH fall within the acceptable limits tabulated below. The Contractor shall provide all equipment required to perform the tests. If desanding is required, sand content

shall not exceed 4% (by volume) at any point in the shaft excavation as determined by the American Petroleum Institute sand content test.

Range of Values (at 68°F)

Property (Units)	Time of Slurry Introduction	Time of Concreting (in Hole)	Test Method
Density (pcf)	64.3 to 69.1	64.3 to 75.0	Density Balance
Viscosity (seconds per quart)	28 to 45	28 to 45	Marsh Cone
pH	8 to 11	8 to 11	pH paper or meter

The control tests to determine unit weight (density), viscosity, and pH values of the slurry shall be done during the shaft excavation to establish a consistent working pattern.

Prior to placing shaft concrete, slurry samples shall be taken from the bottom and at intervals not exceeding 10.00 feet for the full height of slurry. Any heavily contaminated slurry that has accumulated at the bottom of the shaft shall be eliminated. The mineral slurry shall be within specification requirements immediately before shaft concrete placement.

In dry construction, concrete shall be placed in a single continuous operation with the flow of concrete down the center of the shaft excavation so as to consolidate the concrete on impact. During placement operations, the concrete is not permitted to hit the reinforcing steel. A dropchute, consisting of a hopper and flexible hose, may be used to direct the concrete down the center of the foundation and prevent the concrete from hitting the reinforcing steel. Accumulated water shall be removed before placing the concrete. At the time of concrete placement, no more than 2.00 inches of water may exist at the bottom of the excavation and loose sediment no more than 0.50 inches over one-half the base is acceptable.

In wet (slurry) construction, concrete to be placed by the tremie method, where the concrete displaces the slurry from bottom of the excavation to the top. The concrete shall be placed through a top metal hopper and into a rigid leak-proof elephant trunk tremie tube, sufficiently large enough to permit free flow of concrete. The tremie tube shall be positioned so that it can be removed without disturbing the reinforcing. Initially, the discharge end of the tremie tube shall be sealed closed (plugged) to prevent slurry from entering the tube after it is placed in the excavation and before the tube is filled with concrete. After concrete placement has started, the tremie tube shall be kept full of concrete to the bottom of the hopper to maintain a positive concrete head. The flow of concrete shall be induced by slightly raising the discharge end of the tube, always keeping the tube end in the deposited concrete. No horizontal movement of the tremie tube will be permitted.

12.03.05 – Basis of Payment:

This section shall be amended as follows:

No additional payment will be made for the Contractor to test the slurry when it is used to construct a side mounted sign foundation.

ITEM #1206023A – REMOVAL AND RELOCATION OF EXISTING SIGNS

Section 12.06 is supplemented as follows:

Article 12.06.01 – Description is supplemented with the following:

Work under this item shall consist of the removal and/or relocation of designated side-mounted extruded aluminum and sheet aluminum signs, sign posts, sign supports, and foundations where indicated on the plans or as directed by the Engineer. Work under this item shall also include furnishing and installing new sign posts and associated hardware for signs designated for relocation.

Article 12.06.03 – Construction Methods is supplemented with the following:

The Contractor shall take care during the removal and relocation of existing signs, sign posts, and sign supports that are to be relocated so that they are not damaged. Any material that is damaged shall be replaced by the Contractor at no cost to the State.

Foundations and other materials designated for removal shall be removed and disposed of by the Contractor as directed by the Engineer and in accordance with existing standards for Removal of Existing Signing.

Sheet aluminum signs designated for relocation are to be re-installed on new sign posts.

Article 12.06.04 – Method of Measurement is supplemented with the following:

Payment under Removal and Relocation of Existing Signs shall be at the contract lump sum price which shall include all extruded aluminum and sheet aluminum signs, sign posts, and sign supports designated for relocation, all new sign posts and associated hardware for signs designated for relocation, all extruded aluminum signs, sheet aluminum signs, sign posts and sign supports designated for scrap, and foundations and other materials designated for removal and disposal, and all work and equipment required.

Article 12.06.05 – Basis of Payment is supplemented with the following:

This work will be paid for at the contract lump sum price for “Removal and Relocation of Existing Signs” which price shall include relocating designated extruded aluminum and sheet aluminum signs, sign posts, and sign supports, providing new posts and associated hardware for relocated signs, removing and disposing of foundations and other materials, and all equipment, material, tools and labor incidental thereto. This price shall also include removing, loading, transporting, and unloading of extruded aluminum signs, sheet aluminum signs, sign posts, and sign supports designated for scrap and all equipment, material, tools and labor incidental thereto.

Pay Item
Removal and Relocation of Existing Signs

Pay Unit
L.S.

ITEM #1206025A – REMOVAL AND RELOCATION OF EXISTING OVERHEAD SIGNS

Section 12.06 is supplemented as follows:

12.06.01 – Description is supplemented with the following:

Work under this item shall consist of the removal and/or relocation of designated existing overhead signs, sign supports and foundations, where indicated on the plans or as directed by the Engineer.

12.06.03 - Construction Methods is supplemented with the following:

Overhead sign supports, foundations, and other materials designated for removal shall be removed and disposed of by the Contractor as directed by the Engineer and in accordance with existing standards for Removal of Existing Overhead Signing.

For overhead signs designated for reinstallation and/or relocation, the Contractor shall accomplish the work in a manner so as not to cause twisting, bending or deforming of sign panels, or scratching of the sign face. Any sign panel damaged shall be repaired or replaced at the Contractor's expense. The signs shall be level, correctly aligned as indicated on the plans and shall be properly fastened to the structure or supports with the necessary hardware as indicated on the plans.

In cases where Existing Bridge Mounted Sign Supports are to be removed and existing attachments not re-used, the contractor shall remove the supports from the existing parapet and girders by unbolting or in the case of welded attachments, the weld shall be left intact and the horizontal members cut as close to the girder as possible without causing any damage to the girder. Where horizontal attachments are un-bolted from existing steel girders; the Contractor shall install new galvanized high strength bolts in any remaining holes in the girder where the support was removed. Existing through bolted attachments to concrete girders or parapets shall have the remaining holes filled with non-shrink grout. Where existing anchor bolts are cast into the concrete, the bolts shall be cut flush with the concrete and coated with zinc paint. Paints containing zinc dust, if used for repairs, shall contain either between 65% to 69% metallic zinc by weight or greater than 92% metallic zinc by weight in dry film. Repair procedures shall be in accordance with the requirements of ASTM A780. The paint shall be brush applied. The use of aerosol spray cans shall not be permitted.

In cases where Existing Overhead Signs are mounted to bridge parapets or concrete median barriers, the bolts shall be cut flush with the concrete and coated with zinc paint. Paints containing zinc dust, if used for repairs, shall contain either between 65% to 69% metallic zinc by weight or greater than 92% metallic zinc by weight in dry film. Repair procedures shall be in accordance with the requirements of ASTM A780. The paint shall be brush applied. The use of aerosol spray cans shall not be permitted.

Any voids remaining in the concrete shall be filled at the direction of the engineer.

12.06.04 - Method of Measurement is supplemented with the following:

This work will be paid for at the contract lump sum price for “Removal and Relocation of Existing Overhead Signs” which price shall include overhead signs designated for relocation, overhead extruded aluminum signs, overhead sign supports, foundations, and other materials designated for removal, and all equipment, material, tools and labor incidental thereto.

12.06.05 - Basis of Payment is supplemented with the following:

This work will be paid for at the contract lump sum price for “Removal and Relocation of Existing Overhead Signs”. This price shall include the removal, relocation, and permanent installation of overhead signs. Also, the price shall include all necessary hardware required for the reinstallation of the existing sign panels onto existing or new sign supports, unless such hardware is paid for under separate pay items. The price shall include all equipment, material, labor and tools necessary to complete this work. This price shall also include removing, loading, transporting, and unloading of overhead extruded aluminum signs designated for removal and all equipment, material, tools and labor incidental thereto. This price shall also include removing and disposing of sign supports, foundations, and other materials, and all equipment, material, tools and labor incidental thereto.

<u>Pay Item</u>	<u>Pay Unit</u>
Removal and Relocation of Existing Overhead Signs	L.S.

**ITEM #1207039A – SIGN FACE - EXTRUDED ALUMINUM (TYPE IX
RETROREFLECTIVE SHEETING)**

12.07.01 – Description is revised as follows: Sign Face – Extruded Aluminum is supplemented with the sign details that follow.

SIGN DETAIL
1:85

52-6141

9'-6"

EXIT 10

2'-6"

20.25"

36"

12"

16"

12"

16"

14.5"

10"

19.25"

124.3"

15"

16.7"

19.55"

134.9"

14'-6"

SIGN NUMBER	0915_100_8_05A		
SIGN PANEL	188.5 Sq.Ft.		
EXIT CROWN	23.75Sq.Ft.		
TOTAL AREA	212.25 Sq.Ft.		
BDR INSET/WIDTH	0" / 2"		
CORNER RADIUS	12"		
BACKGROUND	TYPE:	IX	
	COLOR:	Green	
LEGEND/BORDER	TYPE:	IX	
	COLOR:	White	

SYMBOL	ROT	X	Y	WID	HT
11.5.1	0	66.1	99.8	36	36

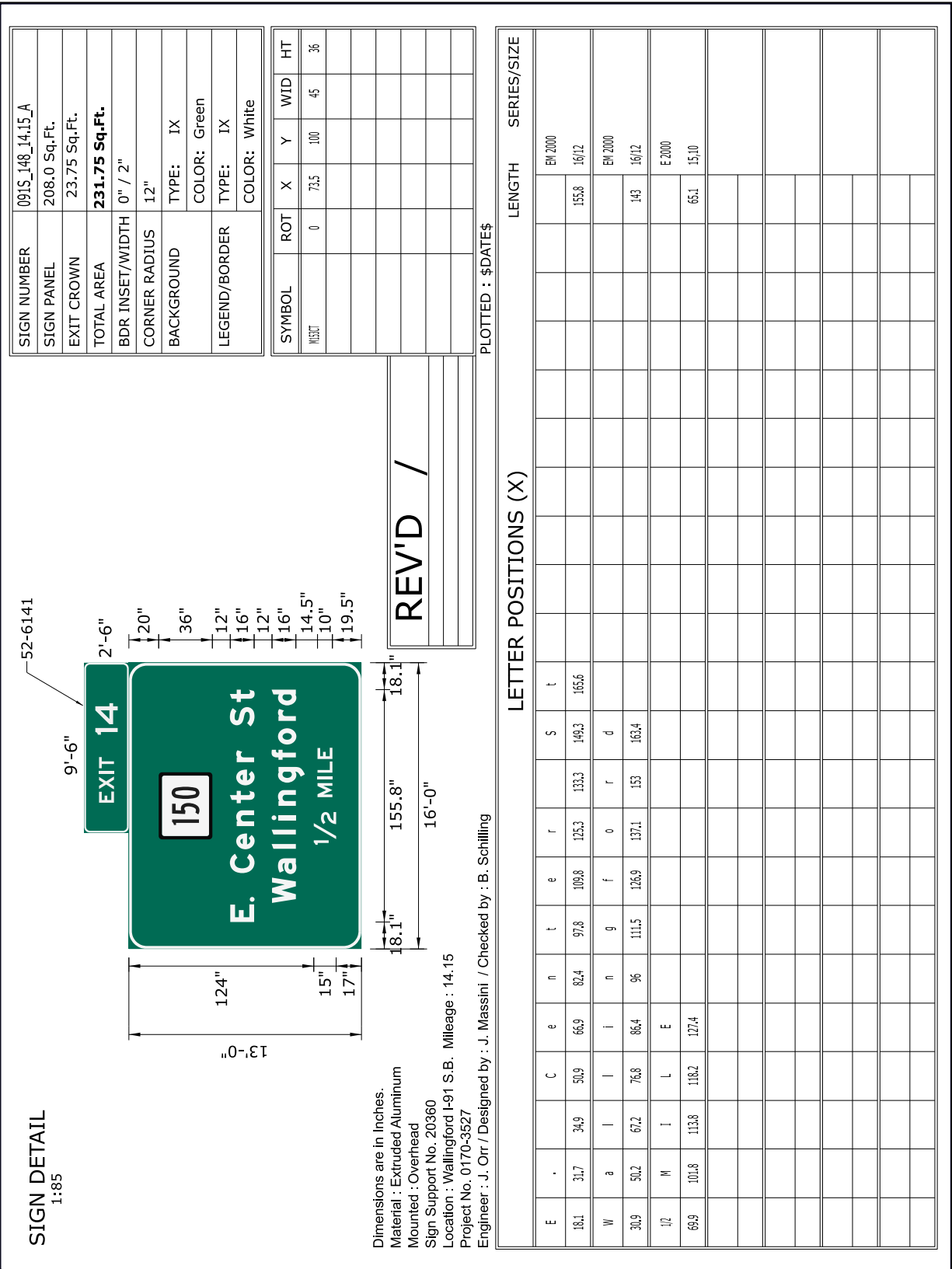
REV'D /

PLOTTED : \$DATE\$

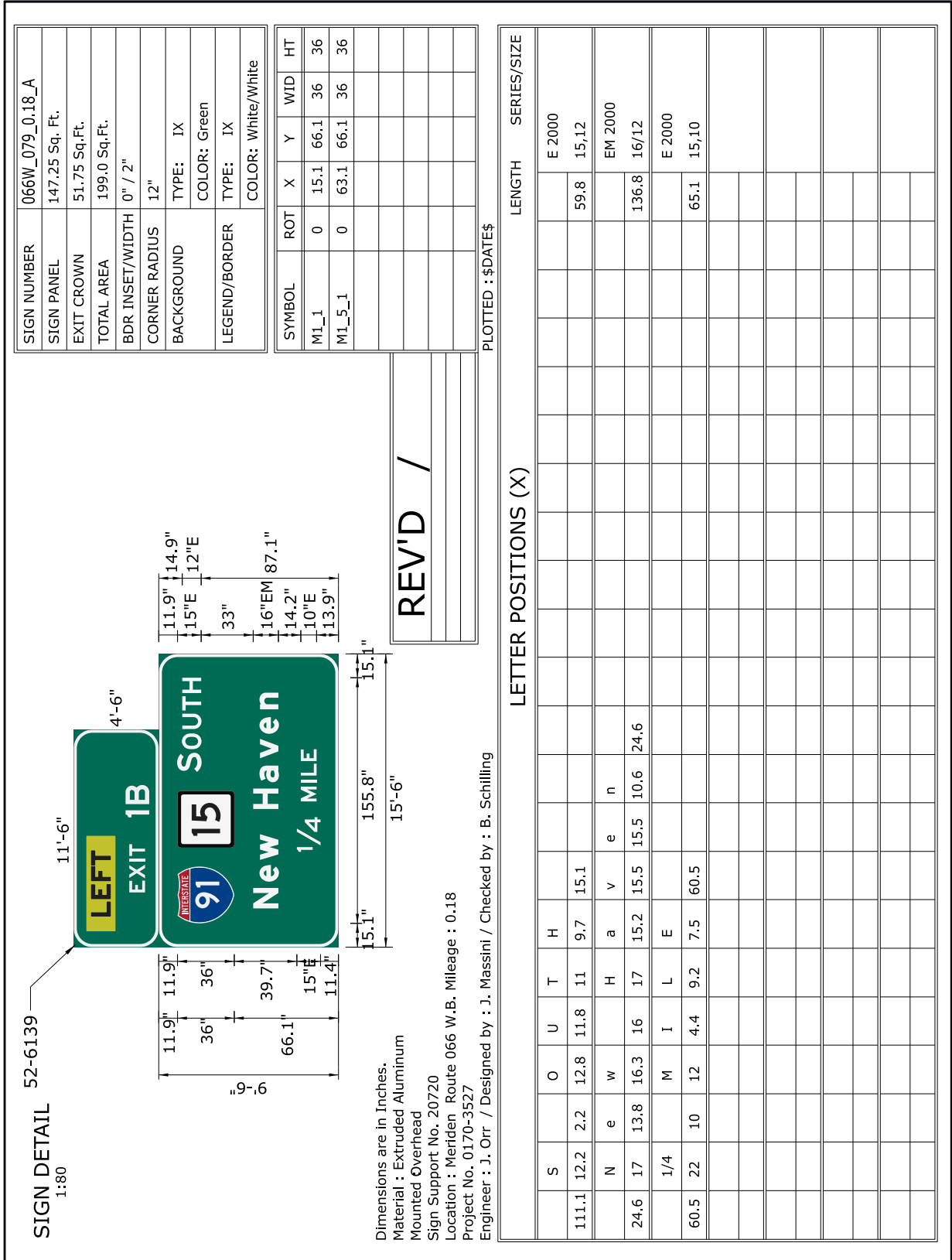
Dimensions are in Inches.
 Material : Extruded Aluminum
 Mounted : Overhead
 Sign Support No. 20370
 Location : North Haven I-91 S.B. Mileage : 8.05
 Project No. 0170-3527
 Engineer : J. Orr / Designed by : J. Massini / Checked by : B. Schilling

		LETTER POSITIONS (X)										LENGTH	SERIES/SIZE
M	t	.	C	a	r	m	e	I					EM 2000
19.6	38.3	49.2	52.4	68.4	84.4	101.3	113.2	135.7	151.2		134.9	16/12	
H	a	m	d	e	n								EM 2000
35.1	52	69	91.6	107.1	122.6						98.1	16/12	
I	M	I	L	E									E 2000
60.3	74.8	86.8	91.2	100.4							47.6	15/10	

SITE 9



SITE 10



LETTER POSITIONS (X)											LENGTH	SERIES/SIZE
S												E 2000
111.1	12.2	2.2	12.8	11.8	11	9.7	15.1				59.8	15,12
N	e	w			H	a	v	e	n			EM 2000
24.6	17	13.8	16.3	16	17	15.2	15.5	15.5	10.6	24.6	136.8	16/12
1/4					M	I	L	E				E 2000
60.5	22	10	12	4.4	9.2	7.5	60.5				65.1	15,10

SITE 13

SIGN DETAIL

1:100

Background: Green Type IX
Legend & Border: White Type IX

52-6145
11'-6"
2'-6"
15.7"
15"
33"
16"
16.2"
36"
0.1"
18.7"
12"
76.2"
12"
13.1"
107"
12"
13"
15.7"
36"
48.8"
24.8"
6.7"
20.3"
133.4"
20.3"
14'-6"
20.3"

Background: Fluorescent Yellow Type IX
Legend & Border: Black Plain

REV'D /

PLOTTED : \$DATE\$

SIGN NUMBER	066W_079_0.18_C
SIGN PANEL	159.5 Sq.Ft.
EXIT CROWN	28.75 Sq.Ft.
TOTAL AREA	188.25 Sq.Ft.
BDR INSET/WIDTH	0" / 2"
CORNER RADIUS	12"
BACKGROUND	TYPE: See Sign COLOR: See Sign
LEGEND/BORDER	TYPE: See Sign COLOR: See Sign

SYMBOL	ROT	X	Y	WID	HT
MI_1	0	31.5	80.3	36	36
AR_Type A	315	69	6.6	20	31.5

Dimensions are in Inches.
Material : Extruded Aluminum
Mounted Overhead
Sign Support No. 20720
Location : Meriden Route 066 W.B. Mileage : 0.18
Project No. 0170-3527
Engineer : J. Orr / Designed by : J. Massini / Checked by : B. Schilling

LETTER POSITIONS (X)

	N	O	R	T	H		LENGTH	SERIES/SIZE
	82.5	97.8	110.7	121.7	132.8			E 2000
							59.9	15,12
H	a	r	t	f	o	r		EM 2000
	35.5	52.4	69.4	79.6	91.5	101.7	117.6	128
E	X	I	T				103	16/12
	20.3	31	43.8	48			36.7	12
O	N	L	Y					E 2000
	105.8	118.6	131.5	141.4			47.9	12

SITE 13

SIGN DETAIL

1:80

EXIT ONLY DETAIL
BACKGROUND FLUORESCENT YELLOW TYPE IX
LEGEND BLACK TYPE PLAIN

52-6141

BACKGROUND GREEN TYPE IX
LEGEND & BORDER WHITE TYPE IX

Dimensions are in Inches.
Material : Extruded Aluminum
Mounted : Ground
Sign Support No. N/A
Location : Meriden I-91 S.B. Mileage : 20.32
Project No. 0170-3527
Engineer : J. Orr / Designed by : J. Massini / Checked by : B. Schilling

SIGN NUMBER	0915_079_20.32_A		
SIGN PANEL	200.0 Sq.Ft.		
EXIT CROWN	23.75 Sq.Ft.		
TOTAL AREA	223.75 Sq.Ft.		
BDR INSET/WIDTH	0" / 2"		
CORNER RADIUS	12"		
BACKGROUND	TYPE:	See Sign	
LEGEND/BORDER	COLOR:	See Sign	
	TYPE:	See Sign	
	COLOR:	See Sign	

SYMBOL	ROT	X	Y	WID	HT
M1_1	0	18	69.7	24	24
M1_5_1	0	146.1	69.7	24	24
ARR3_1	0	103.7	18.8	33.7	59.9

PLOTTED : \$DATES

SITE 14

LETTER POSITIONS (X)													LENGTH	SERIES/SIZE	
W	.	C	r	o	s	s	P	k	w	Y					
110.9	122.9	125	135.5	146.9	153.7	163	172	178.9	189.4	200.5	209.5	222.1	120.1	EM 2000	10.5/7.9
S	O	U	T	H									35.6	E 2000	10.7
52	61.1	68.6	75.5	81.9									35.6	E 2000	10.7
S	O	U	T	H									35.6	E 2000	10.7
178.4	187.5	195	201.8	208.3									89.8	EM 2000	10.5/7.9
N	e	w	H	a	v	e	n						89.8	EM 2000	10.5/7.9
9	20.1	29.2	39.9	50.4	61.5	71.5	81.7	91.8					84.9	EM 2000	10.5/7.9
E	.	M	a	i	n	S	t						84.9	EM 2000	10.5/7.9
146.1	155	157.1	167.6	180	191.1	197.4	204.3	214.8	225.5				43.3	E 2000	10.7
1/2	M	I	L	E									43.3	E 2000	10.7
170.1	190.2	198.6	201.7	208.1									70.7	EM 2000	10.5/7.9
N	.	Y	.	C	i	t	Y						70.7	EM 2000	10.5/7.9
18.9	29.3	32.2	43.7	45.8	56.3	67.7	72.9	80.6							

ITEM #1208931A – SIGN FACE - SHEET ALUMINUM (TYPE IX RETROREFLECTIVE SHEETING)

Section 12.08 is supplemented and amended as follows:

12.08.01—Description: Sign Face - Sheet Aluminum is supplemented with the sign details that follow.

Add the following:

This item shall also include field testing of metal sign base posts as directed by the Engineer.

12.08.03—Construction Methods:

Delete the last sentence and add the following:

Metal sign base posts shall be whole and uncut. Sign base post embedment and reveal lengths shall be as shown on the plans. The Contractor shall drive the metal sign base posts by hand tools, by mechanical means or by auguring holes. If an obstruction is encountered while driving or placing the metal sign base post, the Contractor shall notify the Engineer who will determine whether the obstruction shall be removed, the sign base post or posts relocated, or the base post installation in ledge detail shall apply. Backfill shall be thoroughly tamped after the posts have been set level and plumb.

Field Testing of Metal Sign Posts: When the sign installations are complete, the Contractor shall notify the Engineer the Project is ready for field testing. Based on the number of posts in the Project, the Engineer will select random sign base posts which shall be removed by the Contractor for inspection and measurement by the Engineer. After such inspection is completed at each base post location, the Contractor shall restore or replace such portions of the work to the condition required by the Contract. Refer to the table in 12.08.05 for the number of posts to be field tested.

12.08.04—Method of Measurement:

Add the following:

The work required to expose and measure sign base post length and embedment depth using field testing methods, and restoration of such work, will not be measured for payment and shall be included in the general cost of the work.

12.08.05—Basis of Payment:

Replace the entire Article with the following:

This work will be paid for at the Contract unit price per square foot for “Sign Face - Sheet Aluminum” of the type specified complete in place, adjusted by multiplying by the applicable Pay Factor listed in the table below. The price for this work shall include the completed sign, metal sign post(s), span-mounted sign brackets and mast arm-mounted brackets, mounting hardware, including reinforcing plates, field testing, restoration and replacement of defective base post(s), and all materials, equipment, and work incidental thereto.

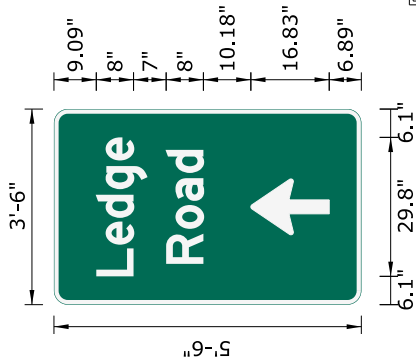
Pay Factor Scale: Work shall be considered defective whenever the base post length or base post embedment depth is less than the specified length by more than 2 inches. If the number of defects results in rejection, the Contractor shall remove and replace all metal sign base posts on the Project, at no cost to the Department.

Number of Posts to be Tested and Pay Factors (Based on Number of Defects)

Number of Posts in Project =>	51-100	101-250	251-1000	>1000
Sample Size=>	5 Posts	10 Posts	40 Posts	60 Posts
0 Defects	1.0	1.0	1.025	1.025
1 Defect	0.9	0.95	0.975	0.983
2 Defects	Rejection	0.9	0.95	0.967
3 Defects	Rejection	Rejection	0.925	0.95
4 Defects	Rejection	Rejection	0.9	0.933
5 Defects	Rejection	Rejection	Rejection	0.917
6 Defects	Rejection	Rejection	Rejection	0.9
7 or more Defects	Rejection	Rejection	Rejection	Rejection

Note: Projects with 50 or fewer posts will not include field testing

SIGN DETAIL
1:35



REV'D 6/20
Revised for use in Project 0170-3527

Dimensions are in Inches
Material : .100 Thick Sheet Aluminum
Engineer : J. Orr / Designed By: J. Massini Checked By: B. Schilling
Mast Arm Mounted

SIGN NUMBER	2B (51-5131)
PANEL SIZE	3'-6" x 5'-6"
SIGN AREA	19.3 Sq.Ft.
MUTCD	D-1 (CT)
BDR INSET/WIDTH	0" / 1"
CORNER RADIUS	3"
BACKGROUND	TYPE: * COLOR: Green
LEGEND/BORDER	TYPE: * COLOR: White
REFER TO CATALOG OF SIGNS FOR SHEETING TYPE. * WHEN COLOR IS BLACK TYPE IS "PLAIN".	

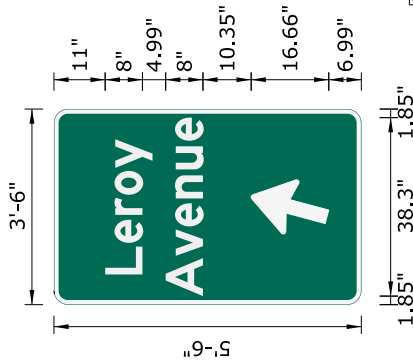
SYMBOL	ROT	X	Y	WID	HT
ARDO	0	15	6.9	12	16.8

FILE : 2B (51-5131)

		LETTER POSITIONS (X)						LENGTH	SERIES/SIZE
L	e	d	g	e				E 2000	
6.1	12.9	18.6	24.8	31			29.8	8/6	
R	o	a	d					E 2000	
8.8	16.3	22.3	28.3				24.5	8/6	

SITE 2

SIGN DETAIL
1:35



Dimensions are in Inches
 Material : .100 Thick Sheet Aluminum
 Engineer : J. Orr / Designed By: J. Massini Checked By: B. Schilling
 Mast Arm Mounted

REV'D 6/20
 Revised for use in Project 0170-3527

FILE : 2C (51-5131)

SIGN NUMBER	2C (51-5131)
PANEL SIZE	3'-6" x 5'-6"
SIGN AREA	19.3 Sq.Ft.
MUTCD	D-1 (CT)
BDR INSET/WIDTH	0" / 1"
CORNER RADIUS	3"
BACKGROUND	TYPE: * COLOR: Green
LEGEND/BORDER	TYPE: * COLOR: White
* REFER TO CATALOG OF SIGNS FOR SHEETING TYPE WHEN COLOR IS BLACK TYPE IS "PLAIN".	

SYMBOL	ROT	X	Y	WID	HT
ARO	345	15.2	7	12	16.8

LETTER POSITIONS (X)						LENGTH	SERIES/SIZE
L	e	r	o	y			E 2000
6.5	13.3	19.3	23.6	29.4		29	8/6
A	v	e	n	u	e		E 2000
1.8	10.5	16.8	22.8	29	35.2	38.3	8/6

SIGN DETAIL

SIGN NUMBER	41-4067
SIGN PANEL	4'-0" x 4'-0"
TOTAL (Sq.Ft.)	16.0
MUTCD	W1-2
BDR INSET/WIDTH	0.75" / 1.25"
CORNER RADIUS	3"
BACKGROUND	TYPE: * COLOR: Yellow
LEGEND/BORDER	TYPE: * COLOR: Black/Black
* REFER TO CATALOG OF SIGNS FOR SHEETING TYPE. WHEN COLOR IS BLACK TYPE IS "PLAIN".	
REV'D /	

PLOTTED :6/9/2018

A	B	C	D	E	F	G
48	48	1.25	14.188	14.5	16	12.5

H	J	K	L	M	N	P
9	4.688	3.5	5.5	7	16.5	3

Dimensions are in inches.
 Material : .100 Thk. Sheet Aluminum
 Side Mounted
 Location : N/A
 Engineer : B.Schilling / Designed By : J. Fascione / Checked By :

SITE 6

ITEM #1806226A – PRE-WARNING VEHICLE

Description: Work under this item shall include furnishing, deploying and maintaining a Truck-Mounted Impact Attenuator equipped with a changeable message sign (CMS) for use as a Pre-Warning Vehicle (PWV) in a rolling road block operation on limited access highways. Impact attenuators shall only be truck-mounted. The message on the sign shall warn motorists of slow or stopped traffic conditions.

Materials: The Truck-Mounted Impact Attenuator shall meet the requirements of Article 18.06.02, except replace all instances of “flashing arrow,” “arrow sign,” and “arrow” with “CMS”. The CMS shall meet the requirements of Article 11.31.02, with the following amendments:

1. Physical Characteristics of the CMS

- a) Mounting – The CMS shall be truck mounted only
- b) Sign Display Dimensions – Width of 6 feet, height of 4 feet

2. Visual Characteristics of the CMS Display

- a) Sign Type – CMS shall have a LED display only
- b) Color – CMS shall have black background with orange, yellow, or amber legend
- c) Characters – Letter height shall be 13 inches; Single stroke
- d) Visibility– CMS brightness must provide for visibility at 1/2 mile
- e) Message – The message shall read as follows, or shall be as directed by the Engineer:

Frame 1: SLOWED TRAFFIC AHEAD

Frame 2: BE PREPARED TO STOP

Or

Frame 1: STOPPED TRAFFIC AHEAD

Frame 2: BE PREPARED TO STOP

Construction Methods: The PWV shall be initially positioned in the right shoulder ½ mile prior to the rolling road block operation.

If a traffic queue reaches the PWV’s initial location, the Contractor shall slowly reverse the PWV along the shoulder to position itself prior to the new back of queue.

The Contractor shall meet the requirements of Article 18.06.03.

Method of Measurement: This work will be measured for payment by the actual number of hours that the Pre-Warning Vehicle is used in a rolling road block operation.

Basis of Payment: This work will be paid for at the Contract unit price per hour for “Pre-Warning Vehicle,” which shall include the furnishing and use of the pre-warning vehicle and a driver, attenuator reflector, flashing lights, changeable message sign, and all equipment, materials, tools, labor, disposal of damaged Truck-Mounted Impact Attenuator components and work incidental thereto.

<u>Pay Item</u>	<u>Pay Unit</u>
Pre-warning Vehicle	hr

PERMITS AND/OR REQUIRED PROVISIONS:

The following Permits and/or and Required Provisions follow this page are hereby made part of this Contract.

- **PERMITS AND/OR PERMIT APPLICATIONS**

No Permits are required for this contract

- **Construction Contracts - Required Contract Provisions (State Funded Only Contracts)**

**Construction Contracts - Required Contract Provisions
(State Funded Only Contracts)**

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1. Contractor Work Force Utilization / Equal Employment Opportunity

- (a) The Contractor shall comply with the Contractor Work Force Utilization / Equal Employment Opportunity requirements attached at Exhibit B and hereby made part of this Contract, whenever a contractor or subcontractor at any tier performs construction work in excess of \$10,000. These goals shall be included in each contract and subcontract. Goal achievement is calculated for each trade using the hours worked under each trade.
- (b) Companies with contracts, agreements or purchase orders valued at \$10,000 or more will develop and implement an Affirmative Action Plan utilizing the ConnDOT Affirmative Action Plan Guideline. This Plan shall be designed to further the provision of equal employment opportunity to all persons without regard to their race, color, religion, sex or national origin, and to promote the full realization of equal employment opportunity through a positive continuation program. Plans shall be updated as required by ConnDOT.

2. Contract Wage Rates

The Contractor shall comply with:

The State wage rate requirements indicated in Exhibit D hereof are hereby made part of this Contract.

Prevailing Wages for Work on State Highways; Annual Adjustments. With respect to contracts for work on state highways and bridges on state highways, the Contractor shall comply with the provisions of Section 31-54 and 31-55a of the Connecticut General Statutes, as revised.

As required by section 1.05.12 (Payrolls) of the State of Connecticut, Department of Transportation's Standard Specification for Roads, Bridges and Incidental Construction (FORM 817), as may be revised, every Contractor or subcontractor performing project work on a federal aid project is required to post the relevant prevailing wage rates as determined by the United States Secretary of Labor. The wage rate determinations shall be posted in prominent and easily accessible places at the work site.

3. Americans with Disabilities Act of 1990, as Amended

This provision applies to those Contractors who are or will be responsible for compliance with the terms of the Americans with Disabilities Act of 1990, as amended (42 U.S.C. 12101 et seq.), (Act), during the term of the Contract. The Contractor represents that it is familiar with the terms of this Act and that it is in compliance with the Act. Failure of the Contractor to satisfy this standard as the same applies to performance under this Contract, either now or during the term of the Contract as it may be amended, will render the Contract voidable at the option of the State upon notice to the contractor. The Contractor warrants that it will hold the State harmless and indemnify the State from any liability which may be imposed upon the State as a result of any failure of the Contractor to be in compliance with this Act, as the same applies to performance under this Contract.

4. Connecticut Statutory Labor Requirements

- (a) **Construction, Alteration or Repair of Public Works Projects; Wage Rates.** The Contractor shall comply with Section 31-53 of the Connecticut General Statutes, as revised. The wages paid on an hourly basis to any person performing the work of any mechanic, laborer or worker on the work herein contracted to be done and the amount of payment or contribution paid or payable on behalf of each such person to any employee welfare fund, as defined in subsection (i)

of section 31-53 of the Connecticut General Statutes, shall be at a rate equal to the rate customary or prevailing for the same work in the same trade or occupation in the town in which such public works project is being constructed. Any contractor who is not obligated by agreement to make payment or contribution on behalf of such persons to any such employee welfare fund shall pay to each mechanic, laborer or worker as part of such person's wages the amount of payment or contribution for such person's classification on each pay day.

(b) Debarment List. Limitation on Awarding Contracts. The Contractor shall comply with Section 31-53a of the Connecticut General Statutes, as revised.

(c) Construction Safety and Health Course. The Contractor shall comply with section 31-53b of the Connecticut General Statutes, as revised. The contractor shall furnish proof to the Labor Commissioner with the weekly certified payroll form for the first week each employee begins work on such project that any person performing the work of a mechanic, laborer or worker pursuant to the classifications of labor under section 31-53 of the Connecticut General Statutes, as revised, on such public works project, pursuant to such contract, has completed a course of at least ten hours in duration in construction safety and health approved by the federal Occupational Safety and Health Administration or, has completed a new miner training program approved by the Federal Mine Safety and Health Administration in accordance with 30 CFR 48 or, in the case of telecommunications employees, has completed at least ten hours of training in accordance with 29 CFR 1910.268.

Any employee required to complete a construction safety and health course as required that has not completed the course, shall have a maximum of fourteen (14) days to complete the course. If the employee has not been brought into compliance, they shall be removed from the project until such time as they have completed the required training.

Any costs associated with this notice shall be included in the general cost of the contract. In addition, there shall be no time granted to the contractor for compliance with this notice. The contractor's compliance with this notice and any associated regulations shall not be grounds for claims as outlined in Section 1.11 – "Claims".

(d) Awarding of Contracts to Occupational Safety and Health Law Violators Prohibited. The Contract is subject to Section 31-57b of the Connecticut General Statutes, as revised.

(e) Residents Preference in Work on Other Public Facilities. NOT APPLICABLE TO FEDERAL AID CONTRACTS. Pursuant to Section 31-52a of the Connecticut General Statutes, as revised, in the employment of mechanics, laborers or workmen to perform the work specified herein, preference shall be given to residents of the state who are, and continuously for at least six months prior to the date hereof have been, residents of this state, and if no such person is available, then to residents of other states

5. Tax Liability - Contractor's Exempt Purchase Certificate (CERT – 141)

The Contractor shall comply with Chapter 219 of the Connecticut General Statutes pertaining to tangible personal property or services rendered that is/are subject to sales tax. The Contractor is responsible for determining its tax liability. If the Contractor purchases materials or supplies pursuant to the Connecticut Department of Revenue Services' "Contractor's Exempt Purchase Certificate (CERT-141)," as may be revised, the Contractor acknowledges and agrees that title to such materials

and supplies installed or placed in the project will vest in the State simultaneously with passage of title from the retailers or vendors thereof, and the Contractor will have no property rights in the materials and supplies purchased.

Forms and instructions are available anytime by:

Internet: Visit the DRS website at www.ct.gov/DRS to download and print Connecticut tax forms; or Telephone: Call 1-800-382-9463 (Connecticut calls outside the Greater Hartford calling area only) and select Option 2 or call 860-297-4753 (from anywhere).

6. Executive Orders

This contract is subject to the provisions of Executive Order No. Three of Governor Thomas J. Meskill, promulgated June 16, 1971, concerning labor employment practices, Executive Order No. Seventeen of Governor Thomas J. Meskill, promulgated February 15, 1973, concerning the listing of employment openings and Executive Order No. Sixteen of Governor John G. Rowland promulgated August 4, 1999, concerning violence in the workplace, all of which are incorporated into and are made a part of the contract as if they had been fully set forth in it. The contract may also be subject to Executive Order No. 14 of Governor M. Jodi Rell, promulgated April 17, 2006, concerning procurement of cleaning products and services and to Executive Order No. 49 of Governor Dannel P. Malloy, promulgated May 22, 2015, mandating disclosure of certain gifts to public employees and contributions to certain candidates for office. If Executive Order No. 14 and/or Executive Order No. 49 are applicable, they are deemed to be incorporated into and are made a part of the contract as if they had been fully set forth in it. At the Contractor's request, the Department shall provide a copy of these orders to the Contractor.

7. Non Discrimination Requirement (pursuant to section 4a-60 and 4a-60a of the Connecticut General Statutes, as revised): References to "minority business enterprises" in this Section are not applicable to Federal-aid projects/contracts. Federal-aid projects/contracts are instead subject to the Federal Disadvantaged Business Enterprise Program.

(a) For purposes of this Section, the following terms are defined as follows:

- (1) "Commission" means the Commission on Human Rights and Opportunities;
- (2) "Contract" and "contract" include any extension or modification of the Contract or contract;
- (3) "Contractor" and "contractor" include any successors or assigns of the Contractor or contractor;
- (4) "Gender identity or expression" means a person's gender-related identity, appearance or behavior, whether or not that gender-related identity, appearance or behavior is different from that traditionally associated with the person's physiology or assigned sex at birth, which gender-related identity can be shown by providing evidence including, but not limited to, medical history, care or treatment of the gender-related identity, consistent and uniform assertion of the gender-related identity or any other evidence that the gender-related identity is sincerely held, part of a person's core identity or not being asserted for an improper purpose.
- (5) "good faith" means that degree of diligence which a reasonable person would exercise in the performance of legal duties and obligations;
- (6) "good faith efforts" shall include, but not be limited to, those reasonable initial efforts necessary to comply with statutory or regulatory requirements and additional or substituted efforts when it is determined that such initial efforts will not be sufficient to comply with such requirements;
- (7) "marital status" means being single, married as recognized by the state of Connecticut, widowed, separated or divorced;

- (8) "mental disability" means one or more mental disorders, as defined in the most recent edition of the American Psychiatric Association's "Diagnostic and Statistical Manual of Mental Disorders", or a record of or regarding a person as having one or more such disorders;
- (9) "minority business enterprise" means any small contractor or supplier of materials fifty-one percent or more of the capital stock, if any, or assets of which is owned by a person or persons: (1) who are active in the daily affairs of the enterprise, (2) who have the power to direct the management and policies of the enterprise, and (3) who are members of a minority, as such term is defined in subsection (a) of Connecticut General Statutes § 32-9n; and
- (10) "public works contract" means any agreement between any individual, firm or corporation and the State or any political subdivision of the State other than a municipality for construction, rehabilitation, conversion, extension, demolition or repair of a public building, highway or other changes or improvements in real property, or which is financed in whole or in part by the State, including, but not limited to, matching expenditures, grants, loans, insurance or guarantees.

For purposes of this Section, the terms "Contract" and "contract" do not include a contract where each contractor is (1) a political subdivision of the State of Connecticut, including, but not limited to municipalities, unless the contract is a municipal public works contract or quasi-public agency project contract, (2) any other state of the United States, including but not limited to, the District of Columbia, Puerto Rico, U.S. territories and possessions, and federally recognized Indian tribal governments, as defined in Connecticut General Statutes § 1-267, (3) the federal government, (4) a foreign government, or (5) an agency of a subdivision, state or government described in subdivision (1), (2), (3), or (4) of this subsection.

- (b) (1) The Contractor agrees and warrants that in the performance of the Contract such Contractor will not discriminate or permit discrimination against any person or group of persons on the grounds of race, color, religious creed, age, marital status, national origin, ancestry, sex, gender identity or expression, status as a veteran, intellectual disability, mental disability or physical disability, including, but not limited to, blindness, unless it is shown by such Contractor that such disability prevents performance of the work involved, in any manner prohibited by the laws of the United States or of the State of Connecticut; and the Contractor further agrees to take affirmative action to insure that applicants with job-related qualifications are employed and that employees are treated when employed without regard to their race, color, religious creed, age, marital status, national origin, ancestry, sex, gender identity or expression, status as a veteran, intellectual disability, mental disability or physical disability, including, but not limited to, blindness, unless it is shown by the Contractor that such disability prevents performance of the work involved; (2) the Contractor agrees, in all solicitations or advertisements for employees placed by or on behalf of the Contractor, to state that it is an "affirmative action-equal opportunity employer" in accordance with regulations adopted by the Commission; (3) the Contractor agrees to provide each labor union or representative of workers with which the Contractor has a collective bargaining agreement or other contract or understanding and each vendor with which the Contractor has a contract or understanding, a notice to be provided by the Commission, advising the labor union or workers' representative of the Contractor's commitments under this section and to post copies of the notice in conspicuous places available to employees and applicants for employment; (4) the Contractor agrees to comply with each provision of this Section and Connecticut General Statutes §§ 46a-68e and 46a-68f and with each regulation or relevant order issued by said Commission pursuant to Connecticut General Statutes §§ 46a-56, 46a-68e and 46a-68f; and (5) the Contractor agrees to provide the Commission on Human Rights and Opportunities with such information requested by the Commission, and permit access to pertinent books, records and accounts, concerning the employment practices and procedures of the Contractor as relate to the provisions of this Section

and Connecticut General Statutes § 46a-56. If the contract is a public works contract, the Contractor agrees and warrants that he will make good faith efforts to employ minority business enterprises as subcontractors and suppliers of materials on such public works projects.

- (c) Determination of the Contractor's good faith efforts shall include, but shall not be limited to, the following factors: The Contractor's employment and subcontracting policies, patterns and practices; affirmative advertising, recruitment and training; technical assistance activities and such other reasonable activities or efforts as the Commission may prescribe that are designed to ensure the participation of minority business enterprises in public works projects.
- (d) The Contractor shall develop and maintain adequate documentation, in a manner prescribed by the Commission, of its good faith efforts.
- (e) The Contractor shall include the provisions of subsection (b) of this Section in every subcontract or purchase order entered into in order to fulfill any obligation of a contract with the State and such provisions shall be binding on a subcontractor, vendor or manufacturer unless exempted by regulations or orders of the Commission. The Contractor shall take such action with respect to any such subcontract or purchase order as the Commission may direct as a means of enforcing such provisions including sanctions for noncompliance in accordance with Connecticut General Statutes §46a-56; provided if such Contractor becomes involved in, or is threatened with, litigation with a subcontractor or vendor as a result of such direction by the Commission, the Contractor may request the State of Connecticut to enter into any such litigation or negotiation prior thereto to protect the interests of the State and the State may so enter.
- (f) The Contractor agrees to comply with the regulations referred to in this Section as they exist on the date of this Contract and as they may be adopted or amended from time to time during the term of this Contract and any amendments thereto.
- (g) (1) The Contractor agrees and warrants that in the performance of the Contract such Contractor will not discriminate or permit discrimination against any person or group of persons on the grounds of sexual orientation, in any manner prohibited by the laws of the United States or the State of Connecticut, and that employees are treated when employed without regard to their sexual orientation; (2) the Contractor agrees to provide each labor union or representative of workers with which such Contractor has a collective bargaining agreement or other contract or understanding and each vendor with which such Contractor has a contract or understanding, a notice to be provided by the Commission on Human Rights and Opportunities advising the labor union or workers' representative of the Contractor's commitments under this section, and to post copies of the notice in conspicuous places available to employees and applicants for employment; (3) the Contractor agrees to comply with each provision of this section and with each regulation or relevant order issued by said Commission pursuant to Connecticut General Statutes § 46a-56; and (4) the Contractor agrees to provide the Commission on Human Rights and Opportunities with such information requested by the Commission, and permit access to pertinent books, records and accounts, concerning the employment practices and procedures of the Contractor which relate to the provisions of this Section and Connecticut General Statutes § 46a-56.
- (h) The Contractor shall include the provisions of the foregoing paragraph in every subcontract or purchase order entered into in order to fulfill any obligation of a contract with the State and such provisions shall be binding on a subcontractor, vendor or manufacturer unless exempted by regulations or orders of the Commission. The Contractor shall take such action with respect to any such subcontract or purchase order as the Commission may direct as a means of enforcing such provisions including sanctions for noncompliance in accordance with Connecticut General Statutes § 46a-56; provided, if such Contractor becomes involved in, or is threatened with, litigation with a subcontractor or vendor as a result of such direction by the Commission, the Contractor may request the State of Connecticut to enter into any such litigation or negotiation prior thereto to protect the interests of the State and the State may so enter.

Please be aware the Nondiscrimination Certifications can be found at the Office of Policy and Management website:

<https://portal.ct.gov/OPM/Fin-PSA/Forms/Nondiscrimination-Certification>

8. Whistleblower Provision

The following clause is applicable if the Contract has a value of Five Million Dollars (\$5,000,000) or more.

Whistleblowing. This Contract may be subject to the provisions of Section 4-61dd of the Connecticut General Statutes. In accordance with this statute, if an officer, employee or appointing authority of the Contractor takes or threatens to take any personnel action against any employee of the Contractor in retaliation for such employee's disclosure of information to any employee of the contracting state or quasi-public agency or the Auditors of Public Accounts or the Attorney General under the provisions of subsection (a) of such statute, the Contractor shall be liable for a civil penalty of not more than five thousand dollars for each offense, up to a maximum of twenty per cent of the value of this Contract. Each violation shall be a separate and distinct offense and in the case of a continuing violation, each calendar day's continuance of the violation shall be deemed to be a separate and distinct offense. The State may request that the Attorney General bring a civil action in the Superior Court for the Judicial District of Hartford to seek imposition and recovery of such civil penalty. In accordance with subsection (f) of such statute, each large state contractor, as defined in the statute, shall post a notice of the provisions of the statute relating to large state contractors in a conspicuous place which is readily available for viewing by the employees of the Contractor.

9. Connecticut Freedom of Information Act

- (a) **Disclosure of Records.** This Contract may be subject to the provisions of section 1-218 of the Connecticut General Statutes. In accordance with this statute, each contract in excess of two million five hundred thousand dollars between a public agency and a person for the performance of a governmental function shall (a) provide that the public agency is entitled to receive a copy of records and files related to the performance of the governmental function, and (b) indicate that such records and files are subject to FOIA and may be disclosed by the public agency pursuant to FOIA. No request to inspect or copy such records or files shall be valid unless the request is made to the public agency in accordance with FOIA. Any complaint by a person who is denied the right to inspect or copy such records or files shall be brought to the Freedom of Information Commission in accordance with the provisions of sections 1-205 and 1-206 of the Connecticut General Statutes.
- (b) **Confidential Information.** The State will afford due regard to the Contractor's request for the protection of proprietary or confidential information which the State receives from the Contractor. However, all materials associated with the Contract are subject to the terms of the FOIA and all corresponding rules, regulations and interpretations. In making such a request, the Contractor may not merely state generally that the materials are proprietary or confidential in nature and not, therefore, subject to release to third parties. Those particular sentences, paragraphs, pages or sections that the Contractor believes are exempt from disclosure under the FOIA must be specifically identified as such. Convincing explanation and rationale sufficient to justify each exemption consistent with the FOIA must accompany the request. The rationale and explanation must be stated in terms of the prospective harm to the competitive position of the Contractor that would result if the identified material were to be released and the reasons why the materials are legally exempt from release pursuant to the FOIA. To the extent that any other provision or part of the Contract conflicts or is in any way inconsistent with this section, this section controls and

shall apply and the conflicting provision or part shall not be given effect. If the Contractor indicates that certain documentation is submitted in confidence, by specifically and clearly marking the documentation as “CONFIDENTIAL,” DOT will first review the Contractor’s claim for consistency with the FOIA (that is, review that the documentation is actually a trade secret or commercial or financial information and not required by statute), and if determined to be consistent, will endeavor to keep such information confidential to the extent permitted by law. See, *e.g.*, Conn. Gen. Stat. §1-210(b)(5)(A-B). The State, however, has no obligation to initiate, prosecute or defend any legal proceeding or to seek a protective order or other similar relief to prevent disclosure of any information that is sought pursuant to a FOIA request. Should the State withhold such documentation from a Freedom of Information requester and a complaint be brought to the Freedom of Information Commission, the Contractor shall have the burden of cooperating with DOT in defense of that action and in terms of establishing the availability of any FOIA exemption in any proceeding where it is an issue. In no event shall the State have any liability for the disclosure of any documents or information in its possession which the State believes are required to be disclosed pursuant to the FOIA or other law.

10. Service of Process

The Contractor, if not a resident of the State of Connecticut, or, in the case of a partnership, the partners, if not residents, hereby appoints the Secretary of State of the State of Connecticut, and his successors in office, as agent for service of process for any action arising out of or as a result of this Contract; such appointment to be in effect throughout the life of this Contract and six (6) years thereafter.

11. Substitution of Securities for Retainages on State Contracts and Subcontracts

This Contract is subject to the provisions of Section 3-112a of the General Statutes of the State of Connecticut, as revised.

12. Health Insurance Portability and Accountability Act of 1996 (HIPAA)

The Contractor shall comply, if applicable, with the Health Insurance Portability and Accountability Act of 1996 and, pursuant thereto, the provisions attached at Exhibit C, and hereby made part of this Contract.

13. Forum and Choice of Law

Forum and Choice of Law. The parties deem the Contract to have been made in the City of Hartford, State of Connecticut. Both parties agree that it is fair and reasonable for the validity and construction of the Contract to be, and it shall be, governed by the laws and court decisions of the State of Connecticut, without giving effect to its principles of conflicts of laws. To the extent that any immunities provided by Federal law or the laws of the State of Connecticut do not bar an action against the State, and to the extent that these courts are courts of competent jurisdiction, for the purpose of venue, the complaint shall be made returnable to the Judicial District of Hartford only or shall be brought in the United States District Court for the District of Connecticut only, and shall not be transferred to any other court, provided, however, that nothing here constitutes a waiver or compromise of the sovereign immunity of the State of Connecticut. The Contractor waives any objection which it may now have or will have to the laying of venue of any Claims in any forum and further irrevocably submits to such jurisdiction in any suit, action or proceeding.

14. Summary of State Ethics Laws

Pursuant to the requirements of section 1-101qq of the Connecticut General Statutes, the summary of State ethics laws developed by the State Ethics Commission pursuant to section 1-81b of the Connecticut General Statutes is incorporated by reference into and made a part of the Contract as if the summary had been fully set forth in the Contract.

15. Audit and Inspection of Plants, Places of Business and Records

- (a) The State and its agents, including, but not limited to, the Connecticut Auditors of Public Accounts, Attorney General and State’s Attorney and their respective agents, may, at reasonable hours, inspect and examine all of the parts of the Contractor’s and Contractor Parties’ plants and places of business which, in any way, are related to, or involved in, the performance of this Contract. For the purposes of this Section, “Contractor Parties” means the Contractor’s members, directors, officers, shareholders, partners, managers, principal officers, representatives, agents, servants, consultants, employees or any one of them or any other person or entity with whom the Contractor is in privity of oral or written contract and the Contractor intends for such other person or entity to Perform under the Contract in any capacity.
- (b) The Contractor shall maintain, and shall require each of the Contractor Parties to maintain, accurate and complete Records. The Contractor shall make all of its and the Contractor Parties’ Records available at all reasonable hours for audit and inspection by the State and its agents.
- (c) The State shall make all requests for any audit or inspection in writing and shall provide the Contractor with at least twenty-four (24) hours’ notice prior to the requested audit and inspection date. If the State suspects fraud or other abuse, or in the event of an emergency, the State is not obligated to provide any prior notice.
- (d) The Contractor shall keep and preserve or cause to be kept and preserved all of its and Contractor Parties’ Records until three (3) years after the latter of (i) final payment under this Agreement, or (ii) the expiration or earlier termination of this Agreement, as the same may be modified for any reason. The State may request an audit or inspection at any time during this period. If any Claim or audit is started before the expiration of this period, the Contractor shall retain or cause to be retained all Records until all Claims or audit findings have been resolved.
- (e) The Contractor shall cooperate fully with the State and its agents in connection with an audit or inspection. Following any audit or inspection, the State may conduct and the Contractor shall cooperate with an exit conference.
- (f) The Contractor shall incorporate this entire Section verbatim into any contract or other agreement that it enters into with any Contractor Party.

16. Campaign Contribution Restriction

For all State contracts, defined in Conn. Gen. Stat. §9-612(f)(1) as having a value in a calendar year of \$50,000 or more, or a combination or series of such agreements or contracts having a value of \$100,000 or more, the authorized signatory to this contract expressly acknowledges receipt of the State Elections Enforcement Commission’s notice advising state contractors of state campaign contribution and solicitation prohibitions, and will inform its principals of the contents of the notice, as set forth in "Notice to Executive Branch State Contractors and Prospective State Contractors of Campaign Contribution and Solicitation Limitations," a copy of which is attached hereto and hereby made a part of this contract, attached as Exhibit D.

17. Tangible Personal Property

- (a) The Contractor on its behalf and on behalf of its Affiliates, as defined below, shall comply with the provisions of Conn. Gen. Stat. §12-411b, as follows:

- (1) For the term of the Contract, the Contractor and its Affiliates shall collect and remit to the State of Connecticut, Department of Revenue Services, any Connecticut use tax due under the provisions of Chapter 219 of the Connecticut General Statutes for items of tangible personal property sold by the Contractor or by any of its Affiliates in the same manner as if the Contractor and such Affiliates were engaged in the business of selling tangible personal property for use in Connecticut and had sufficient nexus under the provisions of Chapter 219 to be required to collect Connecticut use tax;
 - (2) A customer's payment of a use tax to the Contractor or its Affiliates relieves the customer of liability for the use tax;
 - (3) The Contractor and its Affiliates shall remit all use taxes they collect from customers on or before the due date specified in the Contract, which may not be later than the last day of the month next succeeding the end of a calendar quarter or other tax collection period during which the tax was collected;
 - (4) The Contractor and its Affiliates are not liable for use tax billed by them but not paid to them by a customer; and
 - (5) Any Contractor or Affiliate who fails to remit use taxes collected on behalf of its customers by the due date specified in the Contract shall be subject to the interest and penalties provided for persons required to collect sales tax under chapter 219 of the general statutes.
- (b) For purposes of this section of the Contract, the word "Affiliate" means any person, as defined in section 12-1 of the general statutes, that controls, is controlled by, or is under common control with another person. A person controls another person if the person owns, directly or indirectly, more than ten per cent of the voting securities of the other person. The word "voting security" means a security that confers upon the holder the right to vote for the election of members of the board of directors or similar governing body of the business, or that is convertible into, or entitles the holder to receive, upon its exercise, a security that confers such a right to vote. "Voting security" includes a general partnership interest.
- (c) The Contractor represents and warrants that each of its Affiliates has vested in the Contractor plenary authority to so bind the Affiliates in any agreement with the State of Connecticut. The Contractor on its own behalf and on behalf of its Affiliates shall also provide, no later than 30 days after receiving a request by the State's contracting authority, such information as the State may require to ensure, in the State's sole determination, compliance with the provisions of Chapter 219 of the Connecticut General Statutes, including, but not limited to, §12-411b.

18. Bid Rigging and/or Fraud – Notice to Contractor

The Connecticut Department of Transportation is cooperating with the U.S. Department of Transportation and the Justice Department in their investigation into highway construction contract bid rigging and/or fraud.

A toll-free "HOT LINE" telephone number 800-424-9071 has been established to receive information from contractors, subcontractors, manufacturers, suppliers or anyone with knowledge of bid rigging and/or fraud, either past or current. The "HOT LINE" telephone number will be available during normal working hours (8:00 am – 5:00 pm EST). Information will be treated confidentially and anonymity respected.

19. Consulting Agreement Affidavit

The Contractor shall comply with Connecticut General Statutes Section 4a-81(a) and 4a-81(b), as revised. Pursuant to Public Act 11-229, after the initial submission of the form, if there is a change in the information contained in the form, a contractor shall submit the updated form, as applicable, either (i) not later than thirty (30) days after the effective date of such change or (ii) prior to execution of any new contract, whichever is earlier.

The Affidavit/Form may be submitted in written format or electronic format through the Department of Administrative Services (DAS) website.

EXHIBIT A

CONTRACTOR WORKFORCE UTILIZATION / EQUAL EMPLOYMENT OPPORTUNITY

1. Project Workforce Utilization Goals:

These goals are applicable to all the Contractor’s construction work (whether or not it is Federal or Federally assisted or funded) performed in the covered area. If the contractor performs construction work in a geographical area located outside of the covered area, it shall apply the goals established for the geographical area where the work is actually performed.

Whenever the Contractor, or any Subcontractor at any tier, subcontracts a portion of the work involving any construction trade, it shall physically include in each subcontract in excess of \$10,000 the provisions of these specifications which contain the applicable goals for minority and female participation.

The goals for minority and female utilization are expressed in percentage terms for the contractor’s aggregate work-force in each trade on all construction work in the covered area, are referenced in the Appendix A below.

STATE FUNDED PROJECTS (only)
APPENDIX A
(Labor Market Goals)

LABOR MARKET AREA GOAL
Female

Minority

Bridgeport				22.7%
1.4%				
Ansonia	Beacon Falls	Bridgeport	Derby	
Easton	Fairfield	Milford	Monroe	
Oxford	Seymour	Shelton	Stratford	
Trumbull				
Danbury				10.7%
3.8%				
Bethel	Bridgewater	Brookfield	Danbury	
Kent	New Fairfield	New Milford	Newtown	
Redding	Ridgefield	Roxbury	Sherman	
Washington				
Danielson				4.3%
1.8%				
Brooklyn	Eastford	Hampton	Killingly	
Pomfret	Putnam	Scotland	Sterling	
Thompson	Voluntown	Union	Woodstock	
Hartford				13.7%
2.1%				
Andover	Ashford	Avon	Barkhamsted	

Belin	Bloomfield	Bolton	Bristol
Burlington	Canton	Chaplin	Colchester
Columbia	Coventry	Cromwell	Durham
East Granby	East Haddam	East Hampton	East Hartford
East Windsor	Ellington	Enfield	Farmington
Glastonbury	Granby	Haddam	Hartford
Harwinton	Hebron	Lebanon	Manchester
Mansfield	Marlborough	Middlefield	Middletown
Newington	Plainville	Plymouth	Portland
Rocky Hill	Simsbury	Somers	South Windsor
Southington	Stafford	Suffield	Tolland
Vernon	West Hartford	Wethersfield	Willington
Winchester	Windham	Windsor	Windsor Locks

Lower River				4.3%
1.8%				

Chester	Deep River	Essex	Old Lyme
Westbrook			

LABOR MARKET AREA GOAL

Minority

Female

New Haven				17.9%
3.1%				

Bethany	Branford	Cheshire	Clinton
East Haven	Guilford	Hamden	Killingworth
Madison	Meriden	New Haven	North Branford
North Haven	Orange	Wallingford	West Haven
Woodbridge			

New London				7.4%
3.1%				

Bozrah	Canterbury	East Lyme	Franklin
Griswold	Groton	Ledyard	Lisbon
Montville	New London	North Stonington	Norwich
Old Lyme	Old Saybrook	Plainfield	Preston
Salem	Sprague	Stonington	Waterford
Hopkinton	RI – Westerly Rhode Island		

Stamford				33.2%
2.1%				

Darien	Greenwich	New Canaan	Norwalk
Stamford	Weston	Westport	Wilton

Torrington				4.3%
1.8%				

Canaan	Colebrook	Cornwall	Goshen
Hartland	Kent	Litchfield	Morris
Norfolk	North Canaan	Salisbury	Sharon

Torrington

Warren

Waterbury				12.4%
1.6%				

Bethlehem
Southbury
Wolcott

Middlebury
Thomaston
Woodbury

Naugatuck
Waterbury

Prospect
Watertown

Rev. 4/24/2019

EXHIBIT B**Health Insurance Portability and Accountability Act of 1996 (“HIPAA”).**

- (a) If the Contactor is a Business Associate under the requirements of the Health Insurance Portability and Accountability Act of 1996 (“HIPAA”), the Contractor must comply with all terms and conditions of this Section of the Contract. If the Contractor is not a Business Associate under HIPAA, this Section of the Contract does not apply to the Contractor for this Contract.
- (b) The Contractor is required to safeguard the use, publication and disclosure of information on all applicants for, and all clients who receive, services under the Contract in accordance with all applicable federal and state law regarding confidentiality, which includes but is not limited to HIPAA, more specifically with the Privacy and Security Rules at 45 C.F.R. Part 160 and Part 164, subparts A, C, and E; and
- (c) The State of Connecticut Agency named on page 1 of this Contract (hereinafter the “Department”) is a “covered entity” as that term is defined in 45 C.F.R. § 160.103; and
- (d) The Contractor, on behalf of the Department, performs functions that involve the use or disclosure of “individually identifiable health information,” as that term is defined in 45 C.F.R. § 160.103; and
- (e) The Contractor is a “business associate” of the Department, as that term is defined in 45 C.F.R. § 160.103; and
- (f) The Contractor and the Department agree to the following in order to secure compliance with the HIPAA, the requirements of Subtitle D of the Health Information Technology for Economic and Clinical Health Act (hereinafter the HITECH Act), (Pub. L. 111-5, sections 13400 to 13423), and more specifically with the Privacy and Security Rules at 45 C.F.R. Part 160 and Part 164, subparts A, C, and E.
- (g) Definitions
 - (1) “Breach shall have the same meaning as the term is defined in section 13400 of the HITECH Act (42 U.S.C. §17921(1))
 - (2) “Business Associate” shall mean the Contractor.
 - (3) “Covered Entity” shall mean the Department of the State of Connecticut named on page 1 of this Contract.
 - (4) “Designated Record Set” shall have the same meaning as the term “designated record set” in 45 C.F.R. § 164.501.
 - (5) “Electronic Health Record” shall have the same meaning as the term is defined in section 13400 of the HITECH Act (42 U.S.C. §17921(5))

- (6) "Individual" shall have the same meaning as the term "individual" in 45 C.F.R. § 160.103 and shall include a person who qualifies as a personal representative as defined in 45 C.F.R. § 164.502(g).
 - (7) "Privacy Rule" shall mean the Standards for Privacy of Individually Identifiable Health Information at 45 C.F.R. part 160 and parts 164, subparts A and E.
 - (8) "Protected Health Information" or "PHI" shall have the same meaning as the term "protected health information" in 45 C.F.R. § 160.103, limited to information created or received by the Business Associate from or on behalf of the Covered Entity.
 - (9) "Required by Law" shall have the same meaning as the term "required by law" in 45 C.F.R. § 164.103.
 - (10) "Secretary" shall mean the Secretary of the Department of Health and Human Services or his designee.
 - (11) "More stringent" shall have the same meaning as the term "more stringent" in 45 C.F.R. § 160.202.
 - (12) "This Section of the Contract" refers to the HIPAA Provisions stated herein, in their entirety.
 - (13) "Security Incident" shall have the same meaning as the term "security incident" in 45 C.F.R. § 164.304.
 - (14) "Security Rule" shall mean the Security Standards for the Protection of Electronic Protected Health Information at 45 C.F.R. part 160 and parts 164, subpart A and C.
 - (15) "Unsecured protected health information" shall have the same meaning as the term as defined in section 13402(h)(1)(A) of HITECH. Act. (42 U.S.C. §17932(h)(1)(A)).
- (h) Obligations and Activities of Business Associates.
- (1) Business Associate agrees not to use or disclose PHI other than as permitted or required by this Section of the Contract or as Required by Law.
 - (2) Business Associate agrees to use appropriate safeguards to prevent use or disclosure of PHI other than as provided for in this Section of the Contract.
 - (3) Business Associate agrees to use administrative, physical and technical safeguards that reasonably and appropriately protect the confidentiality, integrity, and availability of electronic protected health information that it creates, receives, maintains, or transmits on behalf of the Covered Entity.
 - (4) Business Associate agrees to mitigate, to the extent practicable, any harmful effect that is known to the Business Associate of a use or disclosure of PHI by Business Associate in violation of this Section of the Contract.

- (5) Business Associate agrees to report to Covered Entity any use or disclosure of PHI not provided for by this Section of the Contract or any security incident of which it becomes aware.
- (6) Business Associate agrees to insure that any agent, including a subcontractor, to whom it provides PHI received from, or created or received by Business Associate, on behalf of the Covered Entity, agrees to the same restrictions and conditions that apply through this Section of the Contract to Business Associate with respect to such information.
- (7) Business Associate agrees to provide access, at the request of the Covered Entity, and in the time and manner agreed to by the parties, to PHI in a Designated Record Set, to Covered Entity or, as directed by Covered Entity, to an Individual in order to meet the requirements under 45 C.F.R. § 164.524.
- (8) Business Associate agrees to make any amendments to PHI in a Designated Record Set that the Covered Entity directs or agrees to pursuant to 45 C.F.R. § 164.526 at the request of the Covered Entity, and in the time and manner agreed to by the parties.
- (9) Business Associate agrees to make internal practices, books, and records, including policies and procedures and PHI, relating to the use and disclosure of PHI received from, or created or received by, Business Associate on behalf of Covered Entity, available to Covered Entity or to the Secretary in a time and manner agreed to by the parties or designated by the Secretary, for purposes of the Secretary determining Covered Entity's compliance with the Privacy Rule.
- (10) Business Associate agrees to document such disclosures of PHI and information related to such disclosures as would be required for Covered Entity to respond to a request by an Individual for an accounting of disclosures of PHI in accordance with 45 C.F.R. § 164.528 and section 13405 of the HITECH Act (42 U.S.C. § 17935) and any regulations promulgated thereunder.
- (11) Business Associate agrees to provide to Covered Entity, in a time and manner agreed to by the parties, information collected in accordance with clause h. (10) of this Section of the Contract, to permit Covered Entity to respond to a request by an Individual for an accounting of disclosures of PHI in accordance with 45 C.F.R. § 164.528 and section 13405 of the HITECH Act (42 U.S.C. § 17935) and any regulations promulgated thereunder. Business Associate agrees at the Covered Entity's direction to provide an accounting of disclosures of PHI directly to an individual in accordance with 45 C.F.R. § 164.528 and section 13405 of the HITECH Act (42 U.S.C. § 17935) and any regulations promulgated thereunder.
- (12) Business Associate agrees to comply with any state or federal law that is more stringent than the Privacy Rule.
- (13) Business Associate agrees to comply with the requirements of the HITECH Act relating to privacy and security that are applicable to the Covered Entity and with the requirements of 45 C.F.R. sections 164.504(e), 164.308, 164.310, 164.312, and 164.316.

- (14) In the event that an individual requests that the Business Associate (a) restrict disclosures of PHI; (b) provide an accounting of disclosures of the individual's PHI; or (c) provide a copy of the individual's PHI in an electronic health record, the Business Associate agrees to notify the covered entity, in writing, within two business days of the request.
- (15) Business Associate agrees that it shall not, directly or indirectly, receive any remuneration in exchange for PHI of an individual without (1) the written approval of the covered entity, unless receipt of remuneration in exchange for PHI is expressly authorized by this Contract and (2) the valid authorization of the individual, except for the purposes provided under section 13405(d)(2) of the HITECH Act,(42 U.S.C. § 17935(d)(2)) and in any accompanying regulations
- (16) Obligations in the Event of a Breach
- A. The Business Associate agrees that, following the discovery of a breach of unsecured protected health information, it shall notify the Covered Entity of such breach in accordance with the requirements of section 13402 of HITECH (42 U.S.C. 17932(b) and the provisions of this Section of the Contract.
- B. Such notification shall be provided by the Business Associate to the Covered Entity without unreasonable delay, and in no case later than 30 days after the breach is discovered by the Business Associate, except as otherwise instructed in writing by a law enforcement official pursuant to section 13402 (g) of HITECH (42 U.S.C. 17932(g)) . A breach is considered discovered as of the first day on which it is, or reasonably should have been, known to the Business Associate. The notification shall include the identification and last known address, phone number and email address of each individual (or the next of kin of the individual if the individual is deceased) whose unsecured protected health information has been, or is reasonably believed by the Business Associate to have been, accessed, acquired, or disclosed during such breach.
- C. The Business Associate agrees to include in the notification to the Covered Entity at least the following information:
1. A brief description of what happened, including the date of the breach and the date of the discovery of the breach, if known.
 2. A description of the types of unsecured protected health information that were involved in the breach (such as full name, Social Security number, date of birth, home address, account number, or disability code).
 3. The steps the Business Associate recommends that individuals take to protect themselves from potential harm resulting from the breach.
 4. A detailed description of what the Business Associate is doing to investigate the breach, to mitigate losses, and to protect against any further breaches.
 5. Whether a law enforcement official has advised either verbally or in writing the Business Associate that he or she has determined that notification or notice to

individuals or the posting required under section 13402 of the HITECH Act would impede a criminal investigation or cause damage to national security and; if so, include contact information for said official.

- D. Business Associate agrees to provide appropriate staffing and have established procedures to ensure that individuals informed by the Covered Entity of a breach by the Business Associate have the opportunity to ask questions and contact the Business Associate for additional information regarding the breach. Such procedures shall include a toll-free telephone number, an e-mail address, a posting on its Web site and a postal address. Business Associate agrees to include in the notification of a breach by the Business Associate to the Covered Entity, a written description of the procedures that have been established to meet these requirements. Costs of such contact procedures will be borne by the Contractor.
 - E. Business Associate agrees that, in the event of a breach, it has the burden to demonstrate that it has complied with all notifications requirements set forth above, including evidence demonstrating the necessity of a delay in notification to the Covered Entity.
- (i) Permitted Uses and Disclosure by Business Associate.
- (1) General Use and Disclosure Provisions Except as otherwise limited in this Section of the Contract, Business Associate may use or disclose PHI to perform functions, activities, or services for, or on behalf of, Covered Entity as specified in this Contract, provided that such use or disclosure would not violate the Privacy Rule if done by Covered Entity or the minimum necessary policies and procedures of the Covered Entity.
 - (2) Specific Use and Disclosure Provisions
 - (A) Except as otherwise limited in this Section of the Contract, Business Associate may use PHI for the proper management and administration of Business Associate or to carry out the legal responsibilities of Business Associate.
 - (B) Except as otherwise limited in this Section of the Contract, Business Associate may disclose PHI for the proper management and administration of Business Associate, provided that disclosures are Required by Law, or Business Associate obtains reasonable assurances from the person to whom the information is disclosed that it will remain confidential and used or further disclosed only as Required by Law or for the purpose for which it was disclosed to the person, and the person notifies Business Associate of any instances of which it is aware in which the confidentiality of the information has been breached.
 - (C) Except as otherwise limited in this Section of the Contract, Business Associate may use PHI to provide Data Aggregation services to Covered Entity as permitted by 45 C.F.R. § 164.504(e)(2)(i)(B).
- (j) Obligations of Covered Entity.

- (1) Covered Entity shall notify Business Associate of any limitations in its notice of privacy practices of Covered Entity, in accordance with 45 C.F.R. § 164.520, or to the extent that such limitation may affect Business Associate's use or disclosure of PHI.
 - (2) Covered Entity shall notify Business Associate of any changes in, or revocation of, permission by Individual to use or disclose PHI, to the extent that such changes may affect Business Associate's use or disclosure of PHI.
 - (3) Covered Entity shall notify Business Associate of any restriction to the use or disclosure of PHI that Covered Entity has agreed to in accordance with 45 C.F.R. § 164.522, to the extent that such restriction may affect Business Associate's use or disclosure of PHI.
- (k) Permissible Requests by Covered Entity. Covered Entity shall not request Business Associate to use or disclose PHI in any manner that would not be permissible under the Privacy Rule if done by the Covered Entity, except that Business Associate may use and disclose PHI for data aggregation, and management and administrative activities of Business Associate, as permitted under this Section of the Contract.
- (l) Term and Termination.
- (1) Term. The Term of this Section of the Contract shall be effective as of the date the Contract is effective and shall terminate when the information collected in accordance with clause h. (10) of this Section of the Contract is provided to the Covered Entity and all of the PHI provided by Covered Entity to Business Associate, or created or received by Business Associate on behalf of Covered Entity, is destroyed or returned to Covered Entity, or, if it is infeasible to return or destroy PHI, protections are extended to such information, in accordance with the termination provisions in this Section.
 - (2) Termination for Cause Upon Covered Entity's knowledge of a material breach by Business Associate, Covered Entity shall either:
 - (A) Provide an opportunity for Business Associate to cure the breach or end the violation and terminate the Contract if Business Associate does not cure the breach or end the violation within the time specified by the Covered Entity; or
 - (B) Immediately terminate the Contract if Business Associate has breached a material term of this Section of the Contract and cure is not possible; or
 - (C) If neither termination nor cure is feasible, Covered Entity shall report the violation to the Secretary.
 - (3) Effect of Termination
 - (A) Except as provided in (l)(2) of this Section of the Contract, upon termination of this Contract, for any reason, Business Associate shall return or destroy all PHI received from Covered Entity, or created or received by Business Associate on behalf of Covered Entity. Business Associate shall also provide the information collected in accordance with clause h. (10) of this Section of the Contract to the Covered Entity

within ten business days of the notice of termination. This provision shall apply to PHI that is in the possession of subcontractors or agents of Business Associate. Business Associate shall retain no copies of the PHI.

(B) In the event that Business Associate determines that returning or destroying the PHI is infeasible, Business Associate shall provide to Covered Entity notification of the conditions that make return or destruction infeasible. Upon documentation by Business Associate that return or destruction of PHI is infeasible, Business Associate shall extend the protections of this Section of the Contract to such PHI and limit further uses and disclosures of PHI to those purposes that make return or destruction infeasible, for as long as Business Associate maintains such PHI. Infeasibility of the return or destruction of PHI includes, but is not limited to, requirements under state or federal law that the Business Associate maintains or preserves the PHI or copies thereof.

(m) Miscellaneous Provisions.

- (1) Regulatory References. A reference in this Section of the Contract to a section in the Privacy Rule means the section as in effect or as amended.
- (2) Amendment. The Parties agree to take such action as is necessary to amend this Section of the Contract from time to time as is necessary for Covered Entity to comply with requirements of the Privacy Rule and the Health Insurance Portability and Accountability Act of 1996, Pub. L. No. 104-191.
- (3) Survival. The respective rights and obligations of Business Associate shall survive the termination of this Contract.
- (4) Effect on Contract. Except as specifically required to implement the purposes of this Section of the Contract, all other terms of the Contract shall remain in force and effect.
- (5) Construction. This Section of the Contract shall be construed as broadly as necessary to implement and comply with the Privacy Standard. Any ambiguity in this Section of the Contract shall be resolved in favor of a meaning that complies, and is consistent with, the Privacy Standard.
- (6) Disclaimer. Covered Entity makes no warranty or representation that compliance with this Section of the Contract will be adequate or satisfactory for Business Associate's own purposes. Covered Entity shall not be liable to Business Associate for any claim, civil or criminal penalty, loss or damage related to or arising from the unauthorized use or disclosure of PHI by Business Associate or any of its officers, directors, employees, contractors or agents, or any third party to whom Business Associate has disclosed PHI contrary to the provisions of this Contract or applicable law. Business Associate is solely responsible for all decisions made, and actions taken, by Business Associate regarding the safeguarding, use and disclosure of PHI within its possession, custody or control.

(7) Indemnification. The Business Associate shall indemnify and hold the Covered Entity harmless from and against any and all claims, liabilities, judgments, fines, assessments, penalties, awards and any statutory damages that may be imposed or assessed pursuant to HIPAA, as amended or the

March 2020

HITECH Act, including, without limitation, attorney's fees, expert witness fees, costs of investigation, litigation or dispute resolution, and costs awarded thereunder, relating to or arising out of any violation by the Business Associate and its agents, including subcontractors, of any obligation of Business Associate and its agents, including subcontractors, under this section of the contract, under HIPAA, the HITECH Act, the Privacy Rule and the Security Rule.

Notice to Executive Branch State Contractors and Prospective State Contractors of Campaign Contribution and Solicitation Limitations

This notice is provided under the authority of Connecticut General Statutes §9-612 (f) (2) and is for the purpose of informing state contractors and prospective state contractors of the following law (*italicized words are defined on the reverse side of this page*).

CAMPAIGN CONTRIBUTION AND SOLICITATION LIMITATIONS

No *state contractor, prospective state contractor, principal of a state contractor or principal of a prospective state contractor*, with regard to a *state contract or state contract solicitation* with or from a state agency in the executive branch or a quasi-public agency or a holder, or principal of a holder, of a valid prequalification certificate, shall make a contribution to (i) an exploratory committee or candidate committee established by a candidate for nomination or election to the office of Governor, Lieutenant Governor, Attorney General, State Comptroller, Secretary of the State or State Treasurer, (ii) a political committee authorized to make contributions or expenditures to or for the benefit of such candidates, or (iii) a party committee (which includes town committees).

In addition, no holder or principal of a holder of a valid prequalification certificate, shall make a contribution to (i) an exploratory committee or candidate committee established by a candidate for nomination or election to the office of State senator or State representative, (ii) a political committee authorized to make contributions or expenditures to or for the benefit of such candidates, or (iii) a party committee.

On and after January 1, 2011, no state contractor, prospective state contractor, principal of a state contractor or principal of a prospective state contractor, with regard to a state contract or state contract solicitation with or from a state agency in the executive branch or a quasi-public agency or a holder, or principal of a holder of a valid prequalification certificate, shall **knowingly solicit** contributions from the state contractor’s or prospective state contractor’s employees or from a *subcontractor or principals of the subcontractor* on behalf of (i) an exploratory committee or candidate committee established by a candidate for nomination or election to the office of Governor, Lieutenant Governor, Attorney General, State Comptroller, Secretary of the State or State Treasurer, (ii) a political committee authorized to make contributions or expenditures to or for the benefit of such candidates, or (iii) a party committee.

DUTY TO INFORM

State contractors and prospective state contractors are required to inform their principals of the above prohibitions, as applicable, and the possible penalties and other consequences of any violation thereof.

PENALTIES FOR VIOLATIONS

Contributions or solicitations of contributions made in violation of the above prohibitions may result in the following civil and criminal penalties:

Civil penalties—Up to \$2,000 or twice the amount of the prohibited contribution, whichever is greater, against a principal or a contractor. Any state contractor or prospective state contractor which fails to make reasonable efforts to comply with the provisions requiring notice to its principals of these prohibitions and the possible consequences of their violations may also be subject to civil penalties of up to \$2,000 or twice the amount of the prohibited contributions made by their principals.

Criminal penalties—Any knowing and willful violation of the prohibition is a Class D felony, which may subject the violator to imprisonment of not more than 5 years, or not more than \$5,000 in fines, or both.

CONTRACT CONSEQUENCES

In the case of a state contractor, contributions made or solicited in violation of the above prohibitions may result in the contract being voided.

In the case of a prospective state contractor, contributions made or solicited in violation of the above prohibitions shall result in the contract described in the state contract solicitation not being awarded to the prospective state contractor, unless the State Elections Enforcement Commission determines that mitigating circumstances exist concerning such violation.

The State shall not award any other state contract to anyone found in violation of the above prohibitions for a period of one year after the election for which such contribution is made or solicited, unless the State Elections Enforcement Commission determines that mitigating circumstances exist concerning such violation.

Additional information may be found on the website of the State Elections Enforcement Commission, www.ct.gov/seec. Click on the link to “Lobbyist/Contractor Limitations.”

DEFINITIONS

“State contractor” means a person, business entity or nonprofit organization that enters into a state contract. Such person, business entity or nonprofit organization shall be deemed to be a state contractor until December thirty-first of the year in which such contract terminates. “State contractor” does not include a municipality or any other political subdivision of the state, including any entities or associations duly created by the municipality or political subdivision exclusively amongst themselves to further any purpose authorized by statute or charter, or an employee in the executive or legislative branch of state government or a quasi-public agency, whether in the classified or unclassified service and full or part-time, and only in such person's capacity as a state or quasi-public agency employee.

“Prospective state contractor” means a person, business entity or nonprofit organization that (i) submits a response to a state contract solicitation by the state, a state agency or a quasi-public agency, or a proposal in response to a request for proposals by the state, a state agency or a quasi-public agency, until the contract has been entered into, or (ii) holds a valid prequalification certificate issued by the Commissioner of Administrative Services under section 4a-100. “Prospective state contractor” does not include a municipality or any other political subdivision of the state, including any entities or associations duly created by the municipality or political subdivision exclusively amongst themselves to further any purpose authorized by statute or charter, or an employee in the executive or legislative branch of state government or a quasi-public agency, whether in the classified or unclassified service and full or part-time, and only in such person's capacity as a state or quasi-public agency employee.

“Principal of a state contractor or prospective state contractor” means (i) any individual who is a member of the board of directors of, or has an ownership interest of five per cent or more in, a state contractor or prospective state contractor, which is a business entity, except for an individual who is a member of the board of directors of a nonprofit organization, (ii) an individual who is employed by a state contractor or prospective state contractor, which is a business entity, as president, treasurer or executive vice president, (iii) an individual who is the chief executive officer of a state contractor or prospective state contractor, which is not a business entity, or if a state contractor or prospective state contractor has no such officer, then the officer who duly possesses comparable powers and duties, (iv) an officer or an employee of any state contractor or prospective state contractor who has *managerial or discretionary responsibilities with respect to a state contract*, (v) the spouse or a *dependent child* who is eighteen years of age or older of an individual described in this subparagraph, or (vi) a political committee established or controlled by an individual described in this subparagraph or the business entity or nonprofit organization that is the state contractor or prospective state contractor.

“State contract” means an agreement or contract with the state or any state agency or any quasi-public agency, let through a procurement process or otherwise, having a value of fifty thousand dollars or more, or a combination or series of such agreements or contracts having a value of one hundred thousand dollars or more in a calendar year, for (i) the rendition of services, (ii) the furnishing of any goods, material, supplies, equipment or any items of any kind, (iii) the construction, alteration or repair of any public building or public work, (iv) the acquisition, sale or lease of any land or building, (v) a licensing arrangement, or (vi) a grant, loan or loan guarantee. “State contract” does not include any agreement or contract with the state, any state agency or any quasi-public agency that is exclusively federally funded, an education loan, a loan to an individual for other than commercial purposes or any agreement or contract between the state or any state agency and the United States Department of the Navy or the United States Department of Defense.

“State contract solicitation” means a request by a state agency or quasi-public agency, in whatever form issued, including, but not limited to, an invitation to bid, request for proposals, request for information or request for quotes, inviting bids, quotes or other types of submittals, through a competitive procurement process or another process authorized by law waiving competitive procurement.

“Managerial or discretionary responsibilities with respect to a state contract” means having direct, extensive and substantive responsibilities with respect to the negotiation of the state contract and not peripheral, clerical or ministerial responsibilities.

“Dependent child” means a child residing in an individual's household who may legally be claimed as a dependent on the federal income tax of such individual.

“Solicit” means (A) requesting that a contribution be made, (B) participating in any fundraising activities for a candidate committee, exploratory committee, political committee or party committee, including, but not limited to, forwarding tickets to potential contributors, receiving contributions for transmission to any such committee, serving on the committee that is hosting a fundraising event, introducing the candidate or making other public remarks at a fundraising event, being honored or otherwise recognized at a fundraising event, or bundling contributions, (C) serving as chairperson, treasurer or deputy treasurer of any such committee, or (D) establishing a political committee for the sole purpose of soliciting or receiving contributions for any committee. Solicit does not include: (i) making a contribution that is otherwise permitted by Chapter 155 of the Connecticut General Statutes; (ii) informing any person of a position taken by a candidate for public office or a public official, (iii) notifying the person of any activities of, or contact information for, any candidate for public office; or (iv) serving as a member in any party committee or as an officer of such committee that is not otherwise prohibited in this section.

“Subcontractor” means any person, business entity or nonprofit organization that contracts to perform part or all of the obligations of a state contractor's state contract. Such person, business entity or nonprofit organization shall be deemed to be a subcontractor until December thirty first of the year in which the subcontract terminates. “Subcontractor” does not include (i) a municipality or any other political subdivision of the state, including any entities or associations duly created by the municipality or political subdivision exclusively amongst themselves to further any purpose authorized by statute or charter, or (ii) an employee in the executive or legislative branch of state government or a quasi-public agency, whether in the classified or unclassified service and full or part-time, and only in such person's capacity as a state or quasi-public agency employee.

“Principal of a subcontractor” means (i) any individual who is a member of the board of directors of, or has an ownership interest of five per cent or more in, a subcontractor, which is a business entity, except for an individual who is a member of the board of directors of a nonprofit organization, (ii) an individual who is employed by a subcontractor, which is a business entity, as president, treasurer or executive vice president, (iii) an individual who is the chief executive officer of a subcontractor, which is not a business entity, or if a subcontractor has no such officer, then the officer who duly possesses comparable powers and duties, (iv) an officer or an employee of any subcontractor who has managerial or discretionary responsibilities with respect to a subcontract with a state contractor, (v) the spouse or a dependent child who is eighteen years of age or older of an individual described in this subparagraph, or (vi) a political committee established or controlled by an individual described in this subparagraph or the business entity or nonprofit organization that is the subcontractor.

EXHIBIT D

State Wages and Other Related Information

Please refer to the Department of Labor website for the latest updates, annual adjusted wage rate increases, certified payroll forms and applicable statutes.

<http://www.ctdol.state.ct.us/wgwkstnd/prevailwage.htm>

Prevailing Wage Law Poster Language

**THIS IS A PUBLIC WORKS PROJECT Covered by the
PREVAILING WAGE LAW CT General Statutes Section 31-53**

If you have QUESTIONS regarding your wages CALL (860) 263-6790

Section 31-55 of the CT State Statutes requires every contractor or subcontractor performing work for the state to post in a prominent place the prevailing wages as determined by the Labor Commissioner.

Informational Bulletin

THE 10-HOUR OSHA CONSTRUCTION SAFETY AND HEALTH COURSE (applicable to public building contracts entered into on or after July 1, 2007, where the total cost of all work to be performed is at least \$100,000)

- (1) This requirement was created by Public Act No. 06-175, which is codified in Section 31-53b of the Connecticut General Statutes (pertaining to the prevailing wage statutes);
- (2) The course is required for public building construction contracts (projects funded in whole or in part by the state or any political subdivision of the state) entered into on or after July 1, 2007;
- (3) It is required of private employees (not state or municipal employees) and apprentices who perform manual labor for a general contractor or subcontractor on a public building project where the total cost of all work to be performed is at least \$100,000;
- (4) The ten-hour construction course pertains to the ten-hour Outreach Course conducted in accordance with federal OSHA Training Institute standards, and, for telecommunications workers, a ten-hour training course conducted in accordance with federal OSHA standard, 29 CFR 1910.268;
- (5) The internet website for the federal OSHA Training Institute is http://www.osha.gov/fso/ote/training/edcenters/fact_sheet.html;
- (6) The statutory language leaves it to the contractor and its employees to determine who pays for the cost of the ten-hour Outreach Course;

- (7) Within 30 days of receiving a contract award, a general contractor must furnish proof to the Labor Commissioner that all employees and apprentices performing manual labor on the project will have completed such a course;
- (8) Proof of completion may be demonstrated through either: (a) the presentation of a bona fide student course completion card issued by the federal OSHA Training Institute; or (2) the presentation of documentation provided to an employee by a trainer certified by the Institute pending the actual issuance of the completion card;
- (9) Any card with an issuance date more than 5 years prior to the commencement date of the construction project shall not constitute proof of compliance;
- (10) Each employer shall affix a copy of the construction safety course completion card to the certified payroll submitted to the contracting agency in accordance with Conn. Gen. Stat. § 31-53(f) on which such employee's name first appears;
- (11) Any employee found to be in non-compliance shall be subject to removal from the worksite if such employee does not provide satisfactory proof of course completion to the Labor Commissioner by the fifteenth day after the date the employee is determined to be in noncompliance;
- (12) Any such employee who is determined to be in noncompliance may continue to work on a public building construction project for a maximum of fourteen consecutive calendar days while bringing his or her status into compliance;
- (13) The Labor Commissioner may make complaint to the prosecuting authorities regarding any employer or agent of the employer, or officer or agent of the corporation who files a false certified payroll with respect to the status of an employee who is performing manual labor on a public building construction project;
- (14) The statute provides the minimum standards required for the completion of a safety course by manual laborers on public construction contracts; any contractor can exceed these minimum requirements; and
- (15) Regulations clarifying the statute are currently in the regulatory process, and shall be posted on the CTDOL website as soon as they are adopted in final form.
- (16) Any questions regarding this statute may be directed to the Wage and Workplace Standards Division of the Connecticut Labor Department via the internet website of <http://www.ctdol.state.ct.us/wgwkstnd/wgemenu.htm>; or by telephone at (860)263-6790.

THE ABOVE INFORMATION IS PROVIDED EXCLUSIVELY AS AN EDUCATIONAL RESOURCE, AND IS NOT INTENDED AS A SUBSTITUTE FOR LEGAL INTERPRETATIONS WHICH MAY ULTIMATELY ARISE CONCERNING THE CONSTRUCTION OF THE STATUTE OR THE REGULATIONS.

November 29, 2006

Notice

To All Mason Contractors and Interested Parties Regarding Construction Pursuant to Section 31-53 of the Connecticut General Statutes (Prevailing Wage)

The Connecticut Labor Department Wage and Workplace Standards Division is empowered to enforce the prevailing wage rates on projects covered by the above referenced statute. Over the past few years the Division has withheld enforcement of the rate in effect for workers who operate a forklift on a prevailing wage rate project due to a potential jurisdictional dispute. The rate listed in the schedules and in our Occupational Bulletin (see enclosed) has been as follows:

Forklift Operator:

- **Laborers (Group 4) Mason Tenders** - operates forklift solely to assist a mason to a maximum height of nine feet only.

- **Power Equipment Operator (Group 9)** - operates forklift to assist any trade and to assist a mason to a height over nine feet.

The U.S. Labor Department conducted a survey of rates in Connecticut but it has not been published and the rate in effect remains as outlined in the above Occupational Bulletin.

Since this is a classification matter and not one of jurisdiction, effective January 1, 2007 the Connecticut Labor Department will enforce the rate on each schedule in accordance with our statutory authority.

Your cooperation in filing appropriate and accurate certified payrolls is appreciated.

**CONNECTICUT DEPARTMENT OF LABOR
WAGE AND WORKPLACE STANDARDS DIVISION**

**CONTRACTORS WAGE CERTIFICATION FORM
Construction Manager at Risk/General Contractor/Prime Contractor**

I, _____ of _____
Officer, Owner, Authorized Rep. Company Name

do hereby certify that the _____
Company Name

Street

City

and all of its subcontractors will pay all workers on the

Project Name and Number

Street and City

the wages as listed in the schedule of prevailing rates required for such project (a copy of which is attached hereto).

Signed

Subscribed and sworn to before me this _____ day of _____, _____.

Notary Public

Return to: Connecticut Department of Labor
Wage & Workplace Standards Division
200 Folly Brook Blvd.
Wethersfield, CT 06109

Rate Schedule Issued (Date): _____

Information Bulletin **Occupational Classifications**

The Connecticut Department of Labor has the responsibility to properly determine "job classification" on prevailing wage projects covered under C.G.S. Section 31-53(d).

Note: This information is intended to provide a sample of some occupational classifications for guidance purposes only. It is not an all-inclusive list of each occupation's duties. This list is being provided only to highlight some areas where a contractor may be unclear regarding the proper classification. If unsure, the employer should seek guidelines for CTDOL.

Below are additional clarifications of specific job duties performed for certain classifications:

□ **ASBESTOS WORKERS**

Applies all insulating materials, protective coverings, coatings and finishes to all types of mechanical systems.

□ **ASBESTOS INSULATOR**

Handle, install apply, fabricate, distribute, prepare, alter, repair, dismantle, heat and frost insulation, including penetration and fire stopping work on all penetration fire stop systems.

□ **BOILERMAKERS**

Erects hydro plants, incomplete vessels, steel stacks, storage tanks for water, fuel, etc. Builds incomplete boilers, repairs heat exchanges and steam generators.

□ **BRICKLAYERS, CEMENT MASONS, CEMENT FINISHERS, MARBLE MASONS, PLASTERERS, STONE MASONS, PLASTERERS. STONE MASONS, TERRAZZO WORKERS, TILE SETTERS**

Lays building materials such as brick, structural tile and concrete cinder, glass, gypsum, terra cotta block. Cuts, tools and sets marble, sets stone, finishes concrete, applies decorative steel, aluminum and plastic tile, applies cements, sand, pigment and marble chips to floors, stairways, etc.

□ **CARPENTERS, MILLWRIGHTS. PILEDRIVERMEN. LATHERS. RESILEINT FLOOR LAYERS, DOCK BUILDERS, DIKERS, DIVER TENDERS**

Constructs, erects, installs and repairs structures and fixtures of wood, plywood and wallboard. Installs, assembles, dismantles, moves industrial machinery. Drives piling into ground to provide foundations for structures such as buildings and bridges, retaining walls for earth embankments, such as cofferdams. Fastens wooden, metal or rockboard lath to walls, ceilings and partitions of buildings, acoustical tile layer, concrete form builder. Applies firestopping materials on fire resistive joint systems only. Installation of curtain/window walls only where attached to wood or metal studs. Installation of insulated material of all types whether blown, nailed or attached in other ways to walls, ceilings and floors of buildings. Assembly and installation of modular furniture/furniture systems. Free-standing furniture is not covered. This includes free standing:

student chairs, study top desks, book box desks, computer furniture, dictionary stand, atlas stand, wood shelving, two-position information access station, file cabinets, storage cabinets, tables, etc.

□ **LABORER, CLEANING**

• The clean up of any construction debris and the general (heavy/light) cleaning, including sweeping, wash down, mopping, wiping of the construction facility and its furniture, washing, polishing, and dusting.

□ **DELIVERY PERSONNEL**

• If delivery of supplies/building materials is to one common point and stockpiled there, prevailing wages are not required. If the delivery personnel are involved in the distribution of the material to multiple locations within the construction site then they would have to be paid prevailing wages for the type of work performed: laborer, equipment operator, electrician, ironworker, plumber, etc.

• An example of this would be where delivery of drywall is made to a building and the delivery personnel distribute the drywall from one "stockpile" location to further sub-locations on each floor. Distribution of material around a construction site is the job of a laborer or tradesman, and not a delivery personnel.

□ **ELECTRICIANS**

Install, erect, maintenance, alteration or repair of any wire, cable, conduit, etc., which generates, transforms, transmits or uses electrical energy for light, heat, power or other purposes, including the Installation or maintenance of telecommunication, LAN wiring or computer equipment, and low voltage wiring. *License required per Connecticut General Statutes: E-1,2 L-5,6 C-5,6 T-1,2 L-1,2 V-1,2,7,8,9.

□ **ELEVATOR CONSTRUCTORS**

Install, erect, maintenance and repair of all types of elevators, escalators, dumb waiters and moving walks. *License required by Connecticut General Statutes: R-1, 2, 5, 6.

□ **FORK LIFT OPERATOR**

Laborers Group 4) Mason Tenders - operates forklift solely to assist a mason to a maximum height of nine (9) feet only.

Power Equipment Operator Group 9 - operates forklift to assist any trade, and to assist a mason to a height over nine (9) feet.

□ **GLAZIERS**

Glazing wood and metal sash, doors, partitions, and 2 story aluminum storefronts. Installs glass windows, skylights, store fronts and display cases or surfaces such as building fronts, interior walls, ceilings and table tops and metal store fronts. Installation of aluminum window walls and curtain walls is the "joint" work of glaziers and ironworkers, which require equal composite workforce.

□ **IRONWORKERS**

Erection, installation and placement of structural steel, precast concrete, miscellaneous iron, ornamental iron, metal curtain wall, rigging and reinforcing steel. Handling, sorting, and installation of reinforcing steel (rebar). Metal bridge rail (traffic), metal bridge handrail, and decorative security fence installation. Installation of aluminum window walls and curtain walls is the "joint" work of glaziers and ironworkers which require equal composite workforce.

□ **INSULATOR**

- Installing fire stopping systems/materials for "Penetration Firestop Systems": transit to cables, electrical conduits, insulated pipes, sprinkler pipe penetrations, ductwork behind radiation, electrical cable trays, fire rated pipe penetrations, natural polypropylene, HVAC ducts, plumbing bare metal, telephone and communication wires, and boiler room ceilings.

□ **LABORERS**

Acetylene burners, asphalt rakers, chain saw operators, concrete and power buggy operator, concrete saw operator, fence and guard rail erector (except metal bridge rail (traffic), decorative security fence (non-metal).

installation.), hand operated concrete vibrator operator, mason tenders, pipelayers (installation of storm drainage or sewage lines on the street only), pneumatic drill operator, pneumatic gas and electric drill operator, powermen and wagon drill operator, air track operator, block paver, curb setters, blasters, concrete spreaders.

□ **PAINTERS**

Maintenance, preparation, cleaning, blasting (water and sand, etc.), painting or application of any protective coatings of every description on all bridges and appurtenances of highways, roadways, and railroads. Painting, decorating, hardwood finishing, paper hanging, sign writing, scenic art work and drywall hhg for any and all types of building and residential work.

□ **LEAD PAINT REMOVAL**

- Painter's Rate 1. Removal of lead paint from bridges. 2. Removal of lead paint as preparation of any surface to be repainted. 3. Where removal is on a Demolition project prior to reconstruction. • Laborer's Rate 1. Removal of lead paint from any surface NOT to be repainted. 2. Where removal is on a TOTAL Demolition project only.

□ **PLUMBERS AND PIPEFITTERS**

Installation, repair, replacement, alteration or maintenance of all plumbing, heating, cooling and piping. *License required per Connecticut General Statutes: P-1,2,6,7,8,9 J1,2,3,4 SP-1,2 S-1,2,3,4,5,6,7,8 B-1,2,3,4 D-1,2,3,4.

☐ **POWER EQUIPMENT OPERATORS**

Operates several types of power construction equipment such as compressors, pumps, hoists, derricks, cranes, shovels, tractors, scrapers or motor graders, etc. Repairs and maintains equipment. ***License required, crane operators only, per Connecticut General Statutes.**

☐ **ROOFERS**

Covers roofs with composition shingles or sheets, wood shingles, slate or asphalt and gravel to waterproof roofs, including preparation of surface. (demolition or removal of any type of roofing and or clean-up of any and all areas where a roof is to be relaid.)

☐ **SHEETMETAL WORKERS**

Fabricate, assembles, installs and repairs sheetmetal products and equipment in such areas as ventilation, air-conditioning, warm air heating, restaurant equipment, architectural sheet metal work, sheetmetal roofing, and aluminum gutters. Fabrication, handling, assembling, erecting, altering, repairing, etc. of coated metal material panels and composite metal material panels when used on building exteriors and interiors as soffits, fascia, louvers, partitions, canopies, cornice, column covers, awnings, beam covers, cladding, sun shades, lighting troughs, spires, ornamental roofing, metal ceilings, mansards, copings, ornamental and ventilation hoods, vertical and horizontal siding panels, trim, etc. The sheet metal classification also applies to the vast variety of coated metal material panels and composite metal material panels that have evolved over the years as an alternative to conventional ferrous and non-ferrous metals like steel, iron, tin, copper, brass, bronze, aluminum, etc. Fabrication, handling, assembling, erecting, altering, repairing, etc. of architectural metal roof, standing seam roof, composite metal roof, metal and composite bathroom/toilet partitions, aluminum gutters, metal and composite lockers and shelving, kitchen equipment, and walk-in coolers. To include testing and air –balancing ancillary to installation and construction.

☐ **SPRINKLER FITTERS**

Installation, alteration, maintenance and repair of fire protection sprinkler systems. ***License required per Connecticut General Statutes: F-1, 2, 3, 4.**

☐ **TILE MARBLE AND TERRAZZO FINISHERS**

Assists and tends the tile setter, marble mason and terrazzo worker in the performance of their duties.

☐ **TRUCK DRIVERS**

~How to pay truck drivers delivering asphalt is under REVISION~

Truck Drivers are requires to be paid prevailing wage for time spent "working" directly on the site. These drivers remain covered by the prevailing wage for any time spent transporting between the actual construction location and facilities (such as fabrication, plants, mobile factories, batch plant, borrow pits, job headquarters, tool yards, etc.) dedicated exclusively, or nearly so, to performance

of the contract or project, which are so located in proximity to the actual construction location that it is reasonable to include them. ***License required, drivers only, per Connecticut General Statutes.**

For example:

- Material men and deliverymen are not covered under prevailing wage as long as they are not directly involved in the construction process. If, they unload the material, they would then be covered by prevailing wage for the classification they are performing work in: laborer, equipment operator, etc.
- Hauling material off site is not covered provided they are not dumping it at a location outlined above.
- Driving a truck on site and moving equipment or materials on site would be considered covered work, as this is part of the construction process.

Any questions regarding the proper classification should be directed to:

**Public Contract Compliance Unit
Wage and Workplace Standards Division
Connecticut Department of Labor
200 Folly Brook Blvd, Wethersfield, CT 06109
(860) 263-6543.**

**Connecticut Department of Labor
Wage and Workplace Standards Division
FOOTNOTES**

□ Please Note: If the “Benefits” listed on the schedule for the following occupations includes a letter(s) (+ a or + a+b for instance), refer to the information below.

Benefits to be paid at the appropriate prevailing wage rate for the listed occupation.

If the “Benefits” section for the occupation lists only a dollar amount, disregard the information below.

Bricklayers, Cement Masons, Cement Finishers, Concrete Finishers, Stone Masons
(Building Construction) and (Residential- Hartford, Middlesex, New Haven, New London and Tolland Counties)

a. Paid Holiday: Employees shall receive 4 hours for Christmas Eve holiday provided the employee works the regularly scheduled day before and after the holiday. Employers may schedule work on Christmas Eve and employees shall receive pay for actual hours worked in addition to holiday pay.

Elevator Constructors: Mechanics

a. Paid Holidays: New Year’s Day, Memorial Day, Independence Day, Labor Day, Veterans’ Day, Thanksgiving Day, Christmas Day, plus the Friday after Thanksgiving.

b. Vacation: Employer contributes 8% of basic hourly rate for 5 years or more of service or 6% of basic hourly rate for 6 months to 5 years of service as vacation pay credit.

Glaziers

a. Paid Holidays: Labor Day and Christmas Day.

Power Equipment Operators
(Heavy and Highway Construction & Building Construction)

a. Paid Holidays: New Year’s Day, Good Friday, Memorial day, Independence Day, Labor Day, Thanksgiving Day and Christmas Day, provided the employee works 3 days during the week in which the holiday falls, if scheduled, and if scheduled, the working day before and the working day after the holiday. Holidays falling on Saturday may be observed on Saturday, or if the employer so elects, on the preceding Friday.

Ironworkers

a. Paid Holiday: Labor Day provided employee has been on the payroll for the 5 consecutive work days prior to Labor Day.

Laborers (Tunnel Construction)

a. Paid Holidays: New Year’s Day, Memorial Day, Independence Day, Labor Day, Thanksgiving Day and Christmas Day. No employee shall be eligible for holiday pay when he

fails, without cause, to work the regular work day preceding the holiday or the regular work day following the holiday.

Roofers

a. Paid Holidays: July 4th, Labor Day, and Christmas Day provided the employee is employed 15 days prior to the holiday.

Sprinkler Fitters

a. Paid Holidays: Memorial Day, July 4th, Labor Day, Thanksgiving Day and Christmas Day, provided the employee has been in the employment of a contractor 20 working days prior to any such paid holiday.

Truck Drivers

(Heavy and Highway Construction & Building Construction)

a. Paid Holidays: New Year's Day, Memorial Day, Independence Day, Labor Day, Thanksgiving Day, Christmas day, and Good Friday, provided the employee has at least 31 calendar days of service and works the last scheduled day before and the first scheduled day after the holiday, unless excused.

Rev. 7/1/19

SEE BELOW FOR STATE WAGE RATES

INSERT STATE WAGES HERE