

DEPARTMENT OF DEVELOPMENTAL SERVICES

INVITATION TO BID

- *PROJECT # and PROJECT TITLE:*
Hydronic System Upgrades BI-NN-678
- *MANDATORY PRE-BID MEETING TO BE HELD ON:*
July 29th, 2019 at 10am
- *PRE-BID MEETING TO BE HELD AT:*
**Hartford Regional Center
71 Mountain Rd.
Newington, CT 06111**
- *REQUESTS FOR CLARIFICATION, QUESTIONS CONCERNING SCOPE OF WORK, AND PROPOSED SUBSTITUTION(S) OF PRODUCTS ARE DUE TO THE FACILITIES REPRESENTATIVE BY:* **August 14th, 2019**
- *CLARIFICATION AND ANSWERS TO QUESTIONS WILL BE POSTED ON THE DAS WEB PORTAL BY:* **August 21st, 2019**
- *BID OPENING DATE AND TIME:*
August 29th, 2019
- *DDS FACILITY REPRESENTATIVE:*
**David Elwell PFE1
55 W. Main St Waterbury, CT 06702
(cell) 860-436-8999, (desk) 203-805-7465, (fax) 860-730-8325, david.elwell@ct.gov**
- *DDS BUSINESS OFFICE REPRESENTATIVE:*
**Lauren Marziarz
Fiscal Administrative Officer
DDS – Fiscal Services
460 Capitol Avenue
Hartford, CT 06106
860-418-6013 ph
860-622-4992 fax**

All bids will be received at the date, time, and place (Business Office) specified and thereafter publicly opened and read aloud. The Department of Developmental Services is an Equal Employment/Affirmative Action Organization and will not knowingly do business with an organization/contractor that is or has been found to discriminate.

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BIDDING REQUIREMENTS - INSTRUCTIONS TO BIDDERS

**** Failure to complete and submit any of the required forms, documents, or information will result in rejection of your bid. Should this occur, your bid will be deemed non-responsive and rejected. DDS reserves the right to not award this contract in whole or in part. Conditional bids will also be rejected. A conditional bid is defined as one limiting or modifying any of the terms and conditions and/or specifications.**

Forms REQUIRED to be submitted AT BID OPENING WITH all bids

- **** BID FORM** ((2 pages, attached))

REQUIRED bond or check to be submitted AT BID OPENING WITH bids equal to or greater than \$100,000

- **** BID BOND OR CERTIFIED CHECK** per section IB. 1.11

Additional forms REQUIRED to be submitted WITH all bids equal to or greater than \$100,000

- **** CONTRACTORS WAGE CERTIFICATION FORM** (Dept. of Labor prevailing wage requirements) per section IB 1.10 ((1 page, attached))

The following forms / documents are required to be submitted after bid opening, by lowest bidder only, before Purchase Order can be issued. These forms must be submitted either along with your bid, or, within 5 business days of being informed you are the lowest bidder. If not received within 5 business days, your bid may be deemed non-responsive and may be rejected. It is strongly encouraged to submit these forms / documents, along with your bid, to administratively accelerate the issuance of a Purchase Order.

- **BIDDER CONTRACT COMPLIANCE MONITORING REPORT** ((2 pages, attached))
 - **PROOF OF INSURANCE** per section IB. 1.12
 - **PROOF OF REQUIRED CERTIFICATIONS AND TRADE LICENCES**
 - **GIFT AND CAMPAIGN CONTRIBUTION CERTIFICATION** ((1 page, attached)) (Required if this bid exceeds \$50,000, or, if this bid causes the sum total of your previous contracts with DDS, in a calendar or fiscal year, to exceed \$50,000).
 - **PRE-BID REPRESENTATIVE FORM** ((1 page, attached))
 - **EXPERIENCE, REFERENCES, & SUB-CONTRACTORS FORM** ((1 page, attached))
 - **PERFORMANCE, LABOR, & MATERIAL BONDS** (Required for projects equal to or greater than \$50,000) (Note: this form not required or suggested to be submitted with bid, but is required before issuance of PO).
 - **PROOF OF COMPLETION OF THE 10-HOUR OSHA CONSTRUCTION SAFETY AND HEALTH COURSE - PER Public Act No. 06-175** (Required for projects equal to or greater than \$100,000)
-

BID FORM (page 1 of 2)

TO: **Lauren Marziarz**
Fiscal Administrative Officer
DDS – Fiscal Services
460 Capitol Avenue
Hartford, CT 06106
860-418-6013 ph
860-622-4992 fax

FOR: Project #: **DDS**
Project Title: **Hydronic System Upgrades**
Location: **71 Mountain Rd**

FROM: (Company Name) _____

In compliance with the Instruction to Bidders & Conditions of Bid (section I.B. 1.09), and subject to all conditions thereof, the undersigned offers and agrees to furnish all labor and materials and to complete work called for by the project’s technical specifications within the allotted time of (**90**) **calendar days** for the Lump Sum of:

BASE BID:
WORDS: _____

DOLLARS Figures: (\$ _____).

NOTE: A bid surety of not less than 10% of base bid amount is required to accompany bid in the form of a bond or certified check made out to the “Comptroller of the State of Connecticut” if base bid exceeds \$10,000. Failure to provide this bid surety will result in **rejection** of this bid.

Supplemental bids listed below, if requested and if accepted by the Owner, will be taken in numerical order as follows: **NO SUPPLEMENTAL BIDS REQUESTED.**

Note: Contractors failing to provide supplemental bids shall be deemed non-responsive and will be rejected.

Supplemental Bid No. 1
WORDS _____ DOLLARS
Figures: (\$ _____).

Supplemental Bid No. 2
WORDS _____ DOLLARS
Figures: (\$ _____).

BID FORM (page 2 of 2)

The General Contractor on this project will be required to perform not less than (**50%**) of the completed dollar value of the work with its own forces.

I (we), the undersigned, hereby declare that I am (we are) the only person(s) interested in this bid: That it is made without any connection with any other person making any bid for the same work: that no person acting for, or employed by, the State of Connecticut is directly or indirectly interested in this bid, or in any contract which may be made under it, or in expected profits to arise there from; that this bid is made without directly or indirectly influencing or attempting to influence any other person or corporation to bid or to refrain from bidding or to influence the amount of the bid of any other person or corporation: that this bid is made in good faith without collusion or connection with any other person bidding for the same work; and that this bid is made with distinct reference and relation to the plans and specifications prepared for this contract.

I (we) further declare that in regard to the conditions affecting the work to be done and the labor and materials needed, this bid is based solely on my (our) own investigation and research and not in reliance upon any representations of any employee, officer or agent of the State.

I have carefully read, understand and will comply with all of the above Project Terms and Conditions, Security Regulations and Scope of Work. I have received and incorporated all Addendums (if any) posted on the DAS Web Portal and have incorporated these within the bid.

Contractor Owner/Officer _____ Date: _____

Title _____

Company Name _____

Address _____

City, State Zip _____

Phone # _____ Fax # _____ FEIN# _____

Email Address: _____

Signature: _____

Contractor Owner/Officer

Subscribed and sworn to before me this _____ day of _____, 20_____

Notary Public

PRE-BID REPRESENTATIVE FORM

_____ was represented at the pre-bid meeting
(Company Name)

held on _____ by _____
(date of meeting) (name of representative)

and, therefore, we are fully responsible for all information, site conditions, and other items discussed at the meeting.

Signature

Title

Date

EXPERIENCE, REFERENCES, & SUB-CONTRACTORS FORM

EXPERIENCE / REFERENCES

** Reference IB 1.06 (Contractor Qualification Requirement)
List similar type installations/projects completed in the last 18 months (at least 2).

Customer Name (Company)	Contact Person	Phone #	Address of Job	Type of Work Performed
1. _____	_____	_____	_____	_____
2. _____	_____	_____	_____	_____
3. _____	_____	_____	_____	_____

Sub-Contractors

List Sub-Contractors to be used on this project.

Sub-Contractor's Company Name	Contact Person	Phone #	% of Work by Sub-Contractor (Maximum 50%)	Type of Work to be Performed
1. _____	_____	_____	_____	_____
2. _____	_____	_____	_____	_____
3. _____	_____	_____	_____	_____

COMMISSION ON HUMAN RIGHTS AND OPPORTUNITIES
CONTRACT COMPLIANCE REGULATIONS
NOTIFICATION TO BIDDERS

(Revised 09/17/07)

The contract to be awarded is subject to contract compliance requirements mandated by Sections 4a-60 and 4a-60a of the Connecticut General Statutes; and, when the awarding agency is the State, Sections 46a-71(d) and 46a-81i(d) of the Connecticut General Statutes. There are Contract Compliance Regulations codified at Section 46a-68j-21 through 43 of the Regulations of Connecticut State Agencies, which establish a procedure for awarding all contracts covered by Sections 4a-60 and 46a-71(d) of the Connecticut General Statutes.

According to Section 46a-68j-30(9) of the Contract Compliance Regulations, every agency awarding a contract subject to the contract compliance requirements has an obligation to “aggressively solicit the participation of legitimate minority business enterprises as bidders, contractors, subcontractors and suppliers of materials.” “Minority business enterprise” is defined in Section 4a-60 of the Connecticut General Statutes as a business wherein fifty-one percent or more of the capital stock, or assets belong to a person or persons: “(1) Who are active in daily affairs of the enterprise; (2) who have the power to direct the management and policies of the enterprise; and (3) who are members of a minority, as such term is defined in subsection (a) of Section 32-9n.” “Minority” groups are defined in Section 32-9n of the Connecticut General Statutes as “(1) Black Americans . . . (2) Hispanic Americans . . . (3) persons who have origins in the Iberian Peninsula . . . (4) Women . . . (5) Asian Pacific Americans and Pacific Islanders; (6) American Indians . . .” An individual with a disability is also a minority business enterprise as provided by Section 4a-60g of the Connecticut General Statutes. The above definitions apply to the contract compliance requirements by virtue of Section 46a-68j-21(11) of the Contract Compliance Regulations.

The awarding agency will consider the following factors when reviewing the bidder’s qualifications under the contract compliance requirements:

- (a) the bidder’s success in implementing an affirmative action plan;
- (b) the bidder’s success in developing an apprenticeship program complying with Sections 46a-68-1 to 46a-68-17 of the Administrative Regulations of Connecticut State Agencies, inclusive;
- (c) the bidder’s promise to develop and implement a successful affirmative action plan;
- (d) the bidder’s submission of employment statistics contained in the “Employment Information Form”, indicating that the composition of its workforce is at or near parity when compared to the racial and sexual composition of the workforce in the relevant labor market area; and
- (e) the bidder’s promise to set aside a portion of the contract for legitimate minority business enterprises. See Section 46a-68j-30(10)(E) of the Contract Compliance Regulations.

INSTRUCTIONS AND OTHER INFORMATION

The following BIDDER CONTRACT COMPLIANCE MONITORING REPORT must be completed in full, signed, and submitted with the bid for this contract. The contract awarding agency and the Commission on Human Rights and Opportunities will use the information contained thereon to determine the bidders compliance to Sections 4a-60 and 4a-60a CONN. GEN. STAT., and Sections 46a-68j-23 of the Regulations of Connecticut State Agencies regarding equal employment opportunity, and the bidders good faith efforts to include minority business enterprises as subcontractors and suppliers for the work of the contract.

1) **Definition of Small Contractor**

Section 4a-60g CONN. GEN. STAT. defines a small contractor as a company that has been doing business under the same management and control and has maintained its principal place of business in Connecticut for a one year period immediately prior to its application for certification under this section, had gross revenues not exceeding ten million dollars in the most recently completed fiscal year, and at least fifty-one percent of the ownership of which is held by a person or persons who are active in the daily affairs of the company, and have the power to direct the management and policies of the company, except that a nonprofit corporation shall be construed to be a small contractor if such nonprofit corporation meets the requirements of subparagraphs (A) and (B) of subdivision 4a-60g CONN. GEN. STAT.

2) **Minority & Small Business Set-Aside Program**

A minimum of 6.25 percent (6.25%) of each contract awarded to a Small Business Enterprise shall be reserved for Minority Business Enterprises (MBE). Note: Minority Business Enterprises includes Women Business Enterprises. Exceptions: 1) If a project involves a specialty trade, for which no registered certified contractor can qualify to submit a bid, the contract may be awarded to a non-set-aside contractor; 2) If a project involves a specialty trade, for which no certified contractor can qualify as a subcontractor then the contract can be awarded without the (6.25%) MBE requirement; 3) If the contractor performs more than ninety-three and three quarter’s percent (93.75%) of the work then the (6.25%) MBE requirement can be waived.

3) Description of Job Categories (as used in Part IV Bidder Employment Information)

<p>MANAGEMENT: Managers plan, organize, direct, and control the major functions of an organization through subordinates who are at the managerial or supervisory level. They make policy decisions and set objectives for the company or departments. They are not usually directly involved in production or providing services. Examples include top executives, public relations managers, managers of operations specialties (such as financial, human resources, or purchasing managers), and construction and engineering managers.</p> <p>BUSINESS AND FINANCIAL OPERATIONS: These occupations include managers and professionals who work with the financial aspects of the business. These occupations include accountants and auditors, purchasing agents, management analysts, labor relations specialists, and budget, credit, and financial analysts.</p> <p>COMPUTER SPECIALISTS: Professionals responsible for the computer operations within a company are grouped in this category. Examples of job titles in this category include computer programmers, software engineers, database administrators, computer scientists, systems analysts, and computer support specialists</p> <p>ARCHITECTURE AND ENGINEERING: Occupations related to architecture, surveying, engineering, and drafting are included in this category. Some of the job titles in this category include electrical and electronic engineers, surveyors, architects, drafters, mechanical engineers, materials engineers, mapping technicians, and civil engineers.</p> <p>OFFICE AND ADMINISTRATIVE SUPPORT: All clerical-type work is included in this category. These jobs involve the preparing, transcribing, and preserving of written communications and records; collecting accounts; gathering and distributing information; operating office machines and electronic data processing equipment; and distributing mail. Job titles listed in this category include telephone operators, payroll clerks, bill and account collectors, customer service representatives, files clerks, dispatchers, shipping clerks, secretaries and administrative assistants, computer operators, mail clerks, and stock clerks.</p>	<p>BUILDING AND GROUNDS CLEANING AND MAINTENANCE: This category includes occupations involving landscaping, housekeeping, and janitorial services. Job titles found in this category include supervisors of landscaping or housekeeping, janitors, maids, grounds maintenance workers, and pest control workers.</p> <p>CONSTRUCTION AND EXTRACTION: This category includes construction trades and related occupations. Job titles found in this category include boilermakers, masons (all types), carpenters, construction laborers, electricians, plumbers (and related trades), roofers, sheet metal workers, elevator installers, hazardous materials removal workers, paperhangers, and painters. Paving, surfacing, and tamping equipment operators; drywall and ceiling tile installers; and carpet, floor and tile installers and finishers are also included in this category. First line supervisors, foremen, and helpers in these trades are also grouped in this category..</p> <p>INSTALLATION, MAINTENANCE AND REPAIR: Occupations involving the installation, maintenance, and repair of equipment are included in this group. Examples of job titles found here are heating, ac, and refrigeration mechanics and installers; telecommunication line installers and repairers; heavy vehicle and mobile equipment service technicians and mechanics; small engine mechanics; security and fire alarm systems installers; electric/electronic repair, industrial, utility and transportation equipment; millwrights; riggers; and manufactured building and mobile home installers. First line supervisors, foremen, and helpers for these jobs are also included in the category.</p> <p>MATERIAL MOVING WORKERS: The job titles included in this group are Crane and tower operators; dredge, excavating, and lading machine operators; hoist and winch operators; industrial truck and tractor operators; cleaners of vehicles and equipment; laborers and freight, stock, and material movers, hand; machine feeders and offbearers; packers and packagers, hand; pumping station operators; refuse and recyclable material collectors; and miscellaneous material moving workers.</p>
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4) Definition of Racial and Ethnic Terms (as used in Part IV Bidder Employment Information)

<p><u>White</u> (not of Hispanic Origin)- All persons having origins in any of the original peoples of Europe, North Africa, or the Middle East.</p> <p><u>Black</u>(not of Hispanic Origin)- All persons having origins in any of the Black racial groups of Africa.</p> <p><u>Hispanic</u>- All persons of Mexican, Puerto Rican, Cuban, Central or South American, or other Spanish culture or origin, regardless of race.</p>	<p><u>Asian or Pacific Islander</u>- All persons having origins in any of the original peoples of the Far East, Southeast Asia, the Indian subcontinent, or the Pacific Islands. This area includes China, India, Japan, Korea, the Philippine Islands, and Samoa.</p> <p><u>American Indian or Alaskan Native</u>- All persons having origins in any of the original peoples of North America, and who maintain cultural identification through tribal affiliation or community recognition.</p>
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Bidder Contract Compliance Monitoring Report

PART I - Bidder Information

Company Name Street Address City & State Chief Executive	Bidder Federal Employer Identification Number _____ Or Social Security Number _____
Major Business Activity (brief description)	Bidder Identification (response optional/definitions on page 1) -Bidder is a small contractor. Yes__ No__ -Bidder is a minority business enterprise Yes__ No__ (If yes, check ownership category) Black__ Hispanic__ Asian American__ American Indian/Alaskan Native__ Iberian Peninsula__ Individual(s) with a Physical Disability__ Female__
Bidder Parent Company (If any)	- Bidder is certified as above by State of CT Yes__ No__
Other Locations in Ct. (If any)	- DAS Certification Number _____

PART II - Bidder Nondiscrimination Policies and Procedures

1. Does your company have a written Affirmative Action/Equal Employment Opportunity statement posted on company bulletin boards? Yes__ No__	7. Do all of your company contracts and purchase orders contain non-discrimination statements as required by Sections 4a-60 & 4a-60a Conn. Gen. Stat.? Yes__ No__
2. Does your company have the state-mandated sexual harassment prevention in the workplace policy posted on company bulletin boards? Yes__ No__	8. Do you, upon request, provide reasonable accommodation to employees, or applicants for employment, who have physical or mental disability? Yes__ No__
3. Do you notify all recruitment sources in writing of your company's Affirmative Action/Equal Employment Opportunity employment policy? Yes__ No__	9. Does your company have a mandatory retirement age for all employees? Yes__ No__
4. Do your company advertisements contain a written statement that you are an Affirmative Action/Equal Opportunity Employer? Yes__ No__	10. If your company has 50 or more employees, have you provided at least two (2) hours of sexual harassment training to all of your supervisors? Yes__ No__ NA__
5. Do you notify the Ct. State Employment Service of all employment openings with your company? Yes__ No__	11. If your company has apprenticeship programs, do they meet the Affirmative Action/Equal Employment Opportunity requirements of the apprenticeship standards of the Ct. Dept. of Labor? Yes__ No__ NA__
6. Does your company have a collective bargaining agreement with workers? Yes__ No__ 6a. If yes, do the collective bargaining agreements contain non-discrimination clauses covering all workers? Yes__ No__ 6b. Have you notified each union in writing of your commitments under the nondiscrimination requirements of contracts with the state of Ct? Yes__ No__	12. Does your company have a written affirmative action Plan? Yes__ No__ If no, please explain.
	13. Is there a person in your company who is responsible for equal employment opportunity? Yes__ No__ If yes, give name and phone number. _____ _____

Part III - Bidder Subcontracting Practices

1. Will the work of this contract include subcontractors or suppliers? Yes__ No__ 1a. If yes, please list all subcontractors and suppliers and report if they are a small contractor and/or a minority business enterprise. (defined on page 1 / use additional sheet if necessary) 1b. Will the work of this contract require additional subcontractors or suppliers other than those identified in 1a. above? Yes__ No__
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PART IV - Bidder Employment Information

Date:

JOB CATEGORY	OVERALL TOTALS	WHITE (not of Hispanic origin)		BLACK (not of Hispanic origin)		HISPANIC		ASIAN or PACIFIC ISLANDER		AMERICAN INDIAN or ALASKAN NATIVE	
		Male	Female	Male	Female	Male	Female	Male	Female	male	female
Management											
Business & Financial Ops											
Computer Specialists											
Architecture/Engineering											
Office & Admin Support											
Bldg/ Grounds Cleaning/Maintenance											
Construction & Extraction											
Installation , Maintenance & Repair											
Material Moving Workers											
TOTALS ABOVE											
Total One Year Ago											
FORMAL ON THE JOB TRAINEES (ENTER FIGURES FOR THE SAME CATEGORIES AS ARE SHOWN ABOVE)											
Apprentices											
Trainees											

PART V - Bidder Hiring and Recruitment Practices

1. Which of the following recruitment sources are used by you? (Check yes or no, and report percent used)				2. Check (X) any of the below listed requirements that you use as a hiring qualification (X)		3. Describe below any other practices or actions that you take which show that you hire, train, and promote employees without discrimination	
SOURCE	YES	NO	% of applicants provided by source				
State Employment Service				Work Experience			
Private Employment Agencies				Ability to Speak or Write English			
Schools and Colleges				Written Tests			
Newspaper Advertisement				High School Diploma			
Walk Ins				College Degree			
Present Employees				Union Membership			
Labor Organizations				Personal Recommendation			
Minority/Community Organizations				Height or Weight			
Others (please identify)				Car Ownership			
				Arrest Record			
				Wage Garnishments			

Certification (Read this form and check your statements on it CAREFULLY before signing). I certify that the statements made by me on this BIDDER CONTRACT COMPLIANCE MONITORING REPORT are complete and true to the best of my knowledge and belief, and are made in good faith. I understand that if I knowingly make any misstatements of facts, I am subject to be declared in non-compliance with Section 4a-60, 4a-60a, and related sections of the CONN. GEN. STAT.

(Signature)	(Title)	(Date Signed)	(Telephone)
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**STATE OF CONNECTICUT
NONDISCRIMINATION CERTIFICATION – Representation
By Individual
For All Contract Types Regardless of Value**

Written representation that complies with the nondiscrimination agreements and warranties under Connecticut General Statutes §§ 4a-60(a)(1) and 4a-60a(a)(1), as amended

INSTRUCTIONS:

For use by an individual who is not an entity (corporation, limited liability company, or partnership) when entering into any contract type with the State of Connecticut, regardless of contract value. Submit to the awarding State agency prior to contract execution.

REPRESENTATION OF AN INDIVIDUAL:

I, _____, of _____,
 Signatory Business Address

represent that I will comply with the nondiscrimination agreements and warranties of Connecticut General Statutes §§ 4a-60(a)(1) and 4a-60a(a)(1), as amended.

Signatory

Date

Printed Name



STATE OF CONNECTICUT
NONDISCRIMINATION CERTIFICATION – Affidavit
By Entity
For Contracts Valued at \$50,000 or More

Documentation in the form of an affidavit signed under penalty of false statement by a chief executive officer, president, chairperson, member, or other corporate officer duly authorized to adopt corporate, company, or partnership policy that certifies the contractor complies with the nondiscrimination agreements and warranties under Connecticut General Statutes §§ 4a-60(a)(1) and 4a-60a(a)(1), as amended

INSTRUCTIONS:

For use by an entity (corporation, limited liability company, or partnership) when entering into any contract type with the State of Connecticut valued at \$50,000 or more for any year of the contract. Complete all sections of the form. Sign form in the presence of a Commissioner of Superior Court or Notary Public. Submit to the awarding State agency prior to contract execution.

AFFIDAVIT:

I, the undersigned, am over the age of eighteen (18) and understand and appreciate the obligations of an oath. I am _____ of _____, an entity
Signatory's Title Name of Entity
 duly formed and existing under the laws of _____.
Name of State or Commonwealth

I certify that I am authorized to execute and deliver this affidavit on behalf of _____ and that _____
Name of Entity Name of Entity

has a policy in place that complies with the nondiscrimination agreements and warranties of Connecticut General Statutes §§ 4a-60(a)(1) and 4a-60a(a)(1), as amended.

Authorized Signatory

Printed Name

Sworn and subscribed to before me on this _____ day of _____, 20____.

**Commissioner of the Superior Court/
 Notary Public**

Commission Expiration Date



**STATE OF CONNECTICUT
GIFT AND CAMPAIGN CONTRIBUTION CERTIFICATION**

Certification to accompany a State contract with a value of \$50,000 or more in a calendar or fiscal year, pursuant to C.G.S. §§ 4-250 and 4-252(c); Governor M. Jodi Rell's Executive Orders No. 1, Para. 8, and No. 7C, Para. 10; and C.G.S. §9-612(g)(2), as amended by Public Act 07-1

INSTRUCTIONS:

Complete all sections of the form. Attach additional pages, if necessary, to provide full disclosure about any lawful campaign contributions made to campaigns of candidates for statewide public office or the General Assembly, as described herein. Sign and date the form, under oath, in the presence of a Commissioner of the Superior Court or Notary Public. Submit the completed form to the awarding State agency at the time of initial contract execution (and on each anniversary date of a multi-year contract, if applicable).

CHECK ONE: Initial Certification Annual Update (Multi-year contracts only.)

GIFT CERTIFICATION:

As used in this certification, the following terms have the meaning set forth below:

1. "Contract" means that contract between the State of Connecticut (and/or one or more of its agencies or instrumentalities) and the Contractor, attached hereto, or as otherwise described by the awarding State agency below;
2. If this is an Initial Certification, "Execution Date" means the date the Contract is fully executed by, and becomes effective between, the parties; if this is an Annual Update, "Execution Date" means the date this certification is signed by the Contractor;
3. "Contractor" means the person, firm or corporation named as the contractor below;
4. "Applicable Public Official or State Employee" means any public official or state employee described in C.G.S. §4-252(c)(1)(i) or (ii);
5. "Gift" has the same meaning given that term in C.G.S. § 4-250(1);
6. "Planning Start Date" is the date the State agency began planning the project, services, procurement, lease or licensing arrangement covered by this Contract, as indicated by the awarding State agency below; and
7. "Principals or Key Personnel" means and refers to those principals and key personnel of the Contractor, and its or their agents, as described in C.G.S. §§ 4-250(5) and 4-252(c)(1)(B) and (C).

I, the undersigned, am the official authorized to execute the Contract on behalf of the Contractor. I hereby certify that, between the Planning Start Date and Execution Date, neither the Contractor nor any Principals or Key Personnel has made, will make (or has promised, or offered, to, or otherwise indicated that he, she or it will, make) any **Gifts** to any Applicable Public Official or State Employee.

I further certify that no Principals or Key Personnel know of any action by the Contractor to circumvent (or which would result in the circumvention of) the above certification regarding **Gifts** by providing for any other principals, key personnel, officials, or employees of the Contractor, or its or their agents, to make a **Gift** to any Applicable Public Official or State Employee. I further certify that the Contractor made the bid or proposal for the Contract without fraud or collusion with any person.

CAMPAIGN CONTRIBUTION CERTIFICATION:

I further certify that, on or after December 31, 2006, neither the Contractor nor any of its principals, as defined in C.G.S. § 9-612(g)(1), has made any **campaign contributions** to, or solicited any contributions on behalf of, any exploratory committee, candidate committee, political committee, or party committee established by, or supporting or authorized to support, any candidate for statewide public office, in violation of C.G.S. § 9-612(g)(2)(A). I further certify that **all lawful campaign contributions** that have been made on or after December 31, 2006 by the Contractor or any of its principals, as defined in C.G.S. § 9-612(g)(1), to, or solicited on behalf of, any exploratory committee, candidate committee, political committee, or party committee established by, or supporting or authorized to support any candidates for statewide public office or the General Assembly, are listed below:



STATE OF CONNECTICUT GIFT AND CAMPAIGN CONTRIBUTION CERTIFICATION

Lawful Campaign Contributions to Candidates for Statewide Public Office:

<u>Contribution Date</u> <u>Description</u>	<u>Name of Contributor</u>	<u>Recipient</u>	<u>Value</u>

Lawful Campaign Contributions to Candidates for the General Assembly:

<u>Contribution Date</u> <u>Description</u>	<u>Name of Contributor</u>	<u>Recipient</u>	<u>Value</u>

Sworn as true to the best of my knowledge and belief, subject to the penalties of false statement.

Printed Contractor Name
Official

Signature of Authorized

Subscribed and acknowledged before me this _____ day of _____, 200__.

Commissioner of the Superior Court (or Notary Public)

For State Agency Use Only

_____	_____
Awarding State Agency	Planning Start Date

Contract Number or Description	

STATE OF CONNECTICUT
LABOR DEPARTMENT

WAGE & WORKPLACE STANDARDS DIVISION

**CONTRACTORS WAGE CERTIFICATION
FORM**

Contracts Greater than or Equal to \$100,000

I, _____ of _____
Officer, Owner, Authorized Representative *Company Name*

do hereby certify that the _____
Company Name

Street

City

and all of its subcontractors will pay all workers on the

Project Name and Number

Street and City

the wages as listed in the current Dept. of Labor prevailing wage rates, as required for such project, per section IB 1.10.

Signed

Subscribed and sworn to before me this _____ day
of _____, 20_____

Notary Public

Send 1 copy to: Labor Department
Wage & Workplace Standards Division
200 Folly Brook Blvd.
Wethersfield, CT 06109

“With regard to a State contract as defined in P.A. 07-1 having a value in a calendar year of \$50,000 or more or a combination or series of such agreements or contracts having a value of \$100,000 or more, the authorized signatory to this submission in response to the State's solicitation expressly acknowledges receipt of the State Elections Enforcement Commission's notice advising prospective state contractors of state campaign contribution and solicitation prohibitions, and will inform its principals of the contents of the notice.

Sec.31-53b. Construction Safety and Health Course. Proof of completion required for employees on public building projects. Enforcement. Regulations. (Required for projects equal to or greater than \$100,000)

(a) Each contract entered into on or after July 1, 2007, for the construction, remodeling, refinishing, refurbishing, rehabilitation, alteration or repair of any public building project by the state or any of its agents, or by any political subdivision of the state or any of its agents, where the total cost of all work to be performed by all contractors and subcontractors in connection with the contract is at least one hundred thousand dollars, shall contain a provision requiring that, not later than thirty days after the date such contract is awarded, each contractor furnish proof to the Labor Commissioner that all employees performing manual labor on or in such public building, pursuant to such contract, have completed a course of at least 10 hours in duration in construction safety and health approved by the Federal Occupational Safety and Health Administration or, in the case of telecommunication employees, have completed at least ten hours training in accordance with 29 CFR 1910.268.

(b.) Any employee required to complete a construction safety and health course required under subsection (a) of this section who has not completed the course shall be subject to removal from the worksite if the employee does not provide documentation of having completed such course by the fifteenth day after the date the employee is found to be in non compliance. The Labor Commissioner or said commissioner's designee shall enforce this section.

(c.) Not later than January 1, 2007, the Labor Commissioner, shall adopt regulations, in accordance with the provisions of Chapter 54, to implement the provisions of subsections (a) and (b) of this section. Such regulations shall require that the ten-hour construction safety and health courses required under subsection (a) of this section be conducted in accordance with the Federal Occupational Safety and Health Administration Training Institute Standards, or in accordance with 29 CFR 1910.268. as appropriate. The Labor Commissioner shall accept as sufficient proof of compliance with the provisions of subsection (a) or (b) of this section a student course completion card issued by the Federal Occupational Safety and Health Administration Training Institute, or such other proof of compliance said commissioner deems appropriate, dated no earlier than five years before the commencement date of such public works project.

(d.) For the purpose of this section, “public building” means a structure, paid for in

whole or in part with State funds, within a roof and within exterior walls or fire walls, designed for the housing, shelter, enclosure and support of people, animals, property of any kind, including; but not limited to, sewage treatment plants and water treatment plants, “public building” does not include any site work, roads or bridges, rail lines, parking lots or underground water, sewer or drainage systems including pump houses or other utility systems.

SEEC FORM 11

NOTICE TO EXECUTIVE BRANCH STATE CONTRACTORS AND PROSPECTIVE STATE CONTRACTORS OF CAMPAIGN CONTRIBUTION AND SOLICITATION BAN

This notice is provided under the authority of Connecticut General Statutes 9-612(g)(2), as amended by P.A. 07-1, and is for the purpose of informing state contractors and prospective state contractors of the following law (italicized words are defined below):

Campaign Contribution and Solicitation Ban

No *state contractor, prospective state contractor, principal of a state contractor or principal of a prospective state contractor*, with regard to a *state contract or state contract solicitation* with or from a state agency in the executive branch or a quasi-public agency or a holder, or principal of a holder of a valid prequalification certificate, shall make a contribution to, or *solicit* contributions on behalf of (i) an exploratory committee or candidate committee established by a candidate for nomination or election to the office of Governor, Lieutenant Governor, Attorney General, State Comptroller, Secretary of the State or State Treasurer, (ii) a political committee authorized to make contributions or expenditures to or for the benefit of such candidates, or (iii) a party committee;

In addition, no holder or principal of a holder of a valid prequalification certificate, shall make a contribution to, or solicit contributions on behalf of (i) an exploratory committee or candidate committee established by a candidate for nomination or election to the office of State senator or State representative, (ii) a political committee authorized to make contributions or expenditures to or for the benefit of such candidates, or (iii) a party committee.

Duty to Inform

State contractors and prospective state contractors are required to inform their principals of the above prohibitions, as applicable, and the possible penalties and other consequences of any violation thereof.

Penalties for Violations

Contributions or solicitations of contributions made in violation of the above prohibitions may result in the following civil and criminal penalties:

Civil penalties--\$2000 or twice the amount of the prohibited contribution, whichever is greater, against a principal or a contractor. Any state contractor or prospective state contractor which fails to make reasonable efforts to comply with the provisions requiring notice to its principals of these prohibitions and the possible consequences of their violations may also be subject to civil penalties of \$2000 or twice the amount of the prohibited contributions made by their principals.

Criminal penalties—Any knowing and willful violation of the prohibition is a Class D felony, which may subject the violator to imprisonment of not more than 5 years, or

\$5000 in fines, or both.

Contract Consequences

Contributions made or solicited in violation of the above prohibitions may result, in the case of a state contractor, in the contract being voided.

Contributions made or solicited in violation of the above prohibitions, in the case of a prospective state contractor, shall result in the contract described in the state contract solicitation not being awarded to the prospective state contractor, unless the State Elections Enforcement Commission determines that mitigating circumstances exist concerning such violation.

The State will not award any other state contract to anyone found in violation of the above prohibitions for a period of one year after the election for which such contribution is made or solicited, unless the State Elections Enforcement Commission determines that mitigating circumstances exist concerning such violation.

Additional information and the entire text of P.A 07-1 may be found on the website of the State Elections Enforcement Commission, www.ct.gov/seec. Click on the link to "State Contractor Contribution Ban."

Definitions:

"State contractor" means a person, business entity or nonprofit organization that enters into a state contract. Such person, business entity or nonprofit organization shall be deemed to be a state contractor until December thirty-first of the year in which such contract terminates. "State contractor" does not include a municipality or any other political subdivision of the state, including any entities or associations duly created by the municipality or political subdivision exclusively amongst themselves to further any purpose authorized by statute or charter, or an employee in the executive or legislative branch of state government or a quasi-public agency, whether in the classified or unclassified service and full or part-time, and only in such person's capacity as a state or quasi-public agency employee.

"Prospective state contractor" means a person, business entity or nonprofit organization that (i) submits a response to a state contract solicitation by the state, a state agency or a quasi-public agency, or a proposal in response to a request for proposals by the state, a state agency or a quasi-public agency, until the contract has been entered into, or (ii) holds a valid prequalification certificate issued by the Commissioner of Administrative Services under section 4a-100. "Prospective state contractor" does not include a municipality or any other political subdivision of the state, including any entities or associations duly created by the municipality or political subdivision exclusively amongst themselves to further any purpose authorized by statute or charter, or an employee in the executive or legislative branch of state government or a quasi-public agency, whether in the classified or unclassified service and full or part-time, and only in such person's capacity as a state or quasi-public agency employee.

"Principal of a state contractor or prospective state contractor" means (i) any individual who is a member of the board of directors of, or has an ownership interest of five per cent or more in, a state contractor or prospective state contractor, which is a business entity, except for an individual who is a member of the board of directors of a nonprofit organization, (ii) an individual who is employed by a state contractor or prospective state contractor, which is a business entity, as president, treasurer or

executive vice president, (iii) an individual who is the chief executive officer of a state contractor or prospective state contractor, which is not a business entity, or if a state contractor or prospective state contractor has no such officer, then the officer who duly possesses comparable powers and duties, (iv) an officer or an employee of any state contractor or prospective state contractor who has *managerial or discretionary responsibilities with respect to a state contract*, (v) the spouse or a *dependent child* who is eighteen years of age or older of an individual described in this subparagraph, or (vi) a political committee established or controlled by an individual described in this subparagraph or the business entity or nonprofit organization that is the state contractor or prospective state contractor.

"State contract" means an agreement or contract with the state or any state agency or any quasi-public agency, let through a procurement process or otherwise, having a value of fifty thousand dollars or more, or a combination or series of such agreements or contracts having a value of one hundred thousand dollars or more in a calendar year, for (i) the rendition of services, (ii) the furnishing of any goods, material, supplies, equipment or any items of any kind, (iii) the construction, alteration or repair of any public building or public work, (iv) the acquisition, sale or lease of any land or building, (v) a licensing arrangement, or (vi) a grant, loan or loan guarantee. "State contract" does not include any agreement or contract with the state, any state agency or any quasi-public agency that is exclusively federally funded, an education loan or a loan to an individual for other than commercial purposes.

"State contract solicitation" means a request by a state agency or quasi-public agency, in whatever form issued, including, but not limited to, an invitation to bid, request for proposals, request for information or request for quotes, inviting bids, quotes or other types of submittals, through a competitive procurement process or another process authorized by law waiving competitive procurement.

"Managerial or discretionary responsibilities with respect to a state contract" means having direct, extensive and substantive responsibilities with respect to the negotiation of the state contract and not peripheral, clerical or ministerial responsibilities.

"Dependent child" means a child residing in an individual's household who may legally be claimed as a dependent on the federal income tax of such individual.

"Solicit" means (A) requesting that a contribution be made, (B) participating in any fund-raising activities for a candidate committee, exploratory committee, political committee or party committee, including, but not limited to, forwarding tickets to potential contributors, receiving contributions for transmission to any such committee or bundling contributions, (C) serving as chairperson, treasurer or deputy treasurer of any such committee, or (D) establishing a political committee for the sole purpose of soliciting or receiving contributions for any committee. Solicit does not include: (i) making a contribution that is otherwise permitted by Chapter 155 of the Connecticut General Statutes; (ii) informing any person of a position taken by a candidate for public office or a public official, (iii) notifying the person of any activities of, or contact information for, any candidate for public office; or (iv) serving as a member in any party committee or as an officer of such committee that is not otherwise prohibited in this section.

INSTRUCTIONS TO BIDDERS

IB 1.01 General

These instructions to bidders are for the complete project known as; **Hydronic System Upgrades BI-NN-678**

The project will be bid in strict accordance with the specifications as prepared by the Connecticut Department of Developmental Services and procedures set fourth by the Department of Public Works. The amount of each bid shall be deemed to include the entire cost and expense of every item of labor and material necessary to complete the work bid upon, in full detail, ready for use. The risk of all such costs and expenses shall be assumed by the successful bidder.

It is the intent of the specifications to call for finished work, tested, and ready for operation and use. Any incidental accessory necessary to make the work complete in all respects and ready for operation, even if not particularly specified, shall be provided without extra compensation. Minor products or items of work, which by custom are not usually shown or specified, but are necessary for proper installation and operation of the completed work, shall be provided in the same manner as if actually shown or specified.

During construction in a Developmental Services facility, there may be delays due to various safety or security issues. This needs to be taken into consideration in your submitted bid. The Department of Developmental Services will not authorize extra compensation for these delays. The department will assign a facility representative to work with the selected contractor as liaison.

Facility Representative

Gary Gerstenlaur
Gary.gerstenlaur@ct.gov
Maintenance Supervisor I
71 Mountain Rd,
Newington, CT

Agency Representative:

David Elwell PFE1
david.elwell@ct.gov
55 W. Main St Waterbury, CT 06702
(cell) 860-436-8999, (desk) 203-805-7465, (fax) 860-730-8325,

IB 1.02 Bid Form and Acceptance

1. All bids must be received by the date and time specified at the office of **Lauren Marziarz** at the following address:

DDS – Fiscal Services
460 Capitol Avenue
Hartford, CT 06106
860-418-6013 ph
860-622-4992 fax

It is recommended that you call prior to the bid opening to verify that your bid has been received.

2. Bid envelopes must clearly indicate the project number as well as the date and time of bid opening. Any correspondence shall include the project number and project title.
3. Enclosed with this specification is a BID FORM on which bids must be submitted.
4. The project shall be bid on the enclosed BID FORM as follows:
 - a. Base Bid - complete as described herein.
 - b. Supplemental Bid (if any) - complete as described herein. (Supplemental Bids may be accepted or not accepted by the agency, however if accepted the low bid will be determined by the total of the base bid and the accepted supplemental bid(s).)
 - c. All BID FORMS shall be signed by a person duly authorized to sign bids on behalf of the bidder. Unsigned bids will be rejected.
 - d. Contractors failing to provide supplemental bids shall be deemed non-responsive and will be rejected.
5. If you do not wish to submit a bid, return the BID FORM with the indication "No Bid Submitted," as well as a brief indication why.
6. The contract will be awarded to the lowest qualified bidder within the Agencies budget figure.
7. The Department of Developmental Services shall have the right to accept or reject the bids within ninety (90) calendar days of the bid opening date. All bid prices must be firm for this ninety (90) day period.

IB 1.03 Phasing Plan

Please refer to phasing plan within technical specifications.

IB 1.04 Scope of Work

Furnish all required labor, equipment, services, and materials necessary to complete all work as specified in the technical specifications section. Remove all debris created by this contract.

IB 1.05 Location and Examination of Site

1. The work will be performed at: **71 Mountain Rd, Newington, CT**
2. All contractors bidding for this project are required to visit and examine the site before bidding, and to verify job conditions and dimensions. Time, date, and location of pre-bid meeting are as noted on bid package cover sheet. **Bids received from non-attending contractors will not be honored.**

This meeting is intended to review the project requirements and answer any questions that interested contractors may have about this project. Failure to attend this meeting will result in the rejection of your bid.

IB 1.06 Contractor Qualification Requirement

The contractor shall demonstrate capability to execute this contract by submitting evidence of the following:

1. Valid Connecticut license(s), if required, to perform the required work.
2. Listing of two projects of similar scope and size that were performed within the last 18 months. Include the name, address and telephone number of a contact at each job that can be contacted and who is familiar with the project.

IB 1.07 Protection of Work and Property

1. All building equipment, furnishings, grounds landscaping, etc., shall be protected from damage of every description and any such damage thereto shall be repaired or otherwise made good at no expense to the State and to the satisfaction of the Facility Representative.
2. Supply and install any and all protective coverings and barricades necessary to protect at all times the public and building personnel from injury.
3. The contractor shall be held responsible for, and must make good at his own expense, any water damage or any other cause of damage due to improper protection.
4. Due to the nature of this institution, it is mandatory that all rules and regulations be strictly adhered to and the necessary precautions taken.
5. The contractor shall, during the progress of the construction, assume all responsibilities for loss or damage by fire to the work included in his contract until completion of the contract. No flammable material shall be stored in the structure in excess of the amounts allowed by the authorities.
6. The contractor is responsible to assure that all work is performed in accordance with all current State regulations including, but not limited to, OSHA, State Fire Codes, and the Basic Building Code of the State of Connecticut.
7. The contractor will at all times keep the premises free from the accumulation of waste materials or rubbish caused by his employees or work. All accumulated material shall be removed from the site daily at the contractors expense.

IB 1.08 Form of Guarantee--Warranty

The General Contractor will furnish the foregoing documents in the following manner:

1. Address to: **David Elwell
Plant Facilities Engineer 1
55 West Main Street
Waterbury, CT 06702**
2. Provide project name of project.
3. I (we) hereby guarantee, (or warranty), the work on the referenced project for a period of one (1) year from the Facility's approved completion date, against failures of workmanship and materials, unless otherwise noted on specifications. The completion date shall be the date of final payment is received by the contractor.
4. All guarantees supplied by subcontractors, suppliers or manufacturers will be countersigned by the General Contractor.

IB 1.09 Time of Completion

The contractor shall complete the project within the number of calendar days identified on page 1 of the BID FORM. Calendar days begin on the day of issuance of purchase order. Once on site, the contractor's work force shall remain mobilized until work is completed unless otherwise is specifically approved by the facility representative, in writing. Crews and material deliveries are to be scheduled to meet the completion date. If due to unforeseeable circumstances the work is not complete at the specified completion date, the contractor must obtain written permission from the facility representative and a new mutually agreed upon completion date must be established, or, liquidated damages, as described in section IB 1.17 will become effective. Working days for this project shall be Monday through Friday, exclusive of State or National Holidays. No Saturday or Sunday work shall be allowed without special written permission by the facility representative. Upon completion of the contract, the contractor shall make a request to the Facility Representative to schedule a final inspection of the work.

IB 1.10 Wage Rates

Prevailing wage rates are applicable if the submitted bid exceeds the sum of \$400,000.00 (for new construction) or \$100,000.00 (if renovation/alteration/ repair or improvement). New construction is defined as building an entire "brand new" building. The contractor is responsible for assuring that the payment of wages are as published by the Connecticut State Labor Department for the area where the job is being performed. In accordance with the provisions of Section 31-53 of the General Statutes of Connecticut, the following applies "The wages paid on an hourly basis to any mechanic, laborer or workman employed upon the work herein contracted to be done and the amount of payment or contribution paid or payable on behalf of each such employee to any employee welfare fund, as defined in subsection (h) of this section (31-53 of the General Statutes), shall be at a rate equal to the rate customary or prevailing for the same work in the same trade or occupation in the town in which such public works project is being constructed. Any contractor who is not obligated by agreement to make payment or contribution on behalf of such employees to any such employee welfare fund shall pay to each employee as part of his wages the amount of payment or contribution for his classification on each pay day."

IB 1.11 Bonds

1. A bid surety of not less than 10% of base bid amount is required to accompany bid in the form of a bond or certified check made out to the Comptroller of the State of Connecticut if base bid exceeds \$10,000.
2. A performance, and labor and material payment, surety of not less than 100% of bid amount is required of low bidder in the form of a bond made out to the Comptroller of the State of Connecticut if bid exceeds \$50,000. It is to be submitted to the Department of Developmental Services business office representative prior to award of contract and issuance of purchase order.
3. Such checks or bid bonds will be returned to all except the three lowest bidders within three days after the opening of bids, and the remaining checks or bid bonds will be returned promptly after the awarding authority and the accepted bidder have executed contract, or, if no award has been made within 90 days after the date of the opening of bids, upon demand of the bidder, so long as he/she has not been notified of the acceptance of his/her bid.
4. NONRESIDENT (out of State) CONTRACTOR BOND - In order for final payment to be processed to a nonresident contractor, a certificate from the Commissioner of Revenue Services must be provided which evidences that Connecticut General Statutes Section 12-430 for non-resident contractors has been met. For details concerning the filing of this 5% Guarantee Bond with the Department of Revenue Services (DRS), call the DRS at (860) 541 7538.

IB 1.12 Insurance

1. The Contractor shall not start work under this contract until he has obtained the following insurance and until the insurance has been approved by the owner nor shall the contractor allow any subcontractor to start work until insurance required by the subcontractor has been obtained and approved. The contractor shall send certificate for the insurance to the business office representative.
2. The Contractor shall take out and maintain during the life of the contract, workers' compensation insurance for all employees working at the site and, in case any work is sublet, the Contractor shall require the subcontractor to provide workers' compensation insurance for all of the latter's employees. In case any class of employees engaged in hazardous work under this Contract is not protected under the workers' compensation statute, the Contractor shall provide, and shall cause each subcontractor to provide, insurance for those employees.
3. The Contractor shall take out and maintain during the life of a contract, public liability and property damage insurance to protect him/her and the owner's interest as their interests may appear. Each subcontractor shall take out and maintain insurance to protect him/her from claims for damage for injury, including accidental death and from claims for property damage which may arise from operations under this contract, whether such operations be by himself/herself or by any subcontractor or by any employee unless such employees are covered by the protection afforded by the Contractor. Types and amounts of insurance required shall be as follows:

SINGLE EACH

DESCRIPTION	COVERAGE	LIMIT	ACCIDENT	AGGREGATE
Protective Liability	BI	\$1,000,000		
Protective Liability	PD (for and in the name of the State of Connecticut)	\$100,000		\$500,000

DESCRIPTION	COVERAGE	SINGLE LIMIT	EACH ACCIDENT	AGGREGATE
Contractor's Liability	BI	\$1,000,000		
Contractor's Liability	PD	\$100,000		\$500,000
Contractor's Protective Liability	BI	\$1,000,000		
Contractor's Protective Liability	PD	\$100,000		\$500,000

- Coverage for damage or loss resulting from Type C - Collapse or Structural Injury, Type U - Underground Damage, Type X - explosion or blasting, ordinarily excluded from coverage, shall be provided in the amounts and manner specified in this article if required in the bid for the specified project. Builders Risk insurance, not ordinarily required, shall be provided in accordance with the amount and manner specified in the bid for the specified project if such insurance is required in the bid.

IB 1.13 Licenses

It is the responsibility of the contractor to secure all licenses, permits, approvals, or other documents necessary to complete this project.

IB 1.14 Security

The contractor must abide by all security regulations as described in or attached to this documentation.

IB 1.15 Start of Work

The contractor will not start work or order materials before receipt of a fully executed and approved purchase

order. Within two (2) working days after receipt of the purchase order and prior to the start of construction, the contractor shall schedule a pre-construction meeting with the facility representative and at that time a start date will be established. The contractor shall begin construction within ten (10) working days. Working days shall be considered as Monday through Friday.

IB 1.16 Payment

- a. Projects under \$25,000.00 - A single invoice shall be submitted by the prime contractor following the acceptance of the completed project.
- b. Projects \$25,000.00 or greater - Three invoices shall be submitted by the prime contractor; one when all material or equipment is on site or the project is 50% completed (which ever occurs first), two when the project is substantially complete, and three when the project is totally complete and accepted.
- c. The invoice shall contain the State Purchase Order number and project number. Invoices received without reference to a valid State Purchase Order number and project number will result in delay of payment
- d. NONRESIDENT (out of State) CONTRACTOR BOND - In order for final payment to be processed to a nonresident contractor, a certificate from the Commissioner of Revenue Services must be provided which evidences that Connecticut General Statutes Section 12-430 for non-resident contractors has been met. For details concerning the filing of this 5% Guarantee Bond with the Department of Revenue Services (DRS), call the DRS at (860) 541 7538.

IB 1.17 Liquidated Damages

It is hereby declared and agreed by and between the contractor and the owner that the date of commencement, rate of progress, and time of completion of the work are essential provisions, conditions and that it would be impracticable and impossible to determine and ascertain the actual damages the owners would incur by reason of a delay in the completion of the work. It is, therefore, covenanted and agreed by and between the contractor and owner that the contractor shall and does hereby agree to pay the owner as liquidated damages (and not as a penalty) the sum of two hundred dollars (\$200.00) for each and every working day that the contractor shall be in default, hereunder for failing to complete the project within the time of completion specified above except as such date shall be extended, in writing upon request of the contractor, for the period of an excusable delay. Any such payments due to the owner by the contractor may be deducted by the owner from any sums due to the contractor.

IB 1.18 RECEIPT OF BIDS

BIDS SHALL BE PLACED IN SEALED ENVELOPES MARKED "SEALED BID OPENING, PROJECT "LFC Shower renovations Buildings 1 and 2" AND DELIVERED/RECEIVED PRIOR TO THE BID OPENING DATE AND TIME LISTED ON THE COVER SHEET.

DELIVER TO:

Lauren Marziarz
Fiscal Administrative Officer
DDS – Fiscal Services
460 Capitol Avenue
Hartford, CT 06106
860-418-6013 ph
860-622-4992 fax

End of Section Revised Date: 6/2010

GENERAL CONDITIONS

GC 1.01 General

In addition to the conditions in the Instructions to Bidders, the following General Conditions shall apply and form an equal part of the contract documents.

GC 1.02 Use of the Premises

1. Nothing contained in the Specifications shall be interpreted as giving the Contractor exclusive use of the premises where the work is performed.
2. The Contractor shall be held solely responsible for any damage to the existing structures, systems, equipment and site caused by them or by their employees and shall repair or replace same to their original condition as directed by the facility representative at no additional cost to the owner.
3. The work of the contract shall not interfere with the normal conditions and safe operation of the building and site. If such interference appears possible because of construction to existing work or other reasons, the work involved must be done at a time and in a manner directed by the facility representative as a part of the contract.
4. The contractor shall supply and install any and all protective coverings and barricades necessary to protect at all times the clients, public and building personnel from injury and the building from damage. The contractor shall provide and install all plastic sheeting, and other materials, which he/she may require to protect all open, unfinished work at the end of each and every day.
5. The contractor shall secure unfinished work areas at the close of business each day to preclude passage by any and all unauthorized persons.
6. No flammable material shall be stored in the structure in excess of the amounts allowed by the fire codes and authorities. No gasoline shall be stored within the building.

7. Protection of building, building occupants and visitors.

- a. Construct barriers to prevent dust from construction areas from entering client areas. Barriers must be impermeable to fungal spores and in compliance with local fire codes.
- b. Seal off and block return air vents if rigid barriers are used for containment.
- c. Implement dust control measures on surfaces and divert pedestrian traffic away from work zones.
- d. If necessary, create negative air pressure in work zones adjacent to client care areas and insure that required engineering controls are maintained. Monitor negative airflow.
- e. Direct pedestrian traffic away from construction zones.
- f. Provide construction crews with: Designated entrances, corridors and elevators if possible,
- g. Contractor shall clean work zones and their entrances daily.
- h. Contractor shall cover and secure debris prior to removal from the construction area.
- i. In client care areas, for major repairs that include removal of walls and disruption of the space within, the contractor shall use plastic sheets or prefabricated plastic units to contain dust and a HEPA (High Efficiency Particulate Air) filter machine to clean the air.

GC 1.03 Storage or Equipment and Materials

- 1. All deliveries of material, equipment, etc., shall be made to the contractor and accepted only by him/her and only during working hours. Department of Developmental Services personnel will not receive or accept any materials or equipment, etc. at any time.
- 2. The contractor shall secure instructions from the facility representative's as to available space for storing materials, tools, etc. If adequate space is not available, he/she shall provide his/her own storage facilities and in all cases be responsible for its protection.
- 3. All materials used throughout work shall be neatly stacked so as not to obstruct traffic, or the progress of the work.
- 4. All materials delivered to the job site will be protected by the contractor from weather damage, loss, or vandalism.

GC 1.04 Codes, Rules, Ordinances and Approvals

- 1. All materials furnished and all work installed shall comply with the rules and recommendations of the State of Connecticut; and must comply with all applicable State and local code, laws, ordinances, rules and regulations, with all requirements of local utility companies, and with the recommendations of the

Insurance Rating Organization having jurisdiction.

2. It is intended that the technical specifications not violate any of the above. Where violations occur, such codes, laws, rules, ordinances, regulations and recommendations shall be complied with. The contractor must call any such violations to the attention of the Department of Developmental Services facility representative before making any changes to the specifications or proceeding with the work.
3. The Contractor shall, at his expense, give all notices, obtain all permits, licenses, approvals, fees and other costs in connection with the work and obtain all required certificates of inspection for the work and deliver same to the Department of Developmental Services facility representative before requesting acceptance and final payment.
4. All apparatus, equipment, such as ladders, scaffolding, chutes, etc., shall comply with the recommendations of the Manual of Accident Prevention in Construction, published by the Associated General Contractors of America, OSHA, and approved revisions.
5. The contractor must at all times maintain a fire safe environment. Fire extinguishers are to be provided by the contractor, at all work sites, of the size and type required for the work being performed. Sprinkler and alarm systems are not to be shut down or impaired without the approval of the facility representative. Welding will only be performed by certified welders. When welding is being performed there is to be a fire watch provided with extinguishing equipment at his or her immediate access.

GC 1.05 Salvage and Disposal

1. All removed materials that are deemed salvageable by the facility representative are the property of the facility (State of Connecticut). The facility's representative will direct which materials the facility will retain and which material the contractor shall retain and/or dispose of. Facility retained material is to be relocated by the contractor to an area designated by the facility's representative at the contractor's expense.
2. All debris resulting from the performance of this contract will be the property of the contractor and will be completely removed from the facility daily. All permits, manifests, fees or other requirements for the proper disposal of such debris is the sole responsibility of the contractor. If a hazardous material is involved, copies of manifest slips must be provided to the facility representative.
3. Chutes and dumpster type containers designed to keep dust and spillage to a minimum will be supplied and used by the contractor at his/her own expense.

GC 1.06 Maintenance of Utilities

1. The Department of Developmental Services has the responsibility for the operation of the entire utility distribution system. Any operation or function in relation to the work which could render said system(s) inoperable shall be coordinated, upon notification by the contractor, by the facility representative. All operational changes shall be made in this manner.
2. When installation of new work requires the temporary shutdown of an existing operating system, the

connection of the new work shall be performed at such time as designated by the facility representative. The facility representative reserves the right to limit the shutdown time to a specified number of net hours and set the date and time of each occasion of complete shutdown. Notify facility representative of the estimated duration of the shutdown period at least seven (7) days in advance of the date the work is to be performed.

3. Any shutdown to the service which will interrupt critical operations shall be protected by the provision of a safe and adequate temporary means of service replacement, supplied at the contractors expense, which shall be removed when no longer required. The contractor shall insure all tools, supplies, equipment and labor is on hand and in position to start the moment the shutdown period is made available to him.

GC 1.07 Change Orders

1. No additional compensation or time shall be granted beyond that noted on the original purchase order, unless approved in writing by the **Agency Representative**.
2. The Department of Developmental Service's **Agency Representative** is identified on the invitation to bid section. Changes, proceeds, or approvals from others will not be honored.

GC 1.08 Shop Drawings

1. Shop drawings shall be submitted as required to the facility representative and/or as noted on the plans and technical specifications.
2. The contractor shall make any corrections required by the facility representative at no additional cost to the state and submit 2 corrected copies to the facility representative.
3. It is the contractors responsibility to flag deviations from the contract documents. An approval will not be considered an acceptance of the deviation unless it has been explicitly and clearly identified in writing.

GC 1.09 Substitutions

If substitutions are permitted, it is the responsibility of the contractor to provide the necessary documents to prove that the product is equal to that specified. These documents must be received by the facility representative for his approval/disapproval prior to the date stated on the front cover sheet.

GC 1.10 Quality Control

1. Comply with manufacturer's recommendations and association or trade instructions and specifications for storage, use, and installation of their products. All materials and equipment shall be installed in strict accordance with the manufacturer's recommendations. This shall include any and all steps, treatments, or maintenance required before placing into use or placing into service.
2. Comply with instructions in full detail, including each step in sequence. Should instructions conflict with contract documents, request clarification from facility representative before proceeding.

3. When instructed by facility representative, submit manufacturers data sheets, including instructions and recommendations.
4. If substitutions are permitted, it is the responsibility of the contractor to provide the necessary documents to prove that the product is equal to what is specified. These documents must be received by the facility representative for his approval/disapproval prior to use.

GC 1.11 Owners Right to Stop Work or terminate Contract

1. The owner has the right to stop work and/or terminate this contract under any or all of the following conditions:
 - a. If the contractor shall be adjudged bankrupt or make an assignment for the benefit of creditors.
 - b. If a receiver or liquidator shall be appointed for the contractor or for any of his property and shall not be discharged within 20 days after such appointment or the proceedings in connection therewith shall not be stayed on appeal within the said 20 days.
 - c. The contractor shall refuse or fail, after written notice of warning from the Agency Representative, to supply sufficient properly skilled workmen or proper materials.
 - d. The contractor shall refuse or fail to prosecute the work under this contract or any part thereof with such diligence as will insure it's completion within the period herein specified (or any duly authorized extension thereof) or shall fail to complete the work within said period.
 - e. The contractor shall fail to make due and proper payment to persons supplying labor and/or materials for the work under this contract.
 - f. The contractor shall fail or refuse to regard laws, ordinances or the instructions of the Agency Representative or otherwise be in substantial violation of any provisions of this contract, then the owner, without prejudice to any other rights or remedies it may have, may, with 7 days written notice to the contractor, terminate the employment of the contractor and his right to proceed and may take possession of the work under this contract and complete the work by contract or otherwise, as the owner may deem appropriate and expedient.
2. If the right of the contractor to proceed with the work is so terminated the owner may take possession of and utilize in completing the work under this contract such materials, appliances, supplies, plant and equipment as may be on the site of the work and necessary therefore.

COMPLIANCE WITH EXECUTIVE ORDERS

This contract is subject to the provisions of Executive Order No. Three of Governor Thomas J. Meskill promulgated June 16, 1971, and, as such, this contract may be cancelled, terminated or suspended by the State Labor Commissioner for violation of or non compliance with said Executive Order No. Three, or any state or federal law concerning nondiscrimination, notwithstanding, that the Labor Commissioner is not a party to this contract.

The parties to this contract, as part of the consideration hereof, agree that said Executive Order No. Three is incorporated herein by reference and made a part hereof. The parties agree to abide by said Executive order and agree that the State Labor Commission shall have continuing jurisdiction in respect to contract performance in regard to nondiscrimination, until the contract is completed or terminated prior to completion.

The contractor, agrees as part consideration hereof, that this contract is subject to the Guidelines and Rules issued by the State Labor Commissioner to implement Executive Order No. Three, and that he will not discriminate in his employment practices or policies, will file all reports as required, and will fully cooperate with the State of Connecticut and the State Labor Commissioner.

This contract is also subject to provisions of Executive Order No. Seventeen of Governor Thomas J. Meskill promulgated February 15, 1973, and, as such, this contract may be cancelled, terminated or suspended by the contracting agency or the State Labor Commissioner for violation of or noncompliance with said Executive Order No. Seventeen, notwithstanding that the Labor Commissioner may not be a party to this contract.

The parties to this contract, as part of the consideration hereof, agree that Executive Order No. Seventeen is incorporated herein by reference and made a part hereof. The parties agree to abide by said Executive Order and agree that the contracting agency and the State Labor Commissioner shall have joint and several continuing jurisdiction in respect to contract performance in regard to listing all employment openings with the Connecticut State Employment Service.

- a. A minimum of 6.25 percent (6.25%) of each contract awarded to a Small Business Enterprise shall be reserved for Minority Business Enterprises (MBE). Note: Minority Business Enterprises includes Women Business Enterprises.

Exceptions:

- If a project involves a specialty trade, for which no registered certified contractor can qualify to submit a bid, the contract may be awarded to a non-set-aside contractor;
- If a project involves a specialty trade, for which no certified contractor can qualify as a subcontractor then the contract can be awarded without the (6.25%) MBE requirement;
- If the contractor performs more than ninety-three and three quarter's percent (93.75%) of the work then the (6.25%) MBE requirement can be waived.
- Other extraordinary conditions will be considered on a case-by-case basis by DPW.
- If a construction project is awarded to a DAS/On-Call Trade Labor service contractor.

Executive Order No. 7C

This Contract is subject to **Executive Order No. 7C of Governor M. Jodi Rell, promulgated on July 13, 2006.** The Parties to this Contract, as part of the consideration hereof, agree that:

a. The State Contracting Standards Board (“Board”) may review this contract and recommend to the state contracting agency termination of this contract for cause. The State contracting agency shall consider the recommendations and act as required or permitted in accordance with the contract and applicable law. The Board shall provide the results of its review, together with its recommendations, to the state contracting agency and any other affected party in accordance with the notice provisions in the contract not later than fifteen (15) days after the Board finalizes its recommendation. For the purposes of this Section, “for cause” means:

(1) a violation of the State Ethics Code (Chapter 10 of the general statutes) or section 4a-100 of the general statutes or

(2) wanton or reckless disregard of any state contracting and procurement process by any person substantially involved in such contract or state contracting agency.

b. For purposes of this Section, “contract” shall not include real property transactions involving less than a fee simple interest or financial assistance comprised of state or federal funds, the form of which may include but is not limited to grants, loans, loan guarantees, and participation interests in loans, equity investments and tax credit programs. Notwithstanding the foregoing, the Board shall not have any authority to recommend the termination of a contract for the sale or purchase of a fee simple interest in real property following transfer of title.

c. Notwithstanding the contract value listed in sections 4-250 and 4-252 of the Connecticut General Statutes and section 8 of Executive Order Number 1, all State Contracts between state agencies and private entities with a value of \$50,000 (fifty thousand dollars) or more in a calendar or fiscal year shall comply with the gift and campaign contribution certification requirements of section 4-252 of the Connecticut General Statutes and section 8 of Executive Order Number 1. For purposes of this section, the term “certification” shall include the campaign contribution and annual gift affidavits required by section 8 of Executive Order Number 1.

SECTION 089116 - OPERABLE WALL LOUVERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Operable, extruded-aluminum louvers.
- B. Related Requirements:
 - 1. Section 099113 "Exterior Painting" for field painting louvers.

1.3 DEFINITIONS

- A. Louver Terminology: Definitions of terms for metal louvers contained in AMCA 501 apply to this Section unless otherwise defined in this Section or in referenced standards.
- B. Horizontal Louver: Louver with horizontal blades (i.e., the axes of the blades are horizontal).
- C. Vertical Louver: Louver with vertical blades (i.e., the axes of the blades are vertical).
- D. Drainable-Blade Louver: Louver with blades having gutters that collect water and drain it to channels in jambs and mullions, which carry it to bottom of unit and away from opening.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
 - 1. For louvers specified to bear AMCA seal, include printed catalog pages showing specified models with appropriate AMCA Certified Ratings Seals.
- B. Shop Drawings: For louvers and accessories. Include plans, elevations, sections, details, and attachments to other work. Show frame profiles and blade profiles, angles, and spacing.
 - 1. Show weep paths, gaskets, flashing, sealant, and other means of preventing water intrusion.
 - 2. Show mullion profiles and locations.

- 3. Wiring Diagrams: For power, signal, and control wiring for motorized operable louvers.
- C. Samples: For each type of metal finish required.
- D. Delegated-Design Submittal: For louvers indicated to comply with structural[**and seismic**] performance requirements, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

1.5 INFORMATIONAL SUBMITTALS

- A. Product Test Reports: Based on evaluation of comprehensive tests performed according to AMCA 500-L by a qualified testing agency or by manufacturer and witnessed by a qualified testing agency, for each type of louver and showing compliance with performance requirements specified.
- B. Windborne-debris-impact-resistance test reports.

1.6 QUALITY ASSURANCE

- A. Welding Qualifications: Qualify procedures and personnel according to the following:
 - 1. AWS D1.2/D1.2M, "Structural Welding Code - Aluminum."
 - 2. AWS D1.3/D1.3M, "Structural Welding Code - Sheet Steel."
 - 3. AWS D1.6/D1.6M, "Structural Welding Code - Stainless Steel."

1.7 FIELD CONDITIONS

- A. Field Measurements: Verify actual dimensions of openings by field measurements before fabrication.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Source Limitations: Obtain louvers from single source from single manufacturer.

2.2 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Design louvers, including comprehensive engineering analysis by a qualified professional engineer, using structural performance requirements and design criteria indicated.
- B. Structural Performance: Louvers shall withstand the effects of gravity loads and the following loads and stresses within limits and under conditions indicated without permanent deformation of louver components, noise or metal fatigue caused by louver-blade rattle or flutter, or

permanent damage to fasteners and anchors. Wind pressures shall be considered to act normal to the face of the building.

1. Wind Loads: Determine loads based on pressures as indicated on Drawings.
 2. Wind Loads: Determine loads based on a uniform pressure of 25 lbf/sq. ft. (1197 Pa), acting inward or outward.
- C. Louver Performance Ratings: Provide louvers complying with requirements specified, as demonstrated by testing manufacturer's stock units identical to those provided, except for length and width according to AMCA 500-L.
- D. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes.
1. Temperature Change (Range): 120 deg F (67 deg C), ambient; 180 deg F (100 deg C), material surfaces.
- E. SMACNA Standard: Comply with recommendations in SMACNA's "Architectural Sheet Metal Manual" for fabrication, construction details, and installation procedures.
- F. UL and NEMA Compliance: Provide motors and related components for motor-operated louvers that are listed and labeled by UL and comply with applicable NEMA standards.

2.3 OPERABLE, EXTRUDED-ALUMINUM LOUVERS

- A. Louver Construction and Operation: Provide operable louvers with extruded-aluminum frames and blades not less than 0.080-inch (2.03-mm) nominal thickness, and with operating mechanisms to suit louver sizes.
1. Hand operation with push bars.
 2. Crank operation with removable-crank operator in sill or jamb.
 3. Chain operation with tension spring, wall clip, pull chain, and 160 deg F (71 deg C) fusible link.
 4. Motor operation with two-direction, 110-V, 60-Hz motor and limit switches; equipped with frame-mounted switch.
- B. Single-Blade, Operable Louver:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Greenheck Fan Corporation.
 - b. Pottorff.
 - c. Ruskin Company.
 2. Louver Depth: 4 inches (100 mm).
 3. Blade Type: Drainable.

4. Accessories: Equip louvers as follows:
 - a. Vinyl blade-edge gaskets for each louver blade.
 - b. Vinyl blade-end gaskets.
5. Louver Performance Ratings: See plans.
6. AMCA Seal: Mark units with AMCA Certified Ratings Seal.

2.4 LOUVER SCREENS

- A. General: Provide screen at each exterior louver.
 1. Screen Location: Interior face unless otherwise indicated.
 2. Screening Type: Bird screening and Insect screening.
- B. Secure screen frames to louver frames with stainless-steel machine screws, spaced a maximum of 6 inches (150 mm) from each corner and at 12 inches (300 mm) o.c.
- C. Louver Screen Frames: Fabricate with mitered corners to louver sizes indicated.
 1. Metal: Same type and form of metal as indicated for louver to which screens are attached.
 2. Finish: Mill finish unless otherwise indicated.
 3. Type: Rewirable frames with a driven spline or insert.
- D. Louver Screening for Aluminum Louvers:
 1. Bird Screening: Flattened, expanded aluminum, 3/4 by 0.050 inch (19 by 1.27 mm) thick.
 2. Insect Screening: Aluminum, 18-by-16 (1.4-by-1.6-mm) mesh, 0.012-inch (0.30-mm) wire.

2.5 MATERIALS

- A. Aluminum Extrusions: ASTM B 221 (ASTM B 221M), Alloy 6063-T5, T-52, or T6.
- B. Aluminum Sheet: ASTM B 209 (ASTM B 209M), Alloy 3003 or 5005 with temper as required for forming, or as otherwise recommended by metal producer for required finish.
- C. Fasteners: Use types and sizes to suit unit installation conditions.
 1. Use Phillips flat-head screws for exposed fasteners unless otherwise indicated.
 2. For fastening aluminum, use aluminum or 300 series stainless-steel fasteners.
 3. For fastening galvanized steel, use hot-dip-galvanized steel or 300 series stainless-steel fasteners.
 4. For fastening stainless steel, use 300 series stainless-steel fasteners.
 5. For color-finished louvers, use fasteners with heads that match color of louvers.

- D. Postinstalled Fasteners for Concrete and Masonry: Torque-controlled expansion anchors, made from stainless-steel components, with capability to sustain, without failure, a load equal to 4 times the loads imposed for concrete, or 6 times the load imposed for masonry, as determined by testing according to ASTM E 488, conducted by a qualified independent testing agency.
- E. Bituminous Paint: Cold-applied asphalt emulsion complying with ASTM D 1187.

2.6 FABRICATION

- A. Factory assemble louvers to minimize field splicing and assembly. Disassemble units as necessary for shipping and handling limitations. Clearly mark units for reassembly and coordinated installation.
- B. Vertical Assemblies: Where height of louver units exceeds fabrication and handling limitations, fabricate units to permit field-bolted assembly with close-fitting joints in jambs and mullions, reinforced with splice plates.
 - 1. Continuous Vertical Assemblies: Fabricate units without interrupting blade-spacing pattern unless horizontal mullions are indicated.
 - 2. Horizontal Mullions: Provide horizontal mullions at joints unless continuous vertical assemblies are indicated.
- C. Fabricate frames, including integral sills, to fit in openings of sizes indicated, with allowances made for fabrication and installation tolerances, adjoining material tolerances, and perimeter sealant joints.
 - 1. Frame Type: Channel unless otherwise indicated.
- D. Include supports, anchorages, and accessories required for complete assembly.
- E. Provide vertical mullions of type and at spacings indicated, but not more than is recommended by manufacturer, or 72 inches (1830 mm) o.c., whichever is less.
- F. Provide extended sills for recessed louvers.
- G. Join frame members to each other and to fixed louver blades with fillet welds concealed from view unless otherwise indicated or size of louver assembly makes bolted connections between frame members necessary.

2.7 ALUMINUM FINISHES

- A. Finish louvers after assembly.
- B. Baked-Enamel or Powder-Coat Finish: AAMA 2603 except with a minimum dry film thickness of 1.5 mils (0.04 mm). Comply with coating manufacturer's written instructions for cleaning, conversion coating, and applying and baking finish.

1. Color and Gloss: As indicated by manufacturer's designations As selected by Owner from manufacturer's full range.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and openings, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Coordinate setting drawings, diagrams, templates, instructions, and directions for installation of anchorages that are to be embedded in concrete or masonry construction. Coordinate delivery of such items to Project site.

3.3 INSTALLATION

- A. Locate and place louvers level, plumb, and at indicated alignment with adjacent work.
- B. Use concealed anchorages where possible. Provide brass or lead washers fitted to screws where required to protect metal surfaces and to make a weathertight connection.
- C. Form closely fitted joints with exposed connections accurately located and secured.
- D. Provide perimeter reveals and openings of uniform width for sealants and joint fillers, as indicated.
- E. Protect unpainted galvanized and nonferrous-metal surfaces that are in contact with concrete, masonry, or dissimilar metals from corrosion and galvanic action by applying a heavy coating of bituminous paint or by separating surfaces with waterproof gaskets or nonmetallic flashing.
- F. Install concealed gaskets, flashings, joint fillers, and insulation as louver installation progresses, where weathertight louver joints are required. Comply with Section 079200 "Joint Sealants" for sealants applied during louver installation.

3.4 ADJUSTING AND CLEANING

- A. Test operable louvers and adjust as needed to produce fully functioning units that comply with requirements.

- B. Clean exposed louver surfaces that are not protected by temporary covering, to remove fingerprints and soil during construction period. Do not let soil accumulate during construction period.
- C. Before final inspection, clean exposed surfaces with water and a mild soap or detergent not harmful to finishes. Thoroughly rinse surfaces and dry.
- D. Restore louvers damaged during installation and construction so no evidence remains of corrective work. If results of restoration are unsuccessful, as determined by Architect, remove damaged units and replace with new units.
 - 1. Touch up minor abrasions in finishes with air-dried coating that matches color and gloss of, and is compatible with, factory-applied finish coating.

END OF SECTION 089116

SECTION 220548 - VIBRATION AND SEISMIC CONTROLS FOR PLUMBING PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Elastomeric isolation pads.
2. Elastomeric isolation mounts.
3. Restrained elastomeric isolation mounts.
4. Open-spring isolators.
5. Housed-spring isolators.
6. Restrained-spring isolators.
7. Housed-restrained-spring isolators.
8. Pipe-riser resilient supports.
9. Resilient pipe guides.
10. Elastomeric hangers.
11. Spring hangers.
12. Snubbers.
13. Restraint channel bracings.
14. Restraint cables.
15. Seismic-restraint accessories.
16. Mechanical anchor bolts.
17. Adhesive anchor bolts.

B. Related Requirements:

1. Section 210548 "Vibration and Seismic Controls for Fire-Suppression Piping and Equipment" for devices for fire-suppression equipment and systems.
2. Section 230548 "Vibration and Seismic Controls for HVAC" for devices for HVAC equipment and systems.

1.3 DEFINITIONS

- A. IBC: International Building Code.
- B. ICC-ES: ICC-Evaluation Service.

- C. OSHPD: Office of Statewide Health Planning & Development (for the State of California).

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1. Include rated load, rated deflection, and overload capacity for each vibration isolation device.
2. Illustrate and indicate style, material, strength, fastening provision, and finish for each type and size of vibration isolation device and seismic-restraint component required.
 - a. Tabulate types and sizes of seismic restraints, complete with report numbers and rated strength in tension and shear as evaluated by an agency acceptable to authorities having jurisdiction.
 - b. Annotate to indicate application of each product submitted and compliance with requirements.
3. Interlocking Snubbers: Include ratings for horizontal, vertical, and combined loads.

- B. Shop Drawings:

1. Detail fabrication and assembly of equipment bases. Detail fabrication including anchorages and attachments to structure and to supported equipment.

- C. Delegated-Design Submittal: For each vibration isolation and seismic-restraint device.

1. Include design calculations and details for selecting vibration isolators and seismic restraints complying with performance requirements, design criteria, and analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
2. Design Calculations: Calculate static and dynamic loading due to equipment weight and operation, due to seismic forces required to select vibration isolators, and due to seismic restraints.
3. Riser Supports: Include riser diagrams and calculations showing anticipated expansion and contraction at each support point, initial and final loads on building structure, spring deflection changes, and seismic loads. Include certification that riser system was examined for excessive stress and that none exists.
4. Seismic-Restraint Details:
 - a. Design Analysis: To support selection and arrangement of seismic restraints. Include calculations of combined tensile and shear loads.
 - b. Details: Indicate fabrication and arrangement. Detail attachments of restraints to the restrained items and to the structure. Show attachment locations, methods, and spacings. Identify components, list their strengths, and indicate directions and values of forces transmitted to the structure during seismic events. Indicate association with vibration isolation devices.
 - c. Coordinate seismic-restraint and vibration isolation details with wind-restraint details required for equipment mounted outdoors. Comply with requirements in other Sections for equipment mounted outdoors.

- d. Preapproval and Evaluation Documentation: By an agency acceptable to authorities having jurisdiction, showing maximum ratings of restraint items and the basis for approval (tests or calculations).

1.5 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Show coordination of vibration isolation device installation and seismic bracing for plumbing piping and equipment with other systems and equipment in the vicinity, including other supports and restraints, if any.
- B. Qualification Data: For professional engineer and testing agency.
- C. Welding certificates.
- D. Field quality-control reports.

1.6 QUALITY ASSURANCE

- A. Testing Agency Qualifications: An independent agency, with the experience and capability to conduct the testing indicated, that is an NRTL as defined by OSHA in 29 CFR 1910.7 and that is acceptable to authorities having jurisdiction.
- B. Comply with seismic-restraint requirements in the IBC unless requirements in this Section are more stringent.
- C. Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- D. Seismic-restraint devices shall have horizontal and vertical load testing and analysis and shall bear anchorage preapproval OPA number from OSHPD, preapproval by ICC-ES, or preapproval by another agency acceptable to authorities having jurisdiction, showing maximum seismic-restraint ratings. Ratings based on independent testing are preferred to ratings based on calculations. If preapproved ratings are unavailable, submittals based on independent testing are preferred. Calculations (including combining shear and tensile loads) to support seismic-restraint designs must be signed and sealed by a qualified professional engineer.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Seismic-Restraint Loading:
 - 1. Site Class as Defined in the IBC: D.
 - 2. Assigned Seismic Use Group or Building Category as Defined in the IBC: II.

- a. Component Importance Factor: 1.0.
 - b. Component Response Modification Factor: 2.5.
 - c. Component Amplification Factor: 2.5 for chimneys, pressure vessels and vibration isolated systems. 1.0 for all else.
3. Design Spectral Response Acceleration at Short Periods (0.2 Second): 0.256.
 4. Design Spectral Response Acceleration at 1.0-Second Period: 0.102.
 5. Based on the above analysis, this project falls under Seismic Design Category B.
 6. Rated strengths, features, and applications shall be as defined in reports by an agency acceptable to authorities having jurisdiction.
 - a. Structural Safety Factor: Allowable strength in tension, shear, and pullout force of components shall be at least four times the maximum seismic forces to which they are subjected.

2.2 ELASTOMERIC ISOLATION PADS

A. Elastomeric Isolation Pads.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Kinetics Noise Control, Inc.
 - b. Mason Industries, Inc.
 - c. Vibration Mountings & Controls, Inc.
2. Fabrication: Single or multiple layers of sufficient durometer stiffness for uniform loading over pad area.
3. Size: Factory or field cut to match requirements of supported equipment.
4. Pad Material: Oil and water resistant with elastomeric properties.
5. Surface Pattern: Waffle pattern.
6. Infused nonwoven cotton or synthetic fibers.
7. Load-bearing metal plates adhered to pads.
8. Sandwich-Core Material: [Resilient] and elastomeric.
 - a. Surface Pattern: Waffle pattern.
 - b. Infused nonwoven cotton or synthetic fibers.

2.3 ELASTOMERIC ISOLATION MOUNTS

A. Double-Deflection, Elastomeric Isolation Mounts.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Kinetics Noise Control, Inc.

- b. Mason Industries, Inc.
 - c. Vibration Mountings & Controls, Inc.
2. Mounting Plates:
- a. Top Plate: Encapsulated steel load transfer top plates, factory drilled and threaded with threaded studs or bolts.
 - b. Baseplate: Encapsulated steel bottom plates with holes provided for anchoring to support structure.
3. Elastomeric Material: Molded, oil-resistant rubber, neoprene, or other elastomeric material.

2.4 RESTRAINED ELASTOMERIC ISOLATION MOUNTS

A. Restrained Elastomeric Isolation Mounts.

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Kinetics Noise Control, Inc.
 - b. Mason Industries, Inc.
 - c. Vibration Mountings & Controls, Inc.
- 2. Description: All-directional isolator with seismic restraints containing two separate and opposing elastomeric elements that prevent central threaded element and attachment hardware from contacting the housing during normal operation.
 - a. Housing: Cast-ductile iron or welded steel.
 - b. Elastomeric Material: Molded, oil-resistant rubber, neoprene, or other elastomeric material.

2.5 OPEN-SPRING ISOLATORS

A. Freestanding, Laterally Stable, Open-Spring Isolators.

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Kinetics Noise Control, Inc.
 - b. Mason Industries, Inc.
 - c. Vibration Mountings & Controls, Inc.
- 2. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
- 3. Minimum Additional Travel: 50 percent of the required deflection at rated load.

4. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
5. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
6. Baseplates: Factory-drilled steel plate for bolting to structure with an elastomeric isolator pad attached to the underside. Baseplates shall limit floor load to 500 psig (3447 kPa).
7. Top Plate and Adjustment Bolt: Threaded top plate with adjustment bolt and cap screw to fasten and level equipment.

2.6 HOUSED-SPRING ISOLATORS

A. Freestanding, Laterally Stable, Open-Spring Isolators in Two-Part Telescoping Housing.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Kinetics Noise Control, Inc.
 - b. Mason Industries, Inc.
 - c. Vibration Mountings & Controls, Inc.
2. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
3. Minimum Additional Travel: 50 percent of the required deflection at rated load.
4. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
5. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
6. Two-Part Telescoping Housing: A steel top and bottom frame separated by an elastomeric material and enclosing the spring isolators.
 - a. Drilled base housing for bolting to structure with an elastomeric isolator pad attached to the underside. Bases shall limit floor load to 500 psig (3447 kPa).
 - b. Top housing with attachment and leveling bolt elastomeric pad.

2.7 RESTRAINED-SPRING ISOLATORS

A. Freestanding, Laterally Stable, Open-Spring Isolators with Vertical-Limit Stop Restraint.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Kinetics Noise Control, Inc.
 - b. Mason Industries, Inc.
 - c. Vibration Mountings & Controls, Inc.
2. Housing: Steel housing with vertical-limit stops to prevent spring extension due to weight being removed.

- a. Base with holes for bolting to structure with an elastomeric isolator pad attached to the underside. Bases shall limit floor load to 500 psig (3447 kPa).
 - b. Top plate with threaded mounting holes elastomeric pad.
 - c. Internal leveling bolt that acts as blocking during installation.
3. Restraint: Limit stop as required for equipment and authorities having jurisdiction.
 4. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
 5. Minimum Additional Travel: 50 percent of the required deflection at rated load.
 6. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
 7. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.

2.8 HOUSED-RESTRAINED-SPRING ISOLATORS

- A. Freestanding, Steel, Open-Spring Isolators with Vertical-Limit Stop Restraint in Two-Part Telescoping Housing.
 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Kinetics Noise Control, Inc.
 - b. Mason Industries, Inc.
 - c. Vibration Mountings & Controls, Inc.
 2. Two-Part Telescoping Housing: A steel top and bottom frame separated by an elastomeric material and enclosing the spring isolators. Housings are equipped with adjustable snubbers to limit vertical movement.
 - a. Drilled base housing for bolting to structure with an elastomeric isolator pad attached to the underside. Bases shall limit floor load to 500 psig (3447 kPa).
 - b. Threaded top housing with adjustment bolt and cap screw to fasten and level equipment.
 3. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
 4. Minimum Additional Travel: 50 percent of the required deflection at rated load.
 5. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
 6. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.

2.9 PIPE-RISER RESILIENT SUPPORT

- A. Description: All-directional, acoustical pipe anchor consisting of two steel tubes separated by a minimum 1/2-inch- (13-mm-) thick neoprene.

1. Vertical-Limit Stops: Steel and neoprene vertical-limit stops arranged to prevent vertical travel in both directions.
2. Maximum Load Per Support: 500 psig (3.45 MPa) on isolation material providing equal isolation in all directions.

2.10 RESILIENT PIPE GUIDES

- A. Description: Telescopic arrangement of two steel tubes or post and sleeve arrangement separated by a minimum 1/2-inch- (13-mm-) thick neoprene.
1. Factory-Set Height Guide with Shear Pin: Shear pin shall be removable and reinsertable to allow for selection of pipe movement. Guides shall be capable of motion to meet location requirements.

2.11 ELASTOMERIC HANGERS

- A. Elastomeric Mount in a Steel Frame with Upper and Lower Steel Hanger Rods.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Kinetics Noise Control, Inc.
 - b. Mason Industries, Inc.
 - c. Vibration Mountings & Controls, Inc.
 2. Frame: Steel, fabricated with a connection for an upper threaded hanger rod and an opening on the underside to allow for a maximum of 30 degrees of angular lower hanger-rod misalignment without binding or reducing isolation efficiency.
 3. Dampening Element: Molded, oil-resistant rubber, neoprene, or other elastomeric material with a projecting bushing for the underside opening preventing steel to steel contact.

2.12 SPRING HANGERS

- A. Combination Coil-Spring and Elastomeric-Insert Hanger with Spring and Insert in Compression.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Kinetics Noise Control, Inc.
 - b. Mason Industries, Inc.
 - c. Vibration Mountings & Controls, Inc.

2. Frame: Steel, fabricated for connection to threaded hanger rods and to allow for a maximum of 30 degrees of angular hanger-rod misalignment without binding or reducing isolation efficiency.
3. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
4. Minimum Additional Travel: 50 percent of the required deflection at rated load.
5. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
6. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
7. Elastomeric Element: Molded, oil-resistant rubber or neoprene. Steel-washer-reinforced cup to support spring and bushing projecting through bottom of frame.
8. Adjustable Vertical Stop: Steel washer with neoprene washer "up-stop" on lower threaded rod.
9. Self-centering hanger-rod cap to ensure concentricity between hanger rod and support spring coil.

2.13 SNUBBERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. Kinetics Noise Control, Inc.
 2. Mason Industries, Inc.
 3. Vibration Mountings & Controls, Inc.
- B. Description: Factory fabricated using welded structural-steel shapes and plates, anchor bolts, and replaceable resilient isolation washers and bushings.
 1. Anchor bolts for attaching to concrete shall be seismic-rated, drill-in, and stud-wedge or female-wedge type.
 2. Resilient Isolation Washers and Bushings: Oil- and water-resistant neoprene.
 3. Maximum 1/4-inch (6-mm) air gap, and minimum 1/4-inch- (6-mm-) thick resilient cushion.

2.14 RESTRAINT CHANNEL BRACINGS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. B-line, an Eaton business.
 2. Hilti, Inc.
 3. Mason Industries, Inc.
- B. Description: MFMA-4, shop- or field-fabricated bracing assembly made of slotted steel channels with accessories for attachment to braced component at one end and to building

structure at the other end and other matching components and with corrosion-resistant coating; rated in tension, compression, and torsion forces.

2.15 RESTRAINT CABLES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Kinetics Noise Control, Inc.
 2. Mason Industries, Inc.
 3. Vibration Mountings & Controls, Inc.
- B. Restraint Cables: ASTM A 603 galvanized-steel cables. End connections made of steel assemblies with thimbles, brackets, swivel, and bolts designed for restraining cable service; with a minimum of two clamping bolts for cable engagement.

2.16 SEISMIC-RESTRAINT ACCESSORIES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. B-line, an Eaton business.
 2. Kinetics Noise Control, Inc.
 3. Mason Industries, Inc.
- B. Hanger-Rod Stiffener: Steel tube or steel slotted-support-system sleeve with internally bolted connections to hanger rod.
- C. Hinged and Swivel Brace Attachments: Multifunctional steel connectors for attaching hangers to rigid channel bracings and restraint cables.
- D. Bushings for Floor-Mounted Equipment Anchor Bolts: Neoprene bushings designed for rigid equipment mountings, and matched to type and size of anchor bolts and studs.
- E. Bushing Assemblies for Wall-Mounted Equipment Anchorage: Assemblies of neoprene elements and steel sleeves designed for rigid equipment mountings, and matched to type and size of attachment devices used.
- F. Resilient Isolation Washers and Bushings: One-piece, molded, oil- and water-resistant neoprene, with a flat washer face.

2.17 MECHANICAL ANCHOR BOLTS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Hilti, Inc.
 2. Kinetics Noise Control, Inc.
 3. Mason Industries, Inc.
- B. Mechanical Anchor Bolts: Drilled-in and stud-wedge or female-wedge type in zinc-coated steel for interior applications and stainless steel for exterior applications. Select anchor bolts with strength required for anchor and as tested according to ASTM E 488.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas and equipment to receive vibration isolation and seismic-control devices for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine roughing-in of reinforcement and cast-in-place anchors to verify actual locations before installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 APPLICATIONS

- A. Multiple Pipe Supports: Secure pipes to trapeze member with clamps approved for application by an agency acceptable to authorities having jurisdiction.
- B. Hanger-Rod Stiffeners: Install hanger-rod stiffeners where indicated or scheduled on Drawings to receive them and where required to prevent buckling of hanger rods due to seismic forces.
- C. Strength of Support and Seismic-Restraint Assemblies: Where not indicated, select sizes of components so strength is adequate to carry present and future static and seismic loads within specified loading limits.

3.3 VIBRATION CONTROL AND SEISMIC-RESTRAINT DEVICE INSTALLATION

- A. Coordinate the location of embedded connection hardware with supported equipment attachment and mounting points and with requirements for concrete reinforcement and formwork specified in [Section 033000 "Cast-in-Place Concrete."] [Section 033053 "Miscellaneous Cast-in-Place Concrete."]
- B. Installation of vibration isolators must not cause any change of position of equipment, piping, or ductwork resulting in stresses or misalignment.
- C. Comply with requirements in Section 077200 "Roof Accessories" for installation of roof curbs, equipment supports, and roof penetrations.

D. Equipment Restraints:

1. Install seismic snubbers on plumbing equipment mounted on vibration isolators. Locate snubbers as close as possible to vibration isolators and bolt to equipment base and supporting structure.
2. Install resilient bolt isolation washers on equipment anchor bolts where clearance between anchor and adjacent surface exceeds 0.125 inch (3.2 mm).
3. Install seismic-restraint devices using methods approved by an agency acceptable to authorities having jurisdiction that provides required submittals for component.

E. Piping Restraints:

1. Comply with requirements in MSS SP-127.
2. Space lateral supports a maximum of 40 feet (12 m) o.c., and longitudinal supports a maximum of 80 feet (24 m) o.c.
3. Brace a change of direction longer than 12 feet (3.7 m).

F. Install cables so they do not bend across edges of adjacent equipment or building structure.

G. Install seismic-restraint devices using methods approved by an agency acceptable to authorities having jurisdiction that provides required submittals for component.

H. Install bushing assemblies for anchor bolts for floor-mounted equipment, arranged to provide resilient media between anchor bolt and mounting hole in concrete base.

I. Install bushing assemblies for mounting bolts for wall-mounted equipment, arranged to provide resilient media where equipment or equipment-mounting channels are attached to wall.

J. Attachment to Structure: If specific attachment is not indicated, anchor bracing to structure at flanges of beams, at upper truss chords of bar joists, or at concrete members.

K. Drilled-in Anchors:

1. Identify position of reinforcing steel and other embedded items prior to drilling holes for anchors. Do not damage existing reinforcing or embedded items during coring or drilling. Notify the structural engineer if reinforcing steel or other embedded items are encountered during drilling. Locate and avoid prestressed tendons, electrical and telecommunications conduit, and gas lines.
2. Do not drill holes in concrete or masonry until concrete, mortar, or grout has achieved full design strength.
3. Wedge Anchors: Protect threads from damage during anchor installation. Heavy-duty sleeve anchors shall be installed with sleeve fully engaged in the structural element to which anchor is to be fastened.
4. Adhesive Anchors: Clean holes to remove loose material and drilling dust prior to installation of adhesive. Place adhesive in holes proceeding from the bottom of the hole and progressing toward the surface in such a manner as to avoid introduction of air pockets in the adhesive.
5. Set anchors to manufacturer's recommended torque, using a torque wrench.

6. Install zinc-coated steel anchors for interior and stainless-steel anchors for exterior applications.

3.4 ACCOMMODATION OF DIFFERENTIAL SEISMIC MOTION

- A. Install flexible connections in piping where they cross seismic joints, where adjacent sections or branches are supported by different structural elements, and where the connections terminate with connection to equipment that is anchored to a different structural element from the one supporting the connections as they approach equipment. Comply with requirements in Section 221116 "Domestic Water Piping" for piping flexible connections.

3.5 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Perform tests and inspections.
- C. Tests and Inspections:
 1. Provide evidence of recent calibration of test equipment by a testing agency acceptable to authorities having jurisdiction.
 2. Schedule test with Owner, through Architect, before connecting anchorage device to restrained component (unless postconnection testing has been approved), and with at least seven days' advance notice.
 3. Obtain Architect's approval before transmitting test loads to structure. Provide temporary load-spreading members.
 4. Test at least four of each type and size of installed anchors and fasteners selected by Architect.
 5. Test to 90 percent of rated proof load of device.
 6. Measure isolator restraint clearance.
 7. Measure isolator deflection.
 8. Verify snubber minimum clearances.
- D. Remove and replace malfunctioning units and retest as specified above.
- E. Prepare test and inspection reports.

3.6 ADJUSTING

- A. Adjust isolators after piping system is at operating weight.
- B. Adjust limit stops on restrained-spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.

END OF SECTION 220548

SECTION 220719 - PLUMBING PIPING INSULATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes insulating the following plumbing piping services:
 - 1. Domestic cold-water piping.
 - 2. Domestic hot-water piping.
 - 3. Domestic recirculating hot-water piping.
 - 4. Domestic chilled-water piping for drinking fountains.
 - 5. Sanitary waste piping exposed to freezing conditions.
 - 6. Storm-water piping exposed to freezing conditions.
 - 7. Roof drains and rainwater leaders.
 - 8. Supplies and drains for handicap-accessible lavatories and sinks.

- B. Related Sections:

- 1. Section 220716 "Plumbing Equipment Insulation."

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory- and field-applied, if any).
- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
 - 1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
 - 2. Detail attachment and covering of heat tracing inside insulation.
 - 3. Detail insulation application at pipe expansion joints for each type of insulation.
 - 4. Detail insulation application at elbows, fittings, flanges, valves, and specialties for each type of insulation.
 - 5. Detail removable insulation at piping specialties, equipment connections, and access panels.
 - 6. Detail application of field-applied jackets.
 - 7. Detail application at linkages of control devices.

- C. Samples: For each type of insulation and jacket indicated. Identify each Sample, describing product and intended use. Sample sizes are as follows:
 - 1. Preformed Pipe Insulation Materials: 12 inches (300 mm) long by NPS 2 (DN 50).
 - 2. Jacket Materials for Pipe: 12 inches (300 mm) long by NPS 2 (DN 50).
 - 3. Sheet Jacket Materials: 12 inches (300 mm) square.
 - 4. Manufacturer's Color Charts: For products where color is specified, show the full range of colors available for each type of finish material.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified Installer.
- B. Material Test Reports: From a qualified testing agency acceptable to authorities having jurisdiction indicating, interpreting, and certifying test results for compliance of insulation materials, sealers, attachments, cements, and jackets, with requirements indicated. Include dates of tests and test methods employed.
- C. Field quality-control reports.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.
- B. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E 84 by a testing agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.
 - 1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
 - 2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.
- C. Comply with the following applicable standards and other requirements specified for miscellaneous components:
 - 1. Supply and Drain Protective Shielding Guards: ICC A117.1.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.

1.7 COORDINATION

- A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."
- B. Coordinate clearance requirements with piping Installer for piping insulation application. Before preparing piping Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.
- C. Coordinate installation and testing of heat tracing.

1.8 SCHEDULING

- A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.
- B. Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

- A. Comply with requirements in "Piping Insulation Schedule, General," "Indoor Piping Insulation Schedule," "Outdoor, Aboveground Piping Insulation Schedule," and "Outdoor, Underground Piping Insulation Schedule" articles for where insulating materials shall be applied.
- B. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.
- D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.
- E. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.
- F. Cellular Glass: Inorganic, incombustible, foamed or cellulated glass with annealed, rigid, hermetically sealed cells. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Pittsburgh Corning Corporation.
2. Block Insulation: ASTM C 552, Type I.
3. Special-Shaped Insulation: ASTM C 552, Type III.
4. Preformed Pipe Insulation without Jacket: Comply with ASTM C 552, Type II, Class 1.
5. Preformed Pipe Insulation with Factory-Applied [ASJ] [ASJ-SSL]: Comply with ASTM C 552, Type II, Class 2.
6. Factory fabricate shapes according to ASTM C 450 and ASTM C 585.

2.2 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated, unless otherwise indicated.
- B. Cellular-Glass Adhesive: Two-component, thermosetting urethane adhesive containing no flammable solvents, with a service temperature range of minus 100 to plus 200 deg F (minus 73 to plus 93 deg C).
 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Foster Brand; H. B. Fuller Construction Products.
 2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 3. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
 - 4.
- C. ASJ Adhesive, and FSK Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.
 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Childers Brand; H. B. Fuller Construction Products.
 - b. Eagle Bridges - Marathon Industries.
 - c. Foster Brand; H. B. Fuller Construction Products.

2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
3. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

2.3 MASTICS

- A. Materials shall be compatible with insulation materials, jackets, and substrates; comply with MIL-PRF-19565C, Type II.
 1. For indoor applications, use mastics that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- B. Vapor-Barrier Mastic: Solvent based; suitable for indoor use on below-ambient services.
 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Childers Brand; H. B. Fuller Construction Products.
 - b. Eagle Bridges - Marathon Industries.
 - c. Foster Brand; H. B. Fuller Construction Products.
 2. Water-Vapor Permeance: ASTM F 1249, 0.05 perm (0.03 metric perm) at 35-mil (0.9-mm) dry film thickness.
 3. Service Temperature Range: 0 to 180 deg F (Minus 18 to plus 82 deg C).
 4. Solids Content: ASTM D 1644, 44 percent by volume and 62 percent by weight.
 5. Color: White.
- C. Breather Mastic: Water based; suitable for indoor and outdoor use on above-ambient services.
 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Eagle Bridges - Marathon Industries.
 - b. Foster Brand; H. B. Fuller Construction Products.
 - c. Knauf Insulation.
 2. Water-Vapor Permeance: ASTM F 1249, 1.8 perms (1.2 metric perms) at 0.0625-inch (1.6-mm) dry film thickness.
 3. Service Temperature Range: Minus 20 to plus 180 deg F (Minus 29 to plus 82 deg C).
 4. Solids Content: 60 percent by volume and 66 percent by weight.
 5. Color: White.

2.4 SEALANTS

A. Joint Sealants:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Childers Brand; H. B. Fuller Construction Products.
 - b. Eagle Bridges - Marathon Industries.
 - c. Pittsburgh Corning Corporation.
2. Materials shall be compatible with insulation materials, jackets, and substrates.
3. Permanently flexible, elastomeric sealant.
4. Service Temperature Range: Minus 100 to plus 300 deg F (Minus 73 to plus 149 deg C).
5. Color: White or gray.
6. For indoor applications, sealants shall have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
7. Sealants shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

B. FSK and Metal Jacket Flashing Sealants:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Childers Brand; H. B. Fuller Construction Products.
 - b. Eagle Bridges - Marathon Industries.
 - c. Foster Brand; H. B. Fuller Construction Products.
2. Materials shall be compatible with insulation materials, jackets, and substrates.
3. Fire- and water-resistant, flexible, elastomeric sealant.
4. Service Temperature Range: Minus 40 to plus 250 deg F (Minus 40 to plus 121 deg C).
5. Color: Aluminum.
6. For indoor applications, sealants shall have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
7. Sealants shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

2.5 FACTORY-APPLIED JACKETS

- A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:

1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C 1136, Type I.
2. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C 1136, Type I.
3. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C 1136, Type II.

2.6 FIELD-APPLIED JACKETS

- A. Field-applied jackets shall comply with ASTM C 921, Type I, unless otherwise indicated.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.
 1. Verify that systems to be insulated have been tested and are free of defects.
 2. Verify that surfaces to be insulated are clean and dry.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.
- B. Surface Preparation: Clean and prepare surfaces to be insulated. Before insulating, apply a corrosion coating to insulated surfaces as follows:
 1. Stainless Steel: Coat 300 series stainless steel with an epoxy primer 5 mils (0.127 mm) thick and an epoxy finish 5 mils (0.127 mm) thick if operating in a temperature range between 140 and 300 deg F (60 and 149 deg C). Consult coating manufacturer for appropriate coating materials and application methods for operating temperature range.
 2. Carbon Steel: Coat carbon steel operating at a service temperature between 32 and 300 deg F (0 and 149 deg C) with an epoxy coating. Consult coating manufacturer for appropriate coating materials and application methods for operating temperature range.
- C. Coordinate insulation installation with the trade installing heat tracing. Comply with requirements for heat tracing that apply to insulation.
- D. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless-steel surfaces, use demineralized water.

3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of piping including fittings, valves, and specialties.
- B. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item of pipe system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.
- G. Keep insulation materials dry during application and finishing.
- H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- I. Install insulation with least number of joints practical.
- J. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.
 - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
 - 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
 - 4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.
- K. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- L. Install insulation with factory-applied jackets as follows:
 - 1. Draw jacket tight and smooth.
 - 2. Cover circumferential joints with 3-inch- (75-mm-) wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches (100 mm) o.c.

3. Overlap jacket longitudinal seams at least 1-1/2 inches (38 mm). Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 4 inches (100 mm) o.c.
 - a. For below-ambient services, apply vapor-barrier mastic over staples.
 4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to pipe flanges and fittings.
- M. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- N. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- O. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches (100 mm) beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.
- P. For above-ambient services, do not install insulation to the following:
1. Vibration-control devices.
 2. Testing agency labels and stamps.
 3. Nameplates and data plates.
 4. Cleanouts.

3.4 PENETRATIONS

- A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.
1. Seal penetrations with flashing sealant.
 2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches (50 mm) below top of roof flashing.
 4. Seal jacket to roof flashing with flashing sealant.
- B. Insulation Installation at Underground Exterior Wall Penetrations: Terminate insulation flush with sleeve seal. Seal terminations with flashing sealant.
- C. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.

1. Seal penetrations with flashing sealant.
2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches (50 mm).
4. Seal jacket to wall flashing with flashing sealant.

D. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.

E. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Install insulation continuously through penetrations of fire-rated walls and partitions.

1. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping and fire-resistive joint sealers.

F. Insulation Installation at Floor Penetrations:

1. Pipe: Install insulation continuously through floor penetrations.
2. Seal penetrations through fire-rated assemblies. Comply with requirements in Section 078413 "Penetration Firestopping."

3.5 GENERAL PIPE INSULATION INSTALLATION

A. Requirements in this article generally apply to all insulation materials except where more specific requirements are specified in various pipe insulation material installation articles.

B. Insulation Installation on Fittings, Valves, Strainers, Flanges, and Unions:

1. Install insulation over fittings, valves, strainers, flanges, unions, and other specialties with continuous thermal and vapor-retarder integrity unless otherwise indicated.
2. Insulate pipe elbows using preformed fitting insulation or mitered fittings made from same material and density as adjacent pipe insulation. Each piece shall be butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
3. Insulate tee fittings with preformed fitting insulation or sectional pipe insulation of same material and thickness as used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.
4. Insulate valves using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve

- stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.
5. Insulate strainers using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. For below-ambient services, provide a design that maintains vapor barrier.
 6. Insulate flanges and unions using a section of oversized preformed pipe insulation. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker.
 7. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below-ambient services and a breather mastic for above-ambient services. Reinforce the mastic with fabric-reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.
 8. For services not specified to receive a field-applied jacket except for flexible elastomeric and polyolefin, install fitted PVC cover over elbows, tees, strainers, valves, flanges, and unions. Terminate ends with PVC end caps. Tape PVC covers to adjoining insulation facing using PVC tape.
 9. Stencil or label the outside insulation jacket of each union with the word "union." Match size and color of pipe labels.
- C. Insulate instrument connections for thermometers, pressure gages, pressure temperature taps, test connections, flow meters, sensors, switches, and transmitters on insulated pipes. Shape insulation at these connections by tapering it to and around the connection with insulating cement and finish with finishing cement, mastic, and flashing sealant.
- D. Install removable insulation covers at locations indicated. Installation shall conform to the following:
1. Make removable flange and union insulation from sectional pipe insulation of same thickness as that on adjoining pipe. Install same insulation jacket as adjoining pipe insulation.
 2. When flange and union covers are made from sectional pipe insulation, extend insulation from flanges or union long at least two times the insulation thickness over adjacent pipe insulation on each side of flange or union. Secure flange cover in place with stainless-steel or aluminum bands. Select band material compatible with insulation and jacket.
 3. Construct removable valve insulation covers in same manner as for flanges, except divide the two-part section on the vertical center line of valve body.
 4. When covers are made from block insulation, make two halves, each consisting of mitered blocks wired to stainless-steel fabric. Secure this wire frame, with its attached insulation, to flanges with tie wire. Extend insulation at least 2 inches (50 mm) over adjacent pipe insulation on each side of valve. Fill space between flange or union cover and pipe insulation with insulating cement. Finish cover assembly with insulating cement applied in two coats. After first coat is dry, apply and trowel second coat to a smooth finish.

5. Unless a PVC jacket is indicated in field-applied jacket schedules, finish exposed surfaces with a metal jacket.

3.6 INSTALLATION OF CELLULAR-GLASS INSULATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Secure each layer of insulation to pipe with wire or bands and tighten bands without deforming insulation materials.
2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
3. For insulation with factory-applied jackets on above-ambient services, secure laps with outward clinched staples at 6 inches (150 mm) o.c.
4. For insulation with factory-applied jackets on below-ambient services, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.

B. Insulation Installation on Pipe Flanges:

1. Install preformed pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of cellular-glass block insulation of same thickness as pipe insulation.
4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch (25 mm), and seal joints with flashing sealant.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install preformed sections of same material as straight segments of pipe insulation when available. Secure according to manufacturer's written instructions.
2. When preformed sections of insulation are not available, install mitered sections of cellular-glass insulation. Secure insulation materials with wire or bands.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed sections of cellular-glass insulation to valve body.
2. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.

3.7 FIELD-APPLIED JACKET INSTALLATION

- A. Where glass-cloth jackets are indicated, install directly over bare insulation or insulation with factory-applied jackets.

1. Draw jacket smooth and tight to surface with 2-inch (50-mm) overlap at seams and joints.
2. Embed glass cloth between two 0.062-inch- (1.6-mm-) thick coats of lagging adhesive.
3. Completely encapsulate insulation with coating, leaving no exposed insulation.

B. Where FSK jackets are indicated, install as follows:

1. Draw jacket material smooth and tight.
2. Install lap or joint strips with same material as jacket.
3. Secure jacket to insulation with manufacturer's recommended adhesive.
4. Install jacket with 1-1/2-inch (38-mm) laps at longitudinal seams and 3-inch- (75-mm-) wide joint strips at end joints.
5. Seal openings, punctures, and breaks in vapor-retarder jackets and exposed insulation with vapor-barrier mastic.

C. Where PVC jackets are indicated, install with 1-inch (25-mm) overlap at longitudinal seams and end joints. Seal with manufacturer's recommended adhesive.

1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.

D. Where metal jackets are indicated, install with 2-inch (50-mm) overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless-steel bands 12 inches (300 mm) o.c. and at end joints.

3.8 FINISHES

A. Insulation with ASJ, Glass-Cloth, or Other Paintable Jacket Material: Paint jacket with paint system identified below and as specified in Section 099113 "Exterior Painting" and Section 099123 "Interior Painting."

1. Flat Acrylic Finish: Two finish coats over a primer that is compatible with jacket material and finish coat paint. Add fungicidal agent to render fabric mildew proof.

a. Finish Coat Material: Interior, flat, latex-emulsion size.

B. Flexible Elastomeric Thermal Insulation: After adhesive has fully cured, apply two coats of insulation manufacturer's recommended protective coating.

C. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.

D. Do not field paint aluminum or stainless-steel jackets.

3.9 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Perform tests and inspections.
- C. Tests and Inspections:
 - 1. Inspect pipe, fittings, strainers, and valves, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to three locations of straight pipe, three locations of threaded fittings, three locations of welded fittings, two locations of threaded strainers, two locations of welded strainers, three locations of threaded valves, and three locations of flanged valves for each pipe service defined in the "Piping Insulation Schedule, General" Article.
- D. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

3.10 PIPING INSULATION SCHEDULE, GENERAL

- A. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials listed is Contractor's option.
- B. Items Not Insulated: Unless otherwise indicated, do not install insulation on the following:
 - 1. Drainage piping located in crawl spaces.
 - 2. Underground piping.
 - 3. Chrome-plated pipes and fittings unless there is a potential for personnel injury.

3.11 INDOOR PIPING INSULATION SCHEDULE

- A. Domestic Cold Water:
 - 1. NPS 1 (DN 25) and Smaller: Insulation shall be the following:
 - a. Cellular Glass: 1-1/2 inches (38 mm) thick.
 - 2. NPS 1-1/4 (DN 32) and Larger: Insulation shall be the following:
 - a. Cellular Glass: 1-1/2 inches (38 mm) thick.
- B. Domestic Hot and Recirculated Hot Water:
 - 1. NPS 1-1/4 (DN 32) and Smaller: Insulation shall be the following:

- a. Cellular Glass: 1-1/2 inches (38 mm) thick.
2. NPS 1-1/2 (DN 40) and Larger: Insulation shall be the following:
 - a. Cellular Glass: 1-1/2 inches (38 mm) thick.
- C. Floor Drains, Traps, and Sanitary Drain Piping within 10 Feet (3 m) of Drain Receiving Condensate and Equipment Drain Water below 60 Deg F (16 Deg C):
 1. All Pipe Sizes: Insulation shall be the following:
 - a. Cellular Glass: 1-1/2 inches (38 mm) thick.
- D. Hot Service Drains:
 1. All Pipe Sizes: Insulation shall be the following:
 - a. Cellular Glass: 1-1/2 inches (38 mm) thick.
- E. Hot Service Vents:
 1. All Pipe Sizes: Insulation shall be the following:
 - a. Cellular Glass: 1-1/2 inches (38 mm) thick.

3.12 INDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.
- C. Piping, Concealed:
 1. None.
 2. [PVC] [PVC, Color-Coded by System]: [20 mils (0.5 mm)] [30 mils (0.8 mm)] thick.
 3. Aluminum, [Smooth] [Corrugated] [Stucco Embossed]: [0.016 inch (0.41 mm)] [0.020 inch (0.51 mm)] [0.024 inch (0.61 mm)] [0.032 inch (0.81 mm)] [0.040 inch (1.0 mm)] thick.
 4. Painted Aluminum, [Smooth] [Corrugated] [Stucco Embossed]: [0.016 inch (0.41 mm)] [0.020 inch (0.51 mm)] [0.024 inch (0.61 mm)] [0.032 inch (0.81 mm)] thick.
 5. Stainless Steel, [Type 304] [or] [Type 316], [Smooth 2B Finish] [Corrugated] [Stucco Embossed]: [0.010 inch (0.25 mm)] [0.016 inch (0.41 mm)] [0.020 inch (0.51 mm)] [0.024 inch (0.61 mm)] thick.
 6. <Insert jacket type>.
- D. Piping, Exposed:

1. None.
2. [PVC] [PVC, Color-Coded by System]: [20 mils (0.5 mm)] [30 mils (0.8 mm)] thick.
3. Aluminum, [Smooth] [Corrugated] [Stucco Embossed]: [0.016 inch (0.41 mm)] [0.020 inch (0.51 mm)] [0.024 inch (0.61 mm)] [0.032 inch (0.81 mm)] [0.040 inch (1.0 mm)] thick.
4. Painted Aluminum, [Smooth] [Corrugated] [Stucco Embossed]: [0.016 inch (0.41 mm)] [0.020 inch (0.51 mm)] [0.024 inch (0.61 mm)] [0.032 inch (0.81 mm)] thick.
5. Stainless Steel, [Type 304] [or] [Type 316], [Smooth 2B Finish] [Corrugated] [Stucco Embossed]: [0.010 inch (0.25 mm)] [0.016 inch (0.41 mm)] [0.020 inch (0.51 mm)] [0.024 inch (0.61 mm)] thick.
6. <Insert jacket type>.

END OF SECTION 220719

SECTION 221116 - DOMESTIC WATER PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

- 1. Under-building-slab and aboveground domestic water pipes, tubes, and fittings inside buildings.

1.3 ACTION SUBMITTALS

- A. Product Data: For transition fittings and dielectric fittings.

1.4 INFORMATIONAL SUBMITTALS

- A. System purging and disinfecting activities report.
- B. Field quality-control reports.

1.5 FIELD CONDITIONS

- A. Interruption of Existing Water Service: Do not interrupt water service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary water service according to requirements indicated:
 - 1. Notify Owner no fewer than two days in advance of proposed interruption of water service.
 - 2. Do not interrupt water service without Owner's written permission.

PART 2 - PRODUCTS

2.1 PIPING MATERIALS

- A. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.
- B. Potable-water piping and components shall comply with NSF 14 and NSF 61 Annex G. Plastic piping components shall be marked with "NSF-pw."

2.2 COPPER TUBE AND FITTINGS

- A. Hard Copper Tube: ASTM B 88, Type L (ASTM B 88M, Type B) water tube, drawn temper.
- B. Cast-Copper, Solder-Joint Fittings: ASME B16.18, pressure fittings.
- C. Wrought-Copper, Solder-Joint Fittings: ASME B16.22, wrought-copper pressure fittings.
- D. Bronze Flanges: ASME B16.24, Class 150, with solder-joint ends.
- E. Copper Unions:
 - 1. MSS SP-123.
 - 2. Cast-copper-alloy, hexagonal-stock body.
 - 3. Ball-and-socket, metal-to-metal seating surfaces.
 - 4. Solder-joint or threaded ends.

2.3 GALVANIZED-STEEL PIPE AND FITTINGS

- A. Galvanized-Steel Pipe:
 - 1. ASTM A 53/A 53M, Type E, Grade B, Standard Weight.
 - 2. Include ends matching joining method.
- B. Galvanized-Steel Pipe Nipples: ASTM A 733, made of ASTM A 53/A 53M or ASTM A 106/A 106M, Standard Weight, seamless steel pipe with threaded ends.
- C. Galvanized, Gray-Iron Threaded Fittings: ASME B16.4, Class 125, standard pattern.
- D. Malleable-Iron Unions:
 - 1. ASME B16.39, Class 150.
 - 2. Hexagonal-stock body.
 - 3. Ball-and-socket, metal-to-metal, bronze seating surface.
 - 4. Threaded ends.

- E. Flanges: ASME B16.1, Class 125, cast iron.
- F. Appurtenances for Grooved-End, Galvanized-Steel Pipe:
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Grinnell Mechanical Products.
 - 2. Fittings for Grooved-End, Galvanized-Steel Pipe: Galvanized, ASTM A 47/A 47M, malleable-iron casting; ASTM A 106/A 106M, steel pipe; or ASTM A 536, ductile-iron casting; with dimensions matching steel pipe.
 - 3. Fittings for Grooved-End, Galvanized-Steel Pipe:
 - a. AWWA C606 for steel-pipe dimensions.
 - b. Ferrous housing sections.
 - c. EPDM-rubber gaskets suitable for hot and cold water.
 - d. Bolts and nuts.
 - e. Minimum Pressure Rating:
 - 1) NPS 8 (DN 200) and Smaller: **[600 psig (4137 kPa)] <Insert value>.**

2.4 STAINLESS-STEEL PIPING

- A. Potable-water piping and components shall comply with NSF 61 Annex G.
- B. Stainless-Steel Pipe: ASTM A 312/A 312M, Schedule 40.
- C. Stainless-Steel Pipe Fittings: ASTM A 815/A 815M.
- D. Appurtenances for Grooved-End, Stainless-Steel Pipe:
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Grinnell Mechanical Products.
 - 2. Fittings for Grooved-End, Stainless-Steel Pipe: Stainless-steel casting with dimensions matching stainless-steel pipe.
 - 3. Mechanical Couplings for Grooved-End, Stainless-Steel Pipe:
 - a. AWWA C606 for stainless-steel-pipe dimensions.
 - b. Stainless-steel housing sections.
 - c. Stainless-steel bolts and nuts.
 - d. EPDM-rubber gaskets suitable for hot and cold water.

e. Minimum Pressure Rating:

- 1) NPS 8 (DN 200) and Smaller: 600 psig (4137 kPa).

2.5 PIPING JOINING MATERIALS

A. Pipe-Flange Gasket Materials:

1. AWWA C110/A21.10, rubber, flat face, 1/8 inch (3.2 mm) thick or ASME B16.21, nonmetallic and asbestos free unless otherwise indicated.
2. Full-face or ring type unless otherwise indicated.

B. Metal, Pipe-Flange Bolts and Nuts: ASME B18.2.1, carbon steel unless otherwise indicated.

C. Solder Filler Metals: ASTM B 32, lead-free alloys.

D. Flux: ASTM B 813, water flushable.

E. Brazing Filler Metals: AWS A5.8/A5.8M, BCuP Series, copper-phosphorus alloys for general-duty brazing unless otherwise indicated.

F. Solvent Cements for Joining CPVC Piping and Tubing: ASTM F 493.

1. CPVC solvent cement shall have a VOC content of 490 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
2. Adhesive primer shall have a VOC content of 550 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
3. Solvent cement and adhesive primer shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

G. Solvent Cements for Joining PVC Piping: ASTM D 2564. Include primer according to ASTM F 656.

1. PVC solvent cement shall have a VOC content of 510 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
2. Adhesive primer shall have a VOC content of 550 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
3. Solvent cement and adhesive primer shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

H. Plastic, Pipe-Flange Gaskets, Bolts, and Nuts: Type and material recommended by piping system manufacturer unless otherwise indicated.

2.6 DIELECTRIC FITTINGS

- A. General Requirements: Assembly of copper alloy and ferrous materials with separating nonconductive insulating material. Include end connections compatible with pipes to be joined.
- B. Dielectric Unions:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Watts; a Watts Water Technologies company.
 - b. Wilkins.
 - c. Zurn Industries, LLC.
 2. Standard: ASSE 1079.
 3. Pressure Rating: 125 psig (860 kPa) minimum at 180 deg F (82 deg C).
 4. End Connections: Solder-joint copper alloy and threaded ferrous.
- C. Dielectric Flanges:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Watts; a Watts Water Technologies company.
 - b. Wilkins.
 - c. Zurn Industries, LLC.
 2. Standard: ASSE 1079.
 3. Factory-fabricated, bolted, companion-flange assembly.
 4. Pressure Rating: 150 psig (1035 kPa).
 5. End Connections: Solder-joint copper alloy and threaded ferrous; threaded solder-joint copper alloy and threaded ferrous.
 6. Bolt Sleeves: Phenolic or polyethylene.
 7. Washers: Phenolic with steel backing washers.
- D. Dielectric Nipples:
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Grinnell Mechanical Products.
 2. Standard: IAPMO PS 66.
 3. Electroplated steel nipple complying with ASTM F 1545.
 4. Pressure Rating and Temperature: 300 psig (2070 kPa) at 225 deg F (107 deg C).

5. End Connections: Male threaded or grooved.
6. Lining: Inert and noncorrosive, propylene.

PART 3 - EXECUTION

3.1 EARTHWORK

- A. Comply with requirements in Section 312000 "Earth Moving" for excavating, trenching, and backfilling.

3.2 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of domestic water piping. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on coordination drawings.
- B. Install copper tubing under building slab according to CDA's "Copper Tube Handbook."
- C. Install ductile-iron piping under building slab with restrained joints according to AWWA C600 and AWWA M41.
- D. Install shutoff valve, hose-end drain valve, strainer, pressure gage, and test tee with valve inside the building at each domestic water-service entrance. Comply with requirements for pressure gages in Section 220519 "Meters and Gages for Plumbing Piping" and with requirements for drain valves and strainers in Section 221119 "Domestic Water Piping Specialties."
- E. Install shutoff valve immediately upstream of each dielectric fitting.
- F. Install water-pressure-reducing valves downstream from shutoff valves. Comply with requirements for pressure-reducing valves in Section 221119 "Domestic Water Piping Specialties."
- G. Install domestic water piping level with 0.25 percent slope downward toward drain and plumb.
- H. Rough-in domestic water piping for water-meter installation according to utility company's requirements.
- I. Install seismic restraints on piping. Comply with requirements for seismic-restraint devices in Section 220548 "Vibration and Seismic Controls for Plumbing Piping and Equipment."
- J. Install piping concealed from view and protected from physical contact by building occupants unless otherwise indicated and except in equipment rooms and service areas.

- K. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- L. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal, and coordinate with other services occupying that space.
- M. Install piping to permit valve servicing.
- N. Install nipples, unions, special fittings, and valves with pressure ratings the same as or higher than the system pressure rating used in applications below unless otherwise indicated.
- O. Install piping free of sags and bends.
- P. Install fittings for changes in direction and branch connections.
- Q. Install PEX piping with loop at each change of direction of more than 90 degrees.
- R. Install unions in copper tubing at final connection to each piece of equipment, machine, and specialty.
- S. Install pressure gages on suction and discharge piping for each plumbing pump and packaged booster pump. Comply with requirements for pressure gages in Section 220519 "Meters and Gages for Plumbing Piping."
- T. Install thermostats in hot-water circulation piping. Comply with requirements for thermostats in Section 221123 "Domestic Water Pumps."
- U. Install thermometers on inlet and outlet piping from each water heater. Comply with requirements for thermometers in Section 220519 "Meters and Gages for Plumbing Piping."
- V. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- W. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- X. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 220518 "Escutcheons for Plumbing Piping."

3.3 JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipes, tubes, and fittings before assembly.

- C. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads.
 - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged.
- D. Brazed Joints for Copper Tubing: Comply with CDA's "Copper Tube Handbook," "Braze Joints" chapter.
- E. Joint Construction for Grooved-End, Ductile-Iron Piping: Make joints according to AWWA C606. Cut round-bottom grooves in ends of pipe at gasket-seat dimension required for specified (flexible or rigid) joint. Lubricate and install gasket over ends of pipes or pipe and fitting. Install coupling housing sections over gasket with keys seated in piping grooves. Install and tighten housing bolts.
- F. Joint Construction for Grooved-End Steel Piping: Make joints according to AWWA C606. Roll groove ends of pipe as specified. Lubricate and install gasket over ends of pipes or pipe and fitting. Install coupling housing sections over gasket with keys seated in piping grooves. Install and tighten housing bolts.
- G. Flanged Joints: Select appropriate asbestos-free, nonmetallic gasket material in size, type, and thickness suitable for domestic water service. Join flanges with gasket and bolts according to ASME B31.9.
- H. Joint Construction for Solvent-Cemented Plastic Piping: Clean and dry joining surfaces. Join pipe and fittings according to the following:
 - 1. Comply with ASTM F 402 for safe-handling practice of cleaners, primers, and solvent cements. Apply primer.
 - 2. CPVC Piping: Join according to ASTM D 2846/D 2846M Appendix.
 - 3. PVC Piping: Join according to ASTM D 2855.
- I. Joints for PEX Piping: Join according to ASTM F 1807.
- J. Joints for Dissimilar-Material Piping: Make joints using adapters compatible with materials of both piping systems.

3.4 TRANSITION FITTING INSTALLATION

- A. Install transition couplings at joints of dissimilar piping.
- B. Transition Fittings in Underground Domestic Water Piping:
 - 1. Fittings for NPS 1-1/2 (DN 40) and Smaller: Fitting-type coupling.
 - 2. Fittings for NPS 2 (DN 50) and Larger: Sleeve-type coupling.

3.5 DIELECTRIC FITTING INSTALLATION

- A. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.
- B. Dielectric Fittings for NPS 2 (DN 50) and Smaller: Use dielectric unions.
- C. Dielectric Fittings for NPS 2-1/2 to NPS 4 (DN 65 to DN 100): Use dielectric flanges.

3.6 HANGER AND SUPPORT INSTALLATION

- A. Comply with requirements for seismic-restraint devices in Section 220548 "Vibration and Seismic Controls for Plumbing Piping and Equipment."
- B. Comply with requirements for pipe hanger, support products, and installation in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."
 - 1. Vertical Piping: MSS Type 8 or 42, clamps.
 - 2. Individual, Straight, Horizontal Piping Runs:
 - a. 100 Feet (30 m) and Less: MSS Type 1, adjustable, steel clevis hangers.
 - b. Longer Than 100 Feet (30 m): MSS Type 43, adjustable roller hangers.
 - c. Longer Than 100 Feet (30 m) if Indicated: MSS Type 49, spring cushion rolls.
 - 3. Multiple, Straight, Horizontal Piping Runs 100 Feet (30 m) or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
 - 4. Base of Vertical Piping: MSS Type 52, spring hangers.
- C. Support vertical piping and tubing at base and at each floor.
- D. Rod diameter may be reduced one size for double-rod hangers, to a minimum of 3/8 inch (10 mm).
- E. Install hangers for copper tubing with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 3/4 (DN 20) and Smaller: 60 inches (1500 mm) with 3/8-inch (10-mm) rod.
 - 2. NPS 1 and NPS 1-1/4 (DN 25 and DN 32): 72 inches (1800 mm) with 3/8-inch (10-mm) rod.
 - 3. NPS 1-1/2 and NPS 2 (DN 40 and DN 50): 96 inches (2400 mm) with 3/8-inch (10-mm) rod.
 - 4. NPS 2-1/2 (DN 65): 108 inches (2700 mm) with 1/2-inch (13-mm) rod.
 - 5. NPS 3 to NPS 5 (DN 80 to DN 125): 10 feet (3 m) with 1/2-inch (13-mm) rod.
 - 6. NPS 6 (DN 150): 10 feet (3 m) with 5/8-inch (16-mm) rod.
 - 7. NPS 8 (DN 200): 10 feet (3 m) with 3/4-inch (19-mm) rod.
- F. Install supports for vertical copper tubing every 10 feet (3 m).

- G. Install hangers for steel piping with the following maximum horizontal spacing and minimum rod diameters:
1. NPS 1-1/4 (DN 32) and Smaller: 84 inches (2100 mm) with 3/8-inch (10-mm) rod.
 2. NPS 1-1/2 (DN 40): 108 inches (2700 mm) with 3/8-inch (10-mm) rod.
 3. NPS 2 (DN 50): 10 feet (3 m) with 3/8-inch (10-mm) rod.
 4. NPS 2-1/2 (DN 65): 11 feet (3.4 m) with 1/2-inch (13-mm) rod.
 5. NPS 3 and NPS 3-1/2 (DN 80 and DN 90): 12 feet (3.7 m) with 1/2-inch (13-mm) rod.
 6. NPS 4 and NPS 5 (DN 100 and DN 125): 12 feet (3.7 m) with 5/8-inch (16-mm) rod.
 7. NPS 6 (DN 150): 12 feet (3.7 m) with 3/4-inch (19-mm) rod.
 8. NPS 8 to NPS 12 (DN 200 to DN 300): 12 feet (3.7 m) with 7/8-inch (22-mm) rod.
- H. Install supports for vertical steel piping every 15 feet (4.5 m).
- I. Install hangers for stainless-steel piping with the following maximum horizontal spacing and minimum rod diameters:
1. NPS 1-1/4 (DN 32) and Smaller: 84 inches (2100 mm) with 3/8-inch (10-mm) rod.
 2. NPS 1-1/2 (DN 40): 108 inches (2700 mm) with 3/8-inch (10-mm) rod.
 3. NPS 2 (DN 50): 10 feet (3 m) with 3/8-inch (10-mm) rod.
 4. NPS 2-1/2 (DN 65): 11 feet (3.4 m) with 1/2-inch (13-mm) rod.
 5. NPS 3 and NPS 3-1/2 (DN 80 and DN 90): 12 feet (3.7 m) with 1/2-inch (13-mm) rod.
 6. NPS 4 and NPS 5 (DN 100 and DN 125): 12 feet (3.7 m) with 5/8-inch (16-mm) rod.
 7. NPS 6 (DN 150): 12 feet (3.7 m) with 3/4-inch (19-mm) rod.
 8. NPS 8 to NPS 12 (DN 200 to DN 300): 12 feet (3.7 m) with 7/8-inch (22-mm) rod.
- J. Install supports for vertical stainless-steel piping every 15 feet (4.5 m).
- K. Support piping and tubing not listed in this article according to MSS SP-69 and manufacturer's written instructions.

3.7 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. When installing piping adjacent to equipment and machines, allow space for service and maintenance.
- C. Connect domestic water piping to exterior water-service piping. Use transition fitting to join dissimilar piping materials.
- D. Connect domestic water piping to water-service piping with shutoff valve; extend and connect to the following:
1. Domestic Water Booster Pumps: Cold-water suction and discharge piping.
 2. Water Heaters: Cold-water inlet and hot-water outlet piping in sizes indicated, but not smaller than sizes of water heater connections.

3. Plumbing Fixtures: Cold- and hot-water-supply piping in sizes indicated, but not smaller than that required by plumbing code.
4. Equipment: Cold- and hot-water-supply piping as indicated, but not smaller than equipment connections. Provide shutoff valve and union for each connection. Use flanges instead of unions for NPS 2-1/2 (DN 65) and larger.

3.8 IDENTIFICATION

- A. Identify system components. Comply with requirements for identification materials and installation in Section 220553 "Identification for Plumbing Piping and Equipment."
- B. Label pressure piping with system operating pressure.

3.9 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 1. Piping Inspections:
 - a. Do not enclose, cover, or put piping into operation until it has been inspected and approved by authorities having jurisdiction.
 - b. During installation, notify authorities having jurisdiction at least one day before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction:
 - 1) Roughing-in Inspection: Arrange for inspection of piping before concealing or closing in after roughing in and before setting fixtures.
 - 2) Final Inspection: Arrange for authorities having jurisdiction to observe tests specified in "Piping Tests" Subparagraph below and to ensure compliance with requirements.
 - c. Reinspection: If authorities having jurisdiction find that piping will not pass tests or inspections, make required corrections and arrange for reinspection.
 - d. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
 2. Piping Tests:
 - a. Fill domestic water piping. Check components to determine that they are not air bound and that piping is full of water.
 - b. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit a separate report for each test, complete with diagram of portion of piping tested.
 - c. Leave new, altered, extended, or replaced domestic water piping uncovered and unconcealed until it has been tested and approved. Expose work that was covered or concealed before it was tested.

- d. Cap and subject piping to static water pressure of 50 psig (345 kPa) above operating pressure, without exceeding pressure rating of piping system materials. Isolate test source and allow it to stand for four hours. Leaks and loss in test pressure constitute defects that must be repaired.
- e. Repair leaks and defects with new materials, and retest piping or portion thereof until satisfactory results are obtained.
- f. Prepare reports for tests and for corrective action required.

B. Domestic water piping will be considered defective if it does not pass tests and inspections.

C. Prepare test and inspection reports.

3.10 ADJUSTING

A. Perform the following adjustments before operation:

1. Close drain valves, hydrants, and hose bibbs.
2. Open shutoff valves to fully open position.
3. Open throttling valves to proper setting.
4. Adjust balancing valves in hot-water-circulation return piping to provide adequate flow.
 - a. Manually adjust ball-type balancing valves in hot-water-circulation return piping to provide hot-water flow in each branch.
 - b. Adjust calibrated balancing valves to flows indicated.
5. Remove plugs used during testing of piping and for temporary sealing of piping during installation.
6. Remove and clean strainer screens. Close drain valves and replace drain plugs.
7. Remove filter cartridges from housings and verify that cartridges are as specified for application where used and are clean and ready for use.
8. Check plumbing specialties and verify proper settings, adjustments, and operation.

3.11 CLEANING

A. Clean and disinfect potable domestic water piping as follows:

1. Purge new piping and parts of existing piping that have been altered, extended, or repaired before using.
2. Use purging and disinfecting procedures prescribed by authorities having jurisdiction; if methods are not prescribed, use procedures described in either AWWA C651 or AWWA C652 or follow procedures described below:
 - a. Flush piping system with clean, potable water until dirty water does not appear at outlets.
 - b. Fill and isolate system according to either of the following:

- 1) Fill system or part thereof with water/chlorine solution with at least 50 ppm (50 mg/L) of chlorine. Isolate with valves and allow to stand for 24 hours.
 - 2) Fill system or part thereof with water/chlorine solution with at least 200 ppm (200 mg/L) of chlorine. Isolate and allow to stand for three hours.
- c. Flush system with clean, potable water until no chlorine is in water coming from system after the standing time.
 - d. Repeat procedures if biological examination shows contamination.
 - e. Submit water samples in sterile bottles to authorities having jurisdiction.
- B. Clean non-potable domestic water piping as follows:
1. Purge new piping and parts of existing piping that have been altered, extended, or repaired before using.
 2. Use purging procedures prescribed by authorities having jurisdiction or; if methods are not prescribed, follow procedures described below:
 - a. Flush piping system with clean, potable water until dirty water does not appear at outlets.
 - b. Submit water samples in sterile bottles to authorities having jurisdiction. Repeat procedures if biological examination shows contamination.
- C. Prepare and submit reports of purging and disinfecting activities. Include copies of water-sample approvals from authorities having jurisdiction.
- D. Clean interior of domestic water piping system. Remove dirt and debris as work progresses.

3.12 PIPING SCHEDULE

- A. Transition and special fittings with pressure ratings at least equal to piping rating may be used in applications below unless otherwise indicated.
- B. Flanges and unions may be used for aboveground piping joints unless otherwise indicated.
- C. Fitting Option: Extruded-tee connections and brazed joints may be used on aboveground copper tubing.
- D. Aboveground domestic water piping, NPS 2 (DN 50) and smaller, shall be the following:
 1. Hard copper tube, ASTM B 88, Type L (ASTM B 88M, Type B); cast- or wrought-copper, brazed-joint fittings; and brazed joints.
- E. Aboveground domestic water piping, NPS 2-1/2 to NPS 4 (DN 65 to DN 100), shall be the following:
 1. Galvanized-steel pipe and nipples; galvanized, gray-iron threaded fittings; and threaded joints.

3.13 VALVE SCHEDULE

- A. Drawings indicate valve types to be used. Where specific valve types are not indicated, the following requirements apply:
 - 1. Shutoff Duty: Use ball or gate valves for piping NPS 2 (DN 50) and smaller. Use butterfly, ball, or gate valves with flanged ends for piping NPS 2-1/2 (DN 65) and larger.
 - 2. Throttling Duty: Use ball or globe valves for piping NPS 2 (DN 50) and smaller. Use butterfly or ball valves with flanged ends for piping NPS 2-1/2 (DN 65) and larger.
 - 3. Hot-Water Circulation Piping, Balancing Duty: Calibrated balancing valves.
 - 4. Drain Duty: Hose-end drain valves.
- B. Use check valves to maintain correct direction of domestic water flow to and from equipment.
- C. Iron grooved-end valves may be used with grooved-end piping.

END OF SECTION 221116

SECTION 221119 - DOMESTIC WATER PIPING SPECIALTIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Backflow preventers.
 - 2. Water pressure-reducing valves.
 - 3. Temperature-actuated, water mixing valves.
 - 4. Strainers.
 - 5. Specialty valves.
 - 6. Flexible connectors.
- B. Related Requirements:
 - 1. Section 221116 "Domestic Water Piping" for water meters.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings: For domestic water piping specialties.
 - 1. Include diagrams for power, signal, and control wiring.

1.4 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For domestic water piping specialties to include in emergency, operation, and maintenance manuals.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Minimum Working Pressure for Domestic Water Piping Specialties: 125 psig (860 kPa) unless otherwise indicated.

2.2 BACKFLOW PREVENTERS

- A. Reduced-Pressure-Principle Backflow Preventers:

1. Manufacturers:
 - a. Watts
 - b. Febco
 - c. Ames Co.
2. Standard: ASSE 1013.
3. Operation: Continuous-pressure applications.
4. Pressure Loss: 12 psig (83 kPa) maximum, through middle third of flow range.
5. Size: ¾"
6. Design Flow Rate: 8 gpm
7. Pressure Loss at Design Flow Rate: 12 psig for sizes NPS 2 (DN 50) and smaller
8. Body: Bronze for NPS 2 (DN 50) and smaller;
9. End Connections: Threaded for NPS 2 (DN 50) and smaller
10. Configuration: Designed for horizontal, straight-through flow.
11. Accessories:
 - a. Valves NPS 2 (DN 50) and Smaller: Ball type with threaded ends on inlet and outlet.
 - b. Air-Gap Fitting: ASME A112.1.2, matching backflow-preventer connection.

2.3 WATER PRESSURE-REDUCING VALVES

- A. Water Regulators:

1. Manufacturers:
 - a. Zurn
 - b. Watts
 - c. Conbraco Industries
 - d. Honeywell Water Controls
2. Standard: ASSE 1003.
3. Pressure Rating: Initial working pressure of 150 psig (1035 kPa).
4. Size: ¾"
5. Design Flow Rate: 12 gpm
6. Body: Bronze with chrome-plated finish for NPS 2 (DN 50) and smaller
7. Valves for Booster Heater Water Supply: Include integral bypass.
8. End Connections: Threaded for NPS 2 (DN 50) and smaller

2.4 TEMPERATURE-ACTUATED, WATER MIXING VALVES

- A. Primary, Thermostatic, Water Mixing Valves:
1. Manufacturers:
 - a. Leonard Valve Company
 - b. Lawler Manufacturing Company
 - c. Symmons Industries, Inc
 - d. Zurn
 2. Standard: ASSE 1017.
 3. Pressure Rating: 125 psig (860 kPa) minimum unless otherwise indicated.
 4. Type: Exposed-mounted, thermostatically controlled, water mixing valve.
 5. Material: Bronze body with corrosion-resistant interior components.
 6. Connections: Threaded inlets and outlet.
 7. Accessories: Manual temperature control, check stops on hot- and cold-water supplies, and adjustable, temperature-control handle.
 8. Refer to drawing schedules for capacities.

2.5 SPECIALTY VALVES

- A. Comply with requirements for general-duty metal valves in Section 220523.12 "Ball Valves for Plumbing Piping," Section 220523.13 "Butterfly Valves for Plumbing Piping," Section 220523.14 "Check Valves for Plumbing Piping," and Section 220523.15 "Gate Valves for Plumbing Piping."

2.6 FLEXIBLE CONNECTORS

- A. Manufacturers:
1. Metraflex Company
 2. Flexicraft Industries
 3. Flex-Weld, Inc
 4. Unaflex
- B. Bronze-Hose Flexible Connectors: Corrugated-bronze tubing with bronze wire-braid covering and ends brazed to inner tubing.
1. Working-Pressure Rating: Minimum [200 psig (1380 kPa)] [250 psig (1725 kPa)].
 2. End Connections NPS 2 (DN 50) and Smaller: Threaded copper pipe or plain-end copper tube.
 3. End Connections NPS 2-1/2 (DN 65) and Larger: Flanged copper alloy.
- C. Stainless-Steel-Hose Flexible Connectors: Corrugated-stainless-steel tubing with stainless-steel wire-braid covering and ends welded to inner tubing.
1. Working-Pressure Rating: Minimum [200 psig (1380 kPa)] [250 psig (1725 kPa)].
 2. End Connections NPS 2 (DN 50) and Smaller: Threaded steel-pipe nipple.
 3. End Connections NPS 2-1/2 (DN 65) and Larger: Flanged steel nipple.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install backflow preventers in each water supply to mechanical equipment and systems and to other equipment and water systems that may be sources of contamination. Comply with authorities having jurisdiction.
 - 1. Locate backflow preventers in same room as connected equipment or system.
 - 2. Install drain for backflow preventers with atmospheric-vent drain connection with air-gap fitting, fixed air-gap fitting, or equivalent positive pipe separation of at least two pipe diameters in drain piping and pipe-to-floor drain. Locate air-gap device attached to or under backflow preventer. Simple air breaks are unacceptable for this application.
 - 3. Do not install bypass piping around backflow preventers.
- B. Install water regulators with inlet and outlet shutoff valves. Install pressure gages on inlet and outlet.
- C. Install water-control valves with inlet and outlet shutoff valves. Install pressure gages on inlet and outlet.
- D. Install temperature-actuated, water mixing valves with check stops or shutoff valves on inlets and with shutoff valve on outlet.
- E. Install Y-pattern strainers for water on supply side of each water pressure-reducing valve, and pump.
- F. Install air vents at high points of water piping.

3.2 CONNECTIONS

- A. Comply with requirements for ground equipment in Section 260526 "Grounding and Bonding for Electrical Systems."
- B. Fire-retardant-treated-wood blocking is specified in Section 260519 "Low-Voltage Electrical Power Conductors and Cables" for electrical connections.

3.3 LABELING AND IDENTIFYING

- A. Equipment Nameplates and Signs: Install engraved plastic-laminate equipment nameplate or sign on or near each of the following:
 - 1. Reduced-pressure-principle backflow preventers.
 - 2. Water pressure-reducing valves.
 - 3. Primary, thermostatic, water mixing valves.

- B. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit. Nameplates and signs are specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.4 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 - 1. Test each reduced-pressure-principle backflow preventer according to authorities having jurisdiction and the device's reference standard.
- B. Domestic water piping specialties will be considered defective if they do not pass tests and inspections.
- C. Prepare test and inspection reports.

3.5 ADJUSTING

- A. Set field-adjustable pressure set points of water pressure-reducing valves.
- B. Set field-adjustable temperature set points of temperature-actuated, water mixing valves.

END OF SECTION 221119

SECTION 221123 - FACILITY NATURAL-GAS PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Pipes, tubes, and fittings.
 - 2. Piping specialties.
 - 3. Piping and tubing joining materials.
 - 4. Valves.
 - 5. Pressure regulators.

1.3 DEFINITIONS

- A. Finished Spaces: Spaces other than mechanical and electrical equipment rooms, furred spaces, pipe and duct shafts, unheated spaces immediately below roof, spaces above ceilings, unexcavated spaces, crawlspaces, and tunnels.
- B. Exposed, Interior Installations: Exposed to view indoors. Examples include finished occupied spaces and mechanical equipment rooms.
- C. Exposed, Exterior Installations: Exposed to view outdoors or subject to outdoor ambient temperatures and weather conditions. Examples include rooftop locations.

1.4 PERFORMANCE REQUIREMENTS

- A. Minimum Operating-Pressure Ratings:
 - 1. Piping and Valves: 100 psig (690 kPa) minimum unless otherwise indicated.
 - 2. Service Regulators: 100 psig (690 kPa) minimum unless otherwise indicated.
 - 3. Minimum Operating Pressure of Service Meter: 5 psig (34.5 kPa).
- B. Natural-Gas System Pressure within Buildings: 0.5 psig (3.45 kPa) or less

- C. Delegated Design: Design restraints and anchors for natural-gas piping and equipment, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.

1.5 ACTION SUBMITTALS

- A. Product Data: For each type of the following:
 - 1. Piping specialties.
 - 2. Corrugated, stainless-steel tubing with associated components.
 - 3. Valves. Include pressure rating, capacity, settings, and electrical connection data of selected models.
 - 4. Pressure regulators. Indicate pressure ratings and capacities.
 - 5. Service meters. Indicate pressure ratings and capacities. Include bypass fittings and meter bars.
 - 6. Dielectric fittings.
- B. Shop Drawings: For facility natural-gas piping layout. Include plans, piping layout and elevations, sections, and details for fabrication of pipe anchors, hangers, supports for multiple pipes, alignment guides, expansion joints and loops, and attachments of the same to building structure. Detail location of anchors, alignment guides, and expansion joints and loops.
 - 1. Shop Drawing Scale: 1/4 inch per foot (1:50).
 - 2. Detail mounting, supports, and valve arrangements for service meter assembly and pressure regulator assembly.
- C. Delegated-Design Submittal: For natural-gas piping and equipment indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
 - 1. Detail fabrication and assembly of seismic restraints.
 - 2. Design Calculations: Calculate requirements for selecting seismic restraints.

1.6 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Plans and details, drawn to scale, on which natural-gas piping is shown and coordinated with other installations, using input from installers of the items involved.
- B. Site Survey: Plans, drawn to scale, on which natural-gas piping is shown and coordinated with other services and utilities.
- C. Qualification Data: For qualified professional engineer.
- D. Welding certificates.
- E. Field quality-control reports.

1.7 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For motorized gas valves pressure regulators and service meters to include in emergency, operation, and maintenance manuals.

1.8 QUALITY ASSURANCE

- A. Steel Support Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- B. Pipe Welding Qualifications: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code.
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

1.9 DELIVERY, STORAGE, AND HANDLING

- A. Handling Flammable Liquids: Remove and dispose of liquids from existing natural-gas piping according to requirements of authorities having jurisdiction.
- B. Deliver pipes and tubes with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe end damage and to prevent entrance of dirt, debris, and moisture.
- C. Store and handle pipes and tubes having factory-applied protective coatings to avoid damaging coating, and protect from direct sunlight.
- D. Protect stored PE pipes and valves from direct sunlight.

1.10 PROJECT CONDITIONS

- A. Perform site survey, research public utility records, and verify existing utility locations. Contact utility-locating service for area where Project is located.
- B. Interruption of Existing Natural-Gas Service: Do not interrupt natural-gas service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide purging and startup of natural-gas supply according to requirements indicated:
 - 1. Notify Owner no fewer than two days in advance of proposed interruption of natural-gas service.
 - 2. Do not proceed with interruption of natural-gas service without Owner's written permission.

1.11 COORDINATION

- A. Coordinate sizes and locations of concrete bases with actual equipment provided.
- B. Coordinate requirements for access panels and doors for valves installed concealed behind finished surfaces. Comply with requirements in Section 083113 "Access Doors and Frames."

PART 2 - PRODUCTS

2.1 PIPES, TUBES, AND FITTINGS

- A. Steel Pipe: ASTM A 53/A 53M, black steel, Schedule 40, Type E or S, Grade B.
 - 1. Malleable-Iron Threaded Fittings: ASME B16.3, Class 150, standard pattern.
 - 2. Wrought-Steel Welding Fittings: ASTM A 234/A 234M for butt welding and socket welding.
 - 3. Unions: ASME B16.39, Class 150, malleable iron with brass-to-iron seat, ground joint, and threaded ends.
 - 4. Forged-Steel Flanges and Flanged Fittings: ASME B16.5, minimum Class 150, including bolts, nuts, and gaskets of the following material group, end connections, and facings:
 - a. Material Group: 1.1.
 - b. End Connections: Threaded or butt welding to match pipe.
 - c. Lapped Face: Not permitted underground.
 - d. Gasket Materials: ASME B16.20, metallic, flat, asbestos free, aluminum o-rings, and spiral-wound metal gaskets.
 - e. Bolts and Nuts: ASME B18.2.1, carbon steel aboveground and stainless steel underground.
 - 5. Protective Coating for Underground Piping: Factory-applied, three-layer coating of epoxy, adhesive, and PE.
 - a. Joint Cover Kits: Epoxy paint, adhesive, and heat-shrink PE sleeves.
 - 6. Mechanical Couplings:
 - a. Manufacturers:
 - 1) Victaulic Company
 - 2) Dresser Piping Specialties
 - 3) Smith-Blair, Inc
 - b. Stainless-steel flanges and tube with epoxy finish.
 - c. Buna-nitrile seals.
 - d. Stainless-steel bolts, washers, and nuts.
 - e. Coupling shall be capable of joining PE pipe to PE pipe, steel pipe to PE pipe, or steel pipe to steel pipe.
 - f. Steel body couplings installed underground on plastic pipe shall be factory equipped with anode.

2.2 PIPING SPECIALTIES

A. Appliance Flexible Connectors:

1. Indoor, Fixed-Appliance Flexible Connectors: Comply with ANSI Z21.24.
2. Indoor, Movable-Appliance Flexible Connectors: Comply with ANSI Z21.69.
3. Outdoor, Appliance Flexible Connectors: Comply with ANSI Z21.75.
4. Corrugated stainless-steel tubing with polymer coating.
5. Operating-Pressure Rating: 0.5 psig (3.45 kPa).
6. End Fittings: Zinc-coated steel.
7. Threaded Ends: Comply with ASME B1.20.1.
8. Maximum Length: 72 inches (1830 mm.)

B. Quick-Disconnect Devices: Comply with ANSI Z21.41.

1. Copper-alloy convenience outlet and matching plug connector.
2. Nitrile seals.
3. Hand operated with automatic shutoff when disconnected.
4. For indoor or outdoor applications.
5. Adjustable, retractable restraining cable.

C. Y-Pattern Strainers:

1. Body: ASTM A 126, Class B, cast iron with bolted cover and bottom drain connection.
2. End Connections: Threaded ends for NPS 2 (DN 50) and smaller; flanged ends for NPS 2-1/2 (DN 65) and larger.
3. Strainer Screen: [40] [60]-mesh startup strainer, and perforated stainless-steel basket with 50 percent free area.
4. CWP Rating: 125 psig (862 kPa).

D. Basket Strainers:

1. Body: ASTM A 126, Class B, high-tensile cast iron with bolted cover and bottom drain connection.
2. End Connections: Threaded ends for NPS 2 (DN 50) and smaller; flanged ends for NPS 2-1/2 (DN 65) and larger.
3. Strainer Screen: [40] [60]-mesh startup strainer, and perforated stainless-steel basket with 50 percent free area.
4. CWP Rating: 125 psig (862 kPa).

E. T-Pattern Strainers:

1. Body: Ductile or malleable iron with removable access coupling and end cap for strainer maintenance.
2. End Connections: Grooved ends.
3. Strainer Screen: [40] [60]-mesh startup strainer, and perforated stainless-steel basket with 57 percent free area.
4. CWP Rating: 750 psig (5170 kPa).

- F. Weatherproof Vent Cap: Cast- or malleable-iron increaser fitting with corrosion-resistant wire screen, with free area at least equal to cross-sectional area of connecting pipe and threaded-end connection.

2.3 JOINING MATERIALS

- A. Joint Compound and Tape: Suitable for natural gas.
- B. Welding Filler Metals: Comply with AWS D10.12/D10.12M for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.
- C. Brazing Filler Metals: Alloy with melting point greater than 1000 deg F (540 deg C) complying with AWS A5.8/A5.8M. Brazing alloys containing more than 0.05 percent phosphorus are prohibited.

2.4 MANUAL GAS SHUTOFF VALVES

- A. See "Aboveground Manual Gas Shutoff Valve Schedule" Articles for where each valve type is applied in various services.
- B. General Requirements for Metallic Valves, NPS 2 (DN 50) and Smaller: Comply with ASME B16.33.
 - 1. CWP Rating: 125 psig (862 kPa)
 - 2. Threaded Ends: Comply with ASME B1.20.1.
 - 3. Dry-seal Threads on Flare Ends: Comply with ASME B1.20.3.
 - 4. Tamperproof Feature: Locking feature for valves indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.
 - 5. Listing: Listed and labeled by an NRTL acceptable to authorities having jurisdiction for valves 1 inch (25 mm) and smaller.
 - 6. Service Mark: Valves 1-1/4 inches (32 mm) to NPS 2 (DN 50) shall have initials "WOG" permanently marked on valve body.
- C. General Requirements for Metallic Valves, NPS 2-1/2 (DN 65) and Larger: Comply with ASME B16.38.
 - 1. CWP Rating: 125 psig (862 kPa)
 - 2. Flanged Ends: Comply with ASME B16.5 for steel flanges.
 - 3. Tamperproof Feature: Locking feature for valves indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.
 - 4. Service Mark: Initials "WOG" shall be permanently marked on valve body.
- D. Bronze Plug Valves: MSS SP-78.
 - 1. Manufacturers:
 - a. A.Y. McDonald Mfg. Co.

- b. Lee Brass Company
 - c. Mueller
 - d. Watts
 - e. Matco-Norca
 - 2. Body: Bronze, complying with ASTM B 584.
 - 3. Plug: Bronze.
 - 4. Ends: Threaded, socket, or flanged as indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.
 - 5. Operator: Square head or lug type with tamperproof feature where indicated.
 - 6. Pressure Class: 125 psig (862 kPa).
 - 7. Listing: Valves NPS 1 (DN 25) and smaller shall be listed and labeled by an NRTL acceptable to authorities having jurisdiction.
 - 8. Service: Suitable for natural-gas service with "WOG" indicated on valve body.
- E. Cast-Iron, Non-lubricated Plug Valves: MSS SP-78.
- 1. Manufacturers:
 - a. Mueller Company
 - b. A.Y. McDonald Mfg. Co.
 - c. Xonmox Corporation
 - 2. Body: Cast iron, complying with ASTM A 126, Class B.
 - 3. Plug: Bronze or nickel-plated cast iron.
 - 4. Seat: Coated with thermoplastic.
 - 5. Stem Seal: Compatible with natural gas.
 - 6. Ends: Threaded or flanged as indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.
 - 7. Operator: Square head or lug type with tamperproof feature where indicated.
 - 8. Pressure Class: 125 psig (862 kPa).
 - 9. Listing: Valves NPS 1 (DN 25) and smaller shall be listed and labeled by an NRTL acceptable to authorities having jurisdiction.
 - 10. Service: Suitable for natural-gas service with "WOG" indicated on valve body.
- F. Cast-Iron, Lubricated Plug Valves: MSS SP-78.
- 1. Manufacturers:
 - a. Mueller Co.
 - b. Flowserve Corporation
 - c. Milliken Valve Company
 - 2. Body: Cast iron, complying with ASTM A 126, Class B.
 - 3. Plug: Bronze or nickel-plated cast iron.
 - 4. Seat: Coated with thermoplastic.
 - 5. Stem Seal: Compatible with natural gas.
 - 6. Ends: Threaded or flanged as indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.
 - 7. Operator: Square head or lug type with tamperproof feature where indicated.
 - 8. Pressure Class: 125 psig (862 kPa).
 - 9. Listing: Valves NPS 1 (DN 25) and smaller shall be listed and labeled by an NRTL acceptable to authorities having jurisdiction.
 - 10. Service: Suitable for natural-gas service with "WOG" indicated on valve body.
- G. Valve Boxes:

1. Cast-iron, two-section box.
2. Top section with cover with "GAS" lettering.
3. Bottom section with base to fit over valve and barrel a minimum of 5 inches (125 mm) in diameter.
4. Adjustable cast-iron extensions of length required for depth of bury.
5. Include tee-handle, steel operating wrench with socket end fitting valve nut or flat head, and with stem of length required to operate valve.

2.5 MOTORIZED GAS VALVES

- A. Automatic Gas Valves: Comply with ANSI Z21.21.
1. Manufacturers:
 - a. Eaton Corporation
 - b. Eclipse Innovative Thermal Technologies
 - c. Dungs, Karl, Inc
 - d. Honeywell
 - e. JCI
 2. Body: Brass or aluminum.
 3. Seats and Disc: Nitrile rubber.
 4. Springs and Valve Trim: Stainless steel.
 5. Normally closed.
 6. Visual position indicator.
 7. Electrical operator for actuation by appliance automatic shutoff device.
- B. Electrically Operated Valves: Comply with UL 429.
1. Manufacturer:
 - a. Eaton Corporation
 - b. Eclipse Innovative Thermal Technologies
 - c. Dungs, Karl, Inc
 - d. Honeywell
 - e. JCI
 2. Pilot operated.
 3. Body: Brass or aluminum.
 4. Seats and Disc: Nitrile rubber.
 5. Springs and Valve Trim: Stainless steel.
 6. 120-V ac, 60 Hz, Class B, continuous-duty molded coil, and replaceable.
 7. NEMA ICS 6, Type 4, coil enclosure.
 8. Normally closed.
 9. Visual position indicator.

2.6 PRESSURE REGULATORS

- A. General Requirements:
1. Single stage and suitable for natural gas.
 2. Steel jacket and corrosion-resistant components.
 3. Elevation compensator.

4. End Connections: Threaded for regulators NPS 2 (DN 50) and smaller; flanged for regulators NPS 2-1/2 (DN 65) and larger.
- B. Line Pressure Regulators: Comply with ANSI Z21.80.
1. Manufacturer:
 - a. Invensys
 - b. Eclipse Innovative Thermal Technologies
 - c. Fischer Control Valves
 - d. American Meter Company
 - e. Itron Gas
 2. Body and Diaphragm Case: Cast iron or die-cast aluminum.
 3. Springs: Zinc-plated steel; interchangeable.
 4. Diaphragm Plate: Zinc-plated steel.
 5. Seat Disc: Nitrile rubber resistant to gas impurities, abrasion, and deformation at the valve port.
 6. Orifice: Aluminum; interchangeable.
 7. Seal Plug: Ultraviolet-stabilized, mineral-filled nylon.
 8. Single-port, self-contained regulator with orifice no larger than required at maximum pressure inlet, and no pressure sensing piping external to the regulator.
 9. Pressure regulator shall maintain discharge pressure setting downstream, and not exceed 150 percent of design discharge pressure at shutoff.
 10. Overpressure Protection Device: Factory mounted on pressure regulator.
 11. Atmospheric Vent: Factory- or field-installed, stainless-steel screen in opening if not connected to vent piping.
 12. Maximum Inlet Pressure: 2 psig (13.8 kPa)
- C. Appliance Pressure Regulators: Comply with ANSI Z21.18.
1. Manufacturers:
 - a. Eaton Corporation
 - b. Maxitrol Company
 - c. Harper Wyman Co.
 - d. SCP, Inc
 2. Body and Diaphragm Case: Die-cast aluminum.
 3. Springs: Zinc-plated steel; interchangeable.
 4. Diaphragm Plate: Zinc-plated steel.
 5. Seat Disc: Nitrile rubber.
 6. Seal Plug: Ultraviolet-stabilized, mineral-filled nylon.
 7. Factory-Applied Finish: Minimum three-layer polyester and polyurethane paint finish.
 8. Regulator may include vent limiting device, instead of vent connection, if approved by authorities having jurisdiction.
 9. Maximum Inlet Pressure: [1 psig (6.9 kPa)] [2 psig (13.8 kPa)] [5 psig (34.5 kPa)] <Insert pressure>.

2.7 DIELECTRIC FITTINGS

- A. General Requirements: Assembly of copper alloy and ferrous materials with separating nonconductive insulating material. Include end connections compatible with pipes to be joined.

- B. Dielectric Unions:
 - 1. Manufacturers:
 - a. Wilkins
 - b. Watts
 - c. Jomar Valve
 - d. Matco-Norca
 - 2. Description:
 - a. Standard: ASSE 1079.
 - b. Pressure Rating: 150 psig minimum at 180 deg F
 - c. End Connections: Solder-joint copper alloy and threaded ferrous.

- C. Dielectric Flanges:
 - 1. Manufacturers:
 - a. Watts
 - b. Wilkins
 - c. Matco-Norca
 - 2. Description:
 - a. Standard: ASSE 1079.
 - b. Factory-fabricated, bolted, companion-flange assembly.
 - c. Pressure Rating: 150psig minimum at 180 deg F
 - d. End Connections: Solder-joint copper alloy and threaded ferrous; threaded solder-joint copper alloy and threaded ferrous.

2.8 LABELING AND IDENTIFYING

- A. Detectable Warning Tape: Acid- and alkali-resistant, PE film warning tape manufactured for marking and identifying underground utilities, a minimum of 6 inches (150 mm) wide and 4 mils (0.1 mm) thick, continuously inscribed with a description of utility, with metallic core encased in a protective jacket for corrosion protection, detectable by metal detector when tape is buried up to 30 inches (750 mm) deep; colored yellow.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in for natural-gas piping system to verify actual locations of piping connections before equipment installation.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Close equipment shutoff valves before turning off natural gas to premises or piping section.

- B. Inspect natural-gas piping according to NFPA 54 to determine that natural-gas utilization devices are turned off in piping section affected.
- C. Comply with NFPA 54 requirements for prevention of accidental ignition.

3.3 OUTDOOR PIPING INSTALLATION

- A. Comply with NFPA 54 for installation and purging of natural-gas piping.
- B. Install underground, natural-gas piping buried at least 36 inches (900 mm) below finished grade. Comply with requirements in Section 312000 "Earth Moving" for excavating, trenching, and backfilling.
 - 1. If natural-gas piping is installed less than 36 inches (900 mm) below finished grade, install it in containment conduit.
- C. Steel Piping with Protective Coating:
 - 1. Apply joint cover kits to pipe after joining to cover, seal, and protect joints.
 - 2. Repair damage to PE coating on pipe as recommended in writing by protective coating manufacturer.
 - 3. Replace pipe having damaged PE coating with new pipe.
- D. Install fittings for changes in direction and branch connections.
- E. Install pressure gage upstream and downstream from each service regulator.

3.4 INDOOR PIPING INSTALLATION

- A. Comply with NFPA 54 for installation and purging of natural-gas piping.
- B. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.
- C. Arrange for pipe spaces, chases, slots, sleeves, and openings in building structure during progress of construction, to allow for mechanical installations.
- D. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- E. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- F. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.

- G. Locate valves for easy access.
- H. Install natural-gas piping at uniform grade of 2 percent down toward drip and sediment traps.
- I. Install piping free of sags and bends.
- J. Install fittings for changes in direction and branch connections.
- K. Verify final equipment locations for roughing-in.
- L. Comply with requirements in Sections specifying gas-fired appliances and equipment for roughing-in requirements.
- M. Drips and Sediment Traps: Install drips at points where condensate may collect, including service-meter outlets. Locate where accessible to permit cleaning and emptying. Do not install where condensate is subject to freezing.
 - 1. Construct drips and sediment traps using tee fitting with bottom outlet plugged or capped. Use nipple a minimum length of 3 pipe diameters, but not less than 3 inches (75 mm) long and same size as connected pipe. Install with space below bottom of drip to remove plug or cap.
- N. Extend relief vent connections for service regulators, line regulators, and overpressure protection devices to outdoors and terminate with weatherproof vent cap.
- O. Conceal pipe installations in walls, pipe spaces, utility spaces, above ceilings, below grade or floors, and in floor channels unless indicated to be exposed to view.
- P. Concealed Location Installations: Except as specified below, install concealed natural-gas piping and piping installed under the building in containment conduit constructed of steel pipe with welded joints as described in Part 2. Install a vent pipe from containment conduit to outdoors and terminate with weatherproof vent cap.
 - 1. Above Accessible Ceilings: Natural-gas piping, fittings, valves, and regulators may be installed in accessible spaces without containment conduit.
 - 2. In Walls or Partitions: Protect tubing installed inside partitions or hollow walls from physical damage using steel striker barriers at rigid supports.
 - a. Exception: Tubing passing through partitions or walls does not require striker barriers.
 - 3. Prohibited Locations:
 - a. Do not install natural-gas piping in or through circulating air ducts, clothes or trash chutes, chimneys or gas vents (flues), ventilating ducts, or dumbwaiter or elevator shafts.
 - b. Do not install natural-gas piping in solid walls or partitions.

- Q. Use eccentric reducer fittings to make reductions in pipe sizes. Install fittings with level side down.
- R. Connect branch piping from top or side of horizontal piping.
- S. Install unions in pipes NPS 2 (DN 50) and smaller, adjacent to each valve, at final connection to each piece of equipment. Unions are not required at flanged connections.
- T. Do not use natural-gas piping as grounding electrode.
- U. Install strainer on inlet of each line-pressure regulator and automatic or electrically operated valve.
- V. Install pressure gage upstream and downstream from each line regulator.
- W. Install sleeves for piping penetrations of walls, ceilings, and floors.
- X. Install sleeve seals for piping penetrations of concrete walls and slabs.
- Y. Install escutcheons for piping penetrations of walls, ceilings, and floors.

3.5 VALVE INSTALLATION

- A. Install manual gas shutoff valve for each gas appliance ahead of corrugated stainless-steel tubing, aluminum, or copper connector.
- B. Install underground valves with valve boxes.
- C. Install regulators and overpressure protection devices with maintenance access space adequate for servicing and testing.
- D. Install earthquake valves aboveground outside buildings according to listing.
- E. Install anode for metallic valves in underground PE piping.

3.6 PIPING JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
- C. Threaded Joints:
 - 1. Thread pipe with tapered pipe threads complying with ASME B1.20.1.
 - 2. Cut threads full and clean using sharp dies.
 - 3. Ream threaded pipe ends to remove burrs and restore full inside diameter of pipe.

4. Apply appropriate tape or thread compound to external pipe threads unless dryseal threading is specified.
5. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.

D. Welded Joints:

1. Construct joints according to AWS D10.12/D10.12M, using qualified processes and welding operators.
2. Bevel plain ends of steel pipe.
3. Patch factory-applied protective coating as recommended by manufacturer at field welds and where damage to coating occurs during construction.

3.7 HANGER AND SUPPORT INSTALLATION

- A. Install seismic restraints on piping. Comply with requirements for seismic-restraint devices specified in Section 230548 "Vibration and Seismic Controls for HVAC."
- B. Comply with requirements for pipe hangers and supports specified in Section 230529 "Hangers and Supports for HVAC Piping and Equipment."
- C. Install hangers for horizontal steel piping with the following maximum spacing and minimum rod sizes:
 1. NPS 1 (DN 25) and Smaller: Maximum span, 96 inches (2438 mm); minimum rod size, 3/8 inch (10 mm).
 2. NPS 1-1/4 (DN 32): Maximum span, 108 inches (2743 mm); minimum rod size, 3/8 inch (10 mm).
 3. NPS 1-1/2 and NPS 2 (DN 40 and DN 50): Maximum span, 108 inches (2743 mm); minimum rod size, 3/8 inch (10 mm).
 4. NPS 2-1/2 to NPS 3-1/2 (DN 65 to DN 90): Maximum span, 10 feet (3 m); minimum rod size, 1/2 inch (13 mm).
 5. NPS 4 (DN 100) and Larger: Maximum span, 10 feet (3 m); minimum rod size, 5/8 inch (15.8 mm).

3.8 CONNECTIONS

- A. Connect to utility's gas main according to utility's procedures and requirements.
- B. Install natural-gas piping electrically continuous, and bonded to gas appliance equipment grounding conductor of the circuit powering the appliance according to NFPA 70.
- C. Install piping adjacent to appliances to allow service and maintenance of appliances.
- D. Connect piping to appliances using manual gas shutoff valves and unions. Install valve within 72 inches (1800 mm) of each gas-fired appliance and equipment. Install union between valve and appliances or equipment.

- E. Sediment Traps: Install tee fitting with capped nipple in bottom to form drip, as close as practical to inlet of each appliance.

3.9 LABELING AND IDENTIFYING

- A. Comply with requirements in Section 230553 "Identification for HVAC Piping and Equipment" for piping and valve identification.
- B. Install detectable warning tape directly above gas piping, 12 inches (300 mm) below finished grade, except 6 inches (150 mm) below subgrade under pavements and slabs.

3.10 PAINTING

- A. Paint exposed, exterior metal piping, valves, service regulators, service meters and meter bars, earthquake valves, and piping specialties, except components, with factory-applied paint or protective coating.
 - 1. Alkyd System: MPI EXT 5.1D.
 - a. Prime Coat: Alkyd anticorrosive metal primer.
 - b. Intermediate Coat: Exterior alkyd enamel matching topcoat.
 - c. Topcoat: Exterior alkyd enamel flat
 - d. Color: black
- B. Paint exposed, interior metal piping, valves, service regulators, service meters and meter bars, earthquake valves, and piping specialties, except components, with factory-applied paint or protective coating.
 - 1. Latex Over Alkyd Primer System: MPI INT 5.1Q.
 - a. Prime Coat: Alkyd anticorrosive metal primer.
 - b. Intermediate Coat: Interior latex matching topcoat.
 - c. Topcoat: Interior latex flat
 - d. Color: black
- C. Damage and Touchup: Repair marred and damaged factory-applied finishes with materials and by procedures to match original factory finish.

3.11 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Tests and Inspections:
 - 1. Test, inspect, and purge natural gas according to NFPA 54 and authorities having jurisdiction.

- C. Natural-gas piping will be considered defective if it does not pass tests and inspections.
- D. Prepare test and inspection reports.

3.12 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain earthquake valves.

3.13 OUTDOOR PIPING SCHEDULE

- A. Underground natural-gas pipings shall be the following:
 - 1. Steel pipe with wrought-steel fittings and welded joints, or mechanical couplings. Coat pipe and fittings with protective coating for steel piping.
- B. Aboveground natural-gas piping shall be the following:
 - 1. Steel pipe with malleable-iron fittings and threaded joints.
 - 2. Steel pipe with wrought-steel fittings and welded joints.

3.14 INDOOR PIPING SCHEDULE FOR SYSTEM PRESSURES LESS THAN 0.5 PSIG (3.45 kPa)

- A. Aboveground, branch piping NPS 1 (DN 25) and smaller shall be the following:
 - 1. Steel pipe with malleable-iron fittings and threaded joints.
- B. Aboveground, distribution piping shall be one of the following:
 - 1. Steel pipe with malleable-iron fittings and threaded joints.
 - 2. Steel pipe with wrought-steel fittings and welded joints.

3.15 UNDERGROUND MANUAL GAS SHUTOFF VALVE SCHEDULE

- A. Connections to Existing Gas Piping: Use valve and fitting assemblies made for tapping utility's gas mains and listed by an NRTL.
- B. Underground:
 - 1. NPS 2 (DN 50) and Smaller: Bronze plug valves.
 - 2. NPS 2-1/2 (DN 65) and Larger: Cast-iron, lubricated plug valves.
- C. Distribution piping valves for pipe sizes NPS 2 (DN 50) and smaller shall be [one of] the following:
 - 1. Bronze plug valve.

- D. Distribution piping valves for pipe sizes NPS 2-1/2 (DN 65) and larger shall be [one of] the following:
 - 1. Cast-iron, lubricated plug valve.

- E. Valves in branch piping for single appliance shall be the following:
 - 1. Bronze plug valve.

END OF SECTION 231123

SECTION 221123 - DOMESTIC WATER PUMPS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

- 1. In-line, sealless centrifugal pumps.

- B. Related Sections include the following:

- 1. Section 221123.13 "Domestic-Water Packaged Booster Pumps" for booster systems.
 - 2. Section 332100 "Water Supply Wells" for well pumps.

1.3 DEFINITIONS

- A. Low Voltage: As defined in NFPA 70 for circuits and equipment operating at less than 50 V or for remote-control, signaling power-limited circuits.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include materials of construction, rated capacities, certified performance curves with operating points plotted on curves, operating characteristics, electrical characteristics, and furnished specialties and accessories.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For domestic water pumps to include in operation and maintenance manuals.

1.6 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

- B. UL Compliance: Comply with UL 778 for motor-operated water pumps.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Retain shipping flange protective covers and protective coatings during storage.
- B. Protect bearings and couplings against damage.
- C. Comply with pump manufacturer's written rigging instructions for handling.

1.8 COORDINATION

- A. Coordinate sizes and locations of concrete bases with actual equipment provided.

PART 2 - PRODUCTS

2.1 IN-LINE, SEALLESS CENTRIFUGAL PUMPS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. Armstrong Pumps, Inc.
 2. Bell & Gossett; a Xylem brand.
 3. Grundfos Pumps Corp.
- B. Description: Factory-assembled and -tested, in-line, close-coupled, canned-motor, sealless, overhung-impeller centrifugal pumps.
- C. Pump Construction:
 1. Pump and Motor Assembly: The pump shall be a wet rotor inline pump, in cast iron or lead free bronze body construction specifically designed for quiet operation. Suitable standard operations of 230°F and 175 psig working pressure. The pump internals shall be capable of being serviced without disturbing piping connections.
 2. Pump shall be equipped with a water-tight seal to prevent leakage.
 3. Pump volute shall be of a cast iron design for heating systems or lead free bronze for domestic water systems. The connection style on the cast iron and bronze pumps shall be flanged.
 4. Flange to Flange dimension shall be standard Bell & Gossett booster sizes such as 6-3/8", 8-1/2", 11-1/2", and 12". Flange dimensions shall be HVAC industry standard 2 or 4 bolts sizes.
 5. Motor shall be a synchronous, permanent-magnet (PM) motor and tested with the pump as one unit. Conventional induction motors will not be acceptable.

6. Each motor shall have an Integrated Variable Frequency Drive tested as one unit by the manufacturer.
7. Integrated motor protection shall be verified by UL to protect the pump against over/under voltage, over temperature of motor and/or electronics, over current, locked rotor and dry run (no load condition).
8. Pump shall have MODBUS or BACnet connections built into the VFD as standard options.
9. Analog inputs, such as 0-10V and 4-20mA, are standard inputs built into the VFD.
10. Pumps shall be UL 778 listed and bear the UL Listed Mark for USA and Canada with on-board thermal overload protection.
11. Each pump shall be factory performance tested before shipment.

2.2 MOTORS

- A. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Section 220513 "Common Motor Requirements for Plumbing Equipment."
 1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.

2.3 CONTROLS

- A. Pressure Switches: Electric, adjustable for control of water-supply pump.
 1. Type: Water-immersion pressure sensor, for installation in piping.
 2. Enclosure: NEMA 250, Type 4X.
 3. Operation of Pump: On or off.
 4. Transformer: Provide if required.
 5. Power Requirement: 24 V, ac.
- B. Thermostats: Electric; adjustable for control of hot-water circulation pump.
 1. Type: Water-immersion temperature sensor, for installation in piping.
 2. Range: 65 to 200 deg F (18 to 93 deg C).
 3. Enclosure: NEMA 250, Type 4X.
 4. Operation of Pump: On or off.
 5. Transformer: Provide if required.
 6. Power Requirement: 24 V, ac <Insert power>.
 7. Settings: Start pump at 105 deg F (41 deg C) and stop pump at 140 deg F (60 deg C).
- C. Timers: Electric, for control of hot-water circulation pump.
 1. Type: Programmable, seven-day clock with manual override on-off switch.
 2. Enclosure: NEMA 250, Type 1, suitable for wall mounting.
 3. Operation of Pump: On or off.

4. Transformer: Provide if required.
 5. Power Requirement: 24-V ac.
 6. Programmable Sequence of Operation: Up to two on-off cycles each day for seven days.
- D. Time-Delay Relays: Electric, for control of hot-water circulation pump between water heater and connected hot-water storage tank.
1. Type: Adjustable time-delay relay.
 2. Range: Up to five minutes.
 3. Setting: Five minutes.
 4. Enclosure: NEMA 250, Type 4X.
 5. Operation of Pump: On or off.
 6. Transformer: Provide if required.
 7. Power Requirement: 24-V ac.
 8. Programmable Sequence of Operation: Limit pump operation to periods of burner operation plus maximum five minutes after the burner stops.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in of domestic-water-piping system to verify actual locations of connections before pump installation.

3.2 PUMP INSTALLATION

- A. Comply with HI 1.4.
- B. Install in-line, sealless centrifugal pumps with shaft horizontal unless otherwise indicated.
- C. Install horizontally mounted, in-line, close-coupled centrifugal pumps with shaft(s) horizontal.
- D. Install vertically mounted, in-line, close-coupled centrifugal pumps with shaft vertical.
- E. Pump Mounting: Install vertically mounted, in-line, close-coupled centrifugal pumps with cast-iron base mounted on concrete base using restrained spring isolators. Comply with requirements for concrete base specified in [Section 033000 "Cast-in-Place Concrete."] [Section 033053 "Miscellaneous Cast-in-Place Concrete."]
 1. Minimum Deflection: 1 inch (25 mm).
 2. Install dowel rods to connect concrete base to concrete floor. Unless otherwise indicated, install dowel rods on 18-inch (450-mm) centers around the full perimeter of concrete base.
 3. For supported equipment, install epoxy-coated anchor bolts that extend through concrete base and anchor into structural concrete floor.

4. Place and secure anchorage devices. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
 5. Install anchor bolts to elevations required for proper attachment to supported equipment.
- F. Install continuous-thread hanger rods and spring hangers of size required to support pump weight.
1. Comply with requirements for vibration isolation devices specified in Section 220548.13 "Vibration Controls for Plumbing Piping and Equipment." Fabricate brackets or supports as required.
 2. Comply with requirements for hangers and supports specified in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."
- G. Install pressure switches in water supply piping.
- H. Install thermostats in hot-water return piping.
- I. Install timers on wall in engineer's office.
- J. Install time-delay relays in piping between water heaters and hot-water storage tanks.

3.3 CONNECTIONS

- A. Comply with requirements for piping specified in Section 221116 "Domestic Water Piping." Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to pumps to allow service and maintenance.
- C. Connect domestic water piping to pumps. Install suction and discharge piping equal to or greater than size of pump nozzles.
1. Install flexible connectors adjacent to pumps in suction and discharge piping of the following pumps:
 - a. Horizontally mounted, in-line, separately coupled centrifugal pumps.
 - b. Horizontally mounted, in-line, close-coupled centrifugal pumps.
 - c. Vertically mounted, in-line, close-coupled centrifugal pumps.
 - d. Comply with requirements for flexible connectors specified in Section 221116 "Domestic Water Piping."
- D. Install shutoff valve and strainer on suction side of each pump, and check, shutoff, and throttling valves on discharge side of each pump. Install valves same size as connected piping. Comply with requirements for valves specified in Section 220523.12 "Ball Valves for Plumbing Piping," Section 220523.13 "Butterfly Valves for Plumbing Piping," Section 220523.14 "Check Valves for Plumbing Piping," and Section 220523.15 "Gate Valves for Plumbing Piping," and comply with requirements for strainers specified in Section 221119 "Domestic Water Piping Specialties."

1. Install pressure gage and snubber at suction of each pump and pressure gage and snubber at discharge of each pump. Install at integral pressure-gage tapings where provided or install pressure-gage connectors in suction and discharge piping around pumps. Comply with requirements for pressure gages and snubbers specified in Section 220519 "Meters and Gages for Plumbing Piping."
- E. Connect pressure switches, thermostats, time-delay relays, and timers to pumps that they control.
- F. Interlock pump between water heater and hot-water storage tank with water heater burner and time-delay relay.

3.4 IDENTIFICATION

- A. Comply with requirements for identification specified in Section 220553 "Identification for Plumbing Piping and Equipment" for identification of pumps.

3.5 STARTUP SERVICE

- A. Engage a factory-authorized service representative to perform startup service.
 1. Complete installation and startup checks according to manufacturer's written instructions.
 2. Check piping connections for tightness.
 3. Clean strainers on suction piping.
 4. Set pressure switches, thermostats, timers, and time-delay relays for automatic starting and stopping operation of pumps.
 5. Perform the following startup checks for each pump before starting:
 - a. Verify bearing lubrication.
 - b. Verify that pump is free to rotate by hand and that pump for handling hot liquid is free to rotate with pump hot and cold. If pump is bound or drags, do not operate until cause of trouble is determined and corrected.
 - c. Verify that pump is rotating in the correct direction.
 6. Prime pump by opening suction valves and closing drains, and prepare pump for operation.
 7. Start motor.
 8. Open discharge valve slowly.
 9. Adjust temperature settings on thermostats.
 10. Adjust timer settings.

3.6 ADJUSTING

- A. Adjust domestic water pumps to function smoothly, and lubricate as recommended by manufacturer.

- B. Adjust initial temperature set points.
- C. Set field-adjustable switches and circuit-breaker trip ranges as indicated.

END OF SECTION 221123

SECTION 223500 - DOMESTIC-WATER HEAT EXCHANGERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Circulating, storage, domestic-water heat exchangers.
 - 2. Domestic-water, heat-exchanger accessories.

1.3 PERFORMANCE REQUIREMENTS

- A. Seismic Performance: Domestic-water heat exchangers shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.
 - 1. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified."

1.4 ACTION SUBMITTALS

- A. Product Data: For each type and size of domestic-water heat exchanger indicated. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.
- B. Shop Drawings:
 - 1. Wiring Diagrams: For power, signal, and control wiring.

1.5 INFORMATIONAL SUBMITTALS

- A. Seismic Qualification Certificates: For domestic-water heat exchangers, accessories, and components, from manufacturer.
 - 1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.

2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.

- B. Product Certificates: For each type of circulating, domestic-water heat exchanger, from manufacturer.
- C. Domestic-Water, Heat-Exchanger Labeling: Certified and labeled by testing agency acceptable to authorities having jurisdiction.
- D. Source quality-control reports.
- E. Field quality-control reports.
- F. Warranty: Sample of special warranty.

1.6 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For domestic-water heat exchangers to include in emergency, operation, and maintenance manuals.

1.7 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. ASHRAE/IESNA 90.1 Compliance: Applicable requirements in ASHRAE/IESNA 90.1.
- C. ASME Compliance: Where ASME-code construction is indicated, fabricate and label heat-exchanger storage tanks to comply with ASME Boiler and Pressure Vessel Code: Section VIII, Division 1.
- D. NSF Compliance: Fabricate and label equipment components that will be in contact with potable water to comply with NSF 61, "Drinking Water System Components - Health Effects."

1.8 COORDINATION

- A. Coordinate sizes and locations of concrete bases with actual equipment provided.

1.9 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of domestic-water heat exchangers that fail in materials or workmanship within specified warranty period.
1. Failures include, but are not limited to, the following:
 - a. Structural failures including heat exchanger, storage tank, and supports.
 - b. Faulty operation of controls.
 - c. Deterioration of metals, metal finishes, and other materials beyond normal use.
 2. Warranty Periods: From date of Substantial Completion.
 - a. Circulating, Storage, Domestic-Water Heat Exchangers:
 - 1) Storage Tank: Five years.
 - 2) Tube Coil: Five years.
 - 3) Controls and Other Components: Three years.

PART 2 - PRODUCTS

2.1 CIRCULATING, DOMESTIC-WATER HEAT EXCHANGERS

- A. Circulating, Storage, Domestic-Water Heat Exchangers:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Ajax Boiler Inc.
 - b. Smith, A. O. Corporation.
 - c. Thermo2000
 2. Description: Packaged, large-capacity, hot-water storage tank with heat-exchanger coil; circulator; controls; and specialties for heating domestic water with domestic hot water in coil.
 3. Flow Pattern: Standard-flow arrangement, with water from bottom of storage tank circulated through heat-exchanger coil. Include hot-water outlet located at top of tank and temperature sensor in tank.
 4. Storage-Tank Construction: ASME-code steel with **150-psig (1035-kPa)** working-pressure rating. Include nozzle and head for heat-exchanger tube coil.
 - a. Configuration: Vertical.
 - b. Tappings: Factory fabricated of materials compatible with tank. Attach tappings to tank before testing and labeling.

- 1) **NPS 2 (DN 50)** and Smaller: Threaded ends according to ASME B1.20.1.
 - 2) **NPS 2-1/2 (DN 65)** and Larger: Flanged ends according to ASME B16.5 for steel and stainless-steel flanges and according to ASME B16.24 for copper and copper-alloy flanges.
- c. Lining: Sheet copper complying with NSF 61 barrier materials for potable-water tank linings, including extending lining into and through tank fittings and outlets.
 - d. Insulation: Complying with ASHRAE/IESNA 90.1, unless otherwise indicated, and suitable for operating temperature. Surround entire storage tank and nozzle except connections and controls.
 - e. Anode Rods: Factory installed, magnesium.
5. Heat-Exchanger Coil: **NPS 3/4 (DN 20)** diameter, copper or copper-alloy U tubes with tube sheet and supporting baffles. Include heat-exchanger pressure rating equal to or greater than heating-fluid supply pressure.
 6. Temperature Control: Adjustable temperature aquastat, mounted in storage-tank shell head unless otherwise indicated.
 7. Safety Control: Automatic, high-temperature-limit cutoff device or system. Include automatic low-water cutoff device or system.
 8. Relief Valves: ASME rated and stamped for combination temperature-and-pressure relief valves. Include one or more relief valves with total relieving capacity at least as great as heat input, and include pressure setting less than working-pressure rating of heat exchanger. Select one relief valve with sensing element that extends into storage tank.
 9. Gages: Factory-mounted thermometer and pressure gage.
 10. Support: Factory mounted on skids.
 11. Energy Management System Interface: Normally closed dry contacts for enabling and disabling heat exchanger.

2.2 DOMESTIC-WATER, HEAT-EXCHANGER ACCESSORIES

- A. Piping-Type Heat Traps: Field-fabricated piping arrangement according to ASHRAE/IESNA 90.1.
- B. Heat-Trap Fittings: ASHRAE 90.2.
- C. Combination Temperature-and-Pressure Relief Valves: ASME rated and stamped. Include relieving capacity at least as great as heat input, and include pressure setting less than heat-exchanger working-pressure rating. Select relief valves with sensing element that extends into storage tank.
- D. Pressure Relief Valves: ASME rated and stamped. Include pressure setting less than heat-exchanger working-pressure rating.
- E. Vacuum Relief Valves: ANSI Z21.22/CSA 4.4-M.

2.3 SOURCE QUALITY CONTROL

- A. Factory Tests: Test and inspect domestic-water heat exchangers specified to be ASME-code construction, according to ASME Boiler and Pressure Vessel Code.
- B. Hydrostatically test domestic-water heat exchangers to minimum of one and one-half times pressure rating before shipment.
- C. Domestic-water heat exchangers will be considered defective if they do not pass tests and inspections. Comply with requirements in Section 014000 "Quality Requirements" for retesting and reinspecting requirements and Section 017300 "Execution" for requirements for correcting the Work.
- D. Prepare test and inspection reports.

PART 3 - EXECUTION

3.1 DOMESTIC-WATER, HEAT-EXCHANGER INSTALLATION

- A. Domestic-Water, Heat-Exchanger Mounting: Install domestic-water heat exchangers on concrete base. Comply with requirements for concrete bases specified in [**Section 033000 "Cast-in-Place Concrete."**] [**Section 033053 "Miscellaneous Cast-in-Place Concrete."**]
 - 1. Install dowel rods to connect concrete base to concrete floor. Unless otherwise indicated, install dowel rods on **18-inch (450-mm)** centers around the full perimeter of concrete base.
 - 2. For supported equipment, install epoxy-coated anchor bolts that extend through concrete base and anchor into structural concrete floor.
 - 3. Place and secure anchorage devices. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
 - 4. Install anchor bolts to elevations required for proper attachment to supported equipment.
 - 5. Anchor heat exchangers to substrate.
- B. Install domestic-water heat exchangers level and plumb, according to layout drawings, original design, and referenced standards. Maintain manufacturer's recommended clearances. Arrange units so controls and devices needing service are accessible.
 - 1. Install shutoff valves on domestic-water-supply piping to heat exchangers and on domestic-hot-water outlet piping. Comply with requirements for shutoff valves specified in Section 220523.12 "Ball Valves for Plumbing Piping," Section 220523.13 "Butterfly Valves for Plumbing Piping," and Section 220523.15 "Gate Valves for Plumbing Piping."
 - 2. Install shutoff valves on heating hot-water piping to heat exchangers. Comply with requirements for shutoff valves specified in Section 230523.12 "Ball Valves for HVAC Piping," Section 230523.13 "Butterfly Valves for HVAC Piping," and Section 230523.15 "Gate Valves for HVAC Piping."

3. Install shutoff valves on steam and condensate piping to heat exchangers. Comply with requirements for shutoff valves specified in Section 230523.12 "Ball Valves for HVAC Piping," Section 230523.13 "Butterfly Valves for HVAC Piping," and Section 230523.15 "Gate Valves for HVAC Piping."
 - C. Install domestic-water heat exchangers with seismic-restraint devices. Comply with requirements for seismic-restraint devices specified in Section 220548 "Vibration and Seismic Controls for Plumbing Piping and Equipment."
 - D. Install temperature and pressure relief valves in top portion of storage-tank shells of domestic-water heat exchangers with domestic-water storage. Use relief valves with sensing elements that extend into shells. Extend relief-valve outlet, with drain piping same as domestic-water piping in continuous downward pitch, and discharge by positive air gap onto closest floor drain.
 - E. Install combination temperature-and-pressure relief valves in water piping for domestic-water heat exchangers without storage. Extend relief-valve outlet, with drain piping same as domestic-water piping in continuous downward pitch, and discharge by positive air gap onto closest floor drain.
 - F. Install heat-exchanger drain piping as indirect waste to spill by positive air gap into open drains or over floor drains. Install hose-end drain valves at low points in water piping for domestic-water heat exchangers that do not have tank drains. Comply with requirements for hose-end drain valves specified in Section 221119 "Domestic Water Piping Specialties."
 - G. Install thermometer on each domestic-water, heat-exchanger, inlet and outlet piping, and install thermometer on each domestic-water, heat-exchanger, heating-fluid inlet and outlet piping. Comply with requirements for thermometers specified in Section 220519 "Meters and Gages for Plumbing Piping."
 - H. Install pressure gages on domestic-water, heat-exchanger, heating-fluid piping. Comply with requirements for pressure gages specified in Section 220519 "Meters and Gages for Plumbing Piping."
 - I. Fill domestic-water heat exchangers with water.
 - J. Charge domestic-water compression tanks with air.
- 3.2 CONNECTIONS
- A. Comply with requirements for piping specified in Section 221116 "Domestic Water Piping."
 - B. Comply with requirements for heating hot-water piping specified in Section 232113 "Hydronic Piping" and Section 232116 Hydronic Piping Specialties."
 - C. Drawings indicate general arrangement of piping, fittings, and specialties.

- D. Where installing piping adjacent to domestic-water heat exchangers, allow space for service and maintenance of heat exchangers. Arrange piping for easy removal of domestic-water heat exchangers.

3.3 IDENTIFICATION

- A. Identify system components. Comply with requirements for identification specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.4 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
 - 1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.
 - 2. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
 - 3. Operational Test: After electrical circuitry has been energized, start units to confirm proper operation.
 - 4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- B. Domestic-water heat exchangers will be considered defective if they do not pass tests and inspections. Comply with requirements in Section 014000 "Quality Requirements" for retesting and reinspecting requirements and Section 017300 "Execution" for requirements for correcting the Work.
- C. Prepare test and inspection reports.

3.5 DEMONSTRATION

- A. Train Owner's maintenance personnel to adjust, operate, and maintain circulating domestic-water heat exchangers.

END OF SECTION 223500

SECTION 230050 - GENERAL CONDITIONS FOR MECHANICAL WORK

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The Conditions of the Contract and General Requirements of the Project Manual apply to the General Contractor, Subcontractor, material suppliers, and all other persons furnishing labor and materials under this Section. General Conditions and applicable parts of Division 1 are included as part of this Section.
- B. Examine all Project Specifications and Drawings for requirements which affect work of this Section whether or not such work is specifically mentioned in this Section.
- C. Coordinate work with that of all other trades affecting or affected by work of this Section. Cooperate with such trades to assure the steady progress of all work under the Contract.
- D. When open-flame or spark producing tools such as blower torches, welding equipment, and the like are required in the process of executing the work, the General Contractor shall be notified not less than twenty-four hours in advance of the time that the work is to begin and the location where work is to be performed. Provide fire protective covering and maintain constant non-working fire watch where work is being performed and until it is completed.

1.2 INTENT

- A. It is the intent of the Specifications and Drawings to call for finished work, tested and ready for operation.
- B. Furnish, deliver and install any apparatus, appliance, material or Work not shown on Drawings but mentioned in the Specifications, or vice versa, or any incidental accessories necessary to make the Work complete and perfect in all respects and ready for operation, even if not particularly specified, under their respective Section without additional expense to the Owner.
- C. Include in the work minor details not usually shown or specified but necessary for proper installation and operation, as though they were hereinafter shown or specified.
- D. Provide Engineer written notice of any materials or apparatus believed inadequate or unsuitable; in violation of laws, ordinances, rules or regulations of authorities having jurisdiction; and any necessary items of Work omitted. In the absence of such written notice, it is mutually agreed that Work under each Section has included the cost of all required items for the accepted, satisfactory functioning of the entire system without extra compensation.

- E. The Work indicated is diagrammatic. The Architect and/or Engineer may require as part of this Contract, the relocation of devices to reasonable distances from the general locations shown.
- F. Verbal clarifications of the Drawings or Specifications during the bid period are not to be relied upon. Refer any questions or clarifications to the Engineer at least five Working days prior to bidding to allow for issuance of an addendum. After the five-day deadline, Bidder must make a decision and qualify the Bid, if the Bidder feels it necessary.

1.3 DRAWINGS

- A. Drawings are diagrammatic and indicate the general arrangement of systems and work included in the Contract. (Do not scale the Drawings.) Consult the Architectural Drawings and Details for exact location of fixtures and equipment; where same are not definitely located, obtain this information from the Architect.
- B. Closely follow Drawings in layout of Work; check Drawings of other Divisions to verify spaces in which work will be installed. Maintain maximum headroom. Where space conditions appear inadequate, Engineer shall be notified before proceeding with installations.
- C. Engineer may, without extra charge, make reasonable modifications in the layout as needed to prevent conflict with work of other trades and/or for proper execution of the work.
- D. Where variances occur between the Drawings and Specifications or within either of the Documents, include the item or arrangement of better quality, greater quantity or higher cost in the Contract price. The Engineer shall decide on the item and the manner in which the work shall be installed.

1.4 SURVEYS AND MEASUREMENTS

- A. Before submitting a Bid, the Contractor shall visit the site and shall become thoroughly familiar with all conditions under which the work will be installed. Contractor will be held responsible for any assumptions, omissions or errors made as a result of failure to become familiar with the site and the Contract Documents.
- B. Base all measurements, both horizontal and vertical, from established bench marks. All Work shall agree with these established lines and levels. Verify all measurements at the site and check the correctness of same as related to the Work.
- C. Should the Contractor discover any discrepancies between actual measurements and those indicated which prevent following good practice or the intent of the Drawings and Specifications, notify the Engineer do not proceed with that Work until instructions have been received from the Engineer.

1.5 CODES AND STANDARDS

- A. The Codes and Standards listed below apply to all Work. Where Codes or Standards are mentioned in these Specifications, follow the latest edition or revision.
- B. The current adopted editions of the following State or local Codes apply:

State Building Code, Supplements and referenced publications
Life Safety Code NFPA 101 and State Supplements
Local Building Code
State Fire Safety Code
The American National Standards Institute (ANSI) A117.1

- C. The following Standards shall be used where referenced by the following abbreviations:

AABC	Associated Air Balance Council
ACGIH	American Conference of Governmental Industrial Hygienists
ADC	Air Diffusion Council
AGA	American Gas Association
AIA	American Institute of Architects
AMCA	Air Moving and Conditioning Association
ANSI	American National Standards Institute
API	American Petroleum Institute
ARI	Air Conditioning and Refrigeration Institute
ASE	Association of Safety Engineers
ASHRAE	American Society of Heating, Refrigerating and Air Conditioning Engineers
ASME	American Society of Mechanical Engineers
ASPE	American Society of Plumbing Engineers
ASTM	American Society of Testing and Materials
AWS	American Welding Society
AWWA	American Water Works Association
CISPI	Cast Iron Soil Pipe Institute
EJMA	Expansion Joint Manufacturing Association
EPA	Environmental Protection Agency
FM	Factory Mutual Insurance Association
FSSC	Federal Specification
HIS	Hydraulic Institute Standards
IBR	Institute of Boiler and Radiator Manufacturers
IEEE	Institute of Electrical and Electronics Engineers
IRI	Industrial Risk Insurers
ISO	Insurance Services Office
MCAA	Mechanical Contractors Association of America
MSS	Manufacturers Standardization Society
NBS	National Bureau of Standards
NEBB	National Environmental Balancing Bureau
NEMA	National Electrical Manufacturers Association

NFPA	National Fire Protection Association
NRC	National Research Council
NSC	National Safety Council
NSF	National Sanitation Foundation
OSHA	Occupational Safety and Health Administration
PDI	Plumbing and Drainage Institute
SAMA	Scientific Apparatus Manufacturers Association
SBI	Steel Boiler Industry (Division of Hydronics Institute)
SMACNA	Sheet Metal and Air Conditioning Contractors National Association
UL	Underwriters' Laboratories

- D. All materials furnished and all work installed shall comply with the rules and recommendations of the NFPA, the requirements of the local utility companies, the recommendations of the fire insurance rating organization having jurisdiction and the requirements of all Governmental departments having jurisdiction.
- E. Include in the Work, without extra cost to the Owner, any labor, materials, services, apparatus and Drawings in order to comply with all applicable laws, ordinances, rules and regulations, whether or not shown on Drawings and/or specified.

1.6 PERMITS AND FEES

- A. Give all necessary notices, obtain all permits; pay all Government and State sales taxes and fees where applicable, and other costs, including utility connections or extensions in connection with the Work. File all necessary Drawings, prepare all Documents and obtain all necessary approvals of all Governmental and State departments having jurisdiction, obtain all required certificates of inspections for Work and deliver a copy to the Engineer before request for acceptance and final payment for the Work.

1.7 COORDINATION

- A. Carry out all work in conjunction with other trades and give full cooperation in order that all Work may proceed with a minimum of delay and interference. Particular emphasis is placed on timely installation of major apparatus and furnishing other Contractors, especially the General Contractor or Construction Manager, with information as to openings, chases, sleeves, bases, inserts, equipment locations, panels, access doors, etc. required by other trades.
- B. Contractors are required to examine all of the Project Drawings and mutually arrange Work so as to avoid interference. In general, ductwork, heating piping, sprinkler piping and drainage lines take precedence over water, gas and electrical conduits. The Engineer regarding the arrangement of Work, which cannot be agreed upon by the Contractors, will make final decisions.
- C. Where the Work of the Contractor will be installed in close proximity to or will interfere with Work of other trades, assist in working out space conditions to make a satisfactory adjustment.

- D. If Work is installed before coordinating with other Divisions or so as to cause interference with Work of other Sections, the Contractor causing the interference will make necessary changes to correct the condition without extra charge to the Owner.
- E. Initial contact and coordination has been conducted with utility entities for the purpose of the preparation of Bid Documents. The Contractor shall coordinate all final specific utility requirements.
- F. Prepare coordination drawings and sections clearly showing how the work is to be installed in relation to the work of other trades, at no extra charge to the Owner. The Contractor shall prepare coordination drawings at a scale no less than 1/4" = 1'-0", showing the work of all trades, including but not limited to, the following: proposed ductwork installation in detail, including ceiling heights, duct heights, access doors, light fixtures, registers and diffusers, sprinkler piping, electrical distribution conduits, wires, panels and any other electrical work which may conflict with the sheet metal ducts or piping, waste and vent piping, water piping, and rain leaders. The Construction Manager/General Contractor shall coordinate the coordination process between the trades. The Sheet Metal Contractor shall initiate the coordination drawing basis by providing the approved duct fabrication drawings to the other trades. Each trade shall incorporate their systems electronically using a different color code. Establish a meeting schedule where the Engineer can be present, including initiation of a kickoff meeting to establish the process with all parties, Contractor Coordination Meetings, and Engineer/Contractor Coordination Review Meetings. Regular Contractor Coordination Meetings of all contractors involved shall be held to resolve all conflicts, assure accessibility, coordinate sequences and make adjustment to the layout to achieve the Architectural/engineering intent of spaces, ceiling heights, accessibility, and to maximize headroom clearances in preparation for the Engineer/Contractor Coordination Review Meetings. Forward one (1) preliminary copy to the Architect and Engineer each one (1) week prior to the Engineer Review Meetings identifying all unresolved conflicts. Upon resolving any outstanding conflicts, drawings shall be completed and all trades shall sign acceptance of the drawings and submit a minimum of six (6) prints of each drawing to the Engineer for review.

1.8 ACCEPTANCES

- A. The equipment, materials, Workmanship, design and arrangement of all Work installed are subject to the review of the Engineer.
- B. Within 30 days after the awarding of a Contract, submit to the Engineer for review a list of manufacturers of equipment proposed for the Work. The intent to use the exact makes specified does not relieve the Contractor of the responsibility of submitting such a list.
 - 1. If extensive or unacceptable delivery time is expected on a particular item of equipment specified, notify the Engineer, in writing, within 30 days of the awarding of the Contract. In such instances, deviations may be made pending acceptance by the Engineer or the Owner's representative.
- C. Where any specific material, process or method of construction or manufactured article is specified by reference to the catalog or model number of a manufacturer, the Specifications are to be used as a guide and are not intended to take precedence over the basic duty and

performance specified or noted on the Drawings. In all cases, verify the duty specified with the specific characteristics of the equipment offered for review. Equipment characteristics are to be used as mandatory requirements where the Contractor proposes to use an acceptable equivalent.

- D. If material or equipment is installed before shop drawing review, liability for its removal and replacement is assumed by the Contractor, at no extra charge to the Owner, if, in the opinion of the Engineer, the material or equipment does not meet the intent of the Drawings and Specifications.
- E. Failure on the part of the Engineer to reject shop drawings or to reject Work in progress shall not be interpreted as acceptance of Work not in conformance with the Drawings and/or Specifications. Correct Work not in conformance with the Drawings and/or Specifications whenever non-conformance is discovered.

1.9 EQUIPMENT DEVIATIONS

- A. Where the Contractor proposes to deviate (substitute or provide an equivalent) from the equipment or materials as hereinafter specified, he shall do so by making a request in writing. The Contractor shall state in his request whether it is a substitution or an equivalent to that specified and the amount of credit or extra cost involved. A copy of said request shall be included in the Base Bid with manufacturer's equipment cuts. The Base Bid shall be based on using the materials and equipment as specified and scheduled with no exceptions. Equipment Manufacturers Scheduled on Drawings are considered Base Bid and any other acceptable manufacturers listed in the specifications is considered a substitution and equipment deviation and subject to the requirements for equipment substitution and deviation. When any alternate manufacturer does not qualify acceptable, as determined by the Engineer, provide the Base Bid manufacturer at no additional cost to Owner.
- B. In these Specifications and on the accompanying Drawings, one or more makes of materials, apparatus or appliances may have been specified for use in this installation. This has been done for convenience in fixing the standard of workmanship, finish and design required for installation. In the event that only one (1) manufacturer of a product is specified and it is found that the manufacturer has discontinued the product, the Contractor shall use an acceptable equivalent product that meets the requirements of an equivalent product, as noted below, and has all the features of the originally specified product. The details of workmanship, finish and design, and the guaranteed performance of any material, apparatus or appliance which the Contractor desires to deviate for those mentioned herein shall also conform to these standards.
- C. Where no specific make of material, apparatus or appliance is mentioned, any first-class product made by a reputable manufacturer may be submitted for the Engineer's review.
- D. Where two or more names are given as equivalents, the Contractor must use the specified item or one of the named equivalents. Where one name only is used and is followed by the words "or acceptable equivalent", the Contractor must use the item named or he may apply for an equipment deviation through the prescribed manner in accordance with this Specification.

- E. Equipment, material or devices submitted for review as an "accepted equivalent" shall meet the following requirements:
1. The equivalent shall have the same construction features such as, but not limited to:
 - a. Material thickness, gauge, weight, density, etc.
 - b. Welded, riveted, bolted, etc., construction
 - c. Finish, undercoatings, corrosion protection
 2. The equivalent shall perform with the same or better operating efficiency.
 3. The equivalent shall have equal or greater reserve capacity.
 4. The equivalent shall be locally represented by the manufacturer for service, parts and technical information.
 5. The equivalent shall bear the same labels of performance certification as is applicable to the specified item, such as AMCA or ARI labels.
 6. The equivalent shall be similar dimensions and require service spaces.
- F. Where the Contractor proposes to use an item of equipment other than specified or detailed on the Drawings which requires any redesign of the structure, partitions, foundations, piping, wiring or any other part of the mechanical, electrical or architectural layout, all such redesign and all new drawings and detailing required therefore shall be prepared by the Designers of Record at the expense of the Contractor and at no additional cost to the Owner.
- G. Where such accepted deviation or substitution requires a different quantity and arrangement of piping, ductwork, valves, pumps, insulation, wiring, conduit and equipment from that specified or indicated on the Drawings, the Contractor shall, with the acceptance by the Engineer, furnish and install any such additional equipment required by the system at no additional cost to the Owner, including any costs added to other trades due to the substitution.
- H. The Engineer shall determine if an "accepted equivalent" to a manufacturer listed in the Specifications is considered acceptable.

1.10 SHOP DRAWINGS

- A. Refer to individual specification sections for additional submittal information.
- B. The Contractor shall submit for review detailed shop drawings of all equipment and material specified in each section and coordinated ductwork layouts. No material or equipment may be delivered to the job site or installed until the Contractor has received shop drawings for the particular material or equipment which have been properly reviewed.
- C. Shop drawings shall be submitted within 60 days after award of Contract before any material or equipment is purchased. The Contractor shall submit for review copies of all shop drawings to be incorporated in the Contract. Refer to the General Conditions and Supplementary General Conditions for the quantity of copies required for submission. Where quantities are not specified, provide seven (7) copies for review.

- D. Provide shop drawings for all devices specified under equipment specifications for all systems, materials, equipment and/or devices. Shop drawings shall include manufacturers' names, catalog numbers, cuts, diagrams and other such descriptive data as may be required to identify and accept the equipment. A complete list in each category (example: all fixtures) of all shop drawings, catalog cuts, material lists, etc., shall be submitted to the Engineer at one time. No consideration will be given to a partial shop drawing submittal.
 - 1. Equipment shop drawings shall contain full range performance curves, graphs, tables or other pertinent data which clearly indicates operational range of a given unit size. Computer generated/plotted curves, based solely on design performance, will not be accepted.
 - 2. All specific options and/or alternatives shall be clearly indicated. Failure to do so shall be grounds for rejection.
- E. Submittals shall be marked with the trade involved, i.e., HVAC, plumbing, fire protection, etc. and the specific associated specification section.
 - 1. Where multiple quantities or types of equipment are being submitted, provide a cover sheet (with a list of contents) on the submittal identifying the equipment or material being submitted.
- F. Failure to submit shop drawings in ample time for review shall not entitle the Contractor to an extension of Contract time. No claim for extension by reason of such default will be allowed, nor shall the Contractor be entitled to purchase, furnish and/or install equipment which has not been reviewed by the Engineer. The Contractor shall incur all costs associated with delay of construction due to equipment and/or materials arriving late due to late or improper shop drawing submittal.
- G. The Contractor shall furnish all necessary templates, patterns, etc., for installation work and for the purpose of making adjoining work conform; furnish setting plans and shop details to other trades as required.
- H. Acceptance rendered on shop drawings shall not be considered as a guarantee of measurements or building conditions. Where drawings are reviewed, review does not indicate that drawings have been checked in detail; said approval does not in any way relieve the Contractor from his responsibility or necessity of furnishing material or performing work as required by the Contract Drawings and Specifications. Verify available space prior to submitting shop drawings.
- I. Acceptance of shop drawings shall not apply to quantity nor relieve Contractor of his responsibility to comply with intent of Drawings and Specifications.
- J. Acceptance of shop drawings is final and no further changes will be allowed without the written consent of the Engineer.
- K. Shop drawing submittal sheets which may show items that are not being furnished shall have those items crossed off to clearly indicate which items will be furnished.

- L. Bidders shall not rely on any verbal clarification of the Drawings and/or Specifications. Any questions shall be referred to the Engineer at least five (5) working days prior to Bidding to allow for issuance of an Addendum. After the five (5) day deadline, Bidder shall make a decision and qualify the Bid, if the Bidder deems if necessary.
- M. Contractor shall make any corrections required by Engineer and shall resubmit required number of corrected copies of shop drawings or new samples until accepted. Contractor shall direct specific attention in writing or on resubmitted shop drawings to revisions other than corrections requested by Engineer on previous submissions. Engineer shall review no more than one resubmittal of any shop drawing or sample at Owner's expense. The fees for review of additional resubmittals shall be paid by the Contractor at the Engineer's standard rates.

1.11 CHANGES IN WORK

- A. A Change Order is a written order to the Contractor signed by the Owner and the Architect, issued after Contracts have been awarded, authorizing a change in the work or an adjustment in the Contract sum or the Contract time. A Change Order signed by the Contractor indicates his agreement therewith, including the adjustment in the Contract sum or the Contract time.
- B. All changes in the work shall follow the recommendations of the AIA "General Conditions of the Contract for Construction", Article 12.

1.12 MANUFACTURER'S IDENTIFICATION

- A. All component parts of each item of equipment or device shall bear the manufacturer's nameplate giving name of manufacturer, description, size, type, serial and model number, electrical characteristics, etc., in order to facilitate maintenance or replacement. The nameplate of a Contractor or distributor will not be acceptable.
- B. All material and equipment for the electrical portion of the mechanical systems shall bear the label of or be listed by UL, or other accredited authoritative agencies or testing organizations approved by the authority having jurisdiction.

1.13 RECORD DRAWINGS

- A. Maintain at the job site a record set of Mechanical Drawings on which any changes in location or routing of all equipment, materials and access panels shall be recorded.
- B. At the end of construction, the Contractor shall provide the Owner with a complete set of As-Built Drawings, including all updated coordination drawings, ductwork and piping plans. Prepare As-Built documentation utilizing the most recent version of AutoCAD. Provide the Owner with a "CD ROM" disk and one set of reproducible mylar documents.

- C. If electronic copies of the contract documents are made available to the Contractor for use in production of As-Built documentation, the Contractor assumes responsibility for completeness and accuracy of the As-Built documents.

Translation or manipulation of electronic documents provided to the Contractor is the responsibility of the Contractor. Electronic copies of the Contract drawings are available from the Engineer for a service fee of \$50 per sheet, to be paid directly to the Engineer, along with a waiver release form.

1.14 MATERIALS AND WORKMANSHIP

- A. All materials and apparatus required for the work, except as otherwise specifically indicated, shall be new, of first-class quality, and shall be furnished, delivered, erected, connected and finished in every detail and be so selected and arranged as to fit properly into the building spaces. Where no specific type or quality of material is given, a first-class standard article as accepted by industry standards shall be furnished.
- B. The Contractor shall furnish the services of an experienced superintendent who shall be constantly in charge of the installation of the work together with all skilled workmen, fitters, metal workers, welders, helpers and laborers required to unload, transfer, erect, connect, adjust, start, operate and test each system.
- C. Unless otherwise specifically indicated on the Drawings or Specifications, all equipment and materials shall be installed with the acceptance of the Engineer and in accordance with the recommendations of the manufacturer. This includes the performance of such tests as the manufacturer recommends.
- D. All labor for installation of mechanical systems shall be performed by experienced, skilled tradesmen under the supervision of a licensed journeyman foreman. All work shall be of a quality consistent with good trade practice and shall be installed in a neat, workmanlike manner. The Engineer reserves the right to reject any work which, in his opinion, has been installed in a substandard, dangerous or unserviceable manner. The Contractor shall replace said work in a satisfactory manner at no extra cost to the Owner.

1.15 PROTECTION OF MATERIALS AND EQUIPMENT

- A. Work under each Section shall include protecting the work and material of all other Sections from damage by work or workmen and shall include making good all damage thus caused.
- B. The Contractor shall be responsible for work and equipment until the facility has been accepted by the Owner. Protect work against theft, injury or damage and carefully store material and equipment received on site which is not immediately installed. Close open ends of work with temporary covers or plugs during construction to prevent entry of foreign material.
- C. Work under each Section includes receiving, unloading, uncrating, storing, protecting, setting in place and completely connecting equipment supplied under each Section. Work under each

Section shall also include exercising special care in handling and protecting equipment and fixtures, and shall include the cost of replacing any of the equipment and fixtures which are missing or damaged.

- D. Equipment and material stored on the job site shall be protected from the weather, vehicles, dirt and/or damage by workmen or machinery. Insure that all electrical or absorbent equipment or material is protected from moisture during storage.

1.16 BASES AND SUPPORTS

- A. Unless otherwise specifically noted, the Contractor shall furnish all necessary supports, rails, framing, bases and piers required for all equipment furnished under this Division.
- B. Unless otherwise indicated in individual trade Sections, pumps, fans, air handlers, boilers, chillers, tanks, compressors and other rotating machinery shall be mounted on a minimum of four (4") inch high concrete pads which shall be furnished and installed per Division 3. All pads shall be extended not less than four (4") inches beyond machine base in all directions and sufficient for seismic anchoring with top edge chamfered.
- C. Shop drawings of all foundations and pads shall be submitted to the Engineer for review before they are constructed. The Mechanical Contractor shall field coordinate all required dimensional and necessary loading information.
- D. Construction of foundations, supports, pads, bases and piers where mounted on the floor shall be of the same finish quality as the adjacent and surrounding flooring material.
- E. Unless otherwise shown, all equipment shall be securely attached to the building structure in an acceptable manner. Attachments shall be of a strong and durable nature; any attachments that are insufficient, in the opinion of the Engineer, shall be replaced as directed without extra cost to the Owner.
- F. All equipment supports shall be designed and constructed such that the equipment will be capable of resisting both vertical and horizontal movement. The equipment shall be positively anchored to the bases or supports to resist vertical movement. The equipment and its supports shall be provided with suitable restraints to resist horizontal movement from any direction as dictated by applicable seismic Codes.

1.17 FIRE-STOPS AND SEALS

- A. Refer to Division 7 Specification for additional and more specific information.
- B. Fire-stopping systems shall be submitted as shop drawing.
- C. Penetrations through fire-rated walls, ceiling or floors shall be sealed with a UL approved fire-stop fitting classified for an hourly rating equivalent to the fire rating of the wall, ceiling or floor.

- D. Thruwall and floor seals shall be used to provide a positive means of sealing pipes or ducts which pass through the concrete foundation of a structure below grade or below ground water level. Seals shall also be used at entry points through concrete walls or floors which must be sealed.
- E. All piping and conduit penetrations through the roof shall be provided with Pate Type PCA pipe curb assemblies or acceptable equivalent. Coordinate installation details with the roofing system being used for the project.

1.18 CUTTING AND PATCHING

- A. All cutting and patching shall be done per Division 1 requirements. The Contractor shall furnish sketches showing the location and sizes of all openings, chases, etc., required for the installation of work.
- B. Work under this Division shall include furnishing, locating and setting inserts and/or sleeves required before the floors and walls are built or be responsible for cutting, drilling or chopping where sleeves and inserts were not installed or correctly located. The Contractor shall do all drilling required for the installation of hangers.
- C. Exercise extreme caution when core drilling or punching openings in concrete floor slabs in order to avoid cutting or damaging structural members. No structural members or structural slabs/floors shall be cut without the written acceptance of the Structural Engineer and all such cutting shall be done in a manner directed by him.

1.19 SCAFFOLDING, RIGGING, HOISTING

- A. The Contractor shall furnish all scaffolding, rigging, hoisting and services necessary for erection and delivery into the premises any equipment and apparatus furnished under this Division. Remove same from premises when no longer required.

1.20 WATERPROOFING

- A. Where any work pierces waterproofing, including waterproof concrete and floors in wet areas, the method of installation shall be reviewed by the Engineer before work is done. The Contractor shall furnish all necessary sleeves, caulking and flashing required to make openings absolutely watertight.

1.21 ACCESSIBILITY AND ACCESS PANELS

- A. Locate all equipment which must be serviced, operated or maintained in fully accessible positions. Equipment shall include, but not be limited to: motors, controllers, coil, valves, switchgear, drain points, etc. Access doors shall be furnished if required for better accessibility. Minor deviations from the Drawings may be made to allow better accessibility, but changes of

magnitude or which involve extra cost shall not be made without the acceptance of the Engineer.

- B. Access doors in walls, ceilings, floors, etc., shall be field coordinated. It is the responsibility of the Contractor to coordinate and provide information regarding the sizes and quantities of access doors required for his work.

The Contractor shall arrange his work in such a manner as to minimize the quantity of access doors required, such as grouping shutoff valves in the same area. Where possible, locate valves in already accessible areas, such as lay-in ceilings, etc.

- C. On a clean set of prints, the Contractor shall mark in red pencil the location of each required access door, including its size and fire rating (if any), and shall submit the print to the Architect for review before access doors are purchased or installed.
- D. Upon completion of the Project, the Contractor shall physically demonstrate that all equipment and devices installed have been located and/or provided with adequate access panels for repair, maintenance and/or operation. Any equipment not so furnished shall be relocated or provided with additional access panels by the installing Contractor at no additional cost to the Owner.
- E. Permanent ladders for access to equipment when shown on Plans shall be furnished and installed. Coordinate exact requirements in field.

1.22 TEMPORARY OPENINGS

- A. The Contractor shall ascertain from an examination of the Drawings whether any special temporary openings in the building will be required for the admission of apparatus provided under this Division and shall coordinate the requirements accordingly. In the event of failure of the Contractor to give sufficient notice in time to arrange for these openings during construction, the Contractor shall assume all costs of providing such openings thereafter.

1.23 PAINTING

- A. All finish painting in completed areas shall be performed per Division 9 of the Specifications.
- B. All materials shipped to the job site under this Division, such as grilles, registers and/or radiation covers, shall have standard manufacturer's finish, unless otherwise specified.
- C. The Contractor shall paint the interior of all ducts wherever the interior of the duct can be seen through a register or louver. Paint shall be flat black, rust preventative type.
- D. The Contractor shall paint conduits, pipe and equipment wherever it can be seen through a register or louver. Paint shall not cover-up labels and other identifying items. Paint shall be flat black, rust preventative type.

- E. All uninsulated outdoor piping and fittings shall be properly primed with zinc-rich primer and finished with a minimum of two (2) coats of high grade exterior enamel.

1.24 QUIET OPERATION

- A. Equipment and material used in the various systems described herein shall not produce a sound level greater than 55 decibels in the area served.

If noise level is deemed objectionable by the Owner/Engineer, the Contractor shall test and record sound levels in the presence of the Owner/Engineer. The sound level shall be observed on the "A" weighting network of a sound level or sound survey meter. The ASHRAE "Guide and Data Book" provides a means to determine sound level of mechanical equipment when the total of background plus equipment sound levels exceeds the minimum acceptable equipment sound level.

- B. If objectionable noises or vibrations of any magnitude are produced and transmitted to occupied portions of the building by apparatus, piping, ducts or other parts of the mechanical work, the Contractor shall make such changes or additions as necessary without extra cost to the Owner.

1.25 MAINTENANCE

- A. The Contractor shall provide the necessary skilled labor to assure the proper operation and to provide all required current and preventative maintenance for all equipment and controls provided under this Division until final acceptance of the building by the Owner. The Contractor shall not assume acceptance of the building by the Owner until he receives written notification.

- B. The Contractor shall receive calls for any and all problems experienced in the operation of the equipment provided under this Division and he shall take steps to immediately correct any deficiencies that may exist.

- C. The Contractor shall provide a check list and shall put a copy of it in the boiler or main mechanical room. The check list shall itemize each piece of equipment furnished under his Section.

- 1. The Contractor shall certify on this check list that he has examined each piece of equipment and that, in his opinion, it is operating as intended by the manufacturer, it has been properly lubricated, and that all necessary current and preventative maintenance has been performed as recommended by the manufacturer and by good and accepted practice.

- D. The Contractor shall check all controls in the building to ascertain that they are functioning as designed. This shall apply to all thermostats, aquastats, humidistats, freezestats and firestats, etc. This portion of the work shall be performed by the Contractor who installed the controls.

- E. During construction, the Contractor shall ensure that all filters are in place on all equipment. If the equipment is operated during construction (see restrictions section of this specification),

strict attention shall be paid to maintaining clean and effective filters and cleaning ductwork and equipment. Filters shall be new and/or clean when the system testing and balancing takes place. The Contractor shall bear the cost of all filters and media during construction until final acceptance by the Owner. This requirement shall apply equally to fluid filters and strainers.

- F. Where normal preventative maintenance for any piece of equipment requires special tools, the Contractor shall furnish the appropriate tools for that piece of equipment (i.e., special filter removal hooks, valve wrenches, etc.).

1.26 LUBRICATION

- A. All equipment installed under this Contract having moving parts and requiring lubrication shall be properly lubricated according to manufacturer's recommendations prior to testing and operation. Any such equipment discovered to have been operated before lubrication by the Contractor is subject to rejection and replacement at no additional cost to the Owner. Units furnished with sealed bearings are exempted.
- B. The Contractor shall furnish and install, as appropriate on all equipment requiring lubrication, Zerk pressure gun grease fittings or sight gravity-feed oilers equipped with shutoff and needle valve adjustment. Units furnished with sealed bearings and lifetime lubrication are exempted. All fittings and oilers are to be fully accessible for lubrication with equipment which does not require special adapters. Where fittings would be otherwise inaccessible, furnish and install extended grease lines.

1.27 CLEANING

- A. The Contractor shall be responsible for keeping the jobsite clean, safe and neat throughout the duration of construction. The Contractor shall clean up his own debris daily and shall coordinate removal of rubbish and debris with the General Contractor/Construction Manager.
 - 1. No debris, construction materials, cigarette butts, coffee cups, etc., shall be left above suspended ceilings.
- B. The Contractor shall thoroughly clean and flush all piping, ducts and equipment of all foreign substances, oils, burrs, solder, flux, etc., inside and out before being placed in operation.
- C. If any part of a system should be stopped or damaged by any foreign matter after being placed in operation, the system shall be disconnected, cleaned and reconnected wherever necessary to locate and/or remove obstructions. Any work damaged in the course of removing obstructions shall be repaired or replaced when the system is reconnected at no additional cost to the Owner.
- D. During the course of construction, all ducts and pipes shall be capped in an acceptable manner to insure adequate protection against the entrance of foreign matter.

- E. Upon completion of all work under the Contract, the Contractor shall remove from the premises all rubbish, debris and excess materials left over from his work. Any oil or grease stains on floor areas caused by the Contractor shall be removed and floor areas left clean.

1.28 OPERATING INSTRUCTIONS

- A. Upon completion of all work and tests, the Contractor shall furnish the necessary skilled labor and helpers for operating his system and equipment for a period specified under each applicable Section of this Division. During this period, he shall fully instruct the Owner or the Owner's representative in the operation, adjustment and maintenance of all equipment furnished. The Contractor shall give at least 72 hours notice to the Owner and the Engineer in advance of this period.
- B. The Contractor shall formally submit for delivery to the Engineer three (3) complete bound sets of typewritten or blueprinted instructions for operating and maintaining all systems and equipment included in this Division. All instructions shall be submitted in draft for review prior to final issue. Manufacturer's advertising literature or catalogs will not be acceptable for operating and maintenance instruction.
- C. The Contractor, in the above-mentioned instructions, shall include the maintenance schedule for the principal items of equipment furnished under this Division.
- D. The appropriate Contractor shall physically demonstrate procedures for all routine maintenance of all equipment furnished under each respective Section to assure accessibility to all devices.
- E. An authorized manufacturer's representative shall attest in writing that the equipment has been properly installed prior to startup of any major equipment. The following equipment will require this inspection: pumps; air conditioning equipment, controls, air handling equipment, boilers. These letters will be bound into the operating and maintenance books.
- F. Refer to individual trade Sections for any other particular requirements related to operating instructions.

1.29 ADJUSTING AND TESTING

- A. After all the equipment and accessories to be furnished are in place, they shall be put in final adjustment and subjected to such operating tests so as to assure the Engineer that they are in proper adjustment and in satisfactory, permanent operating condition.
- B. Where requested by the Engineer, a factory-trained service engineering representative shall inspect the installation and assist in the initial startup and adjustment to the equipment. The period of these services shall be for such time as necessary to secure proper installation and adjustments. After the equipment is placed in permanent operation, the service engineering representative shall supervise the initial operation of the equipment and instruct the personnel responsible for operation and maintenance of the equipment. The service engineering

representative shall notify the Contractor in writing that the equipment was installed according to manufacturer's recommendations and is operating as intended by the manufacturer.

1.30 GUARANTEES

- A. The Contractor shall guarantee all equipment, material and workmanship under these Specifications and the Contract for a period of one (1) year from the date of final acceptance by Owner, unless otherwise noted.
- B. All refrigeration compressors shall have five (5) year guarantee from the date of final acceptance by the Owner unless otherwise noted.
- C. During this guarantee period, all defects developing through faulty equipment, materials or workmanship shall be corrected or replaced immediately by the Contractor without expense to the Owner. Such repairs or replacements shall be made to the Engineer's satisfaction.

1.31 RESTRICTIONS

- A. Mechanical equipment provided under this Division may not be used for temporary heating/cooling requirements due to premature wear and dirt/dust infiltration. Written approval may be obtained from the Owner only after submission of a written cleaning plan and guarantee extension.
- B. Piping shall not be run in any concrete floor slab. Written approval from the Structural Engineer may be obtained only after submission and approval of a layout shop drawing.

END OF SECTION 230050

SECTION 230513 - COMMON MOTOR REQUIREMENTS FOR HVAC EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes general requirements for single-phase and polyphase, general-purpose, horizontal, small and medium, squirrel-cage induction motors for use on ac power systems up to 600 V and installed at equipment manufacturer's factory or shipped separately by equipment manufacturer for field installation.

1.3 COORDINATION

- A. Coordinate features of motors, installed units, and accessory devices to be compatible with the following:
 - 1. Motor controllers.
 - 2. Torque, speed, and horsepower requirements of the load.
 - 3. Ratings and characteristics of supply circuit and required control sequence.
 - 4. Ambient and environmental conditions of installation location.

PART 2 - PRODUCTS

2.1 GENERAL MOTOR REQUIREMENTS

- A. Comply with NEMA MG 1 unless otherwise indicated.
- B. Comply with IEEE 841 for severe-duty motors.

2.2 MOTOR CHARACTERISTICS

- A. Duty: Continuous duty at ambient temperature of 40 deg C and at altitude of 3300 feet (1000 m) above sea level.
- B. Capacity and Torque Characteristics: Sufficient to start, accelerate, and operate connected loads at designated speeds, at installed altitude and environment, with indicated operating sequence, and without exceeding nameplate ratings or considering service factor.

2.3 POLYPHASE MOTORS

- A. Description: NEMA MG 1, Design B, medium induction motor.
- B. Efficiency: Energy efficient, as defined in NEMA MG 1.
- C. Service Factor: 1.15.
- D. Multispeed Motors: Variable torque.
 - 1. For motors with 2:1 speed ratio, consequent pole, single winding.
 - 2. For motors with other than 2:1 speed ratio, separate winding for each speed.
- E. Multispeed Motors: Separate winding for each speed.
- F. Rotor: Random-wound, squirrel cage.
- G. Bearings: Regreasable, shielded, antifriction ball bearings suitable for radial and thrust loading.
- H. Temperature Rise: Match insulation rating.
- I. Insulation: Class F.
- J. Code Letter Designation:
 - 1. Motors 15 HP and Larger: NEMA starting Code F or Code G.
 - 2. Motors Smaller than 15 HP: Manufacturer's standard starting characteristic.
- K. Enclosure Material: Cast iron for motor frame sizes 324T and larger; rolled steel for motor frame sizes smaller than 324T.

2.4 POLYPHASE MOTORS WITH ADDITIONAL REQUIREMENTS

- A. Motors Used with Reduced-Voltage and Multispeed Controllers: Match wiring connection requirements for controller with required motor leads. Provide terminals in motor terminal box, suited to control method.
- B. Motors Used with Variable Frequency Controllers: Ratings, characteristics, and features coordinated with and approved by controller manufacturer.
 - 1. Windings: Copper magnet wire with moisture-resistant insulation varnish, designed and tested to resist transient spikes, high frequencies, and short time rise pulses produced by pulse-width modulated inverters.
 - 2. Energy- and Premium-Efficient Motors: Class B temperature rise; Class F insulation.
 - 3. Inverter-Duty Motors: Class F temperature rise; Class H insulation.
 - 4. Thermal Protection: Comply with NEMA MG 1 requirements for thermally protected motors.
- C. Severe-Duty Motors: Comply with IEEE 841, with 1.15 minimum service factor.

2.5 SINGLE-PHASE MOTORS

- A. Motors larger than 1/20 hp shall be one of the following, to suit starting torque and requirements of specific motor application:
 - 1. Permanent-split capacitor.
 - 2. Split phase.
 - 3. Capacitor start, inductor run.
 - 4. Capacitor start, capacitor run.
- B. Multispeed Motors: Variable-torque, permanent-split-capacitor type.
- C. Bearings: Prelubricated, antifriction ball bearings or sleeve bearings suitable for radial and thrust loading.
- D. Motors 1/20 HP and Smaller: Shaded-pole type.
- E. Thermal Protection: Internal protection to automatically open power supply circuit to motor when winding temperature exceeds a safe value calibrated to temperature rating of motor insulation. Thermal-protection device shall automatically reset when motor temperature returns to normal range.

PART 3 - EXECUTION (Not Applicable)

END OF SECTION 230513

SECTION 230523.12 - BALL VALVES FOR HVAC PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Brass ball valves.
2. Bronze ball valves.
3. Steel ball valves.
4. Iron ball valves.

1.3 DEFINITIONS

- A. CWP: Cold working pressure.
- B. SWP: Steam working pressure.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of valve.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Prepare valves for shipping as follows:
 1. Protect internal parts against rust and corrosion.
 2. Protect threads, flange faces, and weld ends.
 3. Set ball valves open to minimize exposure of functional surfaces.
- B. Use the following precautions during storage:
 1. Maintain valve end protection.
 2. Store valves indoors and maintain at higher-than-ambient-dew-point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.
- C. Use sling to handle large valves; rig sling to avoid damage to exposed parts. Do not use operating handles or stems as lifting or rigging points.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR VALVES

- A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.
- B. ASME Compliance:
 - 1. ASME B1.20.1 for threads for threaded-end valves.
 - 2. ASME B16.1 for flanges on iron valves.
 - 3. ASME B16.5 for flanges on steel valves.
 - 4. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
 - 5. ASME B16.18 for solder-joint connections.
 - 6. ASME B31.1 for power piping valves.
 - 7. ASME B31.9 for building services piping valves.
- C. Bronze valves shall be made with dezincification-resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc are not permitted.
- D. Refer to HVAC valve schedule articles for applications of valves.
- E. Valve Pressure-Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.
- F. Valve Sizes: Same as upstream piping unless otherwise indicated.
- G. Valve Actuator Types:
 - 1. Gear Actuator: For quarter-turn valves NPS 4 (DN 100) and larger.
 - 2. Handlever: For quarter-turn valves smaller than NPS 4 (DN 100).
- H. Valves in Insulated Piping:
 - 1. Include 2-inch (50-mm) stem extensions.
 - 2. Extended operating handle of nonthermal-conductive material, and protective sleeves that allow operation of valves without breaking the vapor seals or disturbing insulation.
 - 3. Memory stops that are fully adjustable after insulation is applied.
- I. Valve Bypass and Drain Connections: MSS SP-45.

2.2 BRONZE BALL VALVES

- A. Two-Piece Bronze Ball Valves with Full Port and Stainless-Steel Trim:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Crane; Crane Energy Flow Solutions.
- b. NIBCO INC.
- c. Watts; a Watts Water Technologies company.

2. Description:

- a. Standard: MSS SP-110.
- b. SWP Rating: 150 psig (1035 kPa).
- c. CWP Rating: 600 psig (4140 kPa).
- d. Body Design: Two piece.
- e. Body Material: Bronze.
- f. Ends: Threaded.
- g. Seats: PTFE.
- h. Stem: Stainless steel.
- i. Ball: Stainless steel, vented.
- j. Port: Full.

B. Three-Piece Bronze Ball Valves with Full Port Stainless-Steel Trim:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Hammond Valve.
- b. NIBCO INC.
- c. Watts; a Watts Water Technologies company.

2. Description:

- a. Standard: MSS SP-110.
- b. SWP Rating: 150 psig (1035 kPa).
- c. CWP Rating: 600 psig (4140 kPa).
- d. Body Design: Three piece.
- e. Body Material: Bronze.
- f. Ends: Threaded.
- g. Seats: PTFE.
- h. Stem: Stainless steel.
- i. Ball: Stainless steel, vented.
- j. Port: Full.

2.3 STEEL BALL VALVES

A. Class 150 Steel Ball Valves with Full Port and Stainless-Steel Trim:

1. Manufacturers: Subject to compliance with requirements, provide products by the following:

- a. CRANE.
- b. NIBCO INC.
- c. Watts.

2. Description:
 - a. Standard: MSS SP-72.
 - b. CWP Rating: 285 psig (1964 kPa).
 - c. Body Design: Split body.
 - d. Body Material: Carbon steel, ASTM A 216, Type WCB.
 - e. Ends: Flanged.
 - f. Seats: PTFE.
 - g. Stem: Stainless steel.
 - h. Ball: Stainless steel, vented.
 - i. Port: Full.

B. Class 300 Steel Ball Valves with Full Port and Stainless-Steel Trim:

1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. CRANE.
 - b. NIBCO INC.
 - c. Watts.
2. Description:
 - a. Standard: MSS SP-72.
 - b. CWP Rating: 720 psig (4960 kPa).
 - c. Body Design: Split body.
 - d. Body Material: Carbon steel, ASTM A 216, Type WCB.
 - e. Ends: Flanged.
 - f. Seats: PTFE.
 - g. Stem: Stainless steel.
 - h. Ball: Stainless steel, vented.
 - i. Port: Full.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.
- B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.
- C. Examine threads on valve and mating pipe for form and cleanliness.

- D. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

3.2 VALVE INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Locate valves for easy access and provide separate support where necessary.
- C. Install valves in horizontal piping with stem at or above center of pipe.
- D. Install valves in position to allow full stem movement.
- E. Install valve tags. Comply with requirements in Section 230553 "Identification for HVAC Piping and Equipment" for valve tags and schedules.

3.3 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

- A. If valves with specified SWP classes or CWP ratings are unavailable, the same types of valves with higher SWP classes or CWP ratings may be substituted.
- B. Select valves with the following end connections:
 - 1. For Copper Tubing, NPS 2 (DN 50) and Smaller: Threaded ends except where solder-joint valve-end option is indicated in valve schedules below.
 - 2. For Copper Tubing, NPS 2-1/2 to NPS 4 (DN 65 to DN 100): Flanged ends except where threaded valve-end option is indicated in valve schedules below.
 - 3. For Copper Tubing, NPS 5 (DN 125) and Larger: Flanged ends.
 - 4. For Steel Piping, NPS 2 (DN 50) and Smaller: Threaded ends.
 - 5. For Steel Piping, NPS 2-1/2 to NPS 4 (DN 65 to DN 100): Flanged ends except where threaded valve-end option is indicated in valve schedules below.
 - 6. For Steel Piping, NPS 5 (DN 125) and Larger: Flanged ends.

3.4 HEATING-WATER VALVE SCHEDULE

- A. Pipe NPS 2 (DN 50) and Smaller: Two or Three piece, full port, bronze with stainless-steel trim.
 - 1. Valves may be provided with solder-joint ends instead of threaded ends.
- B. Pipe NPS 2-1/2 (DN 65) and Larger:
 - 1. Iron ball valves.

- a. Iron Valves, NPS 2-1/2 to NPS 4 (DN 65 to DN 100): May be provided with threaded ends instead of flanged ends.
2. Class 150 steel ball valves.

END OF SECTION 230523.12

SECTION 230523.14 - CHECK VALVES FOR HVAC PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Bronze lift check valves.
 - 2. Bronze swing check valves.
 - 3. Iron swing check valves.
 - 4. Iron swing check valves with closure control.
 - 5. Iron, grooved-end swing check valves.
 - 6. Iron, center-guided check valves.
 - 7. Iron, plate-type check valves.

1.3 DEFINITIONS

- A. CWP: Cold working pressure.
- B. EPDM: Ethylene propylene copolymer rubber.
- C. NBR: Acrylonitrile-butadiene, Buna-N, or nitrile rubber.
- D. SWP: Steam working pressure.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of valve.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Prepare valves for shipping as follows:
 - 1. Protect internal parts against rust and corrosion.
 - 2. Protect threads, flange faces, grooves, and weld ends.
 - 3. Block check valves in either closed or open position.

- B. Use the following precautions during storage:
 - 1. Maintain valve end protection.
 - 2. Store valves indoors and maintain at higher than ambient dew point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.
- C. Use sling to handle large valves; rig sling to avoid damage to exposed parts. Do not use handwheels or stems as lifting or rigging points.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR VALVES

- A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.
- B. ASME Compliance:
 - 1. ASME B1.20.1 for threads for threaded-end valves.
 - 2. ASME B16.1 for flanges on iron valves.
 - 3. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
 - 4. ASME B16.18 for solder joint.
 - 5. ASME B31.1 for power piping valves.
 - 6. ASME B31.9 for building services piping valves.
- C. AWWA Compliance: Comply with AWWA C606 for grooved-end connections.
- D. Bronze valves shall be made with dezincification-resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc are not permitted.
- E. Valve Pressure-Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.
- F. Valve Sizes: Same as upstream piping unless otherwise indicated.
- G. Valve Bypass and Drain Connections: MSS SP-45.

2.2 BRONZE SWING CHECK VALVES

- A. Class 125, Bronze Swing Check Valves with Nonmetallic Disc:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Crane; Crane Energy Flow Solutions.
 - b. NIBCO INC.

- c. Watts; a Watts Water Technologies company.
2. Description:
 - a. Standard: MSS SP-80, Type 4.
 - b. CWP Rating: 200 psig (1380 kPa).
 - c. Body Design: Horizontal flow.
 - d. Body Material: ASTM B 62, bronze.
 - e. Ends: Threaded.
 - f. Disc: PTFE.
- B. Class 150, Bronze Swing Check Valves with Nonmetallic Disc:
 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Crane; Crane Energy Flow Solutions.
 - b. NIBCO INC.
 - c. Watts; a Watts Water Technologies company.
 2. Description:
 - a. Standard: MSS SP-80, Type 4.
 - b. CWP Rating: 300 psig (2070 kPa).
 - c. Body Design: Horizontal flow.
 - d. Body Material: ASTM B 62, bronze.
 - e. Ends: Threaded.
 - f. Disc: PTFE.

2.3 IRON SWING CHECK VALVES

- A. Class 125, Iron Swing Check Valves with Nonmetallic-to-Metal Seats:
 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Crane; Crane Energy Flow Solutions.
 - b. NIBCO.
 - c. Stockham; Crane Energy Flow Solutions.
 2. Description:
 - a. Standard: MSS SP-71, Type I.
 - b. NPS 2-1/2 to NPS 12 (DN 65 to DN 300), CWP Rating: 200 psig (1380 kPa).
 - c. NPS 14 to NPS 24 (DN 350 to DN 600), CWP Rating: 150 psig (1035 kPa).
 - d. Body Design: Clear or full waterway.
 - e. Body Material: ASTM A 126, gray iron with bolted bonnet.
 - f. Ends: Flanged.

- g. Trim: Composition.
- h. Seat Ring: Bronze.
- i. Disc Holder: Bronze.
- j. Disc: PTFE.
- k. Gasket: Asbestos free.

B. Class 250, Iron Swing Check Valves with Metal Seats:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Crane; Crane Energy Flow Solutions.
 - b. NIBCO INC.
 - c. Watts; a Watts Water Technologies company.
2. Description:
 - a. Standard: MSS SP-71, Type I.
 - b. NPS 2-1/2 to NPS 12 (DN 65 to DN 300), CWP Rating: 500 psig (3450 kPa).
 - c. NPS 14 to NPS 24 (DN 350 to DN 600), CWP Rating: 300 psig (2070 kPa).
 - d. Body Design: Clear or full waterway.
 - e. Body Material: ASTM A 126, gray iron with bolted bonnet.
 - f. Ends: Flanged.
 - g. Trim: Bronze.
 - h. Gasket: Asbestos free.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.
- B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.
- C. Examine threads on valve and mating pipe for form and cleanliness.
- D. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

3.2 VALVE INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Locate valves for easy access and provide separate support where necessary.
- C. Install valves in horizontal piping with stem at or above center of pipe.
- D. Install valves in position to allow full stem movement.
- E. Install check valves for proper direction of flow and as follows:
 - 1. Swing Check Valves: In horizontal position with hinge pin level.
 - 2. Lift Check Valves: With stem upright and plumb.
- F. Install valve tags. Comply with requirements for valve tags and schedules in Section 230553 "Identification for HVAC Piping and Equipment."

3.3 ADJUSTING

- A. Adjust or replace valve packing after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves if persistent leaking occurs.

3.4 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

- A. If valve applications are not indicated, use the following:
 - 1. Pump-Discharge Check Valves:
 - a. NPS 2 (DN 50) and Smaller: Non Slam bronze swing check valves with nonmetallic disc.
 - b. NPS 2-1/2 (DN 65) and Larger: Non Slam iron swing check valves with lever and weight or with spring or iron, center-guided, resilient-seat check valves.
- B. If valves with specified SWP classes or CWP ratings are unavailable, the same types of valves with higher SWP classes or CWP ratings may be substituted.
- C. Select valves, except wafer types, with the following end connections:
 - 1. For Copper Tubing, NPS 2 (DN 50) and Smaller: Threaded ends except where solder-joint valve-end option is indicated in valve schedules.
 - 2. For Copper Tubing, NPS 2-1/2 to NPS 4 (DN 65 to DN 100): Flanged ends except where threaded valve-end option is indicated in valve schedules.
 - 3. For Copper Tubing, NPS 5 (DN 125) and Larger: Flanged ends.
 - 4. For Steel Piping, NPS 2 (DN 50) and Smaller: Threaded ends.

5. For Steel Piping, NPS 2-1/2 to NPS 4 (DN 65 to DN 100): Flanged ends except where threaded valve-end option is indicated in valve schedules.
6. For Steel Piping, NPS 5 (DN 125) and Larger: Flanged ends.

3.5 HEATING-WATER VALVE SCHEDULE

A. Pipe NPS 2 (DN 50) and Smaller:

1. Bronze Valves: May be provided with solder-joint ends instead of threaded ends.
2. Bronze Swing Check Valves: Class 125, nonmetallic disc.

B. Pipe NPS 2-1/2 (DN 65) and Larger:

1. Iron Valves, NPS 2-1/2 to NPS 4 (DN 65 to DN 100): May be provided with threaded ends instead of flanged ends.
2. Iron Swing Check Valves: Class 250, nonmetallic-to-metal seats.
3. Iron Swing Check Valves with Closure Control, NPS 2-1/2 to NPS 12 (DN 65 to DN 300): Class 125, lever and spring.

END OF SECTION 230523.14

SECTION 230548 - VIBRATION AND SEISMIC CONTROLS FOR HVAC

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Elastomeric isolation pads.
2. Elastomeric isolation mounts.
3. Restrained elastomeric isolation mounts.
4. Open-spring isolators.
5. Housed-spring isolators.
6. Restrained-spring isolators.
7. Housed-restrained-spring isolators.
8. Pipe-riser resilient supports.
9. Resilient pipe guides.
10. Air-spring isolators.
11. Restrained-air-spring isolators.
12. Elastomeric hangers.
13. Spring hangers.
14. Snubbers.
15. Restraint channel bracings.
16. Restraint cables.
17. Seismic-restraint accessories.
18. Mechanical anchor bolts.
19. Adhesive anchor bolts.
20. Vibration isolation equipment bases.
21. Restrained isolation roof-curb rails.

B. Related Requirements:

1. Section 210548 "Vibration and Seismic Controls for Fire Suppression" for devices for fire-suppression equipment and systems.
2. Section 220548 "Vibration and Seismic Controls for Plumbing" for devices for plumbing equipment and systems.

1.3 DEFINITIONS

- A. IBC: International Building Code.
- B. ICC-ES: ICC-Evaluation Service.
- C. OSHPD: Office of Statewide Health Planning & Development (for the State of California).

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include rated load, rated deflection, and overload capacity for each vibration isolation device.
 - 2. Illustrate and indicate style, material, strength, fastening provision, and finish for each type and size of vibration isolation device and seismic-restraint component required.
 - a. Tabulate types and sizes of seismic restraints, complete with report numbers and rated strength in tension and shear as evaluated by an agency acceptable to authorities having jurisdiction.
 - b. Annotate to indicate application of each product submitted and compliance with requirements.
 - 3. Interlocking Snubbers: Include ratings for horizontal, vertical, and combined loads.
- B. Shop Drawings:
 - 1. Detail fabrication and assembly of equipment bases. Detail fabrication including anchorages and attachments to structure and to supported equipment. Include adjustable motor bases, rails, and frames for equipment mounting.
 - 2. Vibration Isolation Base Details: Detail fabrication including anchorages and attachments to structure and to supported equipment. Include adjustable motor bases, rails, and frames for equipment mounting.
- C. Delegated-Design Submittal: For each vibration isolation and seismic-restraint device.
 - 1. Include design calculations and details for selecting vibration isolators, seismic restraints, and vibration isolation bases complying with performance requirements, design criteria, and analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
 - 2. Design Calculations: Calculate static and dynamic loading due to equipment weight, operation, and seismic forces required to select vibration isolators and seismic restraints and for designing vibration isolation bases.
 - a. Coordinate design calculations with wind load calculations required for equipment mounted outdoors. Comply with requirements in other Sections for equipment mounted outdoors.

3. Riser Supports: Include riser diagrams and calculations showing anticipated expansion and contraction at each support point, initial and final loads on building structure, spring deflection changes, and seismic loads. Include certification that riser system was examined for excessive stress and that none exists.
4. Seismic-Restraint Details:
 - a. Design Analysis: To support selection and arrangement of seismic restraints. Include calculations of combined tensile and shear loads.
 - b. Details: Indicate fabrication and arrangement. Detail attachments of restraints to the restrained items and to the structure. Show attachment locations, methods, and spacings. Identify components, list their strengths, and indicate directions and values of forces transmitted to the structure during seismic events. Indicate association with vibration isolation devices.
 - c. Coordinate seismic-restraint and vibration isolation details with wind-restraint details required for equipment mounted outdoors. Comply with requirements in other Sections for equipment mounted outdoors.
 - d. Preapproval and Evaluation Documentation: By an agency acceptable to authorities having jurisdiction, showing maximum ratings of restraint items and the basis for approval (tests or calculations).

1.5 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Show coordination of vibration isolation device installation and seismic bracing for HVAC piping and equipment with other systems and equipment in the vicinity, including other supports and restraints, if any.
- B. Qualification Data: For professional engineer and testing agency.
- C. Welding certificates.
- D. Field quality-control reports.

1.6 QUALITY ASSURANCE

- A. Testing Agency Qualifications: An independent agency, with the experience and capability to conduct the testing indicated, that is an NRTL as defined by OSHA in 29 CFR 1910.7 and that is acceptable to authorities having jurisdiction.
- B. Comply with seismic-restraint requirements in the IBC unless requirements in this Section are more stringent.
- C. Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- D. Seismic-restraint devices shall have horizontal and vertical load testing and analysis and shall bear anchorage preapproval OPA number from OSHPD, preapproval by ICC-ES, or preapproval by another agency acceptable to authorities having jurisdiction, showing maximum

seismic-restraint ratings. Ratings based on independent testing are preferred to ratings based on calculations. If preapproved ratings are unavailable, submittals based on independent testing are preferred. Calculations (including combining shear and tensile loads) to support seismic-restraint designs must be signed and sealed by a qualified professional engineer.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Seismic-Restraint Loading:

1. Site Class as Defined in the IBC: D.
2. Assigned Seismic Use Group or Building Category as Defined in the IBC: II.
 - a. Component Importance Factor: 1.0.
 - b. Component Response Modification Factor: 2.5.
 - c. Component Amplification Factor: 2.5 for chimneys, pressure vessels and vibration isolated systems. 1.0 for all else.
3. Design Spectral Response Acceleration at Short Periods (0.2 Second): 0.256.
4. Design Spectral Response Acceleration at 1.0-Second Period: 0.102.
5. Based on the above analysis, this project falls under Seismic Design Category B.
6. Rated strengths, features, and applications shall be as defined in reports by an agency acceptable to authorities having jurisdiction.
 - a. Structural Safety Factor: Allowable strength in tension, shear, and pullout force of components shall be at least four times the maximum seismic forces to which they are subjected.

2.2 ELASTOMERIC ISOLATION PADS

A. Elastomeric Isolation Pads.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Kinetics Noise Control, Inc.
 - b. Mason Industries, Inc.
 - c. Vibration Mountings & Controls, Inc.
2. Fabrication: Single or multiple layers of sufficient durometer stiffness for uniform loading over pad area.
3. Size: Factory or field cut to match requirements of supported equipment.
4. Pad Material: Oil and water resistant with elastomeric properties.
5. Surface Pattern: Waffle pattern.

6. Infused nonwoven cotton or synthetic fibers.
7. Load-bearing metal plates adhered to pads.
8. Sandwich-Core Material: Resilient and elastomeric.
 - a. Surface Pattern: Waffle pattern.
 - b. Infused nonwoven cotton or synthetic fibers.

2.3 ELASTOMERIC ISOLATION MOUNTS

A. Double-Deflection, Elastomeric Isolation Mounts.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Kinetics Noise Control, Inc.
 - b. Mason Industries, Inc.
 - c. Vibration Mountings & Controls, Inc.
2. Mounting Plates:
 - a. Top Plate: Encapsulated steel load transfer top plates, factory drilled and threaded with threaded studs or bolts.
 - b. Baseplate: Encapsulated steel bottom plates with holes provided for anchoring to support structure.
3. Elastomeric Material: Molded, oil-resistant rubber, neoprene, or other elastomeric material.

2.4 RESTRAINED ELASTOMERIC ISOLATION MOUNTS

A. Restrained Elastomeric Isolation Mounts.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Kinetics Noise Control, Inc.
 - b. Mason Industries, Inc.
 - c. Vibration Mountings & Controls, Inc.
2. Description: All-directional isolator with seismic restraints containing two separate and opposing elastomeric elements that prevent central threaded element and attachment hardware from contacting the housing during normal operation.
 - a. Housing: Cast-ductile iron or welded steel.
 - b. Elastomeric Material: Molded, oil-resistant rubber, neoprene, or other elastomeric material.

2.5 OPEN-SPRING ISOLATORS

A. Freestanding, Laterally Stable, Open-Spring Isolators.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Kinetics Noise Control, Inc.
 - b. Mason Industries, Inc.
 - c. Vibration Mountings & Controls, Inc.
2. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
3. Minimum Additional Travel: 50 percent of the required deflection at rated load.
4. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
5. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
6. Baseplates: Factory-drilled steel plate for bolting to structure with an elastomeric isolator pad attached to the underside. Baseplates shall limit floor load to 500 psig (3447 kPa).
7. Top Plate and Adjustment Bolt: Threaded top plate with adjustment bolt and cap screw to fasten and level equipment.

2.6 HOUSED-SPRING ISOLATORS

A. Freestanding, Laterally Stable, Open-Spring Isolators in Two-Part Telescoping Housing.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Kinetics Noise Control, Inc.
 - b. Mason Industries, Inc.
 - c. Vibration Mountings & Controls, Inc.
2. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
3. Minimum Additional Travel: 50 percent of the required deflection at rated load.
4. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
5. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
6. Two-Part Telescoping Housing: A steel top and bottom frame separated by an elastomeric material and enclosing the spring isolators.
 - a. Drilled base housing for bolting to structure with an elastomeric isolator pad attached to the underside. Bases shall limit floor load to 500 psig (3447 kPa).
 - b. Top housing with threaded mounting holes and internal leveling device and elastomeric pad.

2.7 RESTRAINED-SPRING ISOLATORS

- A. Freestanding, Laterally Stable, Open-Spring Isolators with Vertical-Limit Stop Restraint.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Kinetics Noise Control, Inc.
 - b. Mason Industries, Inc.
 - c. Vibration Mountings & Controls, Inc.
 2. Housing: Steel housing with vertical-limit stops to prevent spring extension due to weight being removed.
 - a. Base with holes for bolting to structure with an elastomeric isolator pad attached to the underside. Bases shall limit floor load to **500 psig (3447 kPa)**.
 - b. Top plate with threaded mounting holes and elastomeric pad.
 - c. Internal leveling bolt that acts as blocking during installation.
 3. Restraint: Limit stop as required for equipment and authorities having jurisdiction.
 4. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
 5. Minimum Additional Travel: 50 percent of the required deflection at rated load.
 6. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
 7. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.

2.8 HOUSED-RESTRAINED-SPRING ISOLATORS

- A. Freestanding, Steel, Open-Spring Isolators with Vertical-Limit Stop Restraint in Two-Part Telescoping Housing.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Kinetics Noise Control, Inc.
 - b. Mason Industries, Inc.
 - c. Vibration Mountings & Controls, Inc.
 2. Two-Part Telescoping Housing: A steel top and bottom frame separated by an elastomeric material and enclosing the spring isolators. Housings are equipped with adjustable snubbers to limit vertical movement.
 - a. Drilled base housing for bolting to structure with an elastomeric isolator pad attached to the underside. Bases shall limit floor load to **500 psig (3447 kPa)**.
 - b. Threaded top housing with adjustment bolt and cap screw to fasten and level equipment.

3. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
4. Minimum Additional Travel: 50 percent of the required deflection at rated load.
5. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
6. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.

2.9 PIPE-RISER RESILIENT SUPPORT

- A. Description: All-directional, acoustical pipe anchor consisting of two steel tubes separated by a minimum **1/2-inch- (13-mm-)** thick neoprene.
1. Vertical-Limit Stops: Steel and neoprene vertical-limit stops arranged to prevent vertical travel in both directions.
 2. Maximum Load Per Support: **500 psig (3.45 MPa)** on isolation material providing equal isolation in all directions.

2.10 RESILIENT PIPE GUIDES

- A. Description: Telescopic arrangement of two steel tubes or post and sleeve arrangement separated by a minimum **1/2-inch- (13-mm-)** thick neoprene.
1. Factory-Set Height Guide with Shear Pin: Shear pin shall be removable and reinsertable to allow for selection of pipe movement. Guides shall be capable of motion to meet location requirements.

2.11 ELASTOMERIC HANGERS

- A. Elastomeric Mount in a Steel Frame with Upper and Lower Steel Hanger Rods..
1. **Manufacturers:** Subject to compliance with requirements, provide products by one of the following:
 - a. [Kinetics Noise Control, Inc.](#)
 - b. [Mason Industries, Inc.](#)
 - c. [Vibration Mountings & Controls, Inc.](#)
 2. Frame: Steel, fabricated with a connection for an upper threaded hanger rod and an opening on the underside to allow for a maximum of 30 degrees of angular lower hanger-rod misalignment without binding or reducing isolation efficiency.
 3. Dampening Element: Molded, oil-resistant rubber, neoprene, or other elastomeric material with a projecting bushing for the underside opening preventing steel to steel contact.

2.12 SPRING HANGERS

- A. Combination Coil-Spring and Elastomeric-Insert Hanger with Spring and Insert in Compression.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Kinetics Noise Control, Inc.
 - b. Mason Industries, Inc.
 - c. Vibration Mountings & Controls, Inc.
 2. Frame: Steel, fabricated for connection to threaded hanger rods and to allow for a maximum of 30 degrees of angular hanger-rod misalignment without binding or reducing isolation efficiency.
 3. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
 4. Minimum Additional Travel: 50 percent of the required deflection at rated load.
 5. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
 6. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
 7. Elastomeric Element: Molded, oil-resistant rubber or neoprene. Steel-washer-reinforced cup to support spring and bushing projecting through bottom of frame.
 8. Adjustable Vertical Stop: Steel washer with neoprene washer "up-stop" on lower threaded rod.
 9. Self-centering hanger-rod cap to ensure concentricity between hanger rod and support spring coil.

2.13 SNUBBERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Kinetics Noise Control, Inc.
 2. Mason Industries, Inc.
 3. Vibration Mountings & Controls, Inc.
- B. Description: Factory fabricated using welded structural-steel shapes and plates, anchor bolts, and replaceable resilient isolation washers and bushings.
1. Anchor bolts for attaching to concrete shall be seismic-rated, drill-in, and stud-wedge or female-wedge type.
 2. Resilient Isolation Washers and Bushings: Oil- and water-resistant neoprene.
 3. Maximum **1/4-inch (6-mm)** air gap, and minimum **1/4-inch- (6-mm-)** thick resilient cushion.

2.14 RESTRAINT CHANNEL BRACINGS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. B-line, an Eaton business.
 2. Hilti, Inc.
 3. Mason Industries, Inc.
- B. Description: MFMA-4, shop- or field-fabricated bracing assembly made of slotted steel channels with accessories for attachment to braced component at one end and to building structure at the other end and other matching components and with corrosion-resistant coating; rated in tension, compression, and torsion forces.

2.15 RESTRAINT CABLES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Kinetics Noise Control, Inc.
 2. Mason Industries, Inc.
 3. Vibration Mountings & Controls, Inc.
- B. Restraint Cables: ASTM A 603 galvanized-steel cables. End connections made of steel assemblies with thimbles, brackets, swivel, and bolts designed for restraining cable service; with a minimum of two clamping bolts for cable engagement.

2.16 SEISMIC-RESTRAINT ACCESSORIES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. B-line, an Eaton business.
 2. Kinetics Noise Control, Inc.
 3. Mason Industries, Inc.
- B. Hanger-Rod Stiffener: Steel tube or steel slotted-support-system sleeve with internally bolted connections to hanger rod.
- C. Hinged and Swivel Brace Attachments: Multifunctional steel connectors for attaching hangers to rigid channel bracings and restraint cables.
- D. Bushings for Floor-Mounted Equipment Anchor Bolts: Neoprene bushings designed for rigid equipment mountings, and matched to type and size of anchor bolts and studs.

- E. Bushing Assemblies for Wall-Mounted Equipment Anchorage: Assemblies of neoprene elements and steel sleeves designed for rigid equipment mountings, and matched to type and size of attachment devices used.
- F. Resilient Isolation Washers and Bushings: One-piece, molded, oil- and water-resistant neoprene, with a flat washer face.

2.17 MECHANICAL ANCHOR BOLTS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Hilti, Inc.
 - 2. Kinetics Noise Control, Inc.
 - 3. Mason Industries, Inc.
- B. Mechanical Anchor Bolts: Drilled-in and stud-wedge or female-wedge type in zinc-coated steel for interior applications and stainless steel for exterior applications. Select anchor bolts with strength required for anchor and as tested according to ASTM E 488.

2.18 VIBRATION ISOLATION EQUIPMENT BASES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Kinetics Noise Control, Inc.
 - 2. Mason Industries, Inc.
 - 3. Vibration Mountings & Controls, Inc.
- B. Concrete Inertia Base: Factory-fabricated, welded, structural-steel bases and rails ready for placement of cast-in-place concrete.
 - 1. Design Requirements: Lowest possible mounting height with not less than **1-inch (25-mm)** clearance above the floor. Include equipment anchor bolts and auxiliary motor slide bases or rails.
 - a. Include supports for suction and discharge elbows for pumps.
 - 2. Structural Steel: Steel shapes, plates, and bars complying with ASTM A 36/A 36M. Bases shall have shape to accommodate supported equipment.
 - 3. Support Brackets: Factory-welded steel brackets on frame for outrigger isolation mountings and to provide for anchor bolts and equipment support.
 - 4. Fabrication: Fabricate steel templates to hold equipment anchor-bolt sleeves and anchors in place during placement of concrete. Obtain anchor-bolt templates from supported equipment manufacturer.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas and equipment to receive vibration isolation and seismic-control devices for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine roughing-in of reinforcement and cast-in-place anchors to verify actual locations before installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 APPLICATIONS

- A. Multiple Pipe Supports: Secure pipes to trapeze member with clamps approved for application by an agency acceptable to authorities having jurisdiction.
- B. Hanger-Rod Stiffeners: Install hanger-rod stiffeners where indicated or scheduled on Drawings to receive them and where required to prevent buckling of hanger rods due to seismic forces.
- C. Strength of Support and Seismic-Restraint Assemblies: Where not indicated, select sizes of components so strength is adequate to carry present and future static and seismic loads within specified loading limits.

3.3 VIBRATION CONTROL AND SEISMIC-RESTRAINT DEVICE INSTALLATION

- A. Coordinate the location of embedded connection hardware with supported equipment attachment and mounting points and with requirements for concrete reinforcement and formwork specified in [Section 033000 "Cast-in-Place Concrete."] [Section 033053 "Miscellaneous Cast-in-Place Concrete."]
- B. Installation of vibration isolators must not cause any change of position of equipment, piping, or ductwork resulting in stresses or misalignment.
- C. Comply with requirements in Section 077200 "Roof Accessories" for installation of roof curbs, equipment supports, and roof penetrations.
- D. Equipment Restraints:
 - 1. Install seismic snubbers on HVAC equipment mounted on vibration isolators. Locate snubbers as close as possible to vibration isolators and bolt to equipment base and supporting structure.
 - 2. Install resilient bolt isolation washers on equipment anchor bolts where clearance between anchor and adjacent surface exceeds 0.125 inch (3.2 mm).

3. Install seismic-restraint devices using methods approved by an agency acceptable to authorities having jurisdiction that provides required submittals for component.

E. Piping Restraints:

1. Comply with requirements in MSS SP-127.
2. Space lateral supports a maximum of **40 feet (12 m)** o.c., and longitudinal supports a maximum of **80 feet (24 m)** o.c.
3. Brace a change of direction longer than **12 feet (3.7 m)**.

F. Install cables so they do not bend across edges of adjacent equipment or building structure.

G. Install seismic-restraint devices using methods approved by an agency acceptable to authorities having jurisdiction that provides required submittals for component.

H. Install bushing assemblies for anchor bolts for floor-mounted equipment, arranged to provide resilient media between anchor bolt and mounting hole in concrete base.

I. Install bushing assemblies for mounting bolts for wall-mounted equipment, arranged to provide resilient media where equipment or equipment-mounting channels are attached to wall.

J. Attachment to Structure: If specific attachment is not indicated, anchor bracing to structure at flanges of beams, at upper truss chords of bar joists, or at concrete members.

K. Drilled-in Anchors:

1. Identify position of reinforcing steel and other embedded items prior to drilling holes for anchors. Do not damage existing reinforcing or embedded items during coring or drilling. Notify the structural engineer if reinforcing steel or other embedded items are encountered during drilling. Locate and avoid prestressed tendons, electrical and telecommunications conduit, and gas lines.
2. Do not drill holes in concrete or masonry until concrete, mortar, or grout has achieved full design strength.
3. Wedge Anchors: Protect threads from damage during anchor installation. Heavy-duty sleeve anchors shall be installed with sleeve fully engaged in the structural element to which anchor is to be fastened.
4. Adhesive Anchors: Clean holes to remove loose material and drilling dust prior to installation of adhesive. Place adhesive in holes proceeding from the bottom of the hole and progressing toward the surface in such a manner as to avoid introduction of air pockets in the adhesive.
5. Set anchors to manufacturer's recommended torque, using a torque wrench.
6. Install zinc-coated steel anchors for interior and stainless-steel anchors for exterior applications.

3.4 ACCOMMODATION OF DIFFERENTIAL SEISMIC MOTION

- A. Install flexible connections in piping where they cross seismic joints, where adjacent sections or branches are supported by different structural elements, and where the connections terminate

with connection to equipment that is anchored to a different structural element from the one supporting the connections as they approach equipment. Comply with requirements in Section 232113 "Hydronic Piping" for piping flexible connections.

3.5 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Perform tests and inspections.
- C. Tests and Inspections:
 - 1. Provide evidence of recent calibration of test equipment by a testing agency acceptable to authorities having jurisdiction.
 - 2. Schedule test with Owner, through Architect, before connecting anchorage device to restrained component (unless postconnection testing has been approved), and with at least seven days' advance notice.
 - 3. Obtain Architect's approval before transmitting test loads to structure. Provide temporary load-spreading members.
 - 4. Test at least four of each type and size of installed anchors and fasteners selected by Architect.
 - 5. Test to 90 percent of rated proof load of device.
 - 6. Measure isolator restraint clearance.
 - 7. Measure isolator deflection.
 - 8. Verify snubber minimum clearances.
 - 9. Test and adjust restrained-air-spring isolator controls and safeties.
- D. Remove and replace malfunctioning units and retest as specified above.
- E. Prepare test and inspection reports.

3.6 ADJUSTING

- A. Adjust isolators after piping system is at operating weight.
- B. Adjust limit stops on restrained-spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.

3.7 VIBRATION ISOLATION EQUIPMENT BASES INSTALLATION

- A. Coordinate the location of embedded connection hardware with supported equipment attachment and mounting points and with requirements for concrete reinforcement and formwork specified in [Section 033000 "Cast-in-Place Concrete."] [Section 033053, "Miscellaneous Cast-in-Place Concrete."]

END OF SECTION 230548

SECTION 230553 - IDENTIFICATION FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Equipment labels.
 - 2. Warning signs and labels.
 - 3. Pipe labels.
 - 4. Duct labels.
 - 5. Stencils.
 - 6. Valve tags.
 - 7. Warning tags.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Samples: For color, letter style, and graphic representation required for each identification material and device.
- C. Equipment Label Schedule: Include a listing of all equipment to be labeled with the proposed content for each label.
- D. Valve numbering scheme.
- E. Valve Schedules: For each piping system to include in maintenance manuals.

PART 2 - PRODUCTS

2.1 EQUIPMENT LABELS

- A. Plastic Labels for Equipment:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Seton Identification Products.
 2. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8 inch (3.2 mm) thick, and having predrilled holes for attachment hardware.
 3. Letter Color: Black.
 4. Background Color: White.
 5. Maximum Temperature: Able to withstand temperatures up to 160 deg F (71 deg C).
 6. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch (64 by 19 mm).
 7. Minimum Letter Size: 1/4 inch (6.4 mm) for name of units if viewing distance is less than 24 inches (600 mm), 1/2 inch (13 mm) for viewing distances up to 72 inches (1830 mm), and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-quarters the size of principal lettering.
 8. Fasteners: Stainless-steel rivets or self-tapping screws.
 9. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- B. Label Content: Include equipment's Drawing designation or unique equipment number, Drawing numbers where equipment is indicated (plans, details, and schedules), and the Specification Section number and title where equipment is specified.
- C. Equipment Label Schedule: For each item of equipment to be labeled, on 8-1/2-by-11-inch (A4) bond paper. Tabulate equipment identification number, and identify Drawing numbers where equipment is indicated (plans, details, and schedules) and the Specification Section number and title where equipment is specified. Equipment schedule shall be included in operation and maintenance data.

2.2 WARNING SIGNS AND LABELS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 1. Seton Identification Products.
- B. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8 inch (3.2 mm) thick, and having predrilled holes for attachment hardware.
- C. Letter Color: Black.
- D. Background Color: Yellow.
- E. Maximum Temperature: Able to withstand temperatures up to 160 deg F (71 deg C).

- F. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch (64 by 19 mm).
- G. Minimum Letter Size: 1/4 inch (6.4 mm) for name of units if viewing distance is less than 24 inches (600 mm), 1/2 inch (13 mm) for viewing distances up to 72 inches (1830 mm), and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-quarters the size of principal lettering.
- H. Fasteners: Stainless-steel rivets or self-tapping screws.
- I. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- J. Label Content: Include caution and warning information plus emergency notification instructions.

2.3 PIPE LABELS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - 1. Seton Identification Products.
- B. General Requirements for Manufactured Pipe Labels: Preprinted, color-coded, with lettering indicating service, and showing flow direction according to ASME A13.1.
- C. Pretensioned Pipe Labels: Precoiled, semirigid plastic formed to cover full circumference of pipe and to attach to pipe without fasteners or adhesive.
- D. Self-Adhesive Pipe Labels: Printed plastic with contact-type, permanent-adhesive backing.
- E. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings; also include pipe size and an arrow indicating flow direction.
 - 1. Flow-Direction Arrows: Integral with piping system service lettering to accommodate both directions or as separate unit on each pipe label to indicate flow direction.
 - 2. Lettering Size: At least 1/2 inch (13 mm) for viewing distances up to 72 inches (1830 mm) and proportionately larger lettering for greater viewing distances.

2.4 STENCILS

- A. Stencils for Piping:
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

- a. Seton Identification Products.
 2. Lettering Size: Size letters according to ASME A13.1 for piping.
 3. Stencil Material: Aluminum.
 4. Stencil Paint: Exterior, gloss, alkyd enamel in colors complying with recommendations in ASME A13.1 unless otherwise indicated. Paint may be in pressurized spray-can form.
 5. Identification Paint: Exterior, alkyd enamel in colors according to ASME A13.1 unless otherwise indicated. Paint may be in pressurized spray-can form.

- B. Stencils for Access Panels and Door Labels, Equipment Labels, and Similar Operational Instructions:
 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Seton Identification Products.
 2. Lettering Size: Minimum letter height of 1/2 inch (13 mm) for viewing distances up to 72 inches (1830 mm) and proportionately larger lettering for greater viewing distances.
 3. Stencil Material: Aluminum.
 4. Stencil Paint: Exterior, gloss, alkyd enamel. Paint may be in pressurized spray-can form.
 5. Identification Paint: Exterior, alkyd enamel. Paint may be in pressurized spray-can form.

2.5 VALVE TAGS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 1. Seton Identification Products.

- B. Description: Stamped or engraved with 1/4-inch (6.4-mm) letters for piping system abbreviation and 1/2-inch (13-mm) numbers.
 1. Tag Material: Brass, 0.032-inch (0.8-mm) minimum thickness, and having predrilled or stamped holes for attachment hardware.
 2. Fasteners: Brass wire-link chain or beaded chain or S-hook.

- C. Valve Schedules: For each piping system, on 8-1/2-by-11-inch (A4) bond paper. Tabulate valve number, piping system, system abbreviation (as shown on valve tag), location of valve (room or space), normal-operating position (open, closed, or modulating), and variations for identification. Mark valves for emergency shutoff and similar special uses.
 1. Valve-tag schedule shall be included in operation and maintenance data.

2.6 WARNING TAGS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - 1. Seton Identification Products.
- B. Description: Preprinted or partially preprinted accident-prevention tags of plasticized card stock with matte finish suitable for writing.
 - 1. Size: Approximately 4 by 7 inches (100 by 178 mm).
 - 2. Fasteners: Brass grommet and wire.
 - 3. Nomenclature: Large-size primary caption such as "DANGER," "CAUTION," or "DO NOT OPERATE."
 - 4. Color: Safety-yellow background with black lettering.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Clean piping and equipment surfaces of substances that could impair bond of identification devices, including dirt, oil, grease, release agents, and incompatible primers, paints, and encapsulants.

3.2 GENERAL INSTALLATION REQUIREMENTS

- A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.
- B. Coordinate installation of identifying devices with locations of access panels and doors.
- C. Install identifying devices before installing acoustical ceilings and similar concealment.

3.3 EQUIPMENT LABEL INSTALLATION

- A. Install or permanently fasten labels on each major item of mechanical equipment.
- B. Locate equipment labels where accessible and visible.

3.4 PIPE LABEL INSTALLATION

- A. Piping Color Coding: Refer to ASME A13.1.

- B. Stenciled Pipe Label Option: Stenciled labels may be provided instead of manufactured pipe labels, at Installer's option. Install stenciled pipe labels, complying with ASME A13.1, on each piping system.
 - 1. Identification Paint: Use for contrasting background.
 - 2. Stencil Paint: Use for pipe marking.
- C. Pipe Label Locations: Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:
 - 1. Near each valve and control device.
 - 2. Near each branch connection, excluding short takeoffs for fixtures and terminal units. Where flow pattern is not obvious, mark each pipe at branch.
 - 3. Near penetrations and on both sides of through walls, floors, ceilings, and inaccessible enclosures.
 - 4. At access doors, manholes, and similar access points that permit view of concealed piping.
 - 5. Near major equipment items and other points of origination and termination.
 - 6. Spaced at maximum intervals of 50 feet (15 m) along each run. Reduce intervals to 25 feet (7.6 m) in areas of congested piping and equipment.
 - 7. On piping above removable acoustical ceilings. Omit intermediately spaced labels.
- D. Directional Flow Arrows: Arrows shall be used to indicate direction of flow in pipes, including pipes where flow is allowed in both directions.
- E. Pipe Label Color Schedule:
 - 1. Heating Water Piping: Refer to ASME A13.1.

3.5 VALVE-TAG INSTALLATION

- A. Install tags on valves and control devices in piping systems, except check valves, valves within factory-fabricated equipment units, shutoff valves, faucets, convenience and lawn-watering hose connections, and HVAC terminal devices and similar roughing-in connections of end-use fixtures and units. List tagged valves in a valve schedule.
- B. Valve-Tag Application Schedule: Tag valves according to size, shape, and color scheme and with captions similar to those indicated in the following subparagraphs:
 - 1. Valve-Tag Size and Shape:
 - a. Hot Water: 2 inches (50 mm), round.
 - b. Gas: 2 inches (50 mm), round.
 - 2. Valve-Tag Colors:
 - a. Toxic and Corrosive Fluids: Black letters on a safety-orange background.

- b. Flammable Fluids: Black letters on a safety-yellow background.
- c. Combustible Fluids: White letters on a safety-brown background.
- d. Potable and Other Water: White letters on a safety-green background.
- e. Compressed Air: White letters on a safety-blue background.
- f. Defined by User: White letters on a safety-purple background, black letters on a safety-white background, white letters on a safety-gray background, and white letters on a safety-black background

3.6 WARNING-TAG INSTALLATION

- A. Write required message on, and attach warning tags to, equipment and other items where required.

END OF SECTION 230553

SECTION 230593 - TESTING, ADJUSTING, AND BALANCING FOR HVAC

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

- 1. Balancing Hydronic Piping Systems:
 - a. Constant-flow hydronic systems.
 - b. Variable-flow hydronic systems.
 - c. Primary-secondary hydronic systems.
- 2. Testing, Adjusting, and Balancing Equipment:
 - a. Motors.
 - b. Boilers.
- 3. Testing, adjusting, and balancing existing systems and equipment.
- 4. Sound tests.
- 5. Vibration tests.
- 6. Control system verification.

1.3 DEFINITIONS

- A. AABC: Associated Air Balance Council.
- B. BAS: Building automation systems.
- C. NEBB: National Environmental Balancing Bureau.
- D. TAB: Testing, adjusting, and balancing.
- E. TABB: Testing, Adjusting, and Balancing Bureau.
- F. TAB Specialist: An independent entity meeting qualifications to perform TAB work.
- G. TDH: Total dynamic head.

1.4 PREINSTALLATION MEETINGS

- A. TAB Conference: If requested by the Owner, conduct a TAB conference after approval of the TAB strategies and procedures plan to develop a mutual understanding of the details. Provide a minimum of 14 days' advance notice of scheduled meeting time and location.
 - 1. Minimum Agenda Items:
 - a. The Contract Documents examination report.
 - b. The TAB plan.
 - c. Needs for coordination and cooperation of trades and subcontractors.
 - d. Proposed procedures for documentation and communication flow.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: Within 30 days of Contractor's Notice to Proceed, submit documentation that the TAB specialist and this Project's TAB team members meet the qualifications specified in "Quality Assurance" Article.
- B. Contract Documents Examination Report: Within 30 days of Contractor's Notice to Proceed, submit the Contract Documents review report as specified in Part 3.
- C. Strategies and Procedures Plan: Within 30 days of Contractor's Notice to Proceed, submit TAB strategies and step-by-step procedures as specified in "Preparation" Article.
- D. System Readiness Checklists: Within 30 days of Contractor's Notice to Proceed, submit system readiness checklists as specified in "Preparation" Article.
- E. Examination Report: Submit a summary report of the examination review required in "Examination" Article.
- F. Certified TAB reports.
- G. Sample report forms.
- H. Instrument calibration reports, to include the following:
 - 1. Instrument type and make.
 - 2. Serial number.
 - 3. Application.
 - 4. Dates of use.
 - 5. Dates of calibration.

1.6 QUALITY ASSURANCE

- A. TAB Specialists Qualifications: Certified by AABC NEBB or TABB.

1. TAB Field Supervisor: Employee of the TAB specialist and certified by AABC NEBB or TABB.
 2. TAB Technician: Employee of the TAB specialist and certified by AABC NEBB or TABB as a TAB technician.
- B. Instrumentation Type, Quantity, Accuracy, and Calibration: Comply with requirements in ASHRAE 111, Section 4, "Instrumentation."
- C. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1, Section 7.2.2 - "Air Balancing."
- D. ASHRAE/IESNA Compliance: Applicable requirements in ASHRAE/IESNA 90.1, Section 6.7.2.3 - "System Balancing."
- 1.7 FIELD CONDITIONS
- A. Full Owner Occupancy: Owner will occupy the site and existing building during entire TAB period. Cooperate with Owner during TAB operations to minimize conflicts with Owner's operations.
- B. Partial Owner Occupancy: Owner may occupy completed areas of building before Substantial Completion. Cooperate with Owner during TAB operations to minimize conflicts with Owner's operations.

PART 2 - PRODUCTS (Not Applicable)

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine the Contract Documents to become familiar with Project requirements and to discover conditions in systems designs that may preclude proper TAB of systems and equipment.
- B. Examine installed systems for balancing devices, such as test ports, gage cocks, thermometer wells, flow-control devices, balancing valves and fittings, and manual volume dampers. Verify that locations of these balancing devices are applicable for intended purpose and are accessible.
- C. Examine the approved submittals for HVAC systems and equipment.
- D. Examine design data including HVAC system descriptions, statements of design assumptions for environmental conditions and systems output, and statements of philosophies and assumptions about HVAC system and equipment controls.
- E. Examine equipment performance data including fan and pump curves.

1. Relate performance data to Project conditions and requirements, including system effects that can create undesired or unpredicted conditions that cause reduced capacities in all or part of a system.
 2. Calculate system-effect factors to reduce performance ratings of HVAC equipment when installed under conditions different from the conditions used to rate equipment performance. To calculate system effects for air systems, use tables and charts found in AMCA 201, "Fans and Systems," or in SMACNA's "HVAC Systems - Duct Design." Compare results with the design data and installed conditions.
- F. Examine system and equipment installations and verify that field quality-control testing, cleaning, and adjusting specified in individual Sections have been performed.
- G. Examine test reports specified in individual system and equipment Sections.
- H. Examine HVAC equipment and verify that bearings are greased, belts are aligned and tight, filters are clean, and equipment with functioning controls is ready for operation.
- I. Examine strainers. Verify that startup screens have been replaced by permanent screens with indicated perforations.
- J. Examine control valves for proper installation for their intended function of throttling, diverting, or mixing fluid flows.
- K. Examine system pumps to ensure absence of entrained air in the suction piping.
- L. Examine operating safety interlocks and controls on HVAC equipment.
- M. Report deficiencies discovered before and during performance of TAB procedures. Observe and record system reactions to changes in conditions. Record default set points if different from indicated values.

3.2 PREPARATION

- A. Prepare a TAB plan that includes the following:
1. Equipment and systems to be tested.
 2. Strategies and step-by-step procedures for balancing the systems.
 3. Instrumentation to be used.
 4. Sample forms with specific identification for all equipment.
- B. Perform system-readiness checks of HVAC systems and equipment to verify system readiness for TAB work. Include, at a minimum, the following:
1. Hydronics:
 - a. Verify leakage and pressure tests on water distribution systems have been satisfactorily completed.
 - b. Piping is complete with terminals installed.

- c. Water treatment is complete.
- d. Systems are flushed, filled, and air purged.
- e. Strainers are pulled and cleaned.
- f. Control valves are functioning per the sequence of operation.
- g. Shutoff and balance valves have been verified to be 100 percent open.
- h. Pumps are started and proper rotation is verified.
- i. Pump gage connections are installed directly at pump inlet and outlet flanges or in discharge and suction pipe prior to valves or strainers.
- j. Variable-frequency controllers' startup is complete and safeties are verified.
- k. Suitable access to balancing devices and equipment is provided.

3.3 GENERAL PROCEDURES FOR TESTING AND BALANCING

- A. Perform testing and balancing procedures on each system according to the procedures contained in AABC's "National Standards for Total System Balance" and in this Section.
- B. Cut insulation, ducts, pipes, and equipment cabinets for installation of test probes to the minimum extent necessary for TAB procedures.
 - 1. After testing and balancing, patch probe holes in ducts with same material and thickness as used to construct ducts.
 - 2. After testing and balancing, install test ports and duct access doors that comply with requirements in Section 233300 "Air Duct Accessories."
 - 3. Install and join new insulation that matches removed materials. Restore insulation, coverings, vapor barrier, and finish according to Section 230713 "Duct Insulation," Section 230716 "HVAC Equipment Insulation," and Section 230719 "HVAC Piping Insulation."
- C. Mark equipment and balancing devices, including damper-control positions, valve position indicators, fan-speed-control levers, and similar controls and devices, with paint or other suitable, permanent identification material to show final settings.
- D. Take and report testing and balancing measurements in inch-pound (IP) units.

3.4 GENERAL PROCEDURES FOR HYDRONIC SYSTEMS

- A. Prepare test reports for pumps, coils, and heat exchangers. Obtain approved submittals and manufacturer-recommended testing procedures. Crosscheck the summation of required coil and heat exchanger flow rates with pump design flow rate.
- B. Prepare schematic diagrams of systems' "as-built" piping layouts.
- C. In addition to requirements in "Preparation" Article, prepare hydronic systems for testing and balancing as follows:
 - 1. Check liquid level in expansion tank.
 - 2. Check highest vent for adequate pressure.

3. Check flow-control valves for proper position.
4. Locate start-stop and disconnect switches, electrical interlocks, and motor starters.
5. Verify that motor starters are equipped with properly sized thermal protection.
6. Check that air has been purged from the system.

3.5 PROCEDURES FOR VARIABLE-FLOW HYDRONIC SYSTEMS

- A. Balance systems with automatic two- and three-way control valves by setting systems at maximum flow through heat-exchange terminals, and proceed as specified above for hydronic systems.
- B. Adjust the variable-flow hydronic system as follows:
 1. Verify that the differential-pressure sensor is located as indicated.
 2. Determine whether there is diversity in the system.
- C. For systems with no diversity:
 1. Adjust pumps to deliver total design gpm.
 - a. Measure total water flow.
 - 1) Position valves for full flow through coils.
 - 2) Measure flow by main flow meter, if installed.
 - 3) If main flow meter is not installed, determine flow by pump TDH or exchanger pressure drop.
 - b. Measure pump TDH as follows:
 - 1) Measure discharge pressure directly at the pump outlet flange or in discharge pipe prior to any valves.
 - 2) Measure inlet pressure directly at the pump inlet flange or in suction pipe prior to any valves or strainers.
 - 3) Convert pressure to head and correct for differences in gage heights.
 - 4) Verify pump impeller size by measuring the TDH with the discharge valve closed. Note the point on manufacturer's pump curve at zero flow and verify that the pump has the intended impeller size.
 - 5) With valves open, read pump TDH. Adjust pump discharge valve until design water flow is achieved.
 - c. Monitor motor performance during procedures and do not operate motor in an overloaded condition.
 2. Adjust flow-measuring devices installed in mains and branches to design water flows.
 - a. Measure flow in main and branch pipes.
 - b. Adjust main and branch balance valves for design flow.
 - c. Re-measure each main and branch after all have been adjusted.

3. Adjust flow-measuring devices installed at terminals for each space to design water flows.
 - a. Measure flow at terminals.
 - b. Adjust each terminal to design flow.
 - c. Re-measure each terminal after it is adjusted.
 - d. Position control valves to bypass the coil and adjust the bypass valve to maintain design flow.
 - e. Perform temperature tests after flows have been balanced.
 4. For systems with pressure-independent valves at terminals:
 - a. Measure differential pressure and verify that it is within manufacturer's specified range.
 - b. Perform temperature tests after flows have been verified.
 5. For systems without pressure-independent valves or flow-measuring devices at terminals:
 - a. Measure and balance coils by either coil pressure drop or temperature method.
 - b. If balanced by coil pressure drop, perform temperature tests after flows have been verified.
 6. Prior to verifying final system conditions, determine the system differential-pressure set point.
 7. If the pump discharge valve was used to set total system flow with variable-frequency controller at 60 Hz, at completion open discharge valve 100 percent and allow variable-frequency controller to control system differential-pressure set point. Record pump data under both conditions.
 8. Mark final settings and verify that all memory stops have been set.
 9. Verify final system conditions as follows:
 - a. Re-measure and confirm that total water flow is within design.
 - b. Re-measure final pumps' operating data, TDH, volts, amps, and static profile.
 - c. Mark final settings.
 10. Verify that memory stops have been set.
- D. For systems with diversity:
1. Determine diversity factor.
 2. Simulate system diversity by closing required number of control valves, as approved by the design engineer.
 3. Adjust pumps to deliver total design gpm.
 - a. Measure total water flow.
 - 1) Position valves for full flow through coils.
 - 2) Measure flow by main flow meter, if installed.

- 3) If main flow meter is not installed, determine flow by pump TDH or exchanger pressure drop.
- b. Measure pump TDH as follows:
 - 1) Measure discharge pressure directly at the pump outlet flange or in discharge pipe prior to any valves.
 - 2) Measure inlet pressure directly at the pump inlet flange or in suction pipe prior to any valves or strainers.
 - 3) Convert pressure to head and correct for differences in gage heights.
 - 4) Verify pump impeller size by measuring the TDH with the discharge valve closed. Note the point on manufacturer's pump curve at zero flow and verify that the pump has the intended impeller size.
 - 5) With valves open, read pump TDH. Adjust pump discharge valve until design water flow is achieved.
- c. Monitor motor performance during procedures and do not operate motor in an overloaded condition.
4. Adjust flow-measuring devices installed in mains and branches to design water flows.
 - a. Measure flow in main and branch pipes.
 - b. Adjust main and branch balance valves for design flow.
 - c. Re-measure each main and branch after all have been adjusted.
5. Adjust flow-measuring devices installed at terminals for each space to design water flows.
 - a. Measure flow at terminals.
 - b. Adjust each terminal to design flow.
 - c. Re-measure each terminal after it is adjusted.
 - d. Position control valves to bypass the coil, and adjust the bypass valve to maintain design flow.
 - e. Perform temperature tests after flows have been balanced.
6. For systems with pressure-independent valves at terminals:
 - a. Measure differential pressure, and verify that it is within manufacturer's specified range.
 - b. Perform temperature tests after flows have been verified.
7. For systems without pressure-independent valves or flow-measuring devices at terminals:
 - a. Measure and balance coils by either coil pressure drop or temperature method.
 - b. If balanced by coil pressure drop, perform temperature tests after flows have been verified.
8. Open control valves that were shut. Close a sufficient number of control valves that were previously open to maintain diversity, and balance terminals that were just opened.

9. Prior to verifying final system conditions, determine system differential-pressure set point.
10. If the pump discharge valve was used to set total system flow with variable-frequency controller at 60 Hz, at completion open discharge valve 100 percent and allow variable-frequency controller to control system differential-pressure set point. Record pump data under both conditions.
11. Mark final settings and verify that memory stops have been set.
12. Verify final system conditions as follows:
 - a. Re-measure and confirm that total water flow is within design.
 - b. Re-measure final pumps' operating data, TDH, volts, amps, and static profile.
 - c. Mark final settings.
13. Verify that memory stops have been set.

3.6 PROCEDURES FOR PRIMARY-SECONDARY HYDRONIC SYSTEMS

- A. Balance the primary circuit flow first.
- B. Balance the secondary circuits after the primary circuits are complete.
- C. Adjust pumps to deliver total design gpm.
 1. Measure total water flow.
 - a. Position valves for full flow through coils.
 - b. Measure flow by main flow meter, if installed.
 - c. If main flow meter is not installed, determine flow by pump TDH or exchanger pressure drop.
 2. Measure pump TDH as follows:
 - a. Measure discharge pressure directly at the pump outlet flange or in discharge pipe prior to any valves.
 - b. Measure inlet pressure directly at the pump inlet flange or in suction pipe prior to any valves or strainers.
 - c. Convert pressure to head and correct for differences in gage heights.
 - d. Verify pump impeller size by measuring the TDH with the discharge valve closed. Note the point on manufacturer's pump curve at zero flow and verify that the pump has the intended impeller size.
 - e. With valves open, read pump TDH. Adjust pump discharge valve until design water flow is achieved.
 3. Monitor motor performance during procedures and do not operate motor in an overloaded condition.
- D. Adjust flow-measuring devices installed in mains and branches to design water flows.

1. Measure flow in main and branch pipes.
 2. Adjust main and branch balance valves for design flow.
 3. Re-measure each main and branch after all have been adjusted.
- E. Adjust flow-measuring devices installed at terminals for each space to design water flows.
1. Measure flow at terminals.
 2. Adjust each terminal to design flow.
 3. Re-measure each terminal after it is adjusted.
 4. Position control valves to bypass the coil and adjust the bypass valve to maintain design flow.
 5. Perform temperature tests after flows have been balanced.
- F. For systems with pressure-independent valves at terminals:
1. Measure differential pressure and verify that it is within manufacturer's specified range.
 2. Perform temperature tests after flows have been verified.
- G. For systems without pressure-independent valves or flow-measuring devices at terminals:
1. Measure and balance coils by either coil pressure drop or temperature method.
 2. If balanced by coil pressure drop, perform temperature tests after flows have been verified.
- H. Verify final system conditions as follows:
1. Re-measure and confirm that total water flow is within design.
 2. Re-measure final pumps' operating data, TDH, volts, amps, and static profile.
 3. Mark final settings.
- I. Verify that memory stops have been set.

3.7 PROCEDURES FOR MOTORS

- A. Motors 1/2 HP and Larger: Test at final balanced conditions and record the following data:
1. Manufacturer's name, model number, and serial number.
 2. Motor horsepower rating.
 3. Motor rpm.
 4. Phase and hertz.
 5. Nameplate and measured voltage, each phase.
 6. Nameplate and measured amperage, each phase.
 7. Starter size and thermal-protection-element rating.
 8. Service factor and frame size.
- B. Motors Driven by Variable-Frequency Controllers: Test manual bypass of controller to prove proper operation.

C.

3.8 PROCEDURES FOR BOILERS

A. Hydronic Boilers:

1. Measure and record entering- and leaving-water temperatures.
2. Measure and record water flow.
3. Record relief valve pressure setting.

3.9 SOUND TESTS

A. After the systems are balanced and construction is Substantially Complete, measure and record sound levels at 5 locations as designated by the Design Professional.

B. Instrumentation:

1. The sound-testing meter shall be a portable, general-purpose testing meter consisting of a microphone, processing unit, and readout.
2. The sound-testing meter shall be capable of showing fluctuations at minimum and maximum levels, and measuring the equivalent continuous sound pressure level (LEQ).
3. The sound-testing meter must be capable of using 1/3 octave band filters to measure mid-frequencies from 31.5 Hz to 8000 Hz.
4. The accuracy of the sound-testing meter shall be plus or minus one decibel.

C. Test Procedures:

1. Perform test at quietest background noise period. Note cause of unpreventable sound that affects test outcome.
2. Equipment should be operating at design values.
3. Calibrate the sound-testing meter prior to taking measurements.
4. Use a microphone suitable for the type of noise levels measured that is compatible with meter. Provide a windshield for outside or in-duct measurements.
5. Record a set of background measurements in dBA and sound pressure levels in the eight un-weighted octave bands 63 Hz to 8000 Hz (NC) with the equipment off.
6. Take sound readings in dBA and sound pressure levels in the eight un-weighted octave bands 63 Hz to 8000 Hz (NC) with the equipment operating.
7. Take readings no closer than 36 inches (900 mm) from a wall or from the operating equipment and approximately 60 inches (1500 mm) from the floor, with the meter held or mounted on a tripod.
8. For outdoor measurements, move sound-testing meter slowly and scan area that has the most exposure to noise source being tested. Use A-weighted scale for this type of reading.

D. Reporting:

1. Report shall record the following:

- a. Location.
 - b. System tested.
 - c. dBA reading.
 - d. Sound pressure level in each octave band with equipment on and off.
2. Plot sound pressure levels on NC worksheet with equipment on and off.

3.10 VIBRATION TESTS

- A. After systems are balanced and construction is Substantially Complete, measure and record vibration levels on equipment having motor horsepower equal to or greater than 10.
- B. Instrumentation:
1. Use portable, battery-operated, and microprocessor-controlled vibration meter with or without a built-in printer.
 2. The meter shall automatically identify engineering units, filter bandwidth, amplitude, and frequency scale values.
 3. The meter shall be able to measure machine vibration displacement in mils of deflection, velocity in inches per second, and acceleration in inches per second squared.
 4. Verify calibration date is current for vibration meter before taking readings.
- C. Test Procedures:
1. To ensure accurate readings, verify that accelerometer has a clean, flat surface and is mounted properly.
 2. With the unit running, set up vibration meter in a safe, secure location. Connect transducer to meter with proper cables. Hold magnetic tip of transducer on top of the bearing, and measure unit in mils of deflection. Record measurement, then move transducer to the side of the bearing and record in mils of deflection. Record an axial reading in mils of deflection by holding nonmagnetic, pointed transducer tip on end of shaft.
 3. Change vibration meter to velocity (inches per second) measurements. Repeat and record above measurements.
 4. Record CPM or rpm.
 5. Read each bearing on motor, fan, and pump as required. Track and record vibration levels from rotating component through casing to base.
- D. Reporting:
1. Report shall record location and the system tested.
 2. Include horizontal-vertical-axial measurements for tests.
 3. Verify that vibration limits follow Specifications, or, if not specified, follow the General Machinery Vibration Severity Chart or Vibration Acceleration General Severity Chart from the AABC National Standards. Acceptable levels of vibration are normally "smooth" to "good."
 4. Include in report General Machinery Vibration Severity Chart, with conditions plotted.

3.11 CONTROLS VERIFICATION

- A. In conjunction with system balancing, perform the following:
 - 1. Verify temperature control system is operating within the design limitations.
 - 2. Confirm that the sequences of operation are in compliance with Contract Documents.
 - 3. Verify that controllers are calibrated and function as intended.
 - 4. Verify that controller set points are as indicated.
 - 5. Verify the operation of lockout or interlock systems.
 - 6. Verify the operation of valve and damper actuators.
 - 7. Verify that controlled devices are properly installed and connected to correct controller.
 - 8. Verify that controlled devices travel freely and are in position indicated by controller: open, closed, or modulating.
 - 9. Verify location and installation of sensors to ensure that they sense only intended temperature, humidity, or pressure.
- B. Reporting: Include a summary of verifications performed, remaining deficiencies, and variations from indicated conditions.

3.12 PROCEDURES FOR TESTING, ADJUSTING, AND BALANCING EXISTING SYSTEMS

- A. Perform a preconstruction inspection of existing equipment that is to remain and be reused.
 - 1. Measure and record the operating speed, airflow, and static pressure of each fan.
 - 2. Measure motor voltage and amperage. Compare the values to motor nameplate information.
 - 3. Check the refrigerant charge.
 - 4. Check the condition of filters.
 - 5. Check the condition of coils.
 - 6. Check the operation of the drain pan and condensate-drain trap.
 - 7. Check bearings and other lubricated parts for proper lubrication.
 - 8. Report on the operating condition of the equipment and the results of the measurements taken. Report deficiencies.
- B. Before performing testing and balancing of existing systems, inspect existing equipment that is to remain and be reused to verify that existing equipment has been cleaned and refurbished. Verify the following:
 - 1. New filters are installed.
 - 2. Coils are clean and fins combed.
 - 3. Drain pans are clean.
 - 4. Fans are clean.
 - 5. Bearings and other parts are properly lubricated.
 - 6. Deficiencies noted in the preconstruction report are corrected.
- C. Perform testing and balancing of existing systems to the extent that existing systems are affected by the renovation work.

1. Compare the indicated airflow of the renovated work to the measured fan airflows, and determine the new fan speed and the face velocity of filters and coils.
2. Verify that the indicated airflows of the renovated work result in filter and coil face velocities and fan speeds that are within the acceptable limits defined by equipment manufacturer.
3. If calculations increase or decrease the airflow rates and water flow rates by more than 5 percent, make equipment adjustments to achieve the calculated rates. If increase or decrease is 5 percent or less, equipment adjustments are not required.
4. Balance each air outlet.

3.13 TOLERANCES

- A. Set HVAC system's airflow rates and water flow rates within the following tolerances:
 1. Heating-Water Flow Rate: Plus or minus 10 percent.
- B. Maintaining pressure relationships as designed shall have priority over the tolerances specified above.

3.14 PROGRESS REPORTING

- A. Initial Construction-Phase Report: Based on examination of the Contract Documents as specified in "Examination" Article, prepare a report on the adequacy of design for systems balancing devices. Recommend changes and additions to systems balancing devices to facilitate proper performance measuring and balancing. Recommend changes and additions to HVAC systems and general construction to allow access for performance measuring and balancing devices.
- B. Status Reports: Prepare biweekly progress reports to describe completed procedures, procedures in progress, and scheduled procedures. Include a list of deficiencies and problems found in systems being tested and balanced. Prepare a separate report for each system and each building floor for systems serving multiple floors.

3.15 FINAL REPORT

- A. General: Prepare a certified written report; tabulate and divide the report into separate sections for tested systems and balanced systems.
 1. Include a certification sheet at the front of the report's binder, signed and sealed by the certified testing and balancing engineer.
 2. Include a list of instruments used for procedures, along with proof of calibration.
 3. Certify validity and accuracy of field data.
- B. Final Report Contents: In addition to certified field-report data, include the following:
 1. Pump curves.

2. Manufacturers' test data.
3. Field test reports prepared by system and equipment installers.
4. Other information relative to equipment performance; do not include Shop Drawings and Product Data.

C. General Report Data: In addition to form titles and entries, include the following data:

1. Title page.
2. Name and address of the TAB specialist.
3. Project name.
4. Project location.
5. Architect's name and address.
6. Engineer's name and address.
7. Contractor's name and address.
8. Report date.
9. Signature of TAB supervisor who certifies the report.
10. Table of Contents with the total number of pages defined for each section of the report. Number each page in the report.
11. Summary of contents including the following:
 - a. Indicated versus final performance.
 - b. Notable characteristics of systems.
 - c. Description of system operation sequence if it varies from the Contract Documents.
12. Nomenclature sheets for each item of equipment.
13. Data for terminal units, including manufacturer's name, type, size, and fittings.
14. Notes to explain why certain final data in the body of reports vary from indicated values.
15. Test conditions for fans and pump performance forms including the following:
 - a. Settings for outdoor-, return-, and exhaust-air dampers.
 - b. Conditions of filters.
 - c. Cooling coil, wet- and dry-bulb conditions.
 - d. Face and bypass damper settings at coils.
 - e. Fan drive settings including settings and percentage of maximum pitch diameter.
 - f. Inlet vane settings for variable-air-volume systems.
 - g. Settings for supply-air, static-pressure controller.
 - h. Other system operating conditions that affect performance.

D. System Diagrams: Include schematic layouts of air and hydronic distribution systems. Present each system with single-line diagram and include the following:

1. Quantities of outdoor, supply, return, and exhaust airflows.
2. Water and steam flow rates.
3. Duct, outlet, and inlet sizes.
4. Pipe and valve sizes and locations.
5. Terminal units.
6. Balancing stations.
7. Position of balancing devices.

E. Gas- and Oil-Fired Heat Apparatus Test Reports: In addition to manufacturer's factory startup equipment reports, include the following:

1. Unit Data:
 - a. System identification.
 - b. Location.
 - c. Make and type.
 - d. Model number and unit size.
 - e. Manufacturer's serial number.
 - f. Fuel type in input data.
 - g. Output capacity in Btu/h (kW).
 - h. Ignition type.
 - i. Burner-control types.
 - j. Motor horsepower and rpm.
 - k. Motor volts, phase, and hertz.
 - l. Motor full-load amperage and service factor.
 - m. Sheave make, size in inches (mm), and bore.
 - n. Center-to-center dimensions of sheave and amount of adjustments in inches (mm).

2. Test Data (Indicated and Actual Values):

- a. Total airflow rate in cfm (L/s).
- b. Entering-air temperature in deg F (deg C).
- c. Leaving-air temperature in deg F (deg C).
- d. Air temperature differential in deg F (deg C).
- e. Entering-air static pressure in inches wg (Pa).
- f. Leaving-air static pressure in inches wg (Pa).
- g. Air static-pressure differential in inches wg (Pa).
- h. Low-fire fuel input in Btu/h (kW).
- i. High-fire fuel input in Btu/h (kW).
- j. Manifold pressure in psig (kPa).
- k. High-temperature-limit setting in deg F (deg C).
- l. Operating set point in Btu/h (kW).
- m. Motor voltage at each connection.
- n. Motor amperage for each phase.
- o. Heating value of fuel in Btu/h (kW).

F. Pump Test Reports: Calculate impeller size by plotting the shutoff head on pump curves and include the following:

1. Unit Data:
 - a. Unit identification.
 - b. Location.
 - c. Service.
 - d. Make and size.
 - e. Model number and serial number.
 - f. Water flow rate in gpm (L/s).

- g. Water pressure differential in feet of head or psig (kPa).
- h. Required net positive suction head in feet of head or psig (kPa).
- i. Pump rpm.
- j. Impeller diameter in inches (mm).
- k. Motor make and frame size.
- l. Motor horsepower and rpm.
- m. Voltage at each connection.
- n. Amperage for each phase.
- o. Full-load amperage and service factor.
- p. Seal type.

2. Test Data (Indicated and Actual Values):

- a. Static head in feet of head or psig (kPa).
- b. Pump shutoff pressure in feet of head or psig (kPa).
- c. Actual impeller size in inches (mm).
- d. Full-open flow rate in gpm (L/s).
- e. Full-open pressure in feet of head or psig (kPa).
- f. Final discharge pressure in feet of head or psig (kPa).
- g. Final suction pressure in feet of head or psig (kPa).
- h. Final total pressure in feet of head or psig (kPa).
- i. Final water flow rate in gpm (L/s).
- j. Voltage at each connection.
- k. Amperage for each phase.

G. Instrument Calibration Reports:

1. Report Data:

- a. Instrument type and make.
- b. Serial number.
- c. Application.
- d. Dates of use.
- e. Dates of calibration.

3.16 VERIFICATION OF TAB REPORT

- A. The TAB specialist's test and balance engineer shall conduct the inspection in the presence of commissioning authority.
- B. Commissioning authority shall randomly select measurements, documented in the final report, to be rechecked. Rechecking shall be limited to either 10 percent of the total measurements recorded or the extent of measurements that can be accomplished in a normal 8-hour business day.
- C. If rechecks yield measurements that differ from the measurements documented in the final report by more than the tolerances allowed, the measurements shall be noted as "FAILED."

- D. If the number of "FAILED" measurements is greater than 10 percent of the total measurements checked during the final inspection, the testing and balancing shall be considered incomplete and shall be rejected.
- E. If TAB work fails, proceed as follows:
 - 1. TAB specialists shall recheck all measurements and make adjustments. Revise the final report and balancing device settings to include all changes; resubmit the final report and request a second final inspection.
 - 2. If the second final inspection also fails, Owner may contract the services of another TAB specialist to complete TAB work according to the Contract Documents and deduct the cost of the services from the original TAB specialist's final payment.
 - 3. If the second verification also fails, design professional may contact AABC Headquarters regarding the AABC National Performance Guaranty.
- F. Prepare test and inspection reports.

3.17 ADDITIONAL TESTS

- A. Within 90 days of completing TAB, perform additional TAB to verify that balanced conditions are being maintained throughout and to correct unusual conditions.
- B. Seasonal Periods: If initial TAB procedures were not performed during near-peak summer and winter conditions, perform additional TAB during near-peak summer and winter conditions.

END OF SECTION 230593

SECTION 230716 - HVAC EQUIPMENT INSULATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes insulating the following HVAC equipment that is not factory insulated:
 - 1. Heating, hot-water pumps.
 - 2. Expansion/compression tanks.
 - 3. Air separators.
- B. Related Sections:
 - 1. Section 230719 "HVAC Piping Insulation."

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory- and field-applied if any).
- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
 - 1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
 - 2. Detail attachment and covering of heat tracing inside insulation.
 - 3. Detail removable insulation at equipment connections.
 - 4. Detail application of field-applied jackets.
 - 5. Detail application at linkages of control devices.
 - 6. Detail field application for each equipment type.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified Installer.
- B. Material Test Reports: From a qualified testing agency acceptable to authorities having jurisdiction indicating, interpreting, and certifying test results for compliance of insulation

materials, sealers, attachments, cements, and jackets, with requirements indicated. Include dates of tests and test methods employed.

- C. Field quality-control reports.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.
- B. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E 84, by a testing agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.
 - 1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
 - 2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.

1.7 COORDINATION

- A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Section 230529 "Hangers and Supports for HVAC Piping and Equipment."
- B. Coordinate clearance requirements with equipment Installer for equipment insulation application.
- C. Coordinate installation and testing of heat tracing.

1.8 SCHEDULING

- A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.
- B. Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

- A. Comply with requirements in "Breeching Insulation Schedule" and "Equipment Insulation Schedule" articles for where insulating materials shall be applied.
- B. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.
- D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.
- E. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.
- F. Calcium Silicate:
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Johns Manville.
 - b. Knauf.
 - c. Owens Corning.
 - 2. Flat-, curved-, and grooved-block sections of noncombustible, inorganic, hydrous calcium silicate with a non-asbestos fibrous reinforcement. Comply with ASTM C 533, Type I.
- G. Mineral-Fiber, Pipe and Tank Insulation: Mineral or glass fibers bonded with a thermosetting resin. Semirigid board material with factory-applied ASJ complying with ASTM C 1393, Type II or Type IIIA Category 2, or with properties similar to ASTM C 612, Type IB. Nominal density is 2.5 lb/cu. ft. (40 kg/cu. m) or more. Thermal conductivity (k-value) at 100 deg F (55 deg C) is 0.29 Btu x in./h x sq. ft. x deg F (0.042 W/m x K) or less. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Johns Manville; a Berkshire Hathaway company.
 - b. Knauf Insulation.
 - c. Owens Corning.

2.2 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.
- B. Calcium Silicate Adhesive: Fibrous, sodium-silicate-based adhesive with a service temperature range of 50 to 800 deg F (10 to 427 deg C).
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Childers Brand; H. B. Fuller Construction Products.
 - b. Eagle Bridges - Marathon Industries.
 - c. Foster Brand; H. B. Fuller Construction Products.
 2. For indoor applications, adhesive shall have a VOC content of 80 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 3. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- C. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Childers Brand; H. B. Fuller Construction Products.
 - b. Eagle Bridges - Marathon Industries.
 - c. Foster Brand; H. B. Fuller Construction Products.
 2. For indoor applications, adhesive shall have a VOC content of 80 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 3. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- D. ASJ Adhesive, and FSK and PVDC Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Childers Brand; H. B. Fuller Construction Products.
 - b. Eagle Bridges - Marathon Industries.
 - c. Foster Brand; H. B. Fuller Construction Products.
 2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

3. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

2.3 MASTICS

- A. Materials shall be compatible with insulation materials, jackets, and substrates; comply with MIL-PRF-19565C, Type II.
 1. For indoor applications, use mastics that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- B. Breather Mastic: Water based; suitable for indoor and outdoor use on above ambient services.
 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Childers Brand; H. B. Fuller Construction Products.
 - b. Foster Brand; H. B. Fuller Construction Products.
 - c. Knauf Insulation.
 2. Water-Vapor Permeance: ASTM F 1249, 1.8 perms (1.2 metric perms) at 0.0625-inch (1.6-mm) dry film thickness.
 3. Service Temperature Range: Minus 20 to plus 180 deg F (Minus 29 to plus 82 deg C).
 4. Solids Content: 60 percent by volume and 66 percent by weight.
 5. Color: White.

2.4 SEALANTS

- A. ASJ Flashing Sealants, and Vinyl, PVDC, and PVC Jacket Flashing Sealants:
 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Childers Brand; H. B. Fuller Construction Products.
 2. Materials shall be compatible with insulation materials, jackets, and substrates.
 3. Fire- and water-resistant, flexible, elastomeric sealant.
 4. Service Temperature Range: Minus 40 to plus 250 deg F (Minus 40 to plus 121 deg C).
 5. Color: White.
 6. For indoor applications, sealants shall have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

7. Sealants shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

2.5 FACTORY-APPLIED JACKETS

- A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:
 1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C 1136, Type I.

2.6 TAPES

- A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C 1136.
 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Knauf Insulation.
 2. Width: 3 inches (75 mm).
 3. Thickness: 11.5 mils (0.29 mm).
 4. Adhesion: 90 ounces force/inch (1.0 N/mm) in width.
 5. Elongation: 2 percent.
 6. Tensile Strength: 40 lbf/inch (7.2 N/mm) in width.
 7. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.

2.7 SECUREMENTS

- A. Bands:
 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. ITW Insulation Systems; Illinois Tool Works, Inc.
 2. Stainless Steel: ASTM A 167 or ASTM A 240/A 240M, Type 304 or Type 316; 0.015 inch (0.38 mm) thick, 1/2 inch (13 mm) wide with wing seal or closed seal.
 3. Aluminum: ASTM B 209 (ASTM B 209M), Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch (0.51 mm) thick, 1/2 inch (13 mm) wide with wing seal or closed seal.

4. Springs: Twin spring set constructed of stainless steel with ends flat and slotted to accept metal bands. Spring size determined by manufacturer for application.

2.8 CORNER ANGLES

- A. PVC Corner Angles: 30 mils (0.8 mm) thick, minimum 1 by 1 inch (25 by 25 mm), PVC according to ASTM D 1784, Class 16354-C. White or color-coded to match adjacent surface.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.
 1. Verify that systems and equipment to be insulated have been tested and are free of defects.
 2. Verify that surfaces to be insulated are clean and dry.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.
- B. Surface Preparation: Clean and prepare surfaces to be insulated. Before insulating, apply a corrosion coating to insulated surfaces as follows:
 1. Stainless Steel: Coat 300 series stainless steel with an epoxy primer 5 mils (0.127 mm) thick and an epoxy finish 5 mils (0.127 mm) thick if operating in a temperature range between 140 and 300 deg F (60 and 149 deg C). Consult coating manufacturer for appropriate coating materials and application methods for operating temperature range.
 2. Carbon Steel: Coat carbon steel operating at a service temperature between 32 and 300 deg F (0 and 149 deg C) with an epoxy coating. Consult coating manufacturer for appropriate coating materials and application methods for operating temperature range.
- C. Coordinate insulation installation with the trade installing heat tracing. Comply with requirements for heat tracing that apply to insulation.
- D. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless-steel surfaces, use demineralized water.

3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of equipment.
- B. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item of equipment as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Keep insulation materials dry during application and finishing.
- G. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- H. Install insulation with least number of joints practical.
- I. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.
 - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
 - 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
 - 4. Cover inserts with jacket material matching adjacent insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.
- J. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- K. Install insulation with factory-applied jackets as follows:
 - 1. Draw jacket tight and smooth.
 - 2. Cover circumferential joints with 3-inch- (75-mm-) wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches (100 mm) o.c.
 - 3. Overlap jacket longitudinal seams at least 1-1/2 inches (38 mm). Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 4 inches (100 mm) o.c.

- a. For below ambient services, apply vapor-barrier mastic over staples.
- 4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
- 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints.
- L. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- M. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- N. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches (100 mm) beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.
- O. For above ambient services, do not install insulation to the following:
 - 1. Vibration-control devices.
 - 2. Testing agency labels and stamps.
 - 3. Nameplates and data plates.
 - 4. Manholes.
 - 5. Handholes.
 - 6. Cleanouts.

3.4 INSTALLATION OF EQUIPMENT, TANK, AND VESSEL INSULATION

- A. Mineral-Fiber, Pipe and Tank Insulation Installation for Tanks and Vessels: Secure insulation with adhesive and anchor pins and speed washers.
 - 1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 100 percent coverage of tank and vessel surfaces.
 - 2. Groove and score insulation materials to fit as closely as possible to equipment, including contours. Bevel insulation edges for cylindrical surfaces for tight joints. Stagger end joints.
 - 3. Protect exposed corners with secured corner angles.
 - 4. Install adhesively attached or self-sticking insulation hangers and speed washers on sides of tanks and vessels as follows:
 - a. Do not weld anchor pins to ASME-labeled pressure vessels.
 - b. Select insulation hangers and adhesive that are compatible with service temperature and with substrate.
 - c. On tanks and vessels, maximum anchor-pin spacing is 3 inches (75 mm) from insulation end joints, and 16 inches (400 mm) o.c. in both directions.
 - d. Do not overcompress insulation during installation.
 - e. Cut and miter insulation segments to fit curved sides and domed heads of tanks and vessels.
 - f. Impale insulation over anchor pins and attach speed washers.

- g. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
 5. Secure each layer of insulation with stainless-steel or aluminum bands. Select band material compatible with insulation materials.
 6. Where insulation hangers on equipment and vessels are not permitted or practical and where insulation support rings are not provided, install a girdle network for securing insulation. Stretch prestressed aircraft cable around the diameter of vessel and make taut with clamps, turnbuckles, or breather springs. Place one circumferential girdle around equipment approximately 6 inches (150 mm) from each end. Install wire or cable between two circumferential girdles 12 inches (300 mm) o.c. Install a wire ring around each end and around outer periphery of center openings, and stretch prestressed aircraft cable radially from the wire ring to nearest circumferential girdle. Install additional circumferential girdles along the body of equipment or tank at a minimum spacing of 48 inches (1200 mm) o.c. Use this network for securing insulation with tie wire or bands.
 7. Stagger joints between insulation layers at least 3 inches (75 mm).
 8. Install insulation in removable segments on equipment access doors, manholes, handholes, and other elements that require frequent removal for service and inspection.
 9. Bevel and seal insulation ends around manholes, handholes, ASME stamps, and nameplates.
 10. For equipment with surface temperatures below ambient, apply mastic to open ends, joints, seams, breaks, and punctures in insulation.
- B. Flexible Elastomeric Thermal Insulation Installation for Tanks and Vessels: Install insulation over entire surface of tanks and vessels.
1. Apply 100 percent coverage of adhesive to surface with manufacturer's recommended adhesive.
 2. Seal longitudinal seams and end joints.
- C. Insulation Installation on Pumps:
1. Fabricate metal boxes lined with insulation. Fit boxes around pumps and coincide box joints with splits in pump casings. Fabricate joints with outward bolted flanges. Bolt flanges on 6-inch (150-mm) centers, starting at corners. Install 3/8-inch- (10-mm-) diameter fasteners with wing nuts. Alternatively, secure the box sections together using a latching mechanism.
 2. Fabricate boxes from galvanized steel, at least 0.050 inch (1.3 mm) thick.
 3. For below ambient services, install a vapor barrier at seams, joints, and penetrations. Seal between flanges with replaceable gasket material to form a vapor barrier.

3.5 INSTALLATION OF CALCIUM SILICATE INSULATION

- A. Insulation Installation on Boiler Breechings:
1. Secure single-layer insulation with stainless-steel bands at 12-inch (300-mm) intervals and tighten bands without deforming insulation material.

2. Install two-layer insulation with joints tightly butted and staggered at least 3 inches (75 mm). Secure inner layer with wire spaced at 12-inch (300-mm) intervals. Secure outer layer with stainless-steel bands at 12-inch (300-mm) intervals.
3. On exposed applications without metal jacket, finish insulation surface with a skim coat of mineral-fiber, hydraulic-setting cement. When cement is dry, apply flood coat of lagging adhesive and press on one layer of glass cloth. Overlap edges at least 1 inch (25 mm). Apply finish coat of lagging adhesive over glass cloth. Thin finish coat to achieve smooth, uniform finish.

3.6 FINISHES

- A. Equipment Insulation with ASJ, Glass-Cloth, or Other Paintable Jacket Material: Paint jacket with paint system identified below.
 1. Flat Acrylic Finish: Two finish coats over a primer that is compatible with jacket material and finish coat paint. Add fungicidal agent to render fabric mildew proof.
 - a. Finish Coat Material: Interior, flat, latex-emulsion size.
- B. Flexible Elastomeric Thermal Insulation: After adhesive has fully cured, apply two coats of insulation manufacturer's recommended protective coating.
- C. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.
- D. Do not field paint aluminum or stainless-steel jackets.

3.7 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Perform tests and inspections.
- C. Tests and Inspections: Inspect field-insulated equipment, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to one location(s) for each type of equipment defined in the "Equipment Insulation Schedule" Article. For large equipment, remove only a portion adequate to determine compliance.
- D. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

3.8 BREECHING INSULATION SCHEDULE

- A. Round, exposed breeching and connector insulation shall be the following:

1. High-Temperature Mineral-Fiber Blanket: 3 inches (75 mm) thick and 3-lb/cu. ft. (48-kg/cu. m) nominal density.

3.9 EQUIPMENT INSULATION SCHEDULE

- A. Insulation materials and thicknesses are identified below. If more than one material is listed for a type of equipment, selection from materials listed is Contractor's option.
- B. Insulate indoor and outdoor equipment that is not factory insulated.
- C. Heating-hot-water pump insulation shall be the following:
 1. Calcium Silicate: 3 inches (75 mm) thick.
- D. Heating-hot-water expansion/compression tank insulation shall be[**one of**] the following:
 1. Mineral-Fiber Pipe and Tank: 1 inch (25 mm) thick.
- E. Heating-hot-water air-separator insulation shall be[**one of**] the following:
 1. Mineral-Fiber Pipe and Tank: 2 inches (50 mm) thick.

3.10 INDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.
- C. Equipment, Exposed, up to 48 Inches (1200 mm) in Diameter or with Flat Surfaces up to 72 Inches (1800 mm):
 1. None.
- D. Equipment, Exposed, Larger Than 48 Inches (1200 mm) in Diameter or with Flat Surfaces Larger Than 72 Inches (1800 mm):
 1. None.

END OF SECTION 230716

SECTION 230719 - HVAC PIPING INSULATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes insulating the following HVAC piping systems:

- 1. Condensate drain piping, indoors.
- 2. Heating hot-water piping, indoors.

- B. Related Sections:

- 1. Section 230716 "HVAC Equipment Insulation."

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory and field applied if any).

- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.

- 1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
- 2. Detail attachment and covering of heat tracing inside insulation.
- 3. Detail insulation application at pipe expansion joints for each type of insulation.
- 4. Detail insulation application at elbows, fittings, flanges, valves, and specialties for each type of insulation.
- 5. Detail removable insulation at piping specialties.
- 6. Detail application of field-applied jackets.
- 7. Detail application at linkages of control devices.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified Installer.

- B. Material Test Reports: From a qualified testing agency acceptable to authorities having jurisdiction indicating, interpreting, and certifying test results for compliance of insulation

materials, sealers, attachments, cements, and jackets, with requirements indicated. Include dates of tests and test methods employed.

- C. Field quality-control reports.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.
- B. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E 84, by a testing and inspecting agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.
 - 1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
 - 2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.

1.7 COORDINATION

- A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Section 230529 "Hangers and Supports for HVAC Piping and Equipment."
- B. Coordinate clearance requirements with piping Installer for piping insulation application. Before preparing piping Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.
- C. Coordinate installation and testing of heat tracing.

1.8 SCHEDULING

- A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.

- B. Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

- A. Comply with requirements in "Piping Insulation Schedule, General," "Indoor Piping Insulation Schedule," "Outdoor, Aboveground Piping Insulation Schedule," and "Outdoor, Underground Piping Insulation Schedule" articles for where insulating materials shall be applied.
- B. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.
- D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.
- E. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.
- F. Cellular Glass: Inorganic, incombustible, foamed or cellulated glass with annealed, rigid, hermetically sealed cells. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Johns Manville.
 - b. Knauf.
 - c. Pittsburgh Corning Corporation.
 - 2. Block Insulation: ASTM C 552, Type I.
 - 3. Special-Shaped Insulation: ASTM C 552, Type III.
 - 4. Board Insulation: ASTM C 552, Type IV.
 - 5. Preformed Pipe Insulation without Jacket: Comply with ASTM C 552, Type II, Class 1.
 - 6. Preformed Pipe Insulation with Factory-Applied [ASJ] [ASJ-SSL]: Comply with ASTM C 552, Type II, Class 2.
 - 7. Factory fabricate shapes according to ASTM C 450 and ASTM C 585.

2.2 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.

- B. Cellular-Glass Adhesive: Two-component, thermosetting urethane adhesive containing no flammable solvents, with a service temperature range of minus 100 to plus 200 deg F (minus 73 to plus 93 deg C).
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Foster Brand; H. B. Fuller Construction Products.
 2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 3. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- C. ASJ Adhesive, and FSK and PVDC Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Childers Brand; H. B. Fuller Construction Products.
 - b. Eagle Bridges - Marathon Industries.
 - c. Foster Brand; H. B. Fuller Construction Products.
 2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 3. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

2.3 MASTICS

- A. Materials shall be compatible with insulation materials, jackets, and substrates; comply with MIL-PRF-19565C, Type II.
1. For indoor applications, use mastics that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- B. Breather Mastic: Water based; suitable for indoor and outdoor use on above-ambient services.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Childers Brand; H. B. Fuller Construction Products.
 - b. Foster Brand; H. B. Fuller Construction Products.

- c. Knauf Insulation.
2. Water-Vapor Permeance: ASTM F 1249, 1.8 perms (1.2 metric perms) at 0.0625-inch (1.6-mm) dry film thickness.
3. Service Temperature Range: Minus 20 to plus 180 deg F (Minus 29 to plus 82 deg C).
4. Solids Content: 60 percent by volume and 66 percent by weight.
5. Color: White.

2.4 SEALANTS

A. Joint Sealants:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Childers Brand; H. B. Fuller Construction Products.
 - b. Foster Brand; H. B. Fuller Construction Products.
 - c. Pittsburgh Corning Corporation.
2. Materials shall be compatible with insulation materials, jackets, and substrates.
3. Permanently flexible, elastomeric sealant.
4. Service Temperature Range: Minus 100 to plus 300 deg F (Minus 73 to plus 149 deg C).
5. Color: White or gray.
6. For indoor applications, sealants shall have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
7. Sealants shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

B. FSK and Metal Jacket Flashing Sealants:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Childers Brand; H. B. Fuller Construction Products.
 - b. Foster Brand; H. B. Fuller Construction Products.
 - c. Mon-Eco Industries, Inc.
2. Materials shall be compatible with insulation materials, jackets, and substrates.
3. Fire- and water-resistant, flexible, elastomeric sealant.
4. Service Temperature Range: Minus 40 to plus 250 deg F (Minus 40 to plus 121 deg C).
5. Color: Aluminum.
6. For indoor applications, sealants shall have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

7. Sealants shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

C. ASJ Flashing Sealants, and Vinyl, PVDC, and PVC Jacket Flashing Sealants:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Childers Brand; H. B. Fuller Construction Products.
2. Materials shall be compatible with insulation materials, jackets, and substrates.
3. Fire- and water-resistant, flexible, elastomeric sealant.
4. Service Temperature Range: Minus 40 to plus 250 deg F (Minus 40 to plus 121 deg C).
5. Color: White.
6. For indoor applications, sealants shall have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
7. Sealants shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

2.5 FACTORY-APPLIED JACKETS

- A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:
 1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C 1136, Type I.
 2. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C 1136, Type II.

2.6 FIELD-APPLIED JACKETS

- A. Field-applied jackets shall comply with ASTM C 921, Type I, unless otherwise indicated.
- B. FSK Jacket: Aluminum-foil-face, fiberglass-reinforced scrim with kraft-paper backing.

2.7 TAPES

- A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C 1136.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Knauf Insulation.
2. Width: 3 inches (75 mm).
3. Thickness: 11.5 mils (0.29 mm).
4. Adhesion: 90 ounces force/inch (1.0 N/mm) in width.
5. Elongation: 2 percent.
6. Tensile Strength: 40 lbf/inch (7.2 N/mm) in width.
7. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.
 1. Verify that systems to be insulated have been tested and are free of defects.
 2. Verify that surfaces to be insulated are clean and dry.
 3. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.
- B. Surface Preparation: Clean and prepare surfaces to be insulated. Before insulating, apply a corrosion coating to insulated surfaces as follows:
 1. Stainless Steel: Coat 300 series stainless steel with an epoxy primer 5 mils (0.127 mm) thick and an epoxy finish 5 mils (0.127 mm) thick if operating in a temperature range between 140 and 300 deg F (60 and 149 deg C). Consult coating manufacturer for appropriate coating materials and application methods for operating temperature range.
 2. Carbon Steel: Coat carbon steel operating at a service temperature between 32 and 300 deg F (0 and 149 deg C) with an epoxy coating. Consult coating manufacturer for appropriate coating materials and application methods for operating temperature range.
- C. Coordinate insulation installation with the trade installing heat tracing. Comply with requirements for heat tracing that apply to insulation.
- D. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless-steel surfaces, use demineralized water.

3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of piping including fittings, valves, and specialties.
- B. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item of pipe system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.
- G. Keep insulation materials dry during application and finishing.
- H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- I. Install insulation with least number of joints practical.
- J. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.
 - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
 - 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
 - 4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.
- K. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- L. Install insulation with factory-applied jackets as follows:
 - 1. Draw jacket tight and smooth.
 - 2. Cover circumferential joints with 3-inch- (75-mm-) wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches (100 mm) o.c.

3. Overlap jacket longitudinal seams at least 1-1/2 inches (38 mm). Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 4 inches (100 mm) o.c.
 - a. For below-ambient services, apply vapor-barrier mastic over staples.
 4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to pipe flanges and fittings.
- M. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- N. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- O. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches (100 mm) beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.
- P. For above-ambient services, do not install insulation to the following:
1. Vibration-control devices.
 2. Testing agency labels and stamps.
 3. Nameplates and data plates.
 4. Manholes.
 5. Handholes.
 6. Cleanouts.

3.4 PENETRATIONS

- A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.
1. Seal penetrations with flashing sealant.
 2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches (50 mm) below top of roof flashing.
 4. Seal jacket to roof flashing with flashing sealant.
- B. Insulation Installation at Underground Exterior Wall Penetrations: Terminate insulation flush with sleeve seal. Seal terminations with flashing sealant.

- C. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.
 - 1. Seal penetrations with flashing sealant.
 - 2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 - 3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches (50 mm).
 - 4. Seal jacket to wall flashing with flashing sealant.
- D. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- E. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Install insulation continuously through penetrations of fire-rated walls and partitions.
 - 1. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping and fire-resistive joint sealers.

3.5 GENERAL PIPE INSULATION INSTALLATION

- A. Requirements in this article generally apply to all insulation materials except where more specific requirements are specified in various pipe insulation material installation articles.
- B. Insulation Installation on Fittings, Valves, Strainers, Flanges, and Unions:
 - 1. Install insulation over fittings, valves, strainers, flanges, unions, and other specialties with continuous thermal and vapor-retarder integrity unless otherwise indicated.
 - 2. Insulate pipe elbows using preformed fitting insulation or mitered fittings made from same material and density as adjacent pipe insulation. Each piece shall be butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
 - 3. Insulate tee fittings with preformed fitting insulation or sectional pipe insulation of same material and thickness as used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.
 - 4. Insulate valves using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.
 - 5. Insulate strainers using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe

diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. For below-ambient services, provide a design that maintains vapor barrier.

6. Insulate flanges and unions using a section of oversized preformed pipe insulation. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker.
 7. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below-ambient services and a breather mastic for above-ambient services. Reinforce the mastic with fabric-reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.
 8. For services not specified to receive a field-applied jacket except for flexible elastomeric and polyolefin, install fitted PVC cover over elbows, tees, strainers, valves, flanges, and unions. Terminate ends with PVC end caps. Tape PVC covers to adjoining insulation facing using PVC tape.
 9. Stencil or label the outside insulation jacket of each union with the word "union." Match size and color of pipe labels.
- C. Insulate instrument connections for thermometers, pressure gages, pressure temperature taps, test connections, flow meters, sensors, switches, and transmitters on insulated pipes. Shape insulation at these connections by tapering it to and around the connection with insulating cement and finish with finishing cement, mastic, and flashing sealant.
- D. Install removable insulation covers at locations indicated. Installation shall conform to the following:
1. Make removable flange and union insulation from sectional pipe insulation of same thickness as that on adjoining pipe. Install same insulation jacket as adjoining pipe insulation.
 2. When flange and union covers are made from sectional pipe insulation, extend insulation from flanges or union long at least two times the insulation thickness over adjacent pipe insulation on each side of flange or union. Secure flange cover in place with stainless-steel or aluminum bands. Select band material compatible with insulation and jacket.
 3. Construct removable valve insulation covers in same manner as for flanges, except divide the two-part section on the vertical center line of valve body.
 4. When covers are made from block insulation, make two halves, each consisting of mitered blocks wired to stainless-steel fabric. Secure this wire frame, with its attached insulation, to flanges with tie wire. Extend insulation at least 2 inches (50 mm) over adjacent pipe insulation on each side of valve. Fill space between flange or union cover and pipe insulation with insulating cement. Finish cover assembly with insulating cement applied in two coats. After first coat is dry, apply and trowel second coat to a smooth finish.
 5. Unless a PVC jacket is indicated in field-applied jacket schedules, finish exposed surfaces with a metal jacket.

3.6 INSTALLATION OF CELLULAR-GLASS INSULATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Secure each layer of insulation to pipe with wire or bands and tighten bands without deforming insulation materials.
2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
3. For insulation with factory-applied jackets on above-ambient services, secure laps with outward-clinched staples at 6 inches (150 mm) o.c.
4. For insulation with factory-applied jackets on below-ambient services, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.

B. Insulation Installation on Pipe Flanges:

1. Install preformed pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of cellular-glass block insulation of same thickness as pipe insulation.
4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch (25 mm), and seal joints with flashing sealant.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install preformed sections of same material as straight segments of pipe insulation when available. Secure according to manufacturer's written instructions.
2. When preformed sections of insulation are not available, install mitered sections of cellular-glass insulation. Secure insulation materials with wire or bands.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed sections of cellular-glass insulation to valve body.
2. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.

3.7 FINISHES

A. Pipe Insulation with ASJ, Glass-Cloth, or Other Paintable Jacket Material: Paint jacket with paint system identified below and as specified in Section 099113 "Exterior Painting" and Section 099123 "Interior Painting."

1. Flat Acrylic Finish: Two finish coats over a primer that is compatible with jacket material and finish coat paint. Add fungicidal agent to render fabric mildew proof.

- a. Finish Coat Material: Interior, flat, latex-emulsion size.
- B. Flexible Elastomeric Thermal Insulation: After adhesive has fully cured, apply two coats of insulation manufacturer's recommended protective coating.
- C. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.
- D. Do not field paint aluminum or stainless-steel jackets.

3.8 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Perform tests and inspections.
- C. Tests and Inspections:
 - 1. Inspect pipe, fittings, strainers, and valves, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to three locations of straight pipe, three locations of threaded fittings, three locations of welded fittings, two locations of threaded strainers, two locations of welded strainers, three locations of threaded valves, and three locations of flanged valves for each pipe service defined in the "Piping Insulation Schedule, General" Article.
- D. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

3.9 PIPING INSULATION SCHEDULE, GENERAL

- A. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials listed is Contractor's option.
- B. Items Not Insulated: Unless otherwise indicated, do not install insulation on the following:
 - 1. Drainage piping located in crawl spaces.
 - 2. Underground piping.
 - 3. Chrome-plated pipes and fittings unless there is a potential for personnel injury.

3.10 INDOOR PIPING INSULATION SCHEDULE

- A. Condensate and Equipment Drain Water below 60 Deg F (16 Deg C):
 - 1. All Pipe Sizes: Insulation shall be the following:

- a. Cellular Glass: 1-1/2 inches (38 mm) thick.
- B. Heating-Hot-Water Supply and Return, 200 Deg F (93 Deg C) and Below:
1. NPS 1-1/2" (DN 40) and Smaller: Insulation shall be the following:
 - a. Cellular Glass: 1-1/2 inches (38 mm) thick.
 2. NPS greater than 1-1/2" (DN 40): Insulation shall be the following:
 - a. Cellular Glass: 2 inches (50.8 mm) thick.

END OF SECTION 230719

SECTION 232113 - HYDRONIC PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes pipe and fitting materials and joining methods for the following:
 - 1. Hot-water heating piping.
 - 2. Chilled-water piping.
 - 3. Dual-temperature heating and cooling water piping.
 - 4. Condenser-water piping.
 - 5. Glycol cooling-water piping.
 - 6. Makeup-water piping.
 - 7. Condensate-drain piping.
 - 8. Blowdown-drain piping.
 - 9. Air-vent piping.
 - 10. Safety-valve-inlet and -outlet piping.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of the following:
 - 1. Plastic pipe and fittings with solvent cement.
 - 2. RTRP and RTRF with adhesive.
 - 3. Pressure-seal fittings.
 - 4. Chemical treatment.
- B. Delegated-Design Submittal:
 - 1. Design calculations and detailed fabrication and assembly of pipe anchors and alignment guides, hangers and supports for multiple pipes, expansion joints and loops, and attachments of the same to the building structure.
 - 2. Locations of pipe anchors and alignment guides and expansion joints and loops.
 - 3. Locations of and details for penetrations, including sleeves and sleeve seals for exterior walls, floors, basement, and foundation walls.
 - 4. Locations of and details for penetration and firestopping for fire- and smoke-rated wall and floor and ceiling assemblies.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Piping layout, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
 - 1. Suspended ceiling components.
 - 2. Other building services.
 - 3. Structural members.
- B. Qualification Data: For Installer.
- C. Welding certificates.
- D. Field quality-control reports.
- E. Water Analysis: Submit a copy of the water analysis to illustrate water quality available at Project site.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications:
 - 1. Installers of Pressure-Sealed Joints: Installers shall be certified by pressure-seal joint manufacturer as having been trained and qualified to join piping with pressure-seal pipe couplings and fittings.
 - 2. Fiberglass Pipe and Fitting Installers: Installers of RTRF and RTRP shall be certified by manufacturer of pipes and fittings as having been trained and qualified to join fiberglass piping with manufacturer-recommended adhesive.
- B. Steel Support Welding: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- C. Pipe Welding: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code: Section IX.
 - 1. Comply with ASME B31.9, "Building Services Piping," for materials, products, and installation.
 - 2. Certify that each welder has passed AWS qualification tests for welding processes involved and that certification is current.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Hydronic piping components and installation shall be capable of withstanding the following minimum working pressure and temperature unless otherwise indicated:

1. Hot-Water Heating Piping: 150 psig (1035 kPa) at 200 deg F (93 deg C).
2. Makeup-Water Piping: 80 psig (552 kPa) at 150 deg F (66 deg C).
3. Condensate-Drain Piping: 150 deg F (66 deg C).
4. Blowdown-Drain Piping: 200 deg F (93 deg C).
5. Air-Vent Piping: 200 deg F (93 deg C).
6. Safety-Valve-Inlet and -Outlet Piping: Equal to the pressure of the piping system to which it is attached.

2.2 COPPER TUBE AND FITTINGS

- A. Drawn-Temper Copper Tubing: ASTM B 88, Type L (ASTM B 88M, Type B).
- B. Annealed-Temper Copper Tubing: ASTM B 88, Type K (ASTM B 88M, Type A).
- C. DWV Copper Tubing: ASTM B 306, Type DWV.
- D. Copper, Mechanically Formed Tee Option: For forming T-branch on copper water tube.
 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. T-DRILL Industries Inc.
- E. Wrought-Copper Unions: ASME B16.22.

2.3 STEEL PIPE AND FITTINGS

- A. Steel Pipe: ASTM A 53/A 53M, black steel with plain ends; welded and seamless, Grade B, and wall thickness as indicated in "Piping Applications" Article.
- B. Malleable-Iron Unions: ASME B16.39; Classes 150, 250, and 300 as indicated in "Piping Applications" Article.
- C. Cast-Iron Pipe Flanges and Flanged Fittings: ASME B16.1, Classes 25, 125, and 250; raised ground face, and bolt holes spot faced as indicated in "Piping Applications" Article.
- D. Wrought-Steel Fittings: ASTM A 234/A 234M, wall thickness to match adjoining pipe.
- E. Wrought Cast- and Forged-Steel Flanges and Flanged Fittings: ASME B16.5, including bolts, nuts, and gaskets of the following material group, end connections, and facings:
 1. Material Group: 1.1.
 2. End Connections: Butt welding.
 3. Facings: Raised face.

- F. Steel Pipe Nipples: ASTM A 733, made of same materials and wall thicknesses as pipe in which they are installed.

2.4 JOINING MATERIALS

- A. Pipe-Flange Gasket Materials: Suitable for chemical and thermal conditions of piping system contents.
 - 1. ASME B16.21, nonmetallic, flat, asbestos free, **1/8-inch (3.2-mm)** maximum thickness unless otherwise indicated.
 - a. Full-Face Type: For flat-face, Class 125, cast-iron and cast-bronze flanges.
 - b. Narrow-Face Type: For raised-face, Class 250, cast-iron and steel flanges.
- B. Flange Bolts and Nuts: ASME B18.2.1, carbon steel, unless otherwise indicated.
- C. Plastic, Pipe-Flange Gasket, Bolts, and Nuts: Type and material recommended by piping system manufacturer unless otherwise indicated.
- D. Brazing Filler Metals: AWS A5.8/A5.8M, BCuP Series, copper-phosphorus alloys for joining copper with copper; or BAg-1, silver alloy for joining copper with bronze or steel.
- E. Welding Filler Metals: Comply with AWS D10.12M/D10.12 for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.
- F. Gasket Material: Thickness, material, and type suitable for fluid to be handled and working temperatures and pressures.

2.5 DIELECTRIC FITTINGS

- A. General Requirements: Assembly of copper alloy and ferrous materials with separating nonconductive insulating material. Include end connections compatible with pipes to be joined.
- B. Dielectric Unions:
 - 1. **Manufacturers:** Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Watts; a Watts Water Technologies company.
 - b. Zurn Industries, LLC.
 - 2. Description:
 - a. Standard: ASSE 1079.
 - b. Pressure Rating: **125 psig (860 kPa)** minimum at **180 deg F (82 deg C)**.
 - c. End Connections: Solder-joint copper alloy and threaded ferrous.

C. Dielectric Flanges:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Watts; a Watts Water Technologies company.
 - b. Zurn Industries, LLC.
2. Description:
 - a. Standard: ASSE 1079.
 - b. Factory-fabricated, bolted, companion-flange assembly.
 - c. Pressure Rating: 150 psig (1035 kPa).
 - d. End Connections: Solder-joint copper alloy and threaded ferrous; threaded solder-joint copper alloy and threaded ferrous.

D. Dielectric-Flange Insulating Kits:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Pipeline Seal and Insulator, Inc.
2. Description:
 - a. Nonconducting materials for field assembly of companion flanges.
 - b. Pressure Rating: 150 psig (1035 kPa).
 - c. Gasket: Neoprene or phenolic.
 - d. Bolt Sleeves: Phenolic or polyethylene.
 - e. Washers: Phenolic with steel backing washers.

E. Dielectric Nipples:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Grinnell Mechanical Products.
2. Description:
 - a. Standard: IAPMO PS 66.
 - b. Electroplated steel nipple, complying with ASTM F 1545.
 - c. Pressure Rating: 300 psig (2070 kPa) at 225 deg F (107 deg C).
 - d. End Connections: Male threaded or grooved.
 - e. Lining: Inert and noncorrosive, propylene.

2.6 BYPASS CHEMICAL FEEDER

- A. Description: Welded steel construction; 125-psig (860-kPa) working pressure; 5-gal. (19-L) capacity; with fill funnel and inlet, outlet, and drain valves.
 - 1. Chemicals: Specially formulated, based on analysis of makeup water, to prevent accumulation of scale and corrosion in piping and connected equipment.

PART 3 - EXECUTION

3.1 PIPING APPLICATIONS

- A. Hot-water heating piping, aboveground, NPS 2 (DN 50) and smaller, shall be the following:
 - 1. Type L (Type B), drawn-temper copper tubing, wrought-copper fittings, and brazed joints.
- B. Hot-water heating piping, aboveground, NPS 2-1/2 (DN 65) and larger, shall be the following:
 - 1. Schedule 40 steel pipe, wrought-steel fittings and wrought-cast or forged-steel flanges and flange fittings, and welded and flanged joints.
- C. Makeup-water piping installed aboveground shall be the following:
 - 1. Type L (Type B), drawn-temper copper tubing, wrought-copper fittings, and brazed joints.
- D. Condensate-Drain Piping: Type DWV, drawn-temper copper tubing, wrought-copper fittings, and soldered joints.
- E. Blowdown-Drain Piping: Same materials and joining methods as for piping specified for the service in which blowdown drain is installed.
- F. Air-Vent Piping:
 - 1. Inlet: Same as service where installed with metal-to-plastic transition fittings for plastic piping systems according to piping manufacturer's written instructions.
 - 2. Outlet: Type K (Type A), annealed-temper copper tubing with soldered or flared joints.
- G. Safety-Valve-Inlet and -Outlet Piping for Hot-Water Piping: Same materials and joining methods as for piping specified for the service in which safety valve is installed with metal-to-plastic transition fittings for plastic piping systems according to piping manufacturer's written instructions.

3.2 PIPING INSTALLATIONS

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.
- B. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- E. Install piping to permit valve servicing.
- F. Install piping at indicated slopes.
- G. Install piping free of sags and bends.
- H. Install fittings for changes in direction and branch connections.
- I. Install piping to allow application of insulation.
- J. Select system components with pressure rating equal to or greater than system operating pressure.
- K. Install groups of pipes parallel to each other, spaced to permit applying insulation and servicing of valves.
- L. Install drains, consisting of a tee fitting, **NPS 3/4 (DN 20)** ball valve, and short **NPS 3/4 (DN 20)** threaded nipple with cap, at low points in piping system mains and elsewhere as required for system drainage.
- M. Install piping at a uniform grade of 0.2 percent upward in direction of flow.
- N. Reduce pipe sizes using eccentric reducer fitting installed with level side up.
- O. Install branch connections to mains using mechanically formed tee fittings in main pipe, with the branch connected to the bottom of the main pipe. For up-feed risers, connect the branch to the top of the main pipe.
- P. Install valves according to Section 230523.12 "Ball Valves for HVAC Piping," and Section 230523.14 "Check Valves for HVAC Piping"
- Q. Install unions in piping, **NPS 2 (DN 50)** and smaller, adjacent to valves, at final connections of equipment, and elsewhere as indicated.

- R. Install flanges in piping, **NPS 2-1/2 (DN 65)** and larger, at final connections of equipment and elsewhere as indicated.
- S. Install shutoff valve immediately upstream of each dielectric fitting.
- T. Comply with requirements in Section 230553 "Identification for HVAC Piping and Equipment" for identifying piping.
- U. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 230517 "Sleeves and Sleeve Seals for HVAC Piping."
- V. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 230517 "Sleeves and Sleeve Seals for HVAC Piping."
- W. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 230518 "Escutcheons for HVAC Piping."

3.3 DIELECTRIC FITTING INSTALLATION

- A. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.
- B. Dielectric Fittings for **NPS 2 (DN 50)** and Smaller: Use dielectric unions.
- C. Dielectric Fittings for **NPS 2-1/2 to NPS 4 (DN 65 to DN 100)**: Use dielectric flanges.

3.4 HANGERS AND SUPPORTS

- A. Comply with requirements in Section 230529 "Hangers and Supports for HVAC Piping and Equipment" for hanger, support, and anchor devices. Comply with the following requirements for maximum spacing of supports.
- B. Comply with requirements in Section 230548 "Vibration and Seismic Controls for HVAC" for seismic restraints.
- C. Install the following pipe attachments:
 - 1. Adjustable steel clevis hangers for individual horizontal piping less than **20 feet (6 m)** long.
 - 2. Adjustable roller hangers and spring hangers for individual horizontal piping **20 feet (6 m)** or longer.
 - 3. Pipe Roller: MSS SP-58, Type 44 for multiple horizontal piping **20 feet (6 m)** or longer, supported on a trapeze.
 - 4. Spring hangers to support vertical runs.
 - 5. Provide copper-clad hangers and supports for hangers and supports in direct contact with copper pipe.

6. On plastic pipe, install pads or cushions on bearing surfaces to prevent hanger from scratching pipe.
- D. Install hangers for steel piping with the following maximum spacing and minimum rod sizes:
1. NPS 3/4 (DN 20): Maximum span, 7 feet (2.1 m).
 2. NPS 1 (DN 25): Maximum span, 7 feet (2.1 m).
 3. NPS 1-1/2 (DN 40): Maximum span, 9 feet (2.7 m).
 4. NPS 2 (DN 50): Maximum span, 10 feet (3 m).
 5. NPS 2-1/2 (DN 65): Maximum span, 11 feet (3.4 m).
 6. NPS 3 (DN 80) and Larger: Maximum span, 12 feet (3.7 m).
- E. Install hangers for drawn-temper copper piping with the following maximum spacing and minimum rod sizes:
1. NPS 3/4 (DN 20): Maximum span, 5 feet (1.5 m); minimum rod size, 1/4 inch (6.4 mm).
 2. NPS 1 (DN 25): Maximum span, 6 feet (1.8 m); minimum rod size, 1/4 inch (6.4 mm).
 3. NPS 1-1/4 (DN 32): Maximum span, 7 feet (2.1 m); minimum rod size, 3/8 inch (10 mm).
 4. NPS 1-1/2 (DN 40): Maximum span, 8 feet (2.4 m); minimum rod size, 3/8 inch (10 mm).
 5. NPS 2 (DN 50): Maximum span, 8 feet (2.4 m); minimum rod size, 3/8 inch (10 mm).
 6. NPS 2-1/2 (DN 65): Maximum span, 9 feet (2.7 m); minimum rod size, 3/8 inch (10 mm).
 7. NPS 3 (DN 80) and Larger: Maximum span, 10 feet (3 m); minimum rod size, 3/8 inch (10 mm).
- F. Support vertical runs at roof, at each floor, and at 10-foot (3-m) intervals between floors.

3.5 PIPE JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
- C. Soldered Joints: Apply ASTM B 813, water-flushable flux, unless otherwise indicated, to tube end. Construct joints according to ASTM B 828 or CDA's "Copper Tube Handbook," using lead-free solder alloy complying with ASTM B 32.
- D. Welded Joints: Construct joints according to AWS D10.12M/D10.12, using qualified processes and welding operators according to "Quality Assurance" Article.
- E. Flanged Joints: Select appropriate gasket material, size, type, and thickness for service application. Install gasket concentrically positioned. Use suitable lubricants on bolt threads.

3.6 CHEMICAL TREATMENT

- A. Perform an analysis of makeup water to determine type and quantities of chemical treatment needed to keep system free of scale, corrosion, and fouling, and to sustain the following water characteristics:
1. pH: 9.0 to 10.5.
 2. "P" Alkalinity: 100 to 500 ppm.
 3. Boron: 100 to 200 ppm.
 4. Chemical Oxygen Demand: Maximum of 100 ppm. Revise this value if closed system contains glycol.
 5. Corrosion Inhibitor:
 - a. Sodium Nitrate: 1000 to 1500 ppm.
 - b. Molybdate: 200 to 300 ppm.
 - c. Chromate: 200 to 300 ppm.
 - d. Sodium Nitrate Plus Molybdate: 100 to 200 ppm each.
 - e. Chromate Plus Molybdate: 50 to 100 ppm each.
 6. Soluble Copper: Maximum of 0.20 ppm.
 7. Tolyriazole Copper and Yellow Metal Corrosion Inhibitor: Minimum of 10 ppm.
 8. Total Suspended Solids: Maximum of 10 ppm.
 9. Ammonia: Maximum of 20 ppm.
 10. Free Caustic Alkalinity: Maximum of 20 ppm.
 11. Microbiological Limits:
 - a. Total Aerobic Plate Count: Maximum of 1000 organisms/mL.
 - b. Total Anaerobic Plate Count: Maximum of 100 organisms/mL.
 - c. Nitrate Reducers: 100 organisms/mL.
 - d. Sulfate Reducers: Maximum of zero organisms/mL.
 - e. Iron Bacteria: Maximum of zero organisms/mL.
- B. Install bypass chemical feeders in each hydronic system where indicated.
1. Install in upright position with top of funnel not more than **48 inches (1200 mm)** above the floor.
 2. Install feeder in minimum **NPS 3/4 (DN 20)** bypass line, from main with full-size, full-port, ball valve in the main between bypass connections.
 3. Install **NPS 3/4 (DN 20)** pipe from chemical feeder drain to nearest equipment drain and include a full-size, full-port, ball valve.
- C. Fill system with fresh water and add liquid alkaline compound with emulsifying agents and detergents to remove grease and petroleum products from piping. Circulate solution for a minimum of 24 hours, drain, clean strainer screens, and refill with fresh water.
- D. Add initial chemical treatment and maintain water quality in ranges noted above for the first year of operation.
- E. Fill systems that have antifreeze or glycol solutions with the following concentrations:

1. Hot-Water Heating Piping: Minimum of 30 percent propylene glycol.

3.7 FIELD QUALITY CONTROL

A. Prepare hydronic piping according to ASME B31.9 and as follows:

1. Leave joints, including welds, uninsulated and exposed for examination during test.
2. Provide temporary restraints for expansion joints that cannot sustain reactions due to test pressure. If temporary restraints are impractical, isolate expansion joints from testing.
3. Flush hydronic piping systems with clean water; then remove and clean or replace strainer screens.
4. Isolate equipment from piping. If a valve is used to isolate equipment, its closure shall be capable of sealing against test pressure without damage to valve. Install blinds in flanged joints to isolate equipment.
5. Install safety valve, set at a pressure no more than one-third higher than test pressure, to protect against damage by expanding liquid or other source of overpressure during test.

B. Perform the following tests on hydronic piping:

1. Use ambient temperature water as a testing medium unless there is risk of damage due to freezing. Another liquid that is safe for workers and compatible with piping may be used.
2. While filling system, use vents installed at high points of system to release air. Use drains installed at low points for complete draining of test liquid.
3. Isolate expansion tanks and determine that hydronic system is full of water.
4. Subject piping system to hydrostatic test pressure that is not less than 1.5 times the system's working pressure. Test pressure shall not exceed maximum pressure for any vessel, pump, valve, or other component in system under test. Verify that stress due to pressure at bottom of vertical runs does not exceed 90 percent of specified minimum yield strength or 1.7 times the "SE" value in Appendix A in ASME B31.9, "Building Services Piping."
5. After hydrostatic test pressure has been applied for at least 10 minutes, examine piping, joints, and connections for leakage. Eliminate leaks by tightening, repairing, or replacing components, and repeat hydrostatic test until there are no leaks.
6. Prepare written report of testing.

C. Perform the following before operating the system:

1. Open manual valves fully.
2. Inspect pumps for proper rotation.
3. Set makeup pressure-reducing valves for required system pressure.
4. Inspect air vents at high points of system and determine if all are installed and operating freely (automatic type), or bleed air completely (manual type).
5. Set temperature controls so all coils are calling for full flow.
6. Inspect and set operating temperatures of hydronic equipment, such as boilers, chillers, cooling towers, to specified values.
7. Verify lubrication of motors and bearings.

END OF SECTION 232113

SECTION 232116 - HYDRONIC PIPING SPECIALTIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes special-duty valves and specialties for the following:
 - 1. Hot-water heating piping.
 - 2. Makeup-water piping.
 - 3. Condensate-drain piping.
 - 4. Blowdown-drain piping.
 - 5. Air-vent piping.
 - 6. Safety-valve-inlet and -outlet piping.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of the following:
 - 1. Valves: Include flow and pressure drop curves based on manufacturer's testing for calibrated-orifice balancing valves and automatic flow-control valves.
 - 2. Air-control devices.
 - 3. Hydronic specialties.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For air-control devices, hydronic specialties, and special-duty valves to include in emergency, operation, and maintenance manuals.

1.5 MAINTENANCE MATERIAL SUBMITTALS

- A. Differential Pressure Meter: For each type of balancing valve and automatic flow control valve, include flowmeter, probes, hoses, flow charts, and carrying case.

1.6 QUALITY ASSURANCE

- A. Pipe Welding: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code: Section IX.
1. Safety valves and pressure vessels shall bear the appropriate ASME label. Fabricate and stamp air separators and expansion tanks to comply with ASME Boiler and Pressure Vessel Code: Section VIII, Division 1.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Hydronic piping components and installation shall be capable of withstanding the following minimum working pressure and temperature unless otherwise indicated:
1. Hot-Water Heating Piping: 150 psig (1037 kPa) at 200 deg F (93 deg C).
 2. Makeup-Water Piping: 80 psig (552 kPa) at 150 deg F (66 deg C).
 3. Condensate-Drain Piping: 150 deg F (66 deg C).
 4. Blowdown-Drain Piping: 200 deg F (93 deg C).
 5. Air-Vent Piping: 200 deg F (93 deg C).
 6. Safety-Valve-Inlet and -Outlet Piping: Equal to the pressure of the piping system to which it is attached.

2.2 VALVES

- A. Gate, Globe, Check, Ball, and Butterfly Valves: Comply with requirements specified in Section 230523.11 "Globe Valves for HVAC Piping," Section 230523.12 "Ball Valves for HVAC Piping," Section 230523.13 "Butterfly Valves for HVAC Piping," Section 230523.14 "Check Valves for HVAC Piping," and Section 230523.15 "Gate Valves for HVAC Piping."
- B. Automatic Temperature-Control Valves, Actuators, and Sensors: Comply with requirements specified in Section 230923.11 "Control Valves."Section 15901 "Control Valves."
- C. Bronze, Calibrated-Orifice, Balancing Valves:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Griswold Controls.
 - b. Nexus Valve, Inc.
 - c. NuTech Hydronic Specialty Products.
 2. Body: Bronze, ball or plug type with calibrated orifice or venturi.
 3. Ball: Brass or stainless steel.

4. Plug: Resin.
5. Seat: PTFE.
6. End Connections: Threaded or socket.
7. Pressure Gage Connections: Integral seals for portable differential pressure meter.
8. Handle Style: Lever, with memory stop to retain set position.
9. CWP Rating: Minimum 125 psig (860 kPa).
10. Maximum Operating Temperature: 250 deg F (121 deg C).

D. Diaphragm-Operated, Pressure-Reducing Valves: ASME labeled.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Armstrong Pumps, Inc.
 - b. Spence Engineering Company, Inc.
 - c. Watts; a Watts Water Technologies company.
2. Body: Bronze or brass.
3. Disc: Glass and carbon-filled PTFE.
4. Seat: Brass.
5. Stem Seals: EPDM O-rings.
6. Diaphragm: EPT.
7. Low inlet-pressure check valve.
8. Inlet Strainer: Removable without system shutdown.
9. Valve Seat and Stem: Noncorrosive.
10. Valve Size, Capacity, and Operating Pressure: Selected to suit system in which installed, with operating pressure and capacity factory set and field adjustable.

E. Diaphragm-Operated Safety Valves: ASME labeled.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Armstrong Pumps, Inc.
 - b. Spence Engineering Company, Inc.
 - c. Watts; a Watts Water Technologies company.
2. Body: Bronze or brass.
3. Disc: Glass and carbon-filled PTFE.
4. Seat: Brass.
5. Stem Seals: EPDM O-rings.
6. Diaphragm: EPT.
7. Wetted, Internal Work Parts: Brass and rubber.
8. Inlet Strainer: Removable without system shutdown.
9. Valve Seat and Stem: Noncorrosive.

10. Valve Size, Capacity, and Operating Pressure: Comply with ASME Boiler and Pressure Vessel Code: Section IV, and selected to suit system in which installed, with operating pressure and capacity factory set and field adjustable.

F. Automatic Flow-Control Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Griswold Controls.
 - b. Nexus Valve, Inc.
 - c. NuTech Hydronic Specialty Products.
2. Body: Brass or ferrous metal.
3. Piston and Spring Assembly: Corrosion resistant, tamper proof, self-cleaning, and removable.
4. Combination Assemblies: Include bronze or brass-alloy ball valve.
5. Identification Tag: Marked with zone identification, valve number, and flow rate.
6. Size: Same as pipe in which installed.
7. Performance: Maintain constant flow, plus or minus 5 percent over system pressure fluctuations.
8. Minimum CWP Rating: 175 psig (1207 kPa).
9. Maximum Operating Temperature: 250 deg F (121 deg C).

2.3 AIR-CONTROL DEVICES

A. Manual Air Vents:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Armstrong Pumps, Inc.
 - b. Nexus Valve, Inc.
 - c. NuTech Hydronic Specialty Products.
2. Body: Bronze.
3. Internal Parts: Nonferrous.
4. Operator: Screwdriver or thumbscrew.
5. Inlet Connection: NPS 1/2 (DN 15).
6. Discharge Connection: NPS 1/8 (DN 6).
7. CWP Rating: 150 psig (1035 kPa).
8. Maximum Operating Temperature: 225 deg F (107 deg C).

B. Automatic Air Vents:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Armstrong Pumps, Inc.
 - b. Nexus Valve, Inc.
 - c. NuTech Hydronic Specialty Products.
2. Body: Bronze or cast iron.
3. Internal Parts: Nonferrous.
4. Operator: Noncorrosive metal float.
5. Inlet Connection: NPS 1/2 (DN 15).
6. Discharge Connection: NPS 1/4 (DN 8).
7. CWP Rating: 150 psig (1035 kPa).
8. Maximum Operating Temperature: 240 deg F (116 deg C).

C. Expansion Tanks:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. AMTROL, Inc.
 - b. Armstrong Pumps, Inc.
 - c. Bell & Gossett; a Xylem brand.
2. Tank: Welded steel, rated for 125-psig (860-kPa) working pressure and 375 deg F (191 deg C) maximum operating temperature, with taps in bottom of tank for tank fitting and taps in end of tank for gage glass. Tanks shall be factory tested after taps are fabricated and shall be labeled according to ASME Boiler and Pressure Vessel Code: Section VIII, Division 1.
3. Air-Control Tank Fitting: Cast-iron body, copper-plated tube, brass vent tube plug, and stainless-steel ball check, 100-gal. (379-L) unit only; sized for compression-tank diameter. Provide tank fittings for 125-psig (860-kPa) working pressure and 250 deg F (121 deg C) maximum operating temperature.
4. Tank Drain Fitting: Brass body, nonferrous internal parts; 125-psig (860-kPa) working pressure and 240 deg F (116 deg C) maximum operating temperature; constructed to admit air to compression tank, drain water, and close off system.
5. Gage Glass: Full height with dual manual shutoff valves, 3/4-inch- (20-mm-) diameter gage glass, and slotted-metal glass guard.

D. Bladder-Type Expansion Tanks:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. AMTROL, Inc.
 - b. Armstrong Pumps, Inc.
 - c. Bell & Gossett; a Xylem brand.

2. Tank: Welded steel, rated for 125-psig (860-kPa) working pressure and 375 deg F (191 deg C) maximum operating temperature. Factory test after taps are fabricated and supports installed and are labeled according to ASME Boiler and Pressure Vessel Code: Section VIII, Division 1.
3. Bladder: Securely sealed into tank to separate air charge from system water to maintain required expansion capacity.
4. Air-Charge Fittings: Schrader valve, stainless steel with EPDM seats.

E. In-Line Air Separators:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. AMTROL, Inc.
 - b. Armstrong Products, Inc.
 - c. Bell & Gossett; a Xylem brand.
2. Tank: One-piece cast iron with an integral weir constructed to decelerate system flow to maximize air separation.
3. Maximum Working Pressure: Up to 175 psig (1207 kPa).
4. Maximum Operating Temperature: Up to 300 deg F (149 deg C).

F. Air Purgers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. AMTROL, Inc.
 - b. Armstrong Pumps, Inc.
 - c. Bell & Gossett; a Xylem brand.
2. Body: Cast iron with internal baffles that slow the water velocity to separate the air from solution and divert it to the vent for quick removal.
3. Maximum Working Pressure: 150 psig (1035 kPa).
4. Maximum Operating Temperature: 250 deg F (121 deg C).

2.4 HYDRONIC PIPING SPECIALTIES

A. Y-Pattern Strainers:

1. Body: ASTM A 126, Class B, cast iron with bolted cover and bottom drain connection.
2. End Connections: Threaded ends for NPS 2 (DN 50) and smaller; flanged ends for NPS 2-1/2 (DN 65) and larger.
3. Strainer Screen: Stainless-steel, [20] [40] [60]-mesh strainer, or perforated stainless-steel basket.

4. CWP Rating: 125 psig (860 kPa).
- B. Stainless-Steel Bellow, Flexible Connectors:
1. Body: Stainless-steel bellows with woven, flexible, bronze, wire-reinforcing protective jacket.
 2. End Connections: Threaded or flanged to match equipment connected.
 3. Performance: Capable of 3/4-inch (20-mm) misalignment.
 4. CWP Rating: 150 psig (1035 kPa).
 5. Maximum Operating Temperature: 250 deg F (121 deg C).

PART 3 - EXECUTION

3.1 VALVE APPLICATIONS

- A. Install shutoff-duty valves at each branch connection to supply mains and at supply connection to each piece of equipment.
- B. Install calibrated-orifice, balancing valves at each branch connection to return main.
- C. Install calibrated-orifice, balancing valves in the return pipe of each heating or cooling terminal.
- D. Install check valves at each pump discharge and elsewhere as required to control flow direction.
- E. Install safety valves at hot-water generators and elsewhere as required by ASME Boiler and Pressure Vessel Code. Install drip-pan elbow on safety-valve outlet and pipe without valves to the outdoors; pipe drain to nearest floor drain or as indicated on Drawings. Comply with ASME Boiler and Pressure Vessel Code: Section VIII, Division 1, for installation requirements.
- F. Install pressure-reducing valves at makeup-water connection to regulate system fill pressure.

3.2 HYDRONIC SPECIALTIES INSTALLATION

- A. Install manual air vents at high points in piping, at heat-transfer coils, and elsewhere as required for system air venting.
- B. Install automatic air vents at high points of system piping in mechanical equipment rooms only. Install manual vents at heat-transfer coils and elsewhere as required for air venting.
- C. Install piping from boiler air outlet, air separator, or air purger to expansion tank with a 2 percent upward slope toward tank.
- D. Install in-line air separators in pump suction. Install drain valve on air separators NPS 2 (DN 50) and larger.

- E. Install tangential air separator in pump suction. Install blowdown piping with gate or full-port ball valve; extend full size to nearest floor drain.
- F. Install expansion tanks above the air separator. Install tank fitting in tank bottom and charge tank. Use manual vent for initial fill to establish proper water level in tank.
 - 1. Install tank fittings that are shipped loose.
 - 2. Support tank from floor or structure above with sufficient strength to carry weight of tank, piping connections, fittings, plus tank full of water. Do not overload building components and structural members.
- G. Install expansion tanks on the floor. Vent and purge air from hydronic system, and ensure that tank is properly charged with air to suit system Project requirements.

END OF SECTION 232116

SECTION 232123 - HYDRONIC PUMPS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Close-coupled, in-line centrifugal pumps.
 - 2. Separately coupled, base-mounted, end-suction centrifugal pumps.

1.3 DEFINITIONS

- A. Buna-N: Nitrile rubber.
- B. EPT: Ethylene propylene terpolymer.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of pump. Include certified performance curves and rated capacities, operating characteristics, furnished specialties, final impeller dimensions, and accessories for each type of product indicated. Indicate pump's operating point on curves.
- B. Shop Drawings: For each pump.
 - 1. Show pump layout and connections.
 - 2. Include setting drawings with templates for installing foundation and anchor bolts and other anchorages.
 - 3. Include diagrams for power, signal, and control wiring.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For pumps to include in emergency, operation, and maintenance manuals.

1.6 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
1. Mechanical Seals: One mechanical seal(s) for each pump.

PART 2 - PRODUCTS

2.1 CLOSE-COUPLED, IN-LINE CENTRIFUGAL PUMPS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Armstrong Pumps, Inc.
 2. Bell & Gosset.
 3. Grundfos Pumps Corporation.
- B. Description: Factory-assembled and -tested, centrifugal, overhung-impeller, close-coupled, in-line pump as defined in HI 1.1-1.2 and HI 1.3; designed for installation with pump and motor shafts mounted horizontally or vertically.
- C. Pump Construction:
1. Casing: Radially split, cast iron, with threaded gage tappings at inlet and outlet, replaceable bronze wear rings, and threaded companion-flange connections.
 2. Impeller: ASTM B 584, cast bronze; statically and dynamically balanced, keyed to shaft, and secured with a locking cap screw. For constant-speed pumps, trim impeller to match specified performance.
 3. Pump Shaft: Stainless steel.
 4. Seal: Mechanical seal consisting of carbon rotating ring against a ceramic seat held by a stainless-steel spring, and EPT bellows and gasket. Include water slinger on shaft between motor and seal.
 5. Seal: Packing seal consisting of stuffing box with a minimum of four rings of graphite-impregnated braided yarn with bronze lantern ring between center two graphite rings, and bronze packing gland.
 6. Pump Bearings: Permanently lubricated ball bearings.
- D. Motor: Single speed and rigidly mounted to pump casing.
1. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
 2. Comply with NEMA designation, temperature rating, service factor, and efficiency requirements for motors specified in Section 230513 "Common Motor Requirements for HVAC Equipment."

- a. Enclosure: Open, dripproof.
- b. Enclosure Materials: Rolled steel.
- c. Motor Bearings: Permanently lubricated ball bearings.

- d. Efficiency: Premium efficient.
- e. NEMA Design: F.
- f. Service Factor: 1.15.

2.2 SEPARATELY COUPLED, BASE-MOUNTED, END-SUCTION CENTRIFUGAL PUMPS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. Armstrong Pumps, Inc.
 2. Bell & Gosset.
 3. TACO Incorporated.

- B. Description: Factory-assembled and -tested, centrifugal, overhung-impeller, separately coupled, end-suction pump as defined in HI 1.1-1.2 and HI 1.3; designed for base mounting, with pump and motor shafts horizontal.

- C. Pump Construction:
 1. Casing: Radially split, cast iron, with replaceable bronze wear rings, threaded gage tappings at inlet and outlet, drain plug at bottom and air vent at top of volute, and flanged connections. Provide integral mount on volute to support the casing, and provide attached piping to allow removal and replacement of impeller without disconnecting piping or requiring the realignment of pump and motor shaft.
 2. Impeller: ASTM B 584, cast bronze; statically and dynamically balanced, keyed to shaft, and secured with a locking cap screw. For pumps not frequency-drive controlled, trim impeller to match specified performance.
 3. Pump Shaft: Stainless steel.
 4. Seal: Mechanical seal consisting of carbon rotating ring against a ceramic seat held by a stainless-steel spring, and Buna-N bellows and gasket.
 5. Seal: Packing seal consisting of stuffing box with a minimum of four rings of graphite-impregnated braided yarn with bronze lantern ring between center two graphite rings, and bronze packing gland.
 6. Pump Bearings: Grease-lubricated ball bearings in cast-iron housing with grease fittings.

- D. Shaft Coupling: Molded-rubber insert and interlocking spider capable of absorbing vibration. Couplings shall be drop-out type to allow disassembly and removal without removing pump shaft or motor.

- E. Coupling Guard: Dual rated; ANSI B15.1, Section 8; OSHA 1910.219 approved; steel; removable; attached to mounting frame.

- F. Mounting Frame: Welded-steel frame and cross members, factory fabricated from ASTM A 36/A 36M channels and angles. Fabricate to mount pump casing, coupling guard, and motor.
- G. Motor: Single speed, secured to mounting frame, with adjustable alignment.
 - 1. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
 - 2. Comply with NEMA designation, temperature rating, service factor, and efficiency requirements for motors specified in Section 230513 "Common Motor Requirements for HVAC Equipment."
 - a. Enclosure: Open, dripproof.
 - b. Enclosure Materials: Rolled steel.
 - c. Motor Bearings: Permanently lubricated ball bearings.
 - d. Efficiency: Premium efficient.
 - e. NEMA Design: F.
 - f. Service Factor: 1.15.

2.3 PUMP SPECIALTY FITTINGS

- A. Suction Diffuser:
 - 1. Angle pattern.
 - 2. 175-psig (1204-kPa) pressure rating, ductile-iron body and end cap, pump-inlet fitting.
 - 3. Bronze startup and bronze or stainless-steel permanent strainers.
 - 4. Bronze or stainless-steel straightening vanes.
 - 5. Drain plug.
 - 6. Factory-fabricated support.
- B. Triple-Duty Valve:
 - 1. Angle or straight pattern.
 - 2. 175-psig (1204-kPa) pressure rating, ductile-iron body, pump-discharge fitting.
 - 3. Drain plug and bronze-fitted shutoff, balancing, and check valve features.
 - 4. Brass gage ports with integral check valve and orifice for flow measurement.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine equipment foundations and anchor-bolt locations for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.

- B. Examine roughing-in for piping systems to verify actual locations of piping connections before pump installation.
- C. Examine foundations and inertia bases for suitable conditions where pumps are to be installed.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PUMP INSTALLATION

- A. Comply with HI 1.4 and HI 2.4.
- B. Install pumps to provide access for periodic maintenance including removing motors, impellers, couplings, and accessories.
- C. Independently support pumps and piping so weight of piping is not supported by pumps and weight of pumps is not supported by piping.
- D. Automatic Condensate Pump Units: Install units for collecting condensate and extend to open drain.
- E. Equipment Mounting:
 - 1. Install base-mounted pumps on cast-in-place concrete equipment bases. Comply with requirements for equipment bases and foundations specified in [**Section 033000 "Cast-in-Place Concrete."**] [**Section 033053 "Miscellaneous Cast-in-Place Concrete."**]
 - 2. Comply with requirements for vibration isolation and seismic control devices specified in Section 230548 "Vibration and Seismic Controls for HVAC."
 - 3. Comply with requirements for vibration isolation devices specified in Section 230548.13 "Vibration Controls for HVAC."
- F. Equipment Mounting: Install in-line pumps with continuous-thread hanger rods and spring hangers of size required to support weight of in-line pumps.
 - 1. Comply with requirements for seismic-restraint devices specified in Section 230548 "Vibration and Seismic Controls for HVAC."
 - 2. Comply with requirements for hangers and supports specified in Section 230529 "Hangers and Supports for HVAC Piping and Equipment."

3.3 ALIGNMENT

- A. Engage a factory-authorized service representative to perform alignment service.
- B. Comply with requirements in Hydronics Institute standards for alignment of pump and motor shaft. Add shims to the motor feet and bolt motor to base frame. Do not use grout between motor feet and base frame.
- C. Comply with pump and coupling manufacturers' written instructions.

- D. After alignment is correct, tighten foundation bolts evenly but not too firmly. Completely fill baseplate with nonshrink, nonmetallic grout while metal blocks and shims or wedges are in place. After grout has cured, fully tighten foundation bolts.

3.4 CONNECTIONS

- A. Comply with requirements for piping specified in Section 232213 "Steam and Condensate Heating Piping" and Section 232216 Steam and Condensate Piping Specialties." Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Where installing piping adjacent to pump, allow space for service and maintenance.
- C. Connect piping to pumps. Install valves that are same size as piping connected to pumps.
- D. Install suction and discharge pipe sizes equal to or greater than diameter of pump nozzles.
- E. Install triple-duty valve on discharge side of pumps.
- F. Install suction diffuser and shutoff valve on suction side of pumps.
- G. Install flexible connectors on suction and discharge sides of base-mounted pumps between pump casing and valves.
- H. Install pressure gages on pump suction and discharge or at integral pressure-gage tapping, or install single gage with multiple-input selector valve.
- I. Install check valve and gate or ball valve on each condensate pump unit discharge.
- J. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."
- K. Connect wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

3.5 STARTUP SERVICE

- A. Engage a factory-authorized service representative to perform startup service.
 - 1. Complete installation and startup checks according to manufacturer's written instructions.
 - 2. Check piping connections for tightness.
 - 3. Clean strainers on suction piping.
 - 4. Perform the following startup checks for each pump before starting:
 - a. Verify bearing lubrication.
 - b. Verify that pump is free to rotate by hand and that pump for handling hot liquid is free to rotate with pump hot and cold. If pump is bound or drags, do not operate until cause of trouble is determined and corrected.

- c. Verify that pump is rotating in the correct direction.
5. Prime pump by opening suction valves and closing drains, and prepare pump for operation.
6. Start motor.
7. Open discharge valve slowly.

END OF SECTION 232123

SECTION 235216 - CONDENSING BOILERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes gas-fired, fire-tube condensing boilers, trim, and accessories for generating hot water.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for boilers.
 - 2. Include rated capacities, operating characteristics, and furnished specialties and accessories.
- B. Shop Drawings: For boilers, boiler trim, and accessories.
 - 1. Include plans, elevations, sections, and mounting details.
 - 2. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 3. Include diagrams for power, signal, and control wiring.
- C. Delegated-Design Submittal: For each boiler.
 - 1. Design calculations and vibration isolation base details, signed and sealed by a qualified professional engineer.
 - a. Design Calculations: Calculate requirements for selecting vibration isolators and seismic restraints and for designing vibration isolation bases.
 - b. Vibration Isolation Base Details: Detail fabrication, including anchorages and attachments to structure and to supported equipment. Include adjustable motor bases, rails, and frames for equipment mounting.

1.4 INFORMATIONAL SUBMITTALS

- A. Seismic Qualification Certificates: For boiler, accessories, and components, from manufacturer.
 - 1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
 - 2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
 - 3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
- B. Source quality-control reports.
- C. Field quality-control reports.
- D. Sample Warranty: For special warranty.
- E. Other Informational Submittals:
 - 1. ASME Stamp Certification and Report: Submit "A," "S," or "PP" stamp certificate of authorization, as required by authorities having jurisdiction, and document hydrostatic testing of piping external to boiler.
 - 2. CSA B51 pressure vessel Canadian Registration Number (CRN).

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For boilers to include in emergency, operation, and maintenance manuals.

1.6 WARRANTY

- A. Manufacturer's Warranty: Manufacturer agrees to repair or replace components of boilers that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period for Fire-Tube Condensing Boilers:
 - a. Leakage and Materials: 10 years from date of Substantial Completion.
 - b. Heat Exchanger Damaged by Thermal Stress and Corrosion: Nonprorated for five years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. ASME Compliance: Fabricate and label boilers to comply with 2010 ASME Boiler and Pressure Vessel Code.
- C. ASHRAE/IES 90.1 Compliance: Boilers shall have minimum efficiency according to "Gas and Oil Fired Boilers - Minimum Efficiency Requirements."
- D. DOE Compliance: Minimum efficiency shall comply with 10 CFR 430, Subpart B, Appendix N.
- E. UL Compliance: Test boilers for compliance with UL 795. Boilers shall be listed and labeled by a testing agency acceptable to authorities having jurisdiction.
- F. CSA Compliance: Test boilers for compliance with CSA B51.
- G. Mounting Base: For securing boiler to concrete base.
 - 1. Seismic Fabrication Requirements: Fabricate mounting base and attachment to boiler pressure vessel, accessories, and components with reinforcement strong enough to withstand seismic forces defined in Section 230548 "Vibration and Seismic Controls for HVAC" when mounting base is anchored to building structure.

2.2 FORCED-DRAFT, FIRE-TUBE CONDENSING BOILERS

- A. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - 1. AERCO International, Inc.
 - 2. Camus.
 - 3. Lochinvar.
- B. Description: Factory-fabricated, -assembled, and -tested, fire-tube condensing boiler with heat exchanger sealed pressure tight, built on a steel base, including insulated jacket; flue-gas vent; combustion-air intake connections; water supply, return, and condensate drain connections; and controls. Water-heating service only.
- C. Heat Exchanger: Nonferrous, corrosion-resistant combustion chamber constructed of 439 stainless steel fire tubes and tubesheets, with a one-pass combustion gas flow design. The fire tubes shall be ½" OD, with no less than 0.035" wall thickness. The upper and lower stainless steel tubesheet shall be no less than 0.25" thick. The pressure vessel/heat exchanger shall be welded construction. The heat exchanger shall be ASME stamped for a working pressure not

less than 160 psig. Access to the tubesheets and heat exchanger shall be available by burner and exhaust manifold removal. Minimum access opening shall be no less than 6-inch diameter.

- D. Pressure Vessel: Shall have a maximum water volume of 16.25 gallons. The boiler water pressure drop shall not exceed 2.5 psig at 87 gpm. The boiler water connections shall be 3-inch flanged 150-pound, ANSI rated. The pressure vessel shall be constructed of SA53 carbon steel, with a 0.25-inch thick wall and 0.50-inch thick upper head. Inspection openings in the pressure vessel shall be in accordance with ASME Section IV pressure vessel code. The boiler shall be designed so that the thermal efficiency increases as the boiler firing rate decreases.
- E. Burner: Shall be capable of a 15:1 turndown ratio of the firing rate without loss of combustion efficiency or staging of gas valves. The burner shall produce less than 20 ppm of NO_x corrected to 3% excess oxygen. The unit shall be certified by the South Coast Air Quality Management District (SCAQMD) as compliant with Rule 1146.2 for boilers and water heaters less than or equal to 2 MBTUs, and the Texas Commission on Environmental Quality (TCEQ) as being compliant with Section 117.465 for boilers and water heaters less than or equal to 2 MBTUs. The burner shall be metal-fiber mesh covering a stainless steel body with spark ignition and flame rectification. All burner material exposed to the combustion zone shall be of stainless steel construction. There shall be no moving parts within the burner itself. A modulating air/fuel valve shall meter the air and fuel input. The modulating motor must be linked to both the gas valve body and air valve body with a single linkage. The linkage shall not require any field adjustment. A variable frequency drive (VFD), controlled cast aluminum pre-mix blower shall be used to ensure the optimum mixing of air and fuel between the air/fuel valve and the burner.
- F. Blower: Centrifugal fan to operate during each burner firing sequence and to prepurge and postpurge the combustion chamber.
 - 1. Motors: Comply with NEMA designation, temperature rating, service factor, and efficiency requirements for motors specified in Section 230513 "Common Motor Requirements for HVAC Equipment."
 - a. Motor Sizes: Minimum size as indicated; if not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
- G. Gas Train: Combination gas valve with manual shutoff and pressure regulator.
- H. Ignition: Spark ignition with 100 percent main-valve shutoff with electronic flame supervision.
- I. Casing:
 - 1. Jacket: Sheet metal, with snap-in or interlocking closures.
 - 2. Control Compartment Enclosures: NEMA 250, Type 1A.
 - 3. Insulation: Minimum 2-inch- (50-mm-) thick, mineral-fiber insulation surrounding the heat exchanger.
 - 4. Combustion-Air Connections: Inlet and vent duct collars.

2.3 TRIM

- A. Include devices sized to comply with [ASME B31.1] [ASME B31.9].
- B. Aquastat Controllers: Operating[, **firing rate,**] and high limit.
- C. Safety Relief Valve: ASME rated.
- D. Pressure and Temperature Gage: Minimum 3-1/2-inch- (89-mm-) diameter, combination water-pressure and -temperature gage. Gages shall have operating-pressure and -temperature ranges, so normal operating range is about 50 percent of full range.
- E. Boiler Air Vent: [**Automatic**] [**Manual**].
- F. Drain Valve: Minimum NPS 3/4 (DN 20) hose-end gate valve.
- G. Circulation Pump: Nonoverloading, in-line pump with split-capacitor motor having thermal-overload protection and lubricated bearings; designed to operate at specified boiler pressures and temperatures.

2.4 CONTROLS

- A. Boiler operating controls shall include the following devices and features:
 - 1. Control transformer.
 - 2. Set-Point Adjust: Set points shall be adjustable.
 - 3. Operating Pressure Control: Factory wired and mounted to cycle burner.
 - 4. Low-Water Cutoff and Pump Control: Cycle feedwater pump(s) for makeup water control.
 - 5. Sequence of Operation: Electric, factory-fabricated and field-installed panel to control burner firing rate to maintain space temperature in response to thermostat with heat anticipator located in heated space.
 - a. Include automatic, alternating-firing sequence for multiple boilers to ensure maximum system efficiency throughout the load range and to provide equal runtime for boilers.
 - 6. Sequence of Operation: Electric, factory-fabricated and field-installed panel to control burner firing rate to reset supply-water temperature inversely with outside-air temperature. At 0 deg F (minus 17 deg C) outside-air temperature, set supply-water temperature at 180 deg F (82 deg C); at 60 deg F (15 deg C) outside-air temperature, set supply-water temperature at 140 deg F (60 deg C).
 - a. Include automatic, alternating-firing sequence for multiple boilers to ensure maximum system efficiency throughout the load range and to provide equal runtime for boilers.

7. Sequence of Operation: Electric, factory-fabricated and field-installed panel to control burner firing rate to maintain a constant steam pressure. Maintain pressure set point plus or minus 10 percent.
 - a. Include automatic, alternating-firing sequence for multiple boilers to ensure maximum system efficiency throughout the load range and to provide equal runtime for boilers.

B. Burner Operating Controls: To maintain safe operating conditions, burner safety controls limit burner operation.

1. High Cutoff: Automatic reset stops burner if operating conditions rise above maximum boiler design pressure.
2. Low-Water Cutoff Switch: Float and electronic probe shall prevent burner operation on low water. Cutoff switch shall be automatic-reset type.
3. Blocked Inlet Safety Switch: Manual-reset pressure switch field mounted on boiler combustion-air inlet.
4. Audible Alarm: Factory mounted on control panel with silence switch; shall sound alarm for above conditions.

C. Building Automation System Interface: Factory install hardware and software to enable building automation system to monitor, control, and display boiler status and alarms.

1. Hardwired Points:
 - a. Monitoring: On/off status, common trouble alarm low-water-level alarm.
 - b. Control: On/off operation, hot-water-supply temperature set-point adjustment.
2. A communication interface with building automation system shall enable building automation system operator to remotely control and monitor the boiler from an operator workstation. Control features available, and monitoring points displayed, locally at boiler control panel shall be available through building automation system.

2.5 ELECTRICAL POWER

A. Controllers, Electrical Devices, and Wiring: Electrical devices and connections are specified in electrical Sections.

B. Single-Point Field Power Connection: Factory-installed and -wired switches, motor controllers, transformers, and other electrical devices necessary shall provide a single-point field power connection to boiler.

1. House in NEMA 250, Type 1 enclosure.
2. Wiring shall be numbered and color coded to match wiring diagram.
3. Install factory wiring outside of an enclosure in a metal raceway.
4. Field power interface shall be to fused disconnect switch.
5. Provide branch power circuit to each motor and to controls with a disconnect switch or circuit breaker.

6. Provide each motor with overcurrent protection.

2.6 VENTING KITS

- A. Kit: Complete system, ASTM A 959, Type 29-4C stainless steel, pipe, vent terminal, thimble, indoor plate, vent adapter, condensate trap and dilution tank, and sealant.
- B. Combustion-Air Intake: Complete system, stainless steel, pipe, vent terminal with screen, inlet air coupling, and sealant.

2.7 SOURCE QUALITY CONTROL

- A. Burner and Hydrostatic Test: Factory adjust burner to eliminate excess oxygen, carbon dioxide, oxides of nitrogen emissions, and carbon monoxide in flue gas and to achieve combustion efficiency; perform hydrostatic test.
- B. Test and inspect factory-assembled boilers, before shipping, according to 2010 ASME Boiler and Pressure Vessel Code.
- C. Allow Owner access to source quality-control testing of boilers. Notify Architect 14 days in advance of testing.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in for concrete equipment bases, anchor-bolt sizes and locations, and piping and electrical connections to verify actual locations, sizes, and other conditions affecting performance of the Work.
 1. Final boiler locations indicated on Drawings are approximate. Determine exact locations before roughing-in for piping and electrical connections.
- B. Examine mechanical spaces for suitable conditions where boilers will be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 BOILER INSTALLATION

- A. Equipment Mounting:
 1. Install boilers on cast-in-place concrete equipment base(s). Comply with requirements for equipment bases and foundations specified in [Section 033000 "Cast-in-Place Concrete."] [Section 033053 "Miscellaneous Cast-in-Place Concrete."]

2. Comply with requirements for vibration isolation and seismic-restraint devices specified in Section 230548 "Vibration and Seismic Controls for HVAC."
 3. Comply with requirements for vibration isolation devices specified in Section 230548.13 "Vibration Controls for HVAC."
- B. Install gas-fired boilers according to NFPA 54.
 - C. Assemble and install boiler trim.
 - D. Install electrical devices furnished with boiler but not specified to be factory mounted.
 - E. Install control wiring to field-mounted electrical devices.

3.3 CONNECTIONS

- A. Piping installation requirements are specified in other Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to boiler to allow service and maintenance.
- C. Install piping from equipment drain connection to nearest floor drain. Piping shall be at least full size of connection. Provide an isolation valve if required.
- D. Connect piping to boilers, except safety relief valve connections, with flexible connectors of materials suitable for service. Flexible connectors and their installation are specified in Section 232116 "Hydronic Piping Specialties."
- E. Connect gas piping to boiler gas-train inlet with union. Piping shall be at least full size of gas-train connection. Provide a reducer if required.
- F. Connect hot-water piping to supply- and return-boiler tapplings with shutoff valve and union or flange at each connection.
- G. Connect steam and condensate piping to supply-, return-, and blowdown-boiler tapplings with shutoff valve and union or flange at each connection.
- H. Install piping from safety relief valves to nearest floor drain.
- I. Install piping from safety valves to drip-pan elbow and to nearest floor drain.
- J. Boiler Venting:
 1. Install flue venting kit and combustion-air intake.
 2. Connect full size to boiler connections.
- K. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."

- L. Connect wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

3.4 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.
- C. Perform the following tests and inspections with the assistance of a factory-authorized service representative:
 - 1. Perform installation and startup checks according to manufacturer's written instructions.
 - 2. Leak Test: Hydrostatic test. Repair leaks and retest until no leaks exist.
 - 3. Operational Test: Start units to confirm proper motor rotation and unit operation. Adjust air-fuel ratio and combustion.
 - 4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
 - a. Check and adjust initial operating set points and high- and low-limit safety set points of fuel supply, water level, and water temperature.
 - b. Set field-adjustable switches and circuit-breaker trip ranges as indicated.
- D. Boiler will be considered defective if it does not pass tests and inspections.
- E. Prepare test and inspection reports.
- F. Occupancy Adjustments: When requested within 12 months of date of Substantial Completion, provide on-site assistance in adjusting system to suit actual occupied conditions. Provide up to two visits to Project during other-than-normal occupancy hours for this purpose.
- G. Performance Tests:
 - 1. Engage a factory-authorized service representative to inspect component assemblies and equipment installations, including connections, and to conduct performance testing.
 - 2. Boilers shall comply with performance requirements indicated, as determined by field performance tests. Adjust, modify, or replace equipment to comply.
 - 3. Perform field performance tests to determine capacity and efficiency of boilers.
 - a. Test for full capacity.
 - b. Test for boiler efficiency at low fire 20, 40, 60, 80, 100, 80, 60, 40, and 20 percent of full capacity. Determine efficiency at each test point.
 - 4. Repeat tests until results comply with requirements indicated.
 - 5. Provide analysis equipment required to determine performance.
 - 6. Provide temporary equipment and system modifications necessary to dissipate the heat produced during tests if building systems are inadequate.

7. Notify Architect 24 hours minimum in advance of test dates.
8. Document test results in a report and submit to Architect.

3.5 DEMONSTRATION

- A. Train Owner's maintenance personnel to adjust, operate, and maintain boilers. Refer to Section 017900 "Demonstration and Training."

END OF SECTION 235216

SECTION 230993.11 - SEQUENCE OF OPERATIONS FOR HVAC DDC

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes control sequences for DDC for HVAC systems, subsystems, and equipment.
- B. This work is to be provided by an outside contractor and is included for coordination purposes only.

1.3 DEFINITIONS

- A. Analog Output: Proportional output signal (zero- to 10-V dc, 4 to 20 mA).
- B. Binary Output: On/off output signal or contact closure.
- C. DDC: Direct digital control.
- D. Digital Output: Data output that must be interpreted digitally.

1.4 ACTION SUBMITTALS

- A. Product Data from New England Energy Controls Inc. for Coordination:
 - 1. An instrumentation list for each controlled system. Label each element of the controlled system in table format. Show, in the table element name, type of device, manufacturer, model number, and control device product data sheet number.
 - 2. A complete description of the operation of the control system, including sequences of operation. Include and reference a schematic diagram of the controlled system.
- B. Shop Drawings:
 - 1. Riser diagrams showing control network layout, communication protocol, and wire types.
 - 2. Schematic diagram of each controlled system. Include all control points labeled with point names shown or listed. Show the location of control elements in the system.
 - 3. Wiring diagram for each controlled system. Show all control elements labels. Where a control element is the same as that shown on the control system schematic, label with the same name. Label all terminals.

1.5 CONTROL SEQUENCES - GENERAL

- A. Unless noted otherwise herein, all control functions described in this sequence of operation shall be accomplished by the Building Management System (BMS), and all equipment shall be started, stopped and positioned (if a modulating device) by the BMS. All hardware necessary to accomplish the control functions shall be provided by the BMS contractor, unless noted otherwise. The BMS contractor shall coordinate the quantity of required final drive devices (damper motors, control valves, etc.) and sensors with the mechanical equipment vendor's products.
- B. All set points described in this sequence of operation and on the flow and control drawings shall be fully adjustable throughout the entire range of the sensors being used to measure the variable being controlled. All controlled variables identified in the following sequence of operation shall be maintained at set point using proportional-integral control algorithms, in order to insure that no error exists between the controlled variable and its set point at steady-state conditions. Proportional-integral-derivative algorithms shall be used if the process so warrants, at the discretion of the control software programmer.
- C. Alarms shall be set up initially by the BMS contractor, as shown in the point list. The system shall be capable of unlimited alarms, but the selected alarms shall not be left for the customer to set. Any alarms that the customer requests to be set up shall be done by the contractor at no additional charge.

PART 2 - PRODUCTS – NOT USED

PART 3 - EXECUTION

3.1 ADMINISTRATION BUILDING HYDRONIC HEATING SYSTEM

- A. The hot water system shall be enabled automatically through the building management system.
- B. The BMS contractor shall mount and wire the boiler plant controller provided by the boiler manufacturer.
- C. The BMS shall integrate through to the boiler plant controller to provide all information available from the plant controller to the BMS operator workstation.
- D. An isolation valve shall be furnished by the BMS contractor for each boiler. When a boiler is enabled to run by the boiler plant controller, the isolation valve shall be opened. The valve position shall be monitored by the BMS.
- E. Three (3) hot water boilers shall be supplied. The boilers shall sequence based on the boiler plant controller as provided by the boiler manufacturer. The lead boiler shall be rotated weekly (adj.) to equalize run time among the boilers.

- F. The hot water boiler supply shall be set to 180°F (adj.). The hot water temperature shall be capable of a reset temperature between 160°F (adj.) and 200°F (adj.) in linear proportion based on the outdoor air temperature, between 65°F and 25°F.
- G. The primary hot water loop shall be served by primary pumps, P-1 and P-2, and shall circulate 180°F water to serve the domestic hot water heater (DHW-1), perimeter radiation, VAV reheat coils, and single zone air handler reheat coils. The pumps shall operate to maintain the building differential pressure. If the differential pressure increase, the speed of the pumps shall decrease, and if the differential pressure decreases, the pump speed shall increase.
 - 1. Primary VFD Pumps (P-1 & P-2)
 - a. The pump VFD (one per pump) shall be enabled by the BMS whenever the outdoor air temperature is below 65°F (adj.) and shall run continuously. The pumps shall run in Lead/Lag configuration. The lead pump shall be rotated weekly (adj.) in order to equalize run time among the pumps.
 - b. The VFD status switch shall indicate pump failure. Should the lead pump fail the idle pump shall automatically start and an alarm shall be issued to the BMS to the central workstation.
 - c. Once started, the VFD pumps shall receive a signal from the pressure transmitters located on the main supply and return piping. Whenever the domestic hot water heater, room radiation valves, VAV reheat coils, or single zone air handler reheat coil valves open or close, and the differential pressure between the supply and return increases or decreases, the VFD shall adjust the pump speed accordingly.
- H. All VFD's shall be provided with Hand-Off-Auto switches. The BMS shall control the system in "Auto" setting.
- I. A hot water bypass with valve shall be provided for the minimum flow condition of 25 GPM.
- J. An emergency shut off switch shall be provided at each egress location (refer to electrical plans for locations). If the switch is activated, all combustion equipment shall be turned off. These switches shall be hard wired to the boilers and monitored by the BMS.
- K. A refractometer provided by the contractor shall monitor the glycol level in the hot water system.

3.2 ADMINISTRATION BUILDING DOMESTIC HOT WATER

- A. The domestic hot water heater (DHW-1) shall maintain a supply temperature of 140°F (adj.). The supply water shall be mixed with incoming domestic cold water and temper the water to 110°F, measured by a temperature sensor in the domestic hot water supply after the thermostatic mixing valve, for building circulation.
- B. On a call for domestic hot water, the domestic hot water recirculation pump, P-3, shall be engaged by the BMS. The pump shall be disabled if the system does not call for domestic hot water after a time of 15 minutes (adj.). The BMS shall monitor the run status of P-3.
- C. If the set point, set by the aqua stat, falls 5°F below 110°F set point, P-3 shall circulate until the set point is reached.

- D. If P-3 fails to activate after a call for recirculation, an alarm shall be generated at the BMS central workstation.

3.3 COTTAGE HYDRONIC HEATING SYSTEM

- A. The hot water system shall be enabled automatically through the building management system.
- B. The BMS contractor shall mount and wire the boiler plant controller provided by the boiler manufacturer.
- C. The BMS shall integrate through to the boiler plant controller to provide all information available from the plant controller to the BMS operator workstation.
- D. An isolation valve shall be furnished by the BMS contractor for each boiler. When a boiler is enabled to run by the boiler plant controller, the isolation valve shall be opened. The valve position shall be monitored by the BMS.
- E. One (1) hot water boiler shall be supplied. The boilers shall sequence based on the boiler plant controller as provided by the boiler manufacturer.
- F. The hot water boiler supply shall be set to 180°F (adj.). The hot water temperature shall be capable of a reset temperature between 160°F (adj.) and 200°F (adj.) in linear proportion based on the outdoor air temperature, between 65°F and 25°F.
- G. The primary hot water loop shall be served by VFD driven primary pumps, P-4 (P-7 for 81-83 Mountain Rd), and shall maintain minimum flow through the boiler, B-4 (B-5 for 81-83 Mountain Rd). If the primary pump fails to activate, an alarm shall be generated to the BMS central workstation. The BMS shall monitor the pump status.
- H. The secondary hot water loop shall be served by VFD driven secondary pumps, P-5 (P-8 for 81-83 Mountain Rd), and shall circulate 180°F water to serve the domestic hot water heater (DHW-2 or existing DHW), perimeter radiation, and air handler reheat coils. The pumps shall operate to maintain the building differential pressure. If the differential pressure increase, the speed of the pumps shall decrease, and if the differential pressure decreases, the pump speed shall increase.
 - 1. Secondary VFD Pumps (P-5 or P-8)
 - a. The pump VFD (one per pump) shall be enabled by the BMS whenever the outdoor air temperature is below 65°F (adj.) and shall run continuously.
 - b. The VFD status switch shall indicate pump failure. Should the pump fail, an alarm shall be issues the BMS to the central workstation.
 - c. Once started, the VFD pumps shall receive a signal from the pressure transmitters located on the main supply and return piping. Whenever the domestic hot water heater, room radiation valves, or air handler reheat coil valves open or close, and the differential pressure between the supply and return increases or decreases, the VFD shall adjust the pump speed accordingly.
- I. All VFD's shall be provided with Hand-Off-Auto switches. The BMS shall control the system in "Auto" setting.

- J. A hot water bypass with valve shall be provided for minimum flow conditions, set to 3.8 GPM.
- K. An emergency shut off switch shall be provided at each egress location (refer to electrical plans for locations). If the switch is activated, all combustion equipment shall be turned off. These switches shall be hard wired to the boilers and monitored by the BMS.
- L. A refractometer provided by the contractor shall monitor the glycol level in the hot water system.

3.4 COTTAGE DOMESTIC HOT WATER

- A. The domestic hot water heater, DHW-2 (existing for 81-83 Mountain Rd), shall maintain a supply temperature of 140°F (adj.). The supply water shall be mixed with incoming domestic cold water and temper the water to 110°F, measured by a temperature sensor in the domestic hot water supply, for building circulation.
- B. On a call for domestic hot water, the domestic hot water recirculation pump, P-6, shall be engaged by the BMS. The pump shall be disabled if the system does not call for domestic hot water after a time of 15 minutes (adj.). The BMS shall monitor the run status of P-6.
- C. If the set point, set by the aqua stat, falls 5°F below 110°F set point, P-3 shall circulate until the set point is reached.
- D. If P-6 fails to activate after a call for recirculation water, an alarm shall be generated at the BMS central workstation.

3.5 GLYCOL SYSTEM

- A. Glycol shall be used in all hot water systems.
- B. The system shall be monitored by the BMS.
- C. A refractometer shall be provided by the BMS contractor and monitored for the hot water system. When the glycol levels drop below the set point of 30%, an alarm shall be generated at the BMS central workstation.
- D. The glycol control panels shall provide a common alarm and shall be monitored by the BMS.

END OF SECTION 230993

SECTION 260519 - LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Building wires and cables rated 600 V and less.
 - 2. Connectors, splices, and terminations rated 600 V and less.

1.3 DEFINITIONS

- A. VFD: Variable frequency drive.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For testing agency.
- B. Field quality-control reports.

1.6 QUALITY ASSURANCE

- A. Testing Agency Qualifications: Member company of NETA or an NRTL.
 - 1. Testing Agency's Field Supervisor: Certified by NETA to supervise on-site testing.

PART 2 - PRODUCTS

2.1 CONDUCTORS AND CABLES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

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BI-NN-678

DDS NEWINGTON
HYDRONIC SYSTEM UPGRADE
NEWINGTON, CT

1. Belden Inc.
 2. Encore Wire Corporation.
 3. General Cable Technologies Corporation.
 4. Southwire Incorporated.
- B. Copper Conductors: Comply with NEMA WC 70/ICEA S-95-658.
- C. Conductor Insulation: Comply with NEMA WC 70/ICEA S-95-658 for Type THHN/THWN-2.
- D. Multiconductor Cable: Comply with NEMA WC 70/ICEA S-95-658 for metal-clad cable with ground wire.
- E. VFD Cable:
1. Comply with UL 1277, UL 1685, and NFPA 70 for Type TC-ER cable.
 2. Type TC-ER with oversized crosslinked polyethylene insulation, spiral-wrapped foil plus 85 percent coverage braided shields and insulated full-size ground wire, and sunlight- and oil-resistant outer PVC jacket.

2.2 CONNECTORS AND SPLICES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. AFC Cable Systems, Inc.
 2. Ideal Industries, Inc.
 3. Ilscq; a branch of Bardes Corporation.
 4. 3M; Electrical Markets Division.
- B. Description: Factory-fabricated connectors and splices of size, ampacity rating, material, type, and class for application and service indicated.

2.3 SYSTEM DESCRIPTION

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Comply with NFPA 70.

PART 3 - EXECUTION

3.1 CONDUCTOR MATERIAL APPLICATIONS

- A. Feeders: Copper. Solid for No. 10 AWG and smaller; stranded for No. 8 AWG and larger.
- B. Branch Circuits: Copper. Solid for No. 10 AWG and smaller; stranded for No. 8 AWG and larger, except VFC cable, which shall be extra flexible stranded.

- 3.2 CONDUCTOR INSULATION AND MULTICONDUCTOR CABLE APPLICATIONS AND WIRING METHODS
- A. Exposed Feeders: Type THHN/THWN-2, single conductors in raceway.
 - B. Feeders Concealed in Ceilings, Walls, Partitions, and Crawlspace: Type THHN/THWN-2, single conductors in raceway.
 - C. Exposed Branch Circuits, Including in Crawlspace: Type THHN/THWN-2, single conductors in raceway.
 - D. VFD Output Circuits: Type TC-ER cable with braided shield.
- 3.3 INSTALLATION OF CONDUCTORS AND CABLES
- A. Conceal cables in finished walls, ceilings, and floors unless otherwise indicated.
 - B. Complete raceway installation between conductor and cable termination points according to Section 260533 "Raceways and Boxes for Electrical Systems" prior to pulling conductors and cables.
 - C. Use manufacturer-approved pulling compound or lubricant where necessary; compound used must not deteriorate conductor or insulation. Do not exceed manufacturer's recommended maximum pulling tensions and sidewall pressure values.
 - D. Use pulling means, including fish tape, cable, rope, and basket-weave wire/cable grips, that will not damage cables or raceway.
 - E. Install exposed cables parallel and perpendicular to surfaces of exposed structural members, and follow surface contours where possible.
 - F. Support cables according to Section 260529 "Hangers and Supports for Electrical Systems."
- 3.4 CONNECTIONS
- A. Tighten electrical connectors and terminals according to manufacturer's published torque-tightening values. If manufacturer's torque values are not indicated, use those specified in UL 486A-486B.
 - B. Make splices, terminations, and taps that are compatible with conductor material
 - C. Wiring at Outlets: Install conductor at each outlet, with at least 6 inches (150 mm) of slack.
- 3.5 IDENTIFICATION
- A. Identify and color-code conductors and cables according to Section 260553 "Identification for Electrical Systems."

- B. Identify each spare conductor at each end with identity number and location of other end of conductor, and identify as spare conductor.

3.6 SLEEVE AND SLEEVE-SEAL INSTALLATION FOR ELECTRICAL PENETRATIONS

- A. Install sleeves and sleeve seals at penetrations of exterior floor and wall assemblies. Comply with requirements in Section 260544 "Sleeves and Sleeve Seals for Electrical Raceways and Cabling."

3.7 FIRESTOPPING

- A. Apply firestopping to electrical penetrations of fire-rated floor and wall assemblies to restore original fire-resistance rating of assembly.

3.8 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections
 1. After installing conductors and cables and before electrical circuitry has been energized, test service entrance and feeder conductors for compliance with requirements.
 2. Perform each visual and mechanical inspection and electrical test stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.
 3. Infrared Scanning: After Substantial Completion, but not more than 60 days after Final Acceptance, perform an infrared scan of each splice in conductors No. 3 AWG and larger. Remove box and equipment covers so splices are accessible to portable scanner. Correct deficiencies determined during the scan.
 - a. Follow-up Infrared Scanning: Perform an additional follow-up infrared scan of each splice 11 months after date of Substantial Completion.
 - b. Instrument: Use an infrared scanning device designed to measure temperature or to detect significant deviations from normal values. Provide calibration record for device.
 - c. Record of Infrared Scanning: Prepare a certified report that identifies splices checked and that describes scanning results. Include notation of deficiencies detected, remedial action taken, and observations after remedial action.
- B. Test and Inspection Reports: Prepare a written report to record the following:
 1. Procedures used.
 2. Results that comply with requirements.
 3. Results that do not comply with requirements and corrective action taken to achieve compliance with requirements.
- C. Cables will be considered defective if they do not pass tests and inspections.

END OF SECTION 260519

SECTION 260526 - GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes grounding and bonding systems and equipment.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For testing agency and testing agency's field supervisor.
- B. Field quality-control reports.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For grounding to include in emergency, operation, and maintenance manuals.

1.6 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Comply with UL 467 for grounding and bonding materials and equipment.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Burndy; Part of Hubbell Electrical Systems.
2. ERICO International Corporation.
3. Galvan Industries, Inc.; Electrical Products Division, LLC.
4. ILSCO.

2.2 SYSTEM DESCRIPTION

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Comply with UL 467 for grounding and bonding materials and equipment.

2.3 CONDUCTORS

- A. Insulated Conductors: Copper wire or cable insulated for 600 V unless otherwise required by applicable Code or authorities having jurisdiction.

2.4 CONNECTORS

- A. Listed and labeled by an NRTL acceptable to authorities having jurisdiction for applications in which used and for specific types, sizes, and combinations of conductors and other items connected.

PART 3 - EXECUTION

3.1 APPLICATIONS

- A. Conductors: Install solid conductor for No. 8 AWG and smaller, and stranded conductors for No. 6 AWG and larger unless otherwise indicated.

3.2 EQUIPMENT GROUNDING

- A. Install insulated equipment grounding conductors with all feeders and branch circuits.

3.3 INSTALLATION

- A. Bonding Straps and Jumpers: Install in locations accessible for inspection and maintenance except where routed through short lengths of conduit.
 1. Bonding to Equipment Mounted on Vibration Isolation Hangers and Supports: Install bonding so vibration is not transmitted to rigidly mounted equipment.

3.4 FIELD QUALITY CONTROL

- A. Tests and Inspections:
 - 1. After installing grounding system but before permanent electrical circuits have been energized, test for compliance with requirements.
 - 2. Inspect physical and mechanical condition. Verify tightness of accessible, bolted, electrical connections with a calibrated torque wrench according to manufacturer's written instructions.
- B. Grounding system will be considered defective if it does not pass tests and inspections.
- C. Prepare test and inspection reports.

END OF SECTION 260526

SECTION 260529 - HANGERS AND SUPPORTS FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

- 1. Hangers and supports for electrical equipment and systems.
- 2. Construction requirements for concrete bases.

B. Related Requirements:

- 1. Section 260548.16 "Seismic Controls for Electrical Systems" for products and installation requirements necessary for compliance with seismic criteria.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

- 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for the following:
 - a. Hangers.
 - b. Steel slotted support systems.
 - c. Trapeze hangers.
 - d. Clamps.
- 2. Include rated capacities and furnished specialties and accessories.

B. Shop Drawings: Signed and sealed by a qualified professional engineer. For fabrication and installation details for electrical hangers and support systems.

- 1. Trapeze hangers. Include product data for components.
- 2. Steel slotted-channel systems.
- 3. Equipment supports.
- 4. Vibration Isolation Base Details: Detail fabrication, including anchorages and attachments to structure and to supported equipment. Include adjustable motor bases, rails, and frames for equipment mounting.

C. Delegated-Design Submittal: For hangers and supports for electrical systems.

1. Include design calculations and details of trapeze hangers.
2. Include design calculations for seismic restraints.

1.4 INFORMATIONAL SUBMITTALS

- A. Welding certificates.

1.5 QUALITY ASSURANCE

- A. Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified professional engineer, to design hanger and support system.
- B. Seismic Performance: Hangers and supports shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.
 1. The term "withstand" means "the supported equipment and systems will remain in place without separation of any parts when subjected to the seismic forces specified and the system will be fully operational after the seismic event.
 2. Component Importance Factor: 1.0.
 3. Component Amplification Factor: 2.5 and Component Response Modification Factor: 5.0.

2.2 SUPPORT, ANCHORAGE, AND ATTACHMENT COMPONENTS

- A. Steel Slotted Support Systems: Comply with MFMA-4 factory-fabricated components for field assembly.
 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Cooper B-Line, Inc.
 - b. ERICO International Corporation.
 - c. Unistrut; Atkore International.
 2. Material: Galvanized steel
 3. Channel Width: 1-5/8 inches (41.25 mm)
 4. Metallic Coatings: Hot-dip galvanized after fabrication and applied according to MFMA-4.
 5. Protect finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.

6. Channel Dimensions: Selected for applicable load criteria.

- B. Conduit and Cable Support Devices: Steel hangers, clamps, and associated fittings, designed for types and sizes of raceway or cable to be supported.

- C. Support for Conductors in Vertical Conduit: Factory-fabricated assembly consisting of threaded body and insulating wedging plug or plugs for nonarmored electrical conductors or cables in riser conduits. Plugs shall have number, size, and shape of conductor gripping pieces as required to suit individual conductors or cables supported. Body shall be made of malleable iron.

- D. Structural Steel for Fabricated Supports and Restraints: ASTM A 36/A 36M steel plates, shapes, and bars; black and galvanized.

- E. Mounting, Anchoring, and Attachment Components: Items for fastening electrical items or their supports to building surfaces include the following:
 1. Mechanical-Expansion Anchors: Insert-wedge-type, zinc-coated steel for use in hardened portland cement concrete, with tension, shear, and pullout capacities appropriate for supported loads and building materials where used.
 - a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1) Cooper B-Line, Inc.
 - 2) Hilti, Inc.
 - 3) ITW Ramset/Red Head; Illinois Tool Works, Inc.
 - 4) MKT Fastening, LLC.
 2. Concrete Inserts: Steel or malleable-iron, slotted support system units are similar to MSS Type 18 units and comply with MFMA-4 or MSS SP-58.
 3. Clamps for Attachment to Steel Structural Elements: MSS SP-58 units are suitable for attached structural element.
 4. Through Bolts: Structural type, hex head, and high strength. Comply with ASTM A 325.
 5. Toggle Bolts: All-steel springhead type.
 6. Hanger Rods: Threaded steel.

2.3 FABRICATED METAL EQUIPMENT SUPPORT ASSEMBLIES

- A. Description: Welded or bolted structural-steel shapes, shop or field fabricated to fit dimensions of supported equipment.

PART 3 - EXECUTION

3.1 APPLICATION

- A. Comply with NECA 1 and NECA 101 for application of hangers and supports for electrical equipment and systems unless requirements in this Section are stricter.
- B. Maximum Support Spacing and Minimum Hanger Rod Size for Raceway: Space supports for EMTs, IMCs, and RMCs as required by NFPA 70. Minimum rod size shall be 1/4 inch (6 mm) in diameter.
- C. Multiple Raceways or Cables: Install trapeze-type supports fabricated with steel slotted support system, sized so capacity can be increased by at least 25 percent in future without exceeding specified design load limits.
 - 1. Secure raceways and cables to these supports with two-bolt conduit clamps.
- D. Spring-steel clamps designed for supporting single conduits without bolts may be used for 1-1/2-inch (38-mm) and smaller raceways serving branch circuits above suspended ceilings and for fastening raceways to trapeze supports.

3.2 SUPPORT INSTALLATION

- A. Comply with NECA 1 and NECA 101 for installation requirements except as specified in this article.
- B. Raceway Support Methods: In addition to methods described in NECA 1, IMGs and RMCs may be supported by openings through structure members, according to NFPA 70.
- C. Strength of Support Assemblies: Where not indicated, select sizes of components so strength will be adequate to carry present and future static loads within specified loading limits. Minimum static design load used for strength determination shall be weight of supported components plus 200 lb (90 kg).
- D. Mounting and Anchorage of Surface-Mounted Equipment and Components: Anchor and fasten electrical items and their supports to building structural elements by the following methods unless otherwise indicated by code:
 - 1. To Masonry: Approved toggle-type bolts on hollow masonry units and expansion anchor fasteners on solid masonry units.
 - 2. To Existing Concrete: Expansion anchor fasteners.
 - 3. To Steel: Beam clamps (MSS SP-58, Type 19, 21, 23, 25, or 27), complying with MSS SP-69.
 - 4. Items Mounted on Hollow Walls and Nonstructural Building Surfaces: Mount cabinets, disconnect switches, pull and junction boxes, and other devices on slotted-channel racks attached to substrate.
- E. Drill holes for expansion anchors in concrete at locations and to depths that avoid the need for reinforcing bars.

3.3 INSTALLATION OF FABRICATED METAL SUPPORTS

- A. Cut, fit, and place miscellaneous metal supports accurately in location, alignment, and elevation to support and anchor electrical materials and equipment.
- B. Field Welding: Comply with AWS D1.1/D1.1M.

END OF SECTION 260529

SECTION 260533 - RACEWAYS AND BOXES FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Metal conduits, tubing, and fittings.
 - 2. Boxes, enclosures, and cabinets.

1.3 DEFINITIONS

- A. GRC: Galvanized rigid steel conduit.

1.4 ACTION SUBMITTALS

- A. Product Data: For conduits, fittings, and pull boxes.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For professional engineer.
- B. Seismic Qualification Certificates: For enclosures, and conduit racks and their mounting provisions, including those for internal components, from manufacturer.
 - 1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
 - 2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
 - 3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
 - 4. Detailed description of conduit support devices and interconnections on which the certification is based and their installation requirements.
- C. Source quality-control reports.

PART 2 - PRODUCTS

2.1 METAL CONDUITS AND FITTINGS

- A. Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. AFC Cable Systems, Inc.
 - 2. Allied Tube & Conduit; a Tyco International Ltd. Co.
 - 3. Wheatland Tube Company.
- B. Listing and Labeling: Metal conduits, and fittings shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- C. GRC: Comply with ANSI C80.1 and UL 6.
- D. FMC: Comply with UL 1; zinc-coated steel.
- E. Fittings for Metal Conduit: Comply with NEMA FB 1 and UL 514B.
 - 1. Expansion Fittings: Steel to match conduit type, complying with UL 651, rated for environmental conditions were installed, and including flexible external bonding jumper.
- F. Joint Compound for GRC: Approved, as defined in NFPA 70, by authorities having jurisdiction for use in conduit assemblies, and compounded for use to lubricate and protect threaded conduit joints from corrosion and to enhance their conductivity.

2.2 BOXES, ENCLOSURES, AND CABINETS

- A. Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Hoffman.
 - 2. Pentair
- B. General Requirements for Boxes, Enclosures, and Cabinets: Boxes, enclosures, and cabinets installed in wet locations shall be listed for use in wet locations.
- C. Cast-Metal Outlet and Device Boxes: Comply with NEMA FB 1, ferrous alloy, Type FD, with gasketed cover.
- D. Steel Metal Pull and Junction Boxes: UL50.
- E. Device Box Dimensions: 4 inches square by 2-1/8 inches deep (100 mm square by 60 mm deep)

PART 3 - EXECUTION

3.1 RACEWAY APPLICATION

- A. Indoors: Apply raceway products as specified below unless otherwise indicated:
 - 1. Exposed and Subject to Severe Physical Damage: GRC. Raceway locations include the following:
 - a. Mechanical rooms and basement area.
 - 2. Connection to Vibrating Equipment (Including Transformers and Hydraulic, Pneumatic, Electric Solenoid, or Motor-Driven Equipment): FMC, except use LFMC in damp or wet locations.
 - 3. Damp or Wet Locations: GRC.
 - 4. Boxes and Enclosures: NEMA 250, Type 1.
- B. Minimum Raceway Size: 3/4-inch (21-mm) trade size.
- C. Raceway Fittings: Compatible with raceways and suitable for use and location.
 - 1. Rigid Steel Conduit: Use threaded rigid steel conduit fittings. Comply with NEMA FB 2.10.
 - 2. Flexible Conduit: Use only fittings listed for use with flexible conduit. Comply with NEMA FB 2.20.

3.2 INSTALLATION

- A. Comply with NECA 1 and NECA 101 for installation requirements except where requirements on Drawings or in this article are stricter. Comply with NFPA 70 limitations for types of raceways allowed in specific occupancies and number of floors.
- B. Keep raceways at least 6 inches (150 mm) away from parallel runs of flues and steam or hot-water pipes. Install horizontal raceway runs above water and steam piping.
- C. Complete raceway installation before starting conductor installation.
- D. Comply with requirements in Section 260529 "Hangers and Supports for Electrical Systems" for hangers and supports.
- E. Install no more than the equivalent of three 90-degree bends in any conduit run except for control wiring conduits, for which fewer bends are allowed. Support within 12 inches (300 mm) of changes in direction.
- F. Support conduit within 12 inches (300 mm) of enclosures to which attached.
- G. Threaded Conduit Joints, Exposed to Wet, Damp, or Corrosive Conditions: Apply listed compound to threads of raceway and fittings before making up joints. Follow compound manufacturer's written instructions.

- H. Raceway Terminations at Locations Subject to Moisture or Vibration: Use insulating bushings to protect conductors including conductors smaller than No. 4 AWG.
- I. Terminate threaded conduits into threaded hubs or with locknuts on inside and outside of boxes or cabinets. Install bushings on conduits up to 1-1/4-inch (35mm) trade size and insulated throat metal bushings on 1-1/2-inch (41-mm) trade size and larger conduits terminated with locknuts. Install insulated throat metal grounding bushings on service conduits.
- J. Install raceways square to the enclosure and terminate at enclosures with locknuts. Install locknuts hand tight plus 1/4 turn more.
- K. Cut conduit perpendicular to the length. For conduits 2-inch (53-mm) trade size and larger, use roll cutter or a guide to make cut straight and perpendicular to the length.
- L. Install pull wires in empty raceways. Use polypropylene or monofilament plastic line with not less than 200-lb (90-kg) tensile strength. Leave at least 12 inches (300 mm) of slack at each end of pull wire. Cap underground raceways designated as spare above grade alongside raceways in use.
- M. Expansion-Joint Fittings:
 - 1. Install expansion fittings at all locations where conduits cross building or structure expansion joints.
 - 2. Install each expansion-joint fitting with position, mounting, and piston setting selected according to manufacturer's written instructions for conditions at specific location at time of installation. Install conduit supports to allow for expansion movement.
- N. Flexible Conduit Connections: Comply with NEMA RV 3. Use a maximum of 72 inches (1830 mm) of flexible conduit for recessed equipment subject to vibration, noise transmission, or movement; and for transformers and motors.
 - 1. Use LFMC in damp or wet locations subject to severe physical damage.
- O. Fasten junction and pull boxes to or support from building structure. Do not support boxes by conduits.

3.3 SLEEVE AND SLEEVE-SEAL INSTALLATION FOR ELECTRICAL PENETRATIONS

- A. Install sleeves and sleeve seals at penetrations of floor and wall assemblies. Comply with requirements in Section 260544 "Sleeves and Sleeve Seals for Electrical Raceways and Cabling."

3.4 PROTECTION

- A. Protect coatings, finishes, and cabinets from damage and deterioration.
 - 1. Repair damage to galvanized finishes with zinc-rich paint recommended by manufacturer.

END OF SECTION 260533

SECTION 260544 - SLEEVES AND SLEEVE SEALS FOR ELECTRICAL RACEWAYS AND CABLING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Sleeves for raceway and cable penetration of non-fire-rated construction walls and floors.
 - 2. Grout.
 - 3. Silicone sealants.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.

PART 2 - PRODUCTS

2.1 SLEEVES

- A. Wall Sleeves:
 - 1. Steel Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, zinc coated, plain ends.
 - 2. Cast-Iron Pipe Sleeves: Cast or fabricated "wall pipe," equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop unless otherwise indicated.
- B. Sleeves for Conduits Penetrating Non-Fire-Rated Gypsum Board Assemblies: Galvanized-steel sheet; 0.0239-inch (0.6-mm) minimum thickness; round tube closed with welded longitudinal joint, with tabs for screw-fastening the sleeve to the board.
- C. Sleeves for Rectangular Openings:
 - 1. Material: Galvanized sheet steel.
 - 2. Minimum Metal Thickness:
 - a. For sleeve cross-section rectangle perimeter less than 50 inches (1270 mm) and with no side larger than 16 inches (400 mm), thickness shall be 0.052 inch (1.3 mm).

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- b. For sleeve cross-section rectangle perimeter 50 inches (1270 mm) or more and one or more sides larger than 16 inches (400 mm), thickness shall be 0.138 inch (3.5 mm).

2.2 GROUT

- A. Description: Nonshrink; recommended for interior and exterior sealing openings in non-fire-rated walls or floors.
- B. Standard: ASTM C 1107/C 1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- C. Design Mix: 5000-psi (34.5-MPa), 28-day compressive strength.
- D. Packaging: Premixed and factory packaged.

2.3 SILICONE SEALANTS

- A. Silicone Sealants: Single-component, silicone-based, neutral-curing elastomeric sealants of grade indicated below.
 1. Grade: Pourable (self-leveling) formulation for openings in floors and other horizontal surfaces that are not fire rated.
 2. Sealant shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- B. Silicone Foams: Multicomponent, silicone-based liquid elastomers that, when mixed, expand and cure in place to produce a flexible, nonshrinking foam.

PART 3 - EXECUTION

3.1 SLEEVE INSTALLATION FOR NON-FIRE-RATED ELECTRICAL PENETRATIONS

- A. Comply with NECA 1.
- B. Comply with NEMA VE 2 for cable tray and cable penetrations.
- C. Sleeves for Conduits Penetrating Above-Grade Non-Fire-Rated Concrete and Masonry-Unit Floors and Walls:
 1. Interior Penetrations of Non-Fire-Rated Walls and Floors:
 - a. Seal annular space between sleeve and raceway or cable, using joint sealant appropriate for size, depth, and location of joint.

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- b. Seal space outside of sleeves with mortar or grout. Pack sealing material solidly between sleeve and wall so no voids remain. Tool exposed surfaces smooth; protect material while curing.
2. Use pipe sleeves unless penetration arrangement requires rectangular sleeved opening.
 3. Size pipe sleeves to provide 1/4-inch (6.4-mm) annular clear space between sleeve and raceway or cable unless sleeve seal is to be installed.
 4. Install sleeves for wall penetrations unless core-drilled holes or formed openings are used. Install sleeves during erection of walls. Cut sleeves to length for mounting flush with both surfaces of walls. Deburr after cutting.
 5. Install sleeves for floor penetrations. Extend sleeves installed in floors 2 inches (50 mm) above finished floor level. Install sleeves during erection of floors.
- D. Sleeves for Conduits Penetrating Non-Fire-Rated Gypsum Board Assemblies:
1. Use circular metal sleeves unless penetration arrangement requires rectangular sleeved opening.
 2. Seal space outside of sleeves with approved joint compound for gypsum board assemblies.
- E. Roof-Penetration Sleeves: Seal penetration of individual raceways and cables with flexible boot-type flashing units applied in coordination with roofing work.
- F. Aboveground, Exterior-Wall Penetrations: Seal penetrations using steel pipe sleeves and mechanical sleeve seals. Select sleeve size to allow for 1-inch (25-mm) annular clear space between pipe and sleeve for installing mechanical sleeve seals.

END OF SECTION 260544

SECTION 260553 - IDENTIFICATION FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Identification for raceways.
 - 2. Identification of power and control cables.
 - 3. Identification for conductors.
 - 4. Warning labels and signs.
 - 5. Instruction signs.
 - 6. Equipment identification labels.
 - 7. Miscellaneous identification products.

1.3 ACTION SUBMITTALS

- A. Product Data: For each electrical identification product indicated.
- B. Identification Schedule: An index of nomenclature of electrical equipment and system components used in identification signs and labels.

1.4 QUALITY ASSURANCE

- A. Comply with ANSI A13.1
- B. Comply with NFPA 70.
- C. Comply with 29 CFR 1910.144 and 29 CFR 1910.145.
- D. Comply with ANSI Z535.4 for safety signs and labels.
- E. Adhesive-attached labeling materials, including label stocks, laminating adhesives, and inks used by label printers, shall comply with UL 969.

1.5 COORDINATION

- A. Coordinate identification names, abbreviations, colors, and other features with requirements in other Sections requiring identification applications, Drawings, Shop Drawings, manufacturer's wiring diagrams, and the Operation and Maintenance Manual; and with those required by codes, standards, and 29 CFR 1910.145. Use consistent designations throughout Project.
- B. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.
- C. Coordinate installation of identifying devices with location of access panels and doors.
- D. Install identifying devices before installing acoustical ceilings and similar concealment.

PART 2 - PRODUCTS

2.1 POWER AND CONTROL RACEWAY IDENTIFICATION MATERIALS

- A. Comply with ANSI A13.1 for minimum size of letters for legend and for minimum length of color field for each raceway size.
- B. Colors for Raceways Carrying Circuits at 600 V or Less:
 - 1. Black letters on an orange field.
 - 2. Legend: Indicate voltage and system or service type.
- C. Vinyl Labels for Raceways Carrying Circuits at 600 V or Less: Preprinted, flexible label laminated with a clear, weather- and chemical-resistant coating and matching wraparound clear adhesive tape for securing ends of legend label.

2.2 CONDUCTOR IDENTIFICATION MATERIALS

- A. Color-Coding Conductor Tape: Colored, self-adhesive vinyl tape not less than 3 mils (0.08 mm) thick by 1 to 2 inches (25 to 50 mm) wide.

2.3 WARNING LABELS AND SIGNS

- A. Comply with NFPA 70 and 29 CFR 1910.145.
- B. Self-Adhesive Warning Labels: Factory-printed, multicolor, pressure-sensitive adhesive labels, configured for display on front cover, door, or other access to equipment unless otherwise indicated.
- C. Baked-Enamel Warning Signs:

1. Preprinted aluminum signs, punched or drilled for fasteners, with colors, legend, and size required for application.
2. 1/4-inch (6.4-mm) grommets in corners for mounting.
3. Nominal size, 7 by 10 inches (180 by 250 mm).

D. Warning label and sign shall include, but are not limited to, the following legends:

1. Workspace Clearance Warning: "WARNING - OSHA REGULATION - AREA IN FRONT OF ELECTRICAL EQUIPMENT MUST BE KEPT CLEAR FOR 36 INCHES (915 MM)."

2.4 INSTRUCTION SIGNS

A. Engraved, laminated acrylic or melamine plastic, minimum 1/16 inch (1.6 mm) thick for signs up to 20 sq. inches (129 sq. cm) and 1/8 inch (3.2 mm) thick for larger sizes.

1. Engraved legend with black letters on white face.
2. Punched or drilled for mechanical fasteners.
3. Framed with mitered acrylic molding and arranged for attachment at applicable equipment.

2.5 EQUIPMENT IDENTIFICATION LABELS

A. Engraved, Laminated Acrylic or Melamine Label: Punched or drilled for screw mounting. White letters on a dark-gray background. Minimum letter height shall be 3/8 inch (10 mm).

2.6 CABLE TIES

A. General-Purpose Cable Ties: Fungus inert, self extinguishing, one piece, self locking, Type 6/6 nylon.

1. Minimum Width: 3/16 inch (5 mm).
2. Tensile Strength at 73 deg F (23 deg C), According to ASTM D 638: 12,000 psi (82.7 MPa).
3. Temperature Range: Minus 40 to plus 185 deg F (Minus 40 to plus 85 deg C).
4. Color: Black except where used for color-coding.

2.7 MISCELLANEOUS IDENTIFICATION PRODUCTS

A. Paint: Comply with requirements in painting Sections for paint materials and application requirements. Select paint system applicable for surface material and location (exterior or interior).

B. Fasteners for Labels and Signs: Self-tapping, stainless-steel screws or stainless-steel machine screws with nuts and flat and lock washers.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Verify identity of each item before installing identification products.
- B. Location: Install identification materials and devices at locations for most convenient viewing without interference with operation and maintenance of equipment.
- C. Apply identification devices to surfaces that require finish after completing finish work.
- D. Self-Adhesive Identification Products: Clean surfaces before application, using materials and methods recommended by manufacturer of identification device.
- E. Attach signs and plastic labels that are not self-adhesive type with mechanical fasteners appropriate to the location and substrate.
- F. Attach plastic raceway and cable labels that are not self-adhesive type with clear vinyl tape with adhesive appropriate to the location and substrate.
- G. System Identification Color-Coding Bands for Raceways and Cables: Each color-coding band shall completely encircle cable or conduit. Place adjacent bands of two-color markings in contact, side by side. Locate bands at changes in direction, at penetrations of walls and floors, at 50-foot (15-m) maximum intervals in straight runs, and at 25-foot (7.6-m) maximum intervals in congested areas.
- H. Aluminum Wraparound Marker Labels and Metal Tags: Secure tight to surface of conductor or cable at a location with high visibility and accessibility.
- I. Cable Ties: For attaching tags. Use general-purpose type, except as listed below:
 - 1. Outdoors: UV-stabilized nylon.
 - 2. In Spaces Handling Environmental Air: Plenum rated.
- J. Painted Identification: Comply with requirements in painting Sections for surface preparation and paint application.

3.2 IDENTIFICATION SCHEDULE

- A. Accessible Raceways, 600 V or Less, for Service, Feeder, and Branch Circuits More Than 30 A, and 120V to ground: Identify with self-adhesive vinyl label. Install labels at 10-foot (3-m) maximum intervals.
- B. Accessible Raceways and Cables within Buildings: Identify the covers of each junction and pull box of the following systems with self-adhesive vinyl labels with the wiring system legend and system voltage. System legends shall be as follows:
 - 1. Emergency Power.

2. Power.
- C. Power-Circuit Conductor Identification, 600 V or Less: For conductors in vaults, pull and junction boxes, manholes, and handholes, use color-coding conductor tape to identify the phase.
1. Color-Coding for Phase Identification, 600 V or Less: Use colors listed below for ungrounded service, feeder and branch-circuit conductors.
 - a. Color shall be factory applied.
 - b. Colors for 208/120-V Circuits:
 - 1) Phase A: Black.
 - 2) Phase B: Red.
 - 3) Phase C: Blue.
 - 4) Neutral: White.
 - c. Field-Applied, Color-Coding Conductor Tape: Apply in half-lapped turns for a minimum distance of 6 inches (150 mm) from terminal points and in boxes where splices or taps are made. Apply last two turns of tape with no tension to prevent possible unwinding. Locate bands to avoid obscuring factory cable markings.
- D. Install instructional sign including the color-code for grounded and ungrounded conductors using adhesive-film-type labels.
- E. Control-Circuit Conductor Identification: For conductors and cables in pull and junction boxes, manholes, and handholes, use self-adhesive, self-laminating polyester labels with the conductor or cable designation, origin, and destination.
- F. Control-Circuit Conductor Termination Identification: For identification at terminations provide self-adhesive, self-laminating polyester labels with the conductor designation.
- G. Conductors to Be Extended in the Future: Attach write-on tags to conductors and list source.
- H. Auxiliary Electrical Systems Conductor Identification: Identify field-installed alarm, control, and signal connections.
1. Identify conductors, cables, and terminals in enclosures and at junctions, terminals, and pull points. Identify by system and circuit designation.
 2. Use system of marker tape designations that is uniform and consistent with system used by manufacturer for factory-installed connections.
 3. Coordinate identification with Project Drawings, manufacturer's wiring diagrams, and the Operation and Maintenance Manual.
- I. Workspace Indication: Install floor marking tape to show working clearances in the direction of access to live parts. Workspace shall be as required by NFPA 70 and 29 CFR 1926.403 unless otherwise indicated. Do not install at flush-mounted panelboards and similar equipment in finished spaces.
- J. Warning Labels for Indoor Cabinets, Boxes, and Enclosures for Power and Lighting: Self-adhesive warning labels.

1. Comply with 29 CFR 1910.145.
 2. Identify system voltage with black letters on an orange background.
 3. Apply to exterior of door, cover, or other access.
- K. Operating Instruction Signs: Install instruction signs to facilitate proper operation and maintenance of electrical systems and items to which they connect. Install instruction signs with approved legend where instructions are needed for system or equipment operation.
- L. Equipment Identification Labels: On each unit of equipment, install unique designation label that is consistent with wiring diagrams, schedules, and the Operation and Maintenance Manual. Apply labels to disconnect switches and protection equipment, central or master units, control panels, control stations, terminal cabinets, and racks of each system. Systems include power, lighting, control, communication, signal, monitoring, and alarm systems unless equipment is provided with its own identification.
1. Labeling Instructions:
 - a. Indoor Equipment: Engraved, laminated acrylic or melamine label. Unless otherwise indicated, provide a single line of text with 1/2-inch- (13-mm-) high letters on 1-1/2-inch- (38-mm-) high label; where two lines of text are required, use labels 2 inches (50 mm) high.
 - b. Elevated Components: Increase sizes of labels and letters to those appropriate for viewing from the floor.
 - c. Unless provided with self-adhesive means of attachment, fasten labels with appropriate mechanical fasteners that do not change the NEMA or NRTL rating of the enclosure.
 2. Equipment to Be Labeled:
 - a. Enclosures and electrical cabinets.
 - b. Access doors and panels for concealed electrical items.
 - c. Emergency system boxes and enclosures.
 - d. Enclosed switches.
 - e. Monitoring and control equipment.

END OF SECTION 260553

SECTION 262813 - FUSES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

1. Cartridge fuses rated 600-V ac and less for use in enclosed switches

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include construction details, material, dimensions, descriptions of individual components, and finishes for spare-fuse cabinets. Include the following for each fuse type indicated:

1. Ambient Temperature Adjustment Information: If ratings of fuses have been adjusted to accommodate ambient temperatures, provide list of fuses with adjusted ratings.
 - a. For each fuse having adjusted ratings, include location of fuse, original fuse rating, local ambient temperature, and adjusted fuse rating.
 - b. Provide manufacturer's technical data on which ambient temperature adjustment calculations are based.
2. Dimensions and manufacturer's technical data on features, performance, electrical characteristics, and ratings.
3. Current-limitation curves for fuses with current-limiting characteristics.
4. Time-current coordination curves (average melt) and current-limitation curves (instantaneous peak let-through current) for each type and rating of fuse.
5. Coordination charts and tables and related data.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For fuses to include in emergency, operation, and maintenance manuals. In addition to items specified in Division 01 "Operation and Maintenance Data," include the following:

1. Ambient temperature adjustment information.
2. Current-limitation curves for fuses with current-limiting characteristics.

3. Time-current coordination curves (average melt) and current-limitation curves (instantaneous peak let-through current) for each type and rating of fuse.
4. Coordination charts and tables and related data.

1.5 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 1. Fuses: Equal to 10 percent of quantity installed for each size and type, but no fewer than two of each size and type.

1.6 QUALITY ASSURANCE

- A. Source Limitations: Obtain fuses, for use within a specific product or circuit, from single source from single manufacturer.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- C. Comply with NEMA FU 1 for cartridge fuses.
- D. Comply with NFPA 70.

1.7 PROJECT CONDITIONS

- A. Where ambient temperature to which fuses are directly exposed is less than 40 deg F (5 deg C) or more than 100 deg F (38 deg C), apply manufacturer's ambient temperature adjustment factors to fuse ratings.

1.8 COORDINATION

- A. Coordinate fuse ratings with utilization equipment nameplate limitations of maximum fuse size and with system short-circuit current levels.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. Cooper Bussmann, Inc.
 2. Edison Fuse, Inc.
 3. Ferraz Shawmut, Inc.
 4. Littelfuse, Inc.

2.2 CARTRIDGE FUSES

- A. Characteristics: NEMA FU 1, nonrenewable cartridge fuses with voltage ratings consistent with circuit voltages.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine fuses before installation. Reject fuses that are moisture damaged or physically damaged.
- B. Examine holders to receive fuses for compliance with installation tolerances and other conditions affecting performance, such as rejection features.
- C. Examine utilization equipment nameplates and installation instructions. Install fuses of sizes and with characteristics appropriate for each piece of equipment.
- D. Evaluate ambient temperatures to determine if fuse rating adjustment factors must be applied to fuse ratings.
- E. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 FUSE APPLICATIONS

- A. Cartridge Fuses:
 - 1. Feeders: Class RK5, time delay.
 - 2. Other Branch Circuits: Class RK5, time delay.

3.3 INSTALLATION

- A. Install fuses in fusible devices. Arrange fuses so rating information is readable without removing fuse.

3.4 IDENTIFICATION

- A. Install labels complying with requirements for identification specified in Section 260553 "Identification for Electrical Systems" and indicating fuse replacement information on inside door of each fused switch and adjacent to each fuse block, socket, and holder.

END OF SECTION 262813

SECTION 262816 - ENCLOSED SWITCHES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Fusible switches.
 - 2. Nonfusible switches.
 - 3. Enclosures.

1.3 DEFINITIONS

- A. NC: Normally closed.
- B. NO: Normally open.
- C. SPDT: Single pole, double throw.

1.4 PERFORMANCE REQUIREMENTS

- A. Seismic Performance: Enclosed switches and circuit breakers shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.
 - 1. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified."

1.5 ACTION SUBMITTALS

- A. Product Data: For each type of enclosed switch, circuit breaker, accessory, and component indicated. Include dimensioned elevations, sections, weights, and manufacturers' technical data on features, performance, electrical characteristics, ratings, accessories, and finishes.
 - 1. Enclosure types and details for types other than NEMA 250, Type 1.
 - 2. Current and voltage ratings.
 - 3. Short-circuit current ratings (interrupting and withstand, as appropriate).
 - 4. Include evidence of NRTL listing for series rating of installed devices.
 - 5. Detail features, characteristics, ratings, and factory settings of individual overcurrent protective devices, accessories, and auxiliary components.

6. Include time-current coordination curves (average melt) for each type and rating of overcurrent protective device; include selectable ranges for each type of overcurrent protective device.

B. Shop Drawings: For enclosed switches and circuit breakers. Include plans, elevations, sections, details, and attachments to other work.

1. Wiring Diagrams: For power, signal, and control wiring.

1.6 INFORMATIONAL SUBMITTALS

A. Qualification Data: For qualified testing agency.

B. Seismic Qualification Certificates: For enclosed switches and circuit breakers, accessories, and components, from manufacturer.

1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.

C. Field quality-control reports.

1. Test procedures used.
2. Test results that comply with requirements.
3. Results of failed tests and corrective action taken to achieve test results that comply with requirements.

D. Manufacturer's field service report.

1.7 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For enclosed switches and circuit breakers to include in emergency, operation, and maintenance manuals; Include the following:

1. Manufacturer's written instructions for testing and adjusting enclosed switches.
2. Time-current coordination curves (average melt) for each type and rating of overcurrent protective device; include selectable ranges for each type of overcurrent protective device.

1.8 QUALITY ASSURANCE

A. Source Limitations: Obtain enclosed switches and circuit breakers, overcurrent protective devices, components, and accessories, within same product category, from single source from single manufacturer.

- B. Product Selection for Restricted Space: Drawings indicate maximum dimensions for enclosed switches and circuit breakers, including clearances between enclosures, and adjacent surfaces and other items. Comply with indicated maximum dimensions.
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- D. Comply with NFPA 70.

1.9 PROJECT CONDITIONS

- A. Environmental Limitations: Rate equipment for continuous operation under the following conditions unless otherwise indicated:
 - 1. Ambient Temperature: Not less than minus 22 deg F (minus 30 deg C) and not exceeding 104 deg F (40 deg C).
 - 2. Altitude: Not exceeding 6600 feet (2010 m).
- B. Interruption of Existing Electric Service: Do not interrupt electric service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary electric service according to requirements indicated:
 - 1. Notify Owner no fewer than seven days in advance of proposed interruption of electric service.
 - 2. Indicate method of providing temporary electric service.
 - 3. Do not proceed with interruption of electric service without Owner's written permission.
 - 4. Comply with NFPA 70E.

PART 2 - PRODUCTS

2.1 FUSIBLE SWITCHES

- A. Manufacturers:
 - 1. Cutler-Hammer Products.
 - 2. General Electrical Company
 - 3. Siemens
- B. Type HD, Heavy Duty, Single Throw, 600-V ac, 1200 A and Smaller: UL 98 and NEMA KS 1, horsepower rated, with clips or bolt pads to accommodate specified fuses, lockable handle with capability to accept three padlocks, and interlocked with cover in closed position.

2.2 NONFUSIBLE SWITCHES

- A. Manufacturers:
 - 1. Cutler-Hammer Products.

2. General Electrical Company
 3. Siemens
- B. Type HD, Heavy Duty, Single Throw, 240-V ac, 1200 A and Smaller: UL 98 and NEMA KS 1, horsepower rated, lockable handle with capability to accept three padlocks, and interlocked with cover in closed position.

2.3 ENCLOSURES

- A. Enclosed Switches and Circuit Breakers: NEMA AB 1, NEMA KS 1, NEMA 250, and UL 50, to comply with environmental conditions at installed location.
1. Indoor, Dry and Clean Locations: NEMA 250, Type 1.
 2. Outdoor Locations: NEMA 250, Type 4X.
 3. Other Wet or Damp, Indoor Locations: NEMA 250, Type 4.
 4. Indoor Locations Subject to Dust, Falling Dirt, and Dripping Noncorrosive Liquids: NEMA 250, Type 12.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine elements and surfaces to receive enclosed switches for compliance with installation tolerances and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install individual wall-mounted switches and circuit breakers with tops at uniform height unless otherwise indicated.
- B. Comply with mounting and anchoring requirements specified in Section 260548.16 "Seismic Controls for Electrical Systems."
- C. Temporary Lifting Provisions: Remove temporary lifting eyes, channels, and brackets and temporary blocking of moving parts from enclosures and components.
- D. Install fuses in fusible devices.
- E. Comply with NECA 1.

3.3 IDENTIFICATION

- A. Comply with requirements in Section 260553 "Identification for Electrical Systems."

1. Identify field-installed conductors, interconnecting wiring, and components; provide warning signs.
2. Label each enclosure with engraved metal or laminated-plastic nameplate.

3.4 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Acceptance Testing Preparation:
 1. Test insulation resistance for each enclosed switch and circuit breaker, component, connecting supply, feeder, and control circuit.
 2. Test continuity of each circuit.
- C. Tests and Inspections:
 1. Perform each visual and mechanical inspection and electrical test stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.
 2. Correct malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, replace with new units and retest.
 3. Perform the following infrared scan tests and inspections and prepare reports:
 - a. Initial Infrared Scanning: After Substantial Completion, but not more than 60 days after Final Acceptance, perform an infrared scan of each enclosed switch and circuit breaker. Remove front panels so joints and connections are accessible to portable scanner.
 - b. Follow-up Infrared Scanning: Perform an additional follow-up infrared scan of each enclosed switch and circuit breaker 11 months after date of Substantial Completion.
 - c. Instruments and Equipment: Use an infrared scanning device designed to measure temperature or to detect significant deviations from normal values. Provide calibration record for device.
 4. Test and adjust controls, remote monitoring, and safeties. Replace damaged and malfunctioning controls and equipment.
- D. Enclosed switches and circuit breakers will be considered defective if they do not pass tests and inspections.
- E. Prepare test and inspection reports, including a certified report that identifies enclosed switches and circuit breakers and that describes scanning results. Include notation of deficiencies detected, remedial action taken, and observations after remedial action.

3.5 ADJUSTING

- A. Adjust moving parts and operable components to function smoothly, and lubricate as recommended by manufacturer.
- B. Set field-adjustable circuit-breaker trip ranges.

END OF SECTION 262816

HVAC GENERAL NOTES

- NOTES BELOW ARE NOT INTENDED TO REPLACE SPECIFICATIONS. SEE SPECIFICATIONS FOR REQUIREMENTS IN ADDITION TO GENERAL NOTES.
- CONTRACTOR SHALL VISIT THE SITE AND BECOME INFORMED AS TO THE NATURE AND SCOPE OF WORK REQUIRED BY CONTRACT DOCUMENTS PRIOR TO BIDDING PROJECT.
- PROVIDE ALL REQUIRED MATERIALS, LABOR, EQUIPMENT, AND SERVICES NECESSARY FOR THE INSTALLATION OF THE WORK AS SHOWN ON THESE DRAWINGS OR SPECIFIED BY THE BASE BUILDING DRAWING AND SPECIFICATIONS.
- REFER TO AND CAREFULLY CHECK ARCHITECTURAL, ELECTRICAL, PLUMBING, AND FIRE PROTECTION DRAWINGS AND DETAILS. NOTES, LOCATIONS WHERE WALLS, PARTITIONS, CEILINGS, AND OTHER SURFACES ARE FURRED, LOCATIONS OF SHAFTS, SOFFITS, AND CONFLICTS WITH WORK OF OTHER TRADES, AND ARRANGE WORK ACCORDINGLY. FURNISH ALL OFFSETS, DAMPERS, CONNECTORS, ETC., REQUIRED TO MEET SUCH CONDITIONS.
- DUE TO SCALE OF DRAWINGS, ALL REQUIRED OFFSETS, DAMPERS, ETC., MAY NOT BE INDICATED.
- CONTRACTOR SHALL OBTAIN AND PAY FOR ALL REQUIRED PERMITS AND ARRANGE FOR ALL REQUIRED INSPECTIONS IN ACCORDANCE WITH STATE AND LOCAL GOVERNING CODES.
- THE TERM "PROVIDE" SHALL MEAN "TO FURNISH, INSTALL, AND CONNECT COMPLETELY".
- TURN OVER TO THE OWNER ALL MANUFACTURER'S WARRANTIES FOR EQUIPMENT AND MATERIALS PROVIDED.
- WHERE THE CONTRACTOR PROPOSES TO USE AN ITEM OF EQUIPMENT OTHER THAN THAT SPECIFIED OR DETAILED ON THE DRAWINGS WHICH REQUIRES ANY REDESIGN OF THE STRUCTURE, PARTITIONS, FOUNDATIONS, PIPING, WIRING OR ANY OTHER PART OF THE MECHANICAL, ELECTRICAL OR ARCHITECTURAL LAYOUT, ALL SUCH REDESIGN AND ALL NEW DRAWINGS AND DETAILING REQUIRED THEREFORE, SHALL BE PREPARED AT THE CONTRACTOR'S EXPENSE AND ARE SUBJECT TO THE REVIEW AND APPROVAL OF THE OWNER OR HIS AUTHORIZED REPRESENTATIVE. OWNER RESERVES THE RIGHT TO HAVE THE ARCHITECT OR ENGINEER OF HIS CHOICE PREPARE ANY REDESIGN WORK.
- CONTRACTOR SHALL COORDINATE ELECTRICAL REQUIREMENTS OF MECHANICAL EQUIPMENT WITH DIVISION 26.
- ALL WORK SHALL BE DONE WITH LICENSED WORKMEN IN ACCORDANCE WITH STATE AND LOCAL GOVERNING AUTHORITIES.
- BEFORE SELECTING MATERIAL AND EQUIPMENT, AND PROCESSING THE WORK, INSPECT AREAS WHERE MATERIAL AND EQUIPMENT ARE TO BE INSTALLED TO INSURE SUITABILITY AND CHECK NEEDED SPACE FOR PLACEMENT AND CLEARANCES.
- BEFORE CUTTING AND DRILLING INTO BUILDING ELEMENTS, INSPECT AND LAYOUT WORK TO AVOID DAMAGING STRUCTURAL ELEMENTS AND BUILDING UTILITIES.
- CONTRACTOR RESPONSIBLE FOR REPAIR AND PAYMENT FOR ALL UTILITIES DAMAGE DURING CONSTRUCTION.
- CONTRACTOR TO CONFIRM DUCTWORK LOCATIONS, ELEVATIONS AND SIZES BEFORE ANY WORK IS STARTED. IF ANY DISCREPANCIES ARE FOUND, NOTIFY ENGINEER BEFORE PROCEEDING WITH WORK. (SEE PAR. 48 "COORDINATION DRAWINGS").
- FOLLOW MANUFACTURER'S RECOMMENDATIONS FOR INSTALLATION OF PROVIDED EQUIPMENT.
- CONTRACTOR TO REPLACE ALL SUSPENDED CEILING TILES DAMAGED AS A RESULT OF HVAC SYSTEM INSTALLATION.
- ALL SHOP DRAWINGS OF INDIVIDUAL COMPONENTS ARE TO BE SUBMITTED AS A COMPLETE PACKAGE.
- HVAC DRAWINGS DO NOT NECESSARILY SHOW ALL CONDITIONS OF BUILDING. CONTRACTOR TO USE ALL DRAWINGS AND SPECIFICATIONS OF CONTRACT DOCUMENTS AND INSPECTION OF FIELD CONDITIONS FOR DIVISION 23.
- HVAC PLANS, DETAILS AND ONE LINE DIAGRAMS SHOW THE GENERAL LOCATION AND ARRANGEMENT OF THE SYSTEM. THESE ARE DIAGRAMMATIC AND DO NOT SHOW ALL OFFSETS, HANGERS, ACCESS DOORS, ETC. WHICH THE CONTRACTOR MUST PROVIDE TO COMPLETE THE SYSTEM.
- ALL WORK IN INTERIOR FINISHED SPACES EXCEPT INDICATED IS TO BE CONCEALED ABOVE CEILING. PROVIDE ALL NECESSARY CUTTING, PATCHING, REPAINTING AND/OR REPLACEMENT OF FINISHES AS REQUIRED TO PERFORM COORDINATE WITH OTHER DIVISIONS.
- IF MANUFACTURER OF EQUIPMENT REQUIRES LARGER CAPACITY CIRCUITRY AND/OR EQUIPMENT THE CONTRACTOR SHALL PROVIDE SUCH CAPACITY AND/OR EQUIPMENT UNDER THIS CONTRACT AT NO COST TO THE OWNER.
- SUPPORT DUCTWORK ABOVE SUSPENDED CEILING FROM CONSTRUCTION ABOVE AS CLOSE AS POSSIBLE TO BOTTOM OF SLABS, BEAMS, MAINTAINING HEADROOM AT ALL TIMES.
- DO NOT SCALE DRAWINGS. CHECK EXISTING SPACE CONDITIONS AT THE JOB SITE.
- DO NOT PENETRATE STAIR WALLS WITH ANY UTILITIES OR CONDUIT EXCEPT FOR UTILITIES SPECIFICALLY SERVING THAT STAIR.
- CONTROL CONTRACTOR PROVIDE ALL CONTROL DEVICES, EQUIPMENT, ACCESSORIES, VFD DRIVES, OTHER APPARATUS, CONTROL VALVES AND DAMPERS, ACTUATORS, SENSORS, ETC. AND ALL CONTROL WIRING RELATED TO FACILITY MANAGEMENT SYSTEM (FMS). SEE SPECIFICATION SECTION 230900.
- ALL DUCTWORK SHALL BE HUNG FROM STRUCTURE ABOVE.
- PROVIDE FLEXIBLE JOINTS ON ALL PIPING AND DUCTWORK WHERE PENETRATING ALL BUILDING EXPANSION JOINTS.
- PROVIDE FLEXIBLE CONNECTIONS BETWEEN MECHANICAL EQUIPMENT AND DUCTWORK AT NO COST TO THE OWNER.
- REFER TO SPECIFICATION SECTION 078413 "THROUGH PENETRATION FIRESTOP SYSTEMS" FOR ALL MATERIALS AND METHODS FOR PENETRATION THROUGH FIRE AND SMOKE RATED ASSEMBLIES.
- ALL PENETRATIONS THROUGH WALLS, ROOF, AND FLOORS TO BE COORDINATED BEFORE SITE WORK EXECUTION WITH STRUCTURAL ENGINEERS.
- ETC EXPANSION TANK (COOLING)
- ETH EXPANSION TANK (HEATING)
- EWT ENTERING WATER TEMPERATURE
- EUH ELECTRIC UNIT HEATER
- EXH EXHAUST
- EXP EXPANSION
- FC FLEXIBLE CONNECTOR
- A. PLANNED PIPING LAYOUT, INCLUDING VALVE AND SPECIALTY LOCATIONS AND VALVE-STEM MOVEMENT.
- B. CLEARANCES FOR INSTALLING AND MAINTAINING INSULATION.
- C. CLEARANCES FOR SERVING AND MAINTAINING EQUIPMENT, ACCESSORIES, AND SPECIALTIES, INCLUDING SPACE FOR DISASSEMBLY REQUIRED BY PERIODIC MAINTENANCE.
- D. EQUIPMENT AND ACCESSORY SERVICE CONNECTIONS AND SUPPORT DETAILS.
- E. EXTERIOR WALL AND FOUNDATION PENETRATIONS.
- F. FIRE-RATED WALL AND FLOOR PENETRATION.
- G. SIZES AND LOCATION OF REQUIRED CONCRETE PADS AND BASES.
- H. SCHEDULING, SEQUENCING, MOVEMENT, AND POSITIONING OF EQUIPMENT INTO BUILDING DURING CONSTRUCTION.
- I. FLOOR PLANS, ELEVATIONS, AND DETAILS TO INDICATE PENETRATIONS, FLOORS, WALLS, AND CEILINGS AND THEIR RELATIONSHIP TO OTHER PENETRATIONS AND INSTALLATIONS.
- J. REFLECTED CEILING PLANS TO COORDINATE AND INTEGRATE INSTALLATION OF AIR OUTLETS, LIGHT FIXTURES, COMMUNICATION SYSTEMS, COMPONENTS, SPRINKLERS, AND OTHER CEILING-MOUNTED ITEMS.
- K. ACCESS DOOR AND ACCESS PANEL LOCATIONS, WITH FIRE-RATINGS REQUIRED TO MAINTAIN FIRE RATINGS OF CONSTRUCTION, IN LOCATIONS AS REQUIRED FOR PROPER ACCESS FOR MAINTENANCE ADJUSTMENT, REPAIR AND REMOVAL OF ALL EQUIPMENT AND DEVICES.
- L. SCALE: MINIMUM 1/4"=1'-0" FOR FLOOR PLAN, 3/8"=1'-0" FOR MECHANICAL ROOMS.
48. ALL PENETRATIONS FOR THE INSTALLATION OF THE MECHANICAL SYSTEMS SHALL BE CAULKED AND SEALED FOR SMOKE AND FIRE AS REQUIRED.
49. CONTROL CONTRACTOR TO PROVIDE ALL CONTROL DEVICES, EQUIPMENT, ACCESSORIES, OTHER APPARATUS, CONTROL VALVES AND DAMPERS, ACTUATORS, SENSORS, ETC. AND ALL CONTROL WIRING AND LOW VOLTAGE POWER WIRING RELATED TO CENTRAL DDC CONTROL SYSTEM. SEE SPECIFICATION SECTION 230900.

ABBREVIATIONS

ACB	ACTIVE CHILLED BEAM	FD/AD	FIRE DAMPER/ACCESS DOOR	P	PUMP
AFS	AIR FLOW MEASURING STATION	FLO	FLANGE	PBD	PARALLEL BLADE DAMPER
AC	AIR CONDITIONING	FCU	FAN COIL UNIT	PEF	PROCESS EXHAUST FAN
ACC	AIR COOLED CONDENSER UNIT (NO COMPRESSOR)	FMS	FLOW MEASURING STATION	PH	PHASE
ACCU	AIR COOLED CONDENSING UNIT	FBM	FEET PER MINUTE	PHWR	POOL HOT WATER RETURN
AD	ACCESS DOOR	FF	DEGREES FAHRENHEIT	PHWS	POOL HOT WATER SUPPLY
AHU	AIR HANDLING UNIT	FPS	FEET PER SECOND	PHWS&R	POOL HOT WATER SUPPLY & RETURN
AL	ALUMINUM DUCTWORK	REF	RADON EXHAUST FAN	PNS	PANEL
ALD	ALUMINUM DOUBLE WALL DUCTWORK	FS	CUBIC FEET	POS	POSITIVE
ALS	ALUMINUM SINGLE WALL DUCTWORK	FT	FEET	PREES	PRESSURE
AS	AIR SEPARATOR	FTR	FIN-TUBE RADIATION	PRV	PRESSURE RELIEF VALVE
AFF	ABOVE FINISH FLOOR	FT3	CUBIC FEET	PS	PRESSURE SWITCH
AMPS	AMPERE	GA	GALLONS PER MINUTE	PSIA	POUNDS PER SQUARE INCH
B	BOILER	GP	GLYCOL PUMP/TANK SYSTEM	PSIG	POUNDS PER SQUARE INCH GAUGE
BAL	BALANCE	GPM	GALLONS PER MINUTE	RA	RETURN AIR
BD	BAROMETRIC DAMPER	H	HEAD	RAD	RADIANT PANEL
BDD	DAMPER BACK DRAFT	H	HUMIDISTAT	RDF	RADON EXHAUST FAN
BHP	BREAK HORSEPOWER	HC	HEATING COIL	RECIRC	RECIRCULATING
BMS	BUILDING MANAGEMENT SYSTEM	HD	HEAD	RH	RELATIVE HUMIDITY
BTU	BRITISH THERMAL UNIT	HP	HORSEPOWER	RP	RADIANT PANEL
BTUH	BRITISH THERMAL UNIT/HOUR	HT	HEIGHT	RPA	RADIANT PANEL ALTERNATE
C	COLUMN ENCLOSURE TO COLUMN ENCLOSURE	HWR	HOT WATER RETURN	SA	SUPPLY AIR
C-W	COLUMN ENCLOSURE TO WALL	HWS	HOT WATER SUPPLY	SATT	SOUND ATTENUATOR
CA	COMBUSTION AIR	HWS&R	HOT WATER SUPPLY & RETURN	SCFM	STANDARD CUBIC FEET/MINUTE
CAV	SINGLE DUCT VAV BOX	HWUR	HOT WATER UNIT HEATER	SENS	SENSOR
CB	CHILLED BEAM	ID	INSIDE DIAMETER	SF	SUPPLY FAN
CENTRIF	CENTRIFUGAL	IN	INCHES	SH	SENSIBLE HEAT
CFM	CUBIC FEET PER MINUTE	KEA	TYPE K KITCHEN HOOD EXHAUST	SCP	SHORT CIRCUIT CIRCULATION PUMP
CF	CHEMICAL FILL SYSTEM	KEF	KITCHEN EXHAUST FAN	SP	STATIC PRESSURE
CHWR	CHILLED WATER RETURN	KVA	KILOVOLT/AMPERE	STP	STANDARD TEMP & PRESSURE
CHWS	CHILLED WATER SUPPLY	KW	KILOWATTS	SUP	SUPPLY
CHTWR	CHILLED WATER HIGH TEMPERATURE RETURN	L	LENGTH	SV	SOLENOID VALVE
CHTWS	CHILLED WATER HIGH TEMPERATURE SUPPLY	LAT	LEAVING AIR TEMPERATURE	T&PV	TEMP & PRESSURE RELIEF VALVE
CO	CLEAN OUT	LB	POUNDS	T&PV/AD	TEMP & PRESSURE RELIEF VALVE WITH ACCESS DOOR
COV	CONDENSER WATER RETURN	LEA	LAB EXHAUST AIR	TEMP	TEMPERATURE
CWS	CONDENSER WATER SUPPLY	LEF	LAB EXHAUST FAN	T	THERMOSTAT
CW	CLEAN COLD WATER	LH	LATENT HEAT	TH	TOTAL HEAT
CW	CONTROL VALVE	LWT	LEAVING WATER TEMPERATURE	TRA	TRANSFER AIR
CMEU	CEILING MOUNTED EVAPORATOR	MD	MOTORIZED DAMPER	TRV	RELIEF VALVE TEMP
CUH	CABINET UNIT HEATER	MAU	MAKE-UP AIR UNIT	TSP	TOTAL STATIC PRESSURE
DN	DOWN	MAX	MAXIMUM	TS	TEMPERATURE SENSOR
DC	DIRECT CURRENT	MBH	THOUSAND BTU/HOUR	TYP	TYPICAL
DB	DUST COLLECTION SYSTEM	MIN	MINIMUM	UH	UNIT HEATER
DEA	DRYER EXHAUST AIR	MTS	MINUTES	V	VOLTS
DEF	DRYER EXHAUST FAN	MUW	MAKE-UP WATER	VAV	VAV UNIT
DIA OR Ø	DIAMETER	MV	MOTORIZED VALVE	VD	VOLUME DAMPER
DHW	DOMESTIC HOT WATER HEATER	NEG	NEGATIVE	VV	VIBRATION ISOLATOR
DN	DOWN	NG	NATURAL GAS	V	VOLTS
DP	DEV POINT	NO	NUMBER	W-W	WALL TO WALL
EA	EXHAUST AIR	NRS	NON-RISING STEM	W-C	WALL TO COLUMN ENCLOSURE
EAT	ENTERING AIR TEMPERATURE	NTS	NOT TO SCALE	W	WATTS
EF	EXHAUST FAN	OA	OUTSIDE AIR	WB	WET BULB
ERDW	ENERGY RECOVERY DEHUMIDIFICATION	OB	OPPOSED BLADE DAMPER	WG	WATER GAUGE
ERHW	ENERGY RECOVERY HEAT WHEEL	OC	OVER CURRENT PROTECTION DEVICE	WH	WATER HEATER
ESP	EXTERNAL STATIC PRESSURE	ODP	OPEN END DUCT TERMINATE WITH	WI	WIDTH
ETC	ETC	OS&Y	OUTSIDE STEEL BIRD SCREEN	WT	WEIGHT
ETH	EXPANSION TANK (HEATING)	OP	OIL PUMP		
EWT	ENTERING WATER TEMPERATURE	OT	OIL TANK		
EUH	ELECTRIC UNIT HEATER				
EXH	EXHAUST				
EXP	EXPANSION				
FC	FLEXIBLE CONNECTOR				

PIPING SYMBOLS

	HWS	HOT WATER SUPPLY
	HWR	HOT WATER RETURN
	DHWS	DOMESTIC HOT WATER SUPPLY
	DHWR	DOMESTIC HOT WATER RETURN

NOTE: SOME SYMBOLS AND ABBREVIATIONS MAY OR MAY NOT APPEAR ON THE DRAWINGS.

SYMBOL LIST

	BALL VALVE		TEMPERATURE/CO2 COMBINATION SENSOR
	BALANCING VALVE		WATER FLOW METER
	BUTTERFLY VALVE		AIR VENT, AUTOMATIC
	GATE VALVE		AIR VENT, MANUAL
	ANGLE GATE VALVE		PUMP
	GLOBE VALVE		STRAINER
	ISOLATION VALVE (REFER TO SPECS FOR TYPE)		HUMIDISTAT/SENSOR
	ANGLE GLOBE VALVE		OCCUPANCY SENSOR
	TWO WAY MOTORIZED CONTROL VALVE		PRESSURE GAUGE WITH COCK VALVE
	THREE WAY MOTORIZED CONTROL VALVE		RETURN / EXHAUST GRILLE
	OS & Y		THERMOSTAT/SENSOR
	MOTORIZED VALVE		PRESSURE SENSOR
	SAFETY RELIEF VALVE (PRESS. & TEMPERATURE)		DUCT WORK, DIRECTION OF FLOW
	QUICK CLOSING LEVER VALVE		DUCT WORK, 90° ELBOW FITTING WITH TURNING VANES, PROVIDE TURNING ON ALL 90° ELBOW FITTING UNLESS OTHERWISE NOTED
	PRV - PRESSURE REDUCING VALVE		POSITIVE PRESSURE DUCT
	GAS COCK		NEGATIVE PRESSURE DUCT
	CHECK VALVE		CHANGE OF ELEVATION, DROP
	BACKFLOW PREVENTER		LINED DUCTWORK
	HOSE END DRAIN		FLEXIBLE CONNECTION (DUCTWORK)
	HOSE BIB		FIRE DAMPER WITH ACCESS DOOR
	FLEXIBLE CONNECTION (PIPING) FLEXIBLE JOINT		FIRE DAMPER / ACCESS DOOR
	TRANSITION		SMOKE DAMPER / ACCESS DOOR
	CAP		COMBINATION FIRE & SMOKE DAMPER / ACCESS DOOR
	PIPE CONNECTION, BOTTOM		MOTORIZED DAMPER
	PIPE CONNECTION, TOP		BAROMETRIC DAMPER
	PIPE COUPLING (JOINT)		BACKDRAFT DAMPER
	ELBOW, 90°		GRAVITY BACKDRAFT DAMPER
	ELBOW, 45°		RECTANGULAR TO RECTANGULAR OR ROUND TO ROUND
	PIPE TEE, OUTLET DOWN		RECTANGULAR TO ROUND TRANSITION
	PIPE TEE, OUTLET UP		VOLUME DAMPER
	PIPE UNION, SCREWED		THERMOMETER
	PIPE UNION, FLANGE		CONNECT PROVIDED PIPING/DUCT TO EXISTING PIPING/DUCT
	PIPE UNION, SWEAT		MECHANICAL NOTE REFERENCE, NUMBER INDICATES NOTE
	PIPE ELBOW, TURNED DOWN		PIPE TEE
	PIPE ELBOW, TURNED UP		DIRECTION OF FLOW
	DIRT TRAP		PITCH DOWN IN DIRECTION OF FLOW
			PITCH UP IN DIRECTION OF FLOW
			SMOKE DETECTOR
			TEMPERATURE SENSOR
			PIPING FLEX CONNECTION (DUCTWORK)
			ROOF MOUNTED EXHAUST FAN

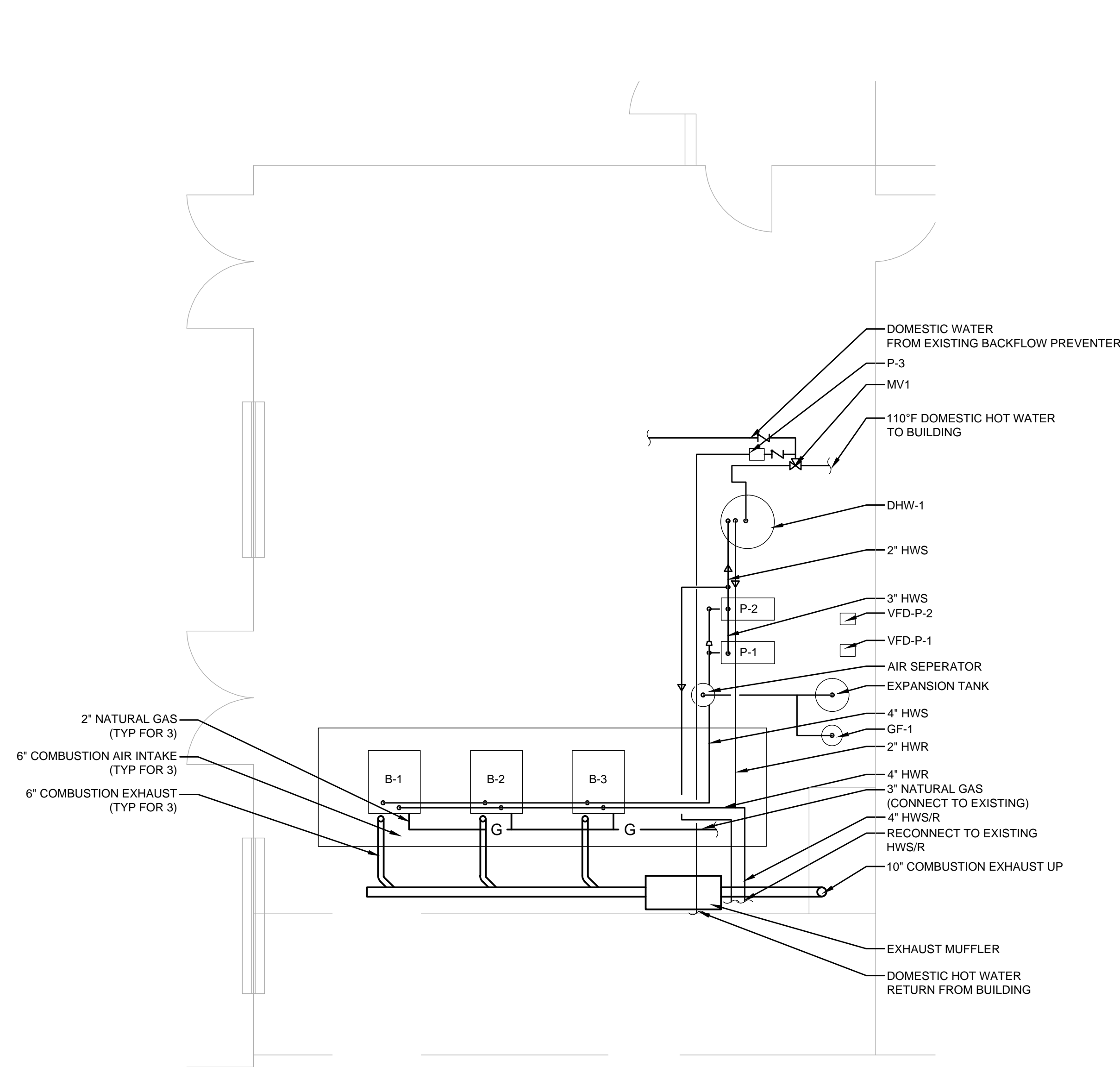
IMPORTANT NOTES

TWO (2) OF THE BOILERS IN THE MAIN BUILDING, 71 MOUNTAIN ROAD HAVE BEEN INSTALLED. THEY WILL REQUIRE RE-PIPING AND WIRING TO CONFORM TO PLANS.

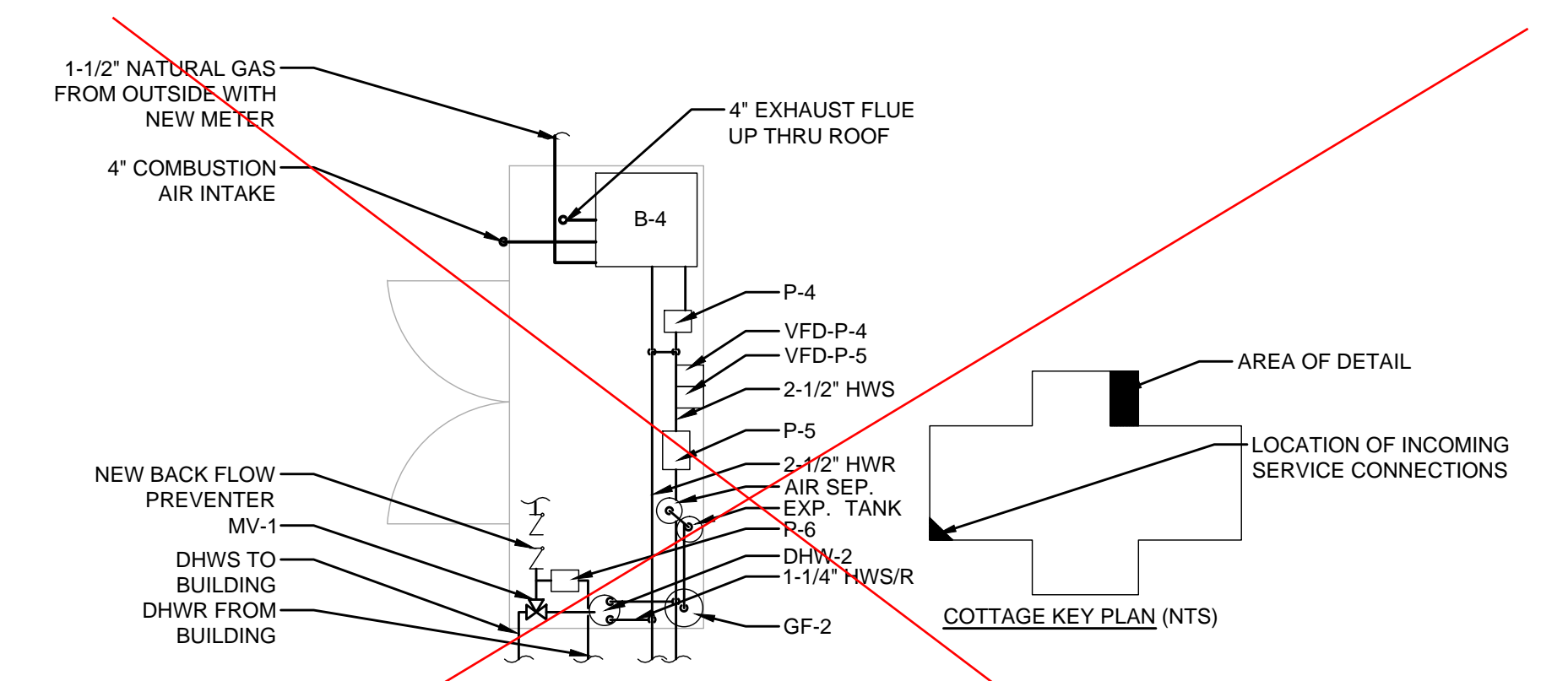
ALL WORK IN BOILER ROOM OF 77-79 MOUNTAIN ROAD WILL BE COMPLETED UNDER A SEPARATE CONTRACT. THE RADIATOR VALVES HAVE NOT BEEN INSTALLED IN ANY BUILDINGS AND WILL REMAIN PART OF THIS CONTRACT.

drawing title			STATE OF CONNECTICUT DEPARTMENT OF PUBLIC WORKS	
MECHANICAL NOTES, LEGENDS & ABBREVIATIONS			REVISIONS	
mark	date	description	mark	description
DRAWING PREPARED BY			date	
DIVERSIFIED TECHNOLOGY CONSULTANTS			04-21-2015	
2321 WHITNEY AVE., HAMDEN, CT. 06518			scale	
(203)239-4200			NTS	
project			drawn by	
HARTFORD REGIONAL CENTER			RCN	
HYDRONIC SYSTEM UPGRADE PROJECT			approved by	
NEWINGTON, CONNECTICUT			drawing no.	
CAD no.			project no.	
1114-137			8-NN-078	

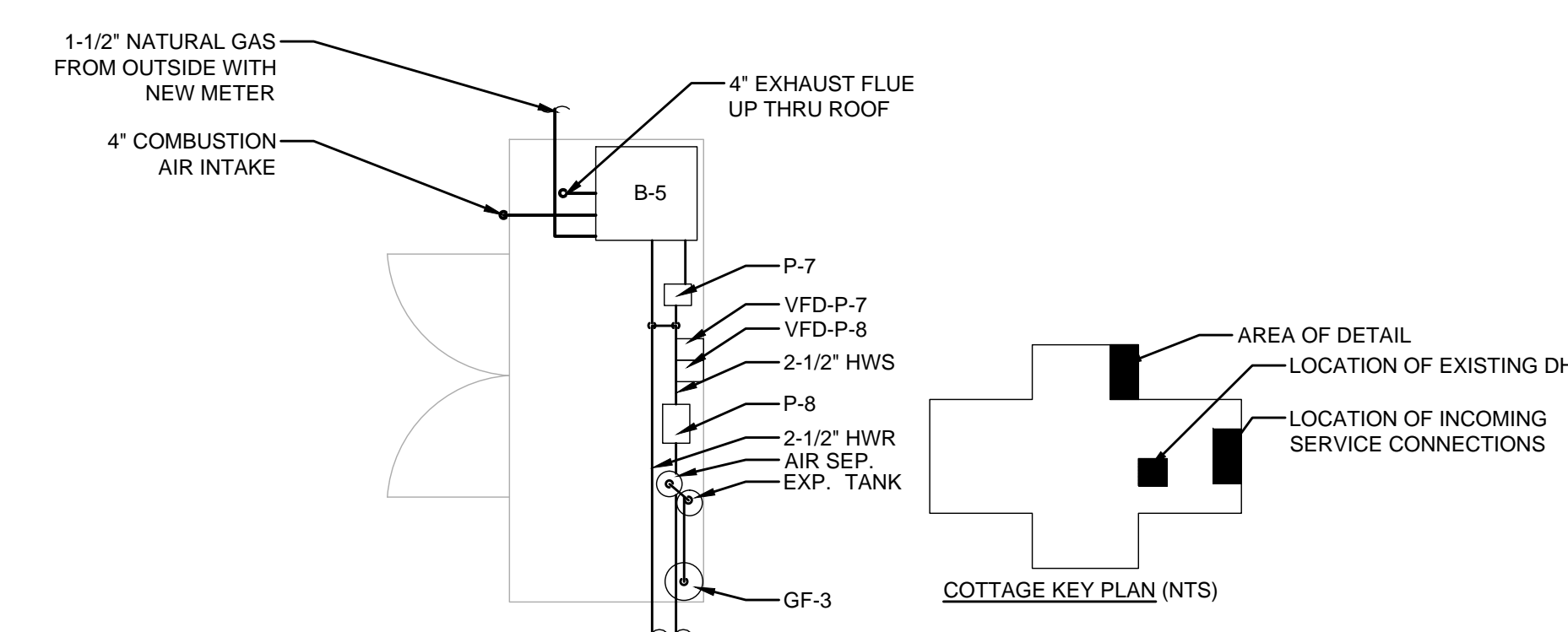
M-001



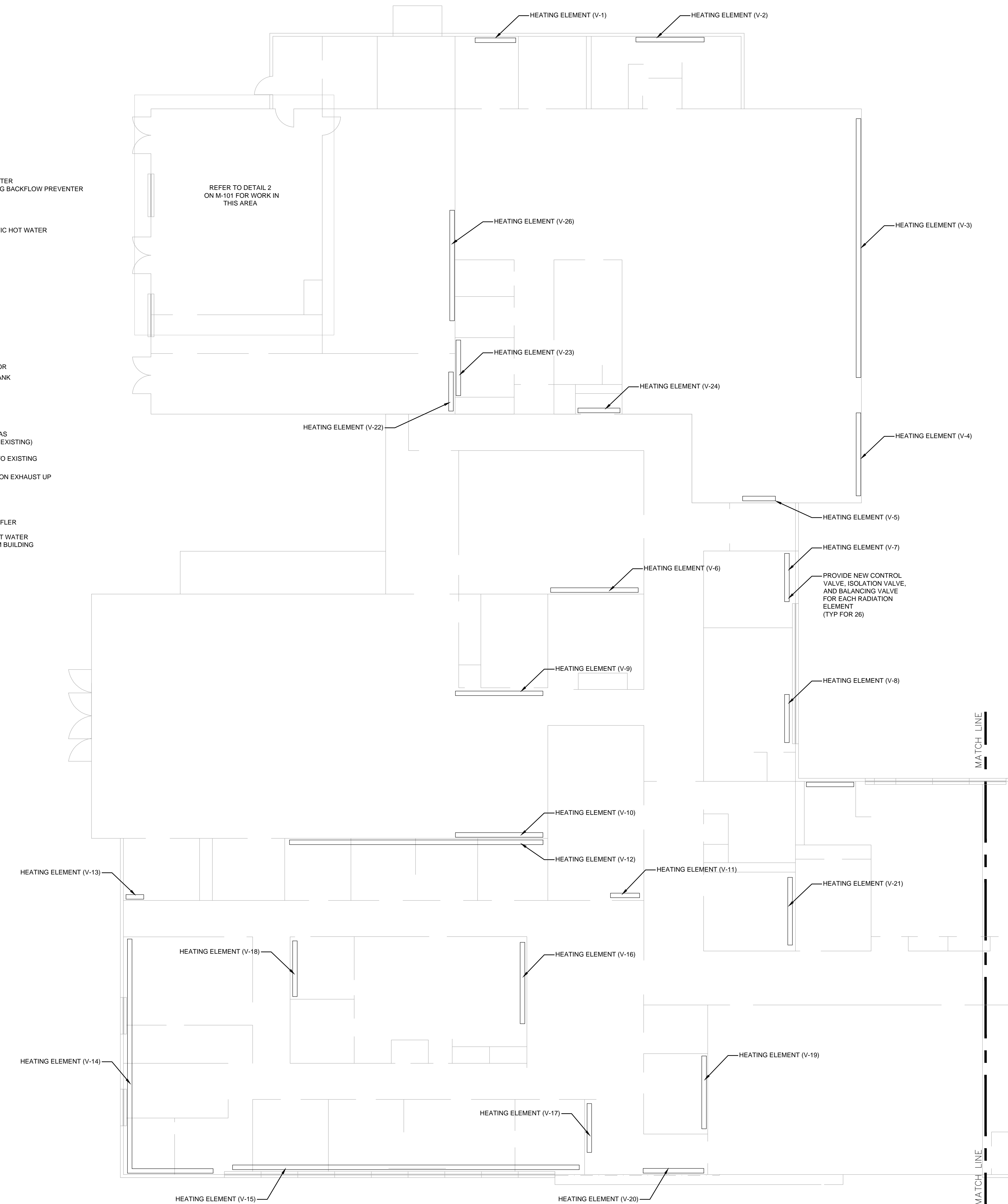
2 ADMIN BUILDING BOILER ROOM
SCALE: 1/4" = 1'-0"



3 77-79 MOUNTAIN RD
SCALE: 1/4" = 1'-0"



4 81-83 MOUNTAIN RD
SCALE: 1/4" = 1'-0"



1 MECHANICAL MAIN FLOOR PLAN AREA A
SCALE: 1/8" = 1'-0"

NOTES:
1. CONNECT HOT WATER TO EXISTING FIN TUBE RADIATION. PROVIDE NEW CONTROL VALVES, ISOLATION VALVES AND BALANCING VALVES. (TYPICAL FOR 9 PER COTTAGE)
2. CAP & VALVE EXISTING HOT WATER SERVICE ENTERING COTTAGE.

NOTES:
1. CONNECT HOT WATER TO EXISTING FIN TUBE RADIATION. PROVIDE NEW CONTROL VALVES, ISOLATION VALVES AND BALANCING VALVES. (TYPICAL FOR 9 PER COTTAGE)
2. CAP & VALVE EXISTING HOT WATER SERVICE ENTERING COTTAGE.
3. CONNECT NEW HW SERVICE TO EXISTING DHW AT LOCATION SHOWN ON KEY PLAN.

DEMO NOTES:
1. REMOVE FOUR (4) EXISTING AERCO KC-1000 BOILERS.
2. REMOVE TWO (2) EXISTING PRIMARY HOT WATER 5 HP END SUCTION PUMPS.
3. REMOVE ONE (1) EXISTING 1000 GALLON DOMESTIC HOT WATER TANK.
4. REMOVE TWO (2) EXISTING SECONDARY HOT WATER INLINE PUMPS SERVING THE COTTAGE DISTRIBUTION.
5. REMOVE ONE (1) EXISTING SECONDARY HOT WATER INLINE PUMP SERVING THE DOMESTIC HOT WATER STORAGE TANK.
6. REMOVE ONE (1) EXISTING DOMESTIC HOT WATER INLINE CIRCULATION PUMP.
7. REMOVE AND CAP EXISTING 3" HOT WATER DISTRIBUTION SERVING THE COTTAGES.
8. REMOVE EXISTING HOT WATER DISTRIBUTION WITHIN THE BOILER ROOM AND CAP AT WALL.
9. REMOVE EXISTING 12" BOILER FLUE.

NOTES:
1. ALL CONTROLS TO BE PROVIDED AND INSTALLED BY NEEC CONTROLS.
2. V-25 IS LOCATED WITHIN THE ENTRY VESTIBULE FOR THE RESIDENTIAL AREA.
3. PROVIDE NEW CONTROL VALVE, ISOLATION VALVE, AND BALANCING VALVE FOR EACH RADIATION ELEMENT.

REVISIONS		
mark	date	description

drawing title MECHANICAL MAIN FLOOR PLAN AREA A		STATE OF CONNECTICUT DEPARTMENT OF PUBLIC WORKS	
DRAWING PREPARED BY DIVERSIFIED TECHNOLOGY CONSULTANTS 2321 WHITNEY AVE., HAMDEN, CT. 06518 (203)239-4200		DATE 04-21-2015	SCALE 1/8"=1'-0"
PROJECT HARTFORD REGIONAL CENTER HYDRONIC SYSTEM UPGRADE PROJECT NEWINGTON, CONNECTICUT		DRAWN BY TR	APPROVED BY RCN
CAD no. 1114-137	PROJECT no. B-NN-078	DRAWING no. M-101	

BOILER SCHEDULE										
UNIT	LOCATION	MANUFACTURER	MODEL	FUEL	BOILER DATA			POWER		REMARKS
					TYPE	INPUT (MBH)	GROSS OUTPUT (MBH)	VOLT	FLA	
B-1, B-4 & 5	BOILER ROOM	AERCO	BENCHMARK 750	NATURAL GAS	WATER TUBE	750	675	120/160	13	
	COTTAGE	AERCO	MLX EXT 481	NATURAL GAS	WATER TUBE	417	355	120/160	4.5	

NOTES: 1. PROVIDE WITH FOLLOWING OPTIONS
a) LOW WATER CUTOFF
b) FEEDER CONTROLLER
c) FULL MODULATION
d) I.R.I. APPROVAL
e) FLOW SWITCH

4. 30% PROPYLENE GLYCOL MIXTURE FOR ALL BOILERS
5. BOILERS SHALL BEAR THE U.L. LABEL.
6. CONNECT BOILERS TO DDC CONTROL SYSTEM, BY CONTROL CONTRACTOR
7. CONTROL CONTRACTOR PROVIDE ALL CONTROL WIRING BETWEEN BOILER CONTROL AND DDC CONTROL SYSTEM.
8. PROVIDE BOILERS WITH SINGLE POINT OF POWER CONNECTION

9. 5 IWC GAS PRESSURE MINIMUM, 14 IWG GAS PRESSURE MAXIMUM

PUMP SCHEDULE											
UNIT	LOCATION	MANUFACTURER	SERVICE	MODEL	TYPE	GPM	HEAD FT.	RPM	MOTOR		REMARKS
									ELECTRICAL	HP	
P-1, P-2	BOILER ROOM	BELL & GOSSETT	HOT WATER LOOP	SERIES e1510 2AD-es	BASE MOUNTED	125	40	1750	208/360	2	VFD
P-3	BOILER ROOM	BELL & GOSSETT	DOMESTIC WATER RECIRC.	ECOCIRC-XL-20-140	INLINE	6.8	10	3300	208/360	.5	
P-4, P-7	COTTAGE	BELL & GOSSETT	PRIMARY HOT WATER	SERIES E-90-2AAC	INLINE	35.5	15	1725	120/160	1/3	CONSTANT VOLUME
P-6	COTTAGE	BELL & GOSSETT	DOMESTIC WATER RECIRC.	ECOCIRC-XL-20-140	INLINE	3.0	10	1725	120/160	.5	
P-5, P-8	COTTAGE	BELL & GOSSETT	SECONDARY HOT WATER	SERIES E-90-2AAC	INLINE	35.5	20	1725	120/160	.5	VFD

NOTES: 1. ELECTRICAL CONTRACTOR TO PROVIDE DISCONNECTS UNLESS THE PUMP IS PROVIDED WITH A VFD
2. UNITS SIZED USING A 30% SOLUTION PROPYLENE GLYCOL SOLUTION FOR P-1 & 2.
3. PROVIDE FLEX CONNECTION, SUCTION DIFFUSER, TRIPLE DUTY VALVE.
4. CONTROL CONTRACTOR SHALL PROVIDE BACNET COMPLIANT VFD DRIVES.

5. ELECTRICAL CONTRACTOR PROVIDE ALL POWER WIRING
6. CONTROL CONTRACTOR PROVIDE ALL CONTROL WIRING
7. CONNECT UNITS TO DDC CONTROL SYSTEM.

DOMESTIC HOT WATER HEATER SCHEDULE														
UNIT	LOCATION	MANUFACTURER	MODEL	WATER STORAGE TEMP (°F)	TANK VOLUME	DOMESTIC WATER				HEATING HOT WATER				REMARKS
						RECOVERY (GPH)	TEMPERATURE RISE (°F)	MAX WATER FLOW (GPM)	PRESSURE DROP (FT)	EWT (°F)	LWT (°F)	MAX WATER FLOW (GPM)	PRESSURE DROP (FT)	
DHW-1	BOILER ROOM	THERMO 2000	TURBOMAX 109A	140	119	362	100	6.8	2.3	180	160	31	0.5	
DHW-2	77-79 MTN RD	THERMO 2000	TURBOMAX 23	140	26	101	100	3.0	4.6	180	160	10	0.5	

NOTES:

THERMOSTATIC MIXING VALVE SCHEDULE										
NAME	MANUF	MODEL	SERVICE CONNECTION			HI/LOW TYPE	MIN. GPM	MAX. GPM	PSI DIFF.	LOCATION
			CW	HW	TW					
MV1	LEONARD	TM-1520B	3/4"	1"	1-1/4"	●	1.0	48	5	MER

GLYCOL FEED SYSTEM SCHEDULE											
UNIT	LOCATION	SERVICE	MANUFACTURER	MODEL	TANK CAPACITY (GAL)	APPLICATION	TYPE	TANK MATERIAL	MOTOR		REMARKS
									ELECTRICAL	AMPS	
GF-1	BOILER ROOM	GLYCOL HOT WATER	AXIOM	SF-100	55	PROPYLENE GLYCOL	VERTICAL	POLYETHYLENE	120/160	0.7	
GF-2	COTTAGE	GLYCOL HOT WATER	AXIOM	SF-100	55	GLYCOL	VERTICAL	POLYETHYLENE	120/160	0.7	
GF-3	COTTAGE	GLYCOL HOT WATER	AXIOM	SF-100	55	GLYCOL	VERTICAL	POLYETHYLENE	120/160	0.7	

NOTES: 3. CONNECT TO DDC CONTROL SYSTEM.

PROVIDE WITH THE FOLLOWING:
1. LOW LEVEL PUMP CUT-OFF
2. LOW LEVEL ALARM/REMOTE MONITORING DRY CONTACT

drawing title MECHANICAL SCHEDULES			STATE OF CONNECTICUT DEPARTMENT OF PUBLIC WORKS		
R E V I S I O N S					
mark	date	description	DRAWING PREPARED BY DIVERSIFIED TECHNOLOGY CONSULTANTS 2321 WHITNEY AVE., HAMDEN, CT. 06518 (203)239-4200	date 04-21-2015	scale NTS
project HARTFORD REGIONAL CENTER HYDRONIC SYSTEM UPGRADE PROJECT NEWINGTON, CONNECTICUT			drawn by RCN	approved by RCN	drawing no. M-400
CAD no. 11114-137	project no. B-NN-078				

ELECTRICAL LEGEND	
SYMBOL	DESCRIPTION
	SURFACE - MOUNTED PANELBOARD
	BRANCH CIRCUIT POWER WIRING
	BRANCH CIRCUIT HOME RUN (ARROW INDICATES CIRCUIT NUMBER)
	FUSED DISCONNECT SWITCH
	NONFUSED DISCONNECT SWITCH
	JUNCTION BOX
	MOTOR
	MANUAL MOTOR STARTER TOGGLE SWITCH
	EMERGENCY BOILER SHUT DOWN SWITCH

ELECTRICAL DEMOLITION LEGEND	
SYMBOL	DESCRIPTION
	SURFACE - MOUNTED PANELBOARD
	BRANCH CIRCUIT POWER WIRING
	FUSED DISCONNECT SWITCH
	NON FUSED DISCONNECT SWITCH
	JUNCTION BOX
	DUPLEX RECEPTACLE OUTLET
	QUADRUPEX RECEPTACLE
	EXISTING MOTOR
	SINGLE POLE SWITCH

ELECTRICAL ABBREVIATIONS	
ABBREVIATIONS	DESCRIPTION
A	AMPERES
AC	ALTERNATING CURRENT (60 HZ)
A/C	AIR CONDITIONING
AF	AMP FRAME
AT	AMP TRIP
ATS	AUTOMATIC TRANSFER SWITCH
AUX	AUXILIARY
AWG	AMERICAN WIRE GAUGE
C	CONDUIT
CB	CIRCUIT BREAKER
CR	CIRCUIT
CU	COPPER
DISC	DISCONNECT
DWG	DRAWING
E	EMERGENCY
EMT	ELECTRICAL METALLIC TUBING
EQUIP	EQUIPMENT
EX/ETR	EXISTING EQUIPMENT TO REMAIN
FDR	FEDDER
FL	FLOOR
FT	FEET
GFCI/GFI	GROUND-FAULT CIRCUIT-INTERRUPTER
GFE	GROUND-FAULT CIRCUIT EQUIPMENT BREAKER
GFP	GROUND-FAULT PROTECTION
GRD	GROUND
H	HEAT DETECTOR
HP	HORSEPOWER
IG	INSULATED GROUND
IN	INCHES
J	JUNCTION
KA	KILO AMPERE
Kcmils	THOUSAND CIRCUIT MILLS
KV	KILOVOLT
KVA	KILO VOLT-AMPERE
KW	KILOWATT
LP	LIGHTING PANELBOARD
LTS	LIGHTING
M	METER
MC	MOTOR CONTROLLER
MCB	MAIN CIRCUIT BREAKER
MCC/MCB	MOLDED CASE CIRCUIT BREAKER
MCS	MOTOR-CIRCUIT SWITCH
MDP	MAIN DISTRIBUTION PANELBOARD
MH	MANHOLE
MLO	MAIN LUG ONLY
N/A	NOT APPLICABLE
NEC	NATIONAL ELECTRIC CODE
NECA	NATIONAL ELECTRICAL CONTRACTORS ASSOC.
NEMA	NATIONAL ELECTRICAL MANUFACTURERS ASSOC.
NEUT	NEUTRAL
NF	NONFUSED
NIC	NOT IN CONTRACT
N.T.S.	NOT TO SCALE
OC	OVERCURRENT
P	POLE
PB	PULL BOX
PH	PHASE
PNL	PANELBOARD
PRI	PRIMARY
PVC	POLYVINYL CHLORIDE
PWR	POWER
R	REMAIN
RECPT	RECEPTACLE
RGS	RIGID GALVANIZED STEEL CONDUIT
RM	ROOM
RNC	RIGID NONMETALLIC CONDUIT
RSC	RIGID STEEL CONDUIT
RT	RAINTIGHT
S	SMOKE DETECTOR
SC	SERVICE CONDUCTORS
SCHD	SCHEDULE
SEC	SECONDARY
ST	SHUNT TRIP
SURF	SURFACE
SW	SWITCH
SYMB	SYMBOL
TC	TIME CONTROLLER
TYP	TYPICAL
UG	UNDERGROUND
UL	UNDERWRITER'S LABORATORY
U.O.N.	UNLESS OTHERWISE NOTED
UTIL	UTILITY
UVR	UNDER VOLTAGE RELEASE
V	VOLTS
VA	VOLT-AMPERES
W	WATTS
WP	WEATHERPROOF
WT	WATERTIGHT
X	REMOVE
XTMR	TRANSFORMER
%	PERCENT
#	NUMBER
'	FEET
"	INCHES

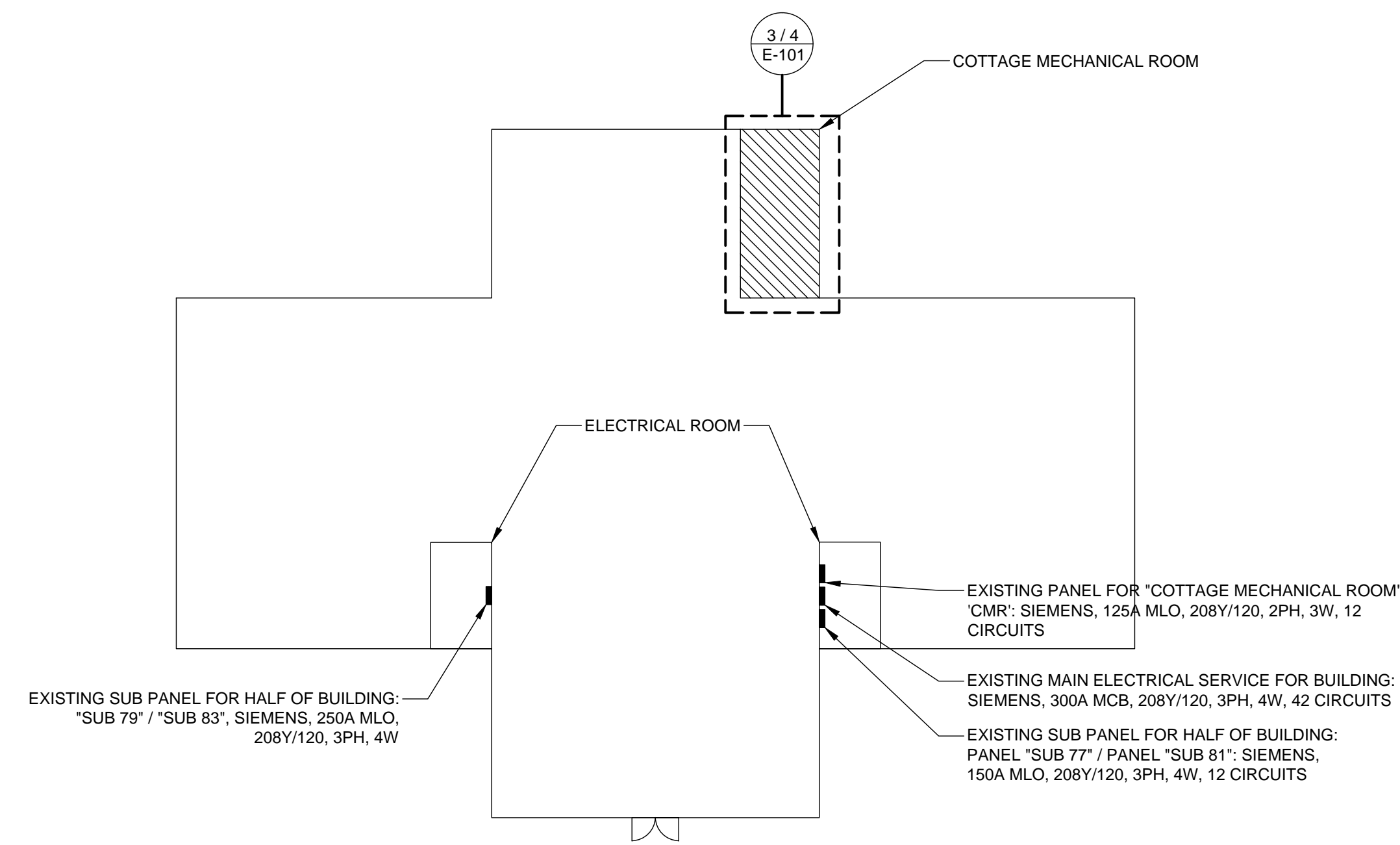
ELECTRICAL GENERAL NOTES	
1.	UNLESS OTHERWISE INDICATED, FURNISH AND INSTALL A COMPLETE AND OPERATIONAL ELECTRICAL SYSTEM INCLUDING ALL NECESSARY MATERIAL, LABOR, AND EQUIPMENT.
2.	ELECTRICAL PLANS AND DETAILS, AND ONE LINE DIAGRAMS SHOW THE GENERAL LOCATION AND ARRANGEMENT OF THE ELECTRICAL SYSTEM. THEY ARE DIAGRAMMATIC AND DO NOT SHOW ALL CONDUIT BODIES, CONNECTORS, BENDS, FITTINGS, HANGERS, AND ADDITIONAL PULL AND JUNCTION BOXES WHICH THE CONTRACTOR MUST PROVIDE TO COMPLETE THE ELECTRICAL SYSTEM.
3.	ALL EQUIPMENT AND MATERIAL SHALL BE LABELED AND LISTED, AND INSTALLED IN ACCORDANCE WITH THEIR LISTING.
4.	THE CONTRACTOR SHALL OBTAIN ALL REQUIRED PERMITS AND ARRANGE FOR ALL REQUIRED INSPECTIONS IN ACCORDANCE WITH STATE GOVERNING AUTHORITIES.
5.	ALL WORK SHALL BE DONE WITH LICENSED WORKMEN IN ACCORDANCE WITH STATE GOVERNING AUTHORITY.
6.	THE DEFINITION OF ELECTRICAL TERMS USED SHALL BE AS DEFINED IN THE NATIONAL ELECTRICAL CODE ANS/NFPA 70 2011 EDITION.
7.	THE TERM "INDICATED" SHALL MEAN "AS SHOWN ON CONTRACT DOCUMENTS (SPECIFICATIONS, DRAWINGS, AND RELATED ATTACHMENTS)".
8.	THE TERM "SIZE" SHALL MEAN ONE OR MORE OF THE FOLLOWING: "LENGTH, CURRENT AND VOLTAGE RATING, NUMBER OF POLES, NEMA SIZE, AND OTHER SIMILAR ELECTRICAL CHARACTERISTICS".
9.	THE TERM "SPACE" ON PANELBOARD AND SWITCHBOARD SCHEDULES SHALL MEAN "PROVIDE SPACE TO INSTALL THE NUMBER OF POLES AND SIZE OF THE PROTECTIVE DEVICE INDICATED WITH ALL THE NECESSARY BUS AND FITTINGS TO INSTALL THE DEVICE AT SOME FUTURE DATE".
10.	COORDINATE ELECTRICAL WORK WITH OWNER.
11.	COORDINATE ELECTRICAL WORK WITH OTHER DIVISIONS OF THIS PROJECT.
12.	BEFORE SELECTING MATERIAL AND EQUIPMENT, AND PROCEEDING WITH WORK, INSPECT AREAS WHERE MATERIAL AND EQUIPMENT ARE TO BE INSTALLED TO INSURE SUITABILITY, AND CHECK NEEDED SPACE FOR REPLACEMENT, CLEARANCES AND INTERCONNECTIONS.
13.	BEFORE CUTTING OR DRILLING INTO BUILDING ELEMENTS INSPECT AND LAYOUT WORK TO AVOID DAMAGING STRUCTURAL ELEMENTS AND BUILDING UTILITIES.
14.	ALL WORK SHALL BE DONE IN ACCORDANCE WITH THE NATIONAL ELECTRICAL CODE ANS/NFPA 70 2011 EDITION.
15.	TYPICAL MOUNTING HEIGHTS OF DEVICES SHALL COMPLY NECA 1-2010.
16.	ELECTRICAL CONTRACTOR SHALL SEAL ALL ELECTRICAL PENETRATIONS THROUGH FIRE AND SMOKE RATED PARTITIONS WITH FIRE RATED MATERIAL EQUAL TO DOW CORNING SILICONE RTV FOAM AS A MINIMUM. MATERIAL SELECTION SHALL BE BASED ON RATING OF PARTITION PENETRATED.
17.	FURNISH AND INSTALL MEANS OF DISCONNECTION FOR ALL MOTORIZED EQUIPMENT AND APPLIANCES IN ACCORDANCE WITH NEC, SECTIONS 422-III AND 430-IX.

ELECTRICAL DEMOLITION NOTES	
1.	DEMOLITION PLANS ARE DIAGRAMMATIC AND DO NOT DEPICT ENTIRE SCOPE OF WORK. ADDITIONAL WORK RELATED TO DEMOLITION MODIFICATIONS SHOULD BE EXPECTED.
2.	PRIOR TO BID, VISIT SITE AND IDENTIFY ANY EXISTING CONDITIONS THAT WILL AFFECT THE WORK TO BE PERFORMED.
3.	WHERE THE REMOVAL OF ANY DEVICE, FIXTURE, AND/OR EQUIPMENT INTERRUPTS THE CONTINUITY OF AN EXISTING (TO REMAIN) CIRCUIT, PROVIDE ALL CONNECTIONS AND CIRCUITRY NECESSARY TO MAINTAIN EXISTING CIRCUIT CONTINUITY.
4.	WHERE BOXES REMAIN AFTER REMOVAL OF FIXTURES AND ELECTRICAL DEVICES FROM EXISTING (TO REMAIN) CONSTRUCTION, PROVIDE BLANK COVER FOR EACH BOX.
5.	EXACT LOCATION OF ALL EXISTING (TO REMAIN OR TO BE RELOCATED) MATERIAL SHALL BE ESTABLISHED AND VERIFIED IN FIELD.
6.	REMOVAL OF ANY ELECTRICAL MATERIAL SHALL INCLUDE THE REMOVAL OF ALL CONTROL CONDUCTORS, AND CONDUIT (WHERE PRACTICAL), ASSOCIATED WITH MATERIAL, UNLESS OTHERWISE NOTED.
7.	IN ALL AREAS WHERE CEILING WORK EXPOSES OPEN JUNCTION BOXES OR EXPOSED WIRING CONNECTIONS, CONTRACTOR TO PROVIDE JUNCTION BOX(ES) WITH COVER(S) TO ENCLOSE AND CONCEAL ALL ELECTRICAL CONNECTIONS.
8.	ANY/ALL ELECTRICAL SHUTDOWNS REQUIRED TO COMPLETE THE DEMOLITION WORK OUTLINED SHALL BE THE RESPONSIBILITY OF THE CONTRACTOR AND COORDINATED WITH THE OWNER'S REPRESENTATIVES.

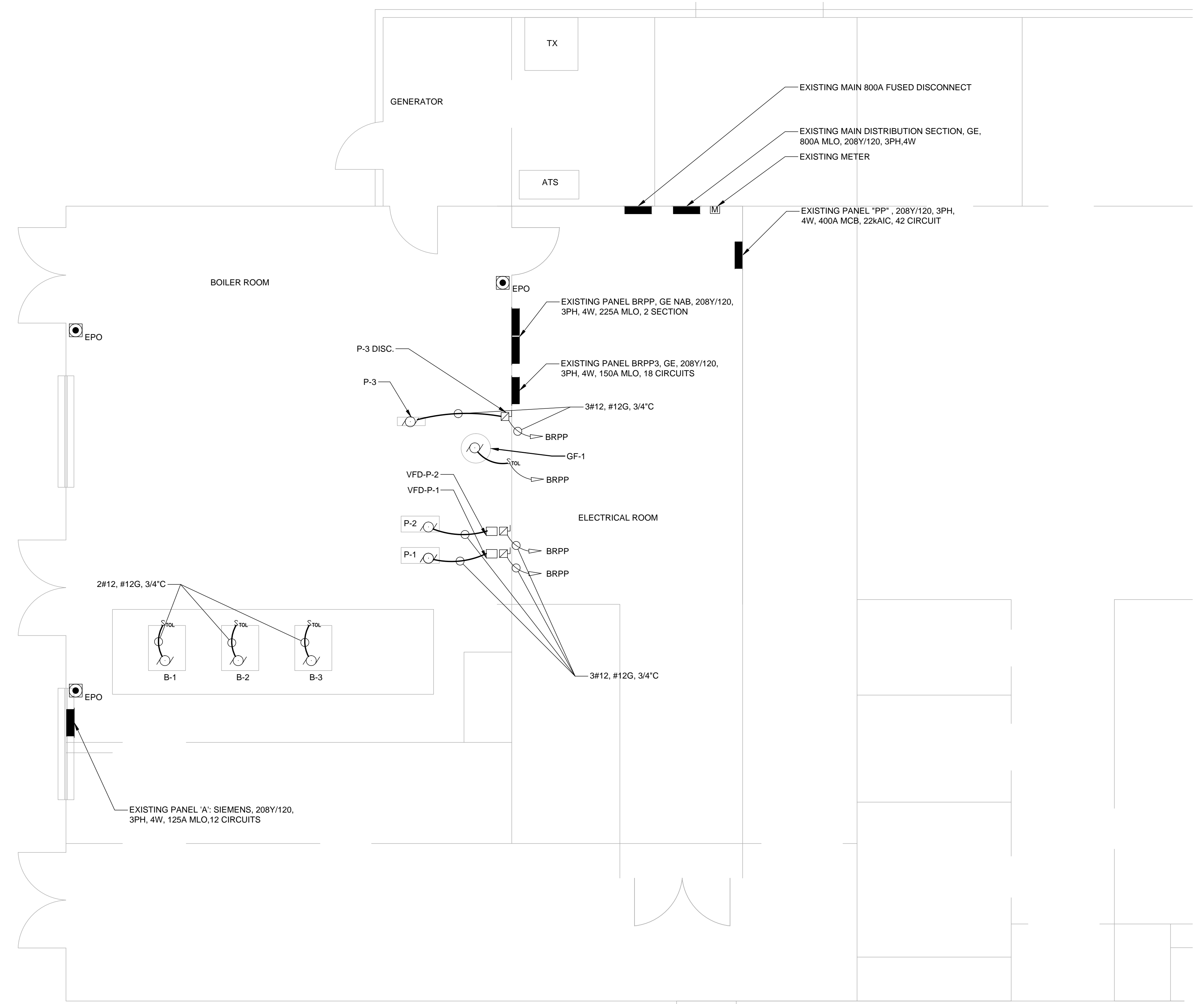
drawing title ELECTRICAL NOTES, LEGENDS & ABBREVIATIONS		STATE OF CONNECTICUT DEPARTMENT OF PUBLIC WORKS	
R E V I S I O N S			
mark	date	description	
DRAWING PREPARED BY DIVERSIFIED TECHNOLOGY CONSULTANTS 2321 WHITNEY AVE., HAMDEN, CT. 06518 (203)239-4200		date 04-21-2015	scale 1/8"=1'-0"
project HARTFORD REGIONAL CENTER HYDRONIC SYSTEM UPGRADE PROJECT NEWINGTON, CONNECTICUT		drawn by JP	approved by JP
drawing no.		drawing no.	
CAD no. 1114-137	project no. B-NN-078	E-001	

GENERAL ELECTRICAL NOTES

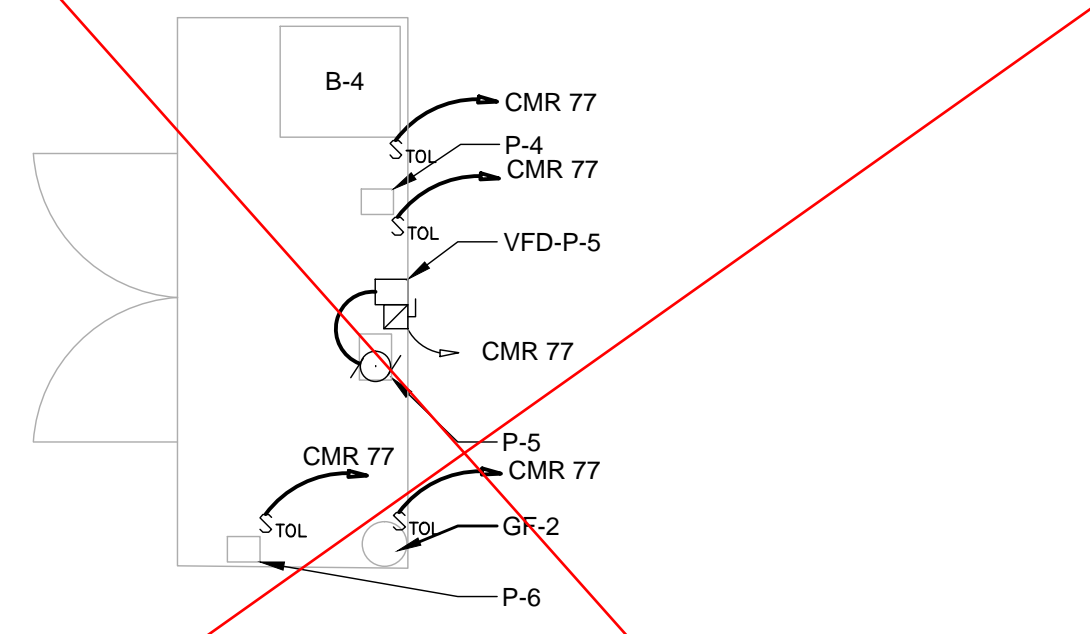
1. BOILERS: INSTALL NEW DISCONNECT SWITCH AND EXTEND EXISTING CIRCUITRY.
2. PUMPS: INSTALL NEW DISCONNECT SWITCH, CIRCUIT BREAKER, AND ASSOCIATED WIRING TO MOTOR.
3. INSTALL THREE (3) EMERGENCY BOILER POWER OFF SWITCHES. REFER TO DETAIL FOR WIRING.



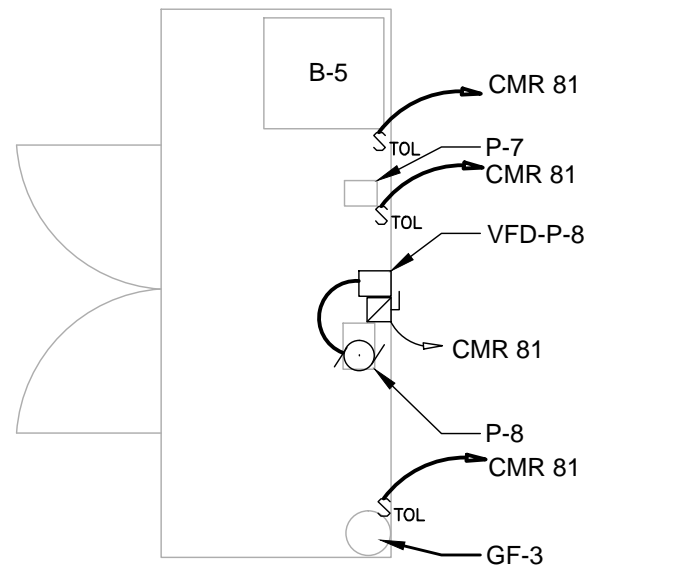
2 TYPICAL (2) COTTAGE LAYOUT
SCALE: NTS



1 ELECTRICAL MAIN FLOOR PLAN AREA
SCALE: 1/4" = 1'-0"



4 COTTAGE 77 / 79 MECHANICAL ROOM
SCALE: 1/4" = 1'-0"

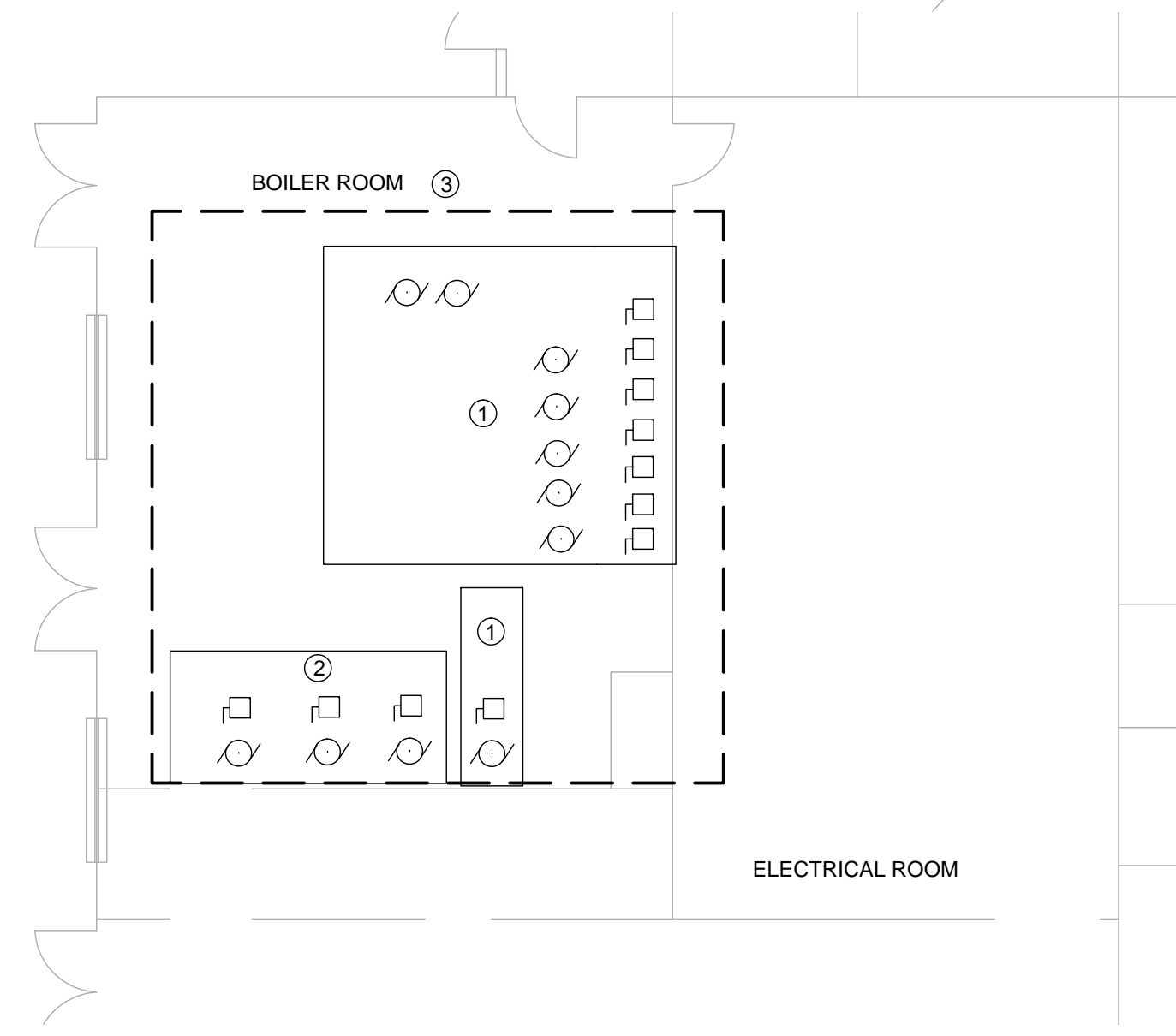


3 COTTAGE 81 / 83 MECHANICAL ROOM
SCALE: 1/4" = 1'-0"

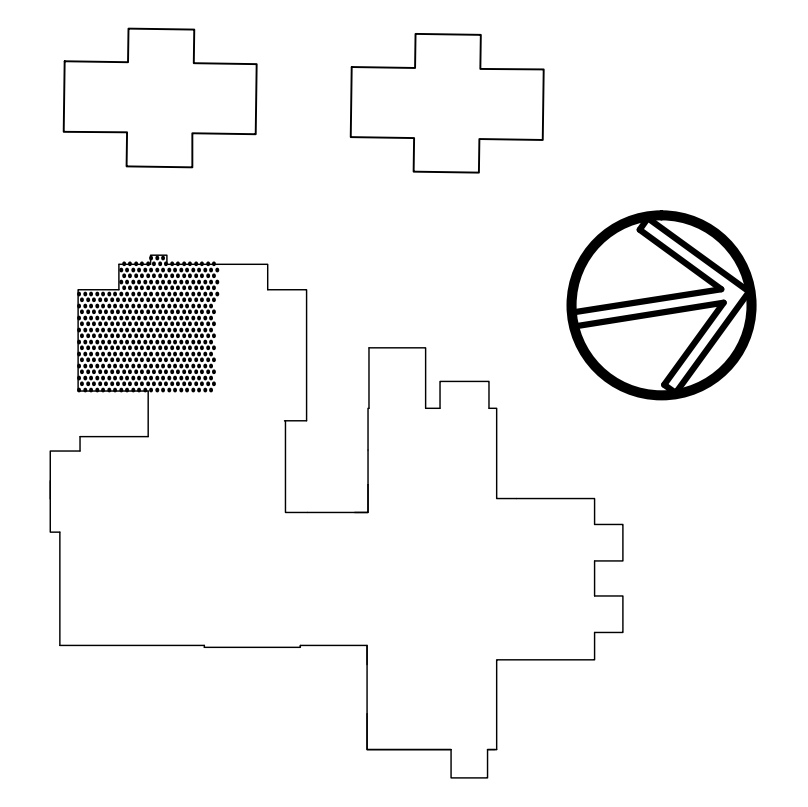
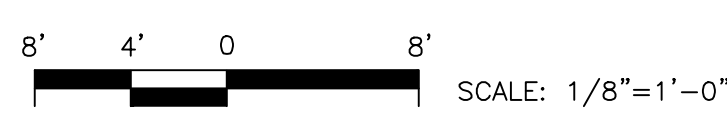


DEMO NOTES

1. PUMP/BOILER TO BE REMOVED. ALL ASSOCIATED DISCONNECTS, WIRING, AND CIRCUIT BREAKERS TO BE DISCONNECT AND REMOVED IN ITS ENTIRETY.
2. PUMP/BOILER TO BE REPLACED. REMOVE DISCONNECT AND BRACH WIRING TO UNIT. MAINTAIN HOME-RUN TO CIRCUIT BREAKER FOR NEW UNIT.
3. REFER TO MECHANICAL PLANS FOR EXACT NUMBER AND LOCATION OF PUMPS AND BOILERS BEING REPLACED AND REMOVED.



5 ELECTRICAL DEMO BOILER ROOM
SCALE: 1/8" = 1'-0"



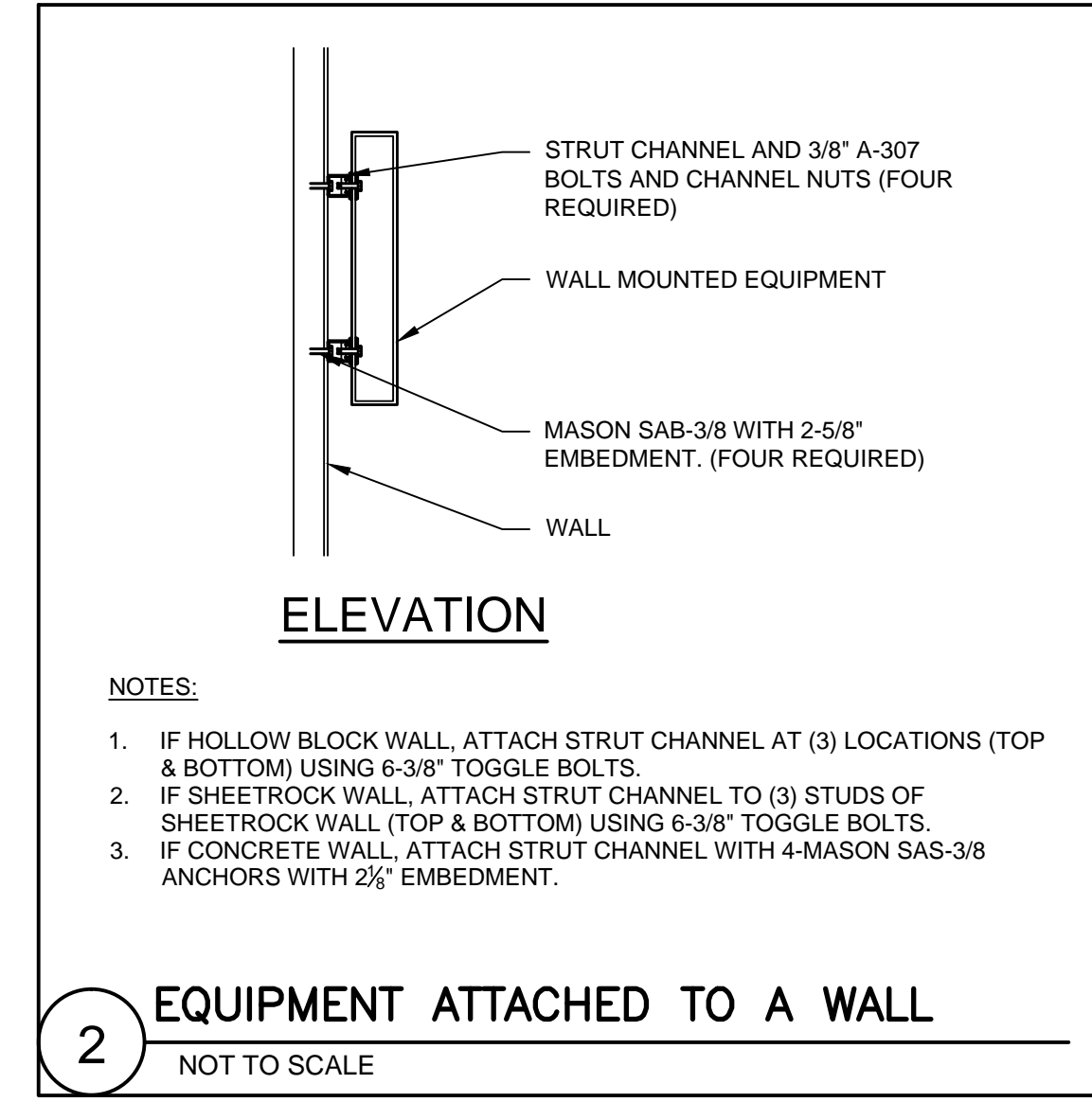
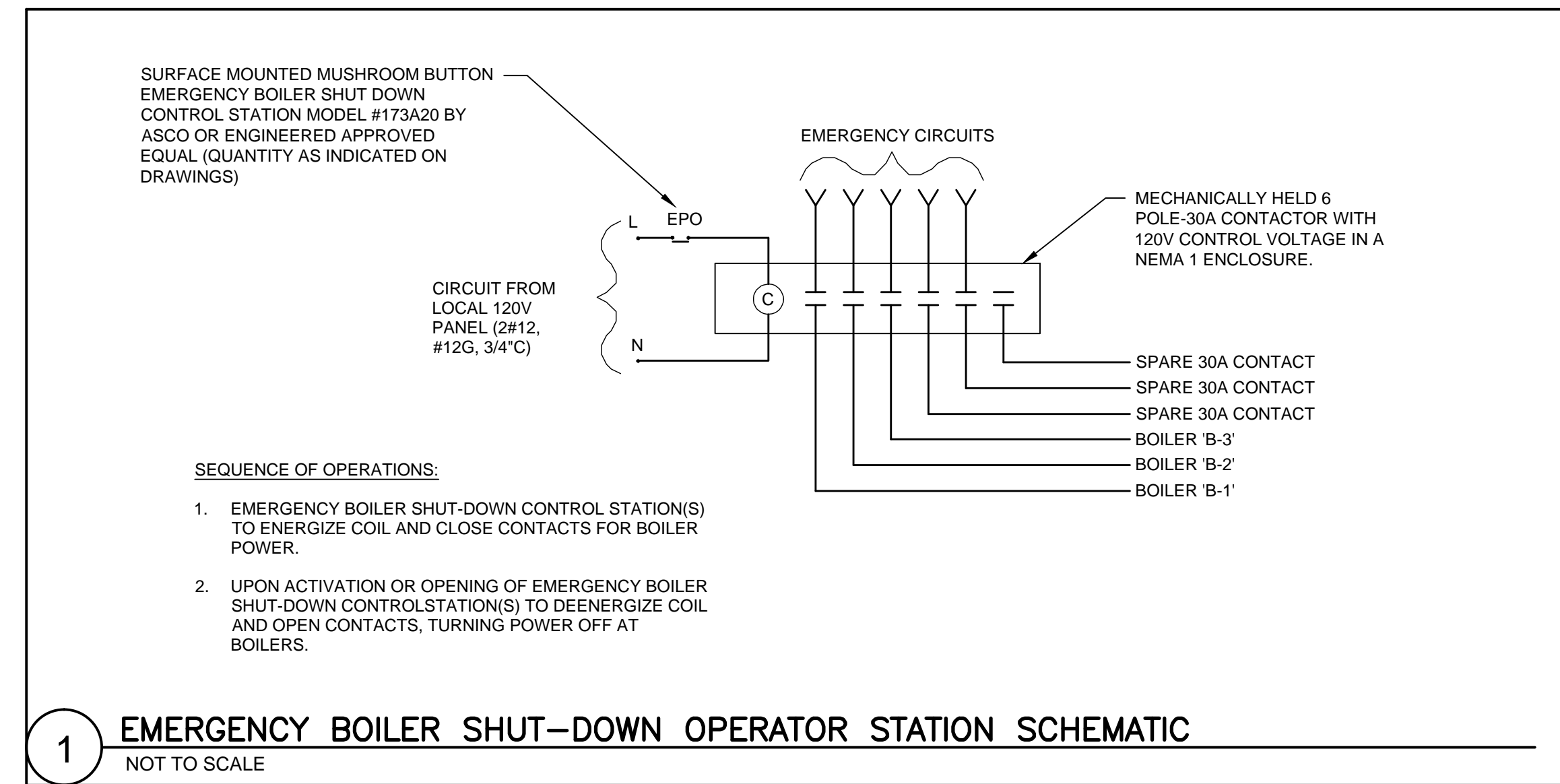
KEY PLAN
NOT TO SCALE

drawing title ELECTRICAL PROPOSED WORK		STATE OF CONNECTICUT DEPARTMENT OF PUBLIC WORKS	
REVISIONS			
mark	date	description	
DRAWING PREPARED BY DIVERSIFIED TECHNOLOGY CONSULTANTS 2321 WHITNEY AVE., HAMDEN, CT, 06518 (203)239-4200		date 04-21-2015	scale AS NOTED
project HARTFORD REGIONAL CENTER HYDRONIC SYSTEM UPGRADE PROJECT NEWINGTON, CONNECTICUT		drawn by JP	approved by JP
CAD no. 11114-137	project no. B-NN-678	drawing no. E-101	

MOTOR CIRCUIT SCHEDULE

EQUIPMENT	SOURCE PANEL	OCP DEVICE	BRANCH CIRCUIT	DISCONNECT			STARTER			LOAD			
				TYPE	FURNISHED	INSTALLED	TYPE	FURNISHED	INSTALLED	HP	FLA	PH	VOLT
B-1	1, A	EX	EX	STOL	BY DIV. 26	BY DIV. 26	---	---	---	---	13	1	120
B-2	3, A	EX	EX	STOL	BY DIV. 26	BY DIV. 26	---	---	---	---	13	1	120
B-3	5, A	EX	EX	STOL	BY DIV. 26	BY DIV. 26	---	---	---	---	13	1	120
B-4	CMR 77	20A/1P	2#12, #12G, 3/4"C	STOL	BY DIV. 26	BY DIV. 26	---	---	---	---	4.5	1	120
B-5	CMR 81	20A/1P	2#12, #12G, 3/4"C	STOL	BY DIV. 26	BY DIV. 26	---	---	---	---	4.5	1	120
GF-1	BRPP	15A/1P	2#12, #12G, 3/4"C	STOL	BY DIV. 26	BY DIV. 26	---	---	---	---	0.7	1	120
GF-2	CMR 77	15A/1P	2#12, #12G, 3/4"C	STOL	BY DIV. 26	BY DIV. 26	---	---	---	---	0.7	1	120
GF-3	CMR 81	15A/1P	2#12, #12G, 3/4"C	STOL	BY DIV. 26	BY DIV. 26	---	---	---	---	0.7	1	120
P-1	BRPP	15A/3P	3#12, #12G, 3/4"C	FUSED DISC.	BY DIV. 26	BY DIV. 26	VFD	BY DIV. 23	BY DIV. 26	2	---	3	208
P-2	BRPP	15A/3P	3#12, #12G, 3/4"C	FUSED DISC.	BY DIV. 26	BY DIV. 26	VFD	BY DIV. 23	BY DIV. 26	2	---	3	208
P-3	BRPP	15A/3P	3#12, #12G, 3/4"C	FUSED DISC.	BY DIV. 26	BY DIV. 26	VFD	BY DIV. 23	BY DIV. 26	2	---	3	208
P-4	CMR 77	15A/1P	2#12, #12G, 3/4"C	STOL	BY DIV. 26	BY DIV. 26	---	---	---	1/3	---	1	120
P-5	CMR 77	20A/1P	2#12, #12G, 3/4"C	STOL	BY DIV. 26	BY DIV. 26	---	---	---	1/2	---	1	120
P-6	CMR 77	20A/1P	2#12, #12G, 3/4"C	STOL	BY DIV. 26	BY DIV. 26	---	---	---	1/2	---	1	120
P-7	CMR 81	15A/1P	2#12, #12G, 3/4"C	STOL	BY DIV. 26	BY DIV. 26	---	---	---	1/3	---	1	120
P-8	CMR 81	20A/1P	2#12, #12G, 3/4"C	STOL	BY DIV. 26	BY DIV. 26	---	---	---	1/2	---	1	120

MOTOR CIRCUIT SCHEDULE NOTES:
 ABBREVIATIONS:
 STOL - MANUAL MOTOR STARTER TOGGLE SWITCH
 VFD - VARIABLE FREQUENCY DRIVE



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