

## **TABLE OF CONTENTS OF SPECIAL PROVISIONS**

Note: This Table of Contents has been prepared for the convenience of those using this contract with the sole express purpose of locating quickly the information contained herein; and no claims shall arise due to omissions, additions, deletions, etc., as this Table of Contents shall not be considered part of the contract.

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July 3, 2019  
FEDERAL AID PROJECT NO. 0951(378)  
STATE PROJECT NO. 135-334

Rehabilitation of Bridge No. 00032  
I-95 over Metro North Railroad and Local Streets

Town of Stamford

The State of Connecticut, Department of Transportation, Standard Specifications for Roads, Bridges, Facilities and Incidental Construction, Form 817, 2016, as revised by the Supplemental Specifications dated July 2018 (otherwise referred to collectively as "ConnDOT Form 817") is hereby made part of this contract, as modified by the Special Provisions contained herein. Form 817 is available at the following DOT website link <http://www.ct.gov/dot/cwp/view.asp?a=3609&q=430362>. The current edition of the State of Connecticut Department of Transportation's "Construction Contract Bidding and Award Manual" ("Manual"), is hereby made part of this contract. If the provisions of this Manual conflict with provisions of other Department documents (not including statutes or regulations), the provisions of the Manual will govern. The Manual is available at the following DOT website link <http://www.ct.gov/dot/cwp/view.asp?a=2288&q=259258>. The Special Provisions relate in particular to the Rehabilitation of Bridge 00032 in the City of Stamford.

## **CONTRACT TIME AND LIQUIDATED DAMAGES - ROADWAY**

In order to minimize the hazard, cost and inconvenience to the traveling public and pollution of the environment, it is necessary to limit the time of construction work, which interferes with traffic as specified in Article 1.08.04 of the Special Provisions.

There will be two assessments for liquidated damages and they will be addressed in the following manner:

1. For this contract, an assessment per day for liquidated damages, at a rate of Three Thousand Seven Hundred Dollars (\$3,700.00) per day shall be applied to each calendar day the work runs in excess of the Four Hundred Twenty-Eight (428) allowed calendar days for the contract.
2. For this contract, an assessment per hour for liquidated damages shall be applied to each hour, or any portion thereof, in which the Contractor interferes with normal traffic operations during the restricted hours given in Article 1.08.04 of the Special Provisions. The liquidated damages shall be as shown in the following tables entitled "Liquidated Damages Per Hour" for each hour, or any portion thereof, in which the Contractor interferes with normal traffic operations during the restricted hours.

For the purpose of administering this contract, normal traffic operations are considered interfered with when:

1. Any portion of the travel lanes or shoulders is occupied by any personnel, equipment, materials, or supplies including signs.
2. The transition between the planes of pavement surfaces is at a rate of one inch in less than fifteen feet longitudinally.

**LIQUIDATED DAMAGES PER HOUR**

Route 95 NORTHBOUND 3 Lane Section			
If Working Periods Extends Into	1 Lane Closure	2 Lane Closure	
1st Hour of Restrictive Period	\$ 500	\$ 500	
2 <sup>nd</sup> Hour of Restrictive Period	\$ 500	\$ 20,000	
3rd Hour or any Subsequent Hour of Restrictive Period	\$ 500	\$ 60,000	
Route 95 SOUTHBOUND 3 or 4 Lane Section			
If Working Periods Extends Into	1 Lane Closure	2 Lane Closure	3 Lane Closure
1st Hour of Restrictive Period	\$ 35,000	\$ 90,000	\$ 90,000
2nd Hour of Restrictive Period	\$ 60,000	\$ 100,000	\$ 100,000
3rd Hour or any Subsequent Hour of Restrictive Period	\$ 60,000	\$ 100,000	\$ 100,000

The above liquidated damages apply to those hours shown on the Limitation of Operations charts designated with a "0" or "S".

For those hours on the Limitation of Operations charts designated with a "1", the liquidated damages shown above for "1 Lane Closure" shall apply when only one lane is open to traffic.

For each hour shown on the Limitation of Operations charts designated with a "0", liquidated damages of \$500 shall apply for each hour, or part thereof, if all available shoulder widths are not available to traffic.

Liquidated damages in the amount of \$500 shall apply for each hour, or part thereof, that the Contractor interferes with existing traffic operations on any ramps or turning roadways during the non-allowable hours.

## **CONTRACT TIME AND LIQUIDATED DAMAGES – RAILROAD**

If the contractor fails to complete the approved work within the specified track or power outage period such that the Contractor is unable to clear the track or platform area of equipment, tools and personnel at the hour the track and power outage ends, monetary penalties will be assessed as follows:

### For Main Line:

- (a) For every consecutive ten (10) minute period after the scheduled track outage ends, a penalty charge of Seven Hundred and Fifty Dollars (\$750.00) per ten minute interval will be assessed against the Contractor as long as his activities continue to foul the tracks.

### For all Branch Lines Only:

- (b) For the first ten (10) minute period, immediately after the scheduled track outage ends, a penalty charge of Six Thousand Dollars (\$6,000) will be assessed to the Contractor. This penalty will cover the rental of busses to transport train passengers on the affected branch rail line, additional railroad personnel assisting passengers, railroad operation personnel and others as required to assist rail passenger in the safe travel to their intended destinations. If twenty (20) minutes after the hour the track outage ended, the Contractor continues to foul the tracks an additional charge of \$6,000 will be assessed to the Contractor for the rental of a second group of busses to transport train passengers on the affected branch rail line.
- (c) At eight (8) hours after the hour the scheduled track outage ended, if the Contractor continues to foul the tracks, an additional charge of Thirteen Thousand Two Hundred Dollars (\$13,200.00) will be assessed to the Contractor, for the re-rental of the 2 groups of busses on hand plus 2 additional busses for the transportation of train passengers on the affected branch rail line, additional railroad personnel assisting passengers, railroad operation personnel and others as required to assist rail passenger in the safe travel to their intended destinations.
- (d) All penalty charges as stipulated above, in (a, b and c), shall be cumulatively assessed to the hour that the Contractor ceases being in violation of scheduled track outage. For example, the penalty charge for the first thirty (30) minutes of violation shall be \$14,250; for the first one (1) hour of violation it shall be \$16,500; for the first nine (9) hours of violation it shall be \$65,700. These penalty charges shall not preclude the rights of the State to recoup other losses.

**NOTICE TO CONTRACTOR – POTENTIAL MODIFIED AWARD SCHEDULE**

The contractor is hereby given notice that this contract will not be awarded until all State and Federal funding approvals have been received. If funding approvals are not received, this Contract award may be delayed or the Contract may be withdrawn and re-advertised at the discretion of the Department, per section XIII of the Construction Contract Bidding and Award Manual. Any delay to the Contract award or failure to award shall not be the basis for any claims by any bidder.



## **NOTICE TO CONTRACTOR – PRE-BID QUESTIONS AND ANSWERS**

Questions pertaining to DOT advertised construction projects must be presented through the CTDOT Pre-Bid Q and A Website. The Department cannot guarantee that all questions will be answered prior to the bid date. **PLEASE NOTE - at 9:00 am Monday (i.e. typical Wednesday Bid Opening) the project(s) being bid will be closed for questions, at which time questions can no longer be submitted through the Q and A Website.**

**Answers may be provided by the Department up to 12:00 noon, the day before the bid. At this time, the Q and A for those projects will be considered final, unless otherwise stated and/or the bid is postponed to a future date and time to allow for further questions and answers to be posted.**

If a question needs to be asked the day before the bid date, please contact the Contracts Unit staff and email your question to [dotcontracts@ct.gov](mailto:dotcontracts@ct.gov) immediately.

Contractors must identify their company name, contact person, contact email address and phone number when asking a question. The email address and phone number will not be made public.

The questions and answers (if any) located on the Q and A Website are hereby made part of the bid/contract solicitation documents (located on the State Contracting Portal), and resulting contract for the subject project(s). It is the bidder's responsibility to monitor, review, and become familiar with the questions and answers, as with all bid requirements and contract documents, prior to bidding. By signing the bid proposal and resulting contract, the bidder acknowledges receipt of, and agrees to the incorporation of the final list of Q and A, into the contract document.

Contractors will not be permitted to file a future claim based on lack of receipt, or knowledge of the questions and answers associated with a project. All bidding requirements and project information, including but not limited to contract plans, specifications, addenda, Q and A, Notice to Contractors, etc., are made public on the State Contracting Portal and/or the CTDOT website.

**NOTICE TO CONTRACTOR – CONSTRUCTION CONTRACTOR**  
**DIGITAL SUBMISSIONS**

Upon execution of the Contract, the Contractor acknowledges and agrees that contractual submittals for this Project shall be submitted and handled through a system of paperless electronic means as outlined in the special provision for Section 1.05 herein.

Shop drawings, working drawings, and product data shall be created, digitally signed and delivered by the Contractor in accordance with the Department's [Contractor Digital Submission Manual](#) (CDSM). Other deliverables that are required by other special provisions shall be similarly submitted.

Access credentials will be provided to the Contractor by the Department.

The Department will provide the Contractor with a list of email addresses that are to be used for each submittal type.

The Department shall not be held responsible for delays, lack of processing or response to submittals that do not follow the specified guidelines in the CDSM.

## **NOTICE TO CONTRACTOR – FEDERAL WAGE DETERMINATIONS (Davis Bacon Act)**

The following Federal Wage Determinations are applicable to this Federal- Aid contract and are hereby incorporated by reference. During the bid advertisement period, it is the bidder’s responsibility to obtain the latest Federal wage rates from the US Department of Labor website, as may be revised 10 days prior to bid opening. Any revisions posted 10 days prior to the bid opening shall be the wage determinations assigned to this contract.

<b>Check Applicable WD# (DOT Use Only)</b>	<b>WD#</b>	<b>Construction Type</b>	<b>Counties</b>
<b>X</b>	CT1	Highway	Fairfield, Litchfield, Middlesex, New Haven, Tolland, Windham
	CT2	Highway	New London
	CT3	Highway	Hartford
	CT5	Heavy Dredging (Hopper Dredging)	Fairfield, Middlesex, New Haven, New London
	CT6	Heavy Dredging	Statewide
	CT13	Heavy	Fairfield
	CT14	Heavy	Hartford
	CT15	Heavy	Middlesex, Tolland
	CT16	Heavy	New Haven
	CT17	Heavy	New London
	CT26	Heavy	Litchfield, Windham
	CT18	Building	Litchfield
	CT19	Building	Windham
	CT20	Building	Fairfield
	CT21	Building	Hartford
	CT22	Building	Middlesex
	CT23	Building	New Haven
	CT24	Building	New London
	CT25	Building	Tolland
	CT4	Residential	Litchfield, Windham
	CT7	Residential	Fairfield
	CT8	Residential	Hartford
	CT9	Residential	Middlesex
	CT10	Residential	New Haven
	CT11	Residential	New London
	CT12	Residential	Tolland

The Federal wage rates (Davis-Bacon Act) applicable to this Contract shall be the Federal wage rates that are current on the US Department of Labor website (<http://www.wdol.gov/dba.aspx>) as may be revised 10 days prior to bid opening. The Department will no longer physically include revised Federal wage rates in the bid documents or as part of addenda documents. These applicable Federal wage rates will be incorporated in the final contract document executed by both parties. If a conflict exists between the Federal and State wage rates, the higher rate shall govern.

To obtain the latest Federal wage rates, go to the US Department of Labor website (link above). Under Davis-Bacon Act, choose “Selecting DBA WDs” and follow the instruction to search the latest wage rates for the State, County and Construction Type.

## NOTICE TO CONTRACTOR – PORTLAND CEMENT CONCRETE (PCC) MIX CLASSIFICATIONS

### *SECTIONS 6.01 and M.03 MIX CLASSIFICATION EQUIVALENCY*

Sections 6.01 *Concrete for Structures* and M.03 *Portland Cement Concrete* are herein revised to reflect changes to item names and nomenclature for standard Portland Cement Concrete (PCC) mix classifications. Other Special Provisions, standard specifications, plan sheets and select pay items in this Contract may not reflect this change. Refer to the Concrete Mix Classification Equivalency Table below to associate the Concrete Mix Classifications with Former Mix Classifications that may be present elsewhere in the Contract.

**Concrete Mix Classification Equivalency Table**

New Mix Classification (Class PCCXXYZ <sup>1</sup> )	Former Mix Classification
Class PCC03340	Class “A”
Class PCC03360	Class “C”
Class PCC04460 <sup>2</sup>	Class “F”
Class PCC04462 <sup>2</sup>	High Performance Concrete
Class PCC04481, PCC05581	Class “S”

Table Notes:

1. See Table M.03.02-1, Standard Portland Cement Concrete Mixes, for the new Mix Classification naming convention.
2. Class PCC04462 (low permeability concrete) is to be used for the following cast-in-place bridge components: decks, bridge sidewalks, and bridge parapets.

Where called for in the Contract, **Low Permeability Concrete** shall be used, as specified in Sections 6.01 and M.03. Please pay special attention to the requirements for Class PCC04462, including:

- Submittal of a mix design developed by the Contractor and a concrete supplier **at least 90 days prior to placing the concrete**
- Testing and trial placement of the concrete mix to be developed and discussed with the Department

The Department will not consider any requests for change to eliminate the use of Low Permeability Concrete on this Project.

**NOTICE TO CONTRACTOR – MINIMUM CONCRETE COMPRESSIVE STRENGTH**

The concrete strength or allowable design stress specified in the General Notes is for design purposes only. The minimum compressive strength of concrete in constructed components shall comply with the requirements of Section 6.01 Concrete for Structures.

## **NOTICE TO CONTRACTOR – GROUNDING AND BONDING SYSTEMS**

The work of this section consists of furnishing and installing the grounding and bonding systems as shown on the plans and specified herein. The grounding and bonding systems shall meet the requirements of National Electrical Code and the technical and safety recommendations of ANSI and IEEE.

The Contractor shall provide grounding and bonding for all new facilities.

### **Grounding and Electrical Protection**

1. The Contractor shall design and provide the lightning and surge protection on AC power circuits that meets the following minimum requirements unless specified otherwise elsewhere:
  - a. Rated for maximum surge current value in accordance with Contractor's approved Ground Plan, to be no less than 120 kA.
  - b. Provides protection between line to neutral, line to ground, line to line and neutral to ground.
  - c. Visual and audible status and alarm indications.
  - d. Thermal fusing and short circuit protection rated 200 kA.
  - e. UL 1449 listed.
  - f. Meet or exceed the requirements of ANSI/IEEE C62.45 and ANSI/IEEE C62.41.
  
2. The Contractor shall design and provide extensive grounding and bonding within each equipment cabinet in strict accordance with the following practices and standards:
  - a. NEC - ANSI/NFPA 70 National Electrical Code. Including, but not limited to, Chapter 8 - Communications Systems and Article 250 - Grounding.
  - b. ANSI-J-STD-607-A-2002; Joint Standard Commercial Building Grounding (Earthing) and Bonding Requirements for Telecommunications.
  - c. ANSI-T1.313-2003 - American National Standard for Telecommunications - Electrical Protection for Telecommunications Central offices and Similar Type Facilities.
  - d. ANSI/IEEE Std. 1100-1992 Recommended Practice for Powering and Grounding Sensitive Electronic Equipment in Industrial and Commercial Power Systems (also known as the IEEE Emerald Book).

3. Each cabinet and rack shall be equipped with a copper ground bus bar. Each device within the rack or cabinet, if so equipped and required by the OEM, shall be grounded by a home run ground wire from the device connected directly to the rack ground bus. No “daisy chaining” of any kind shall be permitted. Device ground wire size and type shall be as recommended by the OEM or standards referenced herein. The ends of each home run ground wire shall be connected to the rack ground bus using the provisioned ground terminal blocks or using a “ring eyelet” crimped to the wire with a Metro-North-approved ratchet-type eyelet tool. No hand crimping of eyelets shall be permitted.
4. Each equipment rack shall be bonded to its adjacent equipment rack on both sides, where applicable. Bonding between racks shall be accomplished with green insulated #6 AWG THHN jacket wire and all manufacturer instructions and recommendations. The ends of each inter-rack bond ground wire shall be complete with a “ring eyelet” crimped to the wire with a Metro-North-approved ratchet-type eyelet tool. No hand crimping of eyelets shall be permitted. Based upon the method used for inter-rack bonding, the contactor shall ensure that paint or any other insulating material is removed to ensure a solid connection and a low resistance bond among racks.
5. Each ground bus in each rack shall be connected directly to the room ground bus, external to the racks, also referred to as the Telecommunications Grounding Busbar (TGB). Rack vertical ground busses shall be connected to the TGB with green insulated #6 AWG stranded wire. The ends of each home run ground wire shall be complete with a “ring eyelet” crimped to the wire with a Metro-North-approved ratchet-type eyelet tool. No hand crimping of eyelets shall be permitted.
6. CCTV Cabinets (including remote CCTV cabinets): Ground using a #4 AWG copper cable to station ground plane at stations; or structural steel at PECK Bridge.

CCTV Poles: Ground using a #4 AWG copper cable to station ground plane at stations; or structural steel at PECK Bridge.

New 8' Chain Link Fence and Gate: Bond new fencing and gate to track 3 buried counterpoise (if found) at 50' maximum intervals with 4/0 copper.

If no counterpoise is located bond new fencing and gate to 10 ft. ground rods installed at 50' maximum intervals or as directed by the Engineer. Such ground rods will be paid under Item #1015021A –3/4” x 10’ Ground Rod. (Each).

Equipment Racks: Ground to ground bus in equipment room as described herein. Bond equipment rack to any adjacent racks.

Vault Covers, Frames, Hardware, etc. – 3/4” x 10’ ground rods. All metal components of the vault shall be bonded together. Bond ground rod to adjacent track counterpoise (if found).

Demarcation Box: Ground to ground bus in substation control house or other approved ground point using #4 AWG copper cable.

Conduits and Equipment Grounding Conductors: Conduits shall be bonded and grounded per NEC and NESC requirements. Provide copper equipment grounding conductor in accordance with contract drawings and NEC requirements. Raceways for power conductors shall not be used as the sole equipment ground. The ends of all conduits projecting into boxes and equipment enclosures shall be provided with insulated grounding bushings. Boxes shall be bonded to conduits. All bushings in any box or enclosure shall be bonded together with No. 8 AWG bare copper wire. All non-current carrying metal parts shall be bonded together and grounded.

Messengers: Messengers shall be grounded as shown in the Plans.

7. At stations, the Contractor shall verify the existing ground plane is in place, intact, and properly grounded. Measure, record, and report the resistance to earth of each portion of the grounding system. The required ground resistance is 5 ohms or less. Resistance-to-earth tests shall be coordinated with and witnessed by the Engineer, and the written results of these tests shall be submitted to the engineer for evaluation and instructions regarding any corrective action which may be deemed necessary.
8. If ground plane is found to be damaged or missing, immediately notify the Engineer before starting work. Metro-North, Connecticut DOT, and the Contractor will survey the area and provide a grounding plan for the station. At the direction of the Engineer, the Contractor shall install a new and/or fix the existing ground plane. Refer to Metro-North standard drawing NH-G-000 (Station Bonding and Grounding, New Haven Line, Typical) for typical requirements.

The main ground bus shall be 4/0 bare copper (ASTM B8, Class B stranded annealed copper) installed in 3/4" PVC coated conduit, or as otherwise directed by the Engineer. Access points to the main bus shall be provided as directed by the Engineer.

Where directed by the Engineer, the contractor shall bond all metal station fixtures using a #4 AWG wire (ASTM B8, Class B stranded annealed copper). Bonding wire and associated connections to the main bus for new equipment (CCTV poles, cabinets, fencing, vaults, etc.) shall be considered part the respective Bid Item for the equipment being grounded and will not be paid separately.

Ground rods shall be provided as directed by the Engineer as part of the grounding plan.

Such work shall be paid under the item:#1015034A – Grounding and Bonding

The item shall include all terminations, attachments, materials, tools, equipment, labor, and work incidental thereto and only performed at the direction of the Engineer.



### Submittals

Test Reports: Reports of all field tests shall be submitted to the Engineer as required by these specifications and referenced standards.

Certified copies of the test results on cables and other materials, supplied under this section, as per relevant standards.

The Contractor shall submit product data for all components in this section, which shall include shop/working drawings, material/procurement specifications and other related information for each component. Component, small part steel or assembly drawings shall be prepared using AutoCAD. Files shall be saved in AutoCAD version format approved for use by MNR.

### Materials

All components shall conform to or be interchangeable with the Railroad's standard components.

Conductors for grounding and bonding shall be ASTM B8, Class B stranded annealed copper, and sized as indicated on the plans.

Connectors and Clamps: Bolts, washers and stop nuts shall be a high copper alloy, such as Everdur, Durium, Duronze or silicone bronze. Ferrous hardware will not be acceptable. Buried ground connections shall be exothermic welded.

Ground rods shall be copper, or copper-clad steel, not less than  $\frac{3}{4}$  inch in diameter, and in ten foot lengths, threaded at one or both ends as required for extension.

Ground wire imbedded in foundations and aerial ground wire shall be 4/0 AWG HD stranded copper conductor.

### Construction Methods

Ground rods shall be driven vertically to the depth of ten feet. Rod points shall be provided with a steel alloy cone and the driven end provided with a steel alloy cone and the driven end provided with removable driving stud. Ground rods shall be separated from adjacent buried metallic structure or pipe by a minimum of two feet.

The size and type of the buried ground conductor shall be as indicated on the plans. Conductor connections shall be made as shown on the plans.

Finish welds shall be cleaned and coated with an approved cold applied bituminous resin compound. Primer shall be as recommended by the coating manufacturer.

The work shall be arranged in such a manner that each part of the grounding system which is laid below finish grade shall be completed and inspected before backfilling is done. All precautions shall be taken to assure that no damage is done to the grounding and bonding conductors or connections during backfilling, compacting and concreting operations. Testing for ground resistance shall be performed in accordance with the requirements of this specification before any finish surfacing is laid above the grounding and bonding conductors.

Ground tap connections from the equipment to the grounded structural members shall be provided, as required. All paint, scale, rust, oxidation, or other foreign material shall be thoroughly removed from the points of contact on all metal surfaces before any ground connections are made.

Any shortfall in the existing ground conductors, when connected to the new structures, shall be dealt with by splicing additional ground wire.

Bond all non-energized connections to structures so that there are no neutral or floating components (i.e., strap across any pin or clevis connection).

Field testing shall be thorough, continuing throughout the installation, and fully documented, with the following as a minimum and as applicable.

Electrical resistance tests shall be made during installation to verify continuity of the grounding system.

Measure, record, and report the ground resistance at each location, while disconnected from the MNR ground grid, where grounding system is installed. The required ground resistance is 5 ohms or less. Corrective measures shall be taken by the Contractor to achieve the specified ground resistance.

Resistance to earth tests shall be witnessed by the Engineer and written results of these tests shall be submitted to the Engineer for evaluation.

**Payment:**

Payment for this work will be under the appropriate pay item where noted. The cost for all material, labor, equipment, tools, testing, and work incidental hereto for bonding and grounding new equipment (CCTV poles, cabinets, fencing, etc.) as described shall be included in the respective bid price for the equipment being grounded, unless specifically noted otherwise. The Contractor shall bid the Project accordingly.

## **NOTICE TO CONTRACTOR – VARIABLE QUANTITY ITEMS**

The Contractor is alerted to the fact that the Contract includes pay items which are considered to be variable quantity items, as identified below.

- The items include a combination of pay quantities necessary to complete the work as defined in the respective special provisions.
- The items will have a minimum and maximum range of quantities provided in the Contract.
- The Contractor shall base their bid price on the midpoint quantity given in the bid documents.
- There will be a guaranteed minimum quantity for each Variable Quantity item that the contractor will receive unless the work is deleted from the Contract in its entirety in accordance with Article 1.09.05.
- For quantities in excess of the guaranteed minimum, but less than the estimated maximum, the Contractor will receive payment for the actual quantities using the unit prices bid.
- For quantities exceeding the estimated maximum, the Contractor shall receive approval from the Engineer prior to proceeding with the additional work. Payment for quantities authorized by the Engineer in excess of the estimated maximum will be administered in accordance with the special provision for Section 1.04.02 and 1.04.03 of the Standard Specifications Form 817 found in this Contract.

### **Variable Quantity items:**

- a. Variable Quantity Full Depth Patch (High Early Strength Concrete)
- b. Variable Quantity Partial Depth Patch
- c. Variable Quantity Deformed Steel Bars

**NOTICE TO CONTRACTOR – CAS CERTIFICATION FOR ABRASIVE  
BLAST CLEANING AND COATING WORK**

This Contract requires abrasive blast cleaning and coating work be done with at least one (1) Coating Application Specialist per four (4) craft-workers. Coating Application Specialist (CAS) certification is available through the Society for Protective Coatings (SSPC). The CAS program is based on the requirements of SSPC ACS-1/NACE 13, a standard published jointly in 2008 by SSPC and NACE International (National Association of Corrosion Engineers). ACS-1 defines training and experience requirements that tradespersons must have in order to qualify to be assessed for certification. CAS QP-1 implementation requires that the CAS Level II certified applicator be on the job during abrasive blast cleaning and painting operations.

The firm proposed to perform abrasive field blast cleaning and coating on this Project must meet the requirements outlined in the special provisions under “Contractor - Subcontractor Qualifications.”

When applicable, the shop painting firm proposed to perform abrasive blast cleaning and shop painting on this Project must meet the requirements outlined in the special provisions under “Qualifications of Shop Painting Firm.”

## **NOTICE TO CONTRACTOR – ARCHITECTURAL AND INDUSTRIAL MAINTENANCE COATINGS**

This Contract includes the application of materials subject to the Volatile Organic Compounds (VOC) content limits stated in the Regulations of Connecticut State Agencies (RCSA) Sections 22a-174-41 and -41a. All architectural and industrial maintenance (AIM) coatings and applications of such coatings must comply with these regulations.

The Contractor shall submit a Material Safety Data Sheet/Safety Data Sheet or Product Technical Data Sheet developed by the manufacturer of each material that may be subject to the Regulations. The submittal must verify both the type of AIM and its VOC Content. VOC content shall be determined based on the formulation data supplied by the materials manufacturer.

The Contractor may only use AIM coatings that contain VOCs below the respective coating category Phase II limits specified in Table 1 if either:

- a) the coating was manufactured on or after May 1, 2018, **or**
- b) the coating is being applied after April 30, 2021.

The Contractor may use AIM coatings that contain VOCs exceeding the respective coating category Phase II limits specified in Table 1 only if all of the following four conditions are met:

- a) the coating is being applied on or before April 30, 2021,
- b) the coating contains VOCs below the applicable Phase I limits specified in Table 1,
- c) the coating was manufactured prior to May 1, 2018, **and**
- d) the coating container(s) are dated (or date coded) as such.

For any coating that is not categorized within Table 1, the Contractor shall classify the coating as follows and apply corresponding limits in Table 1.

- Registers gloss <15 on an 85-degree meter or <5 on a 60-degree meter) – Flat Coating,
- Registers gloss of  $\geq 15$  on an 85-degree meter and  $\geq 5$  on a 60-degree meter) - Nonflat Coating,
- Registers gloss of  $\geq 70$  on a 60-degree meter - Nonflat-High Gloss Coating.

The Contractor must close all containers of coating and solvent when not in use.

Coating container labels must display the date the coating was manufactured, the manufacturer's recommendation regarding thinning with solvent, and the coating's VOC content in grams per liter (g/L) of coating. Certain coating categories as noted in Table 1 have additional labeling requirements.

The Contractor may add additional solvent to a coating only if such addition does not cause the coating to exceed the applicable VOC limit specified Table 1. The Contractor must adhere to type(s) of solvent and maximum amount of solvent recommended by coating manufacturer. VOC content of a thinned coating shall be the VOC content as listed by the manufacturer after thinning in accordance with its recommendation.

<b>TABLE 1</b>		
<b>Coating Category</b>	<b>Phase I</b>	<b>Phase II</b>
	<b>manufactured prior to May 1, 2018 VOC content limit (g/L)</b>	<b>manufactured on or after May 1, 2018 VOC content limit (g/L)</b>
Aluminum roof coating	--- <sup>1</sup>	450
Antenna coating	530	--- <sup>1</sup>
Antifouling coating	400	--- <sup>1</sup>
Basement specialty coating	--- <sup>1</sup>	400
Bituminous roof coating	300	270
Bituminous roof primer	350	350
Bond breaker	350	350
Calcimine recoater	475	475
Clear wood coating - Clear brushing lacquer <sup>2</sup>	680	275
Clear wood coating - Lacquer <sup>2,3</sup>	550	275
Clear wood coating - Sanding sealer <sup>2,4</sup>	350	275
Clear wood coating - Varnish <sup>2</sup>	350	275
Concrete curing compound	350	350
Concrete or masonry sealer/ Waterproofing concrete or masonry sealer	400	100
Concrete surface retarder	780	780
Conjugated oil varnish	--- <sup>1</sup>	450
Conversion varnish	725	725
Driveway sealer	--- <sup>1</sup>	50
Dry fog coating	400	150
Faux finishing coating <sup>2</sup>	350	350
Fire resistive coating	350	350
Fire retardant coating - Clear	650	--- <sup>1</sup>
Fire retardant coating - Opaque	350	--- <sup>1</sup>
Flat coating	100	50
Floor coating	250	100
Flow coating	420	--- <sup>1</sup>
Form-release compound	250	250
Graphic arts coating (sign paint)	500	500
High temperature coating	420	420
Impacted immersion coating	780	780
Industrial maintenance coating <sup>2</sup>	340	250
Industrial maintenance coating	340	250
Low solids coating	120	120
Magnesite cement coating	450	450
Mastic texture coating	300	100
Metallic pigmented coating	500	500

<b>TABLE 1</b>		
<b>Coating Category</b>	<b>Phase I</b>	<b>Phase II</b>
	<b>manufactured prior to May 1, 2018 VOC content limit (g/L)</b>	<b>manufactured on or after May 1, 2018 VOC content limit (g/L)</b>
<b>Multi-color coating</b>	250	250
<b>Nonflat coating</b>	150	100
<b>Nonflat high gloss coating<sup>2</sup></b>	250	150
<b>Nuclear coating</b>	450	450
<b>Pre-treatment wash primer</b>	420	420
<b>Primer, sealer and undercoater</b>	200	100
<b>Quick-dry enamel</b>	250	--- <sup>1</sup>
<b>Quick-dry primer, sealer and undercoater</b>	200	--- <sup>1</sup>
<b>Reactive penetrating carbonate stone sealer<sup>2</sup></b>	--- <sup>1</sup>	500
<b>Reactive penetrating sealer<sup>2</sup></b>	--- <sup>1</sup>	350
<b>Recycled coating</b>	250	250
<b>Roof coating</b>	250	250
<b>Rust preventive coating<sup>2</sup></b>	400	250
<b>Shellac Clear</b>	730	730
<b>Shellac Opaque</b>	550	550
<b>Specialty primer, sealer and undercoater<sup>2</sup></b>	350	100
<b>Stain</b>	250	250
<b>Stone consolidant<sup>2</sup></b>	--- <sup>1</sup>	450
<b>Swimming pool coating</b>	340	340
<b>Thermoplastic rubber coating and mastic</b>	550	550
<b>Traffic marking coating</b>	150	100
<b>Traffic marking coating</b>	150	100
<b>Tub and tile refinish</b>	--- <sup>1</sup>	420
<b>Waterproofing membrane</b>	--- <sup>1</sup>	250
<b>Waterproofing sealer</b>	250	--- <sup>1</sup>
<b>Wood coating<sup>2</sup></b>	--- <sup>1</sup>	275
<b>Wood preservative</b>	350	350
<b>Zinc-rich primer<sup>2</sup></b>	--- <sup>1</sup>	340

1 Classify as follows and apply corresponding limits in Table 1.

- Registers gloss <15 on an 85-degree meter or <5 on a 60-degree meter) – Flat Coating,
- Registers gloss of ≥15 on an 85-degree meter and ≥5 on a 60-degree meter) – Nonflat Coating
- Registers gloss of ≥70 on a 60-degree meter – Nonflat-High Gloss Coating

2 Container must be appropriately labeled. See RCSA 22a-174-41a

3 “Clear Wood Coating – Lacquer” includes lacquer sanding sealer

4 “Clear Wood Coating - Sanding Sealer” does not include lacquer sanding sealer

-END-

**NOTICE TO CONTRACTOR – USE OF STATE POLICE OFFICERS**

The Department will reimburse services of State Police Officers as a direct payment to the Department of Emergency Services and Public Protection. Payment for State Police Officers must be approved by the Engineer. Any State Police Officers used by the Contractor for its convenience is the responsibility of the Contractor. A separate payment item for State Police Officers is not included in this Contract.

Any costs associated with coordination and scheduling of State Police Officers shall be included in the lump sum bid price for Item No. 0971001A – Maintenance and Protection of Traffic.



## **NOTICE TO CONTRACTOR – FEDERAL RAIL SAFETY REGULATIONS (49 C.F.R. PART 219) CONCERNING ALCOHOL AND DRUG TESTING**

On October 16, 2008, the United States Congress enacted the Rail Safety Improvement Act of 2008 (RSIA). RSIA directs the Federal Railroad Administration (FRA) to promulgate new safety regulations related to railroad safety. The purpose of this NTC is to notify you of certain requirements recently promulgated by the FRA that may be applicable to work you are currently performing, or may in the future perform, for the Connecticut Department of Transportation (Department).

On June 10, 2016, the FRA published a final rule expanding the scope of its drug and alcohol testing regulations (FRA Regulations) to provide that “[e]ach railroad must ensure that a regulated employee is subject to being selected for random testing... whenever the employee performs regulated service on the railroad’s behalf.” 49 C.F.R. § 219.601. A “regulated employee” includes a contractor to a railroad or any individual who is performing activities for a railroad and includes those contractors, consultants or individuals who are deemed “maintenance-of-way” employees under 49 CFR.Part 219 (See 49 C.F.R. §219.5).

The term maintenance-of-way (MOW) employee, as used in 49 C.F.R. Part 219, is defined in 49 C.F.R. § 214.7 as “any employee...of a contractor to a railroad, whose duties include inspection, construction, maintenance or repair of railroad track, bridges, roadway, signal and communications systems, electric traction systems, roadway facilities or roadway maintenance machinery on or near track or with the potential of fouling a track, and flagmen and watchmen/lookouts.” (collectively, MOW Activities).

The final rule, which is **effective June 12, 2017**, requires contractors and consultants employing MOW employees to submit a Part 219 Compliance Plan to FRA **prior** to the effective date. Please consult the following link to the model drug and alcohol plan prepared by the FRA for guidance.

<https://www.fra.dot.gov/eLib/details/L02814>

The final rule mandates, among other things, the establishment of a random testing pool to ensure a testing rate of 50% of MOW employees for drugs and 25% of MOW employees for alcohol on an annual basis. For more information related to the requirements, please refer to:

<http://www.ecfr.gov/cgi-bin/text-idx?rgn=div5&node=49:4.1.1.1.14>

Every contractor or consultant that is performing MOW Activities must comply with its obligations under 49 C.F.R. Part 219 to ensure that all MOW employees are being randomly tested for drugs and alcohol. Failure of a contractor or consultant to timely comply with the FRA Regulations may subject that firm to civil penalties. In addition, MetroNorth Railroad (MNR) has stated that contractors or consultants who do not comply with the FRA regulations will not be able to work on MNR property.

The Department strongly urges all contractors and consultants to consult with their attorneys and/or to conduct their own independent due diligence regarding the requirements imposed by the new FRA Regulations to determine what steps are necessary to assure compliance. The information provided herein is advisory in nature and is offered without warranty of any kind. The Department does not accept any responsibility or liability for the accuracy, content, completeness, legality, or reliability of the information contained herein.

Any questions regarding the FRA Regulations concerning drug and alcohol testing should be directed to: Mr. Gerald Powers, Drug and Alcohol Program Manager, Office of Safety Enforcement, Federal Railroad Administration, 1200 New Jersey Avenue SE, Mail Stop 25, Washington, DC 20590 or via telephone (202)493-6313.

## **NOTICE TO CONTRACTOR – WORK ON RAILROAD PROPERTY**

The Contractor acknowledges that work to be accomplished under this Contract is to be performed on Railroad territory, which consists of territory operated by Metro-North Commuter Railroad (Railroad). The Contractor's work must be accomplished simultaneously with ongoing daily railroad operations. Such operations include, but are not limited to, the passage of trains, storage of trains, flagging, inspection, repair, construction, reconstruction, and maintenance of the railroad right-of-way and facilities.

The Contractor is advised that the Railroad controls all activity in their respective right-of-way, and the Department expects that these conditions may cause delays and possibly a complete suspension of construction activity. If the Contractor is delayed or suspended in the completion of the work by railroad operations, the Contractor will be entitled to a time extension for every day that he can demonstrate that the delays affected the completion date of the contract. This extension of time will be considered non-compensable. The Contractor will not be entitled to any additional compensation for damages incurred for all direct and indirect costs including, but not limited to, all delay and impact costs, and inefficiencies as a result of railroad operational delays.

Additionally, the Contractor is advised, that this contract contains periods reserved exclusively for work that must be performed by the Railroad and the contractor will not be allowed on the tracks or to interfere with Railroad while that work is conducted. The Railroad shall notify the Engineer upon completion of their work and the Engineer shall notify the contractor when work may resume.

The Contractor shall be responsible for the coordination of the work of his various subcontractors. The Contractor shall coordinate his operations with those of the Railroad Company in carrying out railroad force account work.

The Contractor's employees, and the employees of all subcontractors, who will be entering the jobsite within railroad territory, must undergo the new on-line railroad safety training program. The Contractor is responsible for insuring that all employees on the jobsite have been trained. No additional compensation will be allowed to the Contractor for employees time for taking this training. Refer to the special provisions and to Article 1.05.06 entitled "Cooperation with Utilities (Including Railroads)."

The Contractor must make his own arrangements with the Railroad for the use of railroad equipment or changes in railroad facilities made solely to facilitate the Contractor's operations. The expense incurred by making such arrangements shall not be a part of this contract.

All matters requiring Railroad Company approval or coordination shall be directed to:

Mr. David Willard  
Assistant Director - Capital Projects  
Metro-North Railroad Company  
525 Water Street, 3rd Floor  
Bridgeport, CT 06601

**GENERAL INSURANCE INFORMATION FOR THE NEW HAVEN LINE:**

For the purpose of complying with Section 1.03, the following information is provided:

Normal speed of passenger trains is **70 mph** in the area of the work. Normal speed of freight is **30 mph** in the area of the work.

In the Stamford, CT area, there are in a 24 hour weekday period:

( 182 ) Scheduled Metro-North Passenger Trains  
( 20 ) Extra Trains  
( 39 ) Amtrak Trains  
( 3 ) Freight Trains

## **NOTICE TO CONTRACTOR – EXISTING IMS**

The Contractor is herein made aware of existing Incident Management System (IMS) conduit and appurtenances located on I-95 Northbound. The fiber optic trunkline is also located on the South parapet of Bridge No. 00032 in the vicinity of the project area. The Contractor will be responsible for maintaining the existing conduit throughout the duration of the project.

The Contractor will be responsible for locating, verifying the location of and protecting all IMS below and above the ground. Prior to the start of construction, the Contractor shall contact “Call Before You Dig” and all utility within the towns along the project corridor. The Contractor shall also contact Robert Kennedy (860-594-3458) of ConnDOT Highway Operations at to mark out IMS conduit and appurtenances.

Any damage caused to the IMS conduit/equipment will be the responsibility of the Contractor, and will be replaced by the Contractor at the Contractor’s expense, as directed by the Engineer. Mark out of the IMS will not relieve the Contractor of responsibility for repair of damage caused by the Contractor or the Contractor’s sub-contractors.

## **NOTICE TO CONTRACTOR – PROTECTION OF EXISTING UTILITIES**

Existing utilities shall be maintained during construction. The Contractor shall verify the location of underground, structure mounted and overhead utilities. Construction work within the vicinity of utilities shall be performed in accordance with current safety regulations.

Representatives of the various utility companies shall be allowed access to the work.

The Contractor shall be liable for all damages or claims received or sustained by any person's corporations or property in consequence of damage to the existing utilities, their appurtenances, or other facilities caused directly or indirectly by the operations of the Contractor.

In order to notify utility companies the number 811 or 1-800-922-4455 (Call Before You Dig – [www.cbyd.com](http://www.cbyd.com)), in accordance with Section 16-345 of the Regulations of the Department of Utility Control, must be called at least forty-eight (48) hours prior to the start of excavation. This notification will enable the utility companies to mark out their facilities in the field.

Contractors are cautioned that it is their responsibility to verify locations, conditions, and field dimensions of all existing features, as actual conditions may differ from the information shown on the plans or contained elsewhere in the specifications.

The Contractor's attention is directed to the requirements of Article 1.07.13-Contractor's Responsibility for Adjacent Property, Facilities and Services.

Prior to opening an excavation, effort shall be made to determine whether underground installations, i.e., sewer, fuel, electric line, etc., will be encountered and, if so, where such underground installations are located. When the excavation approaches the estimated location of such installation, the exact location shall be determined by careful probing or hand digging, and when it is uncovered, proper supports shall be provided for the existing installation. Utility companies shall be contacted and advised of proposed work prior to the start of actual excavation.

The Contractor shall perform all work in such a manner that will protect each Utility Company's facilities from damage. This may include excavation by hand methods as well as modified compaction methods when working close to underground Utilities.

The Contractor shall consider in his bid any inconvenience and work required to meet these conditions. Any damage to any existing utility shall be repaired including all materials, labor, etc., to the Engineer's satisfaction at no cost to the State.

The Contractor shall contact the companies and representatives at least two weeks in advance of any work being done to coordinate the protection and or temporary support of their utilities.

Utility contact information for State Highway Projects can be found in the "Utility

Company Contact List” located on the CDOT Utilities Section web page:

<http://www.ct.gov/dot/cwp/view.asp?a=3196&q=300826>

## **NOTICE TO CONTRACTOR – UTILITY GENERATED SCHEDULE**

The attached project specific utility work schedule(s) was provided to the Connecticut Department of Transportation (Department) by the utility companies regarding their identified work on this project.

The utility scheduling information is provided to assist the Contractor in scheduling its activities. However, the Department does not ensure its accuracy and Section 1.05.06 of the Standard Specifications still is in force.

The utility scheduling information shall be incorporated into the Contractor's pre-award schedule in accordance with the Department's Bidding and Award Manual and Section 1.05.08 of the Contract.

After award, the Contractor shall conduct a utility coordination meeting or meetings to obtain contemporaneous scheduling information from the utilities prior to submitting its baseline schedule to the Department in accordance with Section (**1.05.08 – Schedules and Reports**) of the Contract.

The Contractor shall incorporate the contemporaneous utility scheduling information into its baseline schedule submittal. The baseline schedule shall include Contractor predecessor and successor activities to the utility work in such detail as acceptable to the Engineer.



UTILITY WORK SCHEDULE Rev 3/2015			
CTDOT Project Number:	135-334	Town:	Stamford
Project Description:	Rehabilitation of Bridge Noo. 00032		
CTDOT Utilities Engineer:	Derek Brown		
Phone:	(860) 594-2555	Email:	derek.brown@ct.gov
Utility Company:	Eversource		
Prepared By:	Parillo	Date Prepared:	02/20/2019
Phone:	203-352-5431	Email:	michael.parillo@eversource.com
Scope of Work			
<p>The following is a description of all utility work planned to be completed in conjunction with the CTDOT project. The narrative describes all work to be carried out by the utility or its contractor, including temporary and permanent work required by the project as well as any additional utility infrastructure work the utility intends on performing within the project limits during the construction of the project.</p>			
<p>Install protective cover around aerial cable in vicinity of bridge work. Remove protective cover once bridge work is completed.</p>			
Special Considerations and Constraints			
<p>The following describes the limiting factors that must be planned for in the scheduling and performance of the utility work. For example, restrictions on cut-overs, outages, limitations on customer service interruptions (e.g. nights, weekends, holidays), seasonal and environmental shutdown periods, long lead material procurements, etc..</p>			
<p>Assumes only minor bridge rehabillitation as defined in January/2019 Email correspondence. Any bridge work that involves physical conflict with the aerial cable or substantial bridge demo/repair in the area may result in Eversource re-considering its plan to protect the existing aerial cable.</p>			

**UTILITY WORK SCHEDULE Rev 3/2015**

CTDOT Project Number: 135-334

Utility Company: Eversource

Prepared By: Parillo

Total Working Days: 40

**Schedule**

The following schedule identifies each major activity of utility work in sequential order to be performed by the utility or its contractor. The location of each activity of work is identified by the baseline stationing on the CTDOT plans. All activities identify the predecessor activity which must be completed before a utility work activity may progress. The duration provided is the number of working days required to complete the utility work activity based on historical information and production rates.

Location (Station to Station)	Description of Utility Work Activity	Predecessor Activity	Duration (working days)
NA	Order and Receive Materials, assign labor resource	Preconstruction meeting to discuss exact scope of work at bridge, NTP	10
NA	Provide Eversource Notification of need to install protective cover around aerial cable once ready	Preconstruction meeting to discuss exact scope of work at bridge, NTP	10
NA	Install Protective Cover around aerial cable	Notification to install, material received, labor resource picked	5
NA	Provide Eversource Notification of need to remove protective cover around aerial cable	Neccesary Bridge Work nearing completion or complete	10
NA	Remove Protective Cover around aerial cable	Neccesary Bridge Work Complete	5

**UTILITY WORK SCHEDULE Rev 3/2015**

CTDOT Project Number:

Utility Company:

Prepared By:

Total Working Days: 0

**Schedule**

The following schedule identifies each major activity of utility work in sequential order to be performed by the utility or its contractor. The location of each activity of work is identified by the baseline stationing on the CTDOT plans. All activities identify the predecessor activity which must be completed before a utility work activity may progress. The duration provided is the number of working days required to complete the utility work activity based on historical information and production rates.

Location (Station to Station)	Description of Utility Work Activity	Predecessor Activity	Duration (working days)

## **NOTICE TO CONTRACTOR – HAZARDOUS MATERIALS INVESTIGATIONS**

A limited hazardous materials site investigation has been conducted at Bridge No. 00032, I-95 over MNRR & Local Roads in Stamford, Connecticut. The scope of inspection was limited to the representative components projected for impact.

Results of the survey identified lead paint to be present on the structural steel/metal bridge components and metal railings of Bridge No. 00032.

Results obtained from TCLP waste stream sampling and analysis for leachable lead from the paint on the structural steel/metal bridge components and metal railings characterized the two paint waste streams at Bridge No. 00032 as CTDEEP/RCRA hazardous waste.

All steel and metal generated from work tasks (painted or not) shall be segregated and recycled as scrap metal at a scrap metal recycling facility. The recycling of scrap metal (regardless of lead paint concentration) is exempt from USEPA RCRA and CTDEEP Hazardous Waste Regulation.

Light grey barrier caulk, black tar expansion joints, tan abutment rocker paper & black road tar were sampled and found to be non-ACM.

No bird/pigeon guano accumulations, hazardous/regulated items or items of bloodborne pathogens (BBP) concern were identified.

The Contractor is hereby notified that these hazardous materials requiring special management or disposal procedures will be encountered during various construction activities conducted within the project limits. The Contractor will be required to implement appropriate health and safety measures for all construction activities impacting these materials. These measures shall include, but are not limited to, air monitoring, engineering controls, personal protective equipment and decontamination, equipment decontamination and personnel training. **WORKER HEALTH AND SAFETY PROTOCOLS WHICH ADDRESS POTENTIAL AND/OR ACTUAL RISK OF EXPOSURE TO SITE SPECIFIC HAZARDS ARE SOLELY THE RESPONSIBILITY OF THE CONTRACTOR.**

The Department, as Generator, will provide an authorized representative to sign all manifests and waste profile documentation required by disposal facilities for disposal of hazardous materials.

The Sections which shall be reviewed by the Contractor include, but are not limited to, the following:

- Item No. 0020905A – Lead Compliance for Abrasive Blast Cleaning & Miscellaneous Tasks
- Item No. 0603222A – Disposal of Lead Debris from Abrasive Blast Cleaning

The Contractor is alerted to the fact that a Department environmental consultant may be on site for abatement and related activities, to collect environmental samples (if necessary), and to observe site conditions for the State.

Information pertaining to the results of the limited hazardous materials investigation discussed can be found in the document listed below. This document shall be available for review electronically.

- HazMat Inspection Letter, Bridge No. 00032, I-95 over MNRR & Local Roads, Stamford, CT, TRC Environmental Corporation, April 1, 2019.

**NOTICE TO CONTRACTOR – 1.05 CONTROL OF THE WORK**

**1.05.03 - CONFORMITY WITH PLANS AND SPECIFICATIONS (INCLUDING QUALITY CONTROL)**

The Contractor is hereby notified that a Quality Management Plan will be required for this Project in conformance with Standard Specifications (Supplemented July 2017) Article 1.05.03 – “Conformity with Plans and Specifications (including Quality Control).”

## **SECTION 1.01 – DEFINITION OF TERMS AND PERMISSIBLE ABBREVIATIONS**

### **1.01.01—Definitions:**

*After the definition for “Utility” add the following definition:*

**“VARIABLE QUANTITY ITEM:** A bid item with an estimated range, from guaranteed minimum to an estimated maximum quantity.”

## **SECTION 1.02 – PROPOSAL REQUIREMENTS AND CONDITIONS**

**Replace Article 1.02.03 with the following:**

**1.02.03—Interpretation of Estimate:**

*After the first paragraph add the following:*

The quantities shown on the proposal form are approximate only and are given as a basis for the pricing upon which the Award of the Contract will be made. For Variable Quantity items, the estimated quantity on the bid form represents the midpoint of the minimum and maximum estimated quantity. The Department does not warrant that these quantities shall remain unchanged in the actual construction, and the Contractor may not plead misunderstanding or deception because of any variation between estimated and final quantities. The Engineer reserves the right to increase any or all of the quantities shown on the proposal form as may be necessary to properly complete the Project. The Department will pay for the actual quantity of authorized and accepted work done or material furnished under each of the items.

**Article 1.02.04 – Examination of Plans, Specifications, Special Provisions and Site of Work:**

*Replace the third sentence of the last paragraph with:*

The Department cannot ensure a response to inquiries received later than ten (10) days prior to the original scheduled opening of the related bid.



## **SECTION 1.03 – AWARD AND EXECUTION OF CONTRACT**

**Article 1.03.07 – Insurance** - is supplemented as follows:

*Add the following paragraphs after the second paragraph:*

" In addition, the Contractor is required to file certificates of insurance with Metro-North Commuter Railroad at least 30 days prior to commencing any work within the Railroad right-of-way. Certificates are to be sent to:

Joshua Barksdale  
Metro-North Railroad Risk and Insurance Management Department  
2 Broadway, 21<sup>st</sup> floor, New York, NY, 10004  
Phone: 646-252-1429  
Email: [jbarksdale@mtahq.org](mailto:jbarksdale@mtahq.org)

The Contractor is warned that entrance to the railroad property will not be allowed by the Railroad Company if there are outstanding charges remaining against the Contractor for Railroad Services rendered on prior projects. No request for an extension of time will be considered as a result of any delay to the Contractor's operations caused by the Contractor's indebtedness to the railroad. It is agreed that providing of any conductors, flagmen, or other employees shall not relieve the Contractor from liability or payment for any damages previously caused by its operations.

If any insurance specified within this Article shall be provided on a claims-made basis, then in addition to coverage requirements, such policy shall provide that:

- 1) The policy retroactive date must coincide with or precede the Contractor's start of work (including subsequent policies purchased as renewals or replacements),
- 2) The Contractor shall maintain insurance for at least two years following Project completion,
- 3) If insurance is terminated for any reason, the Contractor agrees to purchase an extended reporting provision of at least two years to report claims arising from Work performed in connection with this Contract, and,
- 4) The policy must allow for reporting of circumstances or incidents that might give rise to future claims.

The Contractor shall assume any and all deductibles in the described insurance policies contained herein. Except as otherwise indicated in the detailed coverage paragraphs below, self-insured retentions and policy deductibles shall not exceed \$100,000, unless such increased deductible or retention is approved by the State and Metro-North Railroad/MTA.”

*Revise the numbered paragraphs as follows:*

### **1 - Worker's Compensation Insurance:**

*In the second paragraph, replace the first sentence "Employer's Liability...amounts not less than \$100,000 per accident...\$100,000 per employee..." with the following:*

"Employer's Liability insurance shall be provided in amounts not less than \$2,000,000 which limit may be met by a combination of primary and excess insurance meeting the statutory limits of the laws of the state in which the work is performed, whichever is greater."

**2 – Commercial General Liability Insurance:**

*Add the following to end of the first paragraph:*

"Contractual Liability, Products and Completed Operations, Broad Form Property Damage and Independent Contractors coverages shall have all railroad exclusions deleted. The "named as an additional insured" shall be as noted in Subarticle 15." Any Umbrella/Excess Policy used to meet the minimum contract requirements must follow form of the underlying policy and be extended to "drop down" to become primary in the event the primary policy is exhausted."

*Replace the "Limits of Coverage" chart with the following:*

Contract Amount (\$)	Minimum Single Occurrence limit (\$)	Minimum Annual Aggregate Limit (\$)
0-10,000,000	3,000,000	3,000,000
>10,000,000	4,000,000	8,000,000

**4 - Owner's and Contractor's Protective Liability Insurance for and in the Name of The State:**

*Replace the "Limits of Coverage" chart with the following:*

Contract Amount (\$)	Minimum Single Occurrence limit (\$)	Minimum Annual Aggregate Limit (\$)
0-50,000,000	3,000,000	3,000,000
>50,000,000	4,000,000	4,000,000

**10 – Umbrella Liability Insurance:**

*Following every occurrence of "...the State of Connecticut..." add "and the Railroad..."*

**12 - Copies of Policies:**

*Following every occurrence of "...the State..." add "and the Railroad..."*

**15 - State Named as Additional Insured:**

*Change the last sentence of the only paragraph as follows:*

"Each policy shall waive right of recovery (waiver of subrogation) against the State of Connecticut or the Railroad and the described insurance shall be primary coverage."

*After the only paragraph, add the following:*

“For coverage provided under this Article, Subarticle 5 - Railroad Protective Liability Insurance, as amended herein, the names of the “Additional Insured” shall be as indicated below:

Metro-North Railroad (MNRR)  
Metropolitan Transportation Authority (MTA)  
State of Connecticut, Its Agents and Assigns  
CSX Transportation, Inc. & New York Central Lines LLC  
National Railroad Passenger Corporation (AMTRAK)  
Providence and Worcester Railroad Company (P&W)  
Housatonic Railway

Note: For projects with limits of construction that cross the Connecticut/New York State Line into New York, “American Premier Underwriters” shall also be shown as an additional insured.”

**16 – Termination or Change of Insurance:**

*Following every occurrence of “...the Department...” add “and the Railroad...”*

**Article 1.03.08 - Notice to Proceed and Commencement of Work:**

Change the first paragraph to read as follows:

The Contractor shall commence and proceed with the Contract work on the date specified in a written Notice to Proceed issued by the Engineer to the Contractor. The contractor is hereby put on notice that it is the Department’s intent to issue the Notice to Proceed on November 27, 2019.

## **SECTION 1.04 – SCOPE OF WORK**

### **1.04.02—Changes in Quantities of Pay Items, Including Elimination of Such Items:**

*Replace Article 1.04.02 with the following:*

**1.04.02—Changes in Quantities of Pay Items, Including Elimination of Such Items:** The quantities given in the original Contract for Contract pay items are only estimates of the quantities of those items that may be required for Project completion. (The quantities for given pay items in the original Contract are sometimes referred to herein as the “estimated quantities” or “original quantities.”) A change in the original quantity of a Contract pay item (whether an increase or decrease of the quantity) shall be deemed to have occurred when the Engineer explicitly orders said change of quantity or when the change of quantity has been necessitated by a construction order or other written direction issued by the Engineer to the Contractor.

A Contract pay item shall be deemed a Major Item if the item’s lump sum price in the original Contract, or its original quantity multiplied by its unit price in the original Contract, is equal to or greater than 10% of the original Contract’s total bid price. All other Contract items shall be deemed Minor Items.

The provisions of 1.04.03 herein shall govern changes in compensation related to a “significant change” in Contract work (as such changes are defined in 1.04.03) necessitated by a written order of the Engineer.

The provisions of 1.04.04 herein shall govern changes in compensation related to any differing site condition encountered by the Contractor that affects its performance of Contract work.

The provisions of 1.04.03 or 1.04.04 shall govern in any case in which they conflict with another provision of the Contract.

If the Engineer and the Contractor together determine that a particular change in compensation to the Contractor should be made due to a change in a Contract pay item quantity (including an item’s complete elimination), they may make that change in compensation by a written agreement to do so.

#### **Changes in Quantities to Minor Items:**

**(a) Quantity Increases of More Than 25% over Original Quantity Excluding Variable Quantity Items:** This subsection does not apply to Variable Quantity Items. For all other minor items, if the actual quantity of work authorized and accepted by the Engineer under a Contract pay item exceeds the item’s original quantity by 25%, the Department will pay for the quantity in excess of 125% of the original quantity in one of the following three ways. (One-time fixed costs for which the Department has already reimbursed the Contractor in paying for 125% of the original quantity shall not be included in a calculation of the actual cost of the excess units.)

- (1) Pay for the aggregate excess units on a cost-plus basis as provided in 1.09.04.
- (2) Adjust the unit price by the increase or decrease in the unit price for the excess units, which shall be the difference between the original Contract unit price and the actual unit cost (calculated on a cost-plus basis as provided in 1.09.04) of the excess units, said difference to be calculated as of the time when work under the item was completed.

- (3) Pay for the units in any other manner agreed on in writing by the Engineer and the Contractor.

If, however, the aggregate payment for the units in excess of 125% is less than \$25,000 (using the original Contract unit price for the calculation) the Engineer will not adjust that unit price.

**(b) Quantity Decreases of More Than 25% below Original Quantity Excluding Variable Quantity Items:** This subsection does not apply to Variable Quantity Items. For all other minor items, if the actual quantity of a Contract minor item authorized and accepted by the Engineer is less than 75% of the item's original quantity, the Engineer will not adjust the original Contract unit price for said item unless the Contractor makes a written request to the Engineer for such adjustment and the Engineer grants it in writing. If the Engineer grants such a request, the Engineer will adjust the price for each accepted unit of said item performed or provided in one of the following three ways:

- (1) Pay for the total item units actually performed or provided in the aggregate units on a cost-plus basis as provided in 1.09.04.
- (2) Adjust the unit price by any increase in the unit price for the deficit units, which shall be the difference between the original Contract unit price and the actual unit cost (calculated on a cost-plus basis as provided in 1.09.04) of the total units performed or provided, said difference to be calculated as of the time when work under the item was completed.
- (3) Pay for the item units performed or provided in any manner agreed on in writing by the Engineer and the Contractor.

In no instance however, shall the unit price paid for the number of units performed or provided, when their quantity has been decreased by more than 25% of the original quantity, be less than their original unit price; and in no instance shall the aggregate payment for such a decreased quantity of items be more than the Engineer would have paid for the performance or provision of 75% of the original quantity at the original unit price.

**(C) Quantity Increases over the Original Estimated Maximum Quantity:** If the actual quantity of work authorized and accepted by the Engineer under a Variable Quantity Item exceeds the estimated maximum quantity, the Department will pay for the quantity in excess of the estimated maximum in one of the following three ways. (One-time fixed costs for which the Department has already reimbursed the Contractor in paying for the Variable Quantity item estimated maximum quantity shall not be included in a calculation of the actual cost of the excess units.)

- (1) Pay for the aggregate excess units on a cost-plus basis as provided in 1.09.04.
- (2) Adjust the unit price by the increase or decrease in the unit price for the excess units, which shall be the difference between the original Contract unit price and the actual unit cost (calculated on a cost-plus basis as provided in 1.09.04) of the excess units, said difference to be calculated as of the time when work under the item was completed.
- (3) Pay for the units in any other manner agreed on in writing by the Engineer and the Contractor.

If, however, the aggregate payment for the units in excess of estimated maximum quantity is less than \$25,000 (using the original Contract unit price for the calculation) the Engineer will not adjust that unit price.

Regarding treatment of eliminated Contract items, refer to 1.09.05 herein.

**1.04.03—Changes in Quantities and Significant Changes in the Character of Work:**

*Replace Article 1.04.03 with the following:*

**1.04.03—Changes in Quantities and Significant Changes in the Character of Work:**

- (i) The Engineer reserves the right to make, in writing, at any time during the work, such changes in quantities and such alterations in the work as are necessary to satisfactorily complete the Project. Such changes in quantities and alterations shall not invalidate the Contract nor release the surety, and the Contractor agrees to perform the work as altered.
- (ii) If the alterations or changes in quantities significantly change the character of the work under the Contract, whether such alterations or changes are in themselves significant changes to the character of the work or by affecting other work cause such other work to become significantly different in character, an adjustment, excluding anticipated profit, will be made to the Contract. The basis for the adjustment shall be agreed upon prior to the performance of the work. If a basis cannot be agreed upon, then an adjustment will be made either for or against the Contractor in such amount as the Engineer may determine to be fair and equitable.
- (iii) If the alterations or changes in quantities do not significantly change the character of the work to be performed under the Contract, the altered work will be paid for as provided elsewhere in the Contract.
- (iv) The term "significant change" shall be construed to apply only to the following circumstances:
  - (A) When the character of the work as altered differs materially in kind or nature from that involved or included in the original proposed construction; or
  - (B) With the Exclusion of Variable Quantity Items (which will be dandled as specified in (C) below, when a Major Item of work, as defined elsewhere in the Contract, is increased in excess of 125% or decreased below 75% of the original Contract quantity. Any allowance for an increase in quantity shall apply only to that portion in excess of 125% of original Contract item quantity, or in case of a decrease below 75%, to the actual amount of work performed.
  - (C) When a Variable Quantity Item is a Major Item of work, as defined elsewhere in the Contract, and the actual quantity of work authorized and accepted by the Engineer is increased in excess of the original estimated maximum quantity. Any allowance for an increase in quantity shall apply only to that portion in excess of the original estimated maximum quantity to the actual amount of work performed. Decreases below 75% of the original quantity do not apply to Variable Quantity Items. There will be a guaranteed minimum quantity for each Variable Quantity item that the Contractor will receive unless the work is deleted from the Contract in its entirety, in accordance with Article 1.09.05.

## **SECTION 1.05 – CONTROL OF THE WORK**

*Replace Article 1.05.02 with the following:*

### **1.05.02—Contractor Submittals, Working Drawings, Shop Drawings, Product Data, Submittal Preparation and Processing - Review Timeframes, Department’s Action:**

**1. Contractor Submittals:** The plans provided by the Department show the details necessary to give a comprehensive idea of the construction contemplated under the Contract. The plans will generally show the location, character, dimensions, and details necessary to complete the Project. If the plans do not show complete details, they will show the necessary dimensions and details, which when used along with the other Contract documents, will enable the Contractor to prepare working drawings, shop drawings or product data necessary to complete the Project.

The Contractor shall prepare submittals as Portable Document Format (PDF) files. The Contractor is also required to acquire, maintain access and use the Department’s document management system for delivery of submittals. The format, digital signing requirements, delivery processes and document tracking procedures shall be performed in accordance with this specification and the [Contractor’s Digital Submission Manual](#) (CDSM).

The submittals shall be sent to the Department’s reviewer(s), sufficiently in advance of the work detailed, to allow for their review in accordance with the review periods as specified herein (including any necessary revisions, resubmittal, and final review), and acquisition of materials, without causing a delay of the Project.

**2. Working Drawings:** When required by the Contract or when ordered to do so by the Engineer, the Contractor shall prepare and submit the working drawings, signed, sealed and dated by a qualified Professional Engineer licensed to practice in the State of Connecticut, for review. The drawings shall be delivered sufficiently in advance of the work detailed, to allow for their review in accordance with the review periods specified herein (including any necessary revisions, resubmittal, and final review).

There will be no direct payment for furnishing any working drawings, procedures or supporting calculations, but the cost thereof shall be considered as included in the general cost of the work.

a. Working Drawings for Permanent Construction: The Contractor shall supply to the Assistant District Engineer a certificate of insurance in accordance with 1.03.07 at the time that the working drawings for the Project are submitted.

The Contractor’s designer, who prepares the working drawings, shall secure and maintain at no direct cost to the State a Professional Liability Insurance Policy for errors and omissions in the minimum amount of \$2,000,000 per error or omission. The Contractor’s designer may elect to obtain a policy containing a maximum \$250,000 deductible clause, but if the Contractor’s designer should obtain a policy containing such a clause, they shall be liable to the extent of at

least the deductible amount. The Contractor's designer shall obtain the appropriate and proper endorsement of its Professional Liability Policy to cover the indemnification clause in this Contract, as the same relates to negligent acts, errors or omissions in the Project work performed by them. The Contractor's designer shall continue this liability insurance coverage for a period of

- (i) 3 years from the date of acceptance of the work by the Engineer, as evidenced by a State of Connecticut, Department of Transportation form entitled "Certificate of Acceptance of Work," issued to the Contractor; or
- (ii) 3 years after the termination of the Contract, whichever is earlier, subject to the continued commercial availability of such insurance.

b. Working Drawings for Temporary Construction: The Contractor shall submit drawings, calculations, procedures and other supporting data to the Assistant District Engineer.

**3. Shop Drawings:** When required by the Contract, or when ordered to do so by the Engineer, the Contractor shall prepare and deliver shop drawings to the Designer for review. Review timeframes and submission locations are as specified herein.

There will be no direct payment for furnishing any shop drawings, but the cost thereof shall be considered as included in the general cost of the work.

**4. Product Data:** When required by the Contract, or when ordered to do so by the Engineer, the Contractor shall prepare and deliver product data.

The Contractor shall submit the product data in a single submittal for each element or group of elements of construction.

The Contractor shall mark each copy of the product data submittal to show applicable choices and options. Where product data includes information on several products that are not required, copies shall be marked to indicate the applicable information. Product data shall include the following information and confirmation of conformance with the Contract to the extent applicable: manufacturer's printed recommendations, compliance with recognized trade association standards, compliance with recognized testing agency standards, application of testing agency labels and seals, notation of coordination requirements, Contract item number, and any other information required by the individual Contract provisions.

There will be no direct payment for furnishing any product data, but the cost thereof shall be considered as included in the general cost of the work.

**5. Submittal Preparation and Processing – Review Timeframes:** The Contractor shall allow 30 calendar days for submittal review by the Department, from the date receipt is acknowledged by the Department's reviewer. For any submittals marked with "Revise and Resubmit" or "Rejected," the Department is allowed an additional 20 calendar days for review of any resubmissions.



An extension of Contract time will not be authorized due to the Contractor's failure to transmit submittals sufficiently in advance of the work to permit processing.

The furnishing of shop drawings, working drawings or product data, or any comments or suggestions by the Designer or Engineer concerning shop drawings, working drawings or product data, shall not relieve the Contractor of any of its responsibility for claims by the State or by third parties, as per 1.07.10.

The furnishing of the shop drawings, working drawings and product data shall not serve to relieve the Contractor of any part of its responsibility for the safety or the successful completion of the Project construction.

**6. Department's Action:** The Designer or Engineer will review each submittal, mark each with a self-explanatory action stamp, and return the stamped submittal promptly to the Contractor. The Contractor shall not proceed with the part of the Project covered by the submittal until the submittal is marked "No Exceptions Noted" or "Exceptions as Noted" by the Designer or Engineer. The Contractor shall retain sole responsibility for compliance with all Contract requirements. The stamp will be marked as follows to indicate the action taken:

- a. If submittals are marked "No Exceptions Noted," the Designer or Engineer has not observed any statement or feature that appears to deviate from the Contract requirements. This disposition is contingent on being able to execute any manufacturer's written warranty in compliance with the Contract provisions.
- b. If submittals are marked "Exceptions as Noted" the considerations or changes noted by the Department's Action are necessary for the submittal to comply with Contract requirements. The Contractor shall review the required changes and inform the Designer or Engineer if they feel the changes violate a provision of the Contract or would lessen the warranty coverage.
- c. If submittals are marked "Revise and Resubmit," the Contractor shall revise the submittals to address the deficiencies or provide additional information as noted by the Designer or Engineer. The Contractor shall allow an additional review period as specified in 1.05.02-5.
- d. If submittals are marked "Rejected," the Contractor shall prepare and submit a new submittal in accordance with the Designer's or Engineer's notations. The resubmissions require an additional review and determination by the Designer or Engineer. The Contractor shall allow an additional review period as specified in 1.05.02-5.

**Article 1.05.06—Cooperation with Utilities (Including Railroads) – is supplemented as follows:**

Add the following after the last paragraph:

**“Special Requirements Regarding Work in Metro-North territory:”**

Description:

This section covers authority, definitions, regulatory requirements, traffic regulation and coordination of the Contractor’s work schedule with the operation of train service, construction equipment and safety requirements for working within railroad right-of-way, and provisions for storage of materials and equipment and worker safety rules. Subsequent to the Engineer’s Pre-construction meeting and prior to commencement to contract activities, a working on the railroad meeting will be held by the Engineer to emphasis these Specifications.

Permission to Enter Upon Railroad Property

Permission is hereby granted to the Contractor to enter property of the State, under the custody and control of the Department and managed by Metro-North Railroad (hereinafter called "Railroad"), a public benefit corporation and subsidiary of Metropolitan Transportation Authority (hereinafter called "MTA"). The purpose of this permission shall be solely for those outlined in this contract and under the following terms and conditions:

- I. Location and Access. Permission is hereby granted to the Contractor and its subcontractor(s), if any, to enter the property within the Project Limits identified on the Contract Plans (hereinafter called the "Property").
- II. Liability. The Contractor covenants and agrees to at all times indemnify, protect and save harmless the “Additional Insureds”, as defined under Article V, from and against any and all losses, damages, detriments, suits, claims, demands, costs, and charges which the “Additional Insureds” may directly or indirectly suffer, sustain, or be subjected to by or on account of the Contractors entry upon, occupancy or use of the Property, or the conduct thereon of the Contractor, its subcontractors, officers, employees, agents or invitees, whether such loss or damage be suffered or sustained by the “Additional Insureds” directly or persons (including employees of “Additional Insureds” or Corporations who may seek to hold the “Additional Insureds” liable therefore), and whether attributable to the fault, failure or negligence of the “Additional Insureds” or otherwise.
- III. Consideration. The Contractor will pay to the Railroad, the sum of Zero Dollars (\$0.00) for the right to enter upon the Property.
- IV. Terms of Permit. The Railroad reserves the right to revoke this permission at any time. Unless subsequently modified, this shall begin with Notice to Proceed and shall end at

Contract Completion Date at which time it shall expire automatically. Under no circumstances shall this temporary permission be construed as granting the Contractor any rights, title or interest of any kind or character in, on, or about the land or premises of MTA or Railroad thereafter. The Permittee agrees to notify the Railroad when use of the Property or work is completed.

V. Definitions of Terms and Permissible Abbreviations:

Authority of the Railroad Engineer - This supplements Article 1.05.01 in that all contract work upon or affecting railroad property, right-of-way or facilities, shall also be subject to the approval of the Senior Director, Capital Programs of the Railroad or his duly authorized representative, through coordination with the Engineer.

Additional Insureds - Those individuals or entities appearing under Article 1.03.07, Paragraph 15 of the Specifications.

Conductor/Flagman - A Railroad employee qualified on the Rules of the Operating Department and qualified on the physical characteristics of the portion of the railroad involved. He/she is the contact employee qualified to obtain the use of track. Each conductor/flagman will have the proper flagging equipment, up-to-date Railroad Operating Rules, Timetables and Safety Rules.

Coordination of Work - This supplements Article 1.05.06 in that the Contractor shall be responsible for the coordination of the work of his sub-contractors with respect to the railroad property, right-of-way or facilities.

Groundman - Class "A" employee of the Railroad's Power Department authorized to de-energize/re-energize and ground high tension power lines.

Horizontal Clearance Point - A point 10 feet from the centerline of a track.

Obstruction - An entering of the traffic envelope, also referred to as fouling.

Occupancy - Any use of track other than direct crossing.

On or Adjacent to - shall be interpreted to include space on, above and below the railroad right-of-way operated by the Railroad, as well as space on, above, and below adjacent property which the Railroad determines to affect the safe operations of service.

Qualified Railroad Employee - For the purpose of these specifications, a Qualified Railroad Employee is a Railroad employee qualified to remove track or tracks from service.

Railroad - Whenever the term "Railroad" is used without further qualification, it shall be taken to mean Metro-North Railroad.

Right-of-Way - The limits of railroad property on either side of tracks.

The Safety Rules - All work shall be performed in accordance with rules, regulations, procedures, and safe practices of the Railroad, FRA, OSHA, NESC and all other government agencies having jurisdiction over this project.

Track - The space between the rails plus not less than 4 feet outside each rail.

Traffic Envelope - The area encompassed by the vertical and the horizontal clearance points.

Vertical Clearance Point - A point 22 feet and 6 inches above the top of a running rail unless otherwise authorized by the Railroad.

Use of Track - Obtaining permission from the proper authority of the Railroad for track occupancy.

## **1 – Requirements for Performing Work on or Adjacent to the Railroad Right-of-Way**

### **(a) General**

- (1) The Contractor should note that the proposed work involves construction operations on or adjacent to property owned by State and operated by the Railroad. In working near an operating railroad, great care must be exercised and the Railroad's safety rules must be strictly observed.
- (2) If while completing the work covered by this contract, the tracks or other facilities of the Railroad are endangered, the Contractor shall immediately do such work as directed by the Railroad through the Engineer to restore safety. Upon failure of the Contractor to carry out such orders immediately, the Railroad may take whatever steps as are necessary to restore safe conditions. The cost and expense to the Railroad of restoring safe conditions, or of any damage to the Railroad's trains, tracks or other facilities caused by the Contractor's or subcontractor's operations, shall be considered a charge against the Contractor and shall be paid for by him, or may be deducted from any monies due or that may become due him under this contract.

### **(b) Rules and Regulations**

- (1) Railroad traffic shall be maintained at all times, and the Contractor shall conduct all of his operations on or adjacent to the Railroad right-of-way fully within the rules, regulations, and requirements of the Railroad. The Contractor shall be responsible for acquainting himself with such requirements as the Railroad may demand. The Contractor shall include in his bid any expenses occasioned by delay or interruption of his work by reason of the operation or maintenance of the Railroad facilities.

- (2) The Contractor shall obtain verification of the time and schedule of track occupancy from the Railroad before proceeding with any construction or demolition work on or adjacent to the Railroad right-of-way.
- (3) All work to be done on or adjacent to the Railroad right-of-way shall be performed by the Contractor in a manner satisfactory to the Railroad and shall be performed at such times and in such manner as not to interfere with the movement of trains or traffic upon the tracks of the Railroad. The Contractor shall use all necessary care to avoid accidents, damage, delay or interference with the Railroad's trains or property.
- (4) If deemed necessary by the Railroad, it may furnish or assign an inspector who will be placed on the work during the time the Contractor or any subcontractor is performing work under the contract on Railroad property.
- (5) Before proceeding with any construction or demolition work on or adjacent to the Railroad Right-of-Way, a pre-construction meeting shall be held at which time the Contractor shall submit plans, engineering computations, and a detailed description of his methods and procedures for accomplishing the specific construction work required under this contract, including methods of protecting Railroad traffic. When the submission contains engineering computations, the entire submittal package shall be prepared and stamped by Connecticut registered Professional Engineer for approval of the Railroad. Such approval shall not serve, in any way, to relieve the Contractor of his responsibility for the adequacy and safety of his methods and procedures for conducting the work.
- (6) The Contractor shall conduct his work and handle his equipment and materials in such manner that neither fouls a live track or wire line without the written permission of the Railroad.
- (7) Equipment shall be considered to be potentially fouling the track when located in such a position that its failure, with or without load, brings the equipment within the traffic envelope. No equipment shall be placed in this position without prior approval of the Railroad.
- (8) **Equipment of the Contractor to be used:**
  - (A) Equipment of the Contractor to be used adjacent to the tracks shall be in first-class condition so as to fully prevent failures of defective equipment that might cause delay in the operations of trains or damage to Railroad facilities. His equipment shall not be placed or put into operation adjacent to tracks without first obtaining permission from the Railroad. Under no circumstances shall any equipment or materials be placed or stored within 25 feet from the near rail of a track in operation, unless approved, in advance, by the Railroad.

- (B) High rail equipment of the Contractor to be used on the tracks shall be subject to prior approval of the Railroad. The equipment must be inspected and approved in advance at the Railroad's facility by Railroad inspectors. The equipment inspection must be renewed every three months. All high rail equipment must meet current FRA regulations and Metro-North Railroad requirements.
- (C) On track vehicles shall be equipped with a Railroad approved tow bar and coupler. Multiple vehicles shall move in tandem and coupled when directed by the Railroad. Movement of on track vehicles shall proceed only under the direct supervision of a Qualified Railroad Employee.
- (9) Materials and equipment belonging to the Contractor shall not be stored on Railroad property without first having obtained permission from the Engineer and Railroad. Such permission will be on the condition that the Engineer and Railroad will not be liable for damage to such materials and equipment from any cause. The Contractor shall keep the tracks adjacent to the site clear of all refuse and debris that may accumulate from his operations and shall leave the Railroad property in the condition existing before the start of his operations.
- (10) The Contractor shall coordinate with the Engineer and the Railroad in order to determine the type of protection required to insure safety and continuity of Railroad traffic incidental to the particular methods of operation and equipment to be used on the work.
- (11) The Railroad will require protection during all periods when the Contractor is working on, or over, the right-of-way of the Railroad, or as may be found necessary in the opinion of the Railroad. When protection is required, refer to Paragraph 1(g).
- (12) It shall be expressly understood that this contract includes no work for which the Railroad is to be billed by the Contractor, and it shall be further understood that the Contractor is not to bill the Railroad for any work which he may perform, unless the Railroad gives a written request that such work be performed at its expense.
- (13) Upon completion of the work, and before final payment is made, the Contractor shall remove from within the limits of the Railroad's right-of-way, all machinery, equipment, surplus materials, falsework, rubbish and temporary buildings, and other property of the Contractor/sub-contractor, and shall leave the right-of-way in a condition satisfactory to the Railroad.
- (c) **Railroad Protective Services** - will be provided in accordance with the Roadway Worker's Protective Act, Title 49, Part 214, Sub-part C. Railroad protective services will also be performed to insure safe operations of trains when construction work would, in the Railroad's opinion, be a hazard to Railroad operations.

- (d) **Definition of Hazard** – the Railroad has furnished the statements quoted below, explaining when they consider a hazard to operations exists:

“Protective services will be required whenever the Contractor is performing work on or adjacent to the Railroad tracks or right-of-way, such as excavating, sheeting, shoring, erection and removal of forms, handling materials, using equipment which by swinging or by failure could foul the track, and when any other type of work being performed, in the opinion of the Railroad, requires such service.”

(e) **Contractor Requirements for Work Affecting the Railroad**

- (1) All matters requiring Railroad Company approval or coordination shall be directed to the Engineer or a duly authorized representative thereof, for forwarding to the Railroad Engineer.
- (2) Detailed plans and appurtenant data and calculations for any operation which, in the opinion of the Railroad, affect the Railroad, must be submitted to the Engineer or a duly authorized representative thereof, for forwarding to the Railroad Engineer for approval prior to commencement of the work. All submissions shall comply with the submission requirements outlined in above Paragraph 1(b)(5).
- (3) Permissible Track Outages - are identified in the SECTION 1.08 – PROSECUTION AND PROGRESS – Article 1.08.04 – “Limitation of Operations” - Contractor Requirements for Work Affecting the Railroad contained within the General Provisions of the Contract. The times identified are the times that the track may be removed from service. **If power outages are required, that do not include substations, the de-energizing/re-energizing and grounding of the wires will subtract approximately forty-five minutes from the start and forty-five minutes at the end of the indicated outage period for a total of up to ninety minutes. If a substation is involved in the power outage request, the de-energizing/re-energizing and grounding of the wires will subtract approximately one hour and fifteen minutes from the start and one hour and fifteen minutes at the end of the indicated outage period for a total of up to two hours and thirty minutes.**
- (4) The Contractor shall maintain a minimum of 1 foot level shoulder from ends of ties to maintain lateral track support for all excavations and shall not excavate any slope steeper than 1 (vertical) on 2 (horizontal) from the edge of the shoulder. Sheeting shall be required on all excavations where the side of the excavation is intercepted by the Railroad live load influence line. The live load influence line is defined as a line originating at the bottom edge of tie and extending downward at a slope of 1 (vertical) on 1½ (horizontal). Such excavations must be designed to withstand, in addition to all common loads such as soil pressure and hydrostatic pressure, a railroad live load of Cooper E-80.

- (5) The Contractor shall be required to design and install protective scaffolding over the right-of-way where, at the sole discretion of the Railroad, such scaffolding is necessary to protect the Railroad from possible falling debris; paint or other materials; to protect personnel working about the right-of-way or to provide a platform for personnel, materials and/or equipment. Said scaffolding shall be designed for live load of 200 pounds per square foot applied uniformly over the entire structure and a 2 kips concentrated load placed anywhere on the structure. The two loads are not to be applied simultaneously for design purposes.
- (6) All excavation area shall be located by the Contractor and inspected by the Railroad for the purpose of determining conflicts with underground facilities. Exploratory trenches, a minimum of 3.5 feet deep and 15 inches wide in the form of an "H" with outside dimensions matching and outside of sheeting dimensions are to be hand dug, as directed by the railroad. In some locations, excavations may exceed 3.5 feet in depth. Specialty excavations such as screw anchors, cat pole foundations, etc. will require additional trenching to ensure all possible conflicts are located. These trenches are for exploratory purposes only and are to be backfilled and compacted immediately. All work outlined above must be done in the presence of a Railroad inspector.
- (7) Cavities adjacent to sheet piling, created by driving of sheet piling, shall be filled with sand and any disturbed ballast must be restored and compacted immediately.
- (8) Sheet piling shall be cut off at top of tie during construction and at 3 feet below bottom of tie after construction prior to completion of back filling.
- (9) Plans and calculations for sheeting and scaffolding must be submitted to the Engineer for forwarding to the Railroad for approval prior to construction. All submissions shall comply with the submission requirements outlined in above Paragraph 1(b)(5).

**(f) Requirements for Erection, Demolition and Other Rigging Operations On or Adjacent to Railroad Right-of-Way**

The Contractor will be required to furnish the following information to the Engineer or a duly authorized representative thereof, for forwarding to the Railroad Engineer for approval prior to the start of any rigging operation over or adjacent to the Railroad right-of-way:

- (1) Plan view showing locations of cranes, boom length and rigging operating radii, with delivery or disposal locations shown.
- (2) Crane rating sheets showing crane(s) to be adequate for 150% of the lift. Crane and boom nomenclature is to be indicated.



- (3) Plans and computations showing weight of pick.
- (4) Location plan showing obstructions, indicating that the proposed swing is possible.
- (5) Plans showing locations and details of mats, planking or special decking as may be required by the Railroad.
- (6) Written statement from crane owner giving the date of last crane condition and safety inspection and the results of said inspection.
- (7) Data sheet listing number, type, size and arrangement of slings, spreader bars or other connecting equipment. Include copies of catalog or information sheets of specialized equipment. All such equipment shall be shown as adequate and capable of safely carrying 150% of the calculated loading.
- (8) A complete procedure is to be included, indicating the order of lifts and repositioning or rehitching of the crane(s).
- (9) Temporary support of any components or intermediate stages is to be shown.
- (10) A time schedule of the various stages must be shown, as well as a schedule for the entire lifting procedure.
- (11) All erection, demolition and rigging plans and calculations submitted to the Railroad. All submissions shall comply with the submission requirements outlined in above Paragraph 1(b)(5).
- (12) Operations directly on or adjacent to the operating right-of-way will be performed only at times and under conditions specified by the Railroad's representative and in compliance with the Roadway Worker's Protective Act as stated in Paragraph 1(c).

**(g) Ordering Protective Personnel**

The Railroad will furnish Protective Service Personnel (conductors, flagmen, groundmen, inspectors, maintenance and/or other railroad personnel deemed necessary) to protect the operation of train traffic during the Contractor's construction activities. Railroad Protective Services will also be provided in conformance with the Roadway Worker's Protective Act as stated in Paragraph 1(c). There will be no charge to the Contractor for Railroad Protective Services provided. The providing or failing to provide Protective Services shall not relieve the Contractor from liability or payment for any damage caused by his or his subcontractor's operations conducted in their absence.

- (1) The Contractor must obey all instructions from Railroad representatives on the job site promptly. Failure to follow instructions shall be deemed sufficient cause for closing the job site to the Contractor and its employees.

- (2) The Railroad will, at its sole discretion, determine the need for and the availability of protective personnel. The Railroad will provide protective personnel to the extent possible considering its operational and maintenance priorities. The Railroad does not guarantee that protective personnel will be available to meet the Contractor's preferred schedule. Further, no work will commence until the assigned Railroad representative affirmatively advises the Contractor that the necessary protective personnel are stationed and that he may proceed.
- (3) The assessment of the need for protective services will be based upon a weekly Railroad Construction Coordination Meeting. At these meetings, the Contractor shall provide a Bi-weekly Schedule that will begin on the following Saturday. Based on that schedule, the Railroad will determine the Protective Services required for the two-week period. Protective Services will be reserved for the following week beginning on the Saturday and ordered for the second week of the schedule. It will be the Contractor's responsibility to perform work in accordance with the submitted schedule. Variations from the submitted schedule may result in additional and unnecessary costs to the Engineer, Railroad and Contractor.

  - (A) Unless otherwise stated elsewhere in the contract, the Contractor shall base his operations on a 5 consecutive day work week. The hours of operation during this time shall remain constant. Multiple shifts may be worked.
  - (B) The Contractor must demonstrate maximum use of Protective Service Personnel ordered. Failure to do so may result in the inability to consistently obtain services.
  - (C) The Contractor shall be responsible for forwarding all Protective Service requests from his subcontractors and suppliers in his Bi-weekly schedule submittal.
- (4) Requests to cancel construction activities, and subsequently the scheduled Protective Service Personnel, will be also submitted at the weekly Railroad Construction Coordination Meeting. At these meetings, the previously scheduled Protective Services for the week beginning on the following Saturday may be cancelled. This will be the only time for cancellation. Once cancelled, no re-ordering of Protective Services for the following week will be allowed.
- (5) Weather conditions will be considered the only basis upon which the Railroad will accept the Contractor's cancellation of scheduled work and will only be recognized on items of work which have been clearly identified and determined to be weather dependent in the Contractor's schedule. Activities not presented on the Bi-weekly schedule at the weekly Railroad Construction Coordination Meeting will not be able to commence until it has been inserted into the schedule and presented at the next meeting.

- (6) Work that requires the support of Railroad personnel shall not be scheduled on the following days, unless the work is of an emergency nature:

Holiday's Observed: \*Independence Day \*Christmas Day  
\*New Year's Day \*Labor Day \*New Year's Eve  
\*President's Day \*Thanksgiving Day  
\*Good Friday \*Day Following Thanksgiving Day  
\*Memorial Day \*Christmas Eve  
\* The Saturday and Sunday preceding a Monday holiday.

\* The Saturday and Sunday following a Friday holiday.

\* The Friday and Monday preceding and following a weekend holiday.

\* There will be additional restrictions regarding the granting of weekend track outages beginning Thanksgiving Holiday to the second weekend of January in order to accommodate extra trains during holiday season.

**(h) Requirements for Requesting Track Outages**

Track outages as described in the plans and specifications must be requested at the weekly Railroad Construction Coordination Meeting.

- (1) All procedures, material and equipment must be approved and on site prior to the Railroad accepting the track outage request(s). This applies to all track outage requests.
- (2) Track outages will be granted based on need for constructability not for convenience.
- (7) The Contractor must demonstrate the maximum use of track outages by coordinating his activities and work so that various elements and multiple activities are performed during approved outages. Failure to consistently utilize track outages may cause the inability to gain approval of future requests for outages.
- (8) No new continuous track outages may be initiated the weekend preceding or following these holidays:

Thanksgiving, Christmas and New Year's.

However, long-term continuous outages may extend through these periods.

**(i) Catenary and Transmission Systems/Power Outages**

(1) Catenary and Transmission Systems - The Contractor shall assume that all the wires on the Railroad Company are energized at all times and must be governed by the restrictions imposed by the Railroad with respect to such electrical circuits. Should it become necessary, in the opinion of the Railroad Engineer to de-energize any wire or wires to insure safety of operation, such wires will be de-energized by the Railroad only during such period that will not interfere with the Railroad's operation. When the de-energizing and re-energizing of wires is deemed necessary, a representative of the Power Department of the Railroad must be on duty and present to arrange for the same. He will notify the Contractor in writing when the wires have been de-energized and also when said wires are to be re-energized.

(A) The Contractor is advised that the overhead electrification will remain in place for the duration of the entire project, except where called for on the drawings and in the specifications.

(B) Track rails of the Railroad are energized. Particular care must be taken to see that no contact is made between adjoining rails with any material, which is a good conductor of electricity when dry, or material of any nature when wet. Particular care is necessary when any work involving the use of chains, steel rods, cables, pipes, etc., is done. Since the Contractor shall assume the wires and rails of the Railroad will be energized at all times, the Contractor shall require all of his employees, sub-contractors, and others to sign a form similar to the form shown in the Contractor Requirements for Work Affecting the Railroad contained within the General Provisions of the Contract.

**(2) Power Outages**

(A) **Catenary Power Outages** - A catenary power outage must be scheduled concurrently with a track outage for the track and is restricted to the same periods as specified in the plans and specifications.

(B) **Railroad Power and Signal Distribution Feeder Outages** - Outages for feeders can be allowed only during off-peak hours. These outages should be requested at the weekly Railroad Construction Coordination Meeting. One set of power and signal feeders, either the north or south side of the railroad, must remain energized at all times.

NOTE: During peak hours (5:00 a.m. to 10:00 a.m. and 3:30 p.m. to 10:00 p.m., Monday through Friday) of railroad traffic, both the north and south sets of power and signal feeders must be energized.

**(j) Safety for Contractor's Employees Working on or Adjacent to the Right-of-Way of the Railroad**

**(1) Personal Protection Equipment**

- (A) Approved hard hats, reflectorized vests, safety footwear, safety eyewear and appropriate clothing must be worn by all Contractor employees while on the Right-of-Way, in yard, shop facilities, construction/work sites and in the operating control cab of a moving locomotive or train. Any exclusion must be jointly approved by Railroad's department head and Director of Safety.
- (B) Other protective equipment such as goggles, face shields, safety belts, floatation vests, gloves and respirators shall be issued by the Contractor when required. Protection devices for hearing conservation may be used when determined necessary and safe to do so.

## (2) Possession or Use of Intoxicants and Illegal Substances

The use of intoxicants, alcohol, narcotics, marijuana, amphetamines, hallucinogens or other illegal substances while working within the Railroad Right-of-Way, is prohibited and is sufficient cause for immediate removal from the Railroad property. Contractor employees under medication before or while on duty, must be certain that such use will not affect the safe performance of their duties.

Every contractor or consultant that is performing MOW Activities must comply with its obligations under 49 C.F.R. Part 219 to ensure that all MOW employees are being randomly tested for drugs and alcohol. Failure of a contractor or consultant to timely comply with the FRA Regulations may subject that firm to civil penalties. In addition, the Railroad has stated that contractors or consultants who do not comply with the FRA regulations will not be able to work on railroad property.

The term maintenance-of-way (MOW) employee, as used in 49 C.F.R. Part 219, is defined in 49 C.F.R. § 214.7 as "any employee...of a contractor to a railroad, whose duties include inspection, construction, maintenance or repair of railroad track, bridges, roadway, signal and communications systems, electric traction systems, roadway facilities or roadway maintenance machinery on or near track or with the potential of fouling a track, and flagmen and watchmen/lookouts." (collectively, MOW Activities).

The final rule, which is effective June 12, 2017, requires contractors and consultants employing MOW employees to submit a Part 219 Compliance Plan to FRA **prior** to the effective date. Please consult the following link to the model drug and alcohol plan prepared by the FRA for guidance.

<https://www.fra.dot.gov/eLib/details/L02814>

The final rule mandates, among other things, the establishment of a random testing pool to ensure a testing rate of 50% of MOW employees for drugs and 25% of MOW employees for alcohol on an annual basis. For more information related to the requirements, please refer to:

**(3) Surveying Equipment**

- (A) Measuring tape must be non-metallic to avoid shunting the signal system electric circuits. This will occur when a metallic object is laid across the top of two rails of any track.
- (B) Electrically rated fiberglass elevation rods must be used to avoid injury in the event contact is made with energized catenary or signal/communication lines. Elevations of catenary wires must be obtained by or under direct supervision of a qualified Railroad Groundman.

**(4) Conduct On or About Track**

- (A) Contractor employees must not enter the track envelope unless it is absolutely necessary in performance of their duty. If it is deemed necessary, then the Contractor employees must walk on tracks or cross tracks only when accompanied by or with permission from a Qualified Railroad Employee of the Railroad. Always use approved walkways when available; otherwise identify and take the shortest safe route after looking in both directions. If more than one track is to be crossed, stop and look before crossing each track.
- (B) The possession of an umbrella on or about tracks is prohibited.
- (C) Contractor employees must not rest any object on their shoulders while they are within the track fouling envelope.
- (D) Expect equipment to move on any track, in any direction, at any time. Contractor employees must look in both directions and have permission from a Qualified Railroad Employee before:
  - 1. Fouling track
  - 2. Crossing track
  - 3. Going between or around end of equipment or structure
  - 4. Moving out from between or under equipment of structure
  - 5. Getting on or off equipment
  - 6. Performing any other applicable operation
- (E) When required by a conductor/flagman or other Qualified Railroad Employee to vacate tracks, the Contractor employees must comply immediately.

**(5) Catenary Electric Systems**

- (A) All overhead wires must be considered energized (LIVE) at all times except when it is known they have been de-energized and properly grounded.
- (B) Until the wires are de-energized, properly grounded, and a Groundman has notified that the overhead wires are such, all Contractor employees must not approach within 10 feet of transmission systems wires, catenary system or signal power wires.
- (C) At the beginning of each tour of duty, the Groundman will instruct the Contractor foreman and each Contractor employee, in the crew, of the dangers surrounding them, calling their particular attention to any hazards to be avoided in performance of the work.
- (D) Whether due to inadequate knowledge of the English language or for any other reason, a Contractor employee who, in the opinion of the Groundman, does not understand the instructions given, shall not be permitted to work or observe, on railroad property, unless such employee is accompanied by a translator, at all times. It shall be the contractor's responsibility to provide the translator.
- (E) When clearances have been obtained and the wires, equipment or apparatus properly grounded, the Groundman will indicate to the Contractor foreman and the crew the location of wires, equipment or apparatus from which power has been removed and the location of the grounding devices applied. The Groundman must obtain on standard form, the signature of the Contractor foreman indicating that he and the crew have been so instructed, and will confine their work within the limits as outlined to them by the Groundman.
- (F) When the Groundman leaves his crew for any reason, he must notify the Contractor foreman and each person in the crew to stop all work in the vicinity of the wires, personally assuring himself that all persons have moved to a safe distance away from the work area before his departure. The Groundman will obtain the signature of the Contractor foreman on standard form, that he and the crew have been informed that the Groundman is leaving the gang and they will not resume work until advised to do so on return of the Groundman.
- (G) When the clearances are to be released, the Groundman will inform the Contractor foreman and each person in the crew and will personally observe that all persons have moved to a safe distance from the wires, equipment or apparatus to be energized, before removing the grounding devices. The Groundman will obtain the signature of the Contractor foreman, on a standard form, stating that he and the gang have been advised that the wires, equipment or apparatus have been energized, and that they will remain at a safe distance from them until informed otherwise by the Groundman.

(H) The Groundman will inform the Contractor foreman if any Contractor employee on the job is unsafe and will not comply with instructions. If trouble is experienced with the Contractor foreman in maintaining safe working conditions, the Groundman will immediately notify his supervisor.

**(6) Aerial Catenary Construction by Qualified Contractor Employees**

(A) Aerial catenary work addressed in this Section shall include all overhead wire work shown in the contract.

(B) Aerial catenary work by the Contractor shall be done in accordance with the Railroad's safety rules and in accordance with the National Electric Safety Code. Failure to comply with these rules could result in removal of "Qualified" privileges and or removal from the project.

(C) Due to the specialty nature of the work, limited construction periods available, and high quality of work required, the aerial catenary construction is to be done only by qualified Contractor employees (except as outlined in section (E)). Only Contractor employees that meet the requirements of the International Brotherhood of Electrical Worker's standards for Journeyman Lineman and who have successfully completed a Metro-North power orientation class shall be considered a Qualified Employee. The Power orientation class will be given periodically and will require less than one-half day to complete. Approval for qualification shall be determined by Metro-North and that approval shall not be unreasonably withheld.

(D) Metro-North approved Journeyman Lineman shall be issued identification as workers qualified to perform aerial catenary work. Qualified Contractor employees shall work according to the Railroad's MN-290 Electrical Operating Instructions. Metro-North approved Journeyman Lineman are authorized and expected to work within 3 feet of 13.5 kV energized overhead catenary. Contractor employees shall not de-energize circuits, place initial grounds, or provide protection for others.

(E) Apprentice Lineman shall be permitted to assist qualified Journeyman Lineman and work under their direct supervision within the following guidelines:

- i. The number of apprentice linemen allowed to work on the catenary will be one less than the total number of Metro-North Railroad Power Department Class "A" employees assigned to each contractor work operation. Additional groundmen will not be assigned to facilitate the use of Apprentices. (ex. 3-5 men crews are working a section of wire removal under the power outage protection of 2 Metro-North Railroad Power Department Class "A" employees, This contractor work operation may utilize one apprentice lineman.)



- ii. No additional track or power outages shall be granted for the protection of apprentice Linemen.
- iii. The Apprentice Linemen shall maintain an extended reach minimum approach distance of 10 feet to all railroad transmission wires, Catenary system, and signal power wires until such wires are de-energized, tested for potential, properly grounded, and proper protection afforded by a qualified Power Department Class “A” employee.
- iv. The Contractor and his Safety Officer shall enforce the minimum approach distances and submit to the engineer a program to monitor and audit compliance of this procedure.

Apprentice Lineman are prohibited from coming closer than 10 feet from all overhead wires or circuits regardless of whether they have been de-energized or not.

#### **(7) Safety Program and Plan**

- (A) Prior to the commencement of work the Contractor shall submit a “Working on the Railroad Safety Plan” that will include a Program which implements the plan. The submission shall be made to the Engineer or a duly authorized representative and forwarded to the Railroad for compliance with this specification. This plan is separate to the Health and Safety Plan required for other aspects of the project (i.e., lead, excavations, etc.).
- (B) Each employee of the Contractor, Subcontractor or others on site shall take and pass the Railroad Safety Training available on-line at [www.contractororientation.com](http://www.contractororientation.com) prior to being allowed to work on the project. In accordance with Section 3 below, there is no direct payment for all costs associated with this training process. Upon completing the on-line training, each employee will be able to print a temporary certification of completion. The temporary certificate will be valid only until the employee receives their photo ID card and sticker by mail in 7-10 business days. Until the ID card and sticker arrive, the employee must carry the temporary certificate and be prepared to present it at all times while on railroad property. All employees receiving this training will receive a Registered Hard Hat sticker that will identify them as a trained employee. No Contractor employees are permitted on the Railroad Right-of-Way without evidence of this training. Contractor employees shall be responsible for renewal of this training annually.
- (C) All contractor employees entering the railroad right-of-way must attend and acknowledge the daily job briefings prior to commencing any work. The qualified railroad employees will conduct the job briefings.

(D) The Contractor shall hold "TOOL BOX" safety meetings for their employees at least once a week that will be documented and attendees listed.

(E) The Contractor supervisor shall attend a monthly Railroad Safety Meeting.

## **2. Insurance Requirements – Metro-North Railroad**

The Contractor engaged in work on the project shall be required to comply with the requirements set forth under Article 1.03.07 – Insurance of the Standard Specifications, its supplements and special provisions contained herein.

## **3. Cost Associated with this Specification**

- (a) There shall be no direct payment for compliance to this specification. All costs associated with any regulatory requirements, traffic regulation, specification administration, coordination, materials and incidentals required to fulfill the requirements of this specification will be considered as included in the general cost of the work and distributed in all items.
- (b) Any work, material's supplied, inspections and protective services by the Railroad as described in the plans and specification, expressly needed for the construction of the project, will be compensated to the Railroad by the Engineer under a separate agreement.”

**SECTION 1.07 – LEGAL RELATIONS AND RESPONSIBILITIES**

**Article 1.07.10 - Contractor’s Duty to Indemnify the State against Claims for Injury or Damage:**

*Add the following after the only paragraph:*

“It is further understood and agreed by the parties hereto, that the Contractor shall not use the defense of Sovereign Immunity in the adjustment of claims or in the defense of any suit, including any suit between the State and the Contractor, unless requested to do so by the State.”

## **SECTION 1.08 – PROSECUTION AND PROGRESS**

### **Article 1.08.04 - Limitation of Operations – Add the following:**

In order to provide for traffic operations as outlined in the Special Provision "Maintenance and Protection of Traffic," the Contractor will not be permitted to perform any work which will interfere with the described traffic operations on all project roadways as follows:

#### **ALL ROADWAYS**

On the following State observed Legal Holidays:

New Year's Day  
Good Friday, Easter\*  
Memorial Day  
Independence Day  
Labor Day  
Thanksgiving Day\*\*  
Christmas Day

The following restrictions also apply:

On the day before and the day after any of the above Legal Holidays.

On the Friday, Saturday, and Sunday immediately preceding any of the above Holidays celebrated on a Monday.

On the Saturday, Sunday, and Monday immediately following any of the above Holidays celebrated on a Friday.

\* From 6:00 a.m. the Thursday before the Holiday to 8:00 p.m. the Monday after the Holiday.

\*\* From 6:00 a.m. the Wednesday before the Holiday to 8:00 p.m. the Monday after the Holiday.

#### **I-95**

The Contractor shall Maintain and Protect Traffic as shown on the accompanying "Limitations of Operations Charts", for bridge #00032, which indicate the minimum number of lanes that must remain open for each hour of each day of the week.

**Limitation of Operations Chart  
Maximum Number of Lanes Allowed to be Closed**

Route: I-95 NB Location: City of Stamford Number of Through Lanes: 3								Route: I-95 SB Location: City of Stamford Number of Through Lanes: 4							
Hour Begins	Mon	Tue	Wed	Thu	Fri	Sat	Sun	Hour Begins	Mon	Tue	Wed	Thu	Fri	Sat	Sun
Mid	2	2	2	2	2	1	1	Mid	2	2	2	2	2	3	2
1 AM	2	2	2	2	2	2	2	1 AM	2	2	2	2	2	3	3
2 AM	2	2	2	2	2	2	2	2 AM	2	2	2	2	2	3	3
3 AM	2	2	2	2	2	2	2	3 AM	2	2	2	2	2	3	3
4 AM	2	2	2	2	2	2	2	4 AM	2	2	2	2	2	3	3
5 AM	2	2	2	2	2	2	2	5 AM	1	1	1	1	1	3	3
6 AM	0	0	0	0	0	1	2	6 AM	0	0	0	0	0	2	3
7 AM	0	0	0	0	0	S	1	7 AM	0	0	0	0	0	1	2
8 AM	0	0	0	0	0	0	1	8 AM	0	0	0	0	0	1	2
9 AM	S	S	S	S	S	0	S	9 AM	S	0	0	S	S	S	1
10 AM	S	S	S	S	S	0	0	10 AM	S	S	S	S	S	S	S
11 AM	S	S	S	S	S	0	0	11 AM	S	S	S	S	S	S	S
Noon	S	S	S	S	S	0	0	Noon	S	S	S	S	S	S	S
1 PM	S	S	S	S	S	0	0	1 PM	S	S	S	S	S	S	S
2 PM	0	0	0	0	0	0	0	2 PM	S	S	S	S	S	S	S
3 PM	0	0	0	0	0	0	0	3 PM	0	0	0	0	0	S	S
4 PM	0	0	0	0	0	0	0	4 PM	0	0	0	0	0	S	1
5 PM	0	0	0	0	0	0	0	5 PM	0	0	0	0	0	S	1
6 PM	0	0	0	0	0	S	S	6 PM	0	0	0	0	0	S	1
7 PM	S	S	S	0	0	S	S	7 PM	S	S	S	S	0	1	1
8 PM	S	S	S	S	0	S	S	8 PM	1	1	1	1	S	1	1
9 PM	1	S	S	S	S	S	S	9 PM	1	1	1	1	S	1	1
10 PM	1	1	1	1	S	1	1	10 PM	1	1	1	1	S	1	1
11 PM	1	1	1	1	1	1	1	11 PM	2	2	2	2	1	2	2

**On Holidays and within Holiday Periods, all Hours shall be '0'.**

**“0” = No lanes are allowed to be closed = all available travel lanes, including exit only lanes, climbing lanes, gore areas, and all available shoulder widths shall be open to traffic during this time period.**

**“S” = Shoulders are allowed to be closed = all available travel lanes, including exit only lanes, climbing lanes, and gore areas shall be open to traffic during this time period.**

**Limitation of Operations Chart  
Maximum Number of Lanes Allowed to be Closed**

Route: Location: Number of Through Lanes:								Route: I-95 SB Location: South of Exit 8, Stamford Number of Through Lanes: 3							
Hour Beginning	Mon	Tue	Wed	Thu	Fri	Sat	Sun	Hour Beginning	Mon	Tue	Wed	Thu	Fri	Sat	Sun
Mid								Mid	2	2	2	2	2	2	2
1 AM								1 AM	2	2	2	2	2	2	2
2 AM								2 AM	2	2	2	2	2	2	2
3 AM								3 AM	2	2	2	2	2	2	2
4 AM								4 AM	2	2	2	2	2	2	2
5 AM								5 AM	1	1	1	1	1	2	2
6 AM								6 AM	0	0	0	0	0	1	2
7 AM								7 AM	0	0	0	0	0	1	1
8 AM								8 AM	0	0	0	0	0	S	1
9 AM								9 AM	S	S	S	S	S	S	S
10 AM								10 AM	S	S	S	S	S	S	S
11 AM								11 AM	S	S	S	S	S	S	S
Noon								Noon	S	S	S	S	S	S	S
1 PM								1 PM	S	S	S	S	S	S	S
2 PM								2 PM	S	S	S	S	S	S	S
3 PM								3 PM	0	0	0	0	0	S	S
4 PM								4 PM	0	0	0	0	0	S	S
5 PM								5 PM	0	0	0	0	0	S	S
6 PM								6 PM	S	S	S	S	S	S	S
7 PM								7 PM	1	1	1	1	S	1	1
8 PM								8 PM	1	1	1	1	1	1	1
9 PM								9 PM	1	1	1	1	1	1	1
10 PM								10 PM	2	2	2	2	1	1	1
11 PM								11 PM	2	2	2	2	1	1	2

**On Holidays and within Holiday Periods, all Hours shall be '0.'**

**"0" = No lanes are allowed to be closed = all available travel lanes, including exit only lanes, climbing lanes, gore areas, and all available shoulder widths shall be open to traffic during this time period.**

**"S" = Shoulders are allowed to be closed = all available travel lanes, including exit only lanes, climbing lanes, and gore areas shall be open to traffic during this time period.**

**"1" or "2" or "3" = One, two, or three lane closure is allowed, respectively. Adjacent shoulder(s) and/or gore areas can also be closed as necessary.**

**I-95 On Ramp from Elm Street**

Monday through Friday between  
6:00 AM and 9:00 AM & between  
3:00PM and 6:00 PM

During the allowable hours, the I-95 Northbound on Ramp from Elm Street can be closed and traffic detoured as shown in the contract plans for work of a restrictive nature on I-95 Northbound.

**South State Street & Lafayette Street (one-way streets)**

No restrictions

**Myrtle Avenue**

4:00 PM to 7:00 PM Daily

**All Other Roadways**

Monday through Friday between  
6:00 AM and 9:00 AM & between  
3:00PM and 6:00 PM

**Additional Lane Closure Restrictions**

It is anticipated that work on adjacent projects will be ongoing simultaneously with this project. The Contractor shall be aware of those projects and anticipate that coordination will be required to maintain proper traffic flow at all times on all project roadways, in a manner consistent with these specifications and acceptable to the Engineer.

The Contractor will not be allowed to perform any work that will interfere with traffic operations on a roadway when traffic operations are being restricted on that same roadway, unless there is at least a one mile clear area length where the entire roadway is open to traffic or the closures have been coordinated and are acceptable to the Engineer. The one mile clear area length shall be measured from the end of the first work area to the beginning of the signing pattern for the next work area.

### **Contractor Requirements for Work Affecting the Railroad**

1. In general, unless otherwise authorized by the Railroad, the Contractor's construction activities and operations directly over and/or adjacent to the operating railroad right-of-way can be performed only during the following track outage periods shown below.

<u>Outage Detail</u>	<u>Track</u>	<u>Time</u>	<u>Days</u>
CP234-CP235	Track#5	0150 – 0445	Monday thru Friday
CP234-CP235	Track#5	0150 – 0530	Saturday and Sunday
CP234-CP235	Track#3	0035 – 0515	Monday thru Friday
CP234-CP235	Track#3	0035 – 0630	Saturday and Sunday
CP234-CP235	Track#1	0001 – 0515	Monday thru Friday
CP234-CP235	Track#1	0001 -- 0630	Saturday and Sunday
CP234-CP240	Track#4	0035 – 0515	Monday thru Friday
CP234-CP240	Track#4	0035 – 0630	Saturday and Sunday
CP234-CP240	Track#2	0035 – 0515	Monday thru Friday
CP234-CP240	Track#2	0035 – 0630	Saturday and Sunday
CP234-CP235	Track#6	1000 – 1400	Monday thru Sunday
CP234-CP235	Track#6	2200 – 0700	Friday and Saturday

**Please note that two tracks Track#3 &1 or Track#4 &2 will be available for off-peak night outages. Also, time shall be allowed for energizing and de-energizing power facilities from above track outage window per Article 1.05.06, sub-article 1 (e) (3).**



The contractor will receive an optional of 3 weekend outages for Track#5. Metro-North will provide bussing service in lieu of train service for those requested weekends that contractor can receive weekend outages. If the contractor chooses to do so, he shall notify the weekends he needs an outage to Metro-North.

NOTES:

- a. The above outages are not guaranteed by Metro-North Railroad at all times.
  - b. The Contractor's plan for demolition, erection, and any operation adjacent to or within the Railroad Right of Way shall be submitted to the Engineer for Railroad approval, prior to start of work.
  - c. No full track and/or power outages will be permitted on weekends either immediately before or after major holidays, nor any weekend between Thanksgiving and New Year's day.
  - d. The track outage periods shown above are the times that the track(s) may be taken out of train service. Refer to Section 1.05.06(1)(e)(3) for additional restrictions regarding power outages requiring de-energizing, grounding and re-energizing of the wires.
2. All work involving rail, ties, and other track components on active tracks, unless specifically designated otherwise within the Contract, will be performed by Railroad employees. The Contractor may not remove abandoned (out of service) track unless given prior written approval from the Railroad and the Engineer.
  3. The Contractor shall assume that the wires and rails of the Railroad will be energized at all times.

## **SECTION 4.06 BITUMINOUS CONCRETE**

Section 4.06 is being deleted in its entirety and replaced with the following:

### **4.06.01—Description**

### **4.06.02—Materials**

### **4.06.03—Construction Methods**

- 1. Material Documentation**
- 2. Transportation of Mixture**
- 3. Paving Equipment**
- 4. Test Section**
- 5. Transitions for Roadway Surface**
- 6. Spreading and Finishing of Mixture**
- 7. Longitudinal Joint Construction Methods**
- 8. Contractor Quality Control (QC) Requirements**
- 9. Temperature and Seasonal Requirements**
- 10. Field Density**
- 11. Acceptance Sampling and Testing**
- 12. Density Dispute Resolution Process**
- 13. Corrective Work Procedure**
- 14. Protection of the Work**
- 15. Cut Bituminous Concrete Pavement**

### **4.06.04—Method of Measurement**

### **4.06.05—Basis of Payment**

**4.06.01—Description:** Work under this Section shall include the production, delivery, placement and compaction of a uniform textured, non-segregated, smooth bituminous concrete pavement to the grade and cross section shown on the plans.

The following terms as used in this specification are defined as:

**Bituminous Concrete:** A composite material consisting of prescribed amounts of asphalt binder and aggregates. Asphalt binder may also contain additives engineered to modify specific properties and/or behavior of the composite material. References to bituminous concrete apply to all of its forms, such as those identified as hot-mix asphalt (HMA) or polymer-modified asphalt (PMA).

**Bituminous Concrete Plant (Plant):** A structure where aggregates and asphalt binder are combined in a controlled fashion into a bituminous concrete mixture suitable for forming pavements and other paved surfaces.

**Course:** A continuous layer (a lift or multiple lifts) of the same bituminous concrete mixture placed as part of the pavement structure.

**Density Lot:** The total tonnage of all bituminous concrete placed in a single lift which are:

PWL density lots = When the project total estimated quantity per mixture is larger than 3,500 tons

Simple Average density lots = When the project total estimated quantity per mixture is 3,500 tons or less

**Disintegration:** Erosion or fragmentation of the pavement surface which can be described as

polishing, weathering-oxidizing, scaling, spalling, raveling, or formation of potholes.

Dispute Resolution: A procedure used to resolve conflicts between the Engineer and the Contractor's results that may affect payment.

Hot Mix Asphalt (HMA): A bituminous concrete mixture typically produced at 325°F.

Job Mix Formula (JMF): A recommended aggregate gradation and asphalt binder content to achieve the required mixture properties.

Lift: An application of a bituminous concrete mixture placed and compacted to a specified thickness in a single paver pass.

Percent Within Limits (PWL): The percentage of the lot falling between the Upper Specification Limit (USL) and the Lower Specification Limit (LSL).

Polymer Modified Asphalt (PMA): A bituminous concrete mixture containing a polymer-modified asphalt binder and using a qualified warm mix technology.

Production Lot: The total tonnage of a bituminous concrete mixture from a single source that may receive an adjustment.

Production Sub Lot: Portion of the production lot typically represented by a single sample.

Quality Assurance (QA): All those planned and systematic actions necessary to provide CTDOT the confidence that a Contractor will perform the work as specified in the Contract.

Quality Control (QC): The sum total of activities performed by the vendor (Producer, Manufacturer, and Contractor) to ensure that a product meets contract specification requirements.

Superpave: A bituminous concrete mix design used in mixtures designated as "S\*" Where "S" indicates Superpave and \* indicates the sieve related to the nominal maximum aggregate size of the mix.

Segregation: A non-uniform distribution of a bituminous concrete mixture in terms of gradation, temperature, or volumetric properties.

Warm Mix Asphalt (WMA) Technology: A qualified additive or technology that may be used to produce a bituminous concrete at reduced temperatures and/or increase workability of the mixture.

**4.06.02—Materials:** All materials shall meet the requirements of Section M.04.

**1. Materials Supply:** The bituminous concrete mixture must be from one source of supply and originate from one Plant unless authorized by the Engineer.

**2. Recycled Materials:** Reclaimed Asphalt Pavement (RAP), Crushed Recycled Container Glass (CRCG), Recycled Asphalt Shingles (RAS), or crumb rubber (CR) from recycled tires may be incorporated in bituminous concrete mixtures in accordance with Project Specifications.

**4.06.03—Construction Methods**

**1. Material Documentation:** All vendors producing bituminous concrete must have Plants with automated vehicle-weighting scales, storage scales, and material feeds capable of producing a delivery ticket containing the information below.

- a. State of Connecticut printed on ticket.
- b. Name of Producer, identification of Plant, and specific storage silo if used.
- c. Date and time.
- d. Mixture Designation, mix type and level. Curb mixtures for machine-placed curbing must state "curb mix only."

- e. If WMA Technology is used, “-W” must be listed following the mixture designation.
- f. Net weight of mixture loaded into the vehicle. (When RAP and/or RAS is used, the moisture content shall be excluded from mixture net weight.)
- g. Gross weight (equal to the net weight plus the tare weight or the loaded scale weight).
- h. Tare weight of vehicle (daily scale weight of the empty vehicle).
- i. Project number, purchase order number, name of Contractor (if Contractor other than Producer).
- j. Vehicle number - unique means of identification of vehicle.
- k. For Batch Plants: individual aggregate, recycled materials, and virgin asphalt max/target/min weights when silos are not used.
- l. For every mixture designation: the running daily and project total delivered and sequential load number.

The net weight of mixture loaded into the vehicle must be equal to the cumulative measured weights of its components.

The Contractor must notify the Engineer immediately if, during production, there is a malfunction of the weight recording system in the automated Plant. Manually written tickets containing all required information will be allowed for no more than 1 hour.

The State reserves the right to have an Inspector present to monitor batching and/or weighing operations.

**2. Transportation of Mixture:** The mixture shall be transported in vehicles that are clean of all foreign material, excessive coating or cleaning agents, and that have no gaps through which material might spill. Any material spilled during the loading or transportation process shall be quantified by re-weighing the vehicle. The Contractor shall load vehicles uniformly so that segregation is minimized. Loaded vehicles shall be tightly covered with waterproof covers acceptable to the Engineer. Mesh covers are prohibited. The cover must minimize air infiltration. Vehicles found not to be in conformance shall not be loaded

Vehicles with loads of bituminous concrete being delivered to State projects must not exceed the statutory or permitted load limits referred to as gross vehicle weight (GVW). The Contractor shall furnish a list and allowable weights of all vehicles transporting mixture. The State reserves the right to check the gross and tare weight of any vehicle. If the gross or tare weight varies from that shown on the delivery ticket by more than 0.4%, the Engineer will recalculate the net weight. The Contractor shall correct the discrepancy to the satisfaction of the Engineer.

If a vehicle delivers mixture to the Project and the delivery ticket indicates that the vehicle is overweight, the load may not be rejected but a “Measured Weight Adjustment” will be taken in accordance with Article 4.06.04.

Vehicle body coating and cleaning agents must not have a deleterious effect on the mixture. The use of solvents or fuel oil, in any concentration, is prohibited for the coating of vehicle bodies.

For each delivery, the Engineer shall be provided a clear, legible copy of the delivery ticket.

**3. Paving Equipment:** The Contractor shall have the necessary paving and compaction equipment at the Project Site to perform the work. All equipment shall be in good working order and any equipment that is worn, defective, or inadequate for performance of the work shall be repaired or replaced by the Contractor to the satisfaction of the Engineer. During the paving operation, the use of solvents or fuel oil, in any concentration, is strictly prohibited as a release agent or cleaner on any paving equipment (i.e., rollers, pavers, transfer devices, etc.).

Refueling or cleaning of equipment is prohibited in any location on the Project where fuel or solvents might come in contact with paved areas or areas to be paved. Solvents used in cleaning mechanical equipment or hand tools shall be stored clear of areas paved or to be paved. Before any such equipment and tools are cleaned, they shall be moved off of areas paved or to be paved.

**Pavers:** Each paver shall have a receiving hopper with sufficient capacity to provide for a uniform spreading operation and a distribution system that places the mix uniformly, without segregation. The paver shall be equipped with and use a vibratory screed system with heaters or burners. The screed system shall be capable of producing a finished surface of the required evenness and texture without tearing, shoving, or gouging the mixture. Pavers with extendible screed units as part of the system shall have auger extensions and tunnel extenders as necessary. Automatic screed controls for grade and slope shall be used at all times unless otherwise authorized by the Engineer. The controls shall automatically adjust the screed to compensate for irregularities in the preceding course or existing base. The controls shall maintain the proper transverse slope and be readily adjustable, and shall operate from a fixed or moving reference such as a grade wire or floating beam (minimum length 20 feet).

**Rollers:** All rollers shall be self-propelled and designed for compaction of bituminous concrete. Roller types shall include steel wheeled, pneumatic, or a combination thereof. Rollers that operate in a dynamic mode shall have drums that use a vibratory or oscillatory system or combination. Vibratory rollers shall be equipped with indicators for amplitude, frequency, and speed settings/readouts to measure the impacts per foot during the compaction process. Oscillatory rollers shall be equipped with frequency indicators. Rollers can operate in the dynamic mode using the oscillatory system on concrete structures such as bridges and catch basins if at the lowest frequency setting.

Pneumatic tire rollers shall be equipped with wide-tread compaction tires capable of exerting an average contact pressure from 60 to 90 psi uniformly over the surface. The Contractor shall furnish documentation to the Engineer regarding tire size, pressure and loading to confirm that the proper contact pressure is being developed and that the loading and contact pressure are uniform for all wheels.

**Lighting:** For paving operations which will be performed during hours of darkness the paving equipment shall be equipped with lighting fixtures as described below or with an approved equal. Lighting shall minimize glare to passing traffic. The lighting options and minimum number of fixtures are listed in Tables 4.06-1 and 4.06-2.

**TABLE 4.06-1: Minimum Paver lighting**

<b>Option</b>	<b>Fixture Configuration</b>	<b>Fixture Quantity</b>	<b>Requirement</b>
1	Type A	3	Mount over screed area
	Type B (narrow) or Type C (spot)	2	Aim to auger and guideline
	Type B (wide) or Type C (flood)	2	Aim 25feet behind paving machine
2	Type D Balloon	2	Mount over screed area

**TABLE 4.06-2: Minimum Roller Lighting**

Option	Fixture Configuration	Fixture Quantity	Requirement
1	Type B (wide)	2	Aim 50 feet in front of and behind roller
	Type B (narrow)	2	Aim 100 feet in front of and behind roller
2	Type C (flood)	2	Aim 50 feet in front of and behind roller
	Type C (spot)	2	Aim 100 feet in front of and behind roller
3	Type D Balloon	1	Mount above the roller

\*All fixtures shall be mounted above the roller.

Type A: Fluorescent fixture shall be heavy duty industrial type. Each fixture shall have a minimum output of 8,000 lumens. The fixtures shall be mounted horizontally and be designed for continuous row installation.

Type B: Each floodlight fixture shall have a minimum output of 18,000 lumens.

Type C: Each fixture shall have a minimum output of 19,000 lumens.

Type D: Balloon light – each balloon light fixture shall have minimum output of 50,000 lumens and emit light equally in all directions.

**Material Transfer Vehicle (MTV):** A MTV shall be used when placing bituminous concrete surface course (a lift or multiple lifts) as indicated in the Contract except as noted on the plans or as directed by the Engineer. In addition, continuous paving lengths of less than 500 feet may not require the use of a MTV as determined by the Engineer.

The MTV must be a vehicle specifically designed for the purpose of delivering the bituminous concrete mixture from the delivery vehicle to the paver. The MTV must continuously remix the bituminous concrete mixture throughout the placement process.

The use of a MTV will be subject to the requirements stated in Article 1.07.05 Load Restrictions. The Engineer may limit the use of the vehicle if it is determined that the use of the MTV may damage highway components, utilities, or bridges. The Contractor shall submit to the Engineer at time of pre-construction the following information:

1. The make and model of the MTV.
2. The individual axle weights and axle spacing for each piece of paving equipment (haul vehicle, MTV and paver).
3. A working drawing showing the axle spacing in combination with all pieces of equipment that will comprise the paving echelon.

**4. Test Section:** The Engineer may require the Contractor to place a test section whenever the requirements of this specification or Section M.04 are not met.

The Contractor shall submit the quantity of mixture to be placed and the location of the test section for review and approval by the Engineer. The same equipment used in the construction of a passing test section shall be used throughout production.

If a test section fails to meet specifications, the Contractor shall stop production, make necessary adjustments to the job mix formula, Plant operations, or procedures for placement and compaction. The Contractor shall construct test sections, as allowed by the Engineer, until all the required specifications are met. All test sections shall also be subject to removal as set forth in Article 1.06.04.

**5. Transitions for Roadway Surface:** Transitions shall be formed at any point on the roadway where the pavement surface deviates, vertically, from the uniform longitudinal profile as specified on the plans. Whether formed by milling or by bituminous concrete mixture, all transition lengths shall meet the criteria below unless otherwise specified.

Permanent Transitions: Defined as any gradual change in pavement elevation that remains as a permanent part of the work.

A transition shall be constructed no closer than 75 feet from either side of a bridge expansion joint or parapet. All permanent transitions, leading and trailing ends shall meet the following length requirements:

Posted Speed Limit	Permanent Transition Length Required
> 35 mph	30 feet per inch of elevation change
35 mph or less	15 feet per inch of elevation change

In areas where it is impractical to use the above-described permanent transition lengths, the use of a shorter permanent transition length may be permitted when approved by the Engineer.

Temporary Transitions: Defined as a transition that does not remain a permanent part of the work.

All temporary transitions shall meet the following length requirements:

Posted Speed Limit	Temporary Transition Length Required
> 50 mph	Leading Transition: 15 feet per inch of vertical change (thickness) Trailing Transition: 6 feet per inch of vertical change (thickness)
40, 45 or 50 mph	Leading and Trailing: 4 feet per inch of vertical change (thickness)
35 mph or less	Leading and Trailing: 3 feet per inch of vertical change (thickness)

**Note:** Any temporary transition to be in place over the winter shutdown period or during extended periods of inactivity (more than 14 calendar days) shall meet the greater than 50 mph requirements shown above.

**6. Spreading and Finishing of Mixture:** Prior to the placement of the mixture, the underlying base course shall be brought to the plan grade and cross section within the allowable tolerance.

Immediately before placing a bituminous concrete lift, a uniform coating of tack coat shall be applied to all existing underlying pavement surfaces and on the exposed surface of a wedge joint. Such surfaces shall be clean and dry. Sweeping or other means acceptable to the Engineer shall be used.

The mixture shall not be placed whenever the surface is wet or frozen.

Tack Coat Application: The tack coat shall be applied by a pressurized spray system that results in uniform overlapping coverage at an application rate of 0.03 to 0.05 gal./s.y. for a non-milled surface and an application rate of 0.05 to 0.07 gal./s.y. for a milled surface. For areas

where both milled and un-milled surfaces occur, the tack coat shall be an application rate of 0.03 to 0.05 gal /s.y. The Engineer must approve the equipment and the method of measurement prior to use. The material for tack coat shall be heated to 160°F ± 10°F and shall not be further diluted.

Tack coat shall be allowed sufficient time to break prior to any paving equipment or haul vehicles driving on it.

The Contractor may request to omit the tack coat application between bituminous concrete layers that have not been exposed to traffic and are placed during the same work shift. Requests to omit tack coat application on the upper and lower surfaces of a wedge joint will not be considered.

**Placement:** The mixture shall be placed and compacted to provide a smooth, dense surface with a uniform texture and no segregation at the specified thickness and dimensions indicated in the plans and specifications.

When unforeseen weather conditions prevent further placement of the mixture, the Engineer is not obligated to accept or place the bituminous concrete mixture that is in transit from the Plant.

In advance of paving, traffic control requirements shall be set up, maintained throughout placement, and shall not be removed until all associated work including density testing is completed.

The mixture temperature will be verified by means of a probe or infrared type of thermometer. The placement temperature range shall be listed in the quality control plan (QCP) for placement and meet the requirements of Table M.04.03-4. Any HMA material that falls outside the specified temperature range as measured by a probe thermometer may be rejected.

The Contractor shall inspect the newly placed pavement for defects in mixture or placement before rolling is started. Any deviation from standard crown or section shall be immediately remedied by placing additional mixture or removing surplus mixture. Such defects shall be corrected to the satisfaction of the Engineer.

Where it is impracticable due to physical limitations to operate the paving equipment, the Engineer may permit the use of other methods or equipment. Where hand spreading is permitted, the mixture shall be placed by means of suitable shovels and other tools, and in a uniformly loose layer at a thickness that will result in a completed pavement meeting the designed grade and elevation.

**Placement Tolerances:** Each lift of bituminous concrete placed at a specified thickness shall meet the following requirements for thickness and area. Any pavement exceeding these limits shall be subject to an adjustment or removal. Lift tolerances will not relieve the Contractor from meeting the final designed grade. Lifts of specified non-uniform thickness, i.e. wedge or shim course, shall not be subject to thickness and area adjustments.

- a) Thickness: Where the average thickness of the lift exceeds that shown on the plans beyond the tolerances shown in Table 4.06-3, the Engineer will calculate the thickness adjustment in accordance with Article 4.06.04.

**TABLE 4.06-3: Thickness Tolerances**

Mixture Designation	Lift Tolerance
S1	+/- 3/8 inch
S0.25, S0.375, S0.5	+/- 1/4 inch

Where the thickness of the lift of mixture is less than that shown on the plans beyond the



tolerances shown in Table 4.06-3, the Contractor, with the approval of the Engineer, shall take corrective action in accordance with this Section.

- b) Area: Where the width of the lift exceeds that shown on the plans by more than the specified thickness, the Engineer will calculate the area adjustment in Article 4.06.04.
- c) Delivered Weight of Mixture: When the delivery ticket shows that the truck exceeds the allowable gross weight for the vehicle type, the Engineer will calculate the weight adjustment in accordance with Article 4.06.04.

**Transverse Joints:** All transverse joints shall be formed by saw-cutting to expose the full thickness of the lift. Tack coat shall be applied to the sawn face immediately prior to additional mixture being placed.

**Compaction:** The Contractor shall compact the mixture to meet the density requirements as stated in Article 4.06.04 and eliminate all roller marks without displacement, shoving cracking, or aggregate breakage.

When placing a lift with a specified thickness less than 1 1/2 inches, or a wedge course, the Contractor shall provide a minimum rolling pattern as determined by the development of a compaction curve. The procedure to be used shall be documented in the Contractor's QCP for placement and demonstrated on the first day of placement.

The use of the vibratory system on concrete structures is prohibited. When approved by the Engineer, the Contractor may operate a roller using an oscillatory system at the lowest frequency setting.

If the Engineer determines that the use of compaction equipment in the dynamic mode may damage highway components, utilities or adjacent property, the Contractor shall provide alternate compaction equipment.

Rollers operating in the dynamic mode shall be shut off when changing directions.

These allowances will not relieve the Contractor from meeting pavement compaction requirements.

**Surface Requirements:**

Each lift of the surface course shall not vary more than 1/4 inch from a Contractor-supplied 10 foot straightedge. For all other lifts of bituminous concrete, the tolerance shall be 3/8 inch. Such tolerance will apply to all paved areas.

Any surface that exceeds these tolerances shall be corrected by the Contractor at its own expense.

**7. Longitudinal Joint Construction Methods:** The Contractor shall use Method I - Notched Wedge Joint (see Figure 4.06-1) when constructing longitudinal joints where lift thicknesses are 1 1/2 inches to 3 inches. S1.0 mixtures shall be excluded from using Method I. Method II - Butt Joint (see Figure 4.06-2) shall be used for lifts less than 1 1/2 inches or greater than 3 inches. Each longitudinal joint shall maintain a consistent offset from the centerline of the roadway along its entire length. The difference in elevation between the two faces of any completed longitudinal joint shall not exceed 1/4 inch at any location.

**Method I - Notched Wedge Joint:**

A notched wedge joint shall be constructed as shown in Figure 4.06-1 using a device that is attached to the paver screed and is capable of independently adjusting the top and bottom vertical notches. The device shall have an integrated vibratory system. The top vertical notch must be located at the centerline or lane line in the final lift. The requirement for paving full width "curb to curb" as described in Method II may be waived if addressed in the QC plan and approved by

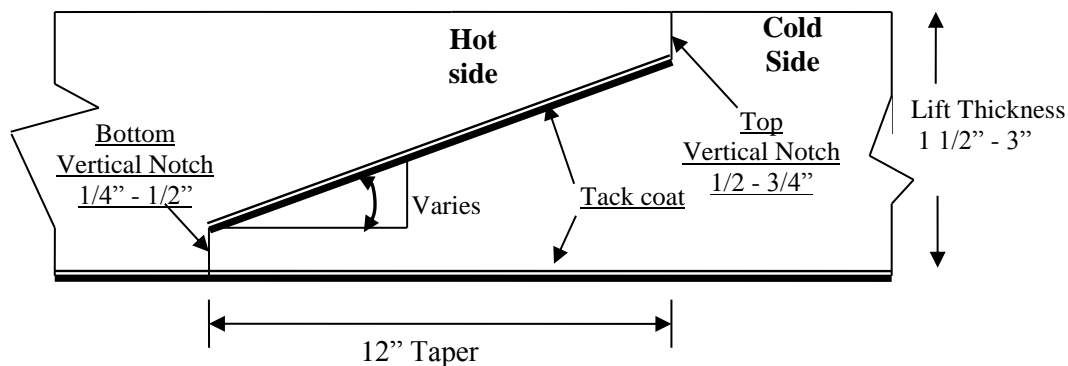
the Engineer.

The taper portion of the wedge joint shall be evenly compacted using equipment other than the paver or notch wedge joint device. The compaction device shall be the same width as the taper and not reduce the angle of the wedge or ravel the top notch of the joint during compaction.

When placed on paved surfaces, the area below the sloped section of the joint shall be treated with tack coat. The top surface of the sloped section of the joint shall be treated with tack coat prior to placing the completing pass.

The taper portion of the wedge joint shall not be exposed to traffic for more than 5 calendar days.

**Figure 4.06-1: Notched Wedge Joint (Not to Scale)**



Any exposed wedge joint must be located to allow for the free draining of water from the road surface.

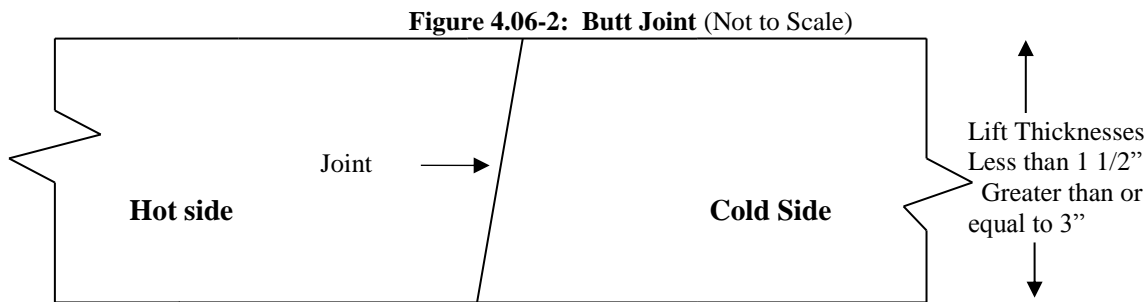
The Engineer reserves the right to define the paving limits when using a wedge joint that will be exposed to traffic.

If Method I cannot be used on those lifts which are 1 ½ inches to 3 inches, Method III may be substituted according to the requirements below for “Method III - Butt Joint with Hot Poured Rubberized Asphalt Treatment.”

**Method II - Butt Joint:**

When adjoining passes are placed, the Contractor shall use the end gate to create a near vertical edge (refer to Figure 4.06-2). The completing pass (hot side) shall have sufficient mixture so that the compacted thickness is not less than the previous pass (cold side). During placement of multiple lifts, the longitudinal joint shall be constructed in such a manner that it is located at least 6 inch from the joint in the lift immediately below. The joint in the final lift shall be at the centerline or at lane lines. The end gate on the paver should be set so there is an overlap onto the cold side of the joint.

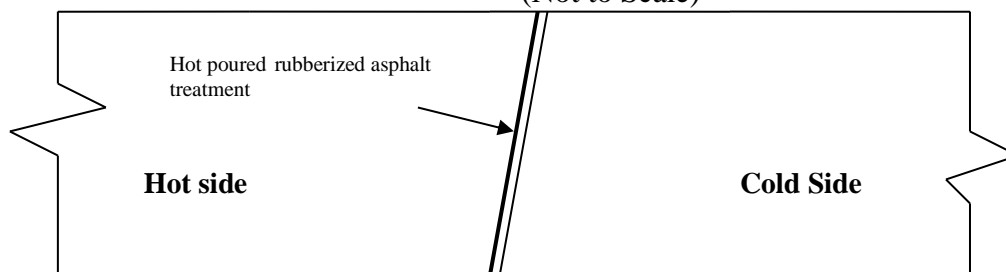
The Contractor shall not allow any butt joint to be incomplete at the end of a work shift unless otherwise allowed by the Engineer. When using this method, the Contractor is not allowed to leave a vertical edge exposed at the end of a work shift and must complete paving of the roadway full width “curb to curb.”



**Method III - Butt Joint with Hot Poured Rubberized Asphalt Treatment:**

If Method I cannot be used due to physical constraints in certain limited locations, the Contractor may submit a request in writing for approval by the Engineer to use Method III as a substitution in those locations. There shall be no additional measurement or payment made when Method III is substituted for Method I. When required by the Contract or approved by the Engineer, Method III (see Figure 4.06-3) shall be used.

**Figure 4.06-3: Butt Joint with Hot Poured Rubberized Asphalt Treatment**  
(Not to Scale)



All of the requirements of Method II must be met with Method III. In addition, the longitudinal vertical edge must be treated with a rubberized joint seal material meeting the requirements of ASTM D6690, Type 2. The joint sealant shall be placed on the face of the “cold side” of the butt joint as shown above prior to placing the “hot side” of the butt joint. The joint seal material shall be applied in accordance with the manufacturer’s recommendation so as to provide a uniform coverage and avoid excess bleeding onto the newly placed pavement.

**8. Contractor Quality Control (QC) Requirements:** The Contractor shall be responsible for maintaining adequate quality control procedures throughout the production and placement operations. Therefore, the Contractor must ensure that the materials, mixture, and work provided by Subcontractors, Suppliers, and Producers also meet Contract specification requirements.

This effort must be documented in Quality Control Plans (QCP) and must address the actions, inspection, or sampling and testing necessary to keep the production and placement operations in control, to determine when an operation has gone out of control and to respond to correct the situation in a timely fashion.

The Standard QCP for production shall consist of the quality control program specific to the production facility.

There are 3 components to the QCP for placement: a Standard QCP, a Project Summary Sheet

that details Project-specific information, and, if applicable, a separate Extended Season Paving Plan as required in 4.06.03-9 “Temperature and Seasonal Requirements.”

The Standard QCP for both production and placement shall be submitted to the Department for approval each calendar year and at a minimum of 30 days prior to production or placement.

Production or placement shall not occur until all QCP components have been approved by the Engineer.

Each QCP shall include the name and qualifications of a Quality Control Manager (QCM). The QCM shall be responsible for the administration of the QCP, and any modifications that may become necessary.

The QCM shall have the ability to direct all Contractor personnel on the Project during paving operations.

The QCPs shall also include the name and qualifications of any outside testing laboratory performing any QC functions on behalf of the Contractor. The QC Technician performing in-place density testing shall be NETTCP certified as a paving inspector.

Approval of the QCP does not relieve the Contractor of its responsibility to comply with the Project specifications. The Contractor may modify the QCPs as work progresses and must document the changes in writing prior to resuming operations. These changes include but are not limited to changes in quality control procedures or personnel. The Department reserves the right to deny significant changes to the QCPs.

QCP for Production: Refer to M.04.03-1.

QCP for Placement: The Standard QCP, Project Summary Sheet, and Extended Season Paving Plan shall conform to the format provided by the Engineer. The format is available at [http://www.ct.gov/dot/lib/dot/documents/dconstruction/pat/qcp\\_outline\\_hma\\_placement.pdf](http://www.ct.gov/dot/lib/dot/documents/dconstruction/pat/qcp_outline_hma_placement.pdf)

The Contractor shall perform all quality control sampling and testing, provide inspection, and exercise management control to ensure that bituminous concrete placement conforms to the requirements as outlined in its QCP during all phases of the work. The Contractor shall document these activities for each day of placement.

The Contractor shall submit complete field density testing and inspection records to the Engineer within 48 hours in a manner acceptable to the Engineer.

The Contractor may obtain 1 mat core and 1 joint core per day for process control, provided this process is detailed in the QCP. The results of these process control cores shall not be used to dispute the Department’s determinations from the acceptance cores. The Contractor shall submit the location of each process control core to the Engineer for approval prior to taking the core. The core holes shall be filled to the same requirements described in Subarticle 4.06.03-10.

**9. Temperature and Seasonal Requirements:** Paving, including placement of temporary pavements, shall be divided into 2 seasons, “In-Season” and “Extended-Season.” In-Season paving occurs from May 1 to October 14, and Extended Season paving occurs from October 15 to April 30. The following requirements shall apply unless otherwise authorized or directed by the Engineer:

- Mixtures shall not be placed when the air or subbase temperature is less than 40°F regardless of the season.
- Should paving operations be scheduled during the Extended Season, the Contractor must submit an Extended Season Paving Plan for the Project that addresses minimum delivered mix temperature considering WMA, PMA, or other additives; maximum paver speed; enhanced rolling patterns; and the method to balance mixture delivery and placement

operations. Paving during Extended Season shall not commence until the Engineer has approved the plan.

**10. Field Density** The Contractor shall obtain cores for the determination of mat and longitudinal joint density of bituminous concrete pavements. Within five calendar days of placement, mat and joint cores shall be extracted on each lift with a specified thickness of 1 1/2 inches or more. Joint cores shall not be extracted on HMA S1.0 lifts.

The Contractor shall extract cores from random locations determined by the Engineer in accordance with ASTM D3665. Four (4) or six (6) inch diameter cores shall be extracted for S0.25, S0.375 and S0.5 mixtures; 6 inch diameter cores shall be required for S1.0 mixtures. The Contractor shall coordinate with the Engineer to witness the extraction, labeling of cores, and filling of the core holes.

Each lift will be separated into lots as follows:

- a. **Simple Average Density Lots:** For total estimated quantities below 2,000 tons, the lift will be evaluated in one lot which will include the total paved tonnage of the lift and all longitudinal joints between the curb lines.  
For total estimated quantities between 2,000 and 3,500 tons, the lift will be evaluated in two lots in which each lot will include approximately half of the total tonnage placed for the full paving width of a lift including all longitudinal joints between the curb lines.
- b. **PWL Density Lots:** Mat density lots will include each 3,500 tons of mixture placed within 30 calendar days. Joint density lots will include 14,000 linear feet of constructed joints. Bridge density lots will always be analyzed using simple average lot methodology.
- c. **Partial Density Lot (For PWL only):** A mat density lot with less than 3,500 tons or a joint density lot with less than 14,000 linear feet due to:
  - completion of the course; or
  - a lot spanning 30 calendar days.

Prior to paving, the type and number of lot(s) will be determined by the Engineer.

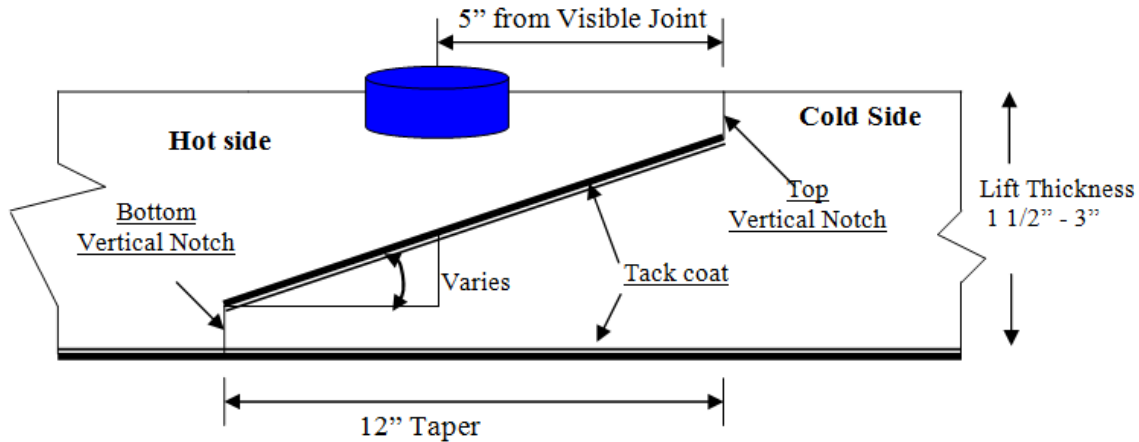
Noncontiguous areas such as highway ramps may be combined to create one lot.

After the lift has been compacted and cooled, the Contractor shall cut cores to a depth equal to or greater than the lift thickness and shall remove them without damaging the lift(s) to be tested. Any core that is damaged or obviously defective while being obtained will be replaced with a new core from a location within 2 feet measured in a longitudinal direction.

A mat core shall not be located any closer than 1 foot from the edge of a paver pass. If a random number locates a core less than 1 foot from any edge, the location will be adjusted by the Engineer so that the outer edge of the core is 1 foot from the edge of the paver pass.

Method I, Notched Wedge Joint cores shall be taken so that the center of the core is 5 inches from the visible joint on the hot mat side (Figure 4.06-4).

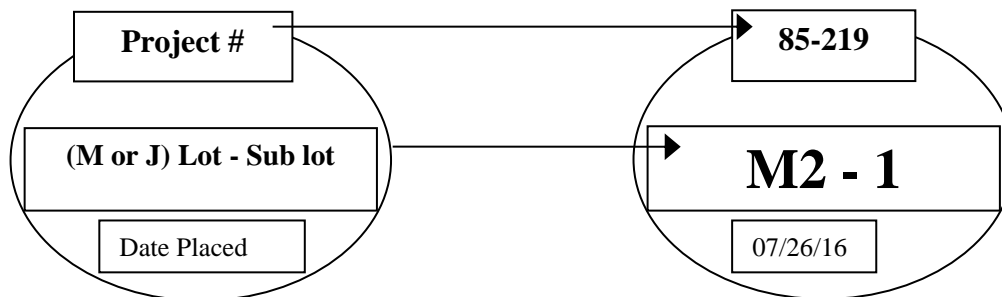
**Figure 4.06-4: Notched Wedge Joint Cores (Not to Scale)**



When Method II or Method III Butt Joint is used, cores shall be taken from the hot side so the edge of the core is within 1 inch of the longitudinal joint.

The cores shall be labeled by the Contractor with the Project number, date placed, lot number, and sub-lot number. The core's label shall include "M" for a mat core and "J" for a joint core. For example, a mat core from the first lot and the first sub-lot shall be labeled with "M1 - 1." A mat core from the second lot and first sub-lot shall be labeled "M2-1" (see Figure 4.06-5). The Engineer shall fill out a MAT-109 to accompany the cores. The Contractor shall deliver the cores and MAT-109 to the Department's Central Lab. The Contractor shall use a container approved by the Engineer. The container shall have a lid capable of being locked shut and tamper proof. The Contractor shall use foam, bubble wrap, or another suitable material to prevent the cores from being damaged during handling and transportation. Once the cores and MAT-109 are in the container the Engineer will secure the lid using security seals at the removable hinges(s) and at the lid opening(s). The security seals' identification number must be documented on the MAT-109. All sealed containers shall be delivered to the Department's Central Lab within two working days from time of extraction. Central Lab personnel will break the security seal and take possession of the cores.

**Figure 4.06-5: Labeling of Cores**



Each core hole shall be filled within 4 hours upon core extraction. Prior to being filled, the hole shall be prepared by removing any free water and applying tack coat using a brush or other

means to uniformly cover the cut surface. The core hole shall be filled using a bituminous concrete mixture at a minimum temperature of 240°F containing the same or smaller nominal maximum aggregate size and compacted with a hand compactor or other mechanical means to the maximum compaction possible. The bituminous concrete shall be compacted to 1/8 inch above the finished pavement.

**Simple Average Density Lots:**

A standard simple average density lot is the quantity of material placed within the defined area excluding any bridge decks.

A combo simple average density lot is the quantity of material placed within the defined area including bridge decks less than or equal to 500 feet long.

A bridge simple average density lot is the quantity of material placed on a bridge deck longer than 500 feet.

The number of cores per lot shall be determined in accordance with Table 4.06-4. If a randomly selected mat or joint core location is on a bridge deck, the core is to be obtained on the bridge deck in addition to the core(s) required on the bridge deck.

The number of cores per lot shall be determined in accordance with Table 4.06-5. Multiple bridge decks can be combined into one lot if the paving and underlying conditions are comparable. If multiple bridge decks are combined into a single bridge lot, at least one mat and joint core shall be obtained on each bridge.

The longitudinal locations of mat cores within a standard, combo, or bridge lot containing multiple paving passes will be determined using the combined length of the paving passes within the lot.

**TABLE 4.06-4: Number of Cores per Lot (Simple Average)**

Lot Type	No. of Mat Cores		No. of Joint Cores	
Standard Lot < 500 Tons	3		3	
Standard Lot ≥ 500 Tons	4		4	
Combo Lot < 500 Tons	2 plus	1 per bridge (≤ 300')	2 plus	1 per bridge (≤ 300')
Combo Lot ≥ 500 Tons <sup>(1)</sup>	4 plus	2 per bridge (301' – 500')	4 plus	2 per bridge (301' – 500')

**TABLE 4.06-5: Number of Core per Bridge Density Lot (Simple Average)**

Length of Bridge(s) (Feet)	Minimum No. of Mat Cores	Minimum No. of Joint Cores
< 500	2	2
501 – 1,500	3	3
1,501 – 2,500	4	4
2,501 and greater	5	5

**PWL Density Lots:**

A PWL mat density lot is 3,500 tons of material placed within the defined area excluding any bridges. One mat core will be obtained per every 500 tons placed.

A PWL joint density lot is 14,000 linear feet of longitudinal joint excluding any joints on bridge decks. One joint core will be obtained per every 2,000 linear feet of joint.

Bridge density lots will always be analyzed as using the simple average lot methodology. The number of cores per lot shall be determined in accordance with Table 4.06-5. Multiple bridge decks can be combined into one lot if the paving and underlying conditions are comparable. If multiple bridge decks are combined into a single bridge lot, at least one mat and joint core shall be obtained on each bridge.

**11. Acceptance Sampling and Testing:** Sampling shall be performed in accordance with ASTM D3665 or a statistically-based procedure of stratified random sampling approved by the Engineer.

**Plant Material Acceptance:** The Contractor shall provide the required sampling and testing during all phases of the work in accordance with M.04. The Department will verify the Contractor's acceptance test results. Should any test results exceed the specified tolerances in the Department's current QA Program for Materials, the Contractor's test results for a subject lot or sub lot may be replaced with the Department's results for the purpose of calculating adjustments. The verification procedure is included in the Department's current QA Program for Materials.

**Density Acceptance:** The Engineer will perform all acceptance testing in accordance with AASHTO T 331. The density of each core will be determined using the daily production's average maximum theoretical specific gravity (Gmm) established during the testing of the parent material at the Plant. When there was no testing of the parent material or any Gmm exceeds the specified tolerances in the Department's current QA Program for Materials, the Engineer will determine the maximum theoretical density value to be used for density calculations.

**12. Density Dispute Resolution Process:** The Contractor and Engineer will work in partnership to avoid potential conflicts and to resolve any differences that may arise during quality control or acceptance testing for density. Both parties will review their sampling and testing procedures and results and share their findings. If the Contractor disputes the Engineer's test results, the Contractor must submit in writing a request to initiate the Dispute Resolution Process within five calendar days of the notification of the test results. No request for dispute resolution will be allowed unless the Contractor provides quality control results from samples taken prior to and after finish rolling, and within the timeframe described in 4.06.03-8 supporting its position. No request for dispute resolution will be allowed for a density lot in which any core was not taken within the required 5 calendar days of placement. Should the dispute not be resolved through evaluation of existing testing data or procedures, the Engineer may authorize the Contractor to obtain a new core or set of core samples per disputed lot. The core samples must be extracted no later than seven calendar days from the date of the Engineer's authorization. All such core samples shall be extracted and the core hole filled using the procedure outlined in 4.06.03-10.

a) **Simple Average Lots:** The Contractor may only dispute any simple average lot that is adjusted at or below 95 percent payment. The number and location (mat, joint, or structure) of the cores taken for dispute resolution must reflect the number and location of the original cores. The location of each core shall be randomly located within the respective original sub lot. The dispute resolution results shall be combined with the original results and averaged for determining the final in-place density value.

b) **PWL Lots:** The Contractor may dispute any PWL subplot when the PWL falls below 50%



calculated in accordance with section 4.06.04.2.b. An additional random core in the subplot may be taken to validate the accuracy of the core in question. The Department will verify the additional core test result and may average the original test result with the additional core result for purpose of calculating adjustments.

### **13. Corrective Work Procedure:**

If pavement placed by the Contractor does not meet the specifications, and the Engineer requires its replacement or correction, the Contractor shall:

- a) Propose a corrective procedure to the Engineer for review and approval prior to any corrective work commencing. The proposal shall include:
  - Limits of pavement to be replaced or corrected, indicating stationing or other landmarks that are readily distinguishable.
  - Proposed work schedule.
  - Construction method and sequence of operations.
  - Methods of maintenance and protection of traffic.
  - Material sources.
  - Names and telephone numbers of supervising personnel.
- b) Any corrective courses placed as the final wearing surface shall match the specified lift thickness after completion.

**14. Protection of the Work:** The Contractor shall protect all sections of the newly finished pavement from damage that may occur as a result of the Contractor's operations for the duration of the Project.

**15. Cut Bituminous Concrete Pavement:** Work under this item shall consist of making a straight-line cut in the bituminous concrete pavement to the lines delineated on the plans or as directed by the Engineer. The cut shall provide a straight, clean, vertical face with no cracking, tearing or breakage along the cut edge.

### **4.06.04—Method of Measurement:**

**1. HMA S\* or PMA S\*:** Bituminous concrete will be measured for payment as the amount of material in tons placed as determined by the net weight on the delivered tickets and adjusted by area, thickness and weight as follows:

Quantity Adjustments: Adjustments may be applied to the placed bituminous concrete quantities that will be measured for payment using the following formulas:

**Yield Factor** for Adjustment Calculation = 0.0575 tons/SY/inch

**Actual Area (SY)** = [(Measured Length (ft)) x (Avg. of width measurements (ft))] ÷ 9 s.f./SY

**Actual Thickness (t)** = Total tons delivered / [Actual Area (SY) x 0.0575 tons/SY/inch]

- a) Area: If the average width exceeds the allowable tolerance, an adjustment will be made using the following formula. The tolerance for width is equal to the specified thickness (inch) of the lift being placed.

**Quantity Adjusted for Area (T<sub>A</sub>)** = [(L x W<sub>adj</sub>)/9] x (t) x 0.0575 Tons/SY/inch = (-) tons

Where: L = Length (ft)

(t) = Actual thickness (inches)

W<sub>adj</sub> = (Designed width (ft) + tolerance /12) - Measured Width)

- b) Thickness: If the actual average thickness is less than the allowable tolerance, the Contractor shall submit a repair procedure to the Engineer for approval. If the actual thickness exceeds the allowable tolerance, an adjustment will be made using the following formula:

$$\text{Quantity Adjusted for Thickness (T}_T\text{)} = A \times t_{\text{adj}} \times 0.0575 = (-) \text{ tons}$$

Where: A = Area =  $\{[L \times (\text{Design width} + \text{tolerance (lift thickness)/12})] / 9\}$   
 $t_{\text{adj}}$  = Adjusted thickness =  $[(Dt + \text{tolerance}) - \text{Actual thickness}]$   
 Dt = Designed thickness (inches)

- c) Weight: If the quantity of bituminous concrete representing the mixture delivered to the Project is in excess of the allowable gross vehicle weight (GVW) for each vehicle, an adjustment will be made using the following formula:

$$\text{Quantity Adjusted for Weight (T}_w\text{)} = \text{GVW} - \text{DGW} = (-) \text{ tons}$$

Where: DGW = Delivered gross weight as shown on the delivery ticket or measured on a certified scale

## 2. Bituminous Concrete Adjustment Cost:

- a) Production Lot Adjustment: An adjustment may be applied to each production lot as follows:
- i. Non-PWL Production Lot (less than 3,500 tons):  
 The adjustment values in Tables 4.06-6 and 4.06-7 will be calculated for each sub lot based on the Air Void (AV) and Asphalt Binder Content (PB) test results for that sub lot. The total adjustment for each day's production (lot) will be computed as follows:

$$\text{Tons Adjusted for Superpave Design (T}_{\text{SD}}\text{)} = [(\text{AdjAV}_t + \text{AdjPB}_t) / 100] \times \text{Tons}$$

Where: AdjAV<sub>t</sub>: Percent adjustment for air voids  
 AdjPB<sub>t</sub>: Percent adjustment for asphalt binder  
 Tons: Weight of material (tons) in the lot adjusted by 4.06.4-1

$$\text{Percent Adjustment for Air Voids} = \text{AdjAV}_t = [\text{AdjAV}_1 + \text{AdjAV}_2 + \text{AdjAV}_i + \dots + \text{AdjAV}_n] / n$$

Where: AdjAV<sub>t</sub> = Total percent air void adjustment value for the lot  
 AdjAV<sub>i</sub> = Adjustment value from Table 4.06-6 resulting from each sub lot or the average of the adjustment values resulting from multiple tests within a sub lot, as approved by the Engineer.  
 n = number of sub lots based on Table M.04.03-2

**TABLE 4.06-6: Adjustment Values for Air Voids**

Adjustment Value (AdjAV <sub>i</sub> ) (%)	S0.25, S0.375, S0.5, S1 Air Voids (AV)
+2.5	3.8 - 4.2
+3.125*(AV-3)	3.0 - 3.7
-3.125*(AV-5)	4.3 - 5.0
20*(AV-3)	2.3 - 2.9
-20*(AV-5)	5.1 - 5.7
-20.0	≤ 2.2 or ≥ 5.8

Percent Adjustment for Asphalt Binder = AdjPB<sub>t</sub> = [(AdjPB<sub>1</sub> + AdjPB<sub>2</sub> + AdjPB<sub>i</sub> + ... + AdjPB<sub>n</sub>)] / n

Where: AdjPB<sub>t</sub> = Total percent liquid binder adjustment value for the lot  
 AdjPB<sub>i</sub> = Adjustment value from Table 4.06-7 resulting from each sub lot  
 n = number of binder tests in a production lot

**TABLE 4.06-7: Adjustment Values for Binder Content**

Adjustment Value (AdjAV <sub>i</sub> ) (%)	<u>S0.25, S0.375, S0.5, S1</u> Pb
0.0	JMF Pb ± 0.3
- 10.0	≤ JMF Pb - 0.4 or ≥ JMF Pb + 0.4

ii. PWL Production Lot (3500 tons or more):

For each lot, the adjustment values will be calculated using PWL methodology based on AV, VMA, and PB test results. The results will be considered as being normally distributed and all applicable equations in AASHTO R 9 and AASHTO R 42 Appendix X4 will apply.

Only one test result will be considered for each sub lot. The specification limits are listed in M.04.

For AV, PB, and voids in mineral aggregate (VMA), the individual material quantity characteristic adjustment (Adj) will be calculated as follows:

For PWL between 50 and 90%: Adj(AV<sub>t</sub> or PB<sub>t</sub> or VMA<sub>t</sub>) = (55 + 0.5 PWL) - 100

For PWL at and above 90%: Adj(AV<sub>t</sub> or PB<sub>t</sub> or VMA<sub>t</sub>) = (77.5 + 0.25 PWL) - 100

Where: AdjAV<sub>t</sub> = Total percent AV adjustment value for the lot

AdjPB<sub>t</sub> = Total percent PB adjustment value for the lot

AdjVMA<sub>t</sub> = Total percent VMA adjustment value for the lot

A lot with PWL less than 50% in any of the 3 individual material quality characteristics will be evaluated under 1.06.04.

The total adjustment for each production lot will be computed using the following formula:

**Tons Adjusted for Superpave Design (T<sub>SD</sub>)** = [(0.5AdjAV<sub>t</sub> + 0.25AdjPB<sub>t</sub> + 0.25 AdjVMA<sub>t</sub>) / 100] X Tons

Where Tons: Weight of material (tons) in the lot adjusted by 4.06.4-1

iii. Partial Lots:

Lots with less than 4 sub lots will be combined with the prior lot. If there is no prior lot with equivalent material or if the last test result of the prior lot is over 30 calendar days old, the adjustment will be calculated as indicated in 4.06.04-2.a)i.

Lots with 4 or more sub lots will be calculated as indicated in 4.06.04-2.a)ii.

**Production Lot Adjustment:  $T_{SD} \times \text{Unit Price} = \text{Est. (Pi)}$**

Where: Unit Price = Contract unit price per ton per type of mixture

Est. ( Pi)= Pay Unit in dollars representing incentive or disincentive per lot

b) Density Lot Adjustment: An adjustment may be applied to each density lot as follows:

i. Simple Average Density Lot (less than 3500 tons) and Bridge Lots:

The final lot quantity shall be the difference between the total payable tons for the Project and the sum of the previous lots. If either the Mat or Joint adjustment value is “remove and replace,” the density lot shall be removed and replaced (curb to curb).

No positive adjustment will be applied to a density lot in which any core was not taken within the required 5 calendar days of placement.

**Tons Adjusted for Density ( $T_D$ ) =  $[(P_{AM} \times 0.50) + (P_{AJ} \times 0.50)] / 100 \times \text{Tons}$**

Where:  $T_D$  = Total tons adjusted for density for each lot

$P_{AM}$  = Mat density percent adjustment from Table 4.06-8

$P_{AJ}$  = Joint density percent adjustment from Table 4.06-9

Tons: Weight of material (tons) in the lot adjusted by 4.06.4-1

**TABLE 4.06-8: Adjustment Values for Pavement Mat density**

Average Core Result Percent Mat Density	Percent Adjustment (Bridge and Non-Bridge) <sup>(1)(2)</sup>
97.1 - 100	-1.667*(ACRPD-98.5)
94.5 – 97.0	+2.5
93.5 – 94.4	+2.5*(ACRPD-93.5)
92.0 – 93.4	0
90.0 – 91.9	-5*(92-ACRPD)
88.0 – 89.9	-10*(91-ACRPD)
87.0 – 87.9	-30
86.9 or less	Remove and Replace (curb to curb)

**Notes:**

<sup>(1)</sup> ACRPD = Average Core Result Percent Density

<sup>(2)</sup> All Percent Adjustments to be rounded to the second decimal place; for example round 1.667 to 1.67.

**TABLE 4.06-9: Adjustment Values for Pavement Joint Density**

Average Core Result	Percent Adjustment (Bridge and Non-Bridge) <sup>(1)(2)</sup>
Percent Joint Density	
97.1 – 100	-1.667*(ACRPD-98.5)
93.5 – 97.0	+2.5
92.0 – 93.4	+1.667*(ACRPD-92)
91.0 – 91.9	0
89.0 – 90.9	-7.5*(91-ACRPD)
88.0 – 88.9	-15*(90-ACRPD)
87.0 – 87.9	-30
86.9 or less	Remove and Replace (curb to curb)

**Notes:**

<sup>(1)</sup> ACRPD = Average Core Result Percent Density

<sup>(2)</sup> All Percent Adjustments to be rounded to the second decimal place; for example round 1.667 to 1.67

Additionally, any subplot with a density result below 87% will be evaluated under 1.06.04.

ii. PWL Density Lot (3,500 tons or more):

For each lot, the adjustment values will be calculated using PWL methodology based on mat and joint density test results. Only one result will be included for each subplot. The results will be considered as being normally distributed and all applicable equations in AASHTO R 9 and AASHTO R 42 Appendix X4 will apply.

The specification limits for the PWL determination are as follows:

Mat Density: 91.5-98%

Joint Density: 90-98%

For mat and joint density, the individual percent adjustment (PA) will be calculated as follows:

For PWL between 50 and 90%:  $PA_{(M \text{ or } J)} = 0.25 * PWL - 22.50$

For PWL at and above 90%:  $PA_{(M \text{ or } J)} = 0.125 * PWL - 11.25$

Where:  $PA_M$  = Total percent mat density adjustment value for the PWL mat density lot

$PA_J$  = Total percent joint density adjustment value for the PWL joint density lot

No positive adjustment will be applied to a density lot in which any core was not taken within the required 5 calendar days of placement.

A lot with PWL less than 50% will be evaluated under 1.06.04.

The total adjustment for each PWL mat density lot will be computed as follows:

**Tons Adjusted for Mat Density ( $T_{MD}$ ) =  $(PA_M / 100) \times \text{Tons}$**

Where: Tons= Weight of material (tons) in the lot adjusted by 4.06.4-1.

The total adjustment for each PWL joint density lot will be computed as follows:

**Tons Adjusted for Joint Density ( $T_{JD}$ ) =  $(PA_J / 100) \times J\_Tons$**

Tons Adjusted for Joint Density will be calculated at the end of each project or project phase.

Where:  $J\_Tons = Tons\ in\ project\ or\ phase\ adjusted\ by\ 4.06.4 - 1 \times \frac{Lot\ joint\ length}{Joint\ length\ in\ project\ or\ phase}$

All bridge density lot adjustments will be evaluated in accordance with 4.06.04-2.b)i.

Additionally, any subplot with a density result below 87% will be evaluated under 1.06.04.

iii. Partial Lots:

Lots with less than 4 sub lots will be combined with the prior lot. If there is no prior lot with equivalent material and placement conditions or if the last test result of the prior lot is over 30 calendar days old, the mat and joint individual adjustments will be calculated in accordance to Tables 4.06-8 and 4.06-9.  $T_{MD}$  and  $T_{JD}$  will be calculated as indicated in 4.06.04-2.b)i.

Lots with 4 or more sub lots will be calculated as indicated in 4.06.04-2.b)ii.

**Density Lot Adjustment (Simple Average Lots):  $T_D \times Unit\ Price = Est.\ (Di)$**

**Density Lot Adjustment (PWL Lots):  $(T_{MD}\ or\ T_{JD}) \times Unit\ Price = Est.\ (DMi\ or\ DJi)$**

Where: Unit Price = Contract unit price per ton per type of mixture

Est. (Di)= Pay Unit in dollars representing incentive or disincentive per simple average density lot

Est. (DMi)= Pay Unit in dollars representing incentive or disincentive per PWL mat lot

Est. (DJi)= Pay Unit in dollars representing incentive or disincentive per PWL joint lot

Additionally, any subplot with a density result below 87% will be evaluated under 1.06.04.

**3. Transitions for Roadway Surface:** The installation of permanent transitions will be measured under the appropriate item used in the formation of the transition.

The quantity of material used for the installation of temporary transitions will be measured for payment under the appropriate item used in the formation of the transition. The installation and removal of a bond breaker and the removal and disposal of any temporary transition formed by milling or with bituminous concrete pavement is not measured for payment.

**4. Cut Bituminous Concrete Pavement:** The quantity of bituminous concrete pavement cut will be measured in accordance with 2.02.04.

**5. Material for Tack Coat:** The quantity of tack coat will be measured for payment by the number of gallons furnished and applied on the Project and approved by the Engineer. No tack coat material shall be included that is placed in excess of the tolerance described in 4.06.03.

- a. Container Method – Material furnished in a container will be measured to the nearest 1/2 gallon. The volume will be determined by either measuring the volume in the original container by a method approved by the Engineer or using a separate graduated container

capable of measuring the volume to the nearest 1/2 gallon. The container in which the material is furnished must include the description of material, including lot number or batch number and manufacturer or product source.

b. Vehicle Method

i. Measured by Weight: The number of gallons furnished will be determined by weighing the material on calibrated scales furnished by the Contractor. To convert weight to gallons, one of the following formulas will be used:

Tack Coat (gallons at 60°F) = Measured Weight (pounds) / Weight per gallon at 60°F

Tack Coat (gallons at 60°F) = 0.996 x Measured Weight (pounds) / Weight per gallon at 77°F

ii. Measured by automated metering system on the delivery vehicle:

Tack Coat (gallons at 60°F) = 0.976 x Measured Volume (gallons).

**6. Material Transfer Vehicle (MTV):** The furnishing and use of a MTV will be measured separately for payment based on the actual number of surface course tons delivered to a paver using the MTV.

**4.06.05—Basis of Payment:**

**1. HMA S\* or PMA S\*:** The furnishing and placing of bituminous concrete will be paid for at the Contract unit price per ton for " HMA S\*" or " PMA S\*."

All costs associated with providing illumination of the work area are included in the general cost of the work.

All costs associated with cleaning the surface to be paved, including mechanical sweeping, are included in the general cost of the work. All costs associated with constructing longitudinal joints are included in the general cost of the work.

All costs associated with obtaining cores for acceptance testing and dispute resolution are included in the general cost of the work.

**2. Bituminous Concrete Adjustment Costs:** This adjustment will be calculated using the formulas shown below if all of the measured adjustments in 4.06.04-2 are not equal to zero. A positive or negative adjustment will be applied to monies due the Contractor.

**Production Lot:  $\Sigma \text{ Est (Pi)} = \text{Est. (P)}$**

**Density Lot (Simple Average Lots):  $\Sigma \text{ Est (Di)} = \text{Est. (D)}$**

**Density Lot (PWL):  $\Sigma \text{ Est (DMi)} + \Sigma \text{ (DJi)} = \text{Est. (D)}$**

**Bituminous Concrete Adjustment Cost= Est. (P) + Est. (D)**

Where: Est. ( )= Pay Unit in dollars representing incentive or disincentive in each production or density lot calculated in 4.06.04-2

The Bituminous Concrete Adjustment Cost item, if included in the bid proposal or estimate, is not to be altered in any manner by the Bidder. If the Bidder should alter the amount shown, the altered figure will be disregarded and the original estimated cost will be used for the Contract.

**3. Transitions for Roadway Surface:** The installation of permanent transitions will be paid under the appropriate item used in the formation of the transition. The quantity of material used for the installation of temporary transitions will be paid under the appropriate pay item used in the formation of the transition. The installation and removal of a bond breaker, and the removal and disposal of any temporary transition formed by milling or with bituminous concrete

pavement is included in the general cost of the work.

4. The cutting of bituminous concrete pavement will be paid in accordance with 2.02.05.
5. Material for tack coat will be paid for at the Contract unit price per gallon at 60°F for "Material for Tack Coat."
6. The Material Transfer Vehicle (MTV) will be paid at the Contract unit price per ton for "Material Transfer Vehicle."

Pay Item	Pay Unit
HMA S*	ton
PMA S*	ton
Bituminous Concrete Adjustment Cost	est.
Material for Tack Coat	gal.
Material Transfer Vehicle	ton



## **SECTION 6.01 CONCRETE FOR STRUCTURES**

*Replace Section 6.01 in its entirety with the following:*

### **6.01.01—Description**

### **6.01.02—Materials**

### **6.01.03—Construction Methods**

### **6.01.04—Method of Measurement**

### **6.01.05—Basis of Payment**

**6.01.01—Description:** This item shall include concrete for use in new construction, surface repair or structural repair of bridges and culverts, walls, catch basins, drop inlets and other incidental construction. The concrete shall be composed of Portland cement, pozzolans, fine and coarse aggregate, admixtures and water, prepared and constructed in accordance with these specifications, at the locations and of the form dimensions and class shown on the plans, or as directed by the Engineer.

The use of concrete from dry batch or central mixed plants is permitted for all concrete mixtures.

**6.01.02—Materials:** The materials for this work shall meet the requirements of M.03. Surface or structural repair concrete shall be documented on the delivery ticket, as required in 6.01.03-II-3(a), as having the plastic properties necessary for confined placement to ensure appropriate workability for consolidation within the forms.

### **6.01.03—Construction Methods:**

**I. Concrete Quality Control (QC) Requirements:** For all bridge deck and bridge parapet construction, the Contractor must demonstrate to the Engineer that the materials and work that will be provided by their field staff, subcontractors, and suppliers meets Contract specification requirements.

This effort shall be documented with a **Concrete Quality Control Plan (CQCP)** and shall address the communication with all parties, on-site inspection, sampling and testing frequency necessary to keep the production, placement and finishing operations in control, to determine when an operation has gone out of control and anticipated procedure to correct the situation in a timely manner.

1. General – provide an overview of the means and methods anticipated to perform the work including any anticipated conditions that may need additional attention (such as seasonal conditions requiring heating or cooling of concrete)
2. Contractor Organization – address authority levels/duties by position and name of persons holding those positions; include those who have decision making authority with regard to quality control, materials, sampling and testing who can be contacted by the Engineer
3. Concrete Mix Design – identify concrete supplier(s); provide copies of all applicable mix designs to field staff; and address submittal timeframe
4. Transportation and Delivery of Concrete – identify the supplier’s plant capacity and ability to ensure continuous delivery to the Project to meet the requirements of the mix design and a corrective procedure if it does not meet Project requirements; include a provision for the addition of admixtures and follow up testing
5. Placement and Finishing of Concrete – identify and describe:

- (a) placement equipment
  - (b) placement method(s) to be used (chute, pump, hopper or other)
  - (c) starting point and direction of placement (logistical sequencing)
  - (d) slip forming, formwork, stay-in-place forms or other forming method(s)
  - (e) joint construction method(s)
  - (f) process and documentation that the elevations, base, forms, reinforcement (including support chairs and ties), utility inserts or any other appurtenance installations have been inspected by the Contractor prior to concrete placement
  - (g) equipment and method(s) to be used for vibrating and consolidating concrete
  - (h) procedure for verifying adequate consolidation and how segregation will be addressed
  - (i) schedule and method(s) to be used for finishing all exposed surfaces
6. Curing of Concrete – describe schedule and method(s) for curing of concrete and how the method(s) will be monitored and maintained
7. Contractor QC testing – identify person(s) or firms responsible for Contractor QC testing and provide copies of their certification(s) (see 6.01.03-5), and testing facility location(s). In addition, describe the process used for communication between the QC testing personnel and the Contractor project staff; describe what measures will be taken when test results are out of compliance; this shall include what increased frequency of testing is to be performed to verify that concrete properties are in compliance; the threshold at which time placement ceases; describe what protective measures will be used in case of unforeseen weather
8. The CQCP shall include the name and qualifications of a Quality Control Manager (QCM) provided by the Contractor. The QCM shall be responsible for the administration of the CQCP, and any modifications that may become necessary. The QCM shall have the ability to direct all Contractor personnel on the Project during concreting operations and must communicate directly with the concrete supplier. At a minimum the QCM shall be certified as a **Concrete Transportation Construction Inspector by the American Concrete Institute (ACI)**.
9. The CQCP must include a provision for pre-placement meeting(s) to be held with representatives of the Engineer, the concrete supplier, the QCM and the Contractor’s field staff supervising the work.
- (a) Timing and number of the meeting(s) will be determined by the complexity of the mix design or placement.
  - (b) Non-Standard mix designs that require trial placements will be discussed at the Preconstruction Meeting to remind the Contractor of the time needed for testing. Additional meeting(s) should be scheduled at least 90 days prior to first use of non-standard mix designs, to allow suppliers to perform trial batches and testing.
  - (c) Discussions shall include the configuration and specific application that the concrete will be used for, plastic properties and workability, any mix design challenges, trial placement procedures and subsequent trial results, timing and quantities. Refer to 6.01.03-II-6(e) for additional requirements.
10. The CQCP shall be submitted to the Engineer and concrete supplier for review and comment a minimum of 30 days prior to production or placement. Production and placement shall not occur until all comments of the Engineer and supplier have been addressed by the Contractor. Changes to the CQCP based on data not available at time of submittal may be added via addendum.

**11.** The Contractor shall provide the Engineer QC test results within 48 hours after testing or inspection in a format acceptable to the Engineer. The Contractor shall also maintain complete records of all QC tests.

Review of the CQCP does not relieve the Contractor of its responsibility to comply with the Project specifications. The Contractor may modify the CQCP as work progresses and must document the changes in writing prior to resuming operations. These changes include but are not limited to changes in quality control procedures or personnel.

## **II. New Construction:**

**1. Falsework and Forms:** Falsework is considered to be any temporary structure which supports structural elements of concrete, steel, masonry or other material during the construction or erection. Forms are to be considered to be the enclosures or panels which contain the fluid concrete and withstand the forces due to its placement and consolidation. Forms may in turn be supported on falsework.

This work shall consist of the construction and removal of falsework and forms that are designed by the Contractor in the execution of the work, and whose failure to perform properly could adversely affect the character of the Contract work or endanger the safety of adjacent facilities, property, or the public. Forms shall be mortar tight. Forms and falsework shall be of sufficient rigidity and strength to safely support all loads imposed and to produce in the finished structure the lines and grades indicated in the Contract documents. Forms shall also impart the required surface texture and rustication and shall not detract from the uniformity of color of the formed surfaces. Forms shall be made of wood, steel or other material approved by the Engineer.

**(a) Design:** The design of falsework and formwork shall conform to the *AASHTO Guide Design Specifications for Bridge Temporary Works*, or to other established and generally accepted design codes such as ACI Standard *ACI 347-Recommended Practice for Concrete Formwork* or specific form or falsework manufacturer specifications. When other than new or undamaged materials are used, appropriate reductions in allowable stresses, and decreases in resistance factors or imposed loads shall be used for design.

**(b) Loads:** The design of the falsework and forms shall be based on load factors specified in the *AASHTO LRFD Bridge Design Specifications* and all applicable load combinations shall be investigated. The design load for falsework shall consist of the sum of appropriate dead and live vertical loads and any horizontal loads.

As a minimum, dead loads shall include the weight of the falsework and all construction material to be supported. The combined unit weight of concrete, reinforcing and pre-stressing steel, and forms that is supported shall be assumed to be not less than:

1. Normal-weight concrete: 0.16 kip/ft<sup>3</sup>
2. Lightweight concrete: 0.13 kip/ft<sup>3</sup>

Live loads shall consist of the actual weight of any equipment to be supported, applied as concentrated loads at the points of contact and a uniform load of not less than 0.02 kip/ft<sup>2</sup> applied over the area supported, plus 0.075 kip/ft applied at the outside edge of deck overhangs.

The horizontal load used for the design of the falsework bracing system shall be the sum of the horizontal loads due to equipment; construction sequence including unbalanced hydrostatic forces from fluid concrete and traffic control devices; stream flow, when

applicable; and an allowance for wind. However, in no case shall the horizontal load to be resisted in any direction be less than 2% of the total dead load.

For post-tensioned structures, the falsework shall also be designed to support any increase in or redistribution of loads caused by tensioning of the structure. Loads imposed by falsework onto existing, new, or partially completed structures shall not exceed those permitted in 6.01.03-II-12, Application of Loads.

- (c) **Working Drawings:** The working drawings for falsework and formwork shall be prepared in accordance with 1.05.02 whenever the falsework or formwork exceeds 14.0 feet high or whenever vehicular, marine, or pedestrian traffic may travel under or adjacent to the falsework or formwork. Working drawings shall include the sequence, method and rate of placement of the concrete.

Manufacturer catalog cuts or written installation procedures shall be provided for any clips, braces, hangers or other manufactured parts used with the formwork or falsework.

- (d) **Construction:** Forms and falsework shall be built true to lines and grades shall be strong, stable, firm, mortar-tight and adequately braced or tied, or both. They shall be designed and constructed to withstand all loads and pressures including those imposed by plastic concrete, taking full account of the stresses due to the rate of placement, effect of vibration and conditions brought about by construction methods. Forms and falsework shall be constructed to compensate for variations in camber of supporting members and allow for deflections.

Falsework and formwork shall be chamfered at all sharp corners, unless otherwise ordered or permitted, and shall be given a slight bevel or draft in the case of projections to ensure satisfactory removal. Materials for falsework and formwork and their supports, ties and bracing, shall be of the type, quality and strength to achieve the structural requirements. Form material in contact with concrete shall provide the finished concrete surface smoothness as specified in 6.01.03-II-10, Finishing Concrete Surfaces, and shall have a uniform appearance.

Falsework and formwork shall be treated with form oil or other release agent approved by the Engineer before the reinforcing steel is placed or self-releasing forms approved by the Engineer may be used. Release agents which will adhere to or discolor the concrete shall not be used.

Falsework and formwork for concrete surfaces exposed to view shall produce a smooth surface of uniform texture, free of voids, indentations, protrusions and bulges. Panels lining falsework and formwork shall be arranged so that the joint lines form a symmetrical pattern conforming to the general lines of the structure. The same type of form-lining material shall be used throughout each element of a structure. Falsework and formwork shall be sufficiently rigid so that the undulation of the concrete surface shall not exceed 1/4 inch when checked with a 4 foot straightedge or template.

For non-exposed surfaces the falsework and formwork shall be sufficiently rigid so that the undulation of the concrete surface shall not exceed 1/2 inch when checked with a 4 foot straightedge or template.

Metal ties and anchors to hold the falsework and formwork in alignment and location shall be so constructed that the metal work can be removed to a depth of at least 2 inches from the concrete surface without damage to the concrete. All cavities resulting from the removal of metal ties shall be filled after removal of forms with cement mortar of the same

proportions used in the body of the work or other materials approved by the Engineer, and the surface finished smooth and even, and if exposed in the finished work, shall be similar in texture and color of adjacent surfaces. With permission of the Engineer, the Contractor need not remove from the underneath side of bridge decks portions of metal devices used to support reinforcing steel providing such devices are of material, or are adequately coated with material, that will not rust or corrode. When coated reinforcing steel is required, all metal ties, anchorages, or spreaders that remain in the concrete shall be of corrosion-resistant material or coated with a dielectric material.

Forms shall be clean and clear of all debris. For narrow walls and columns where the bottom of the form is inaccessible, an access opening will be allowed in the form and falsework for cleaning out extraneous material.

**(e) Vacant**

- (f) Bridge Decks:** After erection of beams and prior to placing falsework and forms, the Contractor shall take elevations along the top of the beam at the points shown on the plans or as directed by the Engineer. The Contractor shall calculate the haunch depths and provide them to the Engineer a minimum of 7 days prior to installing the falsework and forms. The Contractor shall also provide calculations for the setting of the overhang brackets based on the final beam deflection. These calculations shall be based on the final proposed deck grade and parapet elevations.

Falsework or formwork for deck forms on girder bridges shall be supported directly on the girders so that there will be no appreciable differential settlement during placing of the concrete. Girders shall be either braced and tied to resist any forces that would cause rotation or torsion in the girders caused by the placing of concrete for diaphragms or decks, or shown to be adequate for those effects. Unless specifically permitted, welding of falsework support brackets or braces to structural steel members or reinforcing steel shall not be allowed.

- (g) Stay-In-Place Metal Forms for Bridge Decks:** These forms may be used if shown in the Contract documents or approved by the Engineer. Prior to the use of such forms and before fabricating any material, the Contractor shall submit working drawings to the Engineer for review in accordance with 1.05.02. These drawings shall include the proposed method of form construction, erection plans including placement plans, attachment details, weld procedure(s), material lists, material designation, gage of all materials, and the details of corrugation. Also, copies of the form design computations shall be submitted with the working drawings. Any changes necessary to accommodate stay-in-place forms, if approved, shall be at no cost to the Department.

The metal forms shall be designed on the basis of the dead load of the form, reinforcement and the plastic concrete, including the additional weight of concrete [considered to be equivalent to the weight imposed by an additional concrete thickness equal to 3% of the proposed deck thickness, but not to exceed 0.3 inch] due to the deflection of the metal forms, plus 50 psf for construction loads. The allowable stress in the corrugated form and the accessories shall not be greater than 0.725 times the yield strength of the furnished material and the allowable stress shall not exceed 36,000 psi. The span for design and deflection shall be the clear distance between edges of the beams or girders less 2 inches and shall be measured parallel to the form flutes. The maximum deflection under the weight of plastic concrete, reinforcement, and forms shall not exceed 1/180 of the form

span or 0.5 inches, whichever is less. In no case shall the loading used to estimate this deflection be less than 120 psf. The permissible form camber shall be based on the actual dead load condition. Camber shall not be used to compensate for deflection in excess of the foregoing limits. The form support angles shall be designed as a cantilever and the horizontal leg of the form support angle shall not be greater than 3 inches.

No stay-in-place metal forms shall be placed over or be directly supported by the top flanges of beams or girders. The form supporting steel angles may be supported by or attached to the top flanges.

Stay-in-place metal forms shall not be used in bays where longitudinal slab construction joints are located, under cantilevered slabs such as the overhang outside of fascia members, and bridges where the clearance over a salt-laden body of water is less than 15 feet above mean high water level.

Welding to the top flanges of steel beams and girders is not permitted in the areas where the top flanges are in tension, or as indicated on the plans. Alternate installation procedures shall be submitted addressing this condition.

Drilling of holes in pre-stressed concrete beams or the use of power-actuated tools on the prestressed concrete beams for fastening of the form supports to the pre-stressed concrete beams will not be permitted. Welding of the reinforcing steel to the pre-stressed units is not permitted.

All edges of openings cut for drains, pipes, and similar appurtenances shall be independently supported around the entire periphery of the opening. All fabricated stay-in-place metal forms shall be unloaded, stored at the Project Site at least 4 inches above the ground on platforms, skids or other suitable supports and shall be protected against corrosion and damage and handled in such a manner as to preclude damage to the forms. Damaged material shall be replaced at no additional cost to the State.

Any exposed form or form support metal where the galvanized coating has been damaged, shall be thoroughly cleaned, wire brushed, then coated with 2 coats of Zinc Dust – Zinc Oxide primer, FS No. TT-P-641d, Type II or another product acceptable to the Engineer.

The forms shall be installed from the topside in accordance with the manufacturer's recommended installation procedures. The form supports shall ensure that the forms retain their correct dimensions and positions during use at all times. Form supports shall provide vertical adjustment to maintain design slab thickness at the crest of corrugation, to compensate for variations in camber of beams and girders and to allow for deflections. Stay-in-place metal forms shall have a minimum depth of the form valley equal to 2 inches. The forms shall have closed tapered ends. Lightweight filler material shall be used in the form valleys.

All field cutting shall be done with a steel cutting saw or shears including the cutting of supports, closures and cutouts. Flame cutting of forms is not permitted.

All welding shall be performed by Department-certified welders in accordance with the Welding subarticle in 6.03. Welding of forms to supports is not permitted.

The steel form supports shall be placed in direct contact with the flange of stringer or floor beam flanges and attached by bolts, clips, welding where permitted, or other approved means. Form sheets shall not be permitted to rest directly on the top of the stringer or floor beam flanges. The forms shall be securely fastened to form supports with self-drilling fasteners and shall have a minimum bearing length of 1 inch at each end. In the areas

where the form sheets lap, the form sheets shall be securely fastened to one another by fasteners at a maximum spacing of 18 inches. The ends of the form sheets shall be securely attached to the support angles with fasteners at a maximum spacing of 18 inches or 2 corrugation widths, whichever is less.

The depth of the concrete slab shall be as shown on the plans and the corrugated forms shall be placed so that the top of the corrugation will coincide with the bottom of the deck slab. No part of the forms or their supports shall protrude into the slab. All reinforcement in the bottom reinforcement mat shall have a minimum concrete cover of 1 inch unless noted otherwise on the plans.

The completed stay-in-place metal form system shall be sufficiently tight to prevent leakage of mortar. Where forms or their installation are unsatisfactory in the opinion of the Engineer, either before or during placement of the concrete, the Contractor shall correct the defects before proceeding with the work.

- (h) Construction Joints:** Construction joints other than those shown on the plans will not be permitted without prior approval of the Engineer. In joining fresh concrete to concrete that has already set, the work already in place shall have all loose and foreign material removed, and the surface roughened and thoroughly drenched with water.

All reinforcing steel shall extend continuously through joints. Where unplanned construction joints may be needed, they shall be constructed as directed by the Engineer.

- (i) Expansion and Contraction Joints:** Expansion and contraction joints shall be constructed at the locations and in accordance with the details specified in the Contract. The forming of joint openings shall be dimensioned in accordance with the joint manufacturer's design requirements. Joints include open joints, filled joints, joints sealed with sealants, joints reinforced with steel armor plates or shapes, paraffin coated joints, and joints with combinations of these features.

Open joints shall be placed at locations designated on the plans and shall be formed by the insertion and subsequent removal of templates of wood, metal or other suitable material. The templates shall be so constructed that their removal may be readily accomplished without damage to the work.

Filled joints shall be made with joint filler, the materials for which shall meet the requirements of the plans and of these specifications.

For mechanical joint systems, the concrete shall be placed in such a manner that does not interfere with the movement of the joint.

- (j) Pipes, Conduits and Utility Installations:** The Contractor shall coordinate the installation of pipes, conduits and utilities as shown on the plans and in accordance with the Contract or as directed by the Engineer. The openings accommodating such pipe, conduit and utility installations shall be incorporated into the formwork by the Contractor.
- (k) Anchorages:** Anchor bolts and systems shall be set to the requirements of the plans and Contract. Anchor bolts and systems shall be clean and free of dirt, moisture or other foreign materials at the time of installation. The anchor bolts and systems shall be installed prior to placing concrete.

With the Engineer's approval, the Contractor may install anchorages after placement and setting of the concrete or in formed holes. The anchorages shall be installed into drilled or formed holes having a diameter and a depth suitable to receive the bolts in accordance with the grout manufacturer's requirements. Such holes shall be located to avoid damage to the

existing reinforcement. All holes shall be perpendicular to the plane surface. The Contractor shall take every precaution necessary to prevent damage to the concrete due to freezing of water or grout in anchor bolt holes.

- (l) **Ornament or Reverse Moulds:** Ornamental work, when so noted on the plans, shall be formed by the use of reverse moulds. These moulds shall be produced by a qualified manufacturer approved by the Engineer. They shall be built in accordance with the general dimensions and appearance shown on the plans. The Contractor shall submit all detailed drawings, models, or carvings for review by the Engineer before the moulds are made.

The Contractor shall be responsible for their condition at all times, and shall be required to remove and replace any damaged or defective moulds at no additional cost to the State.

The surfaces of the moulds shall be given a coating of form release agent to prevent the adherence of concrete. Any material which will adhere to or discolor the concrete shall not be used.

Form Liners, if required, shall be installed as specified elsewhere.

- (m) **Removal of Falsework and Forms:** The Contractor shall consider the location and character of the structure, the weather, the materials used in the mix, and other conditions influencing the early strength of the concrete when removing forms and falsework.

Methods of removal likely to cause damage to the concrete surface shall not be used.

Supports shall be removed in such a manner as to permit the structure to uniformly and gradually take the stresses due to its own weight. For structures of 2 or more spans, the sequence of falsework release shall be as specified in the Contract or approved by the Engineer.

Removal shall be controlled by field-cured cylinder tests. The removal shall not begin until the concrete has achieved 75% of the design compressive strength. To facilitate finishing, side forms carrying no load may be removed after 24 hours with the permission of the Engineer, but the curing process must be continued for 7 days.

When the results of field-cured cylinder tests are unavailable, the time periods listed in Table 6.01.03-1, exclusive of days when the temperature drops below 40°F, may govern the removal of forms.

**Table 6.01.03-1 Time Restrictions for Removal of Formwork**

Structure Element	Minimum Time Period
Arch Centers, centering under beams, pier caps, and unsupported elements	14 days
Slabs on grade, Abutments and Walls	24 hours
Columns	2 days
Bridge Decks	28 days

The Contractor may submit for review and approval by the Engineer, alternate methods to determine the in-place strength of the concrete for removal of forms and falsework.

- 2. Protection from Environmental Conditions:** The concrete shall be protected from damage due to weather or other environmental conditions during placing and curing periods. In-place concrete that has been damaged by weather conditions shall be either repaired to an acceptable condition or removed and replaced as determined by the Engineer.

- (a) **Rain Protection:** The placement of concrete shall not commence or continue unless



adequate protection satisfactory to the Engineer is provided by the Contractor.

**(b) Hot Weather Protection:** When the ambient air temperature is above 90°F, the forms, which will come in contact with the mix shall be cooled to below 90°F for a minimum of 1 hour prior to and 1 hour after completion of the concrete placement by means of a water spray or other methods satisfactory to the Engineer.

**(c) Cold Weather Protection:** When there is a probability of ambient air temperature below 40°F during placement and curing, a Cold-Weather Concreting Plan shall be submitted to the Engineer for review and comment. The Plan shall detail the methods and equipment, including temperature measuring devices that will be used to ensure that the required concrete and air temperatures are maintained.

1. **Placement:** The forms, reinforcing steel, steel beam flanges, and other surfaces which will come in contact with the mix shall be heated to a minimum of 40°F, by methods satisfactory to the Engineer, for a minimum of 1 hour prior to, and maintained throughout, concrete placement.

2. **Curing:** For the first 6 days, considered the initial cure period, the concrete shall be maintained at a temperature of not less than 45°F and the air temperature surrounding the structure shall be maintained at a temperature of not less than 60°F. When the concrete mix includes pozzolans or slag, the initial cure period shall be increased to 10 days. After the initial cure period, the air surrounding the structure shall be maintained above 40°F for an additional 8 days. If external heating is employed, the heat shall be applied and withdrawn gradually and uniformly so that no part of the concrete surface is heated to more than 90°F or caused to change temperature by more than 20°F in 8 hours. The Engineer may reduce or increase the amount of time that the structure must be protected or heated based on an indication of in-place concrete strength acceptable to the Engineer.

**(d) Additional Requirements for Bridge Decks:** Prior to the application of curing materials, all the concrete placed on bridge decks shall be protected from damage due to rapid evaporation by methods acceptable to the Engineer. During periods of low humidity (less than 60% relative humidity), sustained winds of 25 mph or more, or ambient air temperatures greater than 80°F the Contractor shall provide written details of additional measures to be taken during placement and curing.

Protection may include increasing the humidity of the surrounding air with fog sprayers and employing wind-breaks or sun-shades. Additional actions may include reduction of the temperature of the concrete prior to placement, scheduling placement during the cooler times of days or nights, or any combination of these actions.

**(e) Concrete Exposed to Salt Water:** No Construction joints shall be formed between the levels of extreme low water and extreme high water or the upper limit of wave action as determined by the Engineer.

**3. Transportation and Delivery of Concrete:** All material delivered to the Project shall be supplied by a producer qualified in accordance with M.03. The producer shall have sufficient plant capacity and trucks to ensure continuous delivery at the rate required to prevent the formation of cold joints.

**(a) Material Documentation:** All vendors producing concrete must have their weigh scales and mixing plant automated to provide a detailed ticket. Delivery tickets must include the following information:

1. State of Connecticut printed on ticket
2. Name of producer, identification of plant
3. Date and time of day
4. Type of material
5. Cubic yards of material loaded into truck
6. Project number, purchase order number, name of Contractor (if Contractor other than producer)
7. Truck number for specific identification of truck
8. Individual aggregate, cement, water weights and any admixtures shall be printed on plant tickets
9. Water/cement ratio, and
10. Additional water allowance in gallons based on water/cement ratio for mix

A State inspector may be present to monitor batching or weighing operations.

The Contractor shall notify the Engineer immediately if, during the production day, there is a malfunction of the recording system in the automated plant or weigh scales.

Manually written tickets containing all required information may be allowed for up to 1 hour after malfunction provided they are signed by an authorized representative of the producer.

- (b) Transportation of Mixture:** Trucks delivering concrete shall be qualified in accordance with M.03.

If the concrete mix arrives at the Project with a slump lower than allowed by specification, water may be considered as a means to temper concrete to bring the slump back to within specification. This tempering may only be done prior to discharge with the permission of the Engineer. The quantity of water in gallons added to the concrete cannot exceed the allowance shown on the delivery ticket.

The concrete shall be completely discharged into the forms within 1-1/2 hours from the batch time stamped on the delivery ticket. This time may be extended if the measured temperature of the concrete is below 90°F. This time may also be reduced if the temperature of the concrete is over 90° F. Rejected concrete shall be disposed of by the Contractor at no cost to the State.

The addition of chemical admixtures or air entrainment admixtures at the Project Site, to increase the workability or to alter the time of set, will only be permitted if prior approval has been granted by the Engineer. The addition of air entrainment admixtures at the Project Site will only be permitted by the producer's quality control staff. The Contractor is responsible for follow-up quality control testing to verify compliance with the Specifications.

**4. Acceptance Testing and Test Specimens:** The Contractor shall furnish the facilities and concrete required for sampling, transport to the testing location in the field, performing field testing and for casting sample cylinders for compressive-strength determinations. The Department will furnish personnel for sampling and casting Acceptance specimens and the number of specimens required will be determined by the Engineer. The equipment for the Department's testing is provided for elsewhere in the Contract.

- (a) Temperature, Air Content and Slump:** Field testing in accordance with AASHTO T-23, "Making and Curing Concrete Test Specimens in the Field" will be performed at the point of placement and at a frequency determined by the Engineer.

- (b) **Acceptance Testing and Compressive Strength Specimens:** Concrete samples are to be taken at the point of placement into the forms or molds. Representatives of the Engineer will sample the mix.

**Table 6.01.03-2 Plastic Properties of Portland Cement Concrete**

Standard Mix Class	Air Content	Slump <sup>3</sup>	Concrete Temperature
PCC0334Z <sup>1</sup> (3300 psi)	6.0 +/- 1.5%	As submitted	60°-90° F
PCC0336Z <sup>1</sup> (3300 psi)			
PCC0446Z <sup>1</sup> (4400 psi)			
PCCXXX8Z <sup>1</sup>	7.5 +/- 1.5%	As submitted	
Modified Standards <sup>2</sup>	6.0 +/- 1.5% <sup>2</sup>	As submitted	
Special Provision Mix <sup>4</sup>	As specified	As submitted	
<sup>1</sup> "Z" denotes the Exposure Factor 0, 1 or 2 as described in Table M.03.02-1a			
<sup>2</sup> Modifications to Standard Mixes, including mixes placed by pumping, shall be reviewed by the Engineer prior to use. These include but are not limited to the use of chemical admixtures such as high range water reducing (HRWR) admixtures and the use of coarse aggregate sizes for that class not specified in M.03.			
<sup>3</sup> If the <u>only</u> modification is the addition of HRWR, the maximum allowable slump shall be 7 inches.			
<sup>4</sup> All concrete mixes with a mix design strength not shown in the table must be approved by the Engineer on a case-by-case basis. Limits on the plastic properties and strength requirements of these mixes are listed in the Specifications.			

The Contractor shall provide and maintain facilities on the Project Site, acceptable to the Engineer, for sampling, transporting the initial sample, casting, safe storage and initial curing of the concrete test specimens as required by AASHTO T-23. This shall include but not be limited to a sampling receptacle, a means of transport of the initial concrete sample from the location of the concrete placement to the testing location, a level and protected area of adequate size to perform testing, and a specimen storage container capable of maintaining the temperature and moisture requirements for initial curing of Acceptance specimens. The distance from the location of concrete placement to the location of testing and initial curing shall be 100 feet or less, unless otherwise approved by the Engineer.

The specimen storage container described in this section is in addition to the concrete cylinder curing box provided for elsewhere in the Contract.

After initial curing, the test specimens will be transported by Department personnel and stored in the concrete cylinder curing box until they can be transported to the Division of Materials Testing for strength evaluation.

- (c) **Sampling Procedure for Pumping:** It is the responsibility of the Contractor to provide concrete that meets specification at the point of placement.

Samples of concrete shall be taken at the discharge end of the pump at the point of placement with the exception of underwater concrete. The Contractor may submit an alternate location to provide a sample from the discharge end of the pump with verification showing that the characteristics of the mix will not be altered from that of which would have been attained at the point of placement. The Engineer will review the documentation and other extenuating circumstances when evaluating the request.

In the case of underwater concrete the Contractor shall submit the proposed sampling location with the submittals required in 6.01.03-II-6(f).

**(d) Additional field testing:** Additional field testing such as density and yield measurements may be required at the time of placement as determined by the Engineer.

**5. Progression Cylinders and Compressive Strength Specimens:** Progression Cylinders outlined in this section are field cured compressive strength specimens taken for information related to when a structure or segment of a structure can be loaded or put into service, adequacy of curing and protection of concrete in the structure, or when formwork or shoring may be removed from the structure. The information produced from strength results of Progression Cylinders will not be considered for acceptance of the concrete.

The personnel, equipment, and molds for sampling, casting, curing and testing of Progression Cylinders shall be furnished by the Contractor at no expense to the Department.

Sampling, casting, and field curing of the specimens shall be performed in accordance with AASHTO T23 by an ACI Concrete Field Testing Technician Grade 1 or higher and will be witnessed by a representative of the Department.

The sample shall be taken at the point of placement into the forms or molds from 1 or more of the same truck loads that an Acceptance sample is taken from.

A minimum of 2 of cylinder results will be used to determine in-place strength.

Compression testing shall be performed in accordance with AASHTO T 22 by personnel approved by the Engineer.

A Certified Test Report in accordance with 1.06.07 shall be provided to the Engineer reporting the Progression Cylinder test results. A copy of the results of the compressive strength testing shall be provided to the Engineer at least 24 hours prior to any Project activity that the results may control.

**6. Handling and Placing Concrete:** Concrete shall be handled, placed, and consolidated by methods acceptable to the Engineer that will not segregate the mix and shall result in a dense homogeneous concrete. The methods used shall not cause displacement of reinforcing steel or other materials to be embedded in the concrete. Concrete shall not be placed until the forms and all materials have been inspected by the Engineer. All mortar from previous placements, debris, and foreign material shall be removed from the forms and steel prior to commencing placement. The forms and subgrade shall be thoroughly moistened with water immediately before concrete is placed. All water that has ponded within the forms shall also be removed. Temporary form spreader devices shall not be left in place.

All laitance or unsound material shall be removed before placing substructure concrete onto the surface of any concrete placed underwater.

Placement of concrete for each section of the structure shall be performed continuously between construction or expansion joints as shown on the plans. The delivery rate, placing sequence and methods shall be such that fresh concrete is always placed and consolidated against previously placed concrete before initial set has occurred. The temperature of the concrete mixture during placement shall be maintained between 60°F and 90°F. During and after placement of concrete, care shall be taken not to damage the concrete or break the bond with reinforcing steel. Platforms for workers and equipment shall not be supported directly on any reinforcing steel. Forces that may damage the concrete shall not be applied to the forms or reinforcing steel.

- (a) **Sequence of Placement:** The sequence of placement shall be in accordance with the Contract or as permitted by the Engineer.

Concrete for integral horizontal members, such as caps, slabs, or footings shall not be placed until the concrete for the columns, substructure, culvert walls and similar vertical members has achieved sufficient strength as stated in 6.01.03-II-1(m).

The concrete in arches shall be placed in such a manner as to load the formwork uniformly and symmetrically.

The base slab or footings of cast-in-place box culverts shall reach sufficient strength before the remainder of the culvert is constructed.

- (b) **Placement Methods:** The Contractor shall notify the Engineer at least 24 hours in advance of intention to place concrete.

Vibrators shall not be used to shift the fresh concrete horizontally. Vibrators shall be adequate to consolidate the concrete and integrate it with the previous lift.

The rate of concrete placement must not produce loadings that exceed those considered in the design of the forms.

The use of chutes and pipes for conveying concrete into the forms must be reviewed by the Engineer. Chutes shall be clean, lined with smooth watertight material and, when steep slopes are involved, shall be equipped with baffles or reverses. When the discharge must be intermittent, a hopper or other device for regulating the discharge shall be provided.

Aluminum shall not be permanently incorporated into the concrete unless otherwise specified.

When placing operations involve dropping the concrete more than 5 feet, the Contractor shall take action to prevent segregation of the mix and spattering of mortar on steel and forms above the elevation of the lift being placed. This restriction shall not apply to cast-in-place pilings.

When using stay-in-place forms, concrete shall not be dropped more than 3 feet above the top of the forms, and the concrete shall be discharged directly over the beams or girders.

- (c) **Pumping:** The Contractor shall use equipment specifically manufactured to pump concrete mixes and that meets the needs of the specific concrete placement.

- (d) **Consolidation:** Unless otherwise specified, all concrete, except concrete placed under water, shall be sufficiently consolidated by mechanical vibration immediately after placement.

The Contractor shall provide a sufficient number of commercially available mechanical immersion type vibrators to properly consolidate the concrete immediately after it is placed in the forms unless external form vibrators are used. The Contractor shall have an adequate number of operable vibrators available in case of breakdown.

External form vibrators may be used if submitted prior to concrete placement and reviewed by the Engineer.

Vibration shall not be applied directly to the reinforcement or hardened concrete. Special care shall be taken in placing and consolidating concrete around ornamental moulds, form liners and other embedded items. The vibrator shall not touch these items at any time.

- (e) **Additional Requirements for Bridge Decks:** At least 15 days before the erection of the screed rails, the Contractor shall submit screed erection plans, grades and sequence of concrete placement and proposed rate of placing concrete for review by the Engineer.

These plans shall include details of equipment to be used in the placement and finishing of the concrete, including the number and type of personnel who will be engaged in placing the concrete. The screed equipment shall be a commercially available vibratory system. The use of wooden screeds is prohibited.

When setting screed rails for mechanical finishing, the Contractor shall take into consideration and make proper allowances for the deflection of the bridge superstructure due to all operations.

Screed and runway supports shall not be located on any stay-in-place metal form sheets, form supports or reinforcing steel. The Contractor shall operate the mechanical screed at least 24 hours prior to actual placement of the concrete to verify deck survey and equipment operations to the satisfaction of the Engineer.

A Pre-Placement Meeting shall be held on the project site with Contractor, Engineer and concrete supplier 48 hours before the concrete deck pour. The Pre-Placement Meeting will document and include discussion on the following topics:

**1. Schedule:**

- (a) Deck pour sequence
- (b) Daily start and finish times for concrete delivery
- (c) Anticipated completion time

**2. Key Personnel:**

- (a) Concrete placement foreman
- (b) Total number of personnel involved in deck pour and their roles during the pour
- (c) Concrete supplier
- (d) Concrete pump truck operator/service
- (e) Discuss QC/QA

**3. Placement:**

- (a) List of approved delivery trucks per pour
- (b) Pre-wetting forms prior to placement
- (c) Placement sequence
- (d) Rate of concrete placement and vibrator process
- (e) Monitor concrete temperature during placement
- (f) Transverse joint bulkheads
- (g) Approved concrete low-permeability mix design

**4. Curing:**

- (a) Curing materials (burlap, quilted blankets, etc.)
- (b) Means for pre-soaking curing materials.
- (c) Foggers
- (d) Soaker hoses
- (e) White Plastic Sheeting
- (f) Water source and supply tanks

Concrete shall be deposited in a uniform manner across the entire width being placed, and only 2 passes of the transverse screed will be permitted over a given deck area, unless otherwise allowed by the Engineer.

If the Contractor proposes to place concrete outside of daylight hours, an adequate lighting system must be provided.

Concrete shall be deposited in accordance with the placement sequence as noted on the plans. If no sequence is indicated, the Contractor shall provide a placement sequence to the Engineer for review. The placement sequence shall proceed in such a manner that the total deflection or settlement of supporting members, and the final finishing of the surface will occur before the initial set of the concrete takes place.

At construction joints, concrete shall not be placed against the previously placed concrete for at least 12 hours unless otherwise allowed by the Engineer.

- (f) Underwater Placement:** Concrete may only be placed under water within a cofferdam unless otherwise specified in the Contract or allowed by the Engineer. Placement shall begin following inspection and acceptance of the depth and character of the foundation material by the Engineer.

Underwater concrete mixes are considered non-standard designs and shall be submitted to the Engineer for approval. Typically a minimum of 10% additional cement than comparable non-underwater mixes will be required.

Underwater concrete shall be placed continuously with the surface of the concrete kept as horizontal as practical. To ensure thorough bonding, each succeeding layer shall be placed before the preceding layer has taken initial set. For large concrete placements, more than 1 tremie or pump shall be used to ensure compliance with this requirement.

Mass concrete placement requirements, outlined in 6.01.03-II-6(g), do not apply to underwater concrete.

To prevent segregation, underwater concrete shall be placed in a compact mass, in its final position, by means of a tremie, concrete pump, or other approved method and shall not be disturbed. Still water shall be maintained at the point of deposit. Cofferdams shall be vented during the placement and curing of the concrete to equalize the hydrostatic pressure and thus prevent flow of water through the concrete.

If a tremie is used, the method of depositing the concrete shall be detailed in a submission to the Engineer as a working drawing for review. The tube shall have watertight couplings and shall permit the free movement of the discharge end over the area of the work.

- (g) Mass concrete placement:** Mass concrete placement shall be defined as any placement, excluding underwater concrete placement, in which the concrete being cast has dimensions of 5 feet or greater in each of 3 different directions. For placements with a circular cross-section, a mass concrete placement shall be defined as any placement that has a diameter of 6 feet or greater and a height of 5 feet or greater. For all mass concrete placements, the mix temperature shall not exceed 85°F as measured at point of discharge into the forms.

Any special concrete mix design proposed by the Contractor to meet the above temperature requirements shall be submitted to the Engineer for review.

**7. Finishing Plastic Concrete:** Unless otherwise specified in the Contract, after concrete has been consolidated and prior to final curing, all surfaces of concrete that are not placed against forms shall be struck-off to the planned elevation or slope. The surface shall be finished by floating with an acceptable tool. While the concrete is still in a workable state, all construction and expansion joints shall be tooled with an edger. Joint filler shall be left exposed. For requirements on float finish, refer to 6.01.03-II-10, Finishing Concrete Surfaces.

After completion of the placing and finishing operation and for at least 12 hours after the concrete has set, the Contractor shall not operate any equipment in the immediate vicinity of the

freshly placed concrete if, in the opinion of the Engineer, it could cause excessive vibration, movement or deflection of the forms.

The addition of water to the surface of the concrete to assist in finishing operations will not be permitted.

**(a) Bridge Decks:** After the concrete has been consolidated and brought to the proper elevation by the screed machine, it shall be finished by use of a suitable float. The Contractor shall not disturb the fresh concrete after it has been finished. All finishing work, including the application of the fog spray and placement of the curing mats, shall be performed from work bridges supported above the deck surface. A work bridge shall be made available to the Engineer for inspection of the concrete work.

Surfaces that are to be covered with a waterproofing membrane shall be finished to a smooth surface, free of mortar ridges and other projections and in accordance with the membrane manufacturer's recommendations.

Unless otherwise noted in the Contract, the concrete wearing surfaces shall be given a skid-resistant texture by dragging, brooming, tining, or by a combination of these methods. These methods shall be done after floating and at such time and in such manner that the desired texture will be achieved while minimizing displacement of the larger aggregate particles.

1. **Dragging:** The surface shall be finished by dragging a seamless strip of damp burlap over the surface. The burlap to be dragged shall consist of sufficient layers and have sufficient length in contact with the concrete to slightly groove the surface. The burlap shall be drawn longitudinally along the surface in a slow manner so as to leave an even texture. The burlap shall be kept damp, clean, and free of particles of hardened concrete. The Contractor may propose an alternate material for the Engineer's consideration.
2. **Tining:** Tining shall be in a transverse direction using a wire broom, comb, or float having a single row of tines or fins. The tining grooves shall be between 1/16 inch and 3/16 inch wide and between 1/8 inch and 3/16 inch deep, spaced 1/2 inch to 3/4 inch on centers. Tining shall be discontinued 12 inches from the curb line on bridge decks. The area adjacent to the curbs shall be given a light broom finish longitudinally. As an alternative, tining may be achieved using a machine designed specifically for tining or grooving concrete pavements.

The transverse grooving shall be performed when the grooves can be formed to a maximum depth of 3/16 inch with relative ease and without the walls of the grooves closing in on each other. The tining shall be aligned so as to prevent overlapping of grooves in any 2 successive transverse passes. The Contractor shall measure the depth of the grooves in the presence of the Engineer with an appropriate device to ensure compliance.

**(b) Surface Testing and Correction:** The completed surface shall be constructed in accordance with grades and cross slopes shown on the plans. The entire surface shall be checked by the Contractor in the presence of the Engineer, with an acceptable 10 foot straightedge.

1. The surface shall not vary more than +/- 1/8 inch over 10 feet for decks which will not be covered with an overlay.
2. The surface shall not vary more than +/- 1/4 inch over 10 feet for decks which will be



covered with an overlay.

Variations greater than these, which, in the opinion of the Engineer, may adversely affect the riding qualities of the surface shall be corrected, and this shall be done at the expense of the Contractor. The Contractor shall submit a corrective procedure to the Engineer for review and approval. The procedure shall correct such irregularities by methods such as, but not limited to, concrete planing or grooving.

**8. Bearing Surfaces:** Concrete surfaces under metallic masonry plates and elastomeric bearings shall have a float finish. After the concrete has set, the area which will be in contact with the masonry plate shall be ground as necessary to provide full and even bearing. The finished surface shall not vary from a straightedge laid on the surface in any direction within the limits of the masonry plate by more than 0.0625 inch. Surfaces which fail to conform shall be ground or filled until acceptable to the Engineer.

**9. Curing Concrete:** All newly placed concrete shall be cured so as to prevent loss of water by use of the methods specified. The Engineer may request that the Contractor furnish a curing plan.

The duration of the initial and final curing period in total shall continue uninterrupted for a minimum of 7 days.

**(a) Curing Methods:**

1. Forms-In-Place Method: Formed surfaces of concrete may be cured by retaining the forms in place without loosening. During periods of hot weather, water shall be applied to the forms until the Engineer determines that it is no longer required.
2. Water Method: Exposed concrete surfaces shall be kept continuously wet by ponding, spraying, or covering with materials that are kept continuously and thoroughly wet. Such materials may consist of cotton mats, multiple layers of burlap, or other approved materials that do not discolor or otherwise damage the concrete.
3. Waterproof Cover Method: This method shall consist of covering exposed surfaces with a waterproof sheet material to prevent moisture loss from the concrete. The concrete shall be wet at the time the cover is installed. The sheets shall be of the widest practicable width and adjacent sheets shall overlap a minimum of 6.0 inches to form a waterproof cover of the entire concrete surface and shall be adequately secured. Broken or damaged sheets shall be immediately repaired and the concrete shall be remoistened.

**(b) Additional Requirements for Bridge Decks:**

Curing Plan: The Contractor shall submit to the Engineer, at least 14 days prior to the placement of concrete for the bridge deck, a detailed curing plan that describes the following:

- A. the initial and final curing durations,
- B. equipment and materials to be used for curing concrete and monitoring concrete temperature,
- C. and proposed primary and secondary water and heat sources
  1. Initial Curing Period: A water fog spray shall be used by the Contractor from the time of initial placement until the final curing period begins. The amount of fog spray shall be strictly controlled so that accumulations of standing or flowing water on the surface of the concrete shall not occur.

Should atmospheric conditions render the use of fog spray impractical, the Contractor shall request approval from the Engineer to use a curing compound that meets the requirements of M.03 in lieu of a fog spray. The application shall be in accordance with the manufacturer's recommendation and be compatible with the membrane waterproofing.

2. Final Curing: After completion of finishing and as soon as any bleed water has dissipated and the concrete reaches sufficient strength to avoid marring, the Final curing period shall begin and the entire concrete surface shall be covered with water-retaining materials such as cotton mats, multiple layers of burlap, or other materials approved by the Engineer. Materials used shall be kept saturated by means of an acceptable sprinkler or wetting system.

The Contractor may cover the wet water-retaining material with a suitable polyethylene film to minimize evaporation during the curing period. The use of the polyethylene film does not relieve the Contractor from maintaining saturation of the curing materials.

3. Temperature Monitoring: The internal temperature of the concrete shall be monitored with a calibrated continuous recording thermometer for a minimum of 7 days. The air temperature at the concrete surface or the air temperature between the concrete surface and its protective covering shall be monitored with a minimum of 1 recording thermometer.

The number and placement of the thermometers will be determined by the Engineer. A minimum of 2 thermometers per concrete placement shall be provided by the Contractor.

The following types of thermometers shall be used to monitor curing temperatures:

- i) Continuously Recording Thermometer: The thermometer shall be capable of continuously recording temperatures within a range of -4°F to 122°F for a minimum of 24 hours.
- ii) Maximum–Minimum Recording Thermometer: For all placements, the thermometer shall be capable of recording maximum and minimum temperatures in a range of -4°F to 122°F.

**10. Finishing Concrete Surfaces:** Any minor repairs due to fins, bulges, offsets and irregular projections shall be performed immediately following the removal of forms. For areas of newly placed concrete that are honeycombed or segregated the Contractor shall provide a written corrective procedure for review by the Engineer prior to the work being performed.

Construction and expansion joints in the completed work shall be left carefully tooled and free of mortar and concrete. The joint filler shall be left exposed for its full length with clean and true edges.

The cavities produced by form ties and all other holes, broken corners or edges, and other defects shall be cleaned, saturated with water, pointed and trued with a mortar conforming to M.11.04. Cement similar in color to the exposed surface being repaired shall be added to the mortar. Mortar used in pointing shall be used within 1 hour of mixing. The concrete shall be finished as defined below if required and the cure continued as previously specified in 6.01.03-II-9, Curing Concrete.

Finishing work shall not interrupt the curing period unless permitted by the Engineer. The curing period may be extended to provide the minimum total number of days required.

Concrete surface finishes shall be classified as follows:

- (a) **Float Finish:** This finish shall be achieved by placing an excess of material in the form and removing or striking off of such excess forcing the coarse aggregate below the mortar surface. Concave surfaces in which water will be retained will not be allowed. After the concrete has been struck off, the surface shall be thoroughly worked and floated. Before this last finish has set, the surface shall be lightly stripped with a fine brush to remove the surface cement film, leaving a fine-grained, smooth, but sanded texture. Curing, as specified elsewhere, shall follow. Any surfaces that will support appurtenances such as light standards, railing, or fences shall be finished in accordance with 6.01.03-II-8, Bearing Surfaces.
- (b) **Rubbed Finish:** The initial rubbing shall only be allowed within 3 days after placement. The entire surface shall be thoroughly wet with a brush and rubbed with a No. 16 Carborundum Stone or an abrasive of equal quality, bringing the surface to a paste. The rubbing shall be continued sufficiently to remove all form marks and projections, producing a smooth, dense surface without pits or irregularities. The paste formed by the rubbing may be finished by stripping with a clean brush, or it may be spread uniformly over the surface and allowed to re-set. If all or portions of the rubbed surface are unacceptable to the Engineer or a rubbed finish is not provided within 3 days after removal of forms, the Contractor will be directed to provide a grout clean down finish.
- (c) **Grout Clean-Down Finish:** As soon as all cavities have been filled as required elsewhere and the cement mortar has set sufficiently, grout clean-down shall be performed. All burrs, unevenness, laitance, including that in air holes, and any other material which will adversely affect the bond of the grout to the concrete, shall be removed by acceptable methods. This cleaning shall be done from the top or uppermost part of the surface to be finished to the bottom.

A mixture of a fine aggregate and Portland cement shall be thoroughly blended while dry. The proportions shall be such that when mixed with the proper amount of water, the color will match that of the concrete to be finished. Water shall be added to this mixture in an amount which will bring the grout to a workable thick paint-like consistency.

The surface to be treated shall be thoroughly wetted with a sufficient amount of water to prevent the absorption of water from the grout. Grout shall then be applied to the wetted surface before setting of the grout occurs. Grout which has set shall not be re-tempered and shall be disposed of by the Contractor at no cost to the State.

The grout shall be uniformly applied over the entire surface, completely filling all air bubbles and holes. Immediately after applying the grout, the surface shall be floated with a suitable float, scouring the surface vigorously. While the grout is still plastic, all excess grout shall be removed.

After the final rubbing is completed and the surface has dried, it shall be rubbed to remove loose powder and shall be left free from all unsound patches, paste, powder, and objectionable marks. Wetting, application and removal of excess grout shall be completed in 1 work shift.

All finished surfaces shall be cured for a minimum of 24 hours. Horizontal surfaces shall have a float finish and vertical exposed surfaces shall have a rubbed finish. A grout clean down finish may be substituted for a rubbed finish as noted in this section or as directed by the Engineer.

**11. Mortar, Grout, Epoxy and Joint Seal:**

- (a) **Mortar and Grout:** This work consists of the making and placing of mortar and grout. At least 48 hours prior to the planned use, a copy of the installation instructions and MSDS sheets shall be provided to the Engineer for review and concurrence of their applicability and for verification of proper hole sizes in concrete structures. Such uses include mortar for filling under masonry plates, mortar used to fill voids and repair surface defects, grout used to fill sleeves for anchor bolts, and mortar and grout for other such uses where required or approved.

Concrete areas to be in contact with the mortar or grout shall be cleaned of all loose or foreign material that would in any way prevent bond, and the concrete surfaces shall be flushed with water and allowed to dry until no free-standing water is present.

The mortar or grout shall completely fill and shall be tightly packed into recesses and holes, on surfaces, under structural members, and at other locations specified. After placing, all surfaces of mortar or grout shall be cured as previously specified in 6.01.03-II-9(a)-2, for a period of not less than 3 days.

- (b) **Epoxy:** The epoxy shall be prepared and placed in accordance with the manufacturer's directions and with the equipment prescribed by the manufacturer. Instructions furnished by the supplier for the safe storage, mixing, handling and application of the epoxy shall be followed. Contents of damaged or previously opened containers shall not be used.

- (c) **Joint Seal:** This work consists of sealing joints where shown on the plans or as otherwise directed by the Engineer.

Before placement of the sealing material, the joints shall be thoroughly cleaned of all scale, loose concrete, dirt, dust or other foreign matter. Projections of concrete into the joint space shall be removed. The joint shall be clean and dry before the sealing compound is applied.

The joint sealant shall be prepared and placed in accordance with the manufacturer's directions and with the equipment prescribed by the manufacturer. The sealing compound shall be flush with, or not more than 1/8 inch above the adjacent surface of concrete, cutting off all excess compounds after the application. The joints shall be sealed in a neat and workmanlike manner and when the work is completed, the joints shall effectively seal against infiltration of moisture and water.

The Contractor shall arrange for, and have present at the commencement of the joint-sealing operation, a technically competent manufacturer's representative knowledgeable in the methods of installation of the sealant. The Contractor shall also arrange to have the representative present at such other times as the Engineer may request.

- (d) **Closed Cell Elastomer:** The closed cell elastomer shall be of the thickness specified and installed as shown on the plans and shall be in accordance with M.03.08-6.

**12. Application of Loads:** Loads shall not be applied to concrete structures until the concrete has attained sufficient strength and, when applicable, sufficient pre-stressing and post tensioning has been completed, so that damage will not occur. The means to determine when the concrete has attained sufficient strength shall be the use of Progression cylinders as defined elsewhere in this specification, or other means approved in advance by the Engineer.

- (a) **Earth Loads:** The placement of backfill shall not begin until the concrete is cured and has reached at least 80% of its specified strength unless otherwise permitted by the Engineer.

The sequence of placing backfill around structures shall minimize overturning or sliding forces and flexural stresses in the concrete.

- (b) Construction Loads:** Light materials and equipment may be hand carried onto bridge decks only after the concrete has been in place at least 24 hours providing curing is not interfered with and the surface texture is not damaged.

Prior to the concrete achieving its specified compressive strength, any other live or dead loads imposed on existing, new, or partially completed portions of structures, shall not exceed the reduced load carrying capacity of the structure, or portion of structure. The Contractor may be required to submit calculations to the Engineer that verify these requirements are being met. The compressive strength of concrete ( $f'c$ ) to be used in computing the load-carrying capacity shall be the smaller of the actual field compressive strength at the time of loading or the specified design strength of the concrete. The means to determine the actual field compressive strength shall be approved by the Engineer.

For post-tensioned structures, no live or dead loads shall be allowed on any span until the steel for that span has been tensioned.

- (c)** Precast concrete or steel girders shall not be placed on substructure elements until the substructure concrete has attained 85% of its specified strength.

No load shall be allowed on mortar or grout that has been in place less than 72 hours.

- (d) Traffic Loads:** The concrete deck will not be opened to traffic until at least 14 days after the last placement of deck concrete and until such concrete has attained its specified strength.

**13. Dispute Resolution:** The basis of any dispute resolution is side-by-side and quality control testing by the Contractor or the Contractor's representative. The Contractor and Engineer should perform independent testing on the material to reasonably establish the true characteristics of the material at the time of delivery. Absent of Contractor QC testing, the Engineer's test results will apply to the quantity of concrete represented by the sample, not to exceed 75 c.y.

**Air Content:** Contractor QC Testing must be performed by personnel qualified by The American Concrete Institute as an ACI Concrete Field Testing Technician Grade 1 or higher and performed in accordance with AASHTO T-23. If the Contractor's test results vary from those of the Engineer, the Contractor shall immediately notify the Engineer of the difference and work cooperatively to determine the reasonable cause and recognize the valid test. Should there be agreement, the result of the valid test will be used for acceptance and adjustment purposes for that lot of material. Should there not be an agreement as to the valid test, an additional set of tests should be performed. Results of all valid tests on the same lot may be averaged and used for acceptance and adjustment purposes. Should the Contractor wish to perform additional QC testing on subsequent material, the lot sizes may be adjusted to the amount of material included in that specific delivery. Any such QC testing must be witnessed and agreed to by the Engineer.

**Compressive Strength:** Contractor QC testing for compressive strength must be performed in accordance with AASHTO T-22 by personnel approved by the Engineer. Samples used to dispute the Engineer's test results must be made simultaneously and from the same batch of concrete. Should the Contractor wish to pursue a dispute resolution with regard to compressive strength, the Contractor shall submit in writing to the Engineer all test results, control charts, or other documentation that may be useful in determining if the specific lot(s) of material met the Contract specifications. The Engineer will consider the submittal and may average specific test results on the disputed lot(s) for acceptance and adjustment purposes. Destructive testing of any

kind on the placed concrete structure will not be allowed.

### **III. Additional Requirements for Surface Repairs and Structural Repairs**

**1. Work Area Access and Shielding:** Prior to removal of existing concrete, the Contractor shall provide access to the anticipated work areas so that the inspector and the Contractor may together determine and delineate the exact limits and locations of the work.

The Contractor shall design, furnish, install and remove a shield(s) to prevent debris from entering areas adjacent or beneath the work. The Contractor shall submit working drawings to the Engineer in accordance with 1.05.02. The shield(s) shall be maintained by the Contractor and remain in place during all phases of the repair work.

**2. Concrete Removal:** The perimeter of each area to be repaired shall be saw cut as shown on the plans. All concrete within that area shall be removed to at least 1 inch beneath any visible reinforcing steel and to sound concrete. The reinforcing steel shall not be damaged or its bond in the surrounding concrete. The Contractor must use fifteen (15) pound hammers or other methods accepted by the Engineer.

In addition to removal of concrete to a depth of 1 inch below reinforcing steel, localized areas of removal may be required if embedded galvanic anodes are specified in the Contract, to allow a minimum of 2 inches of concrete cover over the anodes.

Any steel reinforcing scheduled to be left in place that is damaged during the concrete removal process shall be replaced in accordance with 6.02 to the satisfaction of the Engineer and at the expense of the Contractor.

Corroded, missing, or broken reinforcing steel shall be replaced in accordance with 6.02 and as shown on the plans or as directed by the Engineer.

The Contractor shall perform the work in a manner that prevents debris from entering roadway lanes or areas below the structure. All debris shall be removed from the Site and disposed of by the Contractor.

**3. Surface Preparation:** All newly exposed surfaces of concrete shall be sandblasted and be visibly free from oil, solvent, grease, loose particles, or any other foreign matter. Exposed reinforcing steel shall be sandblasted in accordance with SSPC-SP-6, Commercial Blast Cleaning, to remove all contaminants, rust and rust scale.

**4. Installation of Embedded Galvanic Anodes:** After sandblasting reinforcing steel, galvanic anodes shall be embedded where shown on the plans and in accordance with the Contract.

**5. Welded Wire Fabric in Vertical and Overhead Surface Repairs:** Prior to installing formwork, steel welded wire fabric meeting the requirements of M.06.01-3 shall be installed at the proper depth in those areas as shown on the plans or directed by the Engineer. The fabric shall be tied to exposed reinforcing steel or anchored to sound concrete using means approved by the Engineer.

**6. Formwork:** Forms and support systems shall be designed in accordance with 6.01.03-II-1. Forms shall be so designed so that access is from the top of the formwork. If access is not possible from the top of the formwork, the Contractor shall submit a method of concrete placement for review by the Engineer.

**7. Concrete Placement and Curing:** Bonding compounds shall not be used before or during the placement of the concrete. Exposed surfaces shall be wetted with water immediately prior to placement. There shall be no excessive water on the surface or in the formwork. Light rust on sandblasted reinforcing steel can be anticipated and is acceptable.

The temperature of the air and surface to be repaired at the time of placement and curing shall be a minimum of 45°F. Concrete shall be placed and consolidated immediately with appropriate vibratory equipment.

Forms shall be kept moist and shall be left in place for a minimum of 7 days or as shown on the plans.

**8. Form Removal and Sequence of Repair:** Form removal shall be in accordance with 6.01.03-II-1(m) unless otherwise noted on the plans. The Contractor shall follow the sequence of repairs shown on the plans.

**9. Finishing:** Immediately following curing and form stripping, the exposed faces shall be finished in accordance with Subarticle 6.01.03-II-10(c) Grout Clean-Down Finish.

**10. Sounding of Completed Repairs:** Cured and finished areas may be sounded by the Engineer to detect the presence of subsurface voids or delamination. Such areas shall be removed and replaced by the Contractor at its expense until an acceptable repair is in place as determined by the Engineer.

**11. Sealing Concrete Surfaces:** After all repairs have been accepted, penetrating sealer shall be applied in accordance with the Contract to the repaired areas as well as all contiguous areas to the repair or as directed by the Engineer.

**6.01.04—Method of Measurement:** This work will be measured for payment as follows:

**1. Concrete used for new construction:** The quantity of concrete used for new construction will be the actual volume in cubic yards of the specified class, with the exception of underwater concrete, completed and accepted within the neat lines as shown on the plans or as ordered by the Engineer. Parapets will be measured for payment by the number of linear feet of parapet, completed and accepted. The length of parapet will be measured along the centerline of the top of the parapet.

When concrete is placed against bedrock, a maximum of 6 additional inches beyond the neat lines can be measured for payment.

No deduction will be made for panels, form liners, reinforcing bars, structural steel shapes or for pile heads. There will be no deduction made for the volume occupied by culvert and drainage pipes, scuppers, weep holes, public utility structures or any other opening, unless the surface area of any such single opening is 9 s.f. or more.

In the case of culverts or drainage pipes, the computation of the surface area will be based on the nominal diameter of the pipe, disregarding the thickness of the shell.

Miscellaneous materials necessary for completion of the work such as felt, mortar, grout, epoxy and joint seal will not be measured for payment.

Incidental work such as forming for anchor bolts, utilities, keyways, and sampling and testing will not be measured for payment.

The work to produce and administer the Concrete Quality Control Plan (CQCP) will not be measured for payment.

**2. Underwater Concrete:** When underwater concrete is used, it will be measured by the volume in cubic yards within the actual horizontal limits of the cofferdam and between the elevations established by the Engineer.

**3. Concrete used for Surface or Structural Repairs:** The quantity of concrete used for surface repairs or structural repairs will be the actual volume completed and accepted. Welded wire fabric used in repair areas will not be measured for payment.

**4. Joint Filler:** This material will be measured by the area in square feet of the joint filler, of the type and thickness specified, installed and accepted.

**5. Closed Cell Elastomer:** This material will be measured by the volume in cubic inches of elastomer, of the thickness specified, installed and accepted.

**6.01.05—Basis of Payment:** Payment for this work will be made as follows:

**1. Concrete:** Progress payments may be allowed for completed major labor elements of work such as forming, placing and curing. Prior to placement, the Contractor shall submit a proposed schedule of values for review and approval by the Engineer.

Payment for any lot of concrete allowed to remain in place will be adjusted when the field and laboratory testing of the material is completed. The quantity of concrete in each lot for new construction will be a maximum of 75 c.y. Payment for each lot of concrete will be adjusted based on the results of the acceptance testing performed by the Engineer.

The pay factors listed in Table 6.01.05-1 apply for Standard and Modified Standard Mix classes with regard to entrained air content.

**Table 6.01.05-1 Entrained Air Content Pay Factors**

Specified Entrained air (%)*				Pay factor (%)
6.0 +/- 1.5%		7.5 +/- 1.5%		1.00 (100)
4.3 and 4.4	7.6 and 7.7	5.8 and 5.9	9.1 and 9.2	0.98 (98)
4.1 and 4.2	7.8 and 7.9	5.6 and 5.7	9.3 and 9.4	0.96 (96)
3.9 and 4.0	8.0 and 8.1	5.4 and 5.5	9.5 and 9.6	0.94 (94)
3.7 and 3.8	8.2 and 8.3	5.2 and 5.3	9.7 and 9.8	0.92 (92)
3.5 and 3.6	8.4 and 8.5	5.0 and 5.1	9.9 and 10.0	0.90 (90)
Concrete lots with less than 3.5% or greater than 8.5% entrained air will be rejected.		Concrete lots with less than 5.0% or greater than 10% entrained air will be rejected.		
<b>*Air content measured at time and point of placement</b>				

The pay factors listed in Table 6.01.05-2a apply for Standard and Modified Standard Mix classes with regard to compressive strength.

**Table 6.01.05-2a Compressive Strength Pay Factors**

Compressive Strength (%)	Pay factor (%)
95 or greater	1.00 (100)
90 to 94.9	0.95 (95)
85 to 89.9	0.90 (90)
*Measured at 28 days	
Concrete lots with less than 85% specified strength will be rejected.	



The pay factors listed in Table 6.01.05-2b apply for Standard and Modified Standard Mix classes with regard to surface resistivity when specified in accordance with AASHTO T 358 using 4 inch × 8-inch cylinders.

**Table 6.01.05-2b Permeability Pay Factors**

Surface Resistivity (kΩ-cm)*	Pay factor (%)
29 or greater	1 (100)
25 to 28.9	0.85 (85)
21 to 24.9	0.75 (75)
<b>*Measured at 56 days</b>	
Concrete lots with resistivity values less than 21 will be rejected.	

The payment adjustment value for entrained air, 28-day strength, and permeability if applicable, for any lot of concrete for new construction that is allowed to remain in-place is determined using the formulas listed in Table 6.01.05-3a. An Index Price of \$400.00 per c.y. will be used to calculate each adjustment, except for Parapet Concrete, for which an Index Price of \$100 per l.f. will be used. The sum of the individual adjustment values will be deducted from the cubic yard or linear foot payment for the appropriate item.

**Table 6.01.05-3a Payment Adjustment Formulas for New Construction**

Adj (air) = (1 - air pay factor) × Index Price × lot size (c.y. or l.f.)
Adj (strength) = (1 - strength pay factor) × Index Price × lot size (c.y. or l.f.)
Adj (permeability) = (1 - permeability pay factor) × Index Price × lot size (c.y. or l.f.)
Total Adjustment = Adj (air) + Adj (strength) + Adj (permeability)

The payment adjustment value for entrained air and 28-day strength for any lot of repair concrete that is allowed to remain in-place is determined using the formulas listed in Table 6.01.05-3b. An index price of \$200.00 per c.f. shall be used to calculate each adjustment. The total adjustment value will be the sum of each individual adjustment value and will be deducted from the cubic foot payment for the appropriate item.

**Table 6.01.05-3b Payment Adjustment Formulas for Repair Concrete**

Adj (air) = (1 - air pay factor) × \$200/c.f. × lot size (c.f.)
Adj (strength) = (1 - strength pay factor) × \$200/c.f. × lot size (c.f.)
Total Adj = Adj (air) + Adj (strength)

The Contractor shall request permission from the Engineer to remove and replace a lot(s) of concrete to avoid a negative payment adjustment. Any replacement material will be sampled, tested and evaluated in accordance with this specification.

No direct payment will be made for any labor, equipment or materials used during the sampling and testing of the concrete for Progression or Acceptance. The cost shall be considered as included in the general cost of the work or as stated elsewhere in the Contract. The work of transporting the concrete test specimens, after initial curing, for Acceptance testing will be performed by the Department without expense to the Contractor.

This material used for new construction will be paid for at the Contract unit price per cubic yard or linear foot less any adjustments, for the specified class, complete in place, which price shall include all materials, equipment, tools, labor and work incidental thereto, including Concrete Quality Control Plan, heating, all admixtures, joint sealer, roofing felt, and any miscellaneous materials such as metal flashing and metal used in expansion joints and bearings.

**2. Underwater Concrete:** When this class of concrete is used, it will be paid for at the Contract unit price per cubic yard for "Underwater Concrete," complete in place, which price shall include all materials, equipment, tools, labor and work incidental thereto.

**3. Concrete Used For Structural Repairs or Surface Repairs:** The material used for structural repairs or surface repairs will be paid for at the Contract unit price per cubic foot less any adjustments, complete in place, which price shall include saw cutting, removing concrete, sandblasting, cleaning, forming, placing, curing, stripping, and finishing new surfaces, and all materials, equipment, tools, labor and clean-up incidental thereto.

**4. Joint Filler:** Expansion joint filler will be paid for at the Contract unit price per square foot for "Joint Filler for Bridges" of the type and thickness specified, complete in place, which price shall include all materials, equipment, tools, labor and work incidental thereto.

**5. Closed Cell Elastomer:** Closed cell elastomer will be paid for at the Contract unit price per cubic inch for "Closed Cell Elastomer" of the thickness specified, complete in place, which price shall include all materials, equipment, tools, labor and work incidental thereto.

Embedded galvanic anodes, deformed steel bars, and penetrating sealer, will be paid for separately.

Pay Item	Pay Unit
Footing Concrete	c.y.
Footing Concrete (Mass)	c.y.
Abutment and Wall Concrete	c.y.
Abutment and Wall Concrete (Mass)	c.y.
Column and Cap Concrete	c.y.
Column and Cap Concrete (Mass)	c.y.
Bridge Deck Concrete	c.y.
Bridge Deck Concrete (SIP Forms)	c.y.
Parapet Concrete	l.f.
Bridge Sidewalk Concrete	c.y.
Approach Slab Concrete	c.y.
Barrier Wall Concrete	c.y.
Underwater Concrete	c.y.
Surface Repair Concrete	c.f.
Structural Repair Concrete	c.f.
Class PCCXXYZ Concrete	c.y.
(Thickness and Type) Joint Filler for Bridges	s.f.
(Thickness) Closed Cell Elastomer	c.i.

## **SECTION 6.03 – STRUCTURAL STEEL**

Section 6.03 is amended as follows:

### **6.03.03—Construction Methods: Revise Subarticle 4(f) “High Strength Bolted Connections” as follows:**

*Replace the first paragraph and Table A: "Minimum Bolt Tension in kips" with the following:*

" The assembly of structural connections using high-strength bolts shall be installed so as to develop the minimum required bolt tension specified in Table A. The Manufacturer’s certified test report; including the rotational capacity test results must accompany the fastener assemblies. Fastener Assemblies delivered without the certified reports will be rejected.

**Table A: Minimum Bolt Tension in kips\***

<b><u>Bolt Diameter (Inches)</u></b>	<b><u>ASTM F3125 Grade A325</u></b>	<b><u>ASTM F3125 Grade A490</u></b>
5/8	19	24
3/4	28	35
7/8	39	49
1	51	64
1 1/8	64	80
1 1/4	81	102
1 3/8	97	121
1 1/2	118	148

\*Equal to 70% of specified minimum tensile strength of bolts (as specified in ASTM Specifications for tests of full-size F3125 Grade A 325 and F3125 Grade A 490 bolts with UNC threads, loaded in axial tension) rounded to the nearest kip.

*Revise the last sentence of the sixteenth paragraph, "Rotational-Capacity Tests" as follows:*

" When performed in the field, the procedure shall meet the requirements of ASTM F3125 Annex A2."

*In Table C, insert the word "Grade" in the third row before every occurrence of "A325" and "A490."*

## **SECTION M.03 PORTLAND CEMENT CONCRETE**

*Replace Section M.03 in its entirety with the following:*

### **M.03.01—Component Materials**

### **M.03.02—Mix Design Requirements**

### **M.03.03—Producer Equipment and Production Requirements**

### **M.03.04—Curing Materials**

### **M.03.05—Non Shrink, Non Staining Grout**

### **M.03.06—Expansive Cement for Anchoring**

### **M.03.07—Chemical Anchors**

### **M.03.08—Joint Materials**

### **M.03.09—Protective Compound/Sealers**

### **M.03.10—Formwork**

### **M.03.01—Component Materials**

**1. Coarse Aggregate:** Coarse aggregate shall meet the requirements of M.01.

**2. Fine Aggregate:** Fine aggregate shall meet the requirements of M.01.

#### **3. Cement:**

**(a) Portland:** Types I, II, and III Portland cement shall meet the requirements of AASHTO M 85. Type I and Type III Portland cement shall be used only when required or expressly permitted by the Project specification or the Engineer. The use of Type I or III will require that these mixtures be submitted as Non-standard Mix Designs. All cement shall be provided by a mill participating in the Departments' Cement Certification program. The requirements of the Certification Program are detailed in the Departments' Quality Assurance Program for Materials.

**(b) Pre-Blended Cements:** Binary or Ternary cements consisting of Portland Cement and supplemental cementitious materials may be used provided that all the requirements of M.03.01- 3(a) and -3(c) are met.

**(c) Replacement Materials:** Unless already approved as a Standard Mix Design, any Contractor proposed Mix Designs with partial replacement of Portland Cement (PC) with fly ash or ground granulated blast furnace slag (GGBFS), shall be submitted in writing to the Engineer for approval prior to the start of work, on a project-by-project basis. The type of material, source, and the percentage of the PC replaced shall be clearly indicated. Upon request, a Certified Test Report for the cement replacement material shall be provided to the Engineer for use during the Mix Design review.

1. Fly Ash: Fly ash to be used as a partial replacement for Portland cement shall meet the requirements of AASHTO M 295, either Class C or Class F, including the uniformity requirements of Table 2A. Loss on Ignition for either class of fly ash shall not exceed 4.0%. Fly ash may be used to replace up to a maximum of 20% of the required Portland cement for mixes without permeability requirements. For mixes with permeability requirements, the maximum of 20% may be exceeded. The fly ash shall be substituted on a weight basis, with a minimum of 1 lb. of fly ash for 1 lb. of Portland cement. Different classes of fly ash or the same class from different sources shall not be permitted on any single project without the written approval of the Engineer.

2. **Ground Granulated Blast Furnace Slag (GGBFS):** GGBFS used as a partial replacement for Portland cement shall meet the requirements of AASHTO M 302/ASTM C989, Grade 100 or 120. As determined by the Engineer, GGBFS may be used to replace a maximum of 30% of the required Portland cement for mixes without permeability requirements. For mixes with permeability requirements, the maximum of 30% may be exceeded. The Engineer may restrict or prohibit the use of GGBFS if ambient temperatures anticipated during the placement and initial curing of the concrete are low. The GGBFS shall be substituted on a weight basis, with a minimum of 1 lb. of slag for 1 lb. of Portland cement. Different sources of GGBFS shall not be permitted on any single project without the written approval of the Engineer.

**4. Water:** All water used in the mixing of concrete shall be odorless and clear in appearance. Surface water may be used if not taken from shallow or muddy sources; classified as Class C or Class D on the Department of Energy and Environmental Protection (DEEP) Water Quality Classification mapping; and accommodations have been made to prevent contaminants from entering the supply to the satisfaction of the Engineer. The Engineer may request that water from any surface or ground source be tested in accordance with AASHTO T26 and AASHTO D512 if the appearance or scent of the water is suspect. To be acceptable, the pH of the water must not be less than 6.0 or greater than 8.0 and Chloride Ion Concentration of the water must not exceed 250ppm. Potable water taken directly from a municipal or regional water supply may be used for mixing concrete without testing. Heating or cooling of water may be required to meet mix temperature requirements at time of placement.

**5. Admixtures:** All admixtures shall perform their function without injurious effects upon the concrete. If requested by the TDC, the Contractor shall present a certified statement from a recognized laboratory attesting to this requirement. A "recognized" laboratory is any cement and concrete laboratory approved and inspected regularly by the Cement and Concrete Reference Laboratory (CCRL). The statement shall contain results of compression tests of cylinder specimens made with concrete utilizing the admixture(s) in proportions equal to those proposed by the Contractor. The results of at least 5 standard 6 inch x 12 inch cylinders of each mix design shall be listed with the results of at least 5 like-sized cylinders not utilizing the admixture(s). Specimens must be made and cured in the laboratory in accordance with AASHTO T 126 and will be tested in accordance with AASHTO T 22.

- (a) **Air-Entraining Admixtures:** In the event that air entrained concrete is required, an admixture meeting the requirements of AASHTO M 154 may be used. Tests for 7 and 28-day compressive and flexural strengths and resistance to freezing and thawing are required whereas tests for bleeding, bond strength and volume change will not be required.
- (b) **Other Chemical Admixtures:** In the event that concrete properties are specified that require the use of additional admixtures, or the Contractor proposes the use of additional admixtures to facilitate placement, the admixtures shall meet the requirements of AASHTO M194M/M, including the 1 year performance data.

**M.03.02—Mix Design Requirements**

**1. Standard ConnDOT Mix Designs:** Standard Mix Designs shall be designed in accordance with applicable sections of ACI 211 and ACI 318. The mixtures shall consist of Portland cement, fine aggregate, coarse aggregate, admixtures, and water proportioned in accordance with Table M.03.02-1. The mixtures shall also be designed to obtain the plastic properties of Portland cement concrete as specified in Table 6.01.03-2.

**Table M.03.02-1 Standard Portland Cement Concrete Mixes**

Class <sup>1</sup>	Max. Water/Cement <sup>2</sup> ratio	Min. Cement <sup>2</sup> Content - lb./c.y.	Air Content %	Electrical Resistivity (Permeability) kΩ-cm AASHTO T 358
PCC0223Z	0.69	455	6 +/- 1.5	NA
PCC0334Z	0.48	615		NA
PCC0336Z	0.50	564		NA
PCC0354Z	0.49	615		NA
PCC0446Z	0.44	658		NA
PCC04462	0.42			29 minimum
PCC0556Z	0.40			NA
PCC05562	0.40			29 minimum
PCCXXX81 <sup>3</sup>	0.46		7.5 +/- 1.5	15 maximum
PCCXXX82	0.40			29 minimum

<sup>1</sup> PCCXYZ where:

PCC = Portland Cement Concrete

XXX = 28-day minimum compressive strength (psi/100)

Y = Nominal Maximum Aggregate Size (U.S. Sieve No. Designation)

Z = Exposure Factor (See Table M.03.02-1a)

<sup>2</sup> Portland Cement may be partially replaced within a Standard Mix Design by other approved cementitious material meeting the requirements of M.03.01-3(c) if permitted by the Engineer.

<sup>3</sup> When this class is paid for in a surface or structural repair concrete item, the plastic properties necessary for confined placement to ensure appropriate workability for consolidation within the forms shall be noted on the delivery ticket by the concrete supplier.

**Table M.03.02-1a Exposure Factor per Application**

<b>Exposure</b>		<b>Application</b>
0	Benign	Elements not exposed to weather (buried, enclosed)
1	Moderate	Elements not in contact with salt water or deicing chemicals
2	Severe	Elements in contact with salt water, deicing chemicals, flowing/standing water

Mix designs shall indicate the dosage of admixtures anticipated to provide plastic properties required in the Project specification. Plastic properties of standard mix classes of concrete in the plastic state are listed in Table 6.01.03-2.

Standard Mix Designs are required to be designed and submitted by the concrete producers, and are approved by the Department on a standing basis. Submittal or re-approval of these Standard Mix Designs on an annual basis is not required. Previously approved producer-designed Standard Mixes that have a record of satisfactory performance may be utilized on Department projects unless there is a change in the gravimetric properties or the sources of any materials. Revisions to the Standard Mix Designs, which include changes in component sources, can be submitted at any time to the TDC, but must be approved prior to use on Department projects.

**2. Non-Standard CTDOT Mix Designs:** Any proposed Mix Designs that do not comply with Table M.03.02-1 are required to be submitted 15 days prior to use on a project-by-project basis and be approved by the TDC prior to use. The use of an approved admixture with an otherwise approved Standard Mix Design is not considered non-standard.

All Non-standard Mix Designs used for load-bearing structures shall contain a minimum of 658 lb./c.y. of cementitious materials.

Concrete used in applications such as flowable fill or controlled low-strength material may be designed with less than 658 lb./c.y. of cementitious materials.

### **M.03.03—Producer Equipment and Production Requirements**

**1. General Requirements:** The source of the concrete must be approved by the Engineer prior to use on Department projects. Specifically the location and capacity of the central mix or dry batch plant, and complement of truck mixers/haulers, shall be adequate for continuous placement of concrete on a typical Department project. Approval may be revoked at any time in accordance with 1.06.01.

- (a) **Inspection:** The production facility supplying hydraulic cement concrete shall have a current Certification of Ready Mixed Concrete Production Facilities from the National Ready Mixed Concrete Association (NRMCA), or equivalent certification approved by the Engineer.
- (b) In addition to the requirements of approved third party certification, the facility shall produce batch tickets that meet the requirements of 6.01.03-3(a).
- (c) **Quality Control:** The Contractor is responsible for all aspects of Quality Control (QC). As determined by the Engineer, should material delivered to a project not meet specification, the Contractor may be required to submit to the Engineer a corrective procedure for approval within 3 calendar days. The procedure shall address any minor adjustments or corrections made to the equipment or procedures at the facility.
- (d) **Suspension:** As determined by the Engineer, repeated or frequent delivery of deficient material to a Department project may be grounds for suspension of that source of material. A detailed QC plan that describes all QC policies and procedures for that facility may be

required to formally address quality issues. This plan must be approved by the Engineer and fully implemented, prior to reinstatement of that facility.

**2. Hand Mixed Concrete:** Hand mixing shall be permitted only with the permission of the Engineer. Hand mixed batches shall not exceed 1/2 c.y. in volume. Hand mixing will not be permitted for concrete to be placed under water.

#### **M.03.04—Curing Materials**

**1. Water:** Any water source deemed acceptable by the Engineer for mixing concrete may be used to provide water for curing purposes. Surface water may be used if classified as Class C or Class D on the Department of Energy and Environmental Protection (DEEP) Water Quality Classification mapping and accommodations have been made to prevent contaminants from entering the supply to the satisfaction of the Engineer. In general, water shall not be taken from shallow or muddy sources. In cases where sources of supply are relatively shallow, the intake pipe shall be enclosed to exclude silt, mud, grass, etc.; and the water in the enclosure shall be maintained at a depth of not less than 2 feet under the intake pipe.

**2. Mats:** Mats for curing concrete shall be capable of maintaining moisture uniformly on the surface of the concrete. The mats shall not contain any materials such as dyes, sugar, etc., that may be injurious to the concrete.

The length or width of the mats shall be sufficient to cover all concrete surfaces being cured. Should more than one mat be required, sufficient overlap shall be provided by the Contractor as determined by the Engineer.

**3. Liquid Membrane-Forming Compound:** Liquid membrane-forming compound shall meet the requirements of AASHTO M 148 Type 2, Class B, or shall be a water-soluble linseed oil-based compound meeting the requirements of AASHTO M 148, Type 2.

**4. White Polyethylene Sheeting (Film):** White polyethylene sheeting (film) shall meet the requirements of AASHTO M 171.

#### **M.03.05—Non Shrink, Non Staining Grout**

**1. Bagged (pre-mixed):** Bagged (pre-mixed) formulations of non-shrink grout shall meet the requirements of ASTM C1107. The grout shall be mixed with potable water for use. The grout shall be mixed to a flowable consistency as determined by ASTM C230. All bagged material shall be clearly marked with the manufacturer's name, date of production, batch number, and written instructions for proper mixing, placement and curing of the product.

**2. Bulk:** The Contractor may formulate and design a grout mix for use on the Project in lieu of using a pre-bagged product. The Contractor shall obtain prior written approval of the Engineer for any such proposed Mix Design. Any such Mix Design shall include the proportions of hydraulic cement, potable water, fine aggregates, expansive agent, and any other necessary additive or admixture. This material shall meet all of the same chemical and physical requirements as shall the pre-bagged grout, in accordance with ASTM C1107.

#### **M.03.06—Expansive Cement for Anchoring**

The premixed anchoring cement shall be non-metallic, concrete gray in color and prepackaged. The mix shall consist of hydraulic cement, fine aggregate, expansive admixtures and water meeting the following requirements:

**1.** The anchoring cement shall have a minimum 24 hour compressive strength of 2,600 psi when tested in accordance with ASTM C109.



2. The water content of the anchoring cement shall be as recommended by the manufacturer. Water shall meet the requirements of M.03.01-4.

The Contractor shall provide a Certified Test Report and Materials Certificate for the premixed anchoring cement in accordance with 1.06.07. The Contractor shall also provide, when requested by the Engineer, samples of the premixed anchoring cement for testing and approval.

### **M.03.07—Chemical Anchors**

Chemical anchor material must be listed on the Departments' Qualified Products List and approved by the Engineer for the specified use.

The chemical anchor material shall be epoxy or polyester polymer resin. It shall not contain any metals or other products that promote corrosion of steel. The Contractor shall supply the Engineer with a Certified Test Report and Materials Certificate for the chemical anchor material in accordance with 1.06.07. When requested by the Engineer, the Contractor shall also provide samples of the chemical anchor material.

### **M.03.08—Joint Materials**

**1. Transverse Joints for Concrete Pavement:** Transverse joints shall consist of corrosion resistant load transfer devices, poured joint seal and in addition, in the case of expansion joints, expansion joint filler all meeting the following requirements:

- (a) The corrosion resistant load transfer device shall be coated steel or sleeved steel or be made of corrosion resistant material. The dimensions of any devices used shall be as shown on the plans, exclusive of any coating or sleeving. Core material of coated or sleeved metallic devices shall be steel meeting the requirements of AASHTO M 255M/M 255 Grade 520, or steel having equal or better properties and approved by the Engineer. Nonmetallic devices shall meet the various strength requirements applicable to metallic devices as well as all other requirements stated herein.
- (b) All coated load transfer devices shall meet the requirements of AASHTO M 254. Uncoated or sleeved load transfer devices shall meet the applicable physical requirements of AASHTO M 254. The use of field applied bond breakers will not be permitted.
- (c) The basis of acceptance for corrosion resistant load transfer devices shall be the submission by the Contractor of a minimum of 2 samples accompanied by Certified Test Reports meeting the requirements of 1.06.07 demonstrating that the load transfer device meets the requirements of AASHTO M 254 for the type of device supplied. The Engineer reserves the right to reject any load transfer device deemed unsatisfactory for use.

**2. Joint Filler for Concrete Curbing:** Expansion joint filler shall be either preformed expansion joint filler or wood joint filler as indicated on the plans and shall meet the following requirements:

- (a) Preformed expansion joint filler shall be the bituminous cellular type and shall meet the requirements of AASHTO M 213.
- (b) Boards for wood joint filler shall have 2 planed sides and shall be redwood, cypress or white pine. Redwood and cypress boards shall be of sound heartwood. White pine boards shall be of sound sapwood. Occasional small, sound knots and medium surface checks will be permitted provided the board is free of any defects that will impair its usefulness for the purpose intended. The joint filler may be composed of more than one length of board in the length of the joint, but no board of a length less than 6 feet shall be used; and the

separate boards shall be held securely to form a straight joint. Boards composed of pieces that are jointed and glued shall be considered as one board.

- (c) Dimensions shall be as specified or shown on the plans; and tolerances of plus 1/16 inch thickness, plus 1/8 inch depth and plus 1/4 inch length will be permitted.
- (d) All wood joint filler boards shall be given a preservative treatment by brushing with creosote oil meeting the requirements of AASHTO M 133. After treatment, the boards shall be stacked in piles, each layer separated from the next by spacers at least 1/4 inch thick; and the boards shall not be used until 24 hours after treatment. Prior to concreting, all exposed surfaces of the wood filler shall be given a light brush coating of form oil.
- (e) Testing of board expansion joint filler shall be in accordance with pertinent sections of AASHTO T 42.

**3. Longitudinal Joint Devices:** The metal used in the fabrication of longitudinal joint devices shall meet ASTM requirements for each type of metal used. The dimensions shall be as shown on the plans.

**4. Expansion Joint Fillers for Bridges and Bridge Bearings:**

- (a) Preformed expansion joint filler for bridges shall meet the requirements of AASHTO M 153, Type I or Type II.
- (b) Pre-molded expansion joint filler for bridge bearings shall meet the requirements of AASHTO M 33.

**5. Joint Sealants:**

(a) **Joint Sealer for Pavement:** The joint sealer for pavement shall be a rubber compound of the hot-poured type and shall meet the requirements of AASHTO M 324 Type II unless otherwise noted on the plans or in the special provisions.

(b) **Joint Sealer for Structures:** Structure joint sealers shall be one of the following type sealants:

1. Where "Joint Seal" is specified on the plans, it shall meet the requirements of the Federal Specifications SS-S-200-E (Self-leveling type), TT-S-0227E (COM-NBS) Type II-Class A (Non-sag type), or 1 component polyurethane-base elastomeric sealants conforming to FS TT-S-00230C Type II-Class A or an approved equal.

A Certified Test Report will be required in accordance with 1.06.07, certifying that the sealant meets the requirements set forth in the Federal Specification. Should the consignee noted on a Certified Test Report be other than the Prime Contractor, a Materials Certificate shall be required to identify the shipment.

2. Where "Silicone Joint Sealant" is specified on the plans, it shall be one of the following or an approved equal:
  - i. Sealant, manufactured by the Dow Corning Corporation, Midland, Michigan 48686-0994
  - ii. Dow Corning 888 Silicone Joint Sealant or
  - iii. Dow Corning 888-SL Self-Leveling Silicone Joint 48686-0994

**6. Closed Cell Elastomer:** The closed cell elastomer shall meet the requirements of ASTM D1056, Grade RE-41 B2. The elastomer shall have a pressure-sensitive adhesive backing on one side.

The Contractor shall deliver the closed cell elastomer to the job site a minimum of 30 days prior to installation. Prior to the delivery of the closed cell elastomer, the Contractor shall notify the Engineer of the date of shipment and the expected date of delivery. Upon delivery of the closed cell elastomer to the job site, the Contractor shall immediately notify the Engineer.

Each separate length, roll or container shall be clearly tagged or marked with the manufacturer's name, trademark and lot number. A lot is defined as that amount of closed cell elastomer manufactured at 1 time from 1 batch of elastomer. A batch is defined as that amount of elastomer prepared and compounded at 1 time. The Contractor shall furnish a Certified Test Report in accordance with 1.06.07, confirming that the closed cell elastomer meets the requirements set forth in these specifications. Should the co-signee noted on a Certified Test Report be other than the Prime Contractor, a Materials Certificate shall be required to identify shipment.

The Contractor shall furnish a 1 foot length of closed cell elastomer in each lot for purposes of inspection and testing by the Engineer. The Engineer will cut a 1 foot sample from each lot and inspect the sample for conformance to size, and perform physical tests on the sample as deemed necessary.

The Engineer shall reject any lot or portion of a lot that does not meet the requirements stated herein. A rejected lot or portion of a lot may be resubmitted provided the Contractor has removed or corrected, in a manner acceptable to the Engineer, all non-conforming material.

#### **M.03.09—Protective Compound/Sealers**

The brand and type of material must be listed on the Department's Qualified Products List and approved by the Engineer for the specified use.

#### **M.03.10—Formwork**

**1. Stay-in-place Forms:** Material for stay-in-place metal forms shall be made of zinc-coated (galvanized) steel sheet meeting ASTM Specification A653 (Structural Steel (SS) Grade 33 through 80). The minimum thickness shall be 20 gauge. Coating weight shall meet the requirements of ASTM A924, Class G235, and shall otherwise meet all requirements relevant to steel stay-in-place metal forms and the placing of concrete as specified herein and as noted in the Contract.

Form supports shall either be fabricated and meet the same material requirements as the forms, or be fabricated from structural steel meeting the requirements of ASTM A36 and shall be hot-dip galvanized in accordance with ASTM A123.

Lightweight filler material for forms shall be as recommended by the form manufacturer.

**2. Temporary Forms and Falsework:** Forms and Falsework shall be of wood, steel or other material approved by the Engineer. This approval does not relieve the Contractor from employing adequately sized materials of sufficient rigidity to prevent objectionable distortion of the formed concrete surfaces caused by pressure of the plastic concrete and other loads incidental to the construction operations.

## **SECTION M.04 BITUMINOUS CONCRETE MATERIALS**

Section M.04 is being deleted in its entirety and replaced with the following:

### **M.04.01—Bituminous Concrete Materials and Facilities**

### **M.04.02—Mix Design and Job Mix Formula (JMF)**

### **M.04.03—Production Requirements**

**M.04.01—Bituminous Concrete Materials and Facilities:** Each source of material, Plant, and laboratory used to produce and test bituminous concrete must be qualified on an annual basis by the Engineer. AASHTO or ASTM Standards noted with an (M) have been modified and are detailed in Table M.04.03-5.

Aggregates from multiple sources of supply must not be blended or stored in the same stockpile.

**1. Coarse Aggregate:** All coarse aggregate shall meet the requirements listed in M.01.

**2. Fine Aggregate:** All fine aggregate shall meet the requirements listed in M.01.

**3. Mineral Filler:** Mineral filler shall conform to the requirements of AASHTO M 17.

#### **4. Performance Graded (PG) Asphalt Binder:**

##### **(a) General:**

- i. PG asphalt binder shall be uniformly mixed and blended and be free of contaminants such as fuel oils and other solvents. Binder shall be properly heated and stored to prevent damage or separation.
- ii. The binder shall meet the requirements of AASHTO M 332 and shall be graded or verified in accordance with AASHTO R 29. The Contractor shall submit a Certified Test Report and bill of lading representing each delivery in accordance with AASHTO R 26(M). The Certified Test Report must also indicate the binder specific gravity at 77°F; rotational viscosity at 275°F and 329°F; and the mixing and compaction viscosity-temperature chart for each shipment.
- iii. The Contractor shall submit the name(s) of personnel responsible for receipt, inspection, and record keeping of PG binder. Contractor Plant personnel shall document specific storage tank(s) where binder will be transferred and stored until used and provide binder samples to the Engineer upon request. The person(s) shall assure that each shipment is accompanied by a statement certifying that the transport vehicle was inspected before loading was found acceptable for the material shipped and that the binder is free of contamination from any residual material, along with 2 copies of the bill of lading.
- iv. The blending or combining of PG binders in 1 storage tank at the Plant from different suppliers, grades, or additive percentages is prohibited.

**(b) Basis of Approval:** The request for approval of the source of supply shall list the location where the material will be manufactured, and the handling and storage methods, along with necessary certification in accordance with AASHTO R 26(M). Only suppliers/refineries that have an approved “Quality Control Plan for Performance Graded Binders” formatted in accordance with AASHTO R 26(M) may supply PG binders to Department projects.

##### **(c) Standard Performance Grade (PG) Binder:**

- i. Standard PG binder shall be defined as “Neat.” Neat PG binders shall be free from modification with: fillers, extenders, reinforcing agents, adhesion promoters,

thermoplastic polymers, acid modification and other additives such as re-refined motor oil, and shall indicate such information on each bill of lading and Certified Test Report.

ii. The standard asphalt binder shall be PG 64S-22.

**(d) Modified Performance Grade (PG) Binder:** The modified asphalt binder shall be Performance Grade PG 64E-22 asphalt modified solely with a Styrene-Butadiene-Styrene (SBS) polymer. The polymer modifier shall be added at either the refinery or terminal and delivered to the bituminous concrete production facility as homogenous blend. The stability of the modified binder shall be verified in accordance with ASTM D7173 using the Dynamic Shear Rheometer (DSR). The DSR  $G^*/\sin(\delta)$  results from the top and bottom sections of the ASTM D7173 test shall not differ by more than 10%. The results of ASTM D7173 shall be included on the Certified Test Report. The binder shall meet the requirements of AASHTO M 332 (including Appendix X1) and AASHTO R 29.

**(e) Warm Mix Additive or Technology:**

- i. The warm mix additive or technology must be listed on the North East Asphalt User Producer Group (NEAUPG) Qualified Warm Mix Asphalt (WMA) Technologies List at the time of bid, which may be accessed online at <http://www.neaupg.uconn.edu>.
- ii. The warm mix additive shall be blended with the asphalt binder in accordance with the manufacturer's recommendations.
- iii. The blended binder shall meet the requirements of AASHTO M 332 and shall be graded or verified in accordance with AASHTO R 29 for the specified binder grade. The Contractor shall submit a Certified Test Report showing the results of the testing demonstrating the binder grade. In addition, it must include the grade of the virgin binder, the brand name of the warm mix additive, the manufacturer's suggested rate for the WMA additive, the water injection rate (when applicable), and the WMA Technology manufacturer's recommended mixing and compaction temperature ranges.

## **5. Emulsified Asphalts:**

**(a) General:**

- i. The emulsified asphalt shall meet the requirements of AASHTO M 140(M) or AASHTO M 208 as applicable.
- ii. The emulsified asphalts shall be free of contaminants such as fuel oils and other solvents.
- iii. The blending at mixing Plants of emulsified asphalts from different suppliers is prohibited.

**(b) Basis of Approval:**

- i. The request for approval of the source of supply shall list the location where the material is manufactured, the handling and storage methods, and certifications in accordance with AASHTO R 77. Only suppliers that have an approved "Quality Control Plan for Emulsified Asphalt" formatted in accordance with AASHTO R 77 and that submit monthly split samples per grade to the Engineer may supply emulsified asphalt to Department projects.
- ii. Each shipment of emulsified asphalt delivered to the Project site shall be accompanied with the corresponding Certified Test Report listing Saybolt viscosity, residue by evaporation, penetration of residue, and weight per gallon at 77°F and Material Certificate.
- iii. Anionic emulsified asphalts shall meet the requirements of AASHTO M-140. Materials

used for tack coat shall not be diluted and meet grade RS-1 or RS-1h. When ambient temperatures are 80°F and rising, grade SS-1 or SS-1h may be substituted if permitted by the Engineer.

- iv. Cationic emulsified asphalt shall meet the requirements of AASHTO M-208. Materials used for tack coat shall not be diluted and meet grade CRS-1. The settlement and demulsibility test will not be performed unless deemed necessary by the Engineer. When ambient temperatures are 80°F and rising, grade CSS-1 or CSS-1h may be substituted if permitted by the Engineer.

**6. Reclaimed Asphalt Pavement (RAP):**

(a) General: RAP is a material obtained from the cold milling or removal and processing of bituminous concrete pavement. RAP material shall be crushed to 100% passing the 1/2 inch sieve and free from contaminants such as joint compound, wood, plastic, and metals.

(b) Basis of Approval: The RAP material will be accepted on the basis of one of the following criteria:

- i. When the source of all RAP material is from pavements previously constructed on Department projects, the Contractor shall provide a Materials Certificate listing the detailed locations and lengths of those pavements and that the RAP is only from those locations listed.
- ii. When the RAP material source or quality is not known, the Contractor shall request approval from the Engineer at least 30 calendar days prior to the start of the paving operation. The request shall include a Material Certificate and applicable test results stating that the RAP consists of aggregates that meet the specification requirements of M.04.01-1 through M.04.01-3 and that the binder in the RAP is substantially free of solvents, tars and other contaminants. The Contractor is prohibited from using unapproved material on Department projects and shall take necessary action to prevent contamination of approved RAP stockpiles. Stockpiles of unapproved material shall remain separate from all other RAP materials at all times. The request for approval shall include the following:
  - 1. A 50-lb. sample of the RAP to be incorporated into the recycled mixture.
  - 2. A 25-lb. sample of the extracted aggregate from the RAP.

**7. Crushed Recycled Container Glass (CRCG):**

(a) Requirements: The Contractor may propose to use clean and environmentally-acceptable CRCG in an amount not greater than 5% by weight of total aggregate.

(b) Basis of Approval: The Contractor shall submit to the Engineer a request to use CRCG. The request shall state that the CRCG contains no more than 1% by weight of contaminants such as paper, plastic, and metal and conforms to the following gradation:

<b>CRCG Grading Requirements</b>	
<u>Sieve Size</u>	<u>Percent Passing</u>
3/8 inch	100
No. 4	35-100
No. 200	0.0-10.0

The Contractor shall submit a Material Certificate to the Engineer stating that the CRCG complies with all the applicable requirements in this Section.

**8. Joint Seal Material:** Joint seal material must meet the requirements of ASTM D6690 - Type 2. The Contractor shall submit a Material Certificate in accordance with 1.06.07 certifying that the joint seal material meets the requirements of this Section.

**9. Recycled Asphalt Shingles (RAS):** RAS shall consist of processed asphalt roofing shingles from post-consumer asphalt shingles or from manufactured shingle waste. The RAS material under consideration for use in bituminous concrete mixtures must be certified as being asbestos-free and shall be entirely free of whole, intact nails. The RAS material shall meet the requirements of AASHTO MP 23.

The Producer shall test the RAS material to determine the asphalt content and the gradation of the RAS material. The Producer shall take necessary action to prevent contamination of RAS stockpiles.

The Contractor shall submit a Material Certificate to the Engineer stating that the RAS complies with all the applicable requirements in this Section.

**10. Plant Requirements:**

(a) General: The Plant producing bituminous concrete shall comply with AASHTO M 156.

(b) Storage Silos: The Contractor may use silos for short-term storage with the approval of the Engineer. A storage silo must have heated cones and an unheated silo cylinder if it does not contain a separate internal heating system. When multiple silos are filled, the Contractor shall discharge 1 silo at a time. Simultaneous discharge of multiple silos for the same Project is not permitted.

Type of silo cylinder	Maximum storage time for all classes (hr)	
	<u>HMA</u>	<u>WMA/PMA</u>
Open Surge	4	Mfg Recommendations*
Unheated - Non-insulated	8	Mfg Recommendations*
Unheated - Insulated	18	Mfg Recommendations*
Heated - No inert gas	TBD by the Engineer	TBD by the Engineer

\*Not to exceed HMA limits

(c) Documentation System: The mixing Plant documentation system shall include equipment for accurately proportioning the components of the mixture by weight and in the proper order, controlling the cycle sequence, and timing the mixing operations. Recording equipment shall monitor the batching sequence of each component of the mixture and produce a printed record of these operations on each Plant ticket, as specified herein.

If recycled materials are used, the Plant tickets shall include their dry weight, percentage, and daily moisture content.

If a WMA Technology is added at the Plant, the Plant tickets shall include the actual dosage rate.

For drum Plants, the Plant ticket shall be produced at 5 minute intervals and maintained by the vendor for a period of 3 years after the completion of the Project.

For batch Plants, the Plant ticket shall be produced for each bath and maintained by the vendor for a period of 3 years after the completion of the Project. In addition, an asterisk (\*)

shall be automatically printed next to any individual batch weight(s) exceeding the following tolerances:

Each Aggregate Component	±1.5% of individual or cumulative target weight for each bin
Mineral Filler	±0.5% of the total batch
Bituminous Material	±0.1% of the total batch
Zero Return (Aggregate)	±0.5% of the total batch
Zero Return (Bituminous Material)	±0.1% of the total batch

The entire batching and mixing interlock cut-off circuits shall interrupt and stop the automatic batching operations when an error exceeding the acceptable tolerance occurs in proportioning.

The scales shall not be manually adjusted during the printing process. In addition, the system shall be interlocked to allow printing only when the scale has come to a complete rest. A unique printed character (m) shall automatically be printed on the truck and batch plant printout when the automatic batching sequence is interrupted or switched to auto-manual or full manual during proportioning.

**(d) Aggregates:** Aggregate stockpiles shall be managed to prevent segregation and cross contamination. For drum Plants only, the percent moisture content, at a minimum prior to production and half way through production, shall be determined.

**(e) Mixture:** The dry and wet mix times shall be sufficient to provide a uniform mixture and a minimum particle coating of 95% as determined by AASTO T 195(M).

Bituminous concrete mixtures shall contain no more than 0.5% moisture when tested in accordance with AASHTO T 329.

**(f) RAP:** RAP moisture content shall be determined a minimum of twice daily (prior to production and halfway through production).

**(g) Asphalt Binder:** A binder log shall be submitted to the Department’s Central Lab on a monthly basis.

**(h) Warm mix additive:** For mechanically foamed WMA, the water injection rate shall be monitored during production and not exceed 2.0% by total weight of binder. For additive added at the Plant, the dosage rate shall be monitored during production.

**(i) Testing Laboratory:** The Contractor shall maintain a laboratory to test bituminous concrete mixtures during production. The laboratory shall have a minimum of 300 s.f., have a potable water source and drainage in accordance with the CT Department of Public Health Drinking Water Division, and be equipped with all necessary testing equipment as well as with a PC, printer, and telephone with a dedicated hard-wired phone line. In addition, the PC shall have a high speed internet connection and a functioning web browser with unrestricted access to <https://ctmail.ct.gov> . This equipment shall be maintained in working order at all times and be made available for use by the Engineer.

The laboratory shall be equipped with a heating system capable of maintaining a minimum temperature of 65°F. It shall be clean and free of all materials and equipment not associated with the laboratory. Sufficient light and ventilation must be provided. During summer months



adequate cooling or ventilation must be provided so the indoor air temperature shall not exceed the ambient outdoor temperature.

The laboratory testing apparatus, supplies, and safety equipment shall be capable of performing all the applicable tests in their entirety that are referenced in AASHTO R 35 and AASHTO M 323. The Contractor shall ensure that the Laboratory is adequately supplied at all times during the course of the Project with all necessary testing materials and equipment.

The Contractor shall maintain a list of laboratory equipment used in the acceptance testing processes including, but not limited to, balances, scales, manometer/vacuum gauge, thermometers, and gyratory compactor, clearly showing calibration and/or inspection dates, in accordance with AASHTO R 18. The Contractor shall notify the Engineer if any modifications are made to the equipment within the laboratory. The Contractor shall take immediate action to replace, repair, or recalibrate any piece of equipment that is out of calibration, malfunctioning, or not in operation.

#### **M.04.02—Mix design and Job Mix Formula (JMF)**

##### **1. Curb Mix:**

(a) Requirements: The Contractor shall use bituminous concrete that meets the requirements of Table M.04.02-1. RAP may be used in 5% increments by weight up to 30%.

(b) Basis of Approval: Annually, an approved JMF based on a mix design for curb mix must be on file with the Engineer prior to use.

The Contractor shall test the mixture for compliance with the submitted JMF and Table M.04.02-1. The maximum theoretical density (Gmm) will be determined by AASHTO T 209. If the mixture does not meet the requirements, the JMF shall be adjusted within the ranges shown in Table M.04.02-1 until an acceptable mixture is produced.

An accepted JMF from the previous operating season may be acceptable to the Engineer provided that there are no changes in the sources of supply for the coarse aggregate, fine aggregate, recycled material (if applicable) and the Plant operation had been consistently producing acceptable mixture.

Any change in component source of supply or consensus properties must be approved by the Engineer. A revised JMF shall be submitted prior to use.

**TABLE M.04.02-1:  
Control Points for Curb Mix Mixtures**

Mix	Curb Mix	Production Tolerances from JMF Target
<b>Grade of PG Binder content %</b>	<b>PG 64S-22 6.5 - 9.0</b>	<b>0.4</b>
<b>Sieve Size</b>		
No. 200	3.0 - 8.0 (b)	2.0
No. 50	10 - 30	4
No. 30	20 - 40	5
No. 8	40 - 70	6
No. 4	65 - 87	7
1/4 inch		
3/8 inch	95 - 100	8
1/2 inch	100	8
3/4 inch		8
1 inch		
2 inch		
<b>Additionally, the fraction of material retained between any 2 consecutive sieves shall not be less than 4%.</b>		
<b>Mixture Temperature</b>		
<b>Binder</b>	325°F maximum	
<b>Aggregate</b>	280-350°F	
<b>Mixtures</b>	265-325°F	
<b>Mixture Properties</b>		
<b>Air Voids (VA) %</b>	0 – 4.0 (a)	
<b>Notes:</b> (a) Compaction Parameter 50 gyrations ( $N_{des}$ ) (b) The percent passing the No. 200 sieve shall not exceed the percentage of bituminous asphalt binder.		

**2. Superpave Design Method – S0.25, S0.375, S0.5, and S1:**

(a) **Requirements:** All designated mixes shall be designed using the Superpave mix design method in accordance with AASHTO R 35. A JMF based on the mix design shall meet the requirements of Tables M.04.02-2 to M.04.02-5. Each JMF and component samples must be submitted no less than 7 days prior to production and must be approved by the Engineer prior to use. All JMFs expire at the end of the calendar year.

All aggregate component consensus properties and tensile strength ratio (TSR) specimens shall be tested at an AASHTO Materials Reference Laboratory (AMRL) by NETTCP Certified Technicians.

All bituminous concrete mixes shall be tested for stripping susceptibility by performing the TSR test procedure in accordance with AASHTO T 283(M) at a minimum every 36 months. The compacted specimens may be fabricated at the Plant and then tested at an AMRL accredited facility. A minimum of 45000 grams of laboratory or plant blended mixture and the

corresponding complete Form MAT-412s shall be submitted to the Division of Material Testing (DMT) for design TSR testing verification. The mixture submitted shall be representative of the corresponding mix design as determined by the Engineer.

- i. Superpave Mixtures with RAP: RAP may be used with the following conditions:
  - RAP amounts up to 15% may be used with no binder grade modification.
  - RAP amounts up to 20% may be used provided a new JMF is approved by the Engineer. The JMF submittal shall include the grade of virgin binder added. The JMF shall be accompanied by a blending chart and supporting test results in accordance with AASHTO M 323 Appendix X1, or by testing that shows the combined binder (recovered binder from the RAP, virgin binder at the mix design proportions, warm mix asphalt additive and any other modifier if used) meets the requirements of the specified binder grade.
  - Two (2) representative samples of RAP shall be obtained. Each sample shall be split, and 1 split sample shall be tested for binder content in accordance with AASHTO T 164 and the other in accordance with AASHTO T 308.
  - RAP material shall not be used with any other recycling option.
- ii. Superpave Mixtures with RAS: RAS may be used solely in HMA S1 mixtures with the following conditions:
  - RAS amounts up to 3% may be used.
  - RAS total binder replacement up to 15% may be used with no binder grade modification.
  - RAS total binder replacement up to 20% may be used provided a new JMF is approved by the Engineer. The JMF submittal shall include the grade of virgin binder added. The JMF shall be accompanied by a blending chart and supporting test results in accordance with AASHTO M 323 Appendix X1, or by testing that shows the combined binder (recovered binder from the RAP, virgin binder at the mix design proportions, warm mix asphalt additive and any other modifier if used) meets the requirements of the specified binder grade.
  - Superpave Mixtures with RAS shall meet AASHTO PP 78 design considerations.
- iii. Superpave Mixtures with CRCG: CRCG may be used solely in HMA S1 mixtures. One percent (1%) of hydrated lime, or other accepted non-stripping agent, shall be added to all mixtures containing CRCG. CRCG material shall not be used with any other recycling option.
- (b) Basis of Approval: The following information must be included in the JMF submittal:
  - i. Gradation, consensus properties and specific gravities of the aggregate, RAP or RAS.
  - ii. Average asphalt content of the RAP or RAS by AASHTO T 164.
  - iii. Source of RAP or RAS and percentage to be used.
  - iv. Warm mix Technology, manufacturer's recommended additive rate and tolerances, and manufacturer recommended mixing and compaction temperatures.
  - v. TSR test report and anti-strip manufacturer and recommended dosage rate if applicable.
  - vi. Mixing and compaction temperature ranges for the mix with and without the warm-mix technology incorporated.
  - vii. JMF ignition oven correction factor by AASHTO T 308.

With each JMF submittal, the following samples shall be submitted to the Division of Materials Testing:

- 4 - one (1) quart cans of PG binder, with corresponding Safety Data Sheet (SDS)
- 1 - 50 lbs. bag of RAP
- 2 - 50 lbs. bags of Plant-blended virgin aggregate

A JMF may not be approved if any of the properties of the aggregate components or mix do not meet the verification tolerances as described in the Department's current QA Program for Materials, Acceptance and Assurance Testing Policies and Procedures.

Any material based on a JMF, once approved, shall only be acceptable for use when it is produced by the designated Plant, it utilizes the same components, and the production of material continues to meet all criteria as specified in Tables M.04.02-2, M.04.02-3 and M.04.02-4. A new JMF must be submitted to the Engineer for approval whenever a new component source is proposed.

Only 1 mix with 1 JMF will be approved for production at a time. Switching between approved JMF mixes with different component percentages or sources of supply is prohibited.

**TABLE M.04.02-2: Superpave Master Range for Bituminous Concrete Mixture Design Criteria**

	<b>S0.25</b>		<b>S0.375</b>		<b>S0.5</b>		<b>S1</b>	
Sieve	Control Points		Control Points		Control Points		Control Points	
inches	Min (%)	Max (%)	Min (%)	Max (%)	Min (%)	Max (%)	Min (%)	Max (%)
2.0	-	-	-	-	-	-	-	-
1.5	-	-	-	-	-	-	100	-
1.0	-	-	-	-	-	-	90	100
3/4	-	-	-	-	100	-	-	90
1/2	100	-	100	-	90	100	-	-
3/8	97	100	90	100	-	90	-	-
No. 4	72	90	-	72	-	-	-	-
No. 8	32	67	32	67	28	58	19	45
No. 16	-	-	-	-	-	-	-	-
No. 30	-	-	-	-	-	-	-	-
No. 50	-	-	-	-	-	-	-	-
No. 100	-	-	-	-	-	-	-	-
No. 200	2.0	10.0	2.0	10.0	2.0	10.0	1.0	7.0
VMA (%)	16.5 ± 1		16.0 ± 1		15.0 ± 1		13.0 ± 1	
VA (%)	4.0 ± 1		4.0 ± 1		4.0 ± 1		4.0 ± 1	
Gse	JMF value		JMF value		JMF value		JMF value	
Gmm	JMF ± 0.030		JMF ± 0.030		JMF ± 0.030		JMF ± 0.030	
Dust / effective binder	0.6 - 1.2		0.6 - 1.2		0.6 - 1.2		0.6 - 1.2	
TSR	≥ 80%		≥ 80%		≥ 80%		≥ 80%	
T-283 Stripping	Minimal as determined by the Engineer							

(c) Mix Status: Each facility will have each type of bituminous concrete mixture rated based on the results of the previous year of production. Mix status will be provided to each bituminous concrete Producer prior to the beginning of the paving season.

The rating criteria are based on compliance with Air Voids and Voids in Mineral Aggregate (VMA) as indicated in Table M.04.03-4 and are calculated as follows:

Criteria A: Percentage of acceptance test results with compliant air voids.

Criteria B: The average of the percentage of acceptance results with compliant VMA and the percentage of acceptance results with compliant air voids.

The final rating assigned will be the lower of the rating obtained with Criteria A or Criteria B.

Mix status is defined as:

“A” – Approved: Assigned to each mixture type from a production facility with a current rating of 70% or greater, or to each mixture type completing a successful PPT.

“PPT” – Pre-Production Trial: Temporarily assigned to each mixture type from a production facility when:

1. there are no compliant acceptance production test results submitted to the Department from the previous year;
2. there is a source change in one or more aggregate components;
3. there is a component percentage change of more than 5% by weight;
4. there is a change in RAP percentage;
5. the mixture has a rating of less than 70% from the previous season;
6. it is a new JMF not previously submitted; or
7. the average of 10 consecutive acceptance results for VFA, Density to  $N_{ini}$  or dust to effective binder ratio does not meet the criteria in tables M.04.02-2 and M.04.02-4.

Bituminous concrete mixtures rated with a “PPT” status cannot be used on Department projects. Testing shall be performed by the Producer with NETTCP certified personnel on material under this status. Test results must confirm that specification requirements in Tables M.04.02-2 through M.04.02-4 are met and the binder content (Pb) meets the requirements in Table M.04.03-2 before material can be used. One of the following methods must be used to verify the test results:

Option A: Schedule a day when a Department Inspector can be at the facility to witness testing

Option B: When the Contractor or their representative performs testing without being witnessed by an Inspector, the Contractor shall submit the test results and a split sample including 2 gyratory molds, 5,000 grams of boxed bituminous concrete, and 5,000 grams of cooled loose bituminous concrete for verification testing and approval

Option C: When the Contractor or their representative performs testing without being witnessed by a Department Inspector, the Engineer may verify the mix in the Contractor’s laboratory

Witnessing or verifying by the Department of compliant test results will change the mix’s status to “A”

The differences between the Department’s test results and the Contractor’s must be within the “C” tolerances included in the [Department’s QA Program for Materials, Acceptance and Assurance Testing Policies and Procedures](#) in order to be verified.

“U” – Not Approved: Status assigned to a type of mixture that does not have an approved JMF. Bituminous concrete mixtures with a “U” status cannot be used on Department projects.

**TABLE M.04.02-3:  
Superpave Consensus Properties Requirements for Combined Aggregate**

Traffic Level	Design ESALs (80kN) Millions	Coarse Aggregate Angularity <sup>(1)</sup>	Fine Aggregate Angularity AASHTO T 304, Method A Minimum %	Flat and Elongated Particles <sup>(2)</sup> ASTM D4791, Maximum %	Sand Equivalent AASHTO T 176, Minimum %
		ASTM D5821, Minimum %			
1	< 0.3	55/- -	40	10	40
2	0.3 to < 3.0	75/- -	40	10	40
3	≥ 3.0	95/90	45	10	45

Notes:  
<sup>(1)</sup> 95/90 denotes that a minimum of 95% of the coarse aggregate, by mass, shall have one fractured face and that a minimum of 90% shall have two fractured faces.  
<sup>(2)</sup> Criteria presented as maximum Percent by mass of flat and elongated particles of materials retained on the No. 4 sieve, determined at 5:1 ratio.

**TABLE M.04.02-4: Superpave Traffic Levels and Design Volumetric Properties**

Traffic Level	Design ESALs (million)	Number of Gyration by Superpave Gyratory Compactor			Percent Density of Gmm from HMA/WMA Specimen			Voids Filled with Asphalt (VFA) Based on Nominal Mix Size - Inch			
		N <sub>ini</sub>	N <sub>des</sub>	N <sub>max</sub>	N <sub>ini</sub>	N <sub>des</sub>	N <sub>max</sub>	0.25	0.375	0.5	1
1	<0.3	6	50	75	≤91.5	96.0	≤98.0	70-80	70-80	70-80	67-80
2	0.3 to <3.0	7	75	115	≤90.5	96.0	≤98.0	65-78	65-78	65-78	65-78
3	≥3.0	7	75	115	≤90.0	96.0	≤98.0	65-77	65-76	65-75	65-75

**TABLE M.04.02-5:  
Superpave Minimum Binder Content by Mix Type and Level**

<b>Mix Type</b>	<b>Level</b>	<b>Binder Content Minimum</b>
S0.25	1	5.80
S0.25	2	5.70
S0.25	3	5.70
S0.375	1	5.70
S0.375	2	5.60
S0.375	3	5.60
S0.5	1	5.10
S0.5	2	5.00
S0.5	3	5.00
S1	1	4.60
S1	2	4.50
S1	3	4.50

**M.04.03—Production Requirements:**

**1. Standard Quality Control Plan (QCP) for Production:** The QCP for production shall describe the organization and procedures, which the Contractor shall use to administer quality control. The QCP shall include the procedures used to control the production process, to determine when immediate changes to the processes are needed, and to implement the required changes. The QCP must detail the inspection, sampling and testing protocols to be used, and the frequency for each.

Control Chart(s) shall be developed and maintained for critical aspect(s) of the production process as determined by the Contractor. The control chart(s) shall identify the material property, applicable upper and lower control limits, and be updated with current test data. As a minimum, the following quality characteristics shall be included in the control charts:

- percent passing No. 4 sieve
- percent passing No. 200 sieve
- binder content
- air voids
- Gmm
- Gse
- VMA

The control chart(s) shall be used as part of the quality control system to document variability of the bituminous concrete production process. The control chart(s) shall be submitted to the Engineer the first day of each month.



The QCP shall also include the name and qualifications of a Quality Control Manager. The Quality Control Manager shall be responsible for the administration of the QCP, including compliance with the plan and any plan modifications.

The Contractor shall submit complete production testing records to the Engineer within 24 hours in a manner acceptable to the Engineer.

The QCP shall also include the name and qualifications of any outside testing laboratory performing any QC functions on behalf of the Contractor. The QCP must also include a list of sampling and testing methods and frequencies used during production, and the names of all Quality Control personnel and their duties.

Approval of the QCP does not imply any warranty by the Engineer that adherence to the plan will result in production of bituminous concrete that complies with these specifications. The Contractor shall submit any changes to the QCP as work progresses.

## **2. Acceptance Requirements:**

### **(a) General:**

For those mixes with a total estimated project tonnage over 500 tons, a NETTCP HMA Paving Inspector certified Contractor representative shall obtain a field sample of the material placed at the project site in accordance with AASHTO T 168 using the procedure indicated in Section 5.2.3 or an alternate procedure approved by the Engineer. Sampling from the truck at the Plant in accordance with AASHTO T 168 using the procedure indicated in Section 5.2.2 will be allowed for those mixes with a total estimated project tonnage equal to or less than 500 tons. Regardless of sampling location, the sample shall be quartered by the Contractor in accordance with AASHTO R 47 and placed in an approved container. The container shall be sealed with a security tape provided by the Department and labelled to include the project number, date of paving, mix type, lot and subplot numbers and daily tonnage. The minimum weight of each quartered sample shall be 14000 grams. The Contractor shall transport one of the containers to the Department's Central Laboratory in Rocky Hill, retain one of the sealed containers for potential use in dispute resolution and test the remaining samples for acceptance in accordance with past practice.

The Contractor shall submit all acceptance test results to the Engineer within 24 hours or prior to the next day's production. All acceptance test specimens and supporting documentation must be retained by the Contractor and may be disposed of with the approval of the Engineer. All quality control specimens shall be clearly labeled and separated from the acceptance specimens.

Contractor personnel performing QC and acceptance testing must be present at the facility prior to, during, and until completion of production, and be certified as a NETTCP HMA Plant Technician or Interim HMA Plant Technician and be in good standing. Production of material for use on State projects must be suspended by the Contractor if such personnel are not present. Technicians found by the Engineer to be non-compliant with NETTCP policies and procedures or Department policies may be removed by the Engineer from participating in the acceptance testing process for Department projects until their actions can be reviewed.

Verification and dispute resolution testing will be performed by the Engineer in accordance with the Department's QA Program for Materials.

Should the Department be unable to validate the Contractor's acceptance test result(s) for a lot of material, the Engineer will use results from verification testing and re-calculate the pay adjustment for that lot. The Contractor may request to initiate the dispute resolution process in writing within 24 hours of receiving the adjustment and must include supporting documentation or test results to justify the request.

**(b) Curb Mix Acceptance Sampling and Testing Procedures:** Curb Mixes shall be tested by the Contractor at a frequency of 1 test per every 250 tons of cumulative production, regardless of the day of production.

When these mix designs are specified, the following acceptance procedures and AASHTO test methods shall be used:

**TABLE M.04.03-1: Curb Mix Acceptance Test Procedures**

<b>Protocol</b>	<b>Reference</b>	<b>Description</b>
<b>1</b>	<b>AASHTO T 30(M)</b>	Mechanical Analysis of Extracted Aggregate
<b>2</b>	<b>AASHTO T 168</b>	Sampling of Bituminous Concrete
<b>3</b>	<b>AASHTO T 308</b>	Binder Content by Ignition Oven Method (adjusted for aggregate correction factor)
<b>4</b>	<b>AASHTO T 209(M)<sup>(2)</sup></b>	Theoretical Maximum Specific Gravity and Density of Bituminous Paving Mixtures
<b>5</b>	<b>AASHTO T 312<sup>(2)</sup></b>	<sup>(1)</sup> Superpave Gyrotory Molds Compacted to N <sub>des</sub>
<b>6</b>	<b>AASHTO T 329</b>	Moisture Content of Hot-Mix Asphalt (HMA) by Oven Method

**Notes:** <sup>(1)</sup> One (1) set equals 2 each of 6-inch molds. Molds to be compacted to 50 gyrations.  
<sup>(2)</sup> Once per year or when requested by the Engineer.

- i. Determination of Off-Test Status:
    1. Curb Mix is considered “off test” when the test results indicate that any single value for bitumen content or gradation are not within the tolerances shown in Table M.04.02-1 for that mixture. If the mix is “off test,” the Contractor must take immediate actions to correct the deficiency and a new acceptance sample shall be tested on the same day or the following day of production.
    2. When multiple silos are located at 1 site, mixture supplied to 1 project is considered as coming from 1 source for the purpose of applying the “off test” status.
    3. The Engineer may cease supply from the Plant when test results from 3 consecutive samples are not within the JMF tolerances or the test results from 2 consecutive samples not within the control points indicated in Table M.04.02-1 regardless of production date.
  - ii. JMF Revisions
    1. If a test indicates that the bitumen content or gradation are outside the tolerances, the Contractor may make a single JMF revision as allowed by the Engineer prior to any additional testing. Consecutive test results outside the requirements of Table M.04.02-1 JMF tolerances may result in rejection of the mixture.
    2. Any modification to the JMF shall not exceed 50% of the JMF tolerances indicated in Table M.04.02-1 for any given component of the mixture without approval of the Engineer. When such an adjustment is made to the bitumen, the corresponding production percentage of bitumen shall be revised accordingly.
- (c) Superpave Mix Acceptance:
- i. Sampling and Testing Procedures

Production Lot: The lot will be defined as one of the following types:

    - Non-PWL Production Lot for total estimated Project quantities per mixture less than 3500 tons: All mixture placed during a single continuous paving operation.
    - PWL Production Lot for total estimated Project quantities per mixture of 3500 tons or more: Each 3500 tons of mixture produced within 30 calendar days.

Production Sub Lot:

    - For Non-PWL: As defined in Table M.04.03-2
    - For PWL: 500 tons (The last sub lot may be less than 500 tons.)

Partial Production Lots (For PWL only): A Lot with less than 3500 tons due to:

- completion of the course;
- a Job Mix Formula revision due to changes in:
  - o cold feed percentages over 5%,
  - o target combined gradation over 5%,
  - o target binder over 0.15%,
  - o any component specific gravity; or
- a lot spanning 30 calendar days.

The acceptance sample(s) location(s) shall be selected using stratified - random sampling in accordance with ASTM D3665 based on:

- the total daily estimated tons of production for non-PWL lots, or
- the total size for PWL lots.

One (1) acceptance sample shall be obtained and tested per sub lot with quantities over 125 tons. The Engineer may direct that additional acceptance samples be obtained. For non-PWL lots, one (1) acceptance test shall always be performed in the last sub lot based on actual tons of material produced.

For non-PWL lots, quantities of the same mixture per Plant may be combined daily for multiple State projects to determine the number of sub lots.

The payment adjustment will be calculated as described in 4.06.

**TABLE M.04.03-2:  
Superpave Acceptance Testing Frequency per Type/Level/Plant for Non-PWL Lots**

<b>Daily Quantity Produced in Tons (Lot)</b>	<b>Number of Sub Lots/Tests</b>
0 to 125	0, Unless requested by the Engineer
126 to 500	1
501 to 1,000	2
1,001 to 1,500	3
1,500 or greater	1 per 500 tons or portions thereof

The following test procedures shall be used for acceptance:

**TABLE M.04.03-3: Superpave Acceptance Testing Procedures**

Protocol	Procedure	Description
1	AASHTO T 168	Sampling of bituminous concrete
2	AASHTO R 47	Reducing samples to testing size
3	AASHTO T 308	Binder content by ignition oven method (adjusted for aggregate correction factor)
4	AASHTO T 30(M)	Gradation of extracted aggregate for bituminous concrete mixture
5	AASHTO T 312	<sup>(1)</sup> Superpave gyratory molds compacted to $N_{des}$
6	AASHTO T 166	<sup>(2)</sup> Bulk specific gravity of bituminous concrete
7	AASHTO R 35	<sup>(2)</sup> Air voids, VMA
8	AASHTO T 209(M)	Maximum specific gravity of bituminous concrete (average of 2 tests)
9	AASHTO T 329	Moisture content of bituminous concrete

**Notes:** <sup>(1)</sup> One (1) set equals 2 each of 6-inch molds. Molds to be compacted to  $N_{max}$  for PPTs and to  $N_{des}$  for production testing. The first sub lot of the year shall be compacted to  $N_{max}$ .

<sup>(2)</sup> Average value of 1 set of 6-inch molds.

If the average ignition oven corrected binder content differs by 0.3% or more from the average of the Plant ticket binder content in 5 consecutive tests regardless of the production date (moving average), the Contractor shall immediately investigate, determine an assignable cause, and correct the issue. When 2 consecutive moving average differences are 0.3% or more and no assignable cause has been established, the Engineer may require a new ignition oven aggregate correction factor to be performed or to adjust the current factor by the average of the differences between the corrected binder content and production Plant ticket for the last 5 acceptance results.

The Contractor shall perform TSR testing within 30 days after the start of production for all design levels of HMA- and PMA- S0.5 Plant-produced mixtures, in accordance with AASHTO T 283(M). The TSR test shall be performed at an AMRL certified laboratory by NETTCP certified technicians. The compacted specimens may be fabricated at the Plant and then tested at an AMRL accredited facility. A minimum of 45000 grams of plant blended mixture and the corresponding complete Form MAT-412s shall be submitted to the DMT for production TSR testing verification. The mixture submitted shall be representative of the corresponding mix design as determined by the Engineer. Additionally, the TSR test report and tested specimens shall be submitted to the Engineer for review. Superpave mixtures that require anti-strip additives (either liquid or mineral) shall continue to meet all requirements specified herein for binder and bituminous concrete. The Contractor shall submit the name, manufacturer, percent used, technical datasheet and SDS for the anti-strip additive (if applicable) to the Engineer.

i. Determination of Off-Test Status:

1. Superpave mixes shall be considered “*off test*” when any control point sieve, binder content, VA, VMA, and Gmm value is outside of the limits specified in Table M.04.03-4 or the target binder content at the Plant is below the minimum binder

content stated in Table M.04.02-5. Note that further testing of samples or portions of samples not initially tested for this purpose cannot be used to change the status.

2. Any time the bituminous concrete mixture is considered off-test:
  - A. The Contractor shall notify the Engineer when the Plant is “*off test*” for any mix design that is delivered to the Project in any production day. When multiple silos are located at 1 site, mixture supplied to 1 project is considered as coming from 1 source for the purpose of applying the “*off test*” determination.
  - B. The Contractor must take immediate actions to correct the deficiency, minimize “*off test*” production to the Project, and obtain an additional Process Control (PC) test after any corrective action to verify production is in conformance with the specifications. A PC test will not be used for acceptance and is solely for the use of the Contractor in its quality control process.

ii. Cessation of Supply for Superpave Mixtures in Non-PWL Lots:

A mixture **shall not be used** on Department projects when it is “off test” for:

1. four (4) consecutive tests in any combination of VA, VMA or Gmm, regardless of date of production, or
2. two (2) consecutive tests in the control point sieves in 1 production shift.

As a result of cessation of supply, the mix status will be changed to PPT

iii. JMF revisions:

JMF revisions are only permitted prior to or after a production shift. A JMF revision is effective from the time it was submitted and is not retroactive to the previous test(s).

JMF revisions shall be justified by a documented trend of test results.

Revisions to aggregate or RAP specific gravities are only permitted when testing is performed at an AMRL certified laboratory by NETTCP certified technicians.

A JMF revision is required when the Plant target RAP or bin percentage deviates by more than 5% or the Plant target binder content deviates by more than 0.15% from the active JMF.

**TABLE M.04.03-4: Superpave Mixture Production Requirements**

	<b>S0.25</b>		<b>S0.375</b>		<b>S0.5</b>		<b>S1</b>		Tolerances
Sieve	Control Points		Control Points		Control Points		Control Points		From JMF Targets <sup>(2)</sup>
inches	Min (%)	Max (%)	Min (%)	Max (%)	Min (%)	Max (%)	Min (%)	Max (%)	+/- Tolerance
1.5	-	-	-	-	-	-	100	-	
1.0	-	-	-	-	-	-	90	100	
3/4	-	-	-	-	100	-	-	90	
1/2	100	-	100	-	90	100	-	-	
3/8	97	100	90	100	-	90	-	-	
No. 4	72	90	-	72	-	-	-	-	
No. 8	32	67	32	67	28	58	19	45	
No. 16	-	-	-	-	-	-	-	-	
No. 200	2.0	10.0	2.0	10.0	2.0	10.0	1.0	7.0	
Pb	JMF value		JMF value		JMF value		JMF value		0.3 <sup>(3)</sup>
VMA (%)	16.5		16.0		15.0		13.0		1.0 <sup>(4)</sup>
VA (%)	4.0		4.0		4.0		4.0		1.0 <sup>(5)</sup>
Gmm	JMF value		JMF value		JMF value		JMF value		0.030
Mix Temp. – HMA <sup>(6)</sup>	265-325°F <sup>(1)</sup>		265-325°F <sup>(1)</sup>		265-325°F <sup>(1)</sup>		265-325°F <sup>(1)</sup>		
Mix Temp. – PMA <sup>(6)</sup>	285-335°F <sup>(1)</sup>		285-335°F <sup>(1)</sup>		285-335°F <sup>(1)</sup>		285-335°F <sup>(1)</sup>		
Prod. TSR	N/A		N/A		≥80%		N/A		
T-283 Stripping	N/A		N/A		Minimal TBD by the Engineer		N/A		

**Notes:** <sup>(1)</sup> 300°F minimum after October 15.

<sup>(2)</sup> JMF tolerances shall be defined as the limits for production compliance.

<sup>(3)</sup> 0.4 for PWL lots

<sup>(4)</sup> 1.3 for all PWL lots except S/P 0.25 mixes. 1.1 for S/P 0.25 Non-PWL lots. 1.4 for S/P 0.25 PWL lots

<sup>(5)</sup> 1.2 for PWL lots

<sup>(6)</sup> Also applies to placement

**Table M.04.03-5:  
Modifications to Standard AASHTO and ASTM Test Specifications and Procedures**

<b>AASHTO Standard Method of Test</b>	
<b>Reference</b>	<b>Modification</b>
<b>T 30</b>	Section 7.2 through 7.4 Samples are not routinely washed for production testing
<b>T 209</b>	Section 7.2 The average of 2 bowls is used proportionally in order to satisfy minimum mass requirements. 8.3 Omit Pycnometer method.
<b>T 283</b>	When foaming technology is used, the material used for the fabrication of the specimens shall be cooled to room temperature, and then reheated to the manufacturer's recommended compaction temperature prior to fabrication of the specimens.
<b>AASHTO Standard Recommended Practices</b>	
<b>Reference</b>	<b>Modification</b>
<b>R 26</b>	<p>All laboratory technician(s) responsible for testing PG binders shall be certified or Interim Qualified by NETTCP as a PG Asphalt Binder Lab Technician.</p> <p>All laboratories testing binders for the Department are required to be accredited by the AMRL.</p> <p>Sources interested in being approved to supply PG binders to the Department by use of an "in-line blending system" must record properties of blended material and additives used.</p> <p>Each source of supply of PG binder must indicate that the binders contain no additives used to modify or enhance their performance properties. Binders that are manufactured using additives, modifiers, extenders, etc., shall disclose the type of additive, percentage and any handling specifications or limitations required.</p> <p>All AASHTO M 320 references shall be replaced with AASHTO M 332.</p> <p>Once a month, 1 split sample and test results for each asphalt binder grade and each lot shall be submitted by the PG binder supplier to the Department's Central Lab. Material remaining in a certified lot shall be re-certified no later than 30 days after initial certification. Each April and September, the PG binder supplier shall submit test results for 2 BBR tests at 2 different temperatures in accordance with AASHTO R 29.</p>

## **SECTION M.06 – METALS**

Section M.06 is amended as follows:

### **M.06.01—Reinforcing Steel:**

*Delete the entire last paragraph in Subarticle 1 "Bar Reinforcement" that reads: "Prior to the incorporation... ..and type of bar reinforcement."*

### **M.06.02—Structural Steel:**

*Revise Subarticle 2 "Anchor Bolts" as follows:*

"(a) Anchor bolt assemblies shall meet the requirements of ASTM F1554, and the grade shall be as specified on the plans. All components of the bolt assembly shall be galvanized in accordance with ASTM F2329."

*Replace Subarticle 3 "High Strength Bolts" with the following:*

" **3. High-Strength Bolts:** High-strength bolts, including suitable nuts and hardened washers, shall meet the following requirements:

- (a) High-strength bolts shall meet the requirements of ASTM F3125 Grade A325 or ASTM F3125 Grade A490 as shown on the plans. High-strength bolts used with coated steel shall be mechanically galvanized, unless otherwise specified. High-strength bolts used with uncoated weathering grades of steel shall be Type 3.

Nuts for ASTM F3125 Grade A325 bolts shall meet the requirements of ASTM A563, Grades DH, DH3, C, C3 and D. Where galvanized high-strength bolts are used, the nuts shall be galvanized, heat-treated Grade DH. Where Type 3 high-strength bolts are used, the nuts shall be Grade C3 or DH3.

Nuts for ASTM F3125 Grade A490 bolts shall meet the requirements of ASTM A563, Grade DH. Where Type 3 high-strength bolts are used, the nuts shall be Grade DH3.

All galvanized nuts shall be lubricated with a lubricant containing a visible dye of any color that contrasts with the color of the galvanizing. Black bolts must be oily to the touch when delivered and installed.

Circular flat and square or rectangular beveled, hardened steel washers shall meet the requirements of ASTM F436. Unless otherwise specified, galvanized washers shall be furnished when galvanized high-strength bolts are specified, and washers with atmospheric corrosion resistance and weathering characteristics shall be furnished when Type 3 high-strength bolts are specified.

Compressible-washer-type direct tension indicator washers, used in conjunction with high-strength bolts, shall meet the requirements of ASTM F959. Where galvanized high-strength bolts are used, the washers shall be galvanized in accordance with ASTM B695,



Class 55. Where Type 3 high-strength bolts are used, the washers shall be galvanized in accordance with ASTM B695, Class 55 and coated with epoxy.

- (b) Identifying Marks:** ASTM F3125 Grade A325 for bolts and the specifications referenced therein for nuts require that bolts and nuts manufactured to the specification be identified by specific markings on the top of the bolt head and on one face of the nut. Markings may be raised or depressed at the manufacturer's option and shall be visible after coating if coating is required. Head markings must identify the grade by the symbol "A325," the manufacturer and the type, if Type 3. Nut markings must identify the grade, the manufacturer and if Type 3, the type. Markings on direct tension indicators must identify the manufacturer and Type "A325." Other washer markings must identify the manufacturer and if Type 3, the type.

ASTM F3125 Grade A490 for bolts and the specifications referenced therein for nuts require that bolts and nuts manufactured to the specifications be identified by specific markings on the top of the bolt head and on one face of the nut. Markings may be raised or depressed at the manufacturer's option and shall be visible after coating if coating is required. Head markings must identify the grade by the symbol "A490," the manufacturer and the type, if Type 3. Nut markings must identify the grade, the manufacturer and if Type 3, the type. Markings on direct tension indicators must identify the manufacturer and Type "A490." Other washer markings must identify the manufacturer and if Type 3, the type.

ASTM F3125 Grade A325 and ASTM F3125 Grade A490 bolt lengths up to 4 times the diameter which are fully threaded but which are not required to be fully threaded by the relevant ASME standard shall be marked with a "T" immediately after the grade designation, for example "A325T." Bolts with any other non-standard dimensions, including thread length, shall be marked with an "S" immediately after the grade designation, for example "A325S." All other markings, if used, such as a private label distributor's mark shall also be separate and distinct.

- (c) Dimensions:** Bolt and nut dimensions shall meet the requirements for Heavy Hexagon Structural Bolts and for Heavy Semi-Finished Hexagon Nuts given in ASME Standard B18.2.6.
- (d) Galvanized Bolts:** Galvanized bolts shall meet the requirements of ASTM F3125 Grade A325, Type 1. The bolts shall be hot-dip galvanized in accordance with ASTM F2329, to a thickness of 50  $\mu\text{m}$  or mechanically galvanized in accordance with ASTM B695, Class 55. Bolts, nuts, and washers of any assembly shall be galvanized by the same process. The nuts shall be overtapped to the minimum amount required for the fastener assembly, and shall be lubricated with a lubricant containing a visible dye so a visual check can be made for the lubricant at the time of field installation. Galvanized bolts shall be tension tested after galvanizing. ASTM F3125 Grade A490 bolts shall be uncoated or shall be coated in accordance with either ASTM F1136 Grade 3 or ASTM F2833 Grade 1.
- (e) Test Requirements:** The maximum hardness of ASTM F3125 Grade A325 bolts shall be 34 HRC. The maximum hardness of ASTM F3125 Grade A490 bolts shall be 38 HRC. Plain, ungalvanized nuts shall have a minimum hardness of 89 HRB.

Proof load tests, in accordance with the requirements of ASTM F606 Method 1, shall be required for the bolts. Wedge tests of full-size bolts are required in accordance with Section 10.1 of ASTM F3125. Galvanized bolts shall be wedge tested after galvanizing.

Proof load tests of ASTM A563 are required for nuts. Proof load tests for nuts used with galvanized bolts shall be performed after galvanizing, overtapping and lubricating.

Rotational-capacity tests are required and shall be performed on all plain or galvanized (after galvanizing) bolt, nut and washer assemblies by the manufacturer or distributor prior to shipping and by the Contractor at the Site.

The thickness of galvanizing on bolts, nuts and washers shall be measured. On bolts, it shall be measured on the wrench flats or on top of the bolt head, and on nuts it shall be measured on the wrench flats.

- (f) **Certified Test Reports and Materials Certificates:** The Contractor shall submit notarized copies of Certified Test Reports and Materials Certificates in accordance with Article 1.06.07 for fastener assemblies. In addition the Certified Test Reports and Materials Certificates shall include the following:
1. Mill test reports shall indicate the place where the material was melted and manufactured.
  2. Test reports for proof load tests, wedge tests, and rotational-capacity tests shall indicate where the tests were performed, date of tests, location of where the components were manufactured and lot numbers.
  3. The test report for galvanized components shall indicate the thickness of the galvanizing.
- (g) **Material Samples:** Prior to incorporation into the work, the Contractor shall submit samples of the bolt assemblies to the Engineer for testing in accordance with the latest edition of the "[Materials Testing Manual](#) (Chapter 8, Minimum Schedule for Acceptance Testing)." Samples shall be submitted for each diameter, length, material designation, grade, coating and manufacturer of bolt assembly."

### **M.06.03—Galvanizing:**

*Replace the entire subarticle with the following:*

" **M.06.03—Galvanizing:** Unless otherwise specified on the plans or in the special provisions, the zinc coating on all iron and steel materials, other than wire, shall meet the requirements of ASTM A123, A153 or F2329, whichever shall apply.

When mechanical galvanizing is used it shall meet the requirements of ASTM B695 Class 55."

## **ON-THE-JOB TRAINING (OJT) WORKFORCE DEVELOPMENT PILOT**

### **Description**

To provide construction industry related job opportunities to minorities, women and economically disadvantaged individuals; and to increase the likelihood of a diverse and inclusive workforce on Connecticut Department of Transportation (ConnDOT) projects.

All contractors (existing and newcomers) will be automatically placed in the Workforce Development Pilot. Standard OJT requirements typically associated with individual projects will no longer be applied at the project level for new projects. Instead, these requirements will be applicable on an annual basis for each contractor performing work on ConnDOT projects.

The OJT Workforce Development Pilot will allow a contractor to train employees on Federal, State and privately funded projects located in Connecticut. However, contractors should give priority to training employees on ConnDOT Federal Aid funded projects.

### **Funding**

The Department will establish an OJT fund annually from which contractors may bill the Department directly for eligible trainee hours. The funds for payment of trainee hours on federal aid projects will be allocated from the ½ of 1% provided for OJT funding, and will be based on hours trained, not to exceed a maximum of \$25,000.00 per year; per contractor.

### **Minorities and Women**

Developing, training and upgrading of minorities, women and economically disadvantaged individuals toward journeyman level status is the primary objective of this special training provision. Accordingly, the Contractor shall make every effort to enroll minority, women and economically disadvantaged individuals as trainees to the extent that such persons are available within a reasonable area of recruitment. This training commitment is not intended, and shall not be used, to discriminate against any applicant for training whether a member of a minority group or not.

### **Assigning Training Goals**

The Department, through the OJT Program Coordinator, will assign training goals for a calendar year based on the contractor's past two year's activities and the contractor's anticipated upcoming year's activity with the Department. At the beginning of each year, all contractors eligible will be contacted by the Department to determine the number of trainees that will be assigned for the upcoming calendar year. At that time, the Contractor shall enter into an agreement with the Department to provide a self-imposed on-the-job training program for the calendar year. This agreement will include a specific number of annual training goals agreed to by both parties. The number of training assignments may range from one (1) to six (6) per

contractor per calendar year. Each January, a summary of the trainees required and the OJT Workforce Development Pilot package will be sent to participating contractors. The number of trainees assigned to each contractor in the summary will increase proportionately not to exceed 6, as shown in the following table. This package will also be provided to contractors as they become newly eligible for the OJT Workforce Development Pilot throughout the remainder of the year. Projects awarded after September 30 will be included in the following year's Program.

The dollar thresholds for training assignments are as follows:

\$4.5 – 8 million=	1 trainee
\$ 9 – 15 million=	2 trainees
\$16 – 23 million=	3 trainees
\$24 – 30 million=	4 trainees
\$31 – 40 million=	5 trainees
\$41 – and above=	6 trainees

### **Training Classifications**

Preference shall be given to providing training in the following skilled work classifications. However, the classifications established are not all-inclusive:

Equipment Operators	Electricians
Laborers	Painters
Carpenters	Iron / Reinforcing Steel Workers
Concrete Finishers	Mechanics
Pipe Layers	Welders

The Department has on file common training classifications and their respective training requirements; that may be used by the contractors. Contractors shall submit new classifications for specific job functions that their employees are performing. The Department will review and recommend for acceptance the new classifications proposed by contractors, if applicable. New classifications shall meet the following requirements:

Proposed training classifications are reasonable and realistic based on the job skill classification needs, and the number of training hours specified in the training classification is consistent with common practices and provides enough time for the trainee to obtain journeyman level status.

Where feasible, 25% percent of apprentices or trainees in each occupation shall be in their first year of apprenticeship or training. The number of trainees shall be distributed among the work classifications on the basis of the contractor's needs and the availability of journeymen in the various classifications within a reasonable area of recruitment.

No employee shall be employed as a trainee in any classification in which they have successfully completed a training course leading to journeyman level status or in which they have been employed as a journeyman.

## **Records and Reports**

The Contractor shall maintain enrollment in the program and submit all required reports documenting company compliance under these contract requirements. These documents and any other information shall be submitted to the OJT Program Coordinator as requested.

Upon the trainee's completion and graduation from the program, the Contractor shall provide each trainee with a certification Certificate showing the type and length of training satisfactorily completed.

## **Trainee Interviews**

In order to determine the continued effectiveness of the OJT Program in Connecticut, the department will periodically conduct personal interviews with current trainees and may survey recent graduates of the program. This enables the OJT Program Coordinator to modify and improve the program as necessary. Trainee interviews are generally conducted at the job site to ensure that the trainees' work and training is consistent with the approved training program.

## **Trainee Wages**

Contractors shall compensate trainees on a graduating pay scale based upon a percentage of the prevailing minimum journeyman wages (Davis-Bacon Act). Minimum pay shall be as follows:

60 percent	of the journeyman wage for the first half of the training period
75 percent	of the journeyman wage for the third quarter of the training period
90 percent	of the journeyman wage for the last quarter of the training period

*In no case, will the trainee be paid less than the prevailing rate for general laborer as shown in the contract wage decision (must be approved by the Department of Labor).*

## **Achieving or Failing to Meet Training Goals**

The Contractor will be credited for each trainee currently enrolled or who becomes enrolled in the approved training program and providing they receive the required training under the specific training program. Trainees will be allowed to be transferred between projects if required by the Contractor's schedule and workload. The OJT Program Coordinator must be notified of transfers within five (5) days of the transfer or reassignments by email ([Phylisha.Coles@ct.gov](mailto:Phylisha.Coles@ct.gov)).

Where a contractor does not or cannot achieve its annual training goal with female or minority trainees, they must produce adequate Good Faith Efforts documentation. Good Faith Efforts are those designed to achieve equal opportunity through positive, aggressive, and continuous result-oriented measures. 23 CFR § 230.409(g) (4). Contractors should request minorities and females from unions when minorities and females are underrepresented in the contractor's workforce.

Whenever a contractor requests ConnDOT approval of someone other than a minority or female, the contractor must submit documented evidence of its Good Faith Efforts to fill that position with a minority or female. When a non-minority male is accepted, a contractor must continue to attempt to meet its remaining annual training goals with females and minorities.

Where a contractor has neither attained its goal nor submitted adequate Good Faith Efforts documentation, ConnDOT will issue a letter of non-compliance. Within thirty (30) days of receiving the letter of non-compliance, the contractor must submit a written Corrective Action Plan (CAP) outlining the steps that it will take to remedy the non-compliance. The CAP must be approved by ConnDOT. Failure to comply with the CAP may result in your firm being found non-responsive for future projects.

### **Measurement and Payment**

Optional reimbursement will be made to the contractor for providing the required training under this special provision on ConnDOT Federal6Aid funded projects only.

Contractor will be reimbursed at \$0.80 for each hour of training given to an employee in accordance with an approved training or apprenticeship program. This reimbursement will be made even though the Contractor receives additional training program funds from other sources, provided such other source does not specifically prohibit the contractor from receiving other reimbursement.

Reimbursement for training is made annually or upon the trainees completion and not on a monthly basis. No payment shall be made to the Contractor if either the failure to provide the required training, or the failure to hire the trainee as a journeyman, is caused by the Contractor.

Program reimbursements will be made directly to the prime contractor on an annual basis. To request reimbursement, prime contractors must complete the Voucher for OJT Workforce Development Pilot Hourly Reimbursement for each trainee in the OJT Program. This form is included in the OJT Workforce Development Pilot package and is available on the Department's web site at:

[www.ct.gov/dot](http://www.ct.gov/dot)

The completed form must be submitted to the Office of Contract Compliance for approval. The form is due on the 15<sup>th</sup> day of January for each trainee currently enrolled and for hours worked on ConnDOT Federal6Aid funded projects only.

## D.B.E. SUBCONTRACTORS AND MATERIAL SUPPLIERS OR MANUFACTURERS

**January 2013**

### **I. ABBREVIATIONS AND DEFINITIONS AS USED IN THIS SPECIAL PROVISION**

A. *CTDOT* means the Connecticut Department of Transportation.

B. *USDOT* means the U.S. Department of Transportation, including the Office of the Secretary, the Federal Highway Administration (“FHWA”), the Federal Transit Administration (“FTA”), and the Federal Aviation Administration (“FAA”).

C. *Broker* means a party acting as an agent for others in negotiating Contracts, Agreements, purchases, sales, etc., in return for a fee or commission.

D. *Contract, Agreement or Subcontract* means a legally binding relationship obligating a seller to furnish supplies or services (including but not limited to, construction and professional services) and the buyer to pay for them. For the purposes of this provision, a lease for equipment or products is also considered to be a Contract.

E. *Contractor* means a consultant, second party or any other entity under Contract to do business with CTDOT or, as the context may require, with another Contractor.

F. *Disadvantaged Business Enterprise (“DBE”)* means a for profit small business concern:

1. That is at least 51 percent owned by one or more individuals who are both socially and economically disadvantaged or, in the case of a corporation, in which 51 percent of the stock is owned by one or more such individuals; and
2. Whose management and daily business operations are controlled by one or more of the socially and economically disadvantaged individuals who own it; and
3. Certified by CTDOT under Title 49 of the Code of Federal Regulations, Part 26, (Title 49 CFR Part 23 of the Code of Federal Regulations for Participation of Disadvantaged Business Enterprise in Airport Concessions)

G. *USDOT-assisted Contract* means any Contract between CTDOT and a Contractor (at any tier) funded in whole or in part with USDOT financial assistance.

H. *Good Faith Efforts (“GFE”)* means all necessary and reasonable steps to achieve a DBE goal or other requirement which by their scope, intensity, and appropriateness to the objective, can reasonably be expected to fulfill the program requirement.

I. *Small Business Concern* means, with respect to firms seeking to participate as DBEs in USDOT-assisted Contracts, a small business concern as defined pursuant to Section 3 of the Small Business Act and Small Business Administration (“SBA”) regulations implementing it (13 CFR Part 121) that also does not exceed the cap on average annual gross receipts in 49 CFR Part 26, Section 26.65(b).

J. *Socially and Economically Disadvantaged Individual* means any individual who is a citizen (or lawfully admitted permanent resident) of the United States and who is:

1. Any individual who CTDOT finds, on a case-by-case basis, to be a socially and economically disadvantaged individual.
2. Any individuals in the following groups, members of which are rebuttably presumed to be socially and economically disadvantaged:
  - “Black Americans”, which includes persons having origins in any of the Black racial groups of Africa;
  - “Hispanic Americans”, which includes persons of Mexican, Puerto Rican, Cuban, Dominican, Central or South American, or other Spanish or Portuguese culture or origin, regardless of race;
  - “Native Americans”, which includes persons who are American Indians, Eskimos, Aleuts, or Native Hawaiians.
  - “Asian-Pacific Americans”, which includes persons whose origins are from Japan, China, Taiwan, Korea, Burma (Myanmar), Vietnam, Laos, Cambodia (Kampuchea), Thailand, Malaysia, Indonesia, the Philippines, Brunei, Samoa, Guam, the U.S. Trust Territories of the Pacific Islands (Republic of Palau), the Commonwealth of the Northern Marianas Islands, Macao, Fiji, Tonga, Kiribati, Juvalu, Nauru, or Federated States of Micronesia;
  - “Subcontinent Asian Americans”, which includes persons whose origins are from India, Pakistan, Bangladesh, Bhutan, the Maldives Islands, Nepal or Sri Lanka;
  - Women;
  - Any additional groups whose members are designated as socially and economically disadvantaged by the SBA, at such time as the SBA designation becomes effective.

K. *Commercially Useful Function (“CUF”)* means the DBE is responsible for the execution of the work of the contract and is carrying out its responsibilities by actually performing, managing, and supervising the work involved with its own forces and equipment. The DBE must be responsible for procuring, determining quantity, negotiating price, determining quality and paying for all materials (where applicable) associated with their work. The DBE must also perform at least 30% of the total cost of its contract with its own workforce.

## **II. ADMINISTRATIVE REQUIREMENTS**

### **A. General Requirements**

A DBE goal percentage equaling **12.0** percent (%) of the Contract value has been established for this Contract. This DBE goal percentage will be applied to the final Contract value to ultimately determine the required DBE goal. If additional work is required, DBE firms should be provided the appropriate opportunities to achieve the required DBE goal.

In order to receive credit toward the Contract DBE goal, the firms utilized as DBE subcontractors or suppliers must be certified as DBEs in the type of work to be counted for credit by CTDOT’s Office of Contract Compliance prior to the date of the execution of the subcontract. Neither CTDOT nor the State of Connecticut’s Unified Certification Program (UCP) makes any representation as to any DBE’s technical or financial ability to perform the work. Prime contractors are solely responsible for performing due diligence in hiring DBE subcontractors.

All DBEs shall perform a CUF for the work that is assigned to them. The Contractor shall monitor and ensure that the DBE is in compliance with this requirement. The Connecticut DBE UPC Directory of certified firms can



be found on the CTDOT website <http://www.ct.gov/dot>. The directory lists certified DBE firms with a description of services that they are certified to perform. Only work identified in this listing may be counted towards the project's DBE goal. A DBE firm may request to have services added at any time by contacting CTDOT's Office of Contract Compliance. No credit shall be counted for any DBE firm found not to be performing a CUF.

Once a Contract is awarded, all DBEs that were listed on the pre-award DBE commitment document must be utilized. The Contractor is obligated to provide the value and items of the work originally established in the pre-award documentation to the DBE firms listed in the pre-award documentation. Any modifications to the pre-award commitment must follow the procedure established in Section II-C.

The Contractor shall designate a liaison officer who will administer the Contractor's DBE program. Upon execution of this Contract, the name of the liaison officer shall be furnished in writing to CTDOT's unit administering the Contract, CTDOT's Office of Contract Compliance and CTDOT's Office of Construction ("OOC"). Contact information for the designated liaison officer shall be furnished no later than the scheduled date for the pre-construction meeting.

**The Contractor shall submit a bi-monthly report to the appropriate CTDOT unit administering the Contract. This report shall indicate what work has been performed to date, with the dollars paid and percentage of DBE goal completed.**

**Verified payments made to DBEs shall be included in this bi-monthly report. A sample form is included on the CTDOT website.**

In addition, the report shall include:

1. A projected time frame of when the remaining work is to be completed for each DBE.
2. A statement by the Contractor either confirming that the approved DBEs are on schedule to meet the Contract goal, or that the Contractor is actively pursuing a GFE.
3. If retainage is specified in the Contract specifications, then a statement of certification that the subcontractors' retainage is being released in accordance with 1.08.01 (Revised or supplemented).

Failure by the Contractor to provide the required reports may result in CTDOT withholding an amount equal to one percent (1%) of the monthly estimate until the required documentation is received.

The Contractor shall receive DBE credit when a DBE, or any combination of DBEs, perform work under the Contract in accordance with this specification.

Only work actually performed by and/or services provided by DBEs which are certified for such work and/or services, as verified by CTDOT, can be counted toward the DBE goal. Supplies and equipment a DBE purchases or leases from the Contractor or its affiliate cannot be counted toward the goal.

Monitoring of the CUF will occur by CTDOT throughout the life of the project. If it is unclear that the DBE is performing the work specified in its subcontract with the prime Contractor, further review may be required. If it is determined that the DBE is not performing a CUF, then the work performed by that DBE will not be counted towards the DBE goal percentage.

## B. Subcontract Requirements

The Contractor shall submit to CTDOT's OOC all requests for subcontractor approvals on the standard CLA-12 forms provided by CTDOT. The dollar amount and items of work identified on the CLA-12 form must, at minimum, equal the dollar value submitted in the pre-award commitment. CLA-12 forms can be found at <http://www.ct.gov/dot/construction> under the "Subcontractor Approval" section. All DBE subcontractors must be identified on the CLA-12 form, regardless of whether they are being utilized to meet a Contract goal percentage. A copy of the legal Contract between the Contractor and the DBE subcontractor/supplier, a copy of the Title VI Contractor Assurances and a copy of the Required Contract Provision for Federal Aid Construction Contracts (Form FHWA-1273) (Federal Highway Administration projects only) must be submitted along with a request for subcontractor approval. These attachments cannot be substituted by reference.

If retainage is specified in the Contract specifications, then the subcontract agreement must contain a prompt payment mechanism that acts in accordance with Article 1.08.01 (Revised or supplemented).

If the Contract specifications do not contain a retainage clause, the Contractor shall not include a retainage clause in any subcontract agreement, and in this case, if a Contractor does include a retainage clause, it shall be deemed unenforceable.

In addition, the following documents are to be included with the CLA-12, if applicable:

- An explanation indicating who will purchase material.
- A statement explaining any method or arrangement for utilization of the Contractor's equipment.

The subcontract must show items of work to be performed, unit prices and, if a partial item, the work involved by all parties. If the subcontract items of work or unit prices are modified, the procedure established in Section II-C must be followed.

Should a DBE subcontractor further sublet items of work assigned to it, only lower tier subcontractors who are certified as a DBE firm will be counted toward the DBE goal. If the lower tier subcontractor is a non-DBE firm, the value of the work performed by that firm will not be counted as credit toward the DBE goal.

The use of joint checks between a DBE firm and the Contractor is acceptable, provided that written approval is received from the OOC prior to the issuance of any joint check. Should it become necessary to issue a joint check between the DBE firm and the Contractor to purchase materials, the DBE firm must be responsible for negotiating the cost, determining the quality and quantity, ordering the material and installing (where applicable), and administering the payment to the supplier. The Contractor should not make payment directly to suppliers.

Each subcontract the Contractor signs with a subcontractor must contain the following assurance:

"The subcontractor/supplier/manufacture shall not discriminate on the basis of race, color, national origin, or sex in the performance of this contract. The contractor shall carry out applicable requirements of 49 CFR Part 26 in the award and administration of DOT-assisted contracts. Failure by the contractor/subcontractor/supplier/manufacture to carry out these requirements is a material breach of this contract, which may result in the termination of this contract or such other remedy as the recipient deems appropriate."

## C. Modification to Pre-Award Commitment

Contractors may not terminate for convenience any DBE subcontractor or supplier that was listed on the pre-award DBE commitment without prior written approval of the OOC. This includes, but is not limited to, instances

in which a Contractor seeks to perform work originally designated for a DBE subcontractor with its own forces or those of an affiliate, a non-DBE firm, or with another DBE firm. Prior to approval, the Contractor must demonstrate to the satisfaction of the OOC, that it has good cause, as found in 49CFR Part 26.53 (f)(3), for termination of the DBE firm.

Before transmitting its request for approval to terminate pre-award DBE firms to the OOC, the Contractor must give written notice to the DBE subcontractor and include a copy to the OOC of its notice to terminate and/or substitute, and the reason for the notice.

The Contractor must provide five (5) days for the affected DBE firm to respond. This affords the DBE firm the opportunity to advise the OOC and the Contractor of any reasons why it objects to the termination of its subcontract and why the OOC should not approve the Contractor's action.

Once the Contract is awarded, should there be any amendments or modifications of the approved pre-award DBE submission other than termination of a DBE firm, the Contractor shall follow the procedure below that best meets the criteria associated with the reason for modification:

1. If the change is due to a scope of work revision or non-routine quantity revision by CTDOT, the Contractor must notify CTDOT's OOC in writing or via electronic mail that their DBE participation on the project may be impacted as soon as they are aware of the change. In this case, a release of work from the DBE firm may not be required; however the Contractor must concurrently notify the DBE firm in writing, and copy the OOC for inclusion in the project DBE file. This does not relieve the Contractor of its obligation to meet the Contract specified DBE goal, or of any other responsibility found in this specification.
2. If the change is due to a factor other than a CTDOT directive, a request for approval in writing or via electronic mail of the modification from the OOC must be submitted, along with an explanation of the change(s), prior to the commencement of work. The Contractor must also obtain a letter of release from the originally named DBE indicating their concurrence with the change, and the reason(s) for their inability to perform the work. In the event a release cannot be obtained, the Contractor must document all efforts made to obtain it.
3. In the event a DBE firm that was listed in the pre-award documents is **unable** or **unwilling** to perform the work assigned, the Contractor shall:
  - Notify the OOC Division Chief immediately and make efforts to obtain a release of work from the firm.
  - Submit documentation that will provide a basis for the change to the OOC for review and approval prior to the implementation of the change.
  - Use the DBE Directory to identify and contact firms certified to perform the type of work that was assigned to the unable or unwilling DBE firm. The Contractor should also contact CTDOT's Office of Contract Compliance for assistance in locating additional DBE firms to the extent needed to meet the contract goal.

Should a DBE subcontractor be terminated or fail to complete work on the Contract for any reason, the Contractor must make a GFE to find another DBE subcontractor to substitute for the original DBE. The DBE replacement shall be given every opportunity to perform at least the same amount of work under the Contract as the original DBE subcontractor.

If the Contractor is unable to find a DBE replacement:

- The Contractor should identify other contracting opportunities and solicit DBE firms in an effort to meet the Contract DBE goal requirement, if necessary, and provide documentation to support a GFE. (Refer to GFE in Section III.)
- The Contractor must demonstrate that the originally named DBE, who is unable or unwilling to perform the work assigned, is in default of its subcontract, or identify other issues that affected the DBE firm's ability to perform the assigned work. **The Contractor's ability to negotiate a more advantageous agreement with another subcontractor is not a valid basis for change.**

### **III. GOOD FAITH EFFORTS**

The DBE goal is **NOT** reduced or waived for projects where the Contractor receives a Pre-Award GFE determination from the Office of Contract Compliance prior to the award of the Contract. It remains the responsibility of the Contractor to make a continuing GFE to achieve the specified Contract DBE goal. The Contractor shall pursue every available opportunity to obtain additional DBE firms and document all efforts made in such attempts.

At the completion of all Contract work, the Contractor shall submit a final report to CTDOT's unit administering the Contract indicating the work done by and the dollars paid to DBEs. Only verified payments made to DBEs performing a CUF will be counted towards the Contract goal.

Goal attainment is based on the total Contract value, which includes all construction orders created during the Contract. If the Contractor does not achieve the specified Contract goal for DBE participation or has not provided the value of work to the DBE firms originally committed to in the pre-award submission, the Contractor shall submit documentation to CTDOT's unit administering the Contract detailing the GFE made during the performance of the Contract to satisfy the goal.

A GFE should consist of the following, where applicable (CTDOT reserves the right to request additional information):

1. A detailed statement of the efforts made to replace an unable or unwilling DBE firm, and a description of any additional subcontracting opportunities that were identified and offered to DBE firms in order to increase the likelihood of achieving the stated goal.
2. A detailed statement, including documentation of the efforts made to contact and solicit bids from certified DBEs, including the names, addresses, and telephone numbers of each DBE firm contacted; the date of contact and a description of the information provided to each DBE regarding the scope of services and anticipated time schedule of work items proposed to be subcontracted and the response from firms contacted.
3. Provide a detailed explanation for each DBE that submitted a subcontract proposal which the Contractor considered to be unacceptable stating the reason(s) for this conclusion.
4. Provide documentation, if any, to support contacts made with CTDOT requesting assistance in satisfying the specified Contract goal.

5. Provide documentation of all other efforts undertaken by the Contractor to meet the defined goal. Additional documentation of efforts made to obtain DBE firms may include but will not be limited to:
  - Negotiations held in good faith with interested DBE firms, not rejecting them without sound reasons.
  - Written notice provided to a reasonable number of specific DBE firms in sufficient time to allow effective participation.
  - Those portions of work that could be performed by readily available DBE firms.

**In instances where the Contractor can adequately document or substantiate its GFE and compliance with other DBE Program requirements, the Contractor will have satisfied the DBE requirement and no administrative remedies will be imposed.**

#### **IV. PROJECT COMPLETION**

At the completion of all Contract work, the Contractor shall:

1. Submit a final report to CTDOT's unit administering the Contract indicating the work done by, and the dollars paid to DBEs.
2. Submit verified payments made to all DBE subcontractors for the work that was completed.
3. Submit documentation detailing any changes to the DBE pre-award subcontractors that have not met the original DBE pre-award commitment, including copies of the Department's approvals of those changes.
4. Retain all records for a period of three (3) years following acceptance by CTDOT of the Contract and those records shall be available at reasonable times and places for inspection by authorized representatives of CTDOT and Federal agencies. If any litigation, claim, or audit is started before the expiration of the three (3) year period, the records shall be retained until all litigation, claims, or audit findings involving the records are resolved.

If the Contractor does not achieve the specified Contract goal for DBE participation in addition to meeting the dollar value committed to the DBE subcontractors identified in the pre-award commitment, the Contractor shall submit documentation to CTDOT's unit administering the Contract detailing the GFE made during the performance of the Contract to satisfy the goal.

#### **V. SHORTFALLS**

##### **A. Failure to meet DBE goals**

**As specified in (II-A) above, attainment of the Contract DBE goal is based on the final Contract value.** The Contractor is expected to achieve the amount of DBE participation originally committed to at the time of award; however, additional efforts must be made to provide opportunities to DBE firms in the event a Contract's original value is increased during the life of the Contract.

The Contractor is expected to utilize the DBE subcontractors originally committed in the DBE pre-award documentation for the work and dollar value that was originally assigned.

If a DBE is terminated or is unable or unwilling to complete its work on a Contract, the Contractor shall make a GFE to replace that DBE with another certified DBE to meet the Contract goal.

The Contractor shall immediately notify the OOC of the DBE's inability or unwillingness to perform, and provide reasonable documentation and make efforts to obtain a release of work from the firm.

If the Contractor is unable to find a DBE replacement, then the Contractor should identify other contracting opportunities and solicit DBE firms in an effort to meet the Contract DBE goal requirement, if necessary, and provide documentation to support a GFE.

When a DBE is unable or unwilling to perform, or is terminated for just cause, the Contractor shall make a GFE to find other DBE opportunities to increase DBE participation to the extent necessary to at least satisfy the Contract goal.

For any DBE pre-award subcontractor that has been released appropriately from the project, no remedy will be assessed, provided that the Contractor has met the criteria described in Section II-C.

#### **B. Administrative Remedies for Non-Compliance:**

In cases where the Contractor has failed to meet the Contract specified DBE goal or the DBE pre-award commitment, and where no GFE has been demonstrated, then one or more of the following administrative remedies will be applied:

1. A reduction in Contract payments to the Contractor as determined by CTDOT, not to exceed the shortfall amount of the **DBE goal**. The maximum shortfall will be calculated by multiplying the Contract DBE goal (adjusted by any applicable GFE) by the final Contract value, and subtracting any verified final payments made to DBE firms by the Contractor.
2. A reduction in Contract payments to the Contractor determined by CTDOT, not to exceed the shortfall amount of the **pre-award commitment**. The maximum shortfall will be calculated by subtracting any verified final payments made by the Contractor to each DBE subcontractor from the amount originally committed to that subcontractor in the pre-award commitment.
3. A reduction in Contract payments to the Contractor determined by CTDOT for any pre-award DBE subcontractor who has not obtained the dollar value of work identified in the DBE pre-award commitment and has not followed the requirements of Section II-C or for any DBE firm submitted for DBE credit that has not performed a CUF.
4. The Contractor being required to submit a written DBE Program Corrective Action Plan to CTDOT for review and approval, which is aimed at ensuring compliance on future projects.
5. The Contractor being required to attend a Non-Responsibility Meeting on the next contract where it is the apparent low bidder.
6. The Contractor being suspended from bidding on contracts for a period not to exceed six (6) months.

## **VI. CLASSIFICATIONS OTHER THAN SUBCONTRACTORS**

### **A. Material Manufacturers**

Credit for DBE manufacturers is 100% of the value of the manufactured product. A manufacturer is a firm that operates or maintains a factory or establishment that produces on the premises the materials or supplies obtained by the Contractor.

If the Contractor elects to utilize a DBE manufacturer to satisfy a portion of, or the entire specified DBE goal, the Contractor must provide the OOC with:

- Subcontractor Approval Form (CLA-12) indicating the firm designation,
- An executed "Affidavit for the Utilization of Material Suppliers or Manufacturers" (sample attached), and
- Substantiation of payments made to the supplier or manufacturer for materials used on the project.

### **B. Material Suppliers (Dealers)**

Credit for DBE dealers/suppliers is limited to 60% of the value of the material to be supplied, provided such material is obtained from an approved DBE dealer/supplier.

In order for a firm to be considered a regular dealer, the firm must own, operate, or maintain a store, warehouse, or other establishment in which the materials, supplies, articles or equipment of the general character described by the specifications and required under the contract are bought, kept in stock, and regularly sold or leased to the public in the usual course of business. At least one of the following criteria must apply:

- To be a regular dealer, the firm must be an established, regular business that engages, as its principal business and under its own name, in the purchase and sale or lease of the products in question.
- A person may be a regular dealer in such bulk items as petroleum products, steel, cement, gravel, stone, or asphalt without owning, operating or maintaining a place of business if the person both owns and operates distribution equipment for the products. Any supplementing of the regular dealers' own distribution equipment shall be by long term lease agreement, and not on an ad hoc or contract to contract basis.
- Packers, brokers, manufacturers' representatives, or other persons who arrange or expedite transactions are not regular dealers within the meaning of this paragraph.

If the Contractor elects to utilize a DBE supplier to satisfy a portion or the entire specified DBE goal, the Contractor must provide the OOC with:

- Subcontractor Approval Form (CLA-12) indicating the firm designation,
- An executed "Affidavit for the Utilization of Material Suppliers or Manufacturers" (sample attached), and
- Substantiation of payments made to the supplier or manufacturer for materials used on the project.

### **C. Brokering**

- Brokering of work for DBE firms who have been listed by the Department as certified brokers is allowed. Credit for those firms shall be applied following the procedures in Section VI-D.
- Brokering of work by DBEs who have been approved to perform subcontract work with their own workforce and equipment is not allowed, and is a Contract violation.

- Firms involved in the brokering of work, whether they are DBEs and/or majority firms who engage in willful falsification, distortion or misrepresentation with respect to any facts related to the project shall be referred to the U.S. DOT, Office of the Inspector General for prosecution under Title 18, U.S. Code, Part I, Chapter 47, Section 1020.

#### **D. Non-Manufacturing or Non-Supplier DBE Credit**

Contractors may count towards their DBE goals the following expenditures with DBEs that are not manufacturers or suppliers:

- Reasonable fees or commissions charged for providing a bona fide service such as professional, technical, consultant or managerial services and assistance in the procurement of essential personnel, facilities, equipment materials or supplies necessary for the performance of the Contract, provided that the fee or commission is determined by the OOC to be reasonable and consistent with fees customarily allowed for similar services.
- The fees charged only for delivery of materials and supplies required on a job site when the hauler, trucker, or delivery service is a DBE, and not the manufacturer, or regular dealer of the materials and supplies, and provided that the fees are determined by the OOC to be reasonable and not excessive as compared with fees customarily allowed for similar services.
- The fees or commissions charged for providing bonds or insurance specifically required for the performance of the Contract, provided that the fees or commissions are determined by CTDOT to be reasonable and not excessive as compared with fees customarily allowed for similar services.

#### **E. Trucking**

While technically still considered a subcontractor, the rules for counting credit for DBE trucking firms are as follows:

- The DBE must own and operate at least one fully licensed, insured, and operational truck used on the Contract.
- The DBE receives credit for the total value of the transportation services it provides on the Contract using trucks it owns, insures and operates using drivers it employs.
- The DBE may lease trucks from another DBE firm, including an owner-operator who is certified as a DBE. The DBE who leases trucks from another DBE receives credit for the total value of the transportation services the lessee DBE provides on the Contract.
- The DBE may lease trucks from a non-DBE firm; however the DBE may only receive credit for any fees or commissions received for arranging transportation services provided by the non-DBE firms. Additionally, the DBE firm must demonstrate that they are in full control of the trucking operation for which they are seeking credit.

#### **VII. Suspected DBE Fraud**

In appropriate cases, CTDOT will bring to the attention of the USDOT any appearance of false, fraudulent, or dishonest conduct in connection with the DBE program, so that USDOT can take the steps, e.g. referral to the



Department of Justice for criminal prosecution, referral to USDOT Inspector General, action under suspension and debarment or Program Fraud and Civil Penalties rules provided in 49 CFR Part 31.

**CONNECTICUT DEPARTMENT OF TRANSPORTATION  
(OFFICE OF CONSTRUCTION)  
BUREAU OF ENGINEERING AND CONSTRUCTION**

This affidavit must be completed by the State Contractor's DBE notarized and attached to the contractor's request to utilize a DBE supplier or manufacturer as a credit towards its DBE contract requirements; failure to do so will result in not receiving credit towards the contract DBE requirement.

State Contract No.

Federal Aid Project No.

Description of Project

I, \_\_\_\_\_, acting in behalf of \_\_\_\_\_,  
(Name of person signing Affidavit) (DBE person, firm, association or corporation)

of which I am the \_\_\_\_\_ certify and affirm that \_\_\_\_\_  
(Title of Person) (DBE person, firm, association or corporation)

is a certified Connecticut Department of Transportation DBE. I further certify and affirm that I have read and understand 49 CFR, Sec. 26.55(e)(2), as the same may be revised.

I further certify and affirm that \_\_\_\_\_ will assume the actual and  
(DBE person, firm, association or Corporation)

for the provision of the materials and/or supplies sought by \_\_\_\_\_.

If a manufacturer, I operate or maintain a factory or establishment that produces, on the premises, the materials, supplies, articles or equipment required under the contract an of the general character described by the specifications.

If a supplier, I perform a commercially useful function in the supply process. As a regular dealer, I, at a minimum, own and operate the distribution equipment for bulk items. Any supplementing of my distribution equipment shall be by long-term lease agreement, and not on an ad hoc or contract-by-contract basis.

I understand that false statements made herein are punishable by Law (Sec. 53a-157), CGS, as revised).

(Name of Corporation or Firm)

(Signature & Title of Official making the Affidavit)

Subscribed and sworn to before me, this \_\_\_\_\_ day of \_\_\_\_\_ 20 \_\_\_\_\_.

Notary Public (Commissioner of the Superior Court)

My Commission Expires \_\_\_\_\_

**CERTIFICATE OF CORPORATION**

I, \_\_\_\_\_, certify that I am the \_\_\_\_\_  
(Official) (President)

of the Corporation named in the foregoing instrument; that I have been duly authorized to affix the seal of the Corporation to such papers as require the seal; that \_\_\_\_\_, who signed said instrument on behalf of the Corporation, was then \_\_\_\_\_ of said corporation; that said instrument was duly signed for and in behalf of said Corporation by authority of its governing body and is within the scope of its corporation powers.

\_\_\_\_\_  
(Signature of Person Certifying)

\_\_\_\_\_  
(Date)

## **ITEM #0020905A – LEAD COMPLIANCE FOR ABRASIVE BLAST CLEANING AND MISCELLANEOUS TASKS**

**Description:** Work under this item shall include the special handling measures and work practices required for abrasive blast cleaning activities and other miscellaneous tasks, principally involved in bridge coating removal/painting and other renovation operations, which impact materials containing or covered by lead paint. Examples of typical miscellaneous exterior tasks includes: work impacting signs, guiderails, minor bridge rehabilitation, catenary structures, canopy structures, spot/localized paint removal, etc. Lead paint includes paint found to contain any detectable amount of lead by Atomic Absorption Spectrophotometry (AAS) or X-Ray Fluorescence (XRF).

All activities shall be performed in accordance with the OSHA Lead in Construction Regulations (29 CFR 1926.62), the USEPA RCRA Hazardous Waste Regulations (40 CFR Parts 260 through 274), the CTDEEP Hazardous Waste Regulations (RCSA 22a-209-1 and 22a-449(c)), and SSPC Guide 6 – Guide for Containing Debris Generated During Paint Removal Operations.

All activities shall be performed by individuals with appropriate levels of OSHA lead awareness and hazard communication training, supervised at all times by the Contractor's Competent Person, and periodically inspected by personnel working for an industrial hygiene firm (IH firm), retained by the Contractor, under the direct supervision of a Certified Industrial Hygienist (CIH). Periodic inspections shall be conducted at least weekly while work impacting lead is occurring, but shall be as frequent as necessary to maintain Contractor compliance with the OSHA Lead Construction Standards. The Contractor's Competent Person shall be on-Site at all times that the work impacting lead is being performed and shall be capable of identifying existing and predictable hazards in the surroundings or working conditions which are unsanitary, hazardous or dangerous to employees, and has authorization to take prompt corrective measures to eliminate them.

Deviations from these Specifications require the written approval of the Engineer.

This item does not include the work to remove existing paint. Refer to other Contract items for paint removal special provisions.

### **Materials:**

All materials shall be delivered to the Site in the original packages, containers, or bundles bearing the name of the manufacturer, the brand name and product technical description, with MSDS sheets as applicable.

No damaged or deteriorating materials shall be used. If material becomes contaminated with lead, the material shall be decontaminated or disposed of as lead-containing waste material. The cost to decontaminate and dispose of said material shall be at the Contractor's expense.

The following material requirements shall be met, where applicable:

Fire retardant polyethylene sheet shall be in roll size to minimize the frequency of joints, with factory label indicating minimum six (6) mil thickness.

Polyethylene disposable bags shall be minimum six (6) mils thick.

Tape (or equivalent product) capable of sealing joints in adjacent polyethylene sheets and for the attachment of polyethylene sheets to finished or unfinished surfaces must be capable of adhering under both dry and wet conditions.

Cleaning Agents and detergent shall be lead specific, such as TriSodium Phosphate (TSP).

Chemical strippers and chemical neutralizers shall be compatible with the substrate as well as with each other. Such chemical stripper shall contain less than 50% volatile organic compounds (VOCs) by weight in accordance with RCMA 22a-174-40 Table 40-1.

Labels and warning signs shall conform to 29 CFR 1926.62, 40 CFR 260 through 274 and 49 CFR 172 as appropriate.

Air filtration devices and vacuum units shall be equipped with High-Efficiency Particulate Air (HEPA) filters.

## **Construction Methods:**

### **(1) Pre-Abatement Submittals and Notices**

A. Prior to the start of **any** work that will generate hazardous lead waste above conditionally exempt small quantities (greater than 100 kg/month or greater than 1000 kg stored at any time), the Contractor shall obtain from the Engineer, on a contiguous per Site basis, a temporary EPA Hazardous Waste Generators ID number, in accordance with this Item #0020905A, unless otherwise directed by the Engineer. Temporary EPA ID numbers are good for six (6) months from the date they are issued and can be extended once, for a maximum of six (6) months and shall not be used for longer than one (1) year. The Contractor shall notify the Engineer when an extension is needed.

B. Fifteen (15) working days prior to beginning work that impacts lead paint, the Contractor shall submit four (4) copies of each of the following to the Engineer:

1. A written Site-specific Lead Compliance Work Plan, prepared and stamped by a Certified Industrial Hygienist (CIH) that covers all workers on the Project (Contractor, Subcontractor and CTDOT representatives). The Lead Compliance Work Plan shall be prepared in accordance with 29 CFR 1926.62(e), and shall include: descriptions of each activity impacting lead; procedures for engineering controls, methods of containment, work practices, and administrative controls to be employed; daily on-Site inspections by the Competent Person; periodic on-Site inspections by IH firm personnel (describe frequency and inspection criteria); hazard communication/training; medical surveillance;

biological monitoring; exposure assessment; air monitoring; personal protective equipment (PPE); respiratory protection; housekeeping; decontamination; procedures for waste containment, storage, handling and disposal; contents of the job completion close-out report; and all other procedures that may be necessary to comply with 29 CFR 1926.62 and 40 CFR 260 – 274 and minimize employee exposure and prevent the spread of lead contamination outside the Regulated Area, as defined herein.

2. Copies of all employee certificates, dated within the previous twelve (12) months, relating to OSHA lead awareness and hazard communication training and training in the use of lead-safe work practices. SSPC training programs, such as SSPC C-5 Deleading of Industrial Structures may be accepted as meeting these requirements if it can be demonstrated that such training addressed all required OSHA topics.

This information shall be updated and resubmitted annually, or as information changes, for the duration of lead removal work in order to verify continued compliance.

3. Name and qualifications of Contractor's OSHA Competent Person, as defined under 29 CFR 1926.62, who will be on-Site at all times that the work impacting lead paint is being performed.
4. Name and qualifications of IH firm personnel that will be performing the periodic on-Site inspections. Such personnel shall work under the direct supervision of the same CIH who stamped the Lead Compliance Work Plan and have training within the previous twelve (12) months for OSHA lead awareness and the use of lead-safe work practices or equivalent. Such personnel shall also have a minimum of two (2) years' work experience related to the OSHA Lead in Construction Standard and be capable of recognizing the hazards associated therewith.
5. Documentation from the Contractor, on company letterhead and signed by the Contractor, certifying that all employees listed therein have received the following, and are medically fit to perform the work impacting lead:
  - a. medical monitoring within the previous twelve (12) months, as required in 29 CFR 1926.62;
  - b. biological monitoring within the previous six (6) months, as required in 29 CFR 1926.62;
  - c. respirator fit testing within the previous twelve (12) months, as required in 29 CFR 1910.134 (for employees who wear a tight-fitting face piece respirator)

This information shall be updated and resubmitted every six (6) months, or as information changes, for the duration of lead removal work in order to verify continued compliance.

6. Name(s) of the proposed non-hazardous, non RCRA lead debris waste disposal facility.

7. Name(s) of the proposed scrap metal recycling facility. The Contractor shall submit to the Engineer all documentation necessary to demonstrate the selected facility is able to accept lead-painted metal.
8. Name(s) of the proposed hazardous waste disposal facility (selected from the Department-approved list provided under Item 0603222A), and copies of each facilities' acceptance criteria and sampling frequency requirements.
9. Copies of the proposed hazardous waste transporters' current USDOT Certificate of Registration for Hazardous Materials Transport, and the proposed transporters' current Hazardous Waste Transporter Permits for the State of Connecticut and the waste destination State.
10. Negative exposure assessments conducted within the previous twelve (12) months documenting that employee exposure to lead for each task is below the OSHA Action Level of 30  $\mu\text{g}/\text{m}^3$ . If a negative exposure assessment has not been conducted, the Contractor shall submit its air monitoring program for the work tasks as part of the Lead Compliance Work Plan. Until a negative exposure assessment is developed for each task impacting lead paint, the Contractor shall ensure that all workers and authorized persons entering the Regulated Area wear protective clothing and respirators in accordance with OSHA 29 CFR 1926.62.

No activity shall commence until all required submittals have been received and found acceptable to the Engineer. Those employees added to the Contractor's original list will be allowed to perform work only upon submittal of acceptable documentation to, and review by, the Engineer.

The Contractor shall provide the Engineer with a minimum of 48 hours' notice in advance of scheduling, changing or canceling work activities.

## **(2) Lead Abatement Provisions**

### **A. General Requirements:**

All employees of the Contractor who perform work impacting lead paint shall be properly trained to perform such duties. In addition, the Contractor shall instruct all workers in all aspects of personnel protection, work procedures, emergency evacuation procedures and use of equipment including procedures unique to this Project.

The Contractor shall provide all labor, materials, tools, equipment, services, testing, and incidentals which are necessary or required to perform the work in accordance with applicable governmental regulations, industry standards and codes, and these Specifications.

Prior to beginning work, the Engineer and Contractor shall perform a visual survey of each work area and review conditions.

As necessary, the Contractor shall:

- Shut down and lock out electrical power, including all receptacles and light fixtures, where feasible. The use or isolation of electrical power will be coordinated with all other ongoing uses of electrical power at the Site.
- Coordinate all power and fire alarm isolation with the appropriate representatives.

If adequate electrical supply is not available at the Site, the Contractor shall supply temporary power. Such temporary power shall be sufficient to provide adequate lighting and power the Contractor's equipment. The Contractor is responsible for proper connection and installation of electrical wiring and shall ensure safe installation of electrical equipment in compliance with applicable electrical codes and OSHA requirements.

If water is not available at the Site for the Contractor's use, the Contractor shall supply sufficient water for each shift to operate the wash facility/decontamination shower units in addition to the water needed at the work area.

The Engineer may provide a Project Monitor to monitor compliance of the Contractor and protect the interests of the Department. In such cases, no activity impacting lead paint shall be performed until the Project Monitor is on-Site. Where no Project Monitor is provided, Contractor shall proceed at the direction of the Engineer. Environmental sampling, including ambient air sampling, TCLP waste stream sampling, and dust wipe sampling, will be conducted by the State as it deems necessary throughout the Project. Any Project Monitor provided by the Engineer is supplementary to the requirement for the Contractor to have periodic inspections performed at a frequency to ensure/document Contractor compliance with the regulations and the requirements of the Contractor's Lead Compliance Work Plan. Air monitoring to comply with the Contractor's obligations under OSHA remains solely the responsibility of the Contractor.

If at any time, procedures for engineering, work practice, administrative controls or other topics are anticipated to deviate from those documented in the submitted and accepted Lead Compliance Work Plan, the Contractor shall submit a modification of its existing plan for review and acceptance by the Engineer prior to implementing the change.

If air samples collected outside of the Regulated Area during activities impacting lead paint indicate airborne lead concentrations greater than original background levels or 30 ug/m<sup>3</sup>, whichever is larger, or if at any time visible emissions of lead paint extend out from the Regulated Area, an examination of the Regulated Area shall be conducted and the cause of such emissions corrected. Cleanup of surfaces outside the Regulated Area using HEPA vacuum equipment or wet cleaning techniques shall be done prior to resuming work.

Work outside the initial designated area(s) will not be paid for by the Engineer. The Contractor will be responsible for all costs incurred from these activities including repair of any damage.

B. Regulated Area:

The Contractor shall establish a Regulated Area through the use of appropriate barrier tape or other means to control unauthorized access into the area where activities impacting lead paint are occurring. Warning signs meeting the requirements of 29 CFR 1926.62 shall be posted at all approaches to Regulated Areas. These signs shall read:

DANGER  
LEAD WORK AREA  
MAY DAMAGE FERTILITY OR THE UNBORN CHILD  
CAUSES DAMAGE TO THE CENTRAL NERVOUS SYSTEM  
DO NOT EAT, DRINK, OR SMOKE IN THIS AREA

The Contractor shall also implement appropriate engineering controls, such as poly drop cloths, local exhaust ventilation, wet dust suppression methods, etc., as necessary, or where Abrasive Blast Cleaning is to be performed, a full negative pressure enclosure, in accordance with Item #0603XXXA “Class I Containment & Collection of Surface Preparation Debris (Site No. X),” and wet dust suppression methods, etc., as necessary, and as approved by the Engineer, to prevent the spread of lead contamination beyond the Regulated Area in accordance with the Contractor’s approved Lead Compliance Work Plan. Should the previously submitted plan prove to be insufficient to contain the contamination, the Contractor shall submit a modified plan for review by the Engineer.

Any air exhausted from the containment enclosure, abrasive-recycling equipment or vacuum equipment shall be passed through a HEPA filtering system. The Contractor is responsible for the design, effectiveness and maintenance of this filtering system. No discharge of debris dust shall be allowed.

#### C. Wash Facilities:

The Contractor shall provide handwash facilities in compliance with 29 CFR 1926.51(f) and 29 CFR 1926.62 regardless of airborne lead exposure.

If employee exposure to airborne lead exceeds the OSHA Permissible Exposure Limit of 50 micrograms per cubic meter ( $\mu\text{g}/\text{m}^3$ ), shower rooms must be provided. The Shower Room shall be of sufficient capacity to accommodate the number of workers. One (1) shower stall shall be provided for each eight (8) workers. Showers shall be equipped with hot and cold or warm running water. Shower water shall be collected and filtered using best available technology and disposed of in accordance with all Federal, State and local laws, regulations and ordinances.

#### D. Personal Protection:

The Contractor shall initially determine if any employee performing construction tasks impacting lead paint may be exposed to lead at or above the OSHA Action Level of  $30 \mu\text{g}/\text{m}^3$ . Assessments shall be based on initial air monitoring results as well as other relevant information. The Contractor may rely on historical air monitoring data obtained within the past twelve (12) months under workplace conditions closely resembling the process, type of material, control methods,



work practices and environmental conditions used and prevailing in the Contractors current operations to satisfy the exposure assessment requirements. Monitoring shall continue as specified in the OSHA standard until a negative exposure assessment is developed.

Until a negative exposure assessment is developed for each task impacting lead paint, the Contractor shall ensure that all workers and authorized persons entering the Regulated Area wear protective clothing and respirators in accordance with OSHA 29 CFR 1926.62. Protective clothing shall include impervious coveralls with elastic wrists and ankles, head covering, gloves and foot coverings. Sufficient quantities shall be provided to last throughout the duration of the Project.

Protective clothing provided by the Contractor and used during chemical removal operations shall be impervious to caustic materials. Gloves provided by the Contractor and used during chemical removal shall be of neoprene composition with glove extenders.

Respiratory protective equipment shall be provided and selection shall conform to 42 CFR Part 84, 29 CFR Part 1910.134, and 29 CFR Part 1926.62. A formal respiratory protection program must be implemented in accordance with 29 CFR Part 1926.62 and Part 1910.134.

#### E. Air Monitoring Requirements:

The Contractor shall:

1. Provide air monitoring equipment including sample filter cassettes of the type and quantity required to properly monitor operations and personnel exposure surveillance throughout the duration of the Project.
2. Conduct initial exposure monitoring to determine if any employee performing construction tasks impacting lead paint may be exposed to lead at or above the OSHA Action Level of 30 micrograms per cubic meter. Monitoring shall continue as specified in the OSHA standard until a negative exposure assessment is developed.
3. Conduct personnel exposure assessment air sampling, as necessary, to assure that workers are using appropriate respiratory protection in accordance with OSHA Standard 1926.62 or the approved Lead Compliance Work Plan. Documentation of air sampling results must be recorded at the work Site within twenty-four (24) hours and shall be available for review until the job is complete.

#### F. Periodic Inspections of Abrasive Blast Cleaning Operations:

Where Abrasive Blast Cleaning Operations are to take place, the Contractor shall retain the services of IH firm personnel, working under the direct supervision of the same CIH who stamped the Lead Compliance Work Plan, to perform periodic inspections of the Site work practices and engineering controls, on a frequency to ensure/document Contractor compliance with the regulations. Periodic inspections shall be performed at least weekly while work impacting lead is occurring, but shall be at the frequency necessary to maintain Contractor compliance with the

OSHA Lead in Construction Standard. Any exceptions to 29 CFR 1926.62 or the accepted Lead Compliance Work Plan shall be reported to the Contractor and the Engineer prior to the IH firm personnel leaving the Site and corrected immediately.

All findings of such periodic inspections shall be documented in writing to the Engineer no later than ten (10) days following the Site visit. At a minimum, the inspection report shall document the following:

1. Description of current work activities
2. Description of engineering controls being implemented
3. Description of PPE being utilized
4. Description of visual review of containment system effectiveness
5. Results of all air sampling received since date of last report
6. Narrative interpreting sample results and making recommendations as necessary
7. Description of waste management practices being utilized
8. Descriptions of exceptions noted and corrective action taken

The report shall include a signature from the IH firm employee that performed the Site inspection verifying that the Contractor's work practices are in compliance with 29 CFR 1926.62 and the previously submitted and accepted Lead Compliance Work Plan. The CIH shall sign verifying their concurrence.

#### G. Lead Abatement Procedures:

The Contractor's Competent Person shall be at the Site at all times during work impacting lead.

Work impacting lead paint shall not begin until authorized by the Engineer, following a pre-work visual inspection by the Project Monitor or Engineer to verify existing conditions.

Any activity impacting lead painted surfaces shall be performed in a manner which minimizes the spread of lead dust contamination and generation of airborne lead.

**The Contractor shall conduct exposure assessments for all tasks which impact lead paint in accordance with 29 CFR 1926.62(d) and shall implement appropriate personal protective equipment until negative exposure assessments are developed.**

**All work impacting the lead containing/coated materials shall be conducted within an established Regulated Area with a remote wash facility/decontamination system in accordance with "C. Wash Facilities" and the OSHA Lead in Construction Standard. In accordance with 29 CFR 1926.62, engineering controls and work practices shall be utilized to prevent the spread of lead dust and debris beyond the Regulated Area and limit the generation of airborne lead. For Abrasive Blast Cleaning Operations, such engineering controls shall include the use of a full negative pressure enclosure (NPE) in accordance with SSPC Guide 6 and Item #0603479A. All wastes containing lead paint shall be properly contained and secured for storage, transportation and disposal.**

The Contractor shall ensure proper entry and exit procedures for workers and authorized persons who enter and leave the Regulated Area. All workers and authorized persons shall leave the Regulated Area and proceed directly to the wash or shower facilities where they will HEPA vacuum gross debris from work suit, remove and dispose of work suit, wash and dry face and hands, and vacuum clothes. Lead chips and dust must not be removed by blowing or shaking of clothing. Wash water shall be collected, filtered, and disposed of in accordance with Federal, State and local water discharge standards. Any permit required for such discharge shall be the responsibility of the Contractor.

Personnel shall be advised that they must not eat, drink, smoke, chew gum or tobacco, nor apply cosmetics while in the Regulated Area.

Data from the limited lead testing performed by the Engineer is documented in the reports listed in the “Notice to Contractor – Hazardous Materials Investigations” or is presented herein. Under no circumstances shall this information be the sole means used by the Contractor for determining the extent of lead painted materials. The Contractor shall be responsible for verification of all field conditions affecting performance of the work as described in these Specifications in accordance with OSHA, USEPA, USDOT and CTDEP standards. Compliance with the applicable requirements is solely the responsibility of the Contractor.

**Bridge No. 00032, I-95 over MNRR & Local Streets, Stamford, CT**

- **Detectable amounts of lead were identified on the painted structural steel/metal bridge surfaces and metal railings.**

<b>Girders, Cross Beams, Beam Ends, Bearings, Rockers, Diaphragms, Connection plates, etc.</b>	<b>Metal</b>	<b>Green</b>	<b>0.1-0.2 mg/cm<sup>2</sup> 4.6% by weight</b>
<b>Railings &amp; Railing Supports</b>	<b>Metal</b>	<b>Orange</b>	<b>4.6-8.5 mg/cm<sup>2</sup></b>

- **TCLP waste stream sampling/analysis of the paint associated with structural steel/metal bridge components and metal railings characterized the paint waste as CTDEEP/RCRA hazardous waste.**

<b>Paint debris (structural/metal bridge)</b>	<b>100 mg/L</b>
<b>Paint debris (railings/railing supports)</b>	<b>250 mg/L</b>

**The Contractor shall submit a Lead Compliance Work Plan to CTDOT outlining the exact procedures that will be used to perform the work, contain the spread of lead debris and protect the employees performing the required renovation work impacting the lead paint. No work shall be started by the Contractor until the Work Plan is approved by the Engineer.**

**All work impacting the lead paint materials shall be conducted within an established Regulated Area with a remote wash facility/decontamination system in accordance with “C. Wash Facilities” and the OSHA Lead in Construction Standard. In accordance with 29 CFR 1926.62, engineering controls and work practices shall be utilized to prevent the spread of lead dust and debris beyond the Regulated Area and limit the generation of airborne lead. All wastes containing lead paint shall be properly contained and secured for storage, transportation and disposal.**

**Where abrasive blast cleaning techniques are to be utilized on surfaces coated with lead paint they must be conducted in accordance with the OSHA worker protection and USEPA RCRA/CTDEEP waste disposal standards, and shall be conducted in accordance with Item #0603479A “Abrasive Blast Cleaning and Field Painting of Beam Ends (Site No. 1)” following SSPC-SP10 “Near White Blast Cleaning” procedures and utilizing a full negative pressure enclosure (NPE) in accordance with SSPC Guide 6 and Item #0603479A.**

**At Bridge No. 00032, The Engineer has characterized the projected paint waste stream associated with the structural steel/metal bridge components and railings as CTDEEP/RCRA hazardous waste. If the paint is to be removed from the metal surfaces by abrasive blast cleaning and/or miscellaneous tasks, the paint shall be handled and disposed of in accordance Item #0603222A “Disposal of Lead Debris from Abrasive Blast Cleaning.”**

**Any scrap metal components generated shall be segregated and recycled as scrap metal at the Contractor’s previously submitted scrap metal recycling facility. The recycling of scrap metal (regardless of lead paint concentration) is exempt from USEPA RCRA and CTDEEP Hazardous Waste Regulation.**

Should lead contamination be discovered outside of the Regulated Area, the Contractor shall immediately stop all work in the Regulated Area, eliminate causes of such contamination and take steps to decontaminate non-work areas.

Special Requirements for miscellaneous renovation activities impacting lead (other than abrasive blast cleaning operations):

1. Demolition/Renovation:
  - a. Demolish/renovate in a manner which minimizes the spread of lead contamination and generation of lead dust.
  - b. Implement dust suppression controls, such as misters or local exhaust ventilation, to minimize the generation of airborne lead dust.
  - c. Segregate work areas from non-work areas through the use of barrier tape or drop cloths.
  - d. Clean up immediately after renovation/demolition has been completed.

2. Chemical Removal (if allowed by the Engineer):

- a. Apply chemical stripper in quantities and for durations specified by manufacturer.
- b. Where necessary, scrape lead paint from surface down to required level of removal (such as stabilized surface or bare substrate with no trace of residual pigment). Use sanding, hand scraping, and dental picks to supplement chemical methods as necessary.
- c. Apply neutralizer compatible with substrate and chemical agent to substrate following removal in accordance with manufacturer's instructions.
- d. Protect adjacent surfaces from damage from chemical removal.
- e. Maintain a portable eyewash station in the work area.
- f. Require that workers wear respirators that protect them from chemical vapors.
- g. Do not apply caustic agents to aluminum surfaces.

3. Mechanical Paint Removal:

- a. Provide sanders, grinders, rotary wire brushes, or needle gun removers equipped with a HEPA filtered vacuum dust collection system. Cowling on the dust collection system for orbital-type tools must be capable of maintaining a continuous tight seal with the surface being abated. Cowling on the dust collection system for reciprocating-type tools shall promote an effective vacuum flow of loosened dust and debris. Inflexible cowlings may be used on flat surfaces only. Flexible contoured cowlings are required for curved or irregular surfaces.
- b. Provide HEPA vacuums that are high performance designed to provide maximum static lift and maximum vacuum system flow at the actual operating vacuum condition with the shroud in use. The HEPA vacuum shall be equipped with a pivoting vacuum head.
- c. Remove lead paint from surface down to required level of removal (i.e. stabilized surface, bare substrate with no trace of residual pigment, etc.). Use chemical methods, hand scraping, and dental picks to supplement abrasive removal methods as necessary.
- d. Protect adjacent surfaces from damage from abrasive removal techniques.
- e. "Sandblasting" or other abrasive blast cleaning type removal techniques shall not be allowed unless in accordance with methods as specified within this Item.

4. Component Removal/Replacement:

- a. Wet down components which are to be removed to reduce the amount of dust generated during the removal process.

- b. Remove components utilizing hand tools, and follow appropriate safety procedures during removal. Remove the components by approved methods which will provide the least disturbance to the substrate material. Do not damage adjacent surfaces.
- c. Clean up immediately after component removals have been completed. Remove any dust located behind the component removed.

#### H. Prohibited Removal Methods:

The use of heat guns in excess of 700 °Fahrenheit to remove lead paint is prohibited.

The use of sand, steel grit, air, CO<sub>2</sub>, baking soda, water jet, or any other blasting media to remove lead or lead paint without the use of a HEPA ventilated contained negative pressure enclosure is prohibited.

Power/pressure washing shall not be used to remove lead paint, unless explicitly specified for use by the Engineer.

Compressed air shall not be utilized to remove lead paint, unless explicitly specified for use by the Engineer.

Power tool assisted grinding, sanding, cutting, or wire brushing of lead paint without the use of cowled HEPA vacuum dust collection systems is prohibited.

Lead paint burning, busting of rivets painted with lead paint, welding of materials painted with lead paint, and torch cutting of materials painted with lead paint is prohibited. Where cutting, welding, busting, or torch cutting of materials is required, lead paint in the affected area must be removed first.

Chemical stripping of coatings from bridge components is prohibited in areas where Abrasive Blast Cleaning is to be performed, and is generally prohibited in all areas unless specifically allowed by the Engineer.

Chemical strippers containing Methylene Chloride are always prohibited.

#### I. Clean-up and Visual Inspection:

The Contractor shall remove and containerize all lead waste material and visible accumulations of debris, paint chips and associated items.

During clean-up the Contractor shall use rags and sponges wetted with lead-specific detergent and water as well as HEPA filtered vacuum equipment.

The Engineer will conduct a visual inspection of the work area(s) in order to document that all surfaces have been maintained as free as practicable of accumulations of lead in accordance with

29 CFR 1926.62(h). If visible accumulations of waste, debris, lead paint chips or dust are found in the work area, the Contractor shall repeat the cleaning, at the Contractor's expense, until the area is in compliance. The visual inspection will detect incomplete work, damage caused by the abatement activity, and inadequate clean up of the work Site.

During Abrasive Blast Cleaning Operations:

All debris shall be contained and vacuum collected daily or more frequently as directed by the Engineer, due to debris buildup. Such debris, abrasive blast residue, rust and paint chips shall be stored in leakproof storage containers in the secured storage area, or as directed by the Engineer. The storage containers and storage locations shall be reviewed by and be acceptable to the Engineer and shall be located in areas not subject to ponding.

All storage containers (roll offs or drums) shall have a protective liner and removable lid. These containers shall not have any indentations or damage that would allow seepage of the contained material.

If 55 gallon barrels are used, staging is required: 55 gallon barrels shall be stored together in two (2) rows of five (5). The Contractor shall maintain a minimum lane clearance of 36 inches between each (barrel lot of ten (10)).

The Contractor shall maintain a secure storage area, which shall be large enough to handle all debris. The Contractor shall store debris only in the secured storage area. During abrasive blast cleaning operations, all surface preparation debris shall be vacuum collected from the containment enclosure and removed to the abrasive recycling reclaimer unit, and the coating debris shall be conveyed to the secured storage area at the conclusion of the work shift. The Contractor shall account for all coating debris conveyed to the secured storage area and all coating debris transported from the Project for disposal.

The secure storage area shall consist of an eight- (8-) foot high fenced-in area with a padlocked entrance. Storage containers shall not be used on the Project until and unless they have been reviewed and approved by the Engineer. Storage containers and areas shall be located so as not to cause any traffic hazard. Container storage areas shall be in locations that are properly drained, where runoff water shall not be allowed to pool, and shall be out of the 100-year flood plain. The containers shall be placed on pallets or other approved material and not directly on the ground.

Storage containers shall be closed and covered with a waterproof tarpaulin at all times except during placement, sampling and disposal of debris.

J. Post-Work Regulated Area Deregulation:

Following an acceptable visual inspection, any engineering controls implemented may be removed.

A final visual inspection of the work area shall be conducted by the Competent Person and the Project Monitor or Engineer to ensure that all visible accumulations of suspect materials have been

removed and that no equipment or materials associated with the lead paint removal remain. If this final visual inspection is acceptable, the Contractor will reopen the Regulated Area and remove all associated signs.

The Contractor shall restore all work areas and auxiliary areas used during work to conditions equal to or better than original. Any damage caused during the performance of the work activity shall be repaired by the Contractor at no additional expense to the State.

**K. Waste Disposal/Recycling:**

Metallic debris shall be segregated and recycled as scrap metal at an approved metal recycling facility.

Concrete, brick, etc. coated with any amount of lead paint cannot be crushed, recycled or buried on-site to minimize waste disposal unless tested and found to meet the RSR GA/Residential standards.

All hazardous lead debris shall be disposed of in accordance with Item 0603222A "Disposal of Lead Debris from Abrasive Blast Cleaning."

**L. Project Closeout Data:**

Provide the Engineer, within thirty (30) days of completion of the work under this item, a compliance package which shall include, but not be limited to, the following:

1. Competent person's (supervisor) job log;
2. Certification that all requirements of the Lead Compliance Work Plan and OSHA Lead in Construction Standards, including training, medical surveillance, biological monitoring and medical removal protection, have been followed;
3. Copies of each periodic inspection report;
4. Report on regulatory compliance prepared by the CIH based on the periodic inspections performed.
5. OSHA-compliant personnel air sampling data;
6. Completed waste shipment papers for non-hazardous lead debris waste disposal or recycling and scrap metal recycling.

**M. Non Compliance:**

Failure of the Contractor to implement the requirements of 29 CFR 1926.62, its Lead Compliance Work Plan, or any other requirement of this item will, at the sole discretion of the Engineer, result in the suspension of all Contract work until such deficiencies are corrected.

**Method of Measurement:**

This item will include all noted services, equipment, facilities, testing and other associated work, including up to three (3) CTDOT Project representatives. Services provided to any CTDOT



Project representatives in excess of three (3) representatives will be measured for payment in accordance with Article 1.09.04 – “Extra and Cost-Plus Work.”

1. Within thirty (30) calendar days of the award of the Contract, the Contractor shall submit to the Engineer for acceptance a breakdown of its lump sum bid price for this item detailing:
  - a. The development costs associated with preparing the Lead Compliance Work Plan in accordance with these Specifications.
  - b. The cost per month for the duration of the Project to implement the Lead Compliance Work Plan and provide the services of the CIH and IH firm.
2. If the lump sum bid price breakdown is unacceptable to the Engineer; substantiation showing that the submitted costs are reasonable shall be required.
3. Upon acceptance of the payment schedule by the Engineer, payments for work performed will be made as follows:
  - a. The lump sum development cost will be certified for payment.
  - b. The Contractor shall demonstrate to the Engineer monthly that the Lead Compliance Work Plan has been kept current and is being implemented and the monthly cost will be certified for payment.
  - c. Any month where the Lead Compliance Work Plan is found not to be current or is not being implemented, the monthly payment for this item will be deferred to the next monthly payment estimate. If the Lead Compliance Work Plan is not current or being implemented for more than thirty (30) calendar days, there will be no monthly payment.
  - d. Failure of the Contractor to implement the Lead Compliance Work Plan in accordance with this Specification will result in the withholding of all Contract payments.

**Basis of Payment:**

The lump sum price bid for this item shall include: services, materials, equipment, all permits, notifications, submittals, personal air sampling, personal protection equipment, incidentals, temporary enclosures, fees and labor incidental to activities impacting lead removal, treatment and handling of lead contaminated materials and the transport and disposal of any non-hazardous, non RCRA lead debris waste and scrap metal.

Final payment will not be made until all Project closeout data submittals have been completed and provided to the Engineer. Once the completed package has been received in its entirety and has been accepted by the Engineer, final payment will be made to the Contractor.

<u>Pay Item</u>	<u>Pay Unit</u>
Lead Compliance for Abrasive Blast Cleaning & Miscellaneous Tasks	Lump Sum

## **ITEM #0090083A – EXISTING CATENARY SYSTEMS SURVEY**

**Description:** This section governs the performance of survey of the existing catenary system in order to identify the location of the electrified components of the catenary system and to facilitate the safe erection and removal of the temporary work platforms, performing deck repairs, steel repairs and substructure repairs on the railroad span.

### **Materials:**

The Contractor shall use only Railroad approved equipment and materials for the performance of the catenary system survey. Non-conducting fiberglass rods must be used for catenary wire height measurements.

### **Construction Methods:**

No field survey has been performed on this project. The Contractor shall establish control points, benchmarks, and other data as may be necessary for the catenary system survey by qualified engineering or surveying personnel as noted herein.

The Contractor is required to perform a detailed survey of the existing catenary system to ensure that the final location of the erected temporary platform meet all necessary electrical safety requirements and the constraints and clearances shown on the contract documents, or as directed by the Engineer of the Railroad. The survey is to be performed prior to preparation of the shop drawings for the design and construction of temporary work platform. The survey information is to be recorded in such a manner that it may be included on the erection and shop drawings and shall be used to ensure that the platform elevations shown on the working drawings comply with the clearance requirements.

The survey is to be performed by qualified engineering or surveying personnel, who are trained, experienced and skilled in the type of surveying required under the contract and who are acceptable to the Engineer. The personnel shall perform this survey under the direct supervision of a person, or persons, of engineering background experienced in the direction of such work and acceptable to the Engineer.

The wire survey shall extend no less than 20' beyond the extents of the bridge fascia. The catenary survey shall show the trolley and supporting wire, the locations of any and all electrified components of the railroad catenary system. Wire height measurements shall be taken at 5' intervals. Areas above the existing catenary towers shall also be surveyed. The survey shall also identify clearances to the bridge from all electrified components.

Upon request of the Engineer, the Contractor shall furnish copies of all data used in performing the survey used by the Contractor.

Performance of the Catenary System Survey is subject to all requirements noted in the "Notice to Contractor — Work on Railroad Property", included in this special provision.

**Method of Measurement:**

The work governed herein shall not be measured, but is included for payment as follows.

**Basis of Payment:**

The work to perform the survey of the existing catenary system shall be paid for at the contract Lump Sum price for “Existing Catenary Systems Survey”. The unit price shall include the cost of all labor, material, hardware, equipment, and all incidentals necessary to properly survey the existing catenary system to ensure the electrical safety compliance of any temporary work platforms.

## **ITEM #0406194A – JOINT AND CRACK SEALING OF BITUMINOUS CONCRETE PAVEMENT**

**Description:** This work consists of furnishing and applying hot-applied rubberized asphalt crack sealer to bituminous concrete pavement joints and cracks. It shall be constructed in close conformity with the lines, grades, thicknesses, and typical cross sections shown on the plans or established by the Engineer. Joint and Crack Sealing of Bituminous Concrete Pavement may be used in conjunction with other repair treatments including, but not limited to, joint and crack filling or patching, in which case the sequence of treatments will be provided in the Contract Documents or directed by the Engineer.

For the purposes of this document, the word “crack” includes all longitudinal (along the direction of travel) and transverse (perpendicular to the direction of travel) cracks and joints. All work specified for “crack(s)” herein shall apply to all types of cracks and joints unless otherwise specified.

### **Materials:**

1. Crack Seal: The crack seal material shall be composed of a hot-applied, rubberized asphalt meeting AASHTO M 324 Type II requirements. The crack seal material will also contain a minimum of 10% crumb rubber by weight. The Contractor must submit to the Engineer all Material Safety Data Sheet documents from the material manufacturer prior to the commencement of work. During work progress, the Contractor must submit to the Engineer the manufacturer’s Material Certificate for compliance to AASHTO M 324 Type II requirements for each batch or lot of material utilized on the Contract.
2. Optional Barrier Material – Backer Rod: The backer rod shall be a heat resistant material compatible with the crack sealant and acceptable to the manufacturer of the sealant. No bond or reaction shall occur between the sealant and the rod. It shall be of a non-water absorbent material and shall not melt or shrink when hot sealant is poured on it.

The backer rod shall have a maximum of 5% absorption when immersed in water for 24 hours with the ends sealed. The backer rod shall be of such a size that compression is required for installation in the crack, so that it maintains its position during the sealing operation. Backer rod shall be dry.

3. Optional Barrier Material – Hot Mix Asphalt (HMA): Any HMA placed in the bottom of a crack between 1.5 and 2 inches wide shall be HMA S0.25 Traffic Level 2 and shall meet all requirements of Section 4.06 - Bituminous Concrete.

The Contractor must submit to the Engineer all Material Safety Data Sheet documents from the material manufacturer(s) prior to the commencement of work. During work progress, the Contractor must submit to the Engineer the manufacturer’s Material Certificate for compliance to applicable specifications for each batch or lot of material utilized on the Contract.

**Construction Methods:** The crack sealing operation shall proceed in accordance with the requirements of the “Maintenance and Protection of Traffic” and “Prosecution and Progress” specifications.

1. Equipment: The equipment used by the Contractor shall include, but not be limited to, the following:
  - a. **Melter Applicator:** The unit shall consist of a boiler kettle equipped with pressure pump, hose, and applicator wand; the boiler kettle may be a combination melter and pressurized applicator of a double-boiler type with space between the inner and outer shells filled with heat transfer oil. Heat transfer oil shall have a flash point of not less than 600°F. The kettle shall include a temperature control indicator. The kettle shall be capable of maintaining the crack seal material at the manufacturer’s specified application temperature range. The kettle shall include an insulated applicator hose and application wand. The hose shall be equipped with a shutoff control. The kettle shall include a mechanical full sweep agitator to provide continuous blending. The unit shall be equipped with thermometers to monitor the material temperature and the heating oil temperature. The unit shall be equipped with thermostatic controls that allow the operator to regulate material temperature up to at least 425°F.
  - b. **Application Wand and Squeegee Applicator:** The material shall be applied with a wand followed by a squeegee applicator. The squeegee applicator shall be of commercial/industrial quality designed with a “U” shaped configuration. It shall be of a size adequate to strike off, flush with the surrounding pavement surface and without overflow around the sides, all crack seal material placed. This tool shall be either attached to the applicator wand or used separately as its own long handled tool.
  - c. **Hot Air Lance:** The unit shall be designed for cleaning and drying the pavement surface cracks. Minimum compressed air capacity shall be 100 psi. The compressed air emitted from the tip of the lance shall be capable of achieving a temperature of at least 1500°F.
  - d. **Vertically Mounted Power Driven Wire Brush:** This tool shall be used to remove any dirt, debris, or vegetation to the depths specified that cannot be removed by the hot air lance. It shall be of adequate size and power to remove all material from cracks as specified.
2. Weather Requirements: Work shall not be performed unless the pavement is dry. No frost, snow, ice, or standing water may be present on the roadway surface or within the cracks. The ambient temperature must be 40°F and rising during the field application operations for work to proceed.

3. Material Mixing Procedure: The prepackaged material shall be added to the melter applicator in the presence of the Engineer. It shall then be mixed and heated to the recommended application temperature. The crack seal material shall never exceed 400°F.
4. Determination of Cracks to be Sealed: The width and depth requirements for cracks to be sealed are as follows:

All crack width determinations shall be made by measuring the crack width flush at the surface of the pavement prior to being sealed. A straightedge shall be used whenever necessary to establish the location or limits of the flush surface of the pavement.

All cracks from  $\frac{1}{8}$  inch up to 1.5 inches wide shall be prepared and sealed as stated below. Cracks that are between  $\frac{1}{8}$  inch and 1.5 inches wide, but eventually taper in width below the minimum  $\frac{1}{8}$  inch, shall also be prepared and sealed as stated below. Only cracks that are less than  $\frac{1}{8}$  inch wide throughout their entire length shall be excluded.

Transverse cracks, where a portion of the crack (50% or less) exceeds a width of 1.5 inches, up to 2 inches, shall also be prepared and sealed as stated below.

All joints to be sealed that are raveled (loss of the pavement surface material) shall be at least  $\frac{1}{2}$  inch in depth at the joint's deepest point. The minimum width of a raveled joint must be  $\frac{1}{2}$  inch. The maximum width of a raveled joint to be sealed is 3 inches.

Any cracks exceeding the width and depth requirements specified above shall be repaired using separate items.

5. Crack Preparation: Cracks to be sealed shall be treated with a hot air lance prior to application of the crack seal material. Two (2) passes minimum shall be made with the hot air lance. The hot air lance operation shall proceed at a rate no greater than 120 feet per minute. There shall be no more than 10 minutes between the second hot air lance treatment and the material application.

The use of the hot air lance is not intended to heat the crack. It is to be used to blow all debris from the crack to the depths specified below and to remove any latent moisture from the crack until the inside of the crack is completely dry as determined by the Engineer. "Moisture" does not include standing water. The hot air lance is not to be used to boil off or blow standing water from the bottom of a crack. If standing water is present in the bottom of any crack, the sealing operation shall be postponed until such time that the standing water evaporates naturally. The Contractor may use compressed, oil-free air (not heated) to blow standing water from a crack to help accelerate the natural evaporation process. If standing water remains after using compressed air, the crack shall be allowed to dry naturally until remaining standing water evaporates. The hot air lance shall be used after visible water has evaporated. If a crack is already completely dry as determined by the Engineer, the hot air lance shall be operated at its lowest temperature possible.

The hot air lance is to be used to blow all debris from cracks (not including raveled joints) to a depth of at least  $\frac{3}{4}$  inch for cracks between  $\frac{1}{8}$  inch and  $\frac{3}{4}$  inch wide, and to a depth of 1.25 inches for cracks between  $\frac{3}{4}$  inch and 2 inches wide. The hot air lance shall be used to blow all debris from raveled joints to a depth of 1 inch or the full depth of the joint, whichever is smaller.

In the event that cracks are packed tightly with debris, dirt, vegetation, or other material, except previously placed sealant or filler, the Contractor shall use a vertically mounted power driven wire brush to remove all material and burnish the sides of the crack to the depths specified above. Cracks treated with the power driven wire brush shall subsequently be treated with a hot air lance as described in this section. The use of both the power driven wire brush and the hot air lance shall result in the complete removal of all material in the crack (except previously placed sealant or filler) to the depths specified above such that the sides of the crack are completely free and clean of any debris and moisture.

In the event that cracks have depths greater than 2 inches below the pavement surface, the Contractor may place a barrier composed of backer rod as specified herein. The backer rod shall be placed in a manner leaving 1.25 inches below the elevation of the pavement surface for crack seal material. Use of backer rod will not be allowed for cracks wider than 1.5 inches or less than  $\frac{1}{2}$  inch wide. For cracks between 1.5 and 2 inches wide, HMA S0.25 Traffic Level 2 may be placed in the bottom of the prepared crack. HMA shall be placed and compacted with a steel T-bar approved by the Engineer in a manner leaving 1.25 inches below the elevation of the pavement surface for crack seal material.

6. Crack Sealing: As soon as cracks have been prepared, they shall be filled to refusal along their entire length with the crack sealant material. The treatment material shall be maintained at the manufacturer's specified/recommended application temperature range at all times. The sealing operation shall be suspended if the temperature of the crack seal material falls outside the specified temperature range and shall remain suspended until the crack seal material is brought within the specified temperature range. Sealed cracks are to be squeegeed immediately following application of the crack seal material, striking excess sealer flat to the adjacent pavement surface. There shall be no build-up of treatment material above or adjacent to the crack at any time. If the initial application of crack sealant material fails to fill the crack or shrinks upon cooling such that there is a depression formed of at least  $\frac{1}{4}$  inch or greater, a second application of sealant shall be placed over the first application.
7. Protection of Sealed Cracks: Traffic shall not be permitted on the pavement until the crack seal material is set so that the material does not track and is not deformed or pulled out by tires. If the work under this item is being performed prior to placing a hot mix overlay or other surface treatment, a detackifier or blotting agent will not be allowed. If work under this item is not followed by placement of an overlay of any kind, a detackifier or blotting agent may be used. If a detackifier or blotting agent is used, it shall be one recommended by the supplier of the crack seal material and shall be used as recommended by the supplier, except that no paper, cotton, or other organic materials shall be allowed. Information on the type and



usage of a detackifier or blotting agent shall be presented to the Engineer for their written acceptance prior to use.

8. Removal and Disposal of Material: All debris generated from the operations described above shall be removed from the roadway by the Contractor.

Treatment material remaining in the Contractor's kettle at the close of the daily work session shall be discarded. At no time shall treatment material be re-heated for use in subsequent crack sealing applications unless permitted by the Engineer following a review of specific circumstances.

All debris and surplus treatment material shall be properly disposed in accordance with Article 1.10.03 and State of Connecticut law.

9. Acceptance of Work: When work is complete, an inspection shall be scheduled with the Engineer. The Engineer will note all deficiencies including, but not limited to, areas exhibiting adhesion failure, cohesion failure, tracking of sealant material, and missed cracks. Work identified by the Engineer as not acceptable shall be repaired at the Contractor's expense. The Contractor shall notify the Engineer upon completion of any corrective work performed.

**Method of Measurement:** This work will be measured by the total number of linear feet of cracks sealed as indicated in the Contract plans and as measured, verified, and accepted by the Engineer.

**Basis of Payment:** This work will be paid for at the Contract unit price per linear foot for "Joint and Crack Sealing of Bituminous Concrete Pavement" complete and accepted in place. The price shall include all submittals, materials, equipment, tools, and labor incidental thereto. No payment will be made to the Contractor prior to submittal of required documents.

Pay Item	Pay Unit
Joint and Crack Sealing of Bituminous Concrete Pavement	l.f.

## **ITEM #0406275A – FINE MILLING OF BITUMINOUS CONCRETE (0” TO 4”)**

**Description:** This work shall consist of the milling, removal, and disposal of existing bituminous concrete pavement.

**Construction Methods:** The Contractor shall remove the bituminous concrete material using means acceptable to the Engineer. The pavement surface shall be removed to the line, grade, and existing or typical cross-section shown on the plans or as directed by the Engineer.

The bituminous concrete material shall be disposed of offsite by the Contractor at an approved disposal facility unless otherwise stated in the Contract.

Any milled surface, or portion thereof, that is exposed to traffic shall be paved within five (5) calendar days unless otherwise stated in the plans or Contract.

The equipment for milling the pavement surface shall be designed and built for milling bituminous concrete pavements. It shall be self propelled with sufficient power, traction, and stability to maintain depth and slope and shall be capable of removing the existing bituminous concrete pavement.

The milling machine shall be equipped with a built-in automatic grade averaging control system that can control the longitudinal profile and the transverse cross-slope to produce the specified results. The longitudinal controls shall be capable of operating from any longitudinal grade reference, including string line, contact ski (30 feet minimum), non-contact ski (20 feet minimum), or mobile string line (30 feet minimum). The transverse controls shall have an automatic system for controlling cross-slope at a given rate. The Engineer may waive the requirement for automatic grade or slope controls where the situation warrants such action.

The machine shall be able to provide a 0 to 4 inch deep cut in one pass. The rotary drum of the machine shall use carbide or diamond tipped tools spaced not more than  $\frac{5}{16}$  inch apart. The forward speed of the milling machine shall be limited to no more than 45 feet/minute. The tools on the revolving cutting drum must be continually maintained and shall be replaced as warranted to provide a uniform pavement texture.

The machine shall be equipped with an integral pickup and conveying device to immediately remove material being milled from the surface of the roadway and discharge the millings into a truck, all in one operation. The machine shall also be equipped with a means of effectively limiting the amount of dust escaping from the milling and removal operation.

When milling smaller areas or areas where it is impractical to use the above described equipment, the use of a lesser equipped milling machine may be permitted when approved by the Engineer.

Protection shall be provided around existing catch basin inlets, manholes, utility valve boxes, and any similar structures. Any damage to such structures as a result of the milling operation is the Contractor's responsibility and shall be repaired at the Contractor's expense.

To prevent the infiltration of milled material into the storm drainage system, the Contractor shall take special care to prevent the milled material from falling into the inlet openings or inlet grates. Any milled material that has fallen into inlet openings or inlet grates shall be removed at the Contractor's expense.

**Surface Tolerance:** The milled surface shall provide a satisfactory riding surface with a uniform textured appearance. The milled surface shall be free from gouges, longitudinal grooves and ridges, oil film, and other imperfections that are a result of defective equipment, improper use of equipment, or poor workmanship. The Contractor, under the direction of the Inspector, shall perform random spot-checks with a Contractor supplied ten-foot straightedge to verify surface tolerances at a minimum of five (5) locations per day. The variation of the top of two ridges from the testing edge of the straightedge, between any two ridge contact points, shall not exceed ¼ inch. The variation of the top of any ridge to the bottom of the groove adjacent to that ridge shall not exceed ¼ inch. Any unsatisfactory surfaces produced are the responsibility of the Contractor and shall be corrected at the Contractor's expense and to the satisfaction of the Engineer.

The depth of removal will be verified by taking measurements every 250 feet per each pass of the milling machine, or as directed by the Engineer. These depth measurements shall be used to monitor the average depth of removal.

Where a surface delamination between bituminous concrete layers or a surface delamination of bituminous concrete on Portland cement concrete causes a non-uniform texture to occur, the depth of milling shall be adjusted in small increments to a maximum of +/- ½ inch to eliminate the condition.

When removing bituminous concrete pavement entirely from an underlying Portland cement concrete pavement, all of the bituminous concrete pavement shall be removed leaving a uniform surface of Portland cement concrete, unless otherwise directed by the Engineer.

Any unsatisfactory surfaces produced by the milling operation are the Contractor's responsibility and shall be corrected at the Contractor's expense and to the satisfaction of the Engineer.

No vertical faces, transverse or longitudinal, shall be left exposed to traffic unless the requirements below are met. This shall include roadway structures (catch basins, manholes, utility valve boxes, etc.). If any vertical face is formed in an area exposed to traffic, a temporary paved transition shall be established according to the requirements shown on the plans. If the milling machine is used to form a temporary transition, the length of the temporary transition shall conform to Special Provision Section 4.06 –Bituminous Concrete, "Transitions for Roadway Surface," the requirements shown on the plans, or as directed by the Engineer. At all

permanent limits of removal, a clean vertical face shall be established by saw cutting prior to paving.

Roadway structures shall not have a vertical face of greater than one (1) inch exposed to traffic as a result of milling. All structures within the roadway that are exposed to traffic and greater than one (1) inch above the milled surface shall receive a transition meeting the following requirements:

For roadways with a posted speed limit of 35 mph or less\*:

1. Round structures with a vertical face of greater than 1 inch to 2.5 inches shall be transitioned with a hard rubber tapered protection ring of the appropriate inside diameter designed specifically to protect roadway structures.
2. Round structures with a vertical face greater than 2.5 inches shall receive a transition of bituminous concrete formed at a minimum 24 to 1 (24:1) taper in all directions.
3. All rectangular structures with a vertical face greater than 1 inch shall receive a transition of bituminous concrete formed at a minimum 24 to 1 (24:1) taper in all directions.

\*Bituminous concrete tapers at a minimum 24 to 1 (24:1) taper in all directions may be substituted for the protection rings if approved by the Engineer.

For roadways with a posted speed limit of 40, 45 or 50 mph:

1. All structures shall receive a transition of bituminous concrete formed at a minimum 36 to 1 (36:1) taper in the direction of travel. Direction of travel includes both the leading and trailing side of a structure. The minimum taper shall be 24 to 1 (24:1) in all other directions.

For roadways with a posted speed limit of greater than 50 mph:

1. All structures shall receive a transition of bituminous concrete formed at a minimum 60 to 1 (60:1) taper in the direction of travel. Direction of travel includes both the leading and trailing side of a structure. The minimum taper shall be 24 to 1 (24:1) in all other directions.

All roadway structure edges and bituminous concrete tapers shall be clearly marked with fluorescent paint. The paint shall be maintained throughout the exposure to traffic.

The milling operation shall proceed in accordance with the requirements of the "Maintenance and Protection of Traffic" and "Prosecution and Progress" specifications, or other Contract requirements. The more stringent specification shall apply.

Prior to opening an area which has been milled to traffic, the pavement shall be thoroughly swept with a sweeper truck. The sweeper truck shall be equipped with a water tank and be capable of removing the millings and loose debris from the surface. The sweeper truck shall operate at a forward speed that allows for the maximum pickup of millings from the roadway surface. Other

sweeping equipment may be provided in lieu of the sweeper truck where acceptable by the Engineer.

Any milled area that will not be exposed to live traffic for a minimum of 48 hours prior to paving shall require a vacuum sweeper truck in addition to, or in lieu of, mechanical sweeping. The vacuum sweeper truck shall have sufficient power and capacity to completely remove all millings from the roadway surface including any fine particles within the texture of the milled surface. Vacuum sweeper truck hose attachments shall be used to clean around pavement structures or areas that cannot be reached effectively by the main vacuum. Compressed air may be used in lieu of vacuum attachments if approved by the Engineer.

**Method of Measurement:** This work will be measured for payment by the number of square yards of area from which the milling of asphalt has been completed and the work accepted. No area deductions will be made for minor unmilled areas such as catch basin inlets, manholes, utility boxes and any similar structures.

**Basis of Payment:** This work will be paid for at the Contract unit price per square yard for “Fine Milling of Bituminous Concrete (0” to 4”).” This price shall include all equipment, tools, labor, and materials incidental thereto.

No additional payments will be made for multiple passes with the milling machine to remove the bituminous surface.

No separate payments will be made for cleaning the pavement prior to paving; providing protection and doing handwork removal of bituminous concrete around catch basin inlets, manholes, utility valve boxes and any similar structures; repairing surface defects as a result of the Contractors negligence; providing protection to underground utilities from the vibration of the milling operation; removal of any temporary milled or paved transition; removal and disposal of millings; furnishing a sweeper truck and sweeping after milling. The costs for these items shall be included in the Contract unit price.

Pay Item	Pay Unit
Fine Milling of Bituminous Concrete (0” to 4”)	S.Y.

## **ITEM #0406277A – REMOVAL OF EXISTING WEARING SURFACE**

**Description:** Work under this item shall consist of the complete removal and disposal of the existing bituminous concrete wearing surface, membrane waterproofing and bond breaker covering the reinforced concrete bridge deck as shown on the plans, as ordered by the Engineer and in accordance with these Specifications.

**Construction Methods:** The Contractor shall remove the bituminous concrete wearing surface, membrane waterproofing and bond breaker using means acceptable to the Engineer to completely expose the underlying concrete deck, without damaging the deck, roadway materials, and structures which are to remain intact.

Acceptable mechanical methods for removal of bituminous concrete surface on a structure can be one of the following:

**Micro-milling** - The rotary drum of the machine shall use carbide or diamond tipped tools spaced not more than  $\frac{3}{16}$  inches apart, capable of leaving a smooth, uniform pattern of striations with a maximum forward speed of 45 feet/minute.

**Fine Milling** – The rotary drum of the machine shall use carbide or diamond tipped tools spaced not more than  $\frac{5}{16}$  inches apart, capable of leaving a smooth, uniform pattern of striations with a maximum forward speed of 45 feet/minute.

Alternate methods may be submitted to the Engineer for review and acceptance. Demonstration of the alternate removal method shall be performed prior to consideration.

All particles and aggregate adhering to the exposed concrete that could, in the Engineer's opinion, cause failure of, or puncture the new membrane shall be removed. The existing bituminous concrete wearing surface, membrane waterproofing, and bond breaker that are removed shall be disposed of offsite by the Contractor unless otherwise noted in the Contract or as directed by the Engineer.

Prior to removal of bituminous concrete wearing surface the Contractor shall conduct a survey. A minimum of four (4) representative depth measurements shall be taken per span for a span up to 100 feet in length to predetermine the overlay thickness. An additional measurement shall be taken for each 25 feet in span length. If depth of overlay varies across the structure, it shall be clearly marked to aid in the removal operation. Survey locations shall be filled with bituminous material if the milling operation will not be completed within five (5) days or at the direction of the Engineer.

The existing bituminous concrete wearing surface and membrane waterproofing shall be removed in their entireties to the limits shown on the plans. The removal operations shall not begin until the Contractor is prepared to perform the permanent patching or repair to the underlying concrete within five (5) working days. If this is in conflict with "Prosecution and

Progress," "Maintenance and Protection of Traffic," or other Contract requirements, the more stringent specification shall apply.

Protection shall be provided around existing catch basin inlets, bridge scuppers, manholes, utility valve boxes, median barriers, parapets, and other roadway structures. Any damage to such structures as a result of removal operations is the Contractor's responsibility and shall be repaired at the Contractor's expense.

A uniform textured riding surface shall be provided and maintained. The surface shall be free from gouges, longitudinal grooves and ridges, oil film, and other imperfections that are a result of defective equipment, improper use of equipment, poor workmanship, or inadequate survey. Any unsatisfactory surfaces caused by the removal operations are the Contractor's responsibility and shall be corrected at the Contractor's expense and to the satisfaction of the Engineer prior to opening the surface to traffic.

Any raised structures shall be delineated with traffic control devices, as directed by the Engineer. Installation of traffic control devices will be included under the costs for "Maintenance and Protection of Traffic," payment for the devices will be under the applicable items.

No vertical face, transverse or longitudinal, shall be left exposed to traffic unless the requirements below are met. This shall include roadway structures (catch basins, manholes, utility valve boxes, etc.). If any vertical face is formed in an area exposed to traffic, a temporary paved transition shall be established according to the requirements shown on the plans. If the milling machine is used to form a temporary transition, the length of the temporary transition shall conform to Special Provision Section 4.06 –Bituminous Concrete, "Transitions for Roadway Surface," the requirements shown on the plans, or as directed by the Engineer. At all permanent limits of removal, a clean vertical face shall be established by saw cutting prior to paving.

Roadway structures shall not have a vertical face of greater than one (1) inch exposed to traffic as a result of milling. All structures within the roadway that are exposed to traffic and greater than one (1) inch above the milled surface shall receive a transition meeting the following requirements:

For roadways with a posted speed limit of 35 mph or less\*:

1. Round structures with a vertical face of greater than 1 inch to 2.5 inches shall be transitioned with a hard rubber tapered protection ring of the appropriate inside diameter designed specifically to protect roadway structures.
2. Round structures with a vertical face greater than 2.5 inches shall receive a transition of bituminous concrete formed at a minimum 24 to 1 (24:1) taper in all directions.
3. All rectangular structures shall receive a transition of bituminous concrete formed at a minimum 24 to 1 (24:1) taper in all directions.

\*Bituminous concrete tapers at a minimum 24 to 1 (24:1) taper in all directions may be substituted for the protection rings if approved by the Engineer.

For roadways with a posted speed limit of 40, 45 or 50 mph:

- All structures shall receive a transition of bituminous concrete formed at a minimum 36 to 1 (36:1) taper in all directions of travel. Direction of travel shall include both the leading and trailing sides of a structure. The minimum taper shall be 24 to 1 (24:1) in all other directions.

For roadways with a posted speed limit of greater than 50 mph:

- All structures shall receive a transition of bituminous concrete formed at a minimum 60 to 1 (60:1) taper in the direction of travel. Direction of travel shall include both the leading and trailing sides of a structure. The minimum taper shall be 24 to 1 (24:1) in all other directions.

All roadway structure edges and bituminous concrete tapers shall be clearly marked with fluorescent paint. The paint shall be maintained throughout the exposure to traffic.

Prior to opening an area which has been milled to traffic, the pavement shall be thoroughly swept with a sweeper truck. The sweeper truck shall be equipped with a water tank and be capable of removing the millings and loose debris from the surface. The sweeper truck shall operate at a speed that allows for the maximum pickup of millings from the roadway surface. Other sweeping equipment may be provided in lieu of the sweeper where acceptable by the Engineer.

**Method of Measurement:** This work will be measured for payment by the number of square yards of bituminous concrete wearing surface removed to expose the underlying concrete deck. No area deductions will be made for minor unmilled areas such as scuppers, joints, and any similar structures.

**Basis of Payment:** This work will be paid for at the contract unit price per square yard for "Removal of Existing Wearing Surface," complete and accepted, which price shall include the depth measurements, removal of wearing surface, removal of membrane waterproofing and bond breaker, saw cutting, and all equipment, tools and labor.

No additional payments will be made for multiple passes with the milling machine to remove the bituminous surface.

No separate payments will be made for cleaning the pavement prior to paving; providing protection and doing handwork removal of bituminous concrete around catch basin inlets, bridge scuppers, manholes, utility valve boxes, median barriers, parapets, joints and any similar structures; repairing surface defects as a result of Contractor negligence; providing protection to underground utilities from the vibration of the milling operation; removal of any temporary milled transition; removal and disposal of millings; furnishing a sweeper truck and sweeping after milling. The costs for these items shall be included in the Contract unit price.



Pay Item  
Removal of Existing Wearing Surface

Pay Unit  
S.Y.

## **ITEM #0406287A – RUMBLE STRIPS - AUTOMATED**

### **Description:**

Work under this item shall consist of installing rumble strips on asphalt highway shoulders where shown on the plans or where directed by the Engineer, and in conformance with these specifications.

### **Construction Methods:**

The Contractor shall pre-mark the location of the edge of the cut, and the beginning and ending points of the sections, prior to the installation of the rumble strips. The Engineer shall review and approve the locations.

The Contractor shall arrange for a technical representative, from the company which produces the milling machine to be used on the project, who will be required to be on-site from the beginning of the operation in order to ensure results that meet the requirements of the plans and specifications until such time the Engineer is satisfied.

Rumble strips should not be installed on bridge decks, in acceleration and deceleration lanes, at drainage structures, at loop detector sawcut locations, or in other areas identified by the Engineer.

### **Automated (Wide Shoulders):**

The equipment shall be able to install the rumble strips in sections where the shoulder width from the edge line to an obstruction is greater than or equal to 4 feet. Where there are no obstructions, the equipment shall be used in sections where the shoulder width from the edge line is a minimum of 3 feet. The equipment shall consist of a rotary type cutting head with a maximum outside diameter of 24" and shall be a minimum of 16" long. The cutting head(s) shall have the cutting tips arranged in such a pattern as to provide a relatively smooth cut (approximately 1/16 of an inch between peaks and valleys) in one pass. The cutting head shall be on its own independent suspension from that of the power unit to allow the tool to self align with the slope of the shoulder or any irregularities in the shoulder surface. The equipment shall include suitable provisions for the application of water to prevent dusting. The Contractor shall use a machine capable of creating the finished pattern at a minimum output of 60 rumble strips per minute.

### **Finished Cut (Automated or Manual)**

The rumble strips shall have finished dimensions of 7" (+/- 1/2") wide in the direction of travel and shall be a 16" (+/- 1/2") long measured perpendicular to the direction of travel. The depressions shall have a concave circular shape with a minimum 1/2" depth at center (maximum allowable depth is 5/8" measured to a valley). The rumble strips shall be placed in relation to the roadway according to the patterns shown in the plans or on the Rumble Strip Details. Alignment of the edge of the cut shall be checked and verified by the Engineer.

The cutting tool shall be equipped with guides to provide consistent alignment of each cut in relation to the roadway.

The Contractor shall pick up any waste material resulting from the operation in a manner acceptable to the Engineer. This waste material shall be disposed of in accordance with Subarticle 2.02.03-10(a).

The work area shall be returned to a debris-free state prior to re-opening to traffic.

The Contractor shall provide all traffic control according to the Maintenance and Protection of Traffic Specification included elsewhere in the contract.

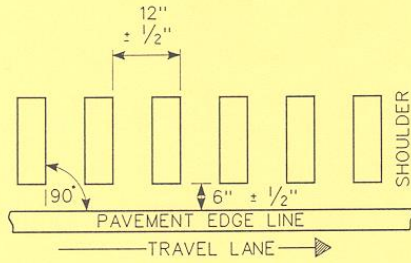
**Method of Measurement:**

This work will be measured for payment by the actual number of feet of shoulder where the rumble strips are placed and accepted. This distance shall be measured longitudinally along the edge of pavement with deductions for bridge decks, acceleration and deceleration lanes, drainage structures, loop detector sawcut locations, and other sections where the rumble strips were not installed.

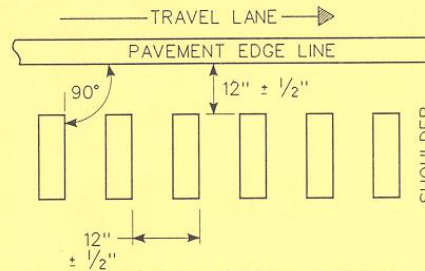
**Basis of Payment:**

This work will be paid for at the Contract unit price per foot for "Rumble Strips – Automated." The price shall include furnishing all equipment, tools, labor, a technical representative and work incidental thereto and also disposal of any waste material resulting from the operation.

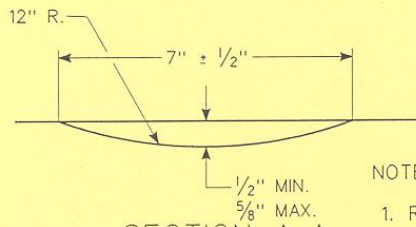
DETAILS AND SECTIONS OF RUMBLE STRIPS



LOCATION DETAIL (TYP.)  
LEFT SHOULDER



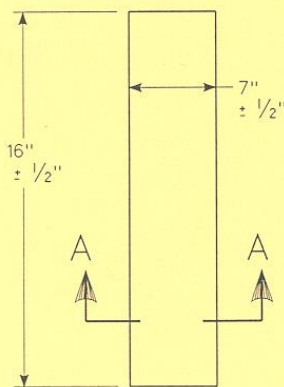
LOCATION DETAIL (TYP.)  
RIGHT SHOULDER



SECTION A-A  
NO SCALE

NOTES:

1. RUMBLE STRIP ALIGNMENT SHALL GENERALLY BE STRAIGHT AND OFFSET APPROXIMATELY 6" IN THE LEFT SHOULDER AND 12" IN THE RIGHT SHOULDER FROM THE OUTER EDGE OF THE EDGE LINE AND SHALL BE AT LEAST 12" FROM THE LONGITUDINAL JOINT IN COMPOSITE PAVEMENTS. THIS OFFSET MAY BE ADJUSTED TO ACCOMMODATE VARIATIONS IN THE EDGE LINE AND THE SHOULDER WIDTH.



PLAN DETAIL

FILE: RUMBLE.MDS

CONNECTICUT  
DEPARTMENT OF TRANSPORTATION  
BUR. OF ENGINEERING & HWY. OPERATIONS  
DIVISION OF TRAFFIC ENGINEERING

RUMBLE STRIP DETAILS

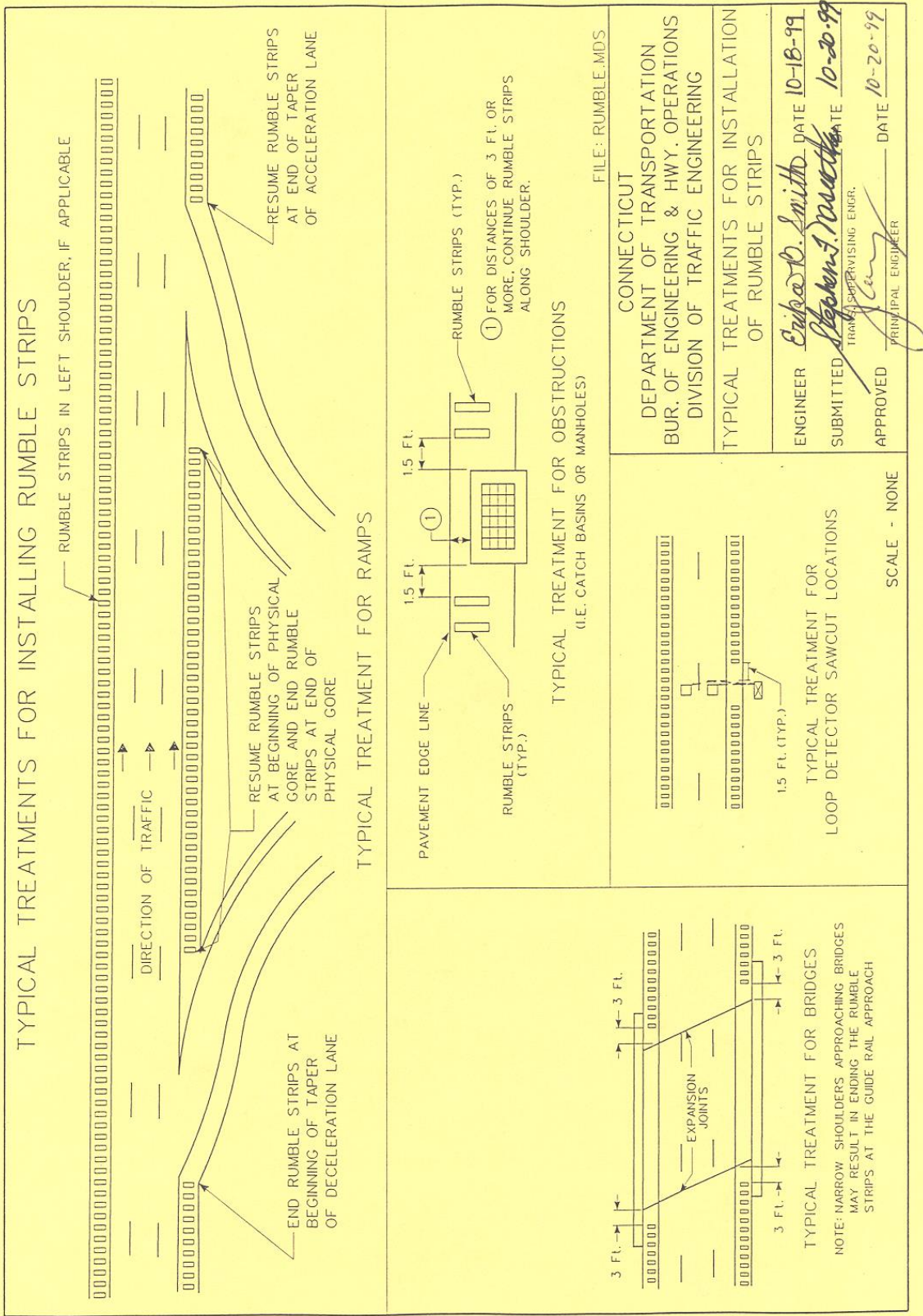
ENGINEER *Erika B. Smith* DATE 10-18-99

SUBMITTED *Stephen J. Masich* DATE 10-20-99  
TRAFFIC SUPERVISING ENGR.

APPROVED *[Signature]* DATE 10-20-99  
PRINCIPAL ENGINEER

SCALE - NONE

ITEM # 0406287A  
ITEM # 0406288A



## **ITEM #0406999A – ASPHALT ADJUSTMENT COST**

**Description:** The Asphalt Adjustment Cost will be based on the variance in price for the performance-graded binder component of hot mix asphalt (HMA), Polymer Modified Asphalt (PMA), and Ultra-Thin Bonded Hot-Mix Asphalt mixtures completed and accepted during the Contract.

**The Asphalt Price is available on the Department of Transportation website at:**

<http://www.ct.gov/dot/asphaltadjustment>

### **Construction Methods:**

An asphalt adjustment will be applied only if all of the following conditions are met:

- I. For HMA and PMA mixtures:
  - a. The HMA or PMA mixture for which the adjustment would be applied is listed as a Contract item with a pay unit of tons.
  - b. *The total quantity for all HMA and PMA mixtures in the Contract or individual purchase order (Department of Administrative Service contract awards) exceeds 1000 tons or the Project duration is greater than 6 months.*
  - c. The difference between the posted *Asphalt Base Price* and *Asphalt Period Price* varies by more than \$5.00 per ton.
- II. For Ultra-Thin Bonded HMA mixtures:
  - a. The Ultra-Thin Bonded HMA mixture for which the adjustment would be applied is listed as a Contract item.
  - b. The total quantity for Ultra-Thin Bonded HMA mixture in the Contract exceeds:
    - i. 800 tons if the Ultra-Thin Bonded HMA item has a pay unit of tons.
    - ii. 30,000 square yards if the Ultra-Thin Bonded HMA item has a pay unit of square yards.

Note: The quantity of Ultra-Thin Bonded HMA measured in tons shall be determined from the material documentation requirements set forth in the Ultra-Thin Bonded HMA item Special Provision.
  - c. The difference between the posted *Asphalt Base Price* and *Asphalt Period Price* varies by more than \$5.00 per ton.
  - d. No Asphalt Adjustment Cost will be applied to the liquid emulsion that is specified as part of the Ultra-Thin Bonded HMA mixture system.
- III. Regardless of the binder used in all HMA or PMA mixtures, the Asphalt Adjustment Cost will be based on PG 64-22.

The Connecticut Department of Transportation (CTDOT) will post on its website, the average per ton selling price (asphalt price) of the performance-graded binder. The average is based on the high and low selling price published in the most recent available issue of the **Asphalt Weekly Monitor®** furnished by Poten & Partners, Inc. under the “East Coast Market – New England, New Haven, Connecticut area,” F.O.B. manufacturer’s terminal.

The selling price furnished from the Asphalt Weekly Monitor ® is based on United States dollars per standard ton (US\$/ST).

**Method of Measurement:**

Formula:  $HMA \times [PG\%/100] \times [(Period\ Price - Base\ Price)] = \$ \underline{\hspace{2cm}}$

where

- **HMA:**
  1. For HMA, PMA, and Ultra-Thin Bonded HMA mixtures with pay units of tons:  
The quantity in tons of accepted HMA, PMA, or Ultra-Thin Bonded HMA mixture measured and accepted for payment.
  2. For Ultra-Thin Bonded HMA mixtures with pay units of square yards:  
The quantity of Ultra-Thin Bonded HMA mixture delivered, placed, and accepted for payment, calculated in tons as documented according to the Material Documentation provision (Construction Methods, paragraph G) of the Ultra-Thin Bonded HMA Special Provision.
- **Asphalt Base Price:** The asphalt price posted on the CTDOT website 28 days before the actual bid opening posted.
- **Asphalt Period Price:** The asphalt price posted on the CTDOT website during the period the HMA or PMA mixture was placed.
- **PG%:** Performance-Graded Binder percentage
  1. For HMA or PMA mixes:
    - PG% = 4.5 for HMA S1 and PMA S1
    - PG% = 5.0 for HMA S0.5 and PMA S0.5
    - PG% = 6.0 for HMA S0.375, PMA S0.375, HMA S0.25 and PMA S0.25
  2. For Ultra-Thin Bonded HMA mixes:  
PG% = Design % PGB (Performance Graded Binder) in the approved job mix formula, expressed as a percentage to the tenth place (e.g. 5.1%)

The asphalt adjustment cost shall not be considered as a changed condition in the Contract as result of this provision since all bidders are notified before submission of bids.

**Basis of Payment:** The "Asphalt Adjustment Cost" will be calculated using the formula indicated above. A payment will be made for an increase in costs. A deduction from monies due the Contractor will be made for a decrease in costs.

The sum of money shown on the Estimate and in the itemized proposal as "Estimated Cost" for this item will be considered the bid price although the adjustment will be made as described above. The estimated cost figure is not to be altered in any manner by the bidder. If the bidder should alter the amount shown, the altered figure will be disregarded and the original cost figure will be used to determine the amount of the bid for the Contract.

Pay Item	Pay Unit
Asphalt Adjustment Cost	est.

## **ITEM #0503947A – JACKING EXISTING BEAMS**

**Description:** Work under this item shall consist of designing, furnishing, installing, operating, maintaining and removing temporary jacking systems (falsework bents, towers, or devices) that can raise the existing superstructure members the minimum amount necessary to permit the work of rehabilitating, cleaning and lubricating bearings, in accordance with these specifications and as directed by the Engineer. The installation and removal of jacking stiffeners (if required) on the existing steel members and supplemental members shall also be included as necessary.

This work shall also include restoration of the site to its original condition and removing any falsework, temporary bents etc.

**Materials:** Steel, timber or any other material or combination of materials may be used for the temporary jacking of the beams.

The materials used shall be of satisfactory quality, and capable of safely carrying the anticipated loads. All materials shall be approved by the Engineer before use.

The materials for jacking stiffeners on existing steel members shall conform to the requirements of AASHTO M270, Grade 50 T2.

Work platforms and railings shall be designed for OSHA Loads.

**Construction Methods:** The jacking of the existing beams shall be performed such that the beams are jacked the minimum amount necessary to allow for rehabilitation, painting and cleaning or lubrication of the existing bearings.

Prior to construction, the Contractor shall submit working drawings, design computations and catalog cuts for review in accordance with Article 1.05.02. The design shall conform to AASHTO LRFD Bridge Design Specifications, latest edition and interims, and the AASHTO Guide Design Specifications for Bridge Temporary Works.

The design computations shall include, but not be limited to, the following:

1. Material designations and material lists.
2. Allowable loads or capacities for all structural members and components. Appropriate reductions in allowable stresses and loads shall be used in design when other than new or undamaged materials are used in the construction of the temporary jacking system.
3. Soil or pavement bearing capacities, if applicable.
4. Anticipated lifting loads.



5. Anticipated design loads and stresses on structural members and components.
6. References for all design equations.

The working drawings shall include, but not be limited to, the following:

1. General notes.
2. Model number and capacity for each jack. The jacks shall be hydraulically operated.
3. Schematic diagram showing the jack hoses, pumps and gages and any other jacking equipment. Pressure gages or other load measuring devices shall be used to monitor the applied lifting pressure. The jacks shall be joined to operate collectively.
4. Maximum anticipated lifting load for each jacking point location.
5. Anticipated lift at each jacking point locations.
6. Conversion table listing hydraulic pressures and their equivalent lifting forces.
7. Jacking procedures outlining the complete sequence of operations to be followed when jacking, supporting, and lowering the beam-ends.
8. A plan showing the layout of the jacking point locations and the details of the bracing and supporting members. All connections shall be detailed. Jacks shall be set level.
9. The details of jacking stiffeners on the existing steel member include location, size and size of weld.
10. Details of proposed modifications to the existing structure and the methods of restoration, including modifications and restoration due to temporary scaffolding (if necessary) configurations. All modifications to the bridge shall be removed unless otherwise permitted by the Engineer to remain. Welds are to be removed by grinding or arc gouging without damaging the base metal that is to remain.
11. A plan showing proposed locations of temporary scaffolding for jacking location access, including minimum height over road, where applicable, and minimum horizontal clearance from roadway gutter line. Existing metal beam rail systems or concrete barrier shall also be located relative to the roadway gutter line.

The working drawings and design calculations shall be sealed by a Professional Engineer licensed in the State of Connecticut, who shall also be available for consultation interpreting his drawings and calculations, and in the resolutions of any problem that may occur during the

performance of the work.

The furnishing of calculations and working drawings shall not serve to relieve the Contractor of any responsibility for the safety of the work or the successful completion of the work.

The catalog cuts shall contain the specifications for the jacks.

The Contractor shall field verify all working drawing dimensions before fabricating any materials. The jacking system shall be installed as detailed on the working drawings. The jacking systems, once installed, shall not prohibit the Contractor from performing any work required by the contract plans. The Engineer may require that any lifting equipment which he deems to be inadequate or faulty be removed from the project site. If part of the jacking system is placed adjacent to vehicular traffic, the Contractor shall take adequate precautions to protect the system. Temporary barrier shall be placed around the system as directed by the Engineer, and in accordance with the plans.

Jacking against existing cross frames or diaphragms or proposed modifications to cross frames or diaphragms, for jacking purposes, will not be allowed without the approval of the Engineer. A structural analysis of the cross frame or diaphragm capacity or the design of any proposed modifications to cross frames or diaphragms, stamped by a Professional Engineer licensed in the State of Connecticut, is required for approval.

Prior to welding the jacking stiffeners to the existing steel members, existing lead paint shall first be removed from the existing steel members around the weld area. See special provision "Abrasive Blast Cleaning and Field Painting of Beam Ends (Site No. 1)", for the site number specified, for the description and construction methods.

Jacking against the concrete deck or any portion thereof shall not be permitted.

One week before jacking the superstructure members, the Engineer shall contact the Office of Oversize / Over Weight Permits at (860) 594-2878 and inform the office when the superstructure members will be jacked and the duration of jacking operations.

The beam ends shall be jacked uniformly and simultaneously through the use of a manifold system to the minimum amount necessary to complete the work detailed on the contract plans. Jacking shall not exceed 3/16". The differential lift between adjacent beams shall not exceed 1/8" at any time during the jacking or lowering of the beams.

The applied lifting force at each jacking point location shall not exceed the maximum anticipated lifting load without approval by the Engineer. The Contractor shall carefully inspect and maintain the jacking systems during its use. After the beams are raised, blocking shall be installed under the beam ends to support the superstructure while work is performed on the bearings.

After the superstructure repairs and painting has been completed and accepted, the beam-ends shall be lowered uniformly and simultaneously through the use of a manifold, until all loads are carried by the bearings.

When the jacking system is no longer required, the Contractor shall promptly remove the jacking system from the site. The areas shall be restored to its original condition and to the satisfaction of the Engineer.

The Contractor shall be responsible for any damage caused to any part of the structure, utilities, pavement below, or vehicular traffic as a result of the work required by this special provision. The Contractor shall repair and/or replace any such damage at no cost to the State, and to the satisfaction of the Engineer.

**Method of Measurement:** This work will be measured for payment by the number of each beam jacked. A jacked beam shall consist of jacking one end of beam as necessary to perform the work indicated on the plans and subsequently removing the jacking system.

Furnishing and installing of jacking stiffener and any modifications to the steel including removal of paint and repainting shall be considered incidental to this item, and shall not be measured for payment.

**Basis of Payment:** This work will be paid for at the contract unit price each for “Jacking Existing Beams”, which price shall include all materials, equipment, tools and labor incidental thereto, including restoration of the site to original condition upon completion of work.

<u>Pay Item</u>	<u>Pay Unit</u>
Jacking Existing Beams	ea.

**ITEM #0503986A – RECONSTRUCT CONCRETE DECK ENDS - TIE DOWNS**

**ITEM #0503989A – RECONSTRUCT CONCRETE DECK ENDS**

**Description:** Work under this item shall include the removal of any existing expansion joint system that involves steel elements or extrusions and reinforced concrete headers such as, but not limited to Metal Finger Joint including connection plates, Metal Sliding Plates, strip seal joints, modular joints, plank type joints or any Engineered Gland-type material, by a method shown on the Contract Drawings or as approved by the Engineer, to facilitate in the construction of a replacement expansion joint system.

As noted in the contract documents, work under this item shall also include removal and disposal of existing drainage troughs, support plates and connections and downspouts.

This work shall also include saw-cutting, removal and proper disposal of portion of the supporting structure such as, but not limited to, concrete deck end, header, backwall and approach slab, and the subsequent reconstruction of the same, contingent to the installation of a replacement expansion joint system, as shown on the Contract Drawings.

This work shall also include the removal of the appurtenant components, if any, of similar expansion joint systems at the parapets and median by a method shown on the Contract Drawings or as approved by the Engineer.

This work shall also include saw-cutting, removal and proper disposal of concrete on portions of parapets and median, and the subsequent reconstruction of the same, contingent to the installation of a replacement expansion joint system, as shown on the Contract Drawings.

This work shall also include mechanical cleaning of exposed steel girder and diaphragm surfaces against which concrete is to be poured. The work shall also include furnishing and installation of shear connectors as necessary on the tops of girders and diaphragms in the deck end reconstruction limits.

This work shall also include drilling holes in concrete and grouting reinforcing bars in the holes with an approved chemical-anchoring material, and furnishing and installing the required reinforcing bars for the reconstruction of the deck end, backwall, approach slab, parapet and median, as shown on the Contract Drawings and as directed by the Engineer.

Tie-Downs:

In addition to the work described above for reconstructing concrete deck ends, this work shall also include the installation of tie-down assemblies on the expansion side of the deck at the existing diagonal floor beam FB719.

The work to construct the new expansion joint system shall be performed in conformance with the special provision or specifications for the particular expansion joint system to be

installed.

**Materials:** The materials shall conform to the following requirements: The chemical anchoring material shall conform to Article M.03.07.

The Contractor shall design and submit the quick-setting concrete mix to the Engineer for approval. The mix proportion and method of application shall be in accordance with the manufacturer's recommendations. The suppliers of all materials shall be clearly indicated. This mix shall be air- entrained, and shall be composed of Portland cement, fine and coarse aggregates (maximum size shall be #67), approved admixtures, additives, and water. The mix shall contain between 4 and 7 percent-entrained air. Additional requirements for the mix are as follows:

- 2 hour compressive strength of 3,000 psi, and 28 day compressive strength of 5,000 psi. (ASTM C39)
- The ability to withstand 50 cycles of freeze thaw (10% NaCl solution) with a maximum loss of 6% (ASTM C666)

Fine aggregate shall conform to the requirements of Sub-article M.03.01-2.

The coarse aggregate shall conform to the requirements of Sub-article M.03.01-1. Grading of the aggregate shall conform to the gradation table M.01.02-2 of Article M.01.02

Water shall conform to the requirements of Sub-article M.03.01-4.

Additionally, the mix shall contain shrinkage-compensating additives that would prevent the separation of the new concrete from the parent concrete. This shrinkage-compensating additive shall be utilized so as to produce expansion in the high early strength concrete of no more than 0.3% percent.

Unless otherwise approved by the Engineer, the quick-setting material shall be one of the following:

**Rapid Set DOT Cement**

CTS Cement  
Manufacturing 1023  
Dogwood Lane  
West Chester, PA  
19382 215-429-4956

**Quicrete FastSet DOT Mix**

541 Green Hollow Road, Box 38  
Wauregan, CT 06387  
860-564-3308

**Fastercrete**

Silpro  
Corporation 2  
New Enland  
Way Ayer, MA  
01432  
508-772-444

Other quick-setting products not currently qualified by the Department may be used as substitute provided that the Contractor submits to the Department the manufacturer's literature and a sufficient quantity of the material for field-testing and evaluation. No material substitute shall be used without the written approval by the Department.

Regardless of the type of high early-strength concrete proposed by the Contractor, substantive data that demonstrates the ability of the material to meet the specification requirements shall be submitted with the proposed mix design at least two weeks prior to its use.

The Contractor shall further provide a certificate stating that the mix submitted shall meet the requirements.

The reinforcing shall conform to the requirements of ASTM A615, Grade 60.

Parapet and median fixed and sliding plates shall be conform to ASTM A36 and shall be hot-dip galvanized after fabrication in accordance with ASTM A123.

New galvanized steel plates shall be installed using hot-dipped or mechanically galvanized countersunk bolts in galvanized threaded inserts. Bolts and insert anchors shall be installed in accordance with the manufacturer's recommendations. Flat head cap screws shall be coated with anti-seize material prior to installation.

**Tie-Down Assemblies:**

Steel plates and shapes shall conform to ASTM A709, Grade 50 and shall be hot-dipped galvanized after fabrication in accordance with ASTM A123.

Anchor rods for attachment of assemblies to slab ends shall meet ASTM F3125 Grade A325. The nuts for anchor bolts and rods shall meet ASTM A563, Grade B. The washers for anchor bolts or rods shall meet the requirements of ASTM F436. Bolts, nuts and washers, unless otherwise noted on the plans, shall be galvanized after fabrication to meet the requirements of ASTM A153.

Welded studs shall be threaded and galvanized and meet the requirements of Article M.06.02.

Elastomeric bearing pads and adhesive for bonding the pads to the steel members shall meet the requirements of Article M.17.01. Bearing pads shall be 60 durometer.

Welding details, procedures and testing methods shall conform to ANSI/AASHTO/AWS D1.5:2015 Bridge Welding Code, unless otherwise noted

**Construction Methods:** Prior to the fabrication of materials and start of construction, the Contractor shall submit to the Engineer for review in accordance with Article 1.05.02 the manufacturer's specifications for the chemical anchoring material, Shop Drawings for reinforcement, sliding plates in parapets and curbs, attachment hardware and bolt catalog cuts and the Concrete Mix Design of its proposed Early High-Strength Concrete.

Prior to removal of HMA wearing surface the Contractor shall locate the centerline of joint by excavating wearing surface near the gutterline to expose the joint. Contractor shall then determine limits of removal of wearing surface relative to the joint opening as noted on the plans. The Contractor shall remove the HMA wearing surface, membrane waterproofing and bond breaker using means acceptable to the Engineer to completely expose the underlying concrete deck, without damaging the deck, roadway materials, and structures which are to remain intact. See Special Provision "Removal of Existing Wearing Surface" for additional information.

Prior to concrete removal, transverse saw-cuts shall be made through the existing bituminous overlay and a minimum of 1" deep into the existing concrete deck as shown on the plans. The concrete shall be removed by means of pneumatic hammers approved by the Engineer. The weight of the pneumatic hammers shall not exceed 15 pounds. All existing reinforcing bars in the concrete deck that are not affected by the reconstruction shall remain in place.

The removal of existing Modular Joint System, strip seal joint system or Sliding Plate System or portions thereof, including extrusions and anchor bolts, at the deck ends, parapets and median shall be performed according to the procedures and details contained in the Contract Drawings. Extreme care shall be taken where reinforcing steel is uncovered so as not to damage the steel or its bond in the surrounding concrete. During concrete removal, pneumatic tools shall not be placed in direct contact with reinforcing steel.

All additional reinforcement to reconstruct the deck ends, backwalls, approach slabs, parapets and median shall be installed in accordance with the details in the Contract Drawings. If existing reinforcing steel that is to remain in place is damaged or corroded, it shall be cut out and replaced with new reinforcing steel of similar type and size. If existing reinforcing steel that is to remain in place is determined to have insufficient cover, it shall be replaced, adjusted or repositioned as directed by the Engineer or as shown in the Contract Drawings. New steel shall be lapped with existing steel at a minimum distance of 15", or as shown on the contract drawings and a sufficient concrete cover shall be maintained. Concrete shall be removed to a minimum depth of 1" below the new steel or as shown in the Contract Drawings.

Appropriate temporary protective measures shall be installed by the Contractor to prevent concrete debris, tools or materials from dropping below the superstructure. The Contractor

shall submit to the Engineer for approval its proposed method of temporary protection prior to the start of work. The Contractor shall be responsible for the disposal of all debris in an approved method and to the satisfaction of the Engineer.

Holes for the grouted dowels shall be located as shown on the plans. The holes shall clear the existing reinforcement and provide the minimum cover as shown on the plans. A pachometer shall be used to locate existing reinforcing steel. If existing reinforcing is encountered during the drilling operation, the holes shall be relocated and the uncompleted holes be filled with the chemical anchoring material and finished smooth and flush with the adjacent surface.

The depth and diameter of each hole shall be as shown on the plans. If the diameter of a hole is not shown, the diameter of the hole shall conform to the manufacturer's recommendations for the diameter of the dowel being anchored. If the depth and diameter of a hole are not shown, the hole shall conform to the manufacturer's recommendations for the diameter of the dowel being anchored such that the grouted dowel will be able to develop 100 percent of its specified yield strength in tension.

The hole-drilling method shall not cause the existing concrete to spall, crack or be damaged in any form. The weight of the drilling tool shall not exceed 15 pounds. Any area damaged by the Contractor in the drilling operation shall be repaired by the Contractor in a manner approved by the Engineer and at no expense to the State.

Prior to placing the chemical anchoring material in the hole, the hole shall be cleaned of all dirt, moisture, concrete dust and other foreign materials. The dowel and the chemical anchoring material shall be installed in the hole in accordance with the specifications and recommendations of the manufacturer of the chemical anchoring material.

Existing reinforcing steel that is to remain in place shall be cleaned of all residual concrete. Hand tools shall be used to remove small fragments of residual concrete.

1) **Surface Preparation:** The concrete surface and reinforcing steel to receive High Early Strength Concrete shall be either sandblasted or water blasted, followed by air blasting in order to remove all loose particles and dust. All blasting operations shall be performed using techniques approved by the Engineer, taking care to protect all pedestrians, traffic, and adjacent property. All compressed air sources shall have properly sized and designed oil separators, attached and functional, to allow delivered air at the nozzle to be oil-free. The area of closure pour shall be cleaned of all additional loose or powder-like rust, oil, solvent, grease, dirt, dust, bitumen, loose particles, and foreign matter just prior to pouring.

The adjacent concrete surfaces to receive High Early Strength Concrete shall be dampened and all free water removed. The Contractor is also responsible for providing any and all means necessary to prevent separation of the high early strength concrete from the adjacent concrete.



2) **Mixing, Placing, and Finishing:** High early strength concrete shall be mixed and placed in accordance with the applicable portions of Article 06.01.03. Mixing and placing shall not be done unless the ambient temperature is 40 degrees F. and rising; however, ambient temperatures shall not eliminate the Contractor's responsibility to meet the required concrete compressive strengths contained within this specification. The temperature of the high early strength concrete shall be between 60 and 95 deg. F at the time of placement. The Contractor shall finish placement of concrete a minimum of 2.5 hours prior to opening the roadway to traffic. All mixing shall be accomplished by means of a standard drum-type portable mixer. A continuous type mobile mixer may be used if permitted by the Engineer. The Contractor shall calibrate the mobile mixer under supervision of the Engineer. Calibration shall be in accordance with the applicable sections of ASTM method C685. The total mix shall be limited to the quantity that can be mixed and placed in 15 minutes. The concrete mix shall be spread evenly and compacted to a level slightly above the bridge deck surface. Vibration, spading or rodding shall be used to thoroughly compact concrete and fill the entire closure pour area. Where practical, internal vibration shall be used.

Vibrating plates or vibrating screeds shall be used on the surface for strike off and consolidation. After the concrete has been spread evenly and compacted to a level slightly above the adjacent concrete surface, the vibrating plate or screed shall be drawn over the surface at a uniform speed without stopping, in order to finish the surface smooth and even with adjacent concrete. The surface shall be float finished. Finishing operations shall be completed before initial set takes place.

3) **Curing:** The manufacturer's specifications regarding curing shall be followed.

4) **Tolerances in Finished Surfaces:** The surface profile of the concrete deck area shall not vary more than  $\frac{1}{8}$  inch in a distance of 10 feet, when a 10 foot long straightedge is placed on the surface at any angle relative to the centerline of the bridge. Humps in the concrete deck that exceed the  $\frac{1}{8}$  inch tolerance shall be ground down by approved machinery. Sags or depressions in the surface of the concrete deck area that exceed  $\frac{1}{8}$  inch tolerance shall be repaired by removal of the concrete in the depression over an area determined by the Engineer to a depth of 1 inch and repaired in the previously described manner.

5) **Test Cylinders:** The Contractor shall make and perform compressive strength tests on representative cylinders under the supervision of the Engineer. The dimensions, type of cylinder mold and number of cylinders shall be specified by the Engineer. The test specimen shall be cast and tested by an ACI certified Concrete Field Testing Technician – Grade 1.

A portable compression testing machine shall be provided by the Contractor and available on site for cylinder testing. All testing and equipment shall conform to ASTM C39.

Note: This compression machine must be calibrated in accordance with the provisions of Section 5, ASTM C39.

6) **Time Schedule:** Placement of deck protective membrane systems, including woven glass fabric and/or liquid elastomeric, shall not commence until the concrete has achieved a minimum compressive strength of 3,000 psi. as determined by the compressive strength tests and the deck moisture content is less than 6 percent, or until authorized by the Engineer. All work shall proceed as required by the “Maintenance and Protection of Traffic” and “Prosecution and Progress” specifications elsewhere within the contract documents.

Tie-Down Assemblies:

In addition to the work for reconstructing concrete deck ends as specified above, the Tie-Down assemblies shall be installed and reinstalled at the deck ends of FB 719 in accordance with the sequence shown in the Contract Plans. Top and bottom steel bearing surfaces of the existing floor beam flange shall be cleaned and painted in accordance with Item #0603729A.

Elastomeric pads shall be bonded to the prepared surfaces of the existing steel flange and shop vulcanized to the surface of the steel assembly as shown in the contract drawings.

**Method of Measurement:** This work will be measured for payment by the number of cubic yards of high early-strength concrete used to reconstruct the deck ends, headers, backwalls, approach slabs, parapets and median, accepted in place.

**Basis of Payment:** This work will be paid for at the contract unit price per cubic yard of high early-strength concrete for "Reconstruct Concrete Deck Ends" or “Reconstruct Concrete Deck Ends – Tiedowns” complete and accepted in place. This price shall include removal and proper disposal of components of any existing expansion joint system, portions of the existing concrete deck ends, headers, backwalls, approach slabs, parapets and median. Removal shall include concrete saw-cutting. Also included for payment is preparation of all concrete surfaces to be reconstructed.

Included for payment under this item shall also include removal and disposal of any existing drainage troughs, support plates and connections and downspouts as noted in the contract documents.

This work shall also include mechanical cleaning of exposed steel girder and diaphragm surfaces against which concrete is to be poured and installation of shear connectors on the tops of girders and diaphragms.

Payment shall include cleaning of existing reinforcing bars, drilling and preparing holes, furnishing and installing chemical anchoring material, reinforcing steel, high early-strength concrete, joint sealant, fabrication and installation of new sliding plates and associated hardware, preparation of all concrete surfaces to be reconstructed and all material, equipment, tools and labor incidental thereto.

Payment for the work reconstructing the deck end and installing the Tie-Down assemblies at the expansion side of floor beam FB 719 will be paid for at the contract unit price per cubic yard of

High early-strength concrete poured complete and accepted in place under the item "Reconstruct Concrete Deck Ends-Tie Down".

Payment for the work reconstructing the deck end at the fixed side of floor beam FB 719 will be paid for at the contract unit price per cubic yard of High early-strength concrete poured complete and accepted in place under the item "Reconstruct Concrete Deck Ends".

Pay Item	Pay Unit
0503986A – Reconstruct Concrete Deck Ends-Tie Downs	c . y .
0503989A – Reconstruct Concrete Deck Ends	c . y .

**ITEM #0507532A – INLET STRUCTURE FRAME AND COVER**

**Description:** The work under this item shall include installing frame and cover on the bridge scuppers as indicated on the plans.

The work under this item shall also include removal of existing frames and covers.

**Materials:** Materials for this item shall be in accordance with Section M.08.02 of Standard Specifications.

**Construction methods:** Prior to the fabrication of materials and start of construction, the Contractor shall submit to the Engineer for review in accordance with Article 1.05.02. The Contractor shall field measure the size of existing frame and cover.

**Method of Measurement:** This work will be measured for payment by the actual number of frames replaced, completed and accepted.

**Basis of Payment:** This work will be paid for at the Contract unit price each for " Inlet Structure Frame and Cover," complete and accepted, which price shall include all materials, equipment, tools and labor incidental thereto.

Pay Item	Pay Unit
Inlet Structure Frame and Cover	ea.

**ITEM #0511003A – CLEAN EXISTING SCUPPERS**

**Description:** This work shall consist of furnishing all equipment, tools, labor and materials and performing all work necessary for cleaning of existing bridge scuppers and attached downspouts. This shall include the removal and disposal of all sand, gravel, dirt, and other debris from the existing deck openings through the drainage system to the outlet of the attached drainage piping as shown on the plans. This work shall include the cleaning of drainage pipes that have become disconnected from the scupper, which may need to be reconnected to the deck scupper to ensure proper function as part of this project.

The Contractor will not receive additional compensation to clean previously cleared scuppers after parapet demolition and reconstruction, nor after milling and paving operations.

**Materials:** Vacant

**Construction Methods:** This work shall be performed in accordance with Section 6.53.03 of the Standard Specifications for Roads, Bridges and Incidental Construction.

**Method of Measurement:** Scuppers and drainage pipes cleaned under this item will be measured for payment by the actual number of deck scupper units cleaned. Drainage pipes shall be included in the measurement of the scupper to which it is attached, or to which it is reconnected as part of this project.

**Basis of Payment:** This work will be paid for at the contract unit price each for "Clean Existing Scuppers," which price shall include all equipment, tools, and labor incidental to the completion of these items. All costs incidental to the disposal of sludge, dirt, sand, gravel, roots, grease, and other debris will be included in the price above.

Pay Item

Clean Existing Scuppers

Pay Unit

ea.

## **ITEM #0511116A – REPAIR WEEP DRAINS**

**Description:** Work under this item shall consist of repairs to the existing through girder drains. The work includes cleaning and replacement in kind of damaged or missing components of the drain assembly as shown on the plans, as directed by the Engineer, and in accordance with these specifications.

**Materials:** The materials used for replacement and repairs shall match that of the existing and shall be of a quality satisfactory to the Engineer.

The pipe shall be 3” PEX Tubing conforming to the requirements ASTM F876.

Couplings, adaptors and fittings shall be compatible with PEX and existing Cast Iron drainage piping materials being connected to.

The PEX tubing and fittings shall be white in color.

**Construction Methods:** The Contractor shall have sufficient materials and workers available to make the necessary repairs once the extent of repairs are determined in the field as directed and approved by the Engineer.

Cleaning and repairs for the drains shall be made in conjunction with cleaning, repairing and painting the thru girder.

Existing PVC drains that are located in the bottom flanges of the through girder shall be replaced with PEX tubing in accordance with the details shown on the plans. After installation, the tubing end shall be trimmed flush with the top surface of the bottom flange. The PEX tubing pipe shall be extended below and secured to the existing cast iron drain pipe.

**Method of Measurement:** This work will be measured for payment by the number of drains completed and accepted as units.

**Basis of Payment:** This work will be paid for at the contract unit price each for “Repair Weep Drains”, complete in place, which price shall include all materials, equipment, tools and other labor incidental thereto.

<u>Pay item</u>	<u>Pay Unit</u>
Repair Weep Drains	ea.

## **ITEM #0511204A – EXTEND EXISTING WEEPHOLES**

**Description:** This work shall consist of furnishing and installing new PVC pipe extensions at all existing weep holes where the pipe presently installed does not extend below the bottom flange of the adjacent structural steel member. Locations where extensions are necessary shall be as shown on the plans and as ordered by the engineer. Section 5.13 of the Standard Specifications for Roads, Bridges, Facilities and Incidental Construction applies to all drainage work on this project with the following additions and exceptions.

This work shall also consist of providing and installing a 1 ½” PVC pipe in new concrete for reconstructed weepholes through the deck as shown on the plans and described herein

### **Materials:**

1. **Polyvinyl Chloride Plastic Pipe (PVC):** Polyvinyl Chloride Plastic pipe and fittings used for drainage assemblies shall meet the requirements of Section M.08.01-20. Pipe shall have a smooth interior surface and shall meet the dimensional requirements of Schedule 80. PVC pipe for extension of weep pipes shall be of in internal diameter equal to or greater than the internal diameter of the existing weep pipe.
2. **Structural Steel:** Structural steel plates and shapes shall conform to Section M.06.02-1 of the Standard Specifications unless otherwise noted herein or on the contract plans. Structural steel shall be galvanized in accordance with Section M.06.03.
3. **Fittings:** Pipe fittings shall flexible couplings suitable for outdoor use. Fittings shall be chosen dependent upon the pipe materials to be joined and the diameter of the pipes.

**Construction Methods:** The Contractor shall submit working drawings, shop drawings, and catalog cuts for all components necessary to extend the existing weep pipes.

Working drawings shall be prepared for each of the intended locations and shall include all lengths of pipe, dimensions to existing elements, couplings, supports and ancillary items necessary to extend the existing pipes from weep holes.

All submittals shall be in accordance with Special provision for Section 1.05.02.

The weep hole extension pipes shall be installed to suit field conditions. The Contractor shall verify physical conditions in the field prior to preparation of working drawings and shop drawings.

Where existing pipes from weep holes are of insufficient length to permit the connection method shown on the plans, the Contractor shall grout in new weep pipes from above during the placement of bridge deck patches. The Engineer and Contractor shall jointly identify all weep

pipes to be grouted in place prior to the start of deck patching to ensure that grouting of new weep pipes occurs before deck patching has been completed.

Alternate field connections to those shown on the plans may be required to establish proper fit or adequately support the pipes. Any deviations shall be approved by the engineer. All connections to structural steel columns, stringers, or cap beam flanges and webs shall be made by bolting through existing holes. Existing fasteners may be removed and replaced with a bolt of equal or greater diameter to permit connection. New holes may be drilled into the webs of existing stringers only as approved by the Engineer. The location of field drilled holes into the existing structural steel shall be identified on the working and shop drawing submissions.

Welding to existing structural steel shall be prohibited.

Cut wire mesh directly adjacent to wires to eliminate sharp edges that may damage the membrane.

Membrane waterproofing shall be cut in a cross (+) pattern above weep holes.

**Method of Measurement:**

This work is to be paid for per each weep hole extension, which price shall include all supports necessary to provide additional pipe from each existing weep hole to a point below the structural steel, as shown on the plans. Additionally, all materials and hardware required to furnish and install new weep pipes and supports shall be considered incidental to this pay item and will not be measured separately.

**Basis of Payment:**

The pay item "Extend Existing Weep hole" shall include all labor, equipment, hardware, fittings, and materials required to furnish and install each new weep pipe assembly as shown on the contract plans, and in accordance with the specifications.

No additional compensation shall be made for new weep pipes drilled and grouted in place during deck rehabilitation to address areas where existing weep pipes are of insufficient length to permit connection of pipe extensions.

Pay Item

Extend Existing Weep hole

Pay Unit

ea.



## **ITEM #0520032A – ELASTOMERIC CONCRETE HEADER**

**Description:** Work under this item consists of furnishing and installing elastomeric concrete headers as shown on the plans. Work also includes saw-cutting and removal of bituminous concrete; disposal of removed materials and all debris from the header cut-out; abrasive blast cleaning; and, drilling, grouting, furnishing and installing reinforcing bars to anchor the headers to the concrete below.

### **Materials:**

1. **Field-mixed bridge joint header elastomeric concrete material.** The elastomeric concrete material shall be field-mixed and shall consist of two-part polymer, kiln-dried pre-graded aggregate, and bonding agent with the material being supplied as a unit by the Manufacturer.

A Materials Certificate will be required in accordance with the requirements of Article 1.06.07 certifying the conformance of the elastomeric concrete for bridge expansion joint header components to the requirements set forth in this specification.

Each container of product furnished shall be delivered to the Site in the Manufacturer's original sealed container. Each container shall be labeled to include the name of the material, Manufacturer's name and contact information, expiration date, mixing instructions and the Manufacturer's lot/batch number. Material safety data sheets shall accompany each shipment. All materials must be stored in accordance with the Manufacturer's written recommendations and as approved by the Engineer. Materials whose shelf-life has expired shall not be used in the Project.

Provide material that complies with the following minimum requirements at either 14 days or at the end of the specified curing time. In addition to the following requirements, the bridge elastomeric concrete header shall be resistant to water absorption, chemical, UV, ozone exposure and shall be capable of withstanding temperature extremes.

<b>Elastomeric Concrete Properties at 24 hr. Cured Stage</b>	<b>Test Method</b>	<b>Requirement</b>
Compressive Strength, Method B	ASTM C579	Min. 2000 psi
Bond Shear Strength	ASTM C882	Min. 700 psi
Abrasion Resistance Wear Index	ASTM C501	Max. 1
Resilience	ASTM D695	Min. 70%
Durometer Hardness	ASTM D2240	Min. 50
Bond Strength to Concrete	ASTM C882	Min. 450 psi

The following Elastomeric Concrete products are qualified for use under this item:

**Manufacturer:**

Silicone Specialties Inc.  
430 S. Rockford  
Tulsa, OK 74120  
Phone: (918) 587-5567

**Qualified Product**

Silspec 900 Polymer Nosing System

Watson Bowman Acme Corp.  
95 Pineview Drive  
Amherst, NY 14228  
Phone: (800) 677-4922

Wabo Crete II

R. J. Watson Inc.  
11035 Walden Ave  
Alden, NY 14004  
Phone: (716) 901-7020

Poly-Tron Elastomeric Concrete

2. **Reinforcing Bars:** Reinforcing bars shall be glass fiber-reinforced polymer (GFRP) meeting the requirements of ACI 440.6, "Specification for Carbon and Glass Fiber-Reinforced Polymer Bar Materials for Concrete Reinforcement." All GFRP reinforcement shall be deformed or sand-coated. When hooks or bends are shown on the plans, bars shall be fabricated as shown. Bending of bars in the field will not be allowed. A Materials Certificate will be required for the reinforcing bars in accordance with the requirements of Article 1.06.07.
3. **Chemical Anchor Material:** Chemical anchor material to secure the GRFP reinforcement in drilled holes within the header cut-out shall meet the requirements of M.03.07 Chemical Anchors.

Construction Methods:

Submittals:

The Contractor shall submit the following in accordance with the requirements of Article 1.05.02:

- Product data for the elastomeric concrete header, reinforcing bars and chemical anchor material
- Written installation instructions for the elastomeric concrete headers, including surface preparation, conditions that are unacceptable for installation of the headers, the materials and methods for forming the headers while allowing thermal movement of the bridge, finishing and curing requirements. The instructions shall also address, where applicable, the proper preparation of stage construction joints in the headers.
- Written installation instructions for the chemical anchor material. Include tools and equipment required for the installation, hole diameter and depth, and preparation of the hole before the chemical anchoring material is placed.

An experienced technical representative from the manufacturer, acceptable to the Engineer, shall be present during initial installations of the elastomeric concrete headers to provide the Contractor aid and independent instruction to obtain an installation satisfactory to the Engineer.

Block-outs shall be formed between elastomeric concrete headers as required to accept the subsequent installation of the preformed joint seal.

Work under this item shall consist of installing the bridge elastomeric concrete header at the locations shown on the plans and in stages in accordance with the traffic requirements in the special provisions “Maintenance and Protection of Traffic” and “Prosecution and Progress.”

Elastomeric concrete is moisture-sensitive. Therefore, after properly curing new decks and deck ends that have been reconstructed or patched, the Contractor shall measure and document the moisture content of the concrete before installation of elastomeric concrete headers. The Contractor shall not install the elastomeric concrete against the concrete deck if the moisture content exceeds 6% (or lower, if required by the manufacturer’s technical representative). Measurement of moisture content shall be conducted on the substrate by the Contractor using a “Sovereign Portable Electronic Moisture Master Meter,” a “Tramex CMEXpertII Concrete Moisture Meter” or approved equal. One measurement shall be taken at the gutterline below each proposed header. The minimum frequency shall be one measurement every twelve feet along each proposed header. Additional measurements may be ordered by the Engineer.

Tools, equipment, and techniques used to prepare the bridge elastomeric concrete header shall be supplied by the Contractor and approved by the Engineer and the Manufacturer’s technical representative prior to the start of construction.

The Contractor shall provide sufficient material in storage at the Site prior to beginning work on this item, to complete the entire bridge elastomeric concrete header as detailed on the plans or as directed by the Engineer.

The Contractor shall saw cut the overlay full depth in order to delineate the location of the elastomeric concrete headers. At the time of installation of the bridge elastomeric concrete header, all existing material shall be removed from the proposed bridge joint header, including all existing joint systems in the deck, sidewalk, parapet and median.

All surfaces in the bridge headers shall be cleaned of all pavement, membrane, dust, dirt, debris, and other loose materials as recommended by the Manufacturer and shall be free of frost or dew that could affect the bond of the header material to the concrete. Additionally, the concrete to which the header will be bonded shall be blast cleaned as recommended by the Manufacturer. When blast cleaning is performed under this specification the Contractor shall take adequate measures to ensure that the blast cleaning will not cause damage to adjacent traffic or other facilities. Following blast cleaning, the surfaces shall again be cleaned to remove any remaining dust.

Forms shall be used to keep the elastomeric concrete from entering the open joint between the concrete deck slabs. The completed headers shall be parallel and straight within 1/8 inch in 10 feet of length. **The joint gap between the headers may not be formed with polystyrene, polyurethane, polyisocyanurate or any other similar material.** The forms for each pair of headers shall be secured so each can move independently of the other, to allow for thermal movement of the deck. Forms shall be designed so that, upon completion of the headers, the forms

can be removed. Form, place and cast the elastomeric concrete headers to smoothly follow the surface of the finished roadway at the depth below the surface detailed on the plans.

The Contractor shall drill holes in the concrete and secure with chemical adhesive the hooked reinforcing bars as detailed on the plans. After cleaning any debris and dust from this operation, additional bars shall be placed along the header and secured to the hooked dowels as detailed on the plans.

No elastomeric concrete shall be installed below 45°F. The mixing and installation of the two-part bridge elastomeric concrete header shall be done in strict conformance with the Manufacturer's written recommendations including the use of static mixing devices if so indicated. The elastomeric concrete shall be placed to completely fill the forms, using a trowel to consolidate the material and prevent honeycombing and voids. Finish the surface to a moderately rough texture such as that produced by a wood float.

Traffic must not be allowed on the newly-placed bridge elastomeric concrete header until the material cures properly in accordance with the Manufacturer's specification. During curing time the elastomeric concrete header shall be protected from damage. If recommended by the manufacturer or technical representative, the elastomeric concrete shall be heat-cured with the use of external heat sources. Curing may require that heat be applied for approximately 2 to 3 hours. Traffic shall not be permitted over the joint until proper cooling of the material has occurred and the elastomeric concrete has developed adequate strength in accordance with the manufacturer's recommendations.

**Method of Measurement:** This work will be measured for payment by the number of cubic feet of elastomeric concrete header installed and accepted into the final work. The volume will be calculated using measured width, length and depth of header. No calculation will be made to deduct the block-out area above the shelf. The width of header will be measured perpendicular to the joint, from the end of the bridge deck, approach slab or face of backwall to the specified pavement sawcut. The length will be measured along the joint side of the header, from face of curb to face of curb. Measurements of header depth shall be taken at sufficient frequency to calculate the average depth of header over its entire length. Elastomeric concrete material in the parapet curb will not be measured for payment.

**Basis of Payment:**

This work will be paid for at the Contract unit price per cubic foot for "Elastomeric Concrete Header," complete, which price shall include all equipment, tools, labor, and materials, incidental thereto, including preparation of the surface and proper disposal of debris. The cost of the technical representative shall also be included in the cost of this item.

Work associated with the preformed joint seal to be installed in the deck joint gap will be paid for under a separate item.

Pay Item	Pay Unit
Elastomeric Concrete Header	c.f.

## **ITEM #0520036A – ASPHALTIC PLUG EXPANSION JOINT SYSTEM**

**Description:** Work under this item shall consist of furnishing and installing an asphaltic plug expansion joint system (APJ) in conformance with ASTM D6297, as shown on the plans, and as specified herein.

Work under this item shall also consist of the removal and disposal of bituminous concrete, membrane waterproofing, existing joint components and sealing elements, cleaning and sealing median barrier joints, parapet joints, and sidewalk joints.

Work under this item excludes the removal of Portland cement concrete headers.

**Materials:** The APJ component materials shall conform to ASTM D6297 and the following:

Aggregate: The aggregate shall meet the following requirements:

- a) Loss on abrasion: The material shall show a loss on abrasion of not more than 25% using AASHTO Method T96.
- b) Soundness: The material shall not have a loss of more than 10% at the end of five cycles when tested with a magnesium sulfate solution for soundness using AASHTO Method T 104.
- c) Gradation: The aggregate shall meet the requirements of Table A below:
- d) Dust: aggregate shall not exceed 0.5% of dust passing the #200 sieve when tested in accordance with AASHTO T-11.

**Table A**

<b><u>Square Mesh Sieves</u></b>	<b>1" (25.0 mm)</b>	<b>¾" (19.0 mm)</b>	<b>½" (12.5 mm)</b>	<b>⅜" (9.5 mm)</b>	<b>No. 4 (4.75 mm)</b>
<b>% passing</b>	<b>100</b>	<b>90 - 100</b>	<b>20 - 55</b>	<b>0 - 15</b>	<b>0 - 5</b>

A sample of the aggregate shall be submitted to the Department with a Certified Test Report in accordance with Article 1.06.07 for each 20 tons of loose material or its equivalent number of bags delivered to the job site. The Certified Test report must include a gradation analysis resulting from a physical test performed on the actual material that accompanies the report.

Anti-Tacking Material: This material shall be a fine graded granular material with 100% passing the 3/16" sieve and no more than 5% passing the #200 when tested in accordance with AASHTO T-27.

Backer Rod: All backer rods shall satisfy the requirements of ASTM D5249, Type 1.

Bridging Plate: The bridging plates shall be steel conforming to the requirements of ASTM A36 and be a minimum ¼" thick and 8" wide. For joint openings in excess of 3" the minimum plate dimensions shall be ⅜" thick by 12" wide. Individual sections of plate shall

not exceed 4' in length. Steel locating pins for securing the plates shall be size 16d minimum, hot-dip galvanized, and spaced no more than 12" apart.

**Concrete Leveling Material:** Shall be a cementitious-based material that conforms to ASTM C928 Standard Specification for Packaged, Dry, Rapid-Hardening Cementitious Materials for Concrete Repair, for R3 performance requirements in Table 1 and achieve the following:

- a. Final set in 45 Minutes
- b. 2500 psi compressive strength in 24 hours
- c. 5000 psi compressive strength in 7 days

**Parapet Sealant:** The sealant used in parapet joint openings shall be a single component non-sag silicone sealant that conforms to the requirements of ASTM D5893.

**Sidewalk Sealant:** The sealant used in sidewalk joint openings shall be a rapid cure, self-leveling, cold applied, two-component silicone sealant. The silicone sealant shall conform to the requirements listed in Table B:

**Table B**

<b>Properties - As Supplied</b>	<b>Test Method</b>	<b>Requirement</b>
Extrusion Rate	ASTM C1183	200-600 grams/min
Leveling	ASTM C639	Self-Leveling
Specific Gravity	ASTM D792	1.20 to 1.40
<b>Properties - Mixed</b>	<b>Test Method</b>	<b>Requirement</b>
Tack Free Time	ASTM C679	60 min. max.
Joint Elongation – Adhesion to concrete	ASTM D5329 <sup>1,2,3</sup>	600% min
Joint Modulus @ 100% elongation	ASTM D5329 <sup>1,2,3</sup>	15 psi max
Cure Evaluation	ASTM D5893	Pass @ 5 hours

1. Specimens cured at 77±3°F and 50±5% relative humidity for 7 days
2. Specimens size: ½" wide by ½" thick by 2" long
3. Tensile Adhesion test only

The date of manufacture shall be provided with each lot. No sealant shall be used beyond its maximum shelf-life date.

The two-part silicone sealants shown in Table C are known to have met the specified requirements:

**Table C**

<b>Product</b>	<b>Supplier</b>
Dow Corning 902RCS	Dow Corning Corporation 2200 W Salzburg Road Auburn, Michigan 48611
Wabo SiliconeSeal	BASF/Watson Bowman Acme Corporation 95 Pineview Drive Amherst, New York 14228

Other two-component silicone joint sealants expressly manufactured for use with concrete that conform to the aforementioned ASTM requirements will be considered for use provided they are submitted in advance for approval to the Engineer. Other joint sealants will be considered for use only if a complete product description is submitted, as well as documentation describing at least five installations of the product. These documented installations must demonstrate that the product has performed successfully for at least three years on similar bridge expansion joint applications.

A Materials Certificate and Certified Test Report for the asphaltic binder shall be submitted by the Contractor in accordance with the requirements of Article 1.06.07 certifying that the asphaltic binder satisfies the requirements of the most current version of ASTM D6297.

A Materials Certificate for all other components of the APJ, leveling material, backer rod and sealant used in sealing parapet and sidewalk joint openings, shall be submitted by the Contractor in accordance with the requirements of Article 1.06.07

**Construction Methods:** The APJ shall be installed at the locations shown on the plans and in stages in accordance with the traffic requirements in the special provisions “Maintenance and Protection of Traffic” and “Prosecution and Progress”.

At least 30 days prior to start of the work, the Contractor shall submit to the Engineer for approval a detailed Quality Control Plan for the installation of the APJ. The submittal shall include:

- a) A list of all manufactured materials and their properties to be incorporated in the joint system, including, but not limited to the asphaltic binder, anti-tack material, backer rod, sealant, leveling material, as well as the aggregate’s source.
- b) A detailed step by step installation procedure and a list of the specific equipment to be used for the installation. The Quality Control Plan must fully comply with the specifications and address all anticipated field conditions, including periods of inclement weather.

The APJ shall not be installed when bituminous concrete overlay or joint cutout is wet. The APJ shall only be installed when the bridge superstructure surface temperature is within the limits specified in Table D and when the ambient air temperature is within the range of 45<sup>0</sup>F to 95<sup>0</sup>F.

The bridge superstructure surface temperature range is determined using the thermal movement range provided on the contract plans for the proposed APJ deck installation location and the selected APJ product.

**Table D**

<b>Installation Restrictions</b>	
<b>Designed Deck Joint Thermal Movement Range<sup>2</sup></b>	<b>Bridge Superstructure Surface Temperature<sup>1</sup></b>
0" to 1"	45° F to 95° F
1-1/8"	45° F to 90° F
1-1/4"	45° F to 80° F
1-3/8"	45° F to 70° F
1-1/2"	45° F to 65° F

- 1. The superstructure surface temperature shall be determined from the average of three or more surface temperature readings taken at different locations on the interior girder surfaces by the Contractor as directed by the Engineer. Temperature measurements of the superstructure shall be taken by the contractor with a calibrated hand held digital infrared laser-sighted thermometer on the surfaces of an interior steel girder, or interior concrete girder protected from direct sunlight. The infrared thermometer to be supplied by the Contractor for this purpose shall meet certification requirements of EN61326-1, EN61010-1, and EN60825-1 maintained by the European Committee for Electrotechnical Standardization (CENELEC). The thermometer shall have a minimum distance-to-spot ratio of 50:1 and shall have adjustable emissivity control. The thermometer shall have a minimum accuracy value of  $\pm 1\%$  of reading or  $\pm 2^\circ\text{F}$ , whichever is greater. The thermometer shall be used in strict accordance with the manufacturer's written directions. An additional infrared thermometer satisfying the same standards to be used in this application shall also be provided to the Engineer for quality assurance purposes.*
- 2. Linear interpolation may be used to determine an allowable surface temperature range for thermal movement ranges in between values shown in the table, as approved by the Engineer.*

Prior to installing the APJ, the Contractor shall determine the exact location of the deck joint beneath the bituminous concrete overly.



The APJ shall be installed symmetrically about the deck joint opening to the dimensions shown on the plans or as directed by the Engineer; not to exceed 24 inches measured perpendicular to the deck joint. The proposed saw cut lines shall be marked on the bituminous concrete overlay by the Contractor and approved by the Engineer, prior to saw-cutting. The saw-cuts delineating the edges of the APJ shall extend full depth of the bituminous concrete overlay.

The existing bituminous concrete overlay, waterproofing membrane and/or existing expansion joint material, within the saw cut limits shall be removed and disposed of by the Contractor to create the joint cutout.

Concrete surfaces that will support the bridging plates shall be smooth and form a plane along and across the deck joint. Rough or damaged concrete surfaces shall be repaired with a leveling compound meeting the requirements of this specification. Deteriorated concrete areas within the joint limits shall be repaired as directed by the Engineer: such repairs, when deemed necessary by the Engineer, shall be compensated for under the applicable concrete deck repair items in the Contract. The existing and repaired concrete surfaces shall provide continuous uniform support for the bridging plate and prevent the plate from rocking and deflecting.

Prior to the installation of the backer rod, all horizontal and vertical surfaces of the joint cutout shall be abrasive blast cleaned using an oil-free, compressed air supply. The entire cutout shall then be cleared of all loose blast media, dust, debris and moisture using an oil-free, hot air lance capable of producing an air stream at 3,000°F with a velocity of 3,000 feet per second.

A single backer rod, with a diameter at least 25% greater than the existing joint opening at the time of installation, shall be installed at an inch below the bridging plate in the existing deck joint opening between the concrete edges.

Asphaltic binder shall be heated to a temperature within the manufacturer's recommended application temperature range which shall be provided in the Quality Control Plan. During application, the temperature of the binder shall be maintained within this range. In no case shall the temperature of the binder go below 350° F nor exceed the manufacturer's recommended maximum heating temperature.

Asphaltic binder shall then be poured into the joint opening until it completely fills the gap above the backer rod. A thin layer of binder shall next be applied to the all horizontal and vertical surfaces of the joint cutout.

Bridging plates shall be abrasive blast-cleaned on-site prior to installation and then placed over the deck joint opening in the joint cutout. The plates shall be centered over the joint opening and secured with locating pins along its centerline. The plates shall be placed end to end, without overlap, such that the gap between plates does not exceed 1/4". The plates shall extend to the gutter line and be cut to match the joint's skew angle, where concrete support exists on both sides of the joint. Within APJ installation limits, where concrete support does not exist at both sides of the joint opening (such as where a bridge deck end abuts a bituminous concrete roadway shoulder), bridging plates shall not be installed. Installed bridging plates shall not rock or deflect

in any way. After installation of bridging plates, a thin layer of asphaltic binder shall be applied to all exposed surfaces of the plates.

The remainder of the joint cutout shall then be filled with a mixture of hot asphaltic binder and aggregate prepared in accordance with the submitted Quality Control Plan and the following requirements:

- The aggregate shall be heated in a vented, rotating drum mixer by the use of a hot-compressed air lance to a temperature of between 370° F. to 380° F. This drum mixer shall be dedicated solely for the heating and, if necessary, supplemental cleaning of the aggregate. Venting of the gas and loose dust particles shall be accomplished through ¼” drilled holes spaced no more than 3” on center in any direction along the entire outside surface of the drum
- Once the aggregate has been heated, it shall then be transferred to a secondary drum mixer where it shall be fully coated with asphaltic binder. A minimum of two gallons of binder per 100lbs of stone is required.
- The temperature of the aggregate and binder shall be monitored by the contractor with a calibrated digital infrared thermometer.
- The coated aggregate shall be loosely placed in the joint cutout in lifts not to exceed 2 inches.
- Each lift shall be leveled, compacted and then flooded with hot asphaltic binder to the level of the aggregate to fill all voids in the coated aggregate layer. The surface of each lift shall be flooded until only the tips of the aggregate protrude out of the surface.
- The final lift shall be placed such that no stones shall project above the level of the adjacent overlay surface following compaction of the coated aggregate.
- Following installation of the final lift, sufficient time and material shall be provided to allow all voids in the mixture to fill. This step may be repeated as needed.
- The joint shall then be top-dressed by heating the entire area with a hot-compressed air lance and applying binder. The final joint surface must be smooth with no protruding stones and be absent of voids.
- Once top-dressed, the joint shall have an anti-tack material spread evenly over the entire surface to prevent tracking.

The Contractor shall be responsible for removing all binder material that leaks through the joint and is deposited on any bridge component, including underside of decks, headers, beams, diaphragms, bearings, abutments and piers.

Traffic shall not be permitted over the joint until it has cooled to 130° F when measured with a digital infrared thermometer. Use of water to cool the completed joint is permitted.

#### Sidewalk, parapet, and/or curb joint openings

Before placement of any sealing materials in parapets, curbs, or sidewalks, the joints shall be thoroughly cleaned of all scale, loose concrete, dirt, dust, or other foreign matter by abrasive blast cleaning. Residual dust and moisture shall then be removed by blasting with oil free compressed air using a hot air lance. Projections of concrete into the joint space shall also be

removed. The backer rod shall be installed in the joint as shown on the plans. The joint shall be clean and dry before the joint sealant is applied. Under no circumstances is the binder material to be used as a substitute for the joint sealant.

Whenever abrasive blast cleaning is performed under this specification, the Contractor shall take adequate measures to ensure that the abrasive blast cleaning will not cause damage to adjacent traffic or other facilities.

The joint sealant shall be prepared and placed in accordance with the manufacturer's instructions and with the equipment prescribed by the manufacturer. Extreme care shall be taken to ensure that the sealant is placed in accordance with the manufacturer's recommended thickness requirements.

The joint sealant shall be tooled, if required, in accordance with the manufacturer's instructions.

Primer, if required, shall be supplied by the sealant manufacturer and applied in accordance with the manufacturer's instructions.

When the sealing operations are completed, the joints shall be effectively sealed against infiltration of water. Any sealant which does not effectively seal against water shall be removed and replaced at the Contractor's expense.

Any installed joint that exhibits evidence of failure, as determined by the Engineer, such as debonding, cracking, rutting, or shoving of the APJ mixture shall be removed and replaced full-width and full-depth to a length determined by the Engineer at no additional cost to the State.

**Method of Measurement:** This work will be measured for payment by the number of cubic feet of "Asphaltic Plug Expansion Joint System" installed and accepted within approved horizontal limits. No additional measurement will be made for furnishing and installing backer rod and joint sealant in the parapets, concrete medians, curbs and/or sidewalks.

**Basis of Payment:** This work will be paid for at the contract unit price per cubic foot for "Asphaltic Plug Expansion Joint System," complete in place, which price shall include the saw-cutting, removal and disposal of bituminous concrete, membrane waterproofing, existing joint components and sealing elements, the furnishing and placement of the leveling compound, cleaning of the joint surfaces, furnishing and installing bridging plates, the furnishing and installing of the asphaltic plug joint mixture, the cost of furnishing and installing joint sealant in the parapets, concrete medians, curbs and sidewalks, and all other materials, equipment including, but not limited to, portable lighting, tools, and labor incidental thereto. No additional payment shall be made for the 12" wide bridging plates that are required for deck joint openings with widths in excess of 3".

If directed by the Engineer, additional deck repairs will be addressed and paid for under the applicable concrete deck repair items in the Contract.

## **ITEM #0520041A – PREFORMED JOINT SEAL**

**Description:** Work under this item consists of furnishing and installing a preformed joint seal as shown on the plans. Work also includes a pre-installation survey to measure the pavement depth at all locations where the joint meets the curb.

**Materials:** One of the following Preformed Joint Seals specified on the plans shall be supplied:

V-Shaped Silicone Seals:

1. Silicoflex:  
RJ Watson, Inc.  
11035 Walden Ave  
Alden, New York 14004  
Tel: (716) 901-7020  
Website: <http://www.rjwatson.com>
2. V-Seal:  
D.S. Brown Company  
300 East Cherry Street  
North Baltimore, Ohio 45872  
Tel: (419) 257-3561  
Website: <http://www.dsbrown.com>

Foam-Supported Silicone Seals:

3. Bridge Expansion Joint System (B.E.J.S.):  
EMSEAL Joint Systems Ltd.  
25 Bridle Lane,  
Westborough, MA 01581  
Tel: (508) 836-0280  
Website: <http://www.emseal.com>
4. Wabo FS Bridge Seal  
Watson Bowman Acme Corp.  
95 Pineview Drive  
Amherst, NY 14228  
Tel: (716) 691-9239  
Website: <https://wbacorp.com/products/bridge-highway/joint-seals/wabofsbridge/>

When foam-supported silicone joint seals are the only type allowed on the plans (such as at bridge joints that extend through sidewalks), the CTDOT will consider products from other foam-supported silicone joint manufacturers, if the products have been installed by another State Department of Transportation, are functioning successfully in a similar climate to Connecticut's for at least one year, and are deemed by

the CTDOT to be suitable for use in the specific application for which the Contractor is requesting. To be considered, the Contractor shall submit documentation indicating the product name, manufacturer, the contact information for a Department of Transportation official who can confirm the successful installation and continued success of the product, the date of installation and the nature of the installation, including thermal movement range and skew of the installed joint.

A Materials Certificate for all components of the selected preformed joint seal shall be submitted by the Contractor in accordance with the requirements of Article 1.06.07

**Construction Methods:** All work at each joint location shall be accomplished in accordance with “Maintenance and Protection of Traffic” and “Prosecution and Progress.”

Submittals:

Prior to ordering preformed joint seals, and prior to forming block-outs for the preformed joint seals in the headers, the Contractor shall submit the following to the Engineer:

- The Manufacturer and product information of the selected joint system;
- Material safety data sheets (MSDS) and technical product information;
- Name and credentials of a qualified technical representative supplied by the manufacturer and acceptable to the Engineer. This person shall be available to provide assistance at the beginning of the work and be available to provide training and guidance throughout the project.
- A detailed, step-by-step installation procedure, including surface preparation, splicing of the preformed joint seal, and a list of the specific equipment to be used for the installation.

Installation: The technical representative of the accepted joint system shall be notified of the scheduled installation a minimum of 2 weeks in advance and be present to provide direction and assistance for the first joint installation and succeeding joint installations until the Contractor becomes proficient in the work and to the satisfaction of the Engineer.

The minimum ambient temperature for installing any of the qualified, preformed joint seals is 40°F and rising. When the manufacturer’s requirement for minimum installation temperature is greater than 40°F, the manufacturer’s requirement will govern.

All concrete surfaces to which sealing glands will be bonded shall be prepared in accordance with International Concrete Repair Institute (ICRI) concrete surface profile standards. The minimum acceptable surface profile is CSP2 (grinding), but CSP3 (light abrasive blast) is preferred. Any discontinuities or sharp projections into the plane of the joint shall be ground smooth prior to blasting. Whenever abrasive blast cleaning is performed, the Contractor shall take adequate measures to ensure that the abrasive blast cleaning will not cause damage to adjacent traffic or other facilities. Traffic will not be allowed to pass over the joint after blasting has occurred.

Following blasting, the joint surfaces shall be wiped down or blown clean as recommended by the manufacturer.

The joint surfaces shall be completely dry before installing any of the components of the selected joint seal. The selected joint seal shall not be installed immediately after precipitation or if precipitation is forecast. Joint preparation and installation of the selected preformed joint seal must be done during the same day.

The selected joint sealing system shall be installed continuously with no field splices in the preformed seal in the roadway section, unless field splices are allowed by the manufacturer of the selected preformed joint seal. In no case shall field splices of the preformed joint seal be allowed in a wheel path or within the roadway shoulder. When splices cannot be avoided due to traffic constraints, the splice shall be at a painted lane line.

After the joint seal has been installed, water shall not be able to penetrate the joint. Any joint seal that does not effectively seal against water shall be removed and replaced at the Contractor's expense.

**Method of Measurement:** This work will be measured for payment by the number of linear feet of preformed joint sealing system installed and accepted. The measurement will be made along the centerline of the joint at the top surface of header, curb, sidewalk and parapet.

**Basis of Payment:** This work will be paid for at the Contract unit price per linear foot for "Preformed Joint Seal," complete in place, including all materials, equipment, tools, and labor incidental thereto.

The Contract unit price shall include the cost of assistance from a technical representative of the selected joint system.

Pay Item	Pay Unit
Preformed Joint Seal	l.f.

## **ITEM #0520907A – REPLACE JOINT SEAL**

**Description:** Work under this item shall consist of furnishing and installing silicone sealant as shown on the plans, as directed by the Engineer, and in accordance with these specifications.

**Materials:** Silicone sealant used in joint openings shall be a single component non-sag silicone sealant that conforms to the requirements of ASTM D5893.

A Materials Certificate will be required in accordance with Article 1.06.07 certifying the conformance of the silicone sealant to the requirements set forth in this specification.

Each container of product furnished shall be delivered to the job site in the Manufacturer's original sealed container. Each container shall be labeled to include the name of material, Manufacturer's name, and the Manufacturer's lot/batch number. All materials must be stored in accordance with the Manufacturer's written recommendations, in original, unopened containers at or below 32 degrees C (90 deg. F) and or as approved by the Engineer. Materials whose shelf- life has expired shall not be used in the project.

**Backer Rod:** The backer rod used in conjunction with the joint sealant shall be a closed cell rod with an impervious skin that will not outgas when ruptured. The Contractor shall select one that meets the requirements of ASTM D5249, Type 3.

**Construction Methods:** The silicone sealant shall be installed at the locations shown on the plans, in accordance with the traffic requirements in the special provisions "Maintenance and Protection of Traffic" and "Prosecution and Progress" or as directed by Engineer.

Tools, equipment, and techniques used to prepare the joints shall be approved by the Engineer and the Manufacturer's technical representative prior to the start of construction.

Sealant shall not be applied to wet or damp concrete or during inclement weather.

Before installation of the silicone sealant, all existing material shall be removed from the joint. The vertical or horizontal surfaces in the expansion joint opening, to which the silicone sealant will bond shall be cleaned of all dust, dirt, debris and other loose materials as recommended by the Manufacturer. Additionally, the bonding surfaces shall be blast cleaned if recommended by the Manufacturer. Following blast cleaning, when required, the surfaces shall again be wiped clean to remove any remaining dust. A backer rod of diameter 25% larger than the joint opening shall then be inserted into the joint opening such that it holds itself firmly in place. Loose fitting backer rods will be rejected. The backer rod shall be recessed below the top surface of the parapet as shown on the plans and as directed by the Engineer. Joints shall be sealed in a neat and workmanlike manner.

Primer, if required by the Manufacturer, shall be applied to the vertical surfaces of the concrete on which the silicone sealant will bond. The primer shall be allowed to cure undisturbed for a minimum of one hour prior to installation of the silicone sealant or longer if required by the Manufacturer or the Engineer.

The mixing and installation of the silicone sealant shall be done in strict conformance with the Manufacturer's written recommendations including the use of static mixing devices if so indicated.

Any portion of the silicone sealant that is punctured, ruptured, debonded, delaminated, or damaged in any other way shall be removed and replaced by the Contractor at no additional cost to the State.

If self-leveling silicone is used for the sealing of vertical joint openings the Contractor must develop means of preventing the silicone from sagging or leaking out during the cure period. Extreme care shall be taken to insure that the sealant is placed in accordance with the manufacturer's recommended thickness requirements.

**Method of Measurement:** This work will be measured for payment by the number of linear feet the silicone sealant is installed into the final work, measured along the centerline of the roadway joint, along the face of the parapet indicated on the plans or as ordered by the Engineer.

**Basis of Payment:** This work will be paid for at the contract unit price per linear foot for "Replace Joint Seal", complete in place, including all removal of existing materials, sandblasting where required, and all other materials, equipment, tools, and labor incidental thereto.

Pay Item  
Replace Joint Seal

Pay Unit  
L.F.



## **ITEM #0521021A – STEEL-LAMINATED ELASTOMERIC BEARINGS**

**Description:** Work under this item shall consist of furnishing and installing steel-laminated elastomeric bearings as shown on the plans, as directed by the Engineer and in accordance with these specifications.

### **Materials:**

1. Elastomer: The elastomeric compound, used in the construction of the bearings, shall contain only virgin polychloroprene (Neoprene) as the raw polymer. The elastomer compound shall be low temperature grade 3 (as defined by the testing requirements), have a Shore "A" Durometer hardness as shown on the plans.

The elastomeric shims shall be neoprene, with a Shore "A" Durometer hardness of 60 and a low temperature grade 3, 1/16 inch and 1/8 inch thick.

Properties of the elastomer shall meet the requirements in Article 18.2.3.1 of the AASHTO LRFD Bridge Construction Specifications

2. Steel Laminates: The internal steel laminates, used for reinforcement, shall be a mild rolled steel conforming to ASTM A570M, Grade 250 or 275, ASTM A611, Grade C or D, or an approved equal.

3. Fabrication and Fabrication Tolerances: The fabrication and fabrication tolerances of elastomeric bearings shall conform to the requirements in Articles 18.1.4 and 18.2.4 of the AASHTO LRFD Bridge Construction Specifications.

If guide pins or other devices are used to control the side cover over the steel laminates, any exposed portions of the steel laminates shall be sealed by vulcanized patching.

4. Testing: The materials for the elastomeric bearing and the finished bearings themselves shall be subjected to testing. The testing shall conform to the requirements in Article 18.2.5 of the AASHTO LRFD Bridge Construction Specifications.

Test bearings, in addition to the bearings shown on the plans, shall be furnished for each type (size and thickness) of bearing for destructive testing.

5. Marking: Each steel-laminated elastomeric bearing shall have marked on it, with indelible ink, the following: the manufacturer's identification code or symbol, and the month and year of manufacture, the orientation, order number, lot number, bearing identification number, and elastomer type and grade (Neoprene, Grade 3). The markings should be placed on a side of the bearing that is visible after installation.

6. Certification: The Contractor shall furnish a Certified Test Report, confirming that the elastomeric bearings satisfy the requirements of these specifications, in conformance with the requirements set forth in Article 1.06.07.

**Construction Methods:** Before fabricating any materials, the Contractor shall submit shop drawings to the Engineer, for review and approval, in accordance with Subarticle 1.05.02. These drawings shall include, but not be limited to, the following information: manufacturers name, complete details of the bearings, material designations, nominal hardness of the elastomer, the quantity of bearings required, including test bearings, and the location of the bearing identification.

Bearing areas, upon which the elastomeric bearings will be set, shall be cleaned of all debris. Bearing areas, shall be carefully finished, by grinding, if necessary, to a smooth, even, level surface of the required elevation, and shall show no variations from a true plane greater than 1/16 inch over the entire area upon which the elastomeric bearings are to rest.

The elastomeric bearings shall be installed as shown on the plans. The elastomeric bearings shall be installed when the temperature of the ambient air and the bearings is between 40 deg. F to 85 deg. F and has been within this range for at least 2 hours.

Adhesive bonding of the elastomeric bearings to concrete surfaces is not permitted.

The elastomeric bearings shall bear uniformly on all surfaces under full dead load.

**Method of Measurement:** This work will be measured by the number of cubic inches of elastomeric bearings installed and accepted. No allowance shall be made for test bearings.

**Basis of Payment:** This work will be paid for at the contract unit price per cubic inch of "Steel-Laminated Elastomeric Bearings", complete in place, which price shall include all test bearings and adhesive, materials, testing, equipment, tools and labor incidental thereto.

<u>Pay Item</u>	<u>Pay Unit</u>
Steel-Laminated Elastomeric Bearings	c.i.

**ITEM #0522129A – CLEAN AND LUBRICATE EXISTING BEARINGS**

**Description:** This work includes cleaning, lubricating, and resetting as required, the existing sliding bronze plate expansion bearings for the purpose of extending the bearing service life.

**Materials:** Materials required for this item shall conform to the following:

- 1. Lithium Complex Grease which meets the following:
  - NLGI Grade 2
  - ASTM D4950, Grease Category GC
  - Contains a Molybdenum Disulfide additive Four-Ball Weld, ASTM D2596:
  - 315 kgf

**Construction Methods:** The Contractor shall follow the Sequence of Operations included on the Plans, and all surfaces of the bearings, except those noted on the Plans, shall be cleaned. Cleaning bearings shall be paid for under the Item “Localized Paint Removal and Field Painting of Existing Steel”. The Contractor shall jack and shim existing girders at each bearing to be cleaned and lubricated and is to be paid for under the Item “Jacking Existing Beams”.

The Contractor shall mechanically clean the sliding surfaces and these surfaces shall be pressure cleaned with air to remove existing debris or debris from the cleaning operations. Grease shall be pumped onto the sliding surface of the bearings, coating these surfaces with grease. The bearings, as indicated on the plans, shall be reset after they are lubricated following the procedure indicated on the plans. The bearings shall be reset to a neutral position at 50°F, adjusted accordingly for the ambient temperature of the steel girders at the time of the operation. Once reset, bearings shall be field painted, except sliding surfaces as noted on the Plans. Painting bearings and portions of existing girders shall be paid for under the Item “Localized Paint Removal and Field Painting of Existing Steel”.

The Contractor shall contain and properly dispose of all debris. No debris will be allowed to fall to the area below. Cleaning and painting of the bearings, including any touch up painting, shall be included in the item “Localized Paint Removal and Field Painting of Existing Steel”, and found elsewhere in the special provisions.

**Method of Measurement:** This work will be measured for payment by the number of cleaned and lubricated bearings, completed and accepted.

**Basis of Payment:** This work will be paid for at the contract unit price each for “Clean and Lubricate Existing Bearings”, completed and accepted in place, which price shall include all materials, equipment, hardware, tools, labor and work incidental thereto.

<u>Pay Item</u>	<u>Pay Unit</u>
Clean and Lubricate Existing Bearings	ea.

**ITEM #0601272A – VARIABLE QUANTITY FULL DEPTH PATCH (HIGH EARLY STRENGTH CONCRETE)**

**Description:** This item is a Variable Quantity item and shall include all the work specified.

This item shall consist of saw cutting concrete, removal of all deteriorated concrete for the full depth of the deck slab, furnishing and installing deformed steel bars, and reconstructing the slab with new concrete, where directed by the Engineer and as hereinafter specified.

Work under this item shall also include the providing of a safe access to the structure for the delineation of the repair locations and review of the performed work. The Contractor shall not perform any repair work without prior approval of the Engineer for location, limits and types of repairs.

**Materials:** The materials shall conform to the following requirements:

1. High Early Strength Concrete – The high early strength concrete shall conform to one of the following:
  - A. The Contractor shall design and submit to the Engineer for approval a high early strength concrete mix. This mix shall be air-entrained, and shall be composed of Portland cement, fine and coarse aggregates, approved admixtures and additives, and water. The mix shall contain between 4% and 7% entrained air, and shall attain a 6-hour compressive strength of 2,500 psi. Additionally, the mix shall contain shrinkage compensating additives such that there will be no separation of the patched area from the parent concrete. This shrinkage-compensating additive shall be utilized so as to produce expansion in the high early strength concrete of no more than 0.3%.
  - B. In lieu of the above high early strength concrete mix, the Contractor may propose the use of a proprietary type mix that will meet the same physical requirements as those stated above. A mix design shall be submitted for this material, stating the percentage of each component to be utilized.
2. Regardless of the type of high early strength concrete proposed by the Contractor, substantive data that demonstrates the ability of the material to meet the specification requirements shall be submitted with the proposed mix design at least 2 weeks prior to its use.
3. Deformed Steel Bars: Section 6.02.

**Construction Methods:** Construction methods shall conform to the following requirements:

1. Inspection of the Structural Slab: Before any existing concrete is removed from the structural slab, the Contractor will provide the Engineer clear access to the bridge deck. During this time, the Engineer will perform an inspection of the structural slab and designate areas where concrete removal will be required. Due to the nature of the operations, the inspection can be performed only after some existing materials, notably overlays and waterproofing systems, have first been removed from the structural slab. It shall be the responsibility of the Contractor to arrange the construction schedule so that the required operations may be performed without causing delay to the work.

No operations will be performed by the Engineer until after the following construction work has been completed:

- a) The existing bituminous overlay or concrete wearing course, if present, has been removed.
- b) The existing waterproofing system, if present, has been removed.

The removal of these materials will be paid for under other applicable items.

It shall be the responsibility of the Contractor to inform the Engineer, in writing, of the date that a structure will be available for inspection operations. Notification shall be given to the Engineer at least 7 days prior to the date that the area in question will be in a condition acceptable to the Engineer.

The Contractor is hereby informed that the following time period will be necessary to perform the required inspection operations:

One (1) working day with suitable weather conditions per each 6,000 square feet, or portion thereof, of structural slab area.

The Contractor will not be allowed to do any further work to the structural slab, until all necessary inspection operations have been performed, unless given permission by the Engineer. The Contractor shall include any costs related to the allowance for this inspection in the general cost of the work.

2. Removal of Deteriorated Concrete: All deteriorated concrete shall be removed within the limits shown on the plans and where ordered by the Engineer. The lateral limits of each area to be repaired will be delineated by the Engineer and suitably marked. Where several areas to be repaired are very close together, the Engineer may combine these individual patches into a large area. The outlines of each such area shall first be cut to a depth of 1/2 inch with an approved power-saw capable of making straight cuts. In the event that reinforcing steel is encountered within the upper 1/2-inch depth during sawing operations, the depth of saw-cut shall immediately be adjusted to a shallower depth so as not to damage the steel bars. If so directed by the Engineer, saw cutting shall again be carried down to the 1/2 inch depth at other locations of repair provided reinforcing steel is not again encountered. Where over-breakage occurs resulting in a featheredge, the featheredge be squared up to a vertical edge in an approved manner. Where sawing is impractical, the areas shall be outlined by chisel or other approved means.

The removal of concrete shall be by hydro-demolition or pneumatic hammer methods and shall be governed by the requirements set forth in the special provision Item "Variable Quantity Partial Depth Patch" and as directed by the Engineer.

The Contractor shall take adequate measures to prevent concrete debris from falling to any area below the structure and onto adjacent roadway lanes. All debris shall be promptly cleaned up and removed from the site. All material removed shall be satisfactorily disposed of by the Contractor.

Where existing reinforcing steel is damaged or has insufficient cover as determined by the Engineer, it shall be cut out and replaced with new reinforcing steel the same size, with a minimum length for lap splices as indicated on the plans or as directed by the Engineer.

3. Surface Preparation: Sound reinforcing steel which is in the proper position in the slab shall be left in place and cleaned of all concrete. The smaller fragments shall be removed with hand tools or by water blast cleaning.

The newly exposed reinforcing steel and concrete faces shall be cleaned of loose or powder-like rust, oil solvent, grease, dirt, dust, bitumen, loose particles, and foreign matter just prior to patching.

Existing concrete surfaces against which the new patch will be placed shall be dampened. All free water shall be removed from the surface.

Forms shall conform to the pertinent requirements of Subarticle 6.01.03-1.

The cleaned concrete surface area to receive patching material shall be wetted for a 1 hour period immediately prior to placement of the concrete patch. Any standing water shall be blown out with compressed air prior to application of binding grout and patch material.

After wetting of the deck patch area to receive patching, and removal of the standing water, cement binding grout shall be scrubbed into the concrete patch bonding surface with stiff bristled brushes. All bonding surfaces in the patch area shall receive a coating of bonding grout within a time period not to exceed 5 minutes prior to placement of the concrete patch material.

4. Mixing, Placing, and Finishing: Mixing and placing concrete shall be done in accordance with the applicable portions of Article 6.01.03. Mixing and placing shall not be executed unless the ambient temperature is above 40 °F and rising.

The concrete mix shall be properly placed to insure complete contact around all reinforcing steel and against existing concrete at patch edges and compacted to a level slightly above the surrounding deck surface. Vibrators of the appropriate size shall be used for all consolidation of the concrete, regardless of the size of the patch area, with no hand tamping or rodding allowed. Concrete may be moved horizontally with the aid of hand tools, but not with the use of vibrators (excess vibration shall be avoided).

Vibrating plates or vibrating screed shall be used on the surface of all patches for strike off and consolidation. After the concrete has been spread evenly and compacted to a level slightly above the adjacent concrete surface, the vibrating plate or screed shall be drawn over the surface at a uniform speed without stopping, in order to finish the surface smooth and even with adjacent concrete. The surface shall be float finished. Finishing operations shall be completed before initial set takes place.

5. Curing: Immediately after finishing of the patch area, a sheet of 4 mil polyethylene shall be placed over the repair area, in conjunction with insulating curing material. This material shall be a minimum of 2-inch thick closed cell extruded polystyrene insulation board that conforms with the requirements of ASTM C578. It shall have a minimum certified R-value of 10. The insulating material shall extend a minimum of 12 inches beyond the limits of the patch area, and shall be kept in intimate contact with the surrounding payment surface to prevent lifting of the material. It shall be weighted down with sandbags that weight at least 15 pounds each. The sandbags shall be placed a minimum of 2 feet on center around the patch area.

Cured patches, having a hollow sound when chain dragged or tapped (indicating delamination), shall be replaced by the Contractor at its expense until a patch acceptable to the Engineer is in place.

6. Tolerances in Finished Patch Surfaces: The surface profile of the patched area shall not vary more than 1/8 inch in a distance of 10 feet, when a 10 foot long straightedge is placed on the surface at any angle relative to the centerline of the bridge. Humps in the patch that exceed the 1/8 inch tolerance shall be ground down by approved machinery. Sags or depressions in the surface of the patch area that exceed 1/8 inch tolerance as determined by the Engineer shall be

repaired by removal of the concrete in the depression to a depth of 1 inch and repaired in the previously described manner.

7. **Testing:** The Contractor shall form, cure and test all concrete test cylinders under supervision of a representative of the Department. The dimensions, type of cylinder mold, number of cylinders, and method of curing shall be as directed by the Engineer.

The Contractor shall provide a portable compressive testing machine, on Site, for the purpose of testing all compressive strength cylinders. All testing shall be in accordance with the requirements of ASTM C39. NOTE: This compressive testing machine must be calibrated in accordance with the provisions of Section 5, ASTM C39.

8. **Time Schedule:** Traffic will not be allowed on any areas where the Contractor has placed and finished concrete until the material has properly cured as specified, and has developed the required strength of 2,500 psi as determined by the compressive strength test, or until the Engineer authorizes its opening to traffic.

All work shall proceed as required by the “Maintenance and Protection of Traffic” and “Prosecution and Progress” specifications elsewhere within the Contract.

**Method of Measurement:** This work will be measured for payment by the actual volume in cubic yards of replacement concrete, complete and accepted. No deduction will be made for the volume of reinforcing steel. Removal of concrete will not be measured for payment.

**Basis of Payment:** This work will be paid for at the Contract unit price per cubic yard for “Variable Quantity Full Depth Patch (High Early Strength Concrete)” complete in place, which price shall include sawcutting and removal of concrete, surface preparation, furnishing and installing deformed steel bars, concrete replacement, all equipment, tools, labor and work incidental thereto.

The Contractor will be paid the guaranteed minimum quantity for this Variable Quantity item unless the final quantity authorized and accepted by the Engineer is greater than the guaranteed minimum estimated quantity or the work is deleted from the contract in its entirety in accordance with Article 1.09.05.

For quantities in excess of the guaranteed minimum quantity but less than the estimated maximum quantity, the Contractor will receive payments for the actual quantities authorized and accepted by the Engineer using the unit price bid.

For quantities exceeding the estimated maximum quantity, the Contractor shall request approval from the Engineer prior to proceeding with the additional work. Payment for quantities authorized by the Engineer in excess of the estimated maximum quantity will be paid in accordance with the special provision for Section 1.04.02 and 1.04.03 of the Standard Specifications Form 817 found in this Contract.

Pay Item	Pay Unit
Variable Quantity Full Depth Patch (High Early Strength Concrete)	c.y.

## **ITEM #0601273A – VARIABLE QUANTITY PARTIAL DEPTH PATCH**

**Description:** This item is a Variable Quantity item and shall include all the work specified.

Work under this item shall consist of the removal of spalled, delaminated or otherwise deteriorated concrete from existing bridge decks, approach slabs and headers by pneumatic hammers or hydro-demolition methods, and replacement with fast setting patching material as shown on the plans, as directed by the Engineer and specified herein.

Where ordered by the Engineer, work under this item shall also include inspecting the underside of the deck concrete for popouts caused by the removal of deteriorated concrete.

Work under this item shall also include the furnishing and installation of wire ties for reinforcing bar and vertical supports on inadequately supported or vibrating reinforcing steel within deck patch areas, as ordered by the Engineer.

**Materials:** The materials shall meet the following requirements:

- 1) **Patching Material:** The patching material shall be a concrete composed of a quick setting cement, fine aggregate, coarse aggregate and water. This concrete shall harden within 40 minutes, and develop minimum compressive strengths of 1,000 psi within 1 hour after set and 3,000 psi within 3 days.

The Contractor shall design and submit a quick setting mix to the Engineer for acceptance. Said mix design shall meet the strength requirements noted above and shall attain a minimum of 2500 psi prior to allowing traffic on patched surfaces. The mix proportions and method of application shall be in accordance with the manufacturer's recommendations. Sources of supply of all the materials shall be clearly indicated.

Fine aggregate shall meet the requirements of Subarticle M.03.01-2.

The coarse aggregate shall meet the requirements of Subarticle M.03.01-1. The required grading shall be obtained by using 100% of No. 8 size coarse aggregate. Grading of the aggregate shall conform to the gradation for No. 8 stone in Article M.01.02.

Water shall meet the requirements of Subarticle M.03.01-4.

The quick setting cement shall be one of the following materials:

MasterEmaco T 415

BASF

23700 Chagrin Blvd.

Beachwood, OH 44122

216-839-7016

[www.master-builders-solutions.basf.us](http://www.master-builders-solutions.basf.us)

Perma Patch

Dayton Superior Corporation

7130 Ambassador Dr.

Allentown, PA 18106

800-745-3707

[www.daytonsuperior.com](http://www.daytonsuperior.com)

Rapid Set DOT Cement

CTS Cement Manufacturing Corporation

12442 Knott Street

Garden Grove, CA 92841

800-929-3030 ext. 188

[www.ctscement.com](http://www.ctscement.com)

Speed Crete Green Line

Tamms Industries

730 Casey Ave.

Wilkes-Barre, PA 18702

800-218-2667

[www.dpproducts.com/products/tamms.html](http://www.dpproducts.com/products/tamms.html)



Fastcrete  
Silpro Corporation  
2 New England Way  
Ayer, MA 01432  
800-343-1501  
[www.silpro.com/products/fastcrete.shtml](http://www.silpro.com/products/fastcrete.shtml)

Gypsum Based Materials will not be allowed.

**Construction Methods:**

Removal of concrete for partial depth patch will be performed by one of two methods: Hammer Demolition or Hydro-demolition. Prior to beginning any work, the Contractor shall provide submittals outlining intended method, as defined herein.

- 1) Inspection of the Deck: Before any existing concrete is removed, the Contractor shall provide the Engineer clear access to the bridge deck. During this time, the Engineer will perform an inspection of the structural slab and will designate areas where concrete removal shall be required. It shall be the responsibility of the Contractor to arrange the construction schedule so that the required operations may be performed without causing delay to the work.

No operations will be performed by the Engineer until after the following construction work has been completed:

- a) The existing bituminous overlay or concrete wearing course, if present, has been removed.
- b) The existing waterproofing system, if present, has been removed.

Note: The removal of this material will be paid for under other applicable items.

It shall be the responsibility of the Contractor to inform the Engineer, in writing, of the date that a structure will be available for inspection operations. Notification shall be given to the Engineer at least 7 days prior to the date that the area in question will be in a condition acceptable to the Engineer.

The Contractor is hereby informed that the following time period will be necessary to perform the required inspection operations:

One working day with suitable weather conditions per each six thousand (6,000) square feet, or portion thereof, of deck area.

The Contractor will not be allowed to do any further work to the structure, until all necessary inspection operations have been performed, unless given permission by the Engineer.

The Contractor shall include any costs related to the allowance for this inspection in the general cost of the work.

- 2) Hammer Demolition: The maximum allowable noise level caused by equipment used for the removal of deck concrete shall not exceed 90 decibels on the "A" weighted scale, as measured at the nearest residence or occupied building. The Contractor shall demonstrate, to the satisfaction of the Engineer, that the equipment will meet this requirement before the use of such equipment will be allowed.

The weight of pneumatic hammers when used shall not exceed 30 pounds for concrete removal above the top reinforcing steel nor 15 pounds for concrete removal below the top reinforcing steel.

- 3) Hydro-Demolition Water and Equipment: All hydro-demolition equipment shall be capable of selectively removing spalled, delaminated or otherwise deteriorated concrete and cleaning the existing reinforcing steel of all rust and corrosion products by use of high-velocity water jets acting under continuous automatic control.

The hydro-demolition equipment shall consist of filtering and pumping units operating in conjunction with a remote-controlled robotics device.

All hydro-demolition equipment shall be equipped with an angled and rotating water nozzle to prevent interference of the existing reinforcing steel with the removal of concrete.

The maximum allowable noise level caused by equipment used for the removal of deck concrete shall not exceed ninety (90) decibels on the "A" weighted scale, as measured at the nearest residence or occupied building. The Contractor shall demonstrate, to the satisfaction of the Engineer, that the equipment will meet this requirement before the use of such equipment will be allowed.

The make and model numbers of hydro-demolition equipment shall be submitted for acceptance by the Engineer. No hydro-demolition work shall be initiated until this acceptance is granted.

The Contractor shall provide structurally adequate shields approved by the Engineer for protection of adjacent traffic lanes in the vicinity of the removal and cleanup operations.

Water used for the hydro-demolition shall be potable.

The Contractor is advised that the withdrawal of more than 50,000 gallons of water per day from a single source other than from a municipal water system shall require a diversion permit issued by the Department of Energy and Environmental Protection, Water Resources Unit, in accordance with the Connecticut Water Diversion Policy Act PA 84-402, CGS Sections 22a-365 through 22a-378.

- 4) Hydro-Demolition Drainage Runoff Control: At least 2 weeks prior to the planned initiation of hydro-demolition operations, the Contractor shall submit to the Engineer for acceptance a comprehensive plan for the hydro-demolition operation. This Hydro-Demolition Plan shall include the following:

- a) Equipment
- b) Containment
- c) Filtration
- d) Location of trial areas
- e) Disposal of hydro-demolition runoff and concrete debris in conformance with these specifications

The Plan shall ensure that all concrete debris and particulate matter will be removed from hydro-demolition runoff water prior to its release to the environment.

The Plan shall include provision for the concurrent vacuuming of all runoff water at the immediate vicinity of the hydro-demolition operation. Runoff water shall be completely contained and vacuumed into a suitably sized water tight mobile tank for transport to a disposal site sedimentation basin acceptable to the Engineer.

Hydro-demolition operations shall proceed only with the simultaneous operation of a runoff water vacuum pickup in the immediate area of the hydro-demolition operation.

Runoff water shall not be allowed to flow across adjacent travel lanes, across bridge joints nor through any existing bridge drainage system.

The size and location of the disposal site sedimentation basin shall be detailed in the Hydro-Demolition Plan. The sedimentation basin shall be properly sized so that uncontrolled overflow does not occur. At the conclusion of hydro-demolition operations, the sedimentation basin and all concrete debris shall be removed and the area restored to its original condition.

The Plan shall additionally conform to all applicable requirements of Section 1.10 Environmental Compliance of the Standard Specifications.

The acceptance by the Engineer of the Hydro-Demolition Plan shall in no way relieve the Contractor of any responsibility for its safe and effective performance.

- 5) Calibration and Testing of Hydro-Demolition Equipment: A trial area will be designated by the Engineer to demonstrate that the equipment, personnel and methods of operation are capable of producing satisfactory results. The trial area will consist of 2 patches, each of approximately 20 square feet, one area of deteriorated or defective concrete and one area of "sound" concrete as determined by the Engineer.

Area of sound concrete is defined as: An area free from chemical defects, delamination, spalling, cracks, etc.

In the "sound area of concrete," the equipment shall be programmed to remove concrete to a depth 1 inch  $\pm$  1/4 inch below the top reinforcing steel mat.

After completion of the sound concrete test area, the equipment shall be located over the deteriorated or defective concrete and, using the same parameters as for sound concrete removal, shall remove all deteriorated or defective concrete. If a satisfactory result is obtained, these parameters may be used as a basis for production removal.

If, after calibrating the hydro-demolition equipment and beginning removal operations in a particular zone or area, insufficient removal of concrete is observed, in the opinion of the Engineer, the Contractor shall recalibrate the hydro-demolition equipment for that zone or area to the satisfaction of the Engineer.

- 6) Removal of Deteriorated Concrete: All deteriorated concrete designated for removal under this construction item shall be removed within the limits shown on the plans and where ordered by the Engineer. The lateral limits of each area to be repaired will be delineated by the Engineer and suitably marked. Where several areas to be repaired are very close together, the Engineer may combine these individual patches into a large area. The outlines of each such area shall first be cut to a depth of 1/2 inch with a powersaw capable of making straight cuts prior to pneumatic demolition. In the event that reinforcing steel is encountered within the upper 1/2 inch depth during sawing operations, the depth of saw-cut shall immediately be adjusted to a shallower depth so as not to damage the steel bars. If so directed by the Engineer, saw cutting shall again be carried down to the 1/2 inch depth at other locations of repair provided reinforcing steel is not again encountered. Where over-breakage occurs resulting in a featheredge, the featheredge shall be squared up to a vertical edge in an acceptable manner. Where sawing is impractical, the area shall be outlined by chisel or other acceptable means.

All deteriorated concrete shall be removed by pneumatic hammers or hydro-demolition methods.

The depth of concrete removal shall be at least 1 inch below the top reinforcing steel mat but shall be such as to include all spalled, delaminated, or otherwise deteriorated concrete. The Engineer will be the sole determiner of what constitutes deteriorated concrete, using sounding methods or other evaluation measures.

Within 1 hour following the initiation of a concrete removal operation in any patch area, all loose concrete debris shall be removed, followed by water flushing of the existing concrete bonding surface to completely remove all traces of concrete debris and cement residue so that rebonding to the surface of the remaining sound concrete will be prevented. If it is not convenient to clean and flush the patch area within this time frame, all steel reinforcing and concrete bonding surfaces shall be cleaned subsequently by high pressure water blasting at a nozzle pressure not less than 3,000 psi with a sufficient volume to completely remove all rebonded debris and laitance.

Where the existing reinforcing steel is damaged or corroded, it shall be cut out and replaced with new reinforcing steel of the same size. Any sound reinforcing steel damaged during the concrete removal operations, shall be repaired or replaced by the Contractor at its expense, as directed by the Engineer. New steel shall be attached beneath or beside existing steel with a minimum splice length as indicated on the plans, or as directed by the Engineer. The concrete shall be removed to a minimum depth of 1 inch below the new steel.

- 7) Surface Preparation: Sound reinforcing steel which is in the proper position in the slab shall be left in place and cleaned of all concrete, the smaller fragments to be removed with hand tools in patch areas where pneumatic hammers were used.

Reinforcing bar wire ties and vertical supports shall be installed on inadequately supported or vibrating reinforcing steel, as directed by the Engineer.

The concrete surface and reinforcing steel to receive patching material shall be either sandblasted or water blasted, followed by air blasting in order to remove all loose particles and dust. All blasting operations shall be performed using techniques acceptable to the Engineer, taking care to protect all pedestrians, traffic, and adjacent property. All compressed air sources shall have properly sized and designed oil separators attached and functional to allow delivered air at the nozzle to be oil-free. The patch area shall be cleaned of all additional loose or powder-like rust, oil, solvent, grease, dirt, dust, bitumen, loose particles, and foreign matter just prior to patching.

If the patch area was not cleaned and flushed with clean water immediately following hydro-demolition, or if run-off from a nearby hydro-demolition operation was allowed to travel through the previously cleaned and flushed patch surface, all affected concrete and steel reinforcing bonding surfaces shall be water blast cleaned at a nozzle pressure not less than 3,000 psi as directed by the Engineer, to assure that all remaining bond inhibiting laitance is completely removed.

The entire concrete surface to be patched shall be dampened. All excess free water shall be removed from the patch area.

- 8) Mixing, Placing, and Finishing: Unless a winter operations plan has been submitted to the Engineer by the Contractor, mixing and placing concrete shall only take place when the ambient temperature is above 35°F or per manufacturer's recommendations, whichever is higher. All mixing shall be accomplished by means of a standard drum-type portable mixer. A continuous type mobile mixer may be used if permitted by the Engineer. The

Contractor shall calibrate the mobile mixer under supervision of the Engineer. Calibration shall be in accordance with the applicable sections of ASTM method C685. The total mix shall be limited to the quantity that can be mixed and placed in 15 minutes. The concrete mix shall be spread evenly and compacted to a level slightly above the pavement surface. Vibration, spading or rodding shall be used to thoroughly compact concrete and fill the entire patch area. Where practical, internal vibration shall be used in cases where concrete has been removed below the reinforcing steel. Hand tamping shall be used to consolidate concrete in smaller patches, including popouts.

Vibrating plates or vibrating screeds shall be used on the surface of all patches for strike off and consolidation. After the concrete has been spread evenly and compacted to a level slightly above the pavement surface, the vibrating plate or screed shall be drawn over the surface at a uniform speed without stopping, in order to finish the surface smooth and even with adjacent concrete.

The surface shall be float finished.

Finishing operations shall be completed before initial set takes place.

Cured patches, having a hollow sound when chain dragged or tapped, (indicating delamination), shall be replaced by the Contractor at its expense until a patch acceptable to the Engineer is in place.

- 9) Tolerances in Finished Patched Surfaces: The surface profile of the patched area shall not vary more than 1/8 inch in a distance of 10 feet, when a 10 foot long straightedge is placed on the surface at any angle relative to the centerline of the bridge. Humps in the patch that exceed the 1/8 inch tolerance shall be ground down by acceptable machinery. Sags or depressions in the surface of the patch area that exceed the 1/8 inch tolerance shall be repaired by removal of the concrete in the depression over an area determined by the Engineer to a depth of 1 inch and repaired in the previously described manner.
- 10) Underside of Bridge Deck Treatment: The Engineer will examine the underside of the bridge deck for popouts caused by the removal of deteriorated concrete. The exposed reinforcing steel shall be coated with epoxy resin where ordered by the Engineer. The exposed reinforcing steel, if any, which is to receive the epoxy resin coating material shall be cleaned of all loose or powder-like rust, oil, dust, dirt, loose particles, and other inhibiting matter just prior to coating.

The epoxy resin shall be mixed in accordance with the manufacturer's instructions. Also in accordance with the manufacturer's instructions, 2 coats of the mixed material shall be applied in uniform coats of approximately 2 to 3 mils dry film thickness each.

If the popouts extend beyond the bottom layer of reinforcing steel, the popouts shall be repaired as ordered by the Engineer.

- 11) Test Cylinders: The Contractor shall make and perform compressive strength tests on representative cylinders under the supervision of the Engineer in accordance with ACI requirements. The dimensions, type of cylinder mold and number of cylinders will be specified by the Engineer. Traffic shall not be permitted on patched surfaces until the patch material attains a strength of 2500 psi, as determined by breaks of the test cylinders.

A portable compression testing machine shall be provided by the Contractor and available on site for cylinder testing. All testing and equipment shall conform to ASTM C39.

Note: The compression machine must be calibrated in accordance with the provisions of Section 5, ASTM C39.

12) Time Schedule: Work under this item begun on any specific bridge during a construction season shall be completed, at least, to include this item, membrane waterproofing and placing of first course of wearing surface as soon as possible and specifically before the beginning of the construction season's winter shutdown.

All work shall proceed as required by the "Maintenance and Protection of Traffic" and "Prosecution and Progress" specifications elsewhere within the Contract.

**Method of Measurement:** This work will be measured for payment by the actual volume in cubic feet of patching material used in acceptable concrete deck patches, except where the Engineer determines that the Contractor has unnecessarily removed sound concrete. Where sound concrete has been unnecessarily removed, the replacement concrete will not be measured for payment. Providing safe access for delineation and inspection of the performed repairs will not be measured for payment.

Replacement of deteriorated rebar and repair of rebar at popouts, if required, will be measured for payment under other Contract items.

**Basis of Payment:** This work will be paid for at the Contract unit price per cubic foot of deck concrete repaired under "Variable Quantity Partial Depth Patch," complete and accepted in place, which price shall include removal of deteriorated concrete, surface preparation of patch areas, concrete replacement, the furnishing and installation of reinforcing bar wire ties and vertical supports for inadequately supported existing reinforcing steel, inspection access, all materials, equipment, including the portable compression testing machine required for the testing of the repair material, tools, labor and work incidental thereto.

The Contractor will be paid the guaranteed minimum quantity for this Variable Quantity item unless the final quantity authorized and accepted by the Engineer is greater than the guaranteed minimum estimated quantity or the work is deleted from the contract in its entirety in accordance with Article 1.09.05.

For quantities in excess of the guaranteed minimum quantity but less than the estimated maximum quantity, the Contractor will receive payments for the actual quantities authorized and accepted by the Engineer using the unit price bid.

For quantities exceeding the estimated maximum quantity, the Contractor shall request approval from the Engineer prior to proceeding with the additional work. Payment for quantities authorized by the Engineer in excess of the estimated maximum quantity will be paid in accordance with the special provision for Section 1.04.02 and 1.04.03 of the Standard Specifications Form 817 found in this Contract.

Replacement of deteriorated rebar, if required, will be paid for under the item "Variable Quantity Deformed Steel Bars"

Epoxy resin coating of exposed rebar at the underside of the deck, if required, will be paid for under the item "Clean and Coat Exposed Reinforcing Steel."

Pay Item	Pay Unit
Variable Quantity Partial Depth Patch	c.f.

**ITEM #0602007A – VARIABLE QUANTITY DEFORMED STEEL BARS**

**6.02.01 - Description:**

*After the first paragraph add the following:*

This item is a Variable Quantity item for work performed in conjunction with the item “Variable Quantity Partial Depth Patch” and for work performed under the item “Variable Quantity Full Depth Patch (High Early Strength Concrete)” and shall include all the work specified.

**6.02.05 - Basis of Payment:**

*Replace the entire Article with the following:*

This work will be paid for at the Contract unit price per pound for “Variable Quantity Deformed Steel Bars” complete in place including furnishing, fabricating and placing reinforcing steel, welding splices and all materials, equipment, tools, providing access, labor and work incidental thereto.

The Contractor will be paid the guaranteed minimum quantity for this Variable Quantity item unless the final quantity authorized and accepted by the Engineer is greater than the guaranteed minimum estimated quantity or the work is deleted from the contract in its entirety in accordance with Article 1.09.05.

For quantities in excess of the guaranteed minimum quantity but less than the estimated maximum quantity, the Contractor will receive payments for the actual quantities authorized and accepted by the Engineer using the unit price bid.

For quantities exceeding the estimated maximum quantity, the Contractor shall request approval from the Engineer prior to proceeding with the additional work. Payment for quantities authorized by the Engineer in excess of the estimated maximum quantity will be paid in accordance with the special provision for Section 1.04.02 and 1.04.03 of the Standard Specifications Form 817 found in this Contract.

Pay Item	Pay Unit
Variable Quantity Deformed Steel Bars	lb.

## **ITEM #0602910A – DRILLING HOLES AND GROUTING DOWELS**

**Description:** Work under this item shall consist of drilling holes in concrete and grouting dowels or anchor rods at the locations shown on the plans, in accordance with the plans, the manufacturer's recommendations, and as directed by the Engineer.

**Materials:** The chemical anchoring material shall conform to Article M.03.07. The adhesive bonding material shall be a resin compound specially formulated to anchor steel bars in holes drilled into concrete for the purpose of resisting tension pull-out. The adhesive bonding materials shall be selected from the Connecticut Department of Transportation's Qualified Product List.

A Materials Certificate shall be required for the adhesive bonding material in accordance with Article 1.06.07, certifying the conformance of this material to the requirements stated herein.

**Construction Methods:** The Contractor shall drill holes into the concrete to the depth and at the locations shown on the plans.

The Contractor shall submit the following to the Engineer for approval: type of drill, diameter of bit, method of cleaning holes and method of placement of the adhesive bonding material. Specifications and recommendations for the aforementioned may be obtained from the manufacturer of the adhesive bonding material. The mass of the drill shall not exceed 20 lbs.

The reinforcing dowels shall be able to develop a pull-out resistance of 90 percent of their nominal yield strength when bonded at the embedment depths provided.

The Contractor shall provide the minimum cover for the dowels as shown on the plans.

If the existing reinforcing steel is encountered during drilling, the holes may be relocated only if approved by the Engineer.

Drilling methods shall not cause spalling, cracking, or other damage to the concrete. Those areas damaged by the Contractor shall be repaired by him in a manner suitable to the Engineer and at no expense to the State.

The Contractor shall take necessary precautions to prevent any materials from falling onto the train tracks below.

**Method of Measurement:** This work will be measured for payment by the actual number of dowels or anchor rods grouted into drilled holes, each completed and accepted.

**Basis of Payment:** This work will be paid for at the contract unit price each for "Drilling Holes and Grouting Dowels", which price shall include drilling and preparing holes, and applying adhesive bonding material in the hole. It shall also include all material, except dowels, and all



equipment, tools and labor incidental thereto.

Pay Item

Drilling Holes and Grouting Dowels

Pay Unit

ea.

## **ITEM #0602980A – CLEAN AND COAT EXPOSED REINFORCING STEEL**

**Description:** Work under this item shall consist of the removal of loose or delaminated concrete from the underside of existing bridge decks or stay-in-place forms by mechanical methods and the cleaning and coating of exposed reinforcing steel with epoxy resin, as directed by the Engineer.

### **Materials:**

1. **Epoxy Resin:** The epoxy resin shall be a 2 component, moisture tolerant system with a minimum solids content of 65%, which meets the following requirements:
  - a) **Physical Requirements of (Mixed) Epoxy Resin System:** A mixture of both components in the proportions recommended by the manufacturer shall have the following properties and meet the following test requirements:
    - Viscosity – approximately 2000 centipoises
    - Pot life – approximately 30 minutes
    - Modulus of Elasticity – 190 ksi (ASTM D638)
    - Resistance to Abrasion – 0.03 gm loss after 1000 cycles (Taber Abrader)
    - Resistance to Cracking – No splitting or loss of bond of a 2.5 mil thickness with 1/8 in mandrel (ASTM D522)
  - b) **Packaging and Marking:** The 2 components of the epoxy resin system furnished under these specifications shall be supplied in separate containers, which are non-reactive with the materials contained therein. The size of the container shall be such that the recommended proportions of the final mixture can be obtained by combining 1 container of 1 component with 1 or more whole containers of the other component.
    - Containers shall be identified as base polymer and reacting system, and shall show the mixing directions and usable temperature range as defined by these specifications. Each container shall be marked with the name of the manufacturer, the lot or batch number, the date of packaging, pigmentation if any, and the quantity contained therein in pounds and gallons.
    - Printed instructions from the manufacturer for mixing and applying the material shall be included.
    - Potential hazards shall be so stated on the package in accordance with the Federal Hazardous Products Labeling Act.
2. **Sampling:** A representative sample of each component sufficient for the test specified shall be taken by a Department representative either from a well-blended bulk lot prior to packaging or by withdrawing 3 fluid ounce samples from no less than 5% by random selection of the containers comprising the lot or shipment. Unless the samples of the same component taken from containers show evidence of variability, they may be blended into a single composite sample to represent that component. The entire lot of both components may be rejected if samples submitted for testing fail to meet any requirements of this specification.
3. **Control of Materials:** A Materials Certificate will be required in accordance with Article 1.06.07, certifying the conformance of the epoxy resin to the requirements set forth in this specification.

**Construction Methods:**

1. Inspection of the Deck Underside: Before any existing concrete is removed from the underside of the deck, the Contractor will provide the Engineer clear access to the underside of the deck. During this time, the Engineer will perform an inspection of the deck and designate areas where concrete removal is required. The inspection will utilize visual assessment as well as sounding for delamination (hammer tapping).  
The Contractor must inform the Engineer, in writing, of the date that the bridge deck will be available for inspection operations and the method which will be used for access. Notification shall be given to the Engineer at least 7 days prior to the date so that the Engineer can plan accordingly and verify that the proposed method of access is acceptable.  
The Contractor will not perform any work to the deck, until all necessary inspection operations have been performed, unless given permission in writing by the Engineer. The Contractor shall include the time required for inspection in its overall construction schedule and shall include all costs associated with providing access for the Engineer in the bid unit price.
2. Removal of Deteriorated Concrete: All deteriorated concrete designated for removal under this item, shall be removed within the limits shown on the plans and where ordered by the Engineer. The lateral limits of each area of concrete to be removed will be delineated by the Engineer and suitably marked. The Engineer will be sole determiner of what constitutes deteriorated concrete, using sounding methods or other evaluation measures at his discretion.  
Hand tools shall be used first to remove loose and hollow sounding concrete. If the concrete cannot be removed with hand tools, the Engineer may authorize the use of pneumatic hammers. The weight of pneumatic hammers, when used shall not exceed 15 pounds. The Contractor shall provide structurally adequate shields approved by the Engineer for protection of waterways, railways, roadways, sidewalks, parking lots or any other areas accessible to the public, which are in the vicinity of the removal operations.
3. Cleaning Exposed Reinforcing Steel: All exposed reinforcing steel on the underside of the deck shall be cleaned and coated, regardless of whether the Contractor exposed it or it was already exposed at the beginning of the Project. The exposed reinforcing steel shall be cleaned of all concrete fragments, loose or powder-like rust, oil, dust, dirt, loose particles, and other bond inhibiting matter. Cleaning methods shall utilize wire brushing at a minimum, but may require more aggressive methods as recommended by the coating manufacturer or as directed by the Engineer. Cleaning shall be done just prior to coating and shall finish with the cleaned surfaces being wiped down to remove the remaining dust.
4. Coating Exposed Reinforcing Steel: The epoxy resin shall be mixed and applied in accordance with the Manufacturer's instructions. Only the reinforcing steel shall be coated. The surrounding concrete shall not be coated. Care shall be taken to coat all exposed portions of each bar's perimeter and all exposed surfaces where bars overlap or are in contact with each other.

**Method of Measurement:** This work will be measured for payment by the actual number of linear feet of reinforcing steel cleaned and coated with epoxy resin material and approved by the Engineer. The length of coated reinforcing steel shall be measured along the exposed face of the bar. Where bars are adjacent to each other, the length of each bar shall be measured. No deduction in length shall be made where bars overlap.

**Basis of Payment:** This work will be paid for at the Contract unit price per linear foot for "Clean and Coat Exposed Reinforcing Steel," complete and accepted, which price shall include all materials, equipment, tools and labor incidental thereto.

Pay Item	Pay Unit
Clean and Coat Exposed Reinforcing Steel	l.f.

**ITEM #0603050A – REPAIR DEFECTIVE WELDS**

**Description:** Work under this item shall consist of removing and replacing defective welds at the locations indicated on the plans or as directed by the Engineer. This work shall also include the placement of new welds where existing welds are missing.

**Construction Methods:** Before the Contractor is permitted to repair defective welds the Engineer will conduct a survey of the locations indicated on the plans to determine the exact locations and lengths of defective or missing welds.

For locations outside of the limits of beam end painting, the existing paint shall be removed and the new paint shall be applied in accordance with the item “Localized Paint Removal and Field Painting of Existing Steel”. For locations within the limits of beam end painting, the existing paint shall be removed and the new paint shall be applied in accordance with the item “Localized Paint Removal and Field Painting of Existing Steel”.

Welding details, procedures and testing methods shall conform to the latest ANSI/AASHTO/AWS D1.5: Bridge Welding Code, unless otherwise noted.

The defective welds shall be removed at least 2” beyond the end of any crack as designated by the Engineer. The Contractor shall remove the welds by grinding or “arc” gouging without damaging the base metal that is to remain. A minimum of 1/8” of weld metal shall be left in place if arc gouging is the selected removal method and the remaining weld metal shall be removed by grinding. Welders who perform arc gouging shall be SMAW certified. Fire resistant tarps shall be used as required to protect property below.

The Contractor shall then proceed with the re-welding of the arc gouged/ground areas in accordance with the plans. The Contractor is responsible for the stability of the structure and shall take the necessary precautions to ensure the structure remains stable during and after the arc gouging, grinding and welding process.

At locations where there is no existing weld, a new weld will be installed as shown on the plans or as directed by the Engineer.

After completion of the welding, the Contractor shall notify the Engineer that the welds are ready to be tested. The Contractor shall engage the services of qualified personnel to perform magnetic particle testing to verify that all cracked welds have been removed and the new welds are sound and free from defects. A report of the testing results shall be submitted to the Engineer for review. Any new welds found to be defective shall be removed and re-welded at the Contractor’s expense.

The Contractor shall take measures to keep the areas under the bridge clean and free of debris, and to protect pedestrians and traffic from the work operations. The Contractor is responsible for any damage caused to any part of the structure, utilities, pavement below, or

vehicular traffic as a result of the work required by the special provision. The Contractor shall repair and/or replace any such damage to the satisfaction of the Engineer at no cost to the State.

**Method of Measurement:** This work will be measured for payment by the number of linear feet, measured along the toe of the weld, of new weld installed and tested for the purpose of repairing defective welds or installing new welds where they are missing. New welds judged defective by the Engineer, and which require re-welding by the Contractor, will not be measured for payment.

**Basis of Payment:** This work will be paid for at the contract unit price per linear foot for "Repair Defective Welds", complete in place, which includes providing access for the initial inspection, access as required for undertaking the work and allowing inspection of the ongoing work by the Engineer's representatives, testing of the completed welds, furnishing proper lighting, fire resistant tarps, and all other materials, equipment, tools and labor incidental thereto.

The cleaning and application of paint of all areas of weld repairs outside of limits of beam end painting shall be paid for under the item "Localized Paint Removal and Field Painting of Existing Steel". The cleaning and application of paint of all areas of weld repairs within limits of beam end painting shall be paid for under the item "Abrasive Blast Cleaning and Field Painting of Beam Ends (Site No.1)".

Pay Item

Repair Defective Welds

Pay Unit

l.f.

## **ITEM #0603222A – DISPOSAL OF LEAD DEBRIS FROM ABRASIVE BLAST CLEANING**

### **Description:**

Work under this item shall include the handling, loading, packing, storage, transportation and final off-site disposal of hazardous lead debris which has been generated in conjunction with work conducted under Item 0020905A – Lead Compliance for Abrasive Blast Cleaning and Miscellaneous Tasks.

The Engineer previously analyzed a representative sample of the lead debris prior to generation and found leachable lead above RCRA-hazardous levels. A summation of the analytical results is included here:

<b><u>Site No.</u></b>	<b><u>TCLP Results</u></b>
<b>Bridge No. 00032 Paint waste</b>	<b>100 mg/L (structural steel/metal bridge components) 250 mg/L (railings/railing supports)</b>

The Contractor shall comply with the latest requirements of the USEPA RCRA Hazardous Waste Regulations 40 CFR 260-274 and the DEEP Hazardous Waste Management Standards 22a-449(c).

**Hazardous lead debris shall be transported from the Project by a licensed hazardous waste transporter approved by the Department and disposed of at an EPA-permitted and Department-approved hazardous waste landfill within 90 days from the date of generation.**

The Contractor must use one or more of the following Department-approved disposal facilities for the disposal of hazardous waste:

Clean Earth of North Jersey, Inc., (CENJ) 115 Jacobus Avenue, South Kearny, NJ 07105 Phone: (973) 344-4004; Fax: (973) 344-8652	Clean Harbors Environmental Services, Inc. 2247 South Highway 71, Kimball, NE 69145 Phone: (308) 235-8212; Fax: (308) 235-4307
Clean Harbors of Braintree, Inc. 1 Hill Avenue, Braintree, MA 02184 Phone: (781) 380-7134; Fax: (781) 380-7193	Clean Harbors - Spring Grove Facility 4879 Spring Grove Ave., Cincinnati, OH 45232 Phone: (513) 681-6242; Fax: (513) 681-0869
Triumvirate (EnviroSafe Corporation Northeast) (Jones Environmental Services (NE), Inc.) 263 Howard Street, Lowell, MA 01852	Environmental Quality US Ecology Detroit, Inc. 1923 Frederick Street, Detroit, MI 48211 Phone: (800) 495-6059; Fax: (313) 923-3375

Stericycle (Republic Environmental Systems) 2869 Sandstone Drive, Hatfield, PA 19440 Phone: (215) 822-8995; Fax: (215) 997-1293	Stericycle (Northland Environmental, Inc.) (PSC Environmental Systems) 275 Allens Avenue, Providence, RI 02905 Phone: (401) 781-6340; Fax: (401) 781-9710
Environmental Quality Company: Wayne Disposal Facility 49350 North I-94 Service Drive Belleville, MI 48111 Phone: (800) 592-5489; Fax: (800) 592-5329	ACV Enviro (Cycle Chem) 217 South First Street, Elizabeth, NJ 07206 Phone: (908) 354-0210; Fax (908) 355-0562
Envirite of PA (US Ecology) 730 Vogelsong Road, York, PA 17404 Phone: (717) 846-1900; Fax: (717) 854-6757	Stablex, Canada, Inc. 760 Industrial Blvd. Blainville, Quebec J7C3V4 Phone: (451) 430-9230; Fax: (451) 430-4642

### Construction Methods:

#### A. Submittals

The Contractor shall submit in writing, (1) a letter listing the names of the hazardous waste disposal facilities (from the above list) that the Contractor will use to receive hazardous material from this Project, and (2) a copy of each facility's acceptance criteria and sampling frequency requirements.

No facility may be substituted for the one(s) designated in the Contractor's submittal without the Engineer's prior approval. If the material cannot be accepted by any of the Contractor's designated facilities, the Department will supply the Contractor with the name(s) of other acceptable facilities.

#### B. EPA ID Number:

**Prior to the generation of any hazardous waste on a contiguous per site basis**, the Contractor shall notify the Engineer of its selected hazardous waste transporter and disposal facility. The Contractor must submit to the Engineer (1) the transporter's current US DOT Certificate of Registration and (2) the transporter's current Hazardous Waste Transporter Permits for the State of Connecticut, the hazardous waste destination state and any other applicable states. The Engineer will then obtain on a contiguous per site basis a temporary EPA Generators ID number for the site that he will forward to the Contractor. Temporary EPA ID numbers are good for six months from the date they are issued and can be extended once, for a maximum of six months and can't be used for longer than one year. The Contractor will be responsible for notifying the Engineer when an extension is needed. Any changes in transporter or facility shall be immediately forwarded to the Engineer for review.

#### C. General:

Handling, storage, transportation and disposal of hazardous waste materials generated as a result of execution of this project shall comply with all Federal, State and Local regulations including



the USEPA RCRA Hazardous Waste Regulations (40 CFR Parts 260-271), the CTDEEP Hazardous Waste Regulations (22a-209 and 22a-449(c)), and the USDOT Hazardous Materials Regulations (49 CFR Part 171-180).

All debris shall be contained and collected daily or more frequently as directed by the Engineer, due to debris buildup. Debris shall be removed by HEPA vacuum collection. Such debris, abrasive blast residue, rust and paint chips shall be stored in leak-proof storage containers in the secured storage site, or as directed by the Engineer. The storage containers and storage locations shall be reviewed by the Engineer and shall be located in areas not subject to ponding.

All storage containers (roll offs or drums) shall have a protective liner and removable lid. These containers shall not have any indentations or damage that would allow seepage of the contained material.

If 55 gallon barrels are used, staging is required: 55 gallon barrels shall be stored together in two rows of five. The Contractor shall maintain a minimum lane clearance of 36 inches between each (barrel lot of ten).

The Contractor shall maintain a secure storage site, which shall be large enough to handle all debris. The Contractor shall store debris only in the secured storage site. All lead debris shall be conveyed to the secured storage site at the conclusion of the work shift. The Contractor shall account for all debris conveyed to the secured storage site and all debris transported from the project for disposal.

The secure storage site shall consist of an 8-ft. high fenced-in area with a padlocked entrance. Storage containers shall not be used on the project until and unless they have been reviewed and approved by the Engineer. Storage containers and sites shall be located so as not to cause any traffic hazard. Container storage sites shall be in areas that are properly drained and runoff water shall not be allowed to pool and shall be out of the 100-year flood plain. The containers shall be placed on pallets or other approved material and not directly on the ground.

Storage containers shall be closed and covered with a waterproof tarpaulin at all times except during placement, sampling and disposal of debris.

The Engineer previously analyzed a representative sample of the lead debris prior to generation and found leachable lead above RCRA-hazardous levels. A copy of the analytical results can be supplied to the Contractor at the time of waste disposal upon request.

Materials other than direct paint related debris which are incidental to the paint removal work activities (tarps, poly, plywood, PPE, gloves, decontamination materials, etc) which may be contaminated with lead, shall be stored separately from the direct paint debris, and shall be sampled by the Engineer for waste disposal characterization testing. Such materials characterized as hazardous shall be handled/disposed of as described herein, while materials characterized as non-hazardous shall be disposed of as non-hazardous, non-RCRA lead waste under Item 0020905A.

Project construction waste materials unrelated to the paint removal operations shall NOT be combined/stored with paint debris waste and/or incidental paint removal materials as they are not lead contaminated and shall NOT be disposed of as hazardous waste. The Engineer's on-site Inspectors shall conduct inspections to verify materials remain segregated.

Hazardous waste materials are to be properly packed and labeled for transport by the Contractor in accordance with EPA, CTDEEP and USDOT regulations. The disposal of debris characterized as hazardous waste shall be completed within 90 calendar days of the date on which it began to be accumulated in the lined containers. Storage of containers shall be in accordance with current DEEP/EPA procedures.

The Contractor shall label containers with a 6-inch square, yellow, weatherproof, Hazardous Waste sticker in accordance with USDOT regulations.

The Contractor shall obtain and complete all paperwork necessary to arrange for material disposal, including disposal facility waste profile sheets. It is solely the Contractor's responsibility to co-ordinate the disposal of hazardous materials with its selected treatment/recycling/disposal facility(s). Upon receipt of the final approval from the facility, the Contractor shall arrange for the loading, transport and treatment/recycling/disposal of the materials in accordance with all Federal and State regulations. **No claim will be considered based on the failure of the Contractor's disposal facility(s) to meet the Contractor's production rate or for the Contractor's failure to select sufficient facilities to meet its production rate.**

The Contractor shall process the hazardous waste such that the material conforms with the requirements of the selected treatment/disposal facility, including but not limited to specified size and dimension. Refusal on the part of the treatment/disposal facility to accept said material solely on the basis of non-conformance of the material to the facility's physical requirements is the responsibility of the Contractor and no claim for extra work shall be accepted for reprocessing of said materials to meet these requirements.

All DOT shipping documents, including the Uniform Hazardous Waste Manifests utilized to accompany the transportation of the hazardous waste material shall be prepared by the Contractor and reviewed/signed by an authorized agent representing ConnDOT, as Generator, for each load of hazardous material that is packed to leave the site. The Contractor shall not sign manifests on behalf of the State as Generator. The Contractor shall forward the appropriate original copies of all manifests to the Engineer the same day the material leaves the Project site.

Materials not related to lead paint removal and/or characterized as non-hazardous waste shall NOT be shipped for hazardous waste disposal in accordance with USEPA RCRA hazardous waste minimization requirements.

A load-specific certificate of disposal, signed by the authorized agent representing the waste disposal facility, shall be obtained by the Contractor and promptly delivered to the Engineer for each load.

#### D. Material Transportation

Materials determined to be hazardous shall be transported in compliance with the applicable federal/state regulations. Transport vehicles shall have a protective liner and removable lid, shall not have any indentations or damage and must be free from leaks, and discharge openings must be securely closed during transportation.

In addition to all pertinent Federal, State and local laws or regulatory agency polices, the Contractor shall adhere to the following precautions during the transport of hazardous materials off-site:

- All vehicles departing the site are to be properly logged to show the vehicle identification, driver's name, time of departure, destination, and approximate volume, and contents of materials carried. Vehicles shall display the proper USDOT placards for the type and quantity of waste;
- No materials shall leave the site unless a disposal facility willing to accept all of the material being transported has agreed to accept the type and quantity of waste;
- Documentation must be maintained indicating that all applicable laws have been satisfied and that the materials have been successfully transported and received at the disposal facility; and,
- The Contractor shall segregate the waste streams (i.e. concrete, wood, etc.) as directed by the receiving disposal facility.

Any spillage of debris during disposal operations during loading, transport and unloading shall be cleaned up in accordance with EPA 40 CFR 265 Subparts C & D, at the Contractors expense.

The Contractor is liable for any fines, costs or remediation costs incurred as a result of their failure to be in compliance with this Item and all Federal, State and Local laws.

#### D. Equipment Decontamination:

All equipment shall be provided to the work site free of gross contamination. The Engineer may prohibit from the site any equipment that in his opinion has not been thoroughly decontaminated prior to arrival. Any decontamination of the Contractor's equipment prior to arrival at the site shall be at the expense of the Contractor. The Contractor is prohibited from decontaminating equipment on the Project that has not been thoroughly decontaminated prior to arrival.

The Contractor shall furnish labor, materials, tools and equipment for decontamination of all equipment and supplies that are used to handle Hazardous Materials. Decontamination shall be conducted at an area designated by the Engineer and shall be required prior to equipment and supplies leaving the Project, between stages of the work.

The Contractor shall use dry decontamination procedures. Residuals from dry decontamination activities shall be collected and managed as Hazardous Materials. If the results from dry methods are unsatisfactory to the Engineer, the Contractor shall modify decontamination procedures as required.

The Contractor shall be responsible for the collection and treatment/recycling/disposal of any liquid wastes that may be generated by its decontamination activities in accordance with applicable regulations.

**E. Project Closeout Documents:**

The Contractor shall provide the Engineer, within 30 days of completion of the work, a compliance package; which shall include, but not be limited to, the following:

1. Copies of completed Hazardous Waste Manifests (signed by authorized disposal facility representative)
2. Completed Waste Shipment Records/Bills of Lading (signed by authorized disposal facility representative)
3. Completed Weigh Bills (indicating each loads net weight).

**Method of Measurement:**

The work of “DISPOSAL OF LEAD DEBRIS FROM ABRASIVE BLAST CLEANING” shall be measured for payment as the actual net weight in tons delivered to the treatment/disposal facility. Such determinations shall be made by measuring each hauling vehicle on the permanent scales at the treatment/disposal facility. Total weight shall be the summation of weigh bills issued by the facility specific to this project and waste stream.

The disposal of any lead painted debris, originally anticipated to be hazardous, but determined by characterization sampling not to contain hazardous concentrations of lead will not be measured for payment under this Item. Disposal of these materials will be handled in accordance with the provisions of Item 0020905A.

The collection and treatment/disposal of materials and liquids generated during equipment decontamination activities and cleaning/disposal of personal protective equipment (PPE) shall be considered incidental to work under this Item and will not be measured for separate payment. Materials incidental to the construction, which become contaminated due to the lead debris removal, such as but not limited to, gloves, coveralls, tarps and filters shall be disposed of in accordance with this specification. These incidental materials shall be kept separate from the debris. These materials will not be measured for payment, but will be included in the general cost of the work.

**Basis of Payment:**

This work shall be paid for at the contract unit price per ton, which shall include the processing, loading, storage (including containers) and transportation of said materials from the temporary storage area to the final to the treatment/disposal facility; the treatment/disposal or recycling of

said materials; the preparation of all related paperwork including manifests; fees; and all equipment, materials, tools, labor and work incidental to loading, transporting, treating/recycling and disposal of materials.

No separate payment shall be made under this Item for the on-site processing, transportation and treatment/disposal of materials not found to be hazardous based upon characterization sampling results.

No separate payment shall be made for the disposal of wastes generated in conjunction with equipment decontamination or the disposal of personal protective equipment (PPE). The cost of such disposal shall be considered incidental to the work under this Item.

Final payment will not be approved until completed copies of all Manifest(s) and Bills of Lading signed by an authorized disposal facility representative and all associated weight bills indicating each loads net weight have been provided to the Engineer. Once completed and facility-signed copies of all Manifest(s), Bills of Lading and associated weigh bills have been received in their entirety, the Engineer will review and approve the release of final payment to the Contractor.

<u>Pay Item</u>	<u>Pay Unit</u>
Disposal of Lead Debris from Abrasive Blast Cleaning	Ton

## **ITEM #0603425A – BRIDGE ACCESS LADDERS, PLATFORMS AND DOORS (SITE NO. 1)**

### **Description:**

This item shall include designing, fabricating and erecting a system which will provide permanent inspection access for the Bridge No. 00032 at the locations shown on the plans. The inspection access system shall be located at each bridge pylon where indicated on the drawings and shall consist fiberglass reinforced plastic (FRP) ladders, cages, platforms, chain link fencing and relocation of access doors. A light duty system intended to provide inspection access to the structure above the Metro-North railroad tracks.

This item shall also include removal of existing concrete, reinforcing steel in the pylon, seal welding the existing door on road side and installing a steel plate to face of pylon at existing access door.

The system shall be designed by the Contractor, but must meet all conditions of this specification and other contract documents and be approved by the Engineer.

### **Materials:**

Structural Steel for Miscellaneous Connections: Structural steel shall be fabricated from new ASTM A709, Grade 50 Steel.

All structural steel (plates and shapes) shall be hot dipped galvanized in accordance with ASTM A123 after fabrication.

All structural fasteners shall be 7/8" diameter F3125 A325 High Strength Bolts unless otherwise noted on the contract plans. Fasteners, nuts, and washers shall be mechanically galvanized in accordance with ASTM A695 Class 50.

Touch-up for galvanizing shall be Zinc Rich paint conforming to the requirements of Federal Specification TT-P-6416 or Military Specification MIL-P-21035.

Fiberglass Reinforced Plastic (FRP): Fiberglass Reinforced Plastic (FRP) used for the system shall be manufactured using a pultruded process utilizing either an isophthalic polyester or a vinyl ester resin with flame retardant and ultra-violet (UV) inhibitor additives.

Platforms shall consist of interlocking planks and have epoxy non-skid surface and shall have protective railings.

Ladders shall have retractable protective cages which extend to the platform level.

Color of the FRP should be gray.

FRP members including structural shapes and decking shall be supplied by one company.

**Control of Materials:** The Contractor shall furnish Materials Certificates for the Fiberglass Reinforced Plastic, in conformance with the requirements set forth in Article 1.06.07.

**Chain Link Fencing:** Chain Link fencing shall consist of PVC coated steel fabric and PVC coated galvanized steel post and fittings in conformance with Section M.10.

**Hollow Metal Doors and Accessories:** Hollow metal doors, frames and accessories shall be heavy duty commercial grade suited for exterior conditions and shall conform to the Hollow Metal Manufacturers Association (HMMA) 861 standards as approved by the Engineer.

### **Construction Methods:**

**Field Measurements:** Prior to beginning work and fabrication of any materials, the Contractor shall be responsible for taking all field measurements necessary to assure the proper fit of the finished system. It shall be the Contractor's responsibility to ensure that shop drawings prepared by separate subcontractors accurately coordinate the components required for construction of the intended access system and other incidental items. The survey information is to be included on the shop drawings.

**Design Criteria:** The design of the system shall be in accordance with the requirements of OSHA Construction Standards & Regulations, 29 CFR 1926 and applicable requirements of the Department.

**Working Drawings Submittal:** Working drawings and design calculations for the complete system shall be submitted in accordance with the requirements of 1.05.02-2. The working drawings and design calculations shall be prepared, sealed, and signed by a Professional Engineer, licensed in the state of Connecticut. The furnishing of such plans shall not serve to relieve the Contractor of any part of the responsibility for the safety of the work or for the successful completion of the Project.

These drawings shall include field measurements and complete details of the methods, materials and equipment he proposes to use. Fabrication shall not be started until approval from the Engineer has been obtained. The FRP members shall be set accurately in location, with edges and surfaces level, plumb, true and free of rack measured from established lines and levels. If required all field cut edges, holes or abrasions shall be sealed with a catalyst resin compatible with original resin as recommended by the manufacturer.

**FRP Members:** Fabricates and install the FRP platform elements in accordance with the project drawings, specifications, approved shop drawings, and manufacturer's installation standards. Fiberglass components shall be fabricated to be square within manufacturer's tolerances and free from warping and any defect that may affect serviceability and reliability. Tolerances between sections shall provide for not more than 1/8" clearance between adjacent sections.

A technically competent representative shall be present during the installation of the platform to give such aid and instruction as required to obtain satisfactory results.

Steel Elements: Fabricate and install structural steel components in accordance with the State of Connecticut Department of Transportation “Standard Specifications for Roads, Bridges and Incidental Construction” Form 817, Section 6.03.

Chain Link Fencing: Install chain link fencing in accordance with the approved details and in accordance with the applicable requirements of Section 9.13.

Hollow Metal Access Doors: Remove concrete in existing pylon walls for installation of new hollow metal access doors. Removal shall be done by saw cutting to the neat dimensions required for the door frame.

Fabricate and install Hollow Metal Doors in accordance with HMMA 840 and the approved submittals.

Install steel plates to cover and seal the existing access doors

**Method of Measurement:**

The work covered herein shall not be measured, but is included for payment as follows.

**Basis of Payment:**

The work to design, fabricate and erect the inspection access system shall be paid for at the contract Lump Sum price for “Bridge Access Ladders, Platforms & Doors (Site No. 1). The unit price shall include the cost of all design, labor, material, hardware, equipment, and all incidentals necessary to properly construct the inspection system as noted herein and shown on the contract plans.

Pay Item	Pay Unit
Bridge Access ladders, Platforms & Doors (Site No. 1)	l.s.



**ITEM #0603479A – ABRASIVE BLAST CLEANING AND FIELD PAINTING OF BEAM ENDS (SITE NO. 1)**

**Description:** Work under this item shall consist of surface preparation and field painting of steel components with a **2-coat system** as shown on the plans, as directed by the Engineer and in accordance with these specifications. Work under this item shall include Abrasive blast cleaning and field painting of exterior of Through girders, expansion side of floor beam FB719, beam ends of floor beams on Span 7 to the limits shown on plans.

**Components to be painted include, but are not limited to, the following: ends of beams and girders, diaphragms and cross frames, steel fixed bearings, steel components of expansion bearings, scuppers, drainage pipes and troughs, state-owned utility conduits, structural steel utility supports, all new structural steel installed for repair purposes, and all other metal components that are an integral part of the bridge system.**

Privately-owned utilities, bridge rails, stay-in-place forms, fences, elastomeric bearing pads and bronze components shall be protected from damage by surface preparation and painting operations and are not to be painted. Any damage resulting from surface preparations, containment and/or overspray from paint operations shall be repaired by the Contractor at no cost to the State.

The amount of steel to be painted under this special provision varies by bridge Site, and is to be determined by the Contractor based on the information contained in the plans. Bidders shall examine the structures in this Contract and shall make their own determinations as to the work involved and conditions to be encountered.

Lead paint is presumed to be present at all bridge Sites and in all locations.

**Submittals:** A minimum of 20 calendar days before starting any surface preparation and coating application work, the painting contractor shall submit the following to the Engineer for acceptance:

1. A copy of the firm's written Quality Control Program used to control the quality of surface preparation and coating application including, but not limited to, ambient conditions, surface cleanliness and profile, coating mixing, dry film thickness, and final film continuity.
2. A copy of the firm's written surface preparation and application procedures detailing the Materials and Construction Methods for both accessible and inaccessible areas. All areas are deemed accessible, except those areas specifically designated as inaccessible. The Engineer will be the sole judge in determining the exact locations of said inaccessible areas. Inaccessible areas may include: Between back to back angles, edges of top flanges of steel members in contact with concrete, and areas of visible non-removable impacted rust. Such locations designated as inaccessible shall be coated with special materials, such as penetrating sealer or equivalent, as recommended by the Manufacturer of the selected paint system (see Materials section below for paint systems). This written program must contain a description of all the equipment that will be used for removal of laminar and stratified rust,

for surface preparation, including the remediation of soluble salts, and for paint mixing and application, including stripe coating. Coating repair procedures shall be included for both accessible and inaccessible areas.

3. A detailed description of the Contractor’s enforcement procedures and the authority of personnel.
4. If the application of heat is proposed for coating application purposes, provide information on the heat containment and procedures that will be used, with data sheets for the equipment. Note: If heat is used for coating operations, the heat and containment must be maintained to provide the required temperatures for the duration of the cure period.
5. Containment plans (paint removal/collection of debris, surface preparation, coating applications, coating applications with heat, etc.).
6. Proof of SSPC-QP 1 qualifications, CAS-certification(s) and QP 2 qualifications, as applicable.
7. Coating product information, including coating manufacturer, product name, application instructions, technical data, MSDS and color chips.
8. Abrasive product information, including abrasive manufacturer, product name, technical data, and MSDS.

The Contractor shall not begin any paint removal work until the Engineer has accepted the submittals. The Contractor shall not construe Engineer acceptance of the submittals to imply approval of any particular method or sequence for conducting the work, or for addressing health and safety concerns. Acceptance of the programs does not relieve the Contractor from the responsibility to conduct the work in strict accordance with the requirements of Federal, State, or local regulations, this specification, or to adequately protect the health and safety of all workers involved in the Project and any members of the public who may be affected by the Project. The Contractor remains solely responsible for the adequacy and completeness of the programs and work practices, and adherence to them.

**Materials:** The materials for the coating system for this work shall conform to the requirements of Section M.07.02 amended as follows:

The coating system shall be one of the following **2-coat systems**:

<p>Carbomastic 15 Carbothane 133 LV, manufactured by:</p>	<p>Carboline 2150 Schuetz Road St. Louis, MO 63146 (800) 848-4645</p>
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<p>Epoxy Mastic Aluminum II HS Poly 250, manufactured by:</p>	<p>Sherwin Williams 425 Benton Street Stratford, CT 06615 (203) 377-1711 (800) 474-3794</p>
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Carbomastic 90  
Carbothane 134 HS, manufactured by: Carboline  
2150 Schuetz Road  
St. Louis, MO 63146  
(800) 848-4645

All materials for the complete coating system shall be furnished by the same coating material manufacturer with no subcontracted manufacturing allowed. Intermixing of materials within and between coating systems will not be permitted. Thinning of paint shall conform to the manufacturer's written recommendations. All components of the coating system and the mixed paint shall comply with the Volatile Organic Compounds (VOC) Content Limits and Emission Standards stated in the Connecticut Department of Energy and Environmental Protection's Administration Regulation for the Abatement of Air Pollution, Sections 22a-174-41 through 41a and 22a-174-20(s), respectively.

Note: If any of the above and/or following stipulated Contract specifications differ from those of the Manufacturer's recommended procedures or ranges, the more restrictive of the requirements shall be adhered to unless directed by the Engineer in writing.

The abrasive media for blast cleaning shall be recyclable steel grit.

### **Construction Methods:**

Contractor - Subcontractor Qualifications: Contractors and subcontractors doing this work are required to be certified by the SSPC Painting Contractor Certification Program (PCCP) to QP 1 entitled "Standard Procedure for Evaluating Qualifications of Painting Contractors ("Field Application to Complex Structures"). When the work involves the disturbance of lead-containing paint, the Contractor and subcontractor are also required to be certified to SSPC-QP 2 "Standard Procedure for Evaluating the Qualifications of Painting Contractors to Remove Hazardous Paint."

Contractors and subcontractors are required to have at least one (1) **Coating Application Specialist (CAS) (SSPC ACS/NACE No. 13)**-certified (Level II-Interim Status-Minimal) craft-worker. CAS-certified (Level II-Interim Status-Minimal) craft-worker(s) are required for all crews/craft-workers up to four (4) crew members. For each crew larger than four (4), an additional CAS-certified (Level II-Interim Status-Minimal) craft-worker shall be present on each painting/blasting crew during blast cleaning and spray application (Atmospheric and Immersion Service) operations. A crew-member is a person who is on the job performing hand-held nozzle blast cleaning and/or spray application of protective coatings on a steel structure. The certification(s) must be kept current for the duration of the Project work. If a Contractor's, subcontractor's or any craft-worker's certification expires, the firm will not be allowed to do any work on this item until the certification is reissued.

Requests for extension of time for any delay to the completion of the Project due to an inactive certification will not be considered and liquidated damages will apply. In addition, if any recoat times are exceeded, the affected areas shall be abrasive blast cleaned to SSPC-SP 6 and coatings reapplied in accordance with these specifications at no additional cost to the State. At the option of the Engineer, if such a delay will adversely impact the successful and timely completion of the Project, the Department may require the Contractor to engage another SSPC certified contractor to do the painting work at the prime contractor's expense.

Quality Control Inspections: The Contractor shall perform first line, in process Quality Control (QC) inspections. The Contractor shall implement a Quality Control Program accepted by the Engineer, including written daily reports, that ensures that the work accomplished complies with these specifications. Copies of these reports shall be provided daily to the Engineer. Contractor QC inspections shall include, but not be limited to the following:

- Suitability of protective coverings and containments
- Ambient conditions
- Surface preparation (solvent cleaning, hand/power tool or abrasive blast cleaning, etc.)
- Coating application (mixing, thinning, and wet/dry film thickness)
- Recoat times and cleanliness between coats
- Coating continuity (freedom from runs, sags, overspray, dryspray, pinholes, shadow-through, skips, misses, etc.)
- Final film acceptance

The personnel managing and performing the quality control program shall be NACE Certified Coating Inspector(s) (successfully completed Sessions I, II, III and Peer Review) or must be SSPC certified BCI level 2. The personnel performing the quality control tests shall be trained in the use of the quality control instruments. Documentation of training shall be provided. These personnel shall not perform surface preparation and painting.

Test Equipment and Materials: The Contractor shall furnish the following new test equipment and materials for use by the QC Inspector: Two PTC Surface Temperature Thermometers

1. Psychron 566 Psychrometer (Battery Operated) with two sets of batteries or a Bacharach Sling Psychrometer
2. U.S. Weather Bureau Psychrometric Tables
3. Hypodermic Needle Pressure Gage for nozzle pressure tests.
4. SSPC Visual Standards VIS 1, VIS 3, and/or VIS 4, as applicable.
5. Testex Spring Micrometer
6. Testex Press-O-Film Replica Tape, one roll (100 pieces) each of coarse and extra-coarse per bridge span, or as specified by the Engineer.
7. Wet film thickness gage
8. PosiTest, Mikrotest or Elcometer Dry Film Thickness Gauge (FM)
9. SSPC Type 2 Dry Film Thickness Gauge per PA2
10. NIST (NBS) Calibration Standards Range: 0 – 39 mils

Quality Assurance Inspections: The Engineer may conduct Quality Assurance (QA) observations of any or all phases of the work. The presence or activity of Engineer inspections in no way

relieves the Contractor of the responsibility to provide all necessary daily Quality Control inspections of its own and to comply with all requirements of this Specification.

The Contractor shall facilitate the Engineer's inspections as required, including allowing ample time for the inspections and providing suitable lighting (50 foot candles minimum at the surface as defined later in this specification). The Contractor shall furnish, erect and move scaffolding or other mechanical equipment to permit inspection and close observation of all surfaces to be cleaned and painted. This equipment shall be provided during all phases of the work. The Contractor shall notify the Engineer in advance of plans to remove staging used in cleaning and painting operations in order to allow for inspection. The QA inspection will be performed with the QA inspector's equipment when verifying the Contractor's test results in the field.

**Safety:** All Contractor activities associated with the coating work described and specified herein shall be conducted according to all applicable Federal (OSHA), State of Connecticut safety regulations and SSPC-PA Guide 3 entitled "A Guide to Safety in Paint Application."

**Ambient Conditions:** Surface preparation and coating application work shall only be done inside a containment enclosure as specified elsewhere in these specifications. Surface preparation or coating work shall be performed inside the containment enclosure meeting the following:

- The relative humidity is at or below 90 percent.
- The substrate is not damp or covered by frost or ice.
- The surface temperature and air temperature are between 50° F and 100° F.
- The surface temperatures of the steel and air are more than 5° F above the dewpoint temperature, as determined by a surface temperature thermometer and electric or sling psychrometer.

If the requirements of the coating manufacturer differ from the ranges provided above, comply with the most restrictive requirements unless directed otherwise by the Engineer in writing.

**Protective Coverings:** The Contractor shall protect property, pedestrians, vehicular, and other traffic upon, underneath, or near the bridge, and all portions of the bridge superstructure and substructure against abrasive blast cleaning damage or disfigurement from splatters, splashes, or spray of paint or paint materials. See the specification for "Class 1 - Containment and Collection of Surface Preparation Debris (Site No. 1)." All coating overspray, drips and spills shall be contained. Maintain the integrity and security of all protective coverings and containment materials throughout the entire Project.

Any paint chips, paint removal media (e.g., abrasives), coating or solvent that has escaped the Contractor's containment enclosure shall be cleaned up immediately. For bridges over water, the Contractor shall have on Site a sufficient quantity of spill containment boom and pads to contain a spill. The length of containment boom on Site shall be at least equal to twice the length of the active work site over the water.

**Observed Steel Defects:** If significant deficiencies, such as cracks or section losses, are found during cleaning or coating operations, the Contractor shall immediately notify the Engineer as to

their extent. Significant deficiencies include the following:

- a) Cracks in any part of the superstructure
- b) Section loss more than 1/8" or section loss equal to or greater than 5 percent of flange thickness in the maximum moment areas (i.e. section loss in the middle one half of a single span structure).
- c) Section loss more than 1/4" or section loss equal to or greater than 25 percent of the flange thickness in other than the maximum moment areas (i.e. section loss up to quarter points of the middle one half of a single span structure).
- d) Section loss more than 1/8" or section loss equal to or greater than 33 percent of web thickness in the maximum shear areas (i.e. section loss within five feet of the bearing center line).

Heating Devices: The Contractor may use heating devices to obtain and maintain a condition within the containment enclosure that is suitable for surface preparation and painting application, up to and including the minimum time to recoat, or minimum time to dry for service or topcoat. Heating devices shall be limited to gas or oil-fired indirect air heaters in which the combustion products are discharged separately from the forced airstream to an area outside the containment enclosure. The heating devices must be configured so as not to form condensation on cold surfaces or cause rust-back and must be automatically controlled. Information describing the proposed heating devices and the proposed heating procedures shall be provided a minimum of 20 days in advance for Engineer acceptance.

Lighting Requirements: A minimum illumination level of 20 foot-candles shall be provided throughout the inside of the containment enclosure during surface preparation and coating application work. A minimum illumination level of 50 foot-candles shall be provided at the location of the specific work task and for inspection. All lighting fixtures and related connectors located inside the containment enclosure must be explosion proof and UL listed.

Material Storage: The Contractor shall provide a suitable facility for the storage of paint that complies with all Federal and State laws and regulations.

This facility shall provide protection from the elements and ensure that the paint is stored at temperatures within the more stringent of (1) the manufacturer's written recommended temperatures, or (2) between 40° F and 100° F. If paint application takes place in conditions that require heating of the containment, then the temperature of the stored paint shall be maintained at a similar temperature. Storage of paint shall be in reasonable proximity to the painting locations. The Engineer shall be provided access to the stored paint for inspection and to witness removal of the materials. The Contractor's facility for the storage of paint shall be subject to the approval of the Engineer.

Equipment: All equipment used in surface preparation and removal of debris, such as hoses, hoppers, recycling and vacuum machines that the Contractor brings to the Site, shall be clean and free of any prior debris.

Spray equipment, brushes and rollers used in application of coatings shall be sized sufficiently

and be in proper working order to accomplish the work according to the manufacturer's written recommendations.

Compressed Air: All compressed air sources shall have oil and moisture separators, attached and functional, and properly designed and sized. The compressed air sources shall deliver air to the blast nozzle, for blowing down the surfaces, or for conventional spray application that is free of oil and moisture and of sufficient pressure to accomplish the associated work efficiently and effectively. The tanks on the air compressor and moisture separator shall be drained at the end of each workday. The compressed air source shall produce a minimum pressure of 90 psi at the nozzle during abrasive blast cleaning.

The Contractor shall verify that the compressed air is free of moisture and oil contamination in accordance with the requirements of ASTM D4285. The tests shall be conducted at least every four hours for each compressor system in operation. Sufficient freedom from oil and moisture is confirmed if soiling or discoloration is not visible on the paper. If air contamination is evidenced, the Contractor shall change filters, clean traps, add moisture separations or filters, or make other adjustments as necessary to achieve clean, dry, air.

Test Sections: Prior to surface preparation, the Contractor shall prepare a test section(s) on each structure to be painted in a location(s) that the Engineer considers to be representative of the existing surface condition and steel type for the structure as a whole. The test section(s) shall be prepared using the same equipment, materials and procedures as the production operations. The Contractor shall prepare the test section(s) to the specified level according to the appropriate SSPC written specifications and visual standards. The written requirements of the specification prevail in the event of a conflict with the SSPC visual standards. Only after a test section area has been approved shall the Contractor proceed with surface preparation operations. The test section(s) shall cover approximately 10 square feet each. Additional compensation will not be allowed the Contractor for preparation of test sections.

For the production cleaning operations, the specifications and written definitions, the test section(s), and the SSPC visual standards shall be used in that order for determining compliance with the Contract requirements.

#### Surface Preparation:

1 – Laminar and Stratified Rust: All laminar and stratified rust or corrosion products that have formed on any area of the existing steel surfaces and accessible rust formed along edges of connected plates or shapes of structural steel shall be removed. The tools used to remove these corrosion products shall be identified in the submittals and accepted by the Engineer. If the surface preparation or removal of rust results in nicks or gouges, the work will be suspended. The Contractor shall demonstrate that the necessary adjustments have been made to prevent a reoccurrence of the damage prior to resuming work.

2 – Commercial Blast Cleaning (SSPC-SP 6): Steel surfaces, including all new steel plates installed for structural repairs, shall be cleaned by the specified methods described in the SSPC

Steel Structures Painting Manual, Volume 2 - Systems and Specifications, latest edition. The structural steel shall be abrasive blast cleaned according to SSPC-SP 6 "Commercial Blast Cleaning." Before and after blast cleaning, all dissolvable foreign matter, such as oil, grease, and dust shall be removed by wiping or scrubbing the surface with rags or brushes wetted with solvent in accordance with the provisions SSPC-SP 1 "Solvent Cleaning." Clean solvent and clean rags or brushes shall be used for the final wiping.

All foreign materials such as dirt, dust, rust scale, sand, bird droppings, and all materials loosened by abrasive blasting operations shall be completely removed by vacuuming before any painting operations are begun.

Following completion of the initial abrasive blast cleaning operations, the Contractor shall proceed with installation of new structural steel plates where required by the plans and as directed by the Engineer. The plates shall be delivered already coated with a zinc primer coat. After the plates have been welded in place and accepted, the new plates shall be coated with the same paint system used for the existing steel.

The cleaned surface shall be accepted by the Engineer before any painting. If the surface is determined to meet the requirements of SSPC-SP 6, painting operations can commence. The base coat shall be applied to the steel before the end of the day that preparation was performed and before the formation of any flash rusting or rerusting of the steel. Flash rusting or rerusting of the surface is unacceptable and requires additional blast cleaning prior to painting.

Failure of the Contractor to prepare and clean the surfaces to be painted according to these specifications shall be cause for rejection by the Engineer. All surfaces that are rejected shall be recleaned to the satisfaction of the Engineer according to these specifications, at no additional cost to the State.

3 – Steel Grit Abrasive Mix: The recyclable steel grit abrasive mix shall be maintained and monitored such that the final surface profile is within the range specified elsewhere in these specifications.

Before each reuse, the recyclable steel grit abrasive shall be cleaned of millscale, rust, paint, and other contaminants by an abrasive reclaimer.

On a weekly basis during blast cleaning operations, the Contractor shall verify that the recycled steel grit abrasives meet the requirements of SSPC-AB 2. If the abrasive fails the testing, all abrasive blast cleaning operations shall be suspended. The abrasive reclaimer shall be repaired and another abrasive sample will be required for testing after grit recovery and reclassification. For test results within the acceptable limits, abrasive blast cleaning may resume. Test results outside of the acceptable limits will require additional equipment repairs or replacement at no cost to the State. If additional repairs were performed, another sample will be required for testing after grit recovery and reclassification. If the test results continue to remain outside of the acceptable limits, the Contractor shall replace the abrasive reclaimer at no cost to the State.



4 - Surface Profile: The specified height of the steel surface profile shall be according to the manufacturer's written instructions and shall be uniform. Verification of the profile height will be done with Testex Replica Tape. A surface profile correction factor will be measured according to SSPC-PA 2, Section 2.2.4 with the dry film thickness gauge.

Painting Operation:

1 - General: All coatings shall be supplied in sealed containers bearing the manufacturer's name, product designation, batch number and mixing/thinning instructions. Leaking containers shall not be used. Storage, opening, mixing, thinning and application of coating materials shall be accomplished in strict accordance with the written requirements and procedures published by the respective coating material manufacturer and supplier. In the event of a conflict, the Contractor shall notify the Engineer in writing, and unless directed otherwise in writing, the requirements of this specification shall prevail. The Contractor shall always have at the Project Site the current copies of all material safety data sheets (MSDS), technical data, recommendations and procedures published by the coating manufacturer for the coating materials.

2 - Paint Mixing and Thinning: Thinning shall be performed only to the extent allowed by the manufacturer's written instructions, and only with the manufacturer's approved thinner. In no case shall thinning be permitted that would cause the coating to exceed the local VOC restrictions. For multiple component paints, only complete kits shall be mixed and used. Partial mixing is not allowed.

The ingredients in the containers of paint shall be thoroughly mixed by mechanical power mixers in the original containers, or as directed by the manufacturer, before use or mixing with other containers of paint. The paint shall be mixed in a manner that will break up all lumps, completely disperse pigment and result in a uniform composition. Paint shall be carefully examined after mixing for uniformity and to verify that no unmixed pigment remains on the bottom of the container. Excessive skinning or partial hardening due to improper or prolonged storage will be cause for rejection of the paint, even though it may have been previously inspected and accepted.

Multiple component coatings shall be discarded after the expiration of the pot life. Single component paint shall not remain in spray pots, painter's buckets or similar containers overnight. It shall be stored in a covered container and remixed before use.

The Engineer reserves the right to sample field paint (individual components and/or the mixed material) and have it analyzed. If the paint does not meet the product requirements due to excessive thinning or because of other field problems, the coating shall be removed from that section of the structure and replaced as directed by the Engineer.

3 - Methods of Application: All applicators of the specified coating material shall show proficiency on a test panel, or a portion of the structure as selected by the Engineer, to the satisfaction of the Engineer before commencing full-scale application.

The preferred method for coating application shall be by airless spray equipment. For striping and for application in areas where complex shapes or tight clearances will not allow spray application, the Contractor shall apply the coating material by appropriately designed and constructed rollers and brushes.

4 – Recoat Times: The recoat time of each coat of paint shall not deviate from the written recommendation of the manufacturer or the times specified in these specifications, complying with the most restrictive requirements unless directed otherwise by the Engineer in writing. If any individual time is exceeded, the affected areas shall be abrasive blast cleaned to SSPC-SP 6 and coatings reapplied in accordance with these specifications at no additional cost to the State.

5 – Film Continuity: All applied coatings shall exhibit no running, streaking, sagging, wrinkling, holidays, pinholes, top coat color or gloss variation, or other film defects. Failure of the Contractor to apply coatings that are free of film defects shall be cause for rejection by the Engineer. All coatings rejected shall be repaired to the satisfaction of the Engineer, at no additional cost to the State. Before doing any coating repair work, the Contractor shall submit to the Engineer for approval the procedures that will be used to repair the coating.

6 - Technical Advisor: It is mandatory that the Contractor obtain the services of a qualified technical advisor employed by the coating manufacturer. This advisor shall be familiar with the technical properties of the coating products and proper application methods. The technical advisor shall assist the Engineer and the Contractor in establishing correct application methods for the complete coating system. He/she shall be present at the work Site before the opening of the material containers and shall remain at the Site until the Engineer is satisfied that the Contractor's personnel have mastered the proper handling, mixing and application of the material. The Engineer may call the technical advisor back to the Site if there are concerns that the Contractor is not handling, mixing or applying the material correctly.

7 - Containment Plan: For each individual Site, the Contractor shall submit a plan of containment to the Engineer for acceptance. The plan shall be submitted twenty days before commencing painting operation. The minimum containment enclosure for the intermediate and top coat shall conform to the requirements of SSPC Guide 6, Class 1A and the following. Components of the containment system must be made from flame retardant materials. Tarpaulin material shall be clean and impermeable to air and water. Joints shall be fully sealed except for entryways. Entryways shall use multiple flap overlapping door tarps to minimize dust escape through the entryway. All mists or dust shall be filtered with collection equipment. For truss bridges a ceiling shall also be included.

8 - Application:

## **2-COAT SYSTEM:**

A - Primer Coat Application: All prepared surfaces shall be cleaned by vacuuming to remove dust, remaining debris, and other surface contaminants before coating. Such surfaces shall then be sprayed, brushed or rolled within the specified abrasive blast cleaning containment

enclosure before the end of the day or before any visible rust-back occurs. If rust-back occurs, affected surfaces shall be recleaned to the satisfaction of the Engineer according to these specifications, at no additional cost to the state. All surfaces shall receive 1 coat of the primer coat. Temperature ranges (both steel and air) shall be the more restrictive of that specified in the Manufacturer's written application instructions or between 50° F. to 100° F., unless directed otherwise by the Engineer in writing. The dry film thickness shall be according to the Manufacturer's written instructions. The primer coat shall be of a contrasting color to the topcoat color. The dry film thickness will be checked for compliance per the guidelines of SSPC-PA 2.

All plate and shape edges, plate seams, back to back angle seams, pitted steel, and other sharp discontinuities shall be hand-stripped with a brush in the longitudinal direction with the primer coat. Bolted connections shall also have all bolt heads and nuts hand-stripped in a circular brush motion with the primer coat material. Stripe coats shall be applied before or after the full primer coat application. The primer coat material used for hand-stripping shall be tinted to distinguish it from material used for the full primer coat application.

**B - Top Coat Application:** After the primer coat has cured per the Manufacturer's written recommendations (not to exceed 10 days), all previously coated surfaces shall receive the top coat. The cured and dry primer coat shall be clean and free of all surface and embedded contamination and dry-spray. If it is not clean and free of all contamination, and dry-spray, the surfaces shall be cleaned by using clean rags or brushes to water wipe, solvent wipe, or detergent wash and rinse. Power washing is not allowed. Temperature ranges (both steel and air) shall be the more restrictive of that specified in the Manufacturer's written application instructions or between 50° F. to 100° F., unless directed otherwise by the Engineer in writing. The dry film thickness shall be according to the Manufacturer's written instructions.

**9 – Painting of New Steel:** All new steel shall be painted with the same coating system selected for use at the beam ends, unless permitted otherwise in writing. After the new steel has been fabricated, the steel shall be painted with the primer coat after preparation of the steel surfaces in accordance with the relevant requirements of this special provision including abrasive blast cleaning. All paint that is damaged by field welding operations or by any other operation shall be removed, the area cleaned to the satisfaction of the Engineer, and the affected areas repainted with the primer coat. The new steel shall then be painted with the rest of the paint system.

**Method of Measurement:** This item, being paid for on a lump sum basis for each bridge Site, will not be measured for payment.

**Basis of Payment:** This work will be paid for at the Contract lump sum price for “Abrasive Blast Cleaning and Field Painting of Beam Ends (Site No. 1),” which price shall include all materials, equipment, abrasive blast cleaning and surface preparation, painting, coating of inaccessible areas, overspray containment enclosure, heating devices, tools, labor, and services of the technical advisor. No direct payment will be made for the cost of storage or hauling the paint and other materials to and from the bridge Site, but the cost thereof shall be included in the lump sum price as noted above.

The containment and collection of surface preparation debris shall be paid for under the item “Class 1 - Containment and Collection of Surface Preparation Debris (Site No. 1).”

Disposal of spent abrasive contaminated by lead shall be paid for under the item, “Disposal of Lead Debris from Abrasive Blast Cleaning.”

Pay Item	Pay Unit
Abrasive Blast Cleaning and Field Painting of Beam Ends (Site No. 1)	l.s.

## **ITEM #0603512A – TEMPORARY DECK PLATE**

**Description:** Work under this item covers the temporary bridging of the roadway or sidewalk to temporarily accommodate vehicular and pedestrian traffic during construction. Steel plates are to be used in areas where portions of the deck is being removed to facilitate rehabilitation or replacement of an existing deck joint while being able to maintain continued movement of traffic. When joint rehabilitation work cannot be completed during off peak hours, steel plates (meeting the requirements below) may be used to temporarily cover the joint.

Any traffic control costs incurred solely for the temporary plate including survey, installation, maintenance, inspection and removal etc. are included under the general cost of this item. If this work is performed in conjunction with other joint repair work, then the cost of traffic control is included under the Item “Maintenance and Protection of Traffic” and will be paid under the applicable items.

### **Materials:**

The steel for plate(s) shall be either ASTM A 36 Grade 36 (Yield Strength of 36,000 psi) or ASTM A 572 Grade 50 (Yield Strength of 50,000 psi).

All plating used shall be without deformations (warping, cracking, etc.) and shall be subject to straightedge testing. Plate removal will be required if plate is permanently deformed. Steel plate deformation may occur during loading, but if a steel plate is deformed without loading to at least 0.5 inch per 10 feet in length the plate shall be removed and replaced.

Attachment hardware for bolting the plate to the concrete deck shall be shall be a carbon steel reusable concrete anchor system that is suitable to be removed and reused.

Any timber blocking (if used) shall be an appropriate hardwood with a high perpendicular to grain compression strength that is suitable for the anticipated loads.

Steel grates may also be used if all the requirements of this specification and the contract plans can be satisfied. Use of steel grates needs to be approved by the Engineer.

Material for temporary transition/wedge pavement leading to the plate shall be 2.1 Hot-mix asphalt (specifically HMA S0.375) conforming to the requirements of the Section 4.06. Material for final course (if reqd.) after removal of the temporary bridging plate shall be in accordance with Section M.04 and as shown on the plans.

### **Construction Methods:**

#### Design:

The contractor shall survey the joint location where the deck plate is to be used and shall develop a cross section of the deck that the temporary deck plate needs to conform to. The survey should

identify cross slope break lines. The survey shall be included as part of the working drawing submission for this item.

The temporary bridging plate system including the plate, blocking, and anchors shall be designed by a Professional Engineer licensed in the State of Connecticut.

The contractor shall submit stamped working drawings and calculations to the Engineer for Review in accordance with the requirements of the standard specifications and meeting all the requirements shown on the contract drawings and specifications herein.

The plate shall be designed for the following loads per AASHTO LRFD for both STRENGTH and SERVICE Limit States.

The minimum width of an individual section of plate transverse to traffic shall be 4 feet.

Live Loads including dynamic allowance: Each transverse plate section and anchorages shall be designed for the following conditions at a minimum and shall consider the effects from the actual wheel placement:

32 kip wheel load over a 4' transverse width of plate.

64 kips axle load over a 6' transverse width of plate.

Braking Forces: The plate and the anchor system shall be designed for the forces resulting from a truck braking on the plate.

Wind: The anchor system shall be designed to resist any uplift force that may occur due to high winds.

Thermal: The plates shall be designed to accommodate the anticipated movement of the bridge during the duration of construction using a slotted hole on the anchor at one end. The minimum design temperature swing shall be 30 degrees.

The plate(s) must extend beyond the edge of the deck to safely and adequately support the traffic loads on it. Plate(s) shall be large enough to allow minimum of 1.5 feet longitudinally and 2' transversely beyond the limits of the deck being demolished at any given stage of construction.

The plate(s) must clear the top of deck/ header by at least ½" so that the plate does not contact the header/top of newly poured deck during vehicular movement on the plate. Plates shall be placed perpendicular or parallel to the direction of travel and shall be fabricated to accommodate any skews. In all situations, the longitudinal edges of the steel plates shall not be in the wheel path.

The minimum thickness of plate shall be 1½ ". The maximum live load deflection allowed is 'L'/400. Where 'L' is the span between the anchor locations as noted on the plans. The minimum gap between the plate and the top of concrete header shall be the maximum of the computed deflection or ½".

All plate(s) shall be visibly identified with the contractor's name and 24 hour notification telephone number. All plates must be installed such that there will not be any rocking, noise, hammering or shaking.

The details of the plates should include traction rods to maintain a non-skid surface on the plate. Alternative Skid resistant treatments may be approved at the discretion of the engineer. Plate(s) without the required skid-resistant surfacing will require removal. Surfacing requirements are not required in areas not exposed to traffic or pedestrian movements. Epoxy-coated plates are not approved for use. The contractor shall be responsible for periodically monitoring skid resistance, reporting results to the Engineer, and removing deficient plates from service. If imprinted waffle-shaped patterns or right-angle undulations to achieve skid resistance on the steel plate is used. The maximum vertical deviation within the pattern shall be no more than 0.25 inch.

Installation:

Traffic control devices shall be in place before and during plating period in accordance with the requirements of the Maintenance and Protection of Traffic and Prosecution and Progress.

Each plate must be fully supported around the perimeter to prevent wobbling or rocking with non-asphaltic shims and installed to operate with minimum noise.

The plates shall be secured to prevent any movement. The anchor bolts shall be secured to the plate using lock washers to prevent the bolts from coming loose due to vehicular traffic. If the plates are to be left in place for an extended period of time, the anchor bolts shall be inspected every 3 days, at the Contractor's expense to ensure that they have not become loose.

Plates shall not be overlapped or stacked on top of another plate. Steel plate bridging shall be secured against displacement by using adjustable cleats, shims, blocking or other devices. Securing devices shall not extend above the wearing surface of the plate. When steel plates are removed, the anchor bolt holes in the concrete deck shall be backfilled a pre-approved pre-mix non-shrink rapid set concrete material

The gap between the edge of the plate(s) and the adjacent pavement (not being reconstructed) shall be filled with a temporary bituminous overlay wedge.

Plates shall be secured and ramped on all sides using temporary pavement in accordance with these specifications to ensure a smooth transition from the road surface to the top of the plate surface and back to the road surface.

Ramping transition slope shall be as noted in Section 4.06 – Bituminous Concrete.

Removal of existing wearing surface to facilitate installation of temporary transition pavement shall be done in accordance with the special provision for Item #0406277A - Removal of Existing Wearing Surface.

A “Bump Ahead” warning traffic sign shall be installed, as directed by the Engineer, ahead of each location where a Temporary Deck Plate is being used.

**Method of Measurement:** The work for this item will be measured for payment by the linear feet between curbs measured along the skew, for which temporary deck plates are being used to facilitate construction, as approved and directed by the engineer.

**Basis of Payment:** This work will be paid for at the Contract unit price per linear feet at each joint location for which "Temporary Deck Plate" is approved and used to facilitate reconstruction of the deck ends and joint, which price shall include the design, all materials, daily removal and installation of plate to provide access to the joint, temporary pavement wedge transitions, milling to install temporary wedge transition, temporary pavement markings, removing wedge transitions and restoring wearing surface to pre-construction conditions (including pavement markings), traffic signs warning of “bump ahead” and any equipment, material or labor incidental thereto.



**ITEM #0603563A – CLASS 1 CONTAINMENT AND COLLECTION OF SURFACE PREPARATION DEBRIS (SITE NO. 1)**

**Description:** Work under this item shall consist of furnishing and erecting SSPC Guide 6 Class 1 containment enclosures with negative air pressure as required to contain and collect debris resulting from the removal of coatings in the preparation of steel surfaces for painting. Also included are the vacuum collection and the storage of debris in suitable containers.

The containment and collection of debris shall be done in strict conformance with current Federal Environmental Protection Agency (EPA) and Connecticut Department of Energy and Environmental Protection (DEEP) regulations.

**Materials:** Materials and equipment shall be of satisfactory quality to perform the work and shall not be used on the Project until and unless they have been reviewed and accepted by the Engineer.

Rigid walls for the containment enclosure shall be comprised of plywood panels or corrugated panels of steel, aluminum or reinforced fiberglass. Flexible containment walls constructed of fire retardant tarpaulin material shall be impermeable to air and water.

Fifty Five (55) gallon barrels with resealable lids, or lined storage containers sized for the job shall be leakproof; shall conform to the Code of Federal Regulations Title 49, Chapter 1, Paragraph 173.510A (1), (5), and Paragraph 178.118; and shall not be used on the Project until and unless they have been reviewed and accepted by the Engineer.

In meeting the requirements of these specifications, the Contractor shall supply portable battery-operated manometers with a pressure range of -1.00 to 10.00 in increments of 0.01 inches of water and a velocity range of 50 to 9990 feet per minute; and one or more portable lightmeters with a scale of 0.0-50.0 foot candles.

**Construction Methods:** The Contractor shall proceed with one of the following containment methods:

- A. Containment enclosure with a suspended platform, or
- B. Containment enclosure without a suspended platform.

**A. Containment enclosures with a suspended platform:**

At least two (2) months prior to any abrasive blast cleaning activities, the Contractor shall submit to the Department ten (10) complete copies of detailed working drawings and calculations prepared and stamped by a Professional Engineer licensed in Connecticut, which drawings shall detail as described below, the proposed methods for such activities. The Contractor shall not commence with containment enclosure erection and abrasive blast cleaning until and unless the working drawings have been reviewed and accepted by the Engineer, and shall proceed with such work only within accepted containment enclosures.

The working drawings shall include the following:

1. A construction plan and drawings detailing proposed coating removal operations, abrasive debris classification and separation, removal and transport of waste to a secure storage site.
2. A plan and drawings detailing the proposed containment enclosure, including details of the following:
  - A. Rigid, solid floor or platform.
  - B. Containment walls with rigid and flexible materials.
  - C. Rigid supports and bracing for the floor and wall panels, rigid or flexible supports and bracing for flexible walls.
  - D. Calculations including localized overstress conditions, member stresses, H.S. load rating and maximum dead and live load imposed on the bridge by the containment enclosure, grit blasting/recycling equipment and HVAC equipment.
  - E. Maximum allowable load for the floor/platform.
  - F. Wind load and wind stresses imposed on the bridge by the containment enclosure shall be calculated and submitted.
  - G. Airflow and air re-circulation within the enclosure including a minimum negative pressure of 0.03 inches of water column (W.C.) relative to external ambient air and calculations. Airflow shall meet the SSPC Guide 6 requirements of 100 feet/minute cross draft and 50 feet/minute downdraft and the OSHA Ventilation Standards. The maximum cross sectional area for airflow within the enclosure shall be 400 square feet.
  - H. Connections to the bridge, i.e., clamps, rollers. (Note: Welding and bolting is not allowed.) Each connection to the bridge shall be designed by the Contractor's professional engineer, including the locations of all necessary load cells to verify compliance with the containment drawings and allowable containment construction loads. A digital load indicator shall be connected to the bridge connection load cells and be located in an area accessible to the Engineer. The load cell shall be capable of storing peak load readings.
  - I. Auxiliary stationary source lighting.
  - J. Dust collection and filtration equipment, including the equipment data sheets and airflow capacity.
  - K. Air intake points including filters, louvers, baffles, etc.
  - L. Entrance/Exit compartment completely sealed with airlocks.
  - M. Location of equipment and impact on traffic.
  - N. Elevation view of the containment enclosure with indications of any encroachments on the surroundings. The bridge vertical clearance shall be maintained throughout the Project.

NOTE: The structure loading for containment design shall be in accordance with AASHTO using HS-20 loads. The allowable overstress for all conditions shall not exceed 20%.

**B. Containment enclosures without a suspended platform:**

At least two (2) months prior to any abrasive blast cleaning activities, the Contractor shall submit to the Department ten (10) complete copies of detailed working drawings and calculations prepared and stamped by a Professional Engineer licensed in Connecticut, which drawings shall detail, as described below, the proposed methods for such activities. The Contractor shall not commence with containment enclosure erection and abrasive blast cleaning until and unless the working drawings have been reviewed and accepted by the Engineer, and shall proceed with such work only within accepted containment enclosures.

The working drawings shall include the following:

1. A construction plan and drawings detailing proposed coating removal operations, abrasive debris classification and separation, removal and transport of waste to a secure storage site.
2. A plan and drawings detailing the proposed containment enclosure, including details of the following:
  - A. Containment walls with rigid and flexible materials.
  - B. Rigid supports and bracing for the floor and wall panels, rigid or flexible supports and bracing for flexible walls.
  - C. Airflow and air re-circulation within the enclosure including a minimum negative pressure of 0.03 inches of water column (W.C.) relative to external ambient air and calculations. Airflow shall meet the SSPC Guide 6 requirements of 100 feet/minute cross draft and 50 feet/minute downdraft and the OSHA Ventilation Standards. The maximum cross sectional area for airflow within the enclosure shall be 400 square feet.
  - D. Connections to the bridge, i.e., clamps, rollers. (Note: Welding and bolting is not allowed.)
  - E. Auxiliary stationary source lighting.
  - F. Dust collection and filtration equipment, including the equipment data sheets and airflow capacity.
  - G. Air intake points including filters, louvers, baffles, etc.
  - H. Entrance/Exit compartment completely sealed with airlocks.
  - I. Location of equipment and impact on traffic.
  - J. Elevation view of the containment enclosure with indications of any encroachments on the surroundings. The bridge vertical clearance shall be maintained throughout the Project.

In addition, if the bridge vertical clearance is greater than 30 feet, the wind load and wind stresses imposed on the bridge by the containment enclosure shall be calculated and submitted.

Reference information on enclosures can be obtained from the following sources:

- SSPC Guide 6
- Steel Structures Painting Manual, Volume 1
- NCHRP Report 265

The containment enclosure shall be sealed across the bridge deck underside between the girders with a rigid material. The floor shall be covered with a waterproof tarpaulin attached and sealed to the enclosure wall and floor around the entire enclosure perimeter. All edges of tarpaulins shall

have a 2 foot flap that clamps over the connected edges around the entire perimeter. These flaps shall be completely fastened 12 inches on center for both edges and sealed completely with the tarpaulin manufacturer's recommended tape and caulk.

All equipment placement and work shall be in strict conformance with the Contract special provisions "Prosecution and Progress" and "Maintenance and Protection of Traffic." The Contractor shall perform all work in accordance with the requirements of any permits for this Project.

During abrasive blast cleaning, if the containment enclosure is allowing debris to escape, the Contractor shall immediately stop such work until the enclosure is repaired. Any debris released from the enclosure shall be cleaned up by the Contractor immediately.

The containment enclosure shall be disassembled if the wind velocity is greater than 40 miles per hour, if it is forecast to be higher or when directed by the Engineer. However, if the wind velocity is below 40 MPH, but high enough to cause the containment enclosure to billow and emit dust, the Contractor shall immediately cease abrasive blast cleaning and, after cleaning up all the debris, disassemble the enclosure.

All debris resulting from surface preparation shall be contained and vacuum collected daily or more frequently as directed by the Engineer, due to debris buildup. Such debris, abrasive blast residue and paint chips removed by hand or power tool cleaning, shall be stored in leakproof storage containers in the secured storage site, or as directed by the Engineer. Debris storage shall be in accordance with Connecticut Hazardous Waste Management Regulations.

If 55 gallon barrels are used, staging is required: 55 gallon barrels shall be stored together in 2 rows of 5. The Contractor shall maintain a minimum lane clearance of 36 inches between each lot (10 barrels per lot).

The Contractor shall maintain a secure storage site, which shall be large enough to handle all coating debris that is collected and stored on the Project Site at any time. The Contractor shall store coating debris only in the secured storage site. During abrasive blast cleaning operations, all surface preparation debris shall be vacuum collected from the containment enclosure and removed to the abrasive recycling reclaimer unit, and the coating debris shall be conveyed to the secured storage site at the conclusion of the work shift. The Contractor shall account for all coating debris conveyed to the secured storage site and all coating debris transported from the Project to the hazardous waste treatment/disposal facility. The Contractor is responsible for the proper handling of the surface preparation debris and coating debris. All spillage shall be cleaned up immediately.

The secure storage site shall consist of an 8 foot high fenced-in area with a padlocked entrance. Storage containers shall not be used on the Project until and unless they have been reviewed and accepted by the Engineer. Storage containers and sites shall be located so as not to cause any traffic hazard. Container storage sites shall be in areas that are properly drained and runoff water shall not be allowed to pond. The containers shall be placed on pallets or other acceptable material and not directly on the ground.

Storage containers shall be closed and covered with a waterproof tarpaulin at all times except during placement, sampling, and disposal of the debris.

The Contractor shall furnish the inspector with two (2) new portable battery-operated manometers and light meters, per containment enclosure. Negative pressure verification with the portable manometers shall be done by the Engineer before and during abrasive blast cleaning and during vacuum collection of all surface preparation debris. The supplied instruments will become the property of the State upon Project completion.

Light at the steel surface within the enclosure shall be maintained by the Contractor at a minimum of 50 foot-candles as measured by a light meter. Such lighting shall be maintained throughout the surface preparation, painting, and inspection activities.

Equipment noise in excess of 90 decibels as measured at the closest residential, commercial or recreational areas, shall be lowered by the Contractor to a maximum of 90 decibels by the use of mufflers or other equipment accepted by the Engineer prior to its use for this purpose.

Any air exhausted from the containment enclosure, abrasive-recycling equipment or vacuum equipment shall be passed through a filtering system. The Contractor is responsible for the design, effectiveness and maintenance of this filtering system. No discharge of debris dust shall be allowed.

The Contractor is liable for any fines, costs, or remediation costs incurred as a result of their failure to be in compliance with this special provision and all Federal, State, and local laws.

**Method of Measurement:** Work under this item will not be measured for payment, but will be paid for at the Contract lump sum price for each site. A site shall consist of an entire bridge structure, unless otherwise noted on the plans.

**Basis of Payment:** This work will be paid for at the Contract lump sum price for "Class 1 Containment and Collection of Surface Preparation Debris (Site No. 1)," at the site designated. The price shall include all materials, equipment, tools, labor and work incidental thereto.

Pay Item	Pay Unit
Class 1 Containment and Collection of Surface Preparation Debris (Site No. 1)	l.s.

**ITEM #0603659A – REPLACE REMOVED OR MISSING RIVETS AND BOLTS WITH HIGH STRENGTH BOLTS**

**Description:** This item shall consist of removing and replacing existing deteriorated rivets and/or bolts with high strength bolts at the locations shown on the plans, and as directed by the Engineer. Replacing rivets as part of structural steel repairs is not included under this item.

**Materials:** Materials for this work shall conform to Article M.06.02.

**Construction Methods:** The Contractor shall submit documentation to the Engineer of the proposed rivet removal and installation method and quality control procedures prior to construction.

**Rivet Removal:** A pneumatic rivet buster shall be used to remove rivet heads. Chisels and/or punches shall be placed in the rivet buster to punch out rivets after the rivet heads are removed. If a rivet cannot be removed with a rivet buster, an electric or pneumatic hand grinder shall be used. Do not damage steel material that's to remain. Use of torches to "burn" rivets will not be allowed. Any damage to the existing steel shall be repaired by the Contractor at his expense.

**Method of Measurement:** This work will be measured for payment by the actual number each of rivets which are replaced with high strength steel bolts installed and accepted.

**Basis of Payment:** This item will be paid for at the contract unit price each for "Replace Removed or Missing Rivets and Bolts with High Strength Bolts", complete in place, which price shall include all applicable technical representation and/or material application training, and all materials, equipment, tools, and labor incidental thereto.

<u>Pay Item</u>	<u>Pay Unit</u>
Replace Removed or Missing Rivets and Bolts with High Strength Bolts	ea.

## **ITEM #0603726A – EMBEDDED GALVANIC ANODES**

**Description:** This item includes furnishing all labor, tools, materials, equipment and services necessary to install embedded galvanic anodes within areas of concrete repair or in other locations as shown on the plans.

**Materials:** The galvanic anodes shall have a cast zinc core meeting the requirements of ASTM B418 Type II (Z13000) and shall be one of the following:

1. Vector Corrosion Technologies, Inc.  
Galvashield XP4  
8413 Laurel Fair Circle, Suite 200A  
Tampa, FL 33610  
Tel: (813) 830-7566  
Website: [www.vector-corrosion.com](http://www.vector-corrosion.com)
  
2. Sika Corporation  
Sika FerroGard - 675  
201 Polito Avenue  
Lyndurst, NJ 07071  
Tel: (800)-933-7452  
Website: [www.sikaconstruction.com](http://www.sikaconstruction.com)
  
3. BASF Corporation  
Master Builders Solutions – MASTERPROTECT 8160CP  
889 Valley Park Drive  
Shakopee, MN 55379  
Tel: (800)-243-6739  
Website: [www.basf.com](http://www.basf.com)
  
4. Euclid Chemical Company  
Sentinel Gold  
19215 Redwood Road  
Cleveland, OH 44110  
Tel: (800)-321-7628  
Website: [www.euclidchemical.com](http://www.euclidchemical.com)

A Materials Certificate shall be submitted to the Engineer in accordance with 1.06.07 that certifies the anode as one of the listed products above.

**Construction Methods:****Submittals:**

The following information shall be submitted to the Engineer:

- The Manufacturer and product name, written instructions, including Manufacturer limitations on time during which anodes may be submersed in water as the substrate of the repair area is saturated.
- NACE CP2 Cathodic Protection Technician Certification of the Qualified Technical Representative (QTR). The Qualified Technical Representative supplied by the anode manufacturer shall hold and maintain such certification throughout the project.

**Installation:**

A minimum of two (2) weeks in advance of the scheduled installation of the anodes, the Contractor shall arrange for a Qualified Technical Representative (QTR) to train the employees of the Contractor and Department. The QTR shall review the plans and tailor the training to address specific details of the project. Training shall also include inspection procedures to detect different reinforcing bar configurations, installation procedures, quality control procedures, and documentation. The QTR shall be present to provide direction until the Contractor becomes proficient in the work to the satisfaction of the Engineer. The QTR shall also be available for consultation at such additional times during the work as requested by the Engineer.

In addition to the Contract documents, the work for this item shall be performed as directed by the Engineer, in accordance with the Manufacturer's recommendations and written instructions, and recommendations of the QTR.

Should the Engineer determine that the reinforcing steel size and spacing differs from the expected reinforcing layout, the Engineer will direct the Contractor regarding placement of anodes. The actual reinforcing bar density may be obtained by entering the bar size and spacing in the "Table of Reinforcing Steel Density Ratios" in the Appendix. Anode spacing shall not exceed that shown in the Appendix. Any spacing deviations shall allow for sufficient clearance around the anodes to allow concrete to encase the anode and be properly consolidated.

Reinforcing steel shall be clean and securely fastened together with tie wires to provide electrical connectivity. The Contractor shall secure the galvanic anodes to the reinforcing bars along the edge of the repair as shown on the plans, using the anode tie wires. The tie wires shall be wrapped around the cleaned reinforcing steel and twisted tightly to allow little or no free movement and to allow concrete to encase the anode. The Contractor shall place the anodes along a single bar or at the intersection between two bars. In addition, the Contractor shall place the anodes to provide two (2) inches of cover between the proposed form and the anodes. *[Note: this is to prevent the finished patch from sounding hollow when hammer-tapped.]* If less cover will result due to shallow bar location, additional localized removal of concrete may be required to place the anode behind the bar.

The Contractor shall test the connections between anodes and reinforcing steel for electrical



continuity, as instructed by the QTR. The Contractor shall place additional tie wires or re-tie connections as directed to provide the specified continuity. The Contractor’s testing shall:

- Confirm electrical connection between anode tie wire and reinforcing steel by measuring DC resistance in ohms ( $\Omega$ ) or potential (mV). Electrical connection is acceptable if the DC resistance measured is less than 1  $\Omega$  or the DC potential is less than 1 mV.
- Confirm electrical continuity of the exposed reinforcing steel within the repair area. Electrical continuity between test areas is acceptable if the DC resistance is less than 1  $\Omega$  or the potential is less than 1 mV.

The Contractor shall install anodes and concrete following preparation and cleaning of the steel reinforcement to ensure proper connectivity of the anodes. If significant surface rust forms before the concrete is placed, the bar must be re-cleaned and the anode-to-steel and bar-to-bar connectivity shall be re-verified and corrected as necessary.

Once anodes are installed, precautions shall be taken to prevent water from soaking the anodes prior to concrete placement. The substrate shall be saturated immediately prior to concrete placement, however, the anodes shall not be immersed longer than recommended by the Manufacturer.

**Method of Measurement:** This work will be measured for payment by the number of anodes installed and accepted.

**Basis of Payment:** This work will be paid for at the Contract unit price each for “Embedded Galvanic Anodes,” complete and accepted in place, which price shall include all applicable materials, equipment, tools, and labor incidental thereto. All services of a QTR, and testing of installed anodes are included in the Contract unit price.

The concrete and concrete removal will be paid under a separate item(s).

Pay Item	Pay Unit
Embedded Galvanic Anodes	ea.

**APPENDIX TO ITEM #0603726A – EMBEDDED GALVANIC ANODES**

MAXIMUM ANODE SPACING Based on 160g Zinc Mass	
Steel Density Ratio	Maximum Anode Spacing (Inches)
< 0.31	24
0.31 - 0.60	20
0.61 - 0.90	16
0.91 - 1.20	14
1.21 - 1.50	10
1.51 - 1.80	8
1.81 - 2.10	6

Enter the left column in the table above with the Steel Density Ratio from TABLE OF REINFORCING STEEL DENSITY RATIOS below. Select the maximum anode spacing in the right column in the table above.

**TABLE OF REINFORCING STEEL DENSITY RATIOS**

Bar Size (#)	Spacing (inches)	5				6				7				8				9			
		6	9	12	18	6	9	12	18	6	9	12	18	6	9	12	18	6	9	12	18
5	6	0.65	0.55	0.49	0.44	0.72	0.59	0.52	0.46	0.79	0.63	0.56	0.48	0.85	0.68	0.59	0.50	0.92	0.72	0.62	0.52
	9	0.55	0.44	0.38	0.33	0.61	0.48	0.41	0.35	0.68	0.52	0.45	0.37	0.74	0.57	0.48	0.39	0.81	0.61	0.51	0.41
	12	0.49	0.38	0.33	0.27	0.56	0.43	0.36	0.29	0.62	0.47	0.39	0.32	0.69	0.51	0.43	0.34	0.75	0.56	0.46	0.36
	18	0.44	0.33	0.27	0.22	0.50	0.37	0.31	0.24	0.57	0.41	0.34	0.26	0.63	0.46	0.37	0.28	0.70	0.50	0.40	0.31
6	6	0.72	0.61	0.56	0.50	0.79	0.65	0.59	0.52	0.85	0.70	0.62	0.55	0.92	0.74	0.65	0.57	0.98	0.79	0.69	0.59
	9	0.59	0.48	0.43	0.37	0.65	0.52	0.46	0.39	0.72	0.57	0.49	0.41	0.79	0.61	0.52	0.44	0.85	0.65	0.56	0.46
	12	0.52	0.41	0.36	0.31	0.59	0.46	0.39	0.33	0.65	0.50	0.43	0.35	0.72	0.55	0.46	0.37	0.79	0.59	0.49	0.39
	18	0.46	0.35	0.29	0.24	0.52	0.39	0.33	0.26	0.59	0.44	0.36	0.28	0.65	0.48	0.39	0.31	0.72	0.52	0.43	0.33
7	6	0.79	0.68	0.62	0.57	0.85	0.72	0.65	0.59	0.92	0.76	0.69	0.61	0.98	0.81	0.72	0.63	1.05	0.85	0.75	0.65
	9	0.63	0.52	0.47	0.41	0.70	0.57	0.50	0.44	0.76	0.61	0.53	0.46	0.83	0.65	0.57	0.48	0.89	0.70	0.60	0.50
	12	0.56	0.45	0.39	0.34	0.62	0.49	0.43	0.36	0.69	0.53	0.46	0.38	0.75	0.58	0.49	0.40	0.82	0.62	0.52	0.43
	18	0.48	0.37	0.32	0.26	0.55	0.41	0.35	0.28	0.61	0.46	0.38	0.31	0.68	0.50	0.41	0.33	0.74	0.55	0.45	0.35
8	6	0.85	0.74	0.69	0.63	0.92	0.79	0.72	0.65	0.98	0.83	0.75	0.68	1.05	0.87	0.79	0.70	1.11	0.92	0.82	0.72
	9	0.68	0.57	0.51	0.46	0.74	0.61	0.55	0.48	0.81	0.65	0.58	0.50	0.87	0.70	0.61	0.52	0.94	0.74	0.64	0.55
	12	0.59	0.48	0.43	0.37	0.65	0.52	0.46	0.39	0.72	0.57	0.49	0.41	0.79	0.61	0.52	0.44	0.85	0.65	0.56	0.46
	18	0.50	0.39	0.34	0.28	0.57	0.44	0.37	0.31	0.63	0.48	0.40	0.33	0.70	0.52	0.44	0.35	0.76	0.57	0.47	0.37
9	6	0.92	0.81	0.75	0.70	0.98	0.85	0.79	0.72	1.05	0.89	0.82	0.74	1.11	0.94	0.85	0.76	1.18	0.98	0.88	0.79
	9	0.72	0.61	0.56	0.50	0.79	0.65	0.59	0.52	0.85	0.70	0.62	0.55	0.92	0.74	0.65	0.57	0.98	0.79	0.69	0.59
	12	0.62	0.51	0.46	0.40	0.69	0.56	0.49	0.43	0.75	0.60	0.52	0.45	0.82	0.64	0.56	0.47	0.88	0.69	0.59	0.49
	18	0.52	0.41	0.36	0.31	0.59	0.46	0.39	0.33	0.65	0.50	0.43	0.35	0.72	0.55	0.46	0.37	0.79	0.59	0.49	0.39

How to use the Table of Reinforcing Steel Density Ratios:

1. Enter the table with the first bar size and spacing in the top two rows. Identify that column.
2. Enter the bar size and spacing in the transverse direction in the first two columns. Identify that row.
3. Follow the identified column and row to their intersection and read the reinforcing steel density in that cell.
4. Enter the Maximum Anode Spacing Table with the Reinforcing Steel Density to select the maximum anode spacing.

## **ITEM #0603729A – LOCALIZED PAINT REMOVAL AND FIELD PAINTING OF EXISTING STEEL**

**Description:** Work under this item shall consist of paint removal and field painting of the existing steel at designated areas. The work shall include containments, paint removal, collection of paint and associated debris, surface preparation and field painting. Designated areas include: areas specifically designated on the plans and those areas where construction activities require the removal of the existing coatings to accomplish other Contract work (such as, but not limited to, arc gouging or welding). The paint removal is required because of the possible presence of hazardous paint containing lead or other hazardous metals. The paint removal is required to comply with OSHA and DEEP regulations.

Privately-owned utilities, bridge rails, stay-in-place forms, fences, elastomeric bearing pads and bronze components shall be protected from damage by surface preparation and painting operations and are not to be painted.

**Submittals:** A minimum of 20 calendar days before starting any paint removal, surface preparation and coating application work, the painting Contractor shall submit the following to the Engineer for acceptance:

1. A copy of the firm's written Quality Control Program used to control the quality of surface preparation and coating application including, but not limited to, ambient conditions, surface cleanliness and profile, coating mixing, dry film thickness and final film continuity.
2. A copy of the firm's written surface preparation and application procedures. This written program must contain a description of the equipment that will be used for surface preparation, including the remediation of soluble salts, and for paint mixing and application. Coating repair procedures shall be included.
3. A detailed description of the Contractor's enforcement procedures and the authority of personnel.
4. Containment plans (paint removal/collection of debris, surface preparation, coating applications, coating applications with heat, etc.).
5. If the application of heat is proposed for coating application purposes, provide information on the heat containment and procedures that will be used, with data sheets for the equipment.  
**Note:** If heat is used for coating operations, the heat and containment must be maintained to provide the required temperatures for the duration of the **cure** period.
6. Proof of SSPC-QP1 qualifications, CAS-certification(s) and QP2 qualifications, as applicable.
7. Proof that the finish coat complies with the color and gloss retention performance criteria of SSPC Paint 36, Level 3, for accelerated weathering.
8. Coating product information, including coating manufacturer, product name, application instructions, technical data, MSDS and color chips.

The Contractor shall not begin any paint removal work until the Engineer has accepted the submittals. The Contractor shall not construe Engineer acceptance of the submittals to imply approval of any particular method or sequence for conducting the Work, or for addressing health

and safety concerns. Acceptance of the programs does not relieve the Contractor from the responsibility to conduct the work in strict accordance with the requirements of Federal, State, or local regulations, this specification, or to adequately protect the health and safety of all workers involved in the Project and any members of the public who may be affected by the Project. The Contractor remains solely responsible for the adequacy and completeness of the programs and work practices, and adherence to them.

**Materials:** The paint shall be one of the following **2-coat systems**:

Carbomastic 15 Carbothane 133 LV, manufactured by:	Carboline 2150 Schuetz Road St. Louis, MO 63146 (800) 848-4645
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Epoxy Mastic Aluminum II HS Poly 250, manufactured by:	Sherwin Williams 425 Benton Street Stratford, CT 06615 (203) 377-1711 (800) 474-3794
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Carbomastic 90 Carbothane 133 LV, manufactured by:	Carboline 2150 Schuetz Road St. Louis, MO 63146 (800) 848-4645
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All materials for the complete coating system shall be furnished by the same coating material manufacturer with no subcontracted manufacturing allowed. Intermixing of materials within and between coating systems will not be permitted. Thinning of paint shall conform to the manufacturer's written recommendations. The coating thickness shall be in accordance with the Manufacturer's printed instructions. All components of the coating system and the mixed paint shall comply with the Volatile Organic Compounds (VOC) Content Limits and Emission Standards stated in the Connecticut Department of Energy and Environmental Protection's Administration Regulation for the Abatement of Air Pollution, Sections 22a-174-41 through 41a and 22a-174-20(s), respectively.

Control of Materials: A Materials Certificate will be required for the selected paint system in accordance with Article 1.06.07, confirming the conformance of the paint to the requirements set forth in these specifications. The selected Topcoat shall conform (as close as possible) in color to the existing topcoat.

**Note: If any of the above and/or following stipulated Contract specifications differ from those of the manufacturer's recommended procedures or ranges, the more restrictive of the requirements shall be adhered to unless directed by the Engineer in writing.**

### **Construction Methods:**

Contractor - Subcontractor Qualifications: Contractors and subcontractors doing this work are required to be certified by the SSPC Painting Contractor Certification Program (PCCP) to QP 1 entitled "Standard Procedure for Evaluating Qualifications of Painting Contractors ("Field Application to Complex Structures"). When the work involves the disturbance of lead-containing paint, the Contractor and subcontractor are also required to be certified to SSPC-QP 2 "Standard Procedure for Evaluating the Qualifications of Painting Contractors to Remove Hazardous Paint." The certification(s) must be kept current for the duration of the work. If a Contractor's or subcontractor's certification expires, the firm will not be allowed to do any work related to this item until the certification is reissued. Requests for extension of time for delay to the completion of the Project due to an inactive certification will not be considered and liquidated damages will apply. In addition, if any recoat times are exceeded, the affected areas shall be cleaned to SSPC-SP 15 and coatings reapplied in accordance with these specifications at no additional cost to the State.

Contractors and subcontractors are required to have at least one (1) **Coating Application Specialist (CAS) (SSPC ACS/NACE No. 13)**-certified (Level II-Interim Status-Minimal) craft-worker. CAS-certified (Level II-Interim Status-Minimal) craft-worker(s) are required for all crews/craft-workers up to four (4) crew members. For each crew larger than four (4), an additional CAS-certified (Level II-Interim Status-Minimal) craft-worker shall be present on each surface preparation/painting crew during surface preparation cleaning/removal and spray application (Atmospheric and Immersion Service) operations. A crew-member is a person who is on the job performing hand/power tool cleaning and/or spray application of protective coatings on a steel structure. The certification(s) must be kept current for the duration of the Project work. If a Contractor's, subcontractor's or any craft-worker's certification expires, the firm will not be allowed to do any work on this item until the certification is reissued.

All Contractor activities associated with the work described and specified herein shall be conducted in accordance with all applicable Federal, State of Connecticut and local safety regulations and guidelines.

Quality Control Inspections: The Contractor shall perform first line, in process Quality Control (QC) inspections. The Contractor shall implement a Quality Control Program accepted by the Engineer, including written daily reports, that ensures that the work accomplished complies with these specifications. All Quality Control Reports must be reviewed and signed by either a NACE Coating Inspector Level 2 - Certified (must have completed sessions I, II and III) or SSPC - BCI Level I Inspector (Minimum qualifications). Copies of these reports shall be provided daily to the Engineer. Contractor QC inspections shall include, but not be limited to the following:

- Suitability of protective coverings and containments

- Ambient conditions
- Surface preparation (solvent cleaning or hand/power tool cleaning)
- Coating application (mixing, thinning, and wet/dry film thickness)
- Recoat times and cleanliness between coats
- Coating continuity (freedom from runs, sags, pinholes, shadow-through, skips, misses, etc.)
- Final film acceptance

Limits of Paint Removal and Field Painting: Prior to applying the heat of welding equipment to localized areas of existing steel superstructures, the existing paint shall be removed to a width of 6 inches from wherever the heat will be applied, or as directed by the Engineer. The locations of the paint removal and field painting shall be reviewed and accepted by the Engineer prior to commencement of the work. Such acceptance by the Engineer does not relieve the Contractor of his responsibility for complying with applicable OSHA and DEEP regulations.

Containment for Paint Removal and Collection of Debris: The containment(s) shall be designed and erected to contain, as well as facilitate the collection of debris from the paint removal operations. Drawings and details of the containment(s) shall be submitted to the Engineer for review and comments prior to any paint removal. Review of the containment by the Engineer shall in no way relieve the Contractor of his responsibility for the containment. The containment shall conform to the requirements found within the SSPC Guide 6. The class of the containment shall be a minimum of Class 3P, modified to include the following:

- A. The containment materials shall be air and water impenetrable and fire resistant.
- B. With the exception of the entryways, all seams in the containment enclosure shall be lapped a minimum of 24 inches and shall be tied off at intervals not to exceed 18 inches.
- C. All attachments to bridge parapets or the underside of the bridge deck shall be sealed to prevent the escape of dust and debris.

The above specified containment must be used for **all** paint removal and collection of debris operations. The containment must remain in place until all associated debris has been collected.

Storage and Disposal of Collected Debris: All of the debris resulting from the paint removal operations shall be contained and collected. Debris within containment enclosures shall be removed by HEPA vacuum collection prior to disassembly of the enclosures. All the debris, rust and paint chips shall be stored in leak-proof storage containers at the Project site. Debris storage shall be in accordance with Connecticut Hazardous Waste Management Regulations. The storage containers and storage locations shall be reviewed by the Engineer and shall be located in areas not subject to ponding. Storage containers shall be placed on pallets and closed and covered with tarps at all times except during placement, sampling, and disposal of the debris.

Prior to generation of any hazardous waste, the Contractor shall notify the Engineer of its selected hazardous waste transporter and disposal facility. The Contractor must submit to the Engineer: (1) the transporter's current U.S DOT Certificate of Registration and (2) the transporter's current Hazardous Waste Transporter Permits for the State of Connecticut, the hazardous waste destination state and any other applicable states. The Engineer will then obtain an EPA ID number that will be

forwarded to the Contractor. Any changes in transporter or facility shall be immediately forwarded to the Engineer for review.

The Contractor shall conform to the latest requirements of the Hazardous Waste Management Regulations prepared by the DEEP's Hazardous Waste Management Section, subject to regulations of Section 22a-449(c) of the Connecticut General Statutes.

Disposal of the debris shall be in strict conformance with all Federal E.P.A. and DEEP regulations for hazardous materials.

All necessary forms, including the "Uniform Hazardous Waste Manifest" obtained from the Hazardous Waste Management Section of DEEP, must be filled out, approved and signed by the Department's Project Engineer (Construction), and appropriate copies returned to the Department's Division of Environmental Compliance.

A licensed hazardous waste transporter and a licensed hazardous waste treatment/disposal facility must be secured from lists available from the DEEP and approved by the Department's Division of Environmental Compliance.

The Contractor is liable for any fines, costs, or remediation costs incurred as a result of their failure to be in compliance with this special provision and all Federal, State and Local laws.

Paint Removal/Surface Preparation: The existing structural steel shall be power tool cleaned according to SSPC-SP 15 "Commercial Grade Power Tool Cleaning." The power tools (needle guns, grinders, etc.) shall be equipped with HEPA vacuum attachments. Before the power tool cleaning, all dissolvable foreign matter, such as oil, grease, and dust shall be removed by wiping or scrubbing the surface with rags or brushes wetted with solvent in accordance with the provisions of SSPC-SP 1 "Solvent Cleaning." Clean solvent and clean rags or brushes shall be used for the final wiping. The cleaned surface shall be accepted by the Engineer. If the surface is determined to meet the requirements of SSPC-SP 15, painting operations can commence.

**Note:** Chemical stripping and abrasive blast cleaning will not be permitted.

Existing Steel Surfaces to be Painted: After the designated areas have been inspected and accepted according to the surface preparation specification, SSPC SP 15, the steel surfaces which are to receive the field touch-up paint shall be cleaned immediately prior to coating operations by wiping or scrubbing the surface with rags or brushes wetted with solvent. Use clean solvent and clean rags for the final wiping.

- Solvent must be compatible with the specified coatings. Solvent cleaned surfaces shall be primed before any detrimental recontamination or corrosion occurs. Follow manufacturer's safety recommendations when using any solvent.
- All foreign materials such as dirt, dust, loose rust scale, sand, bird droppings, and all materials loosened or deposited on the steel surface by cleaning operations shall also be completely removed by vacuuming before any painting operations commence.

- Failure by the Contractor to properly prepare and clean surfaces to be painted in accordance with the specifications shall be cause for rejection by the Engineer. All surfaces that are rejected shall be cleaned and painted to the satisfaction of the Engineer in accordance with the specifications, at no additional cost to the State.

Application of Field Paint: The method for coating application shall be by brush and roller equipment. The containment for paint application shall consist of drop cloths and a solid platform bottom.

Storage, opening, mixing, thinning and application of the paint shall be accomplished in strict accordance with the specified Contract requirements and procedures published by the paint manufacturer and supplier. The Contractor shall have at the Project site, at all times, the current copies of all technical data, recommendations and procedures published by the paint manufacturer. All coatings shall be supplied in sealed containers bearing the manufacturers name, product designation, batch number and mixing/thinning instructions. Leaking containers shall not be used. Paint shall be furnished in the manufacturer's original sealed and undamaged containers. For multiple component paints, only complete kits shall be mixed and used. Partial mixing is not allowed. The paint shall be applied to produce a uniform smooth coat without runs, streaks sags, wrinkles, or other defects.

The Contractor shall provide a suitable facility for the storage of paint, which is in accordance with the latest Federal and State regulations. This facility must provide protection from the elements and insure that the paint is not subjected to temperatures outside the manufacturer's recommended extremes. Storage for paint must be located in reasonable proximity to the painting locations. The Engineer shall be provided access to the stored paint at any time, for inspection and to witness removal of the materials. The Contractor's facility for the storage of paint is subject to the approval of the Engineer.

Ambient Conditions: Solvent cleaning just prior to coating application or coating application work shall be performed when the conditions are as follows:

- The relative humidity is at or below 80% and when there is no falling rain or dew present, or anticipated, before a prepared surface can be coated.
- The substrate is not damp or covered by frost or ice.
- The surface temperature and air temperature are between 50°F and 100°F.
- The surface temperatures of the steel and air are more than 5°F above the dew point temperature, as determined by a surface temperature thermometer and electric or sling psychrometer.

If the requirements of the coating manufacturer differ from the ranges provided above, comply with the most restrictive requirements unless directed otherwise by the Engineer in writing.

The Contractor is liable for any fines, costs, or remediation costs incurred as a result of his failure to be in compliance with this special provision and all federal, state, and local laws.



**Method of Measurement:** This work will be measured by the actual square foot of existing steel at designated areas where paint was removed, surfaces cleaned, re-painted and accepted. **Note:** In some instances when **new steel** is being added to the designated areas where the paint was removed, the removal area may not equal the area to be re-painted. Measurement in these cases will be by the actual square foot of existing steel where the paint was removed and accepted.

**Basis of Payment:** This work will be paid for at the Contract unit price per square foot for "Localized Paint Removal and Field Painting of Existing Steel," complete in place, which price shall include all materials, equipment, tools, labor, heating devices, services of the technical advisor and for any incidental work. No direct payment will be made for the cost of storage or hauling the paint and other materials, including paint chips and associated debris, to and/or from the bridge site, but the cost thereof shall be included in the Contract unit price.

Pay Item	Pay Unit
Localized Paint Removal and Field Painting Of Existing Steel	s.f.

## **ITEM #0603858A – REHABILITATION OF EXISTING STRUCTURAL STEEL**

**Description:** Work under this item shall consist of the repair and replacement of miscellaneous structural steel of the bridge superstructure in accordance with the plans and as directed by the Engineer. The structural steel to be rehabilitated consists of, but is not limited to, the following: portions of girders (webs, flanges, connection plates, bearing (end) stiffeners, intermediate stiffeners and sole plates), anchor rods and portions of intermediate and end diaphragms.

**Materials:** Materials for this work shall conform to the following requirements: Structural Steel shall be AASHTO M270, Grade 50 and shall conform to the requirements of Section 6.03. All bolts shall be ASTM F3125 Grade A325 and shall conform to the requirements of Section 6.03. Welding electrodes shall conform to the requirements of Section M.06.04.

**Construction Methods:** This work shall conform to the requirements of Section 6.03, supplemented and amended as follows:

**Surface Preparation at Sharp Edges:** All sharp edges on existing members, which do not otherwise require repair, shall be ground back to a minimum of 1/8" thick prior to painting.

**Shop Drawings / Working Drawings:** Submittal of steel shop drawings is required. The Contractor shall also submit erection plans and falsework plans as Working Drawings to the Engineer for review in accordance with Article 1.05.02-2.

The dimensioning of structural steel for fabrication shall match existing conditions, as applicable, with field measuring by the Contractor as necessary.

**Observations by Engineer:** The Contractor shall provide access for the Engineer's observation of existing conditions and of repairs. The provisions for access shall be consistent with that required under special provision for item "Abrasive Blast Cleaning and Field Painting of Beam Ends (Site No. 1)" under Construction Methods – Quality Assurance Inspections.

**Paint Removal:** The contractor shall remove localized paint, debris, and rust from steel, in suspected areas of repair, as directed by the Engineer, for the Engineer's observation. Wherever arc gouging, flame cutting, or welding will be used, existing paint shall first be removed because of the possible presence of lead in the existing paint, or as necessary for local surface preparation prior to painting. Prior to applying the heat of welding equipment to localized areas of steel superstructures, the existing paint shall be removed to a minimum of 6 inches from wherever the heat will be applied, and as directed by the Engineer.

**Method of Paint Removal:** Depending on location within a given span, existing paint shall either be removed in accordance with the "Abrasive Blast Cleaning and Field Painting of Beam Ends (Site No. 1)" item or in accordance with the "Localized Paint Removal and Field Painting of Existing Steel" item. See plans for applicable limits of each item.

**Welding:** Welding details, procedures and testing methods shall conform to

ANSI/AASHTO/AWS D1.5 – 2015 – Bridge Welding Code, unless otherwise noted on the plans.

Multiple pass welds, inspected by the magnetic particle method shall have each pass or layer inspected and accepted before proceeding to the next layer, as determined by the Engineer. All testing of welds shall be the responsibility of the contractor and the cost shall be considered incidental to the work. All test results shall be forwarded to the Engineer for quality assurance and documentation purposes.

**Method of Measurement:** This item will be measured for payment by the hundredweight (cwt.) of miscellaneous steel permanently added to the acceptance of the Engineer.

**Basis of Payment:** This work will be paid for at the contract unit price per hundredweight for "Rehabilitation of Existing Structural Steel", which price shall include all materials, testing, equipment, tools and labor incidental thereto.

<u>Pay Item</u>	<u>Pay Unit</u>
Rehabilitation of Existing Structural Steel	cwt.

**ITEM #0603967A – PEENING COVER PLATE WELDS****Description:**

This work shall consist of peening welds at the ends of cover plates and at additional weld locations designated on the plans and/or as directed by the Engineer.

**Tools:**

Tools for the peening operation shall conform to the following:

1. Peening Tool: The peening tool shall be shaped from a high grade carbon steel rod and the tip shall conform to the dimensions as shown on the plans. All sharp edges and burrs shall be ground smooth and the tool, including geometric configuration of same, shall be maintained in this condition at all times. The peening tool and techniques for usage shall be approved by the Engineer prior to commencement of the work.
2. Pneumatic Hammer: A small pneumatic hammer capable of supplying a pressure of 25 psi shall be used.

**Construction Methods:**

Welds shall be peened to the limits shown on the plans. Peening shall be performed with the use of a peening tool as indicated herein and on the plans. Peening shall be continued until the weld toe becomes smooth. Depth of indentation due to peening shall be approximately 1/32” to 1/16”. Lightly grind the peened surface to remove any lap marks.

Peening shall be performed with a small pneumatic hammer. Best results will be obtained by operating the pneumatic hammer at approximately 25 psi.

Peened areas shall be painted in accordance with the item “Localized Painted Removal and Field Painting of Existing Steel”.

**Method of Measurement:**

This work will be measured for payment by the actual number of peened weld locations as shown on the plans, completed and accepted.

**Basis of Payment:**

This work will be paid at the contract unit price each for “Peening Cover Plate Welds” completed and accepted which price shall include peening welds at the ends of cover plates and all other weld locations designated on the plans and all materials, tools, equipment, labor and work incidental thereto.

Cleaning and painting of peened welds will be paid separately under the item “Localized Paint Removal and Field Painting of Existing Steel”.

<u>Pay Item</u>	<u>Pay Unit</u>
Peening Cover Plate Welds	ea.

## **ITEM #0819002A – PENETRATING SEALER PROTECTIVE COMPOUND**

**Description:** Work under this item shall consist of cleaning concrete surfaces of dirt, dust and debris, and furnishing and applying a clear, penetrating sealer where shown on the plans, to provide a hydrophobic barrier against the intrusion of moisture. This work also includes furnishing, installing and removing platforms, scaffolding, ladders and other means of access as well as shields, as required, to protect adjacent areas from overspray. Penetrating sealer shall not be applied to concrete surfaces that have been previously treated with coatings or curing compounds that would hinder penetration of the sealer into the concrete.

**Materials:** The penetrating sealer shall be a single component, 100% silane or silane siloxane from the list of materials below. The material shall be selected in anticipation of the expected ambient and surface temperature at the time of installation.

The following products may be used when ambient and surface temperatures are 40°F and above:

SIL-ACT ATS-100 (Silane)  
Advanced Chemical Technologies, Inc.  
9608 North Robinson Ave.  
Oklahoma City, OK 73114  
405-843-2585  
[www.advchemtech.com](http://www.advchemtech.com)

Armor SX 5000 EXT-100 or SX 5000 WB (Silane Siloxane)  
Foundation Armor, LLC.  
472 Amherst St. STE 14  
Nashua, NH 03063  
866-306-0246  
[www.foundationarmor.com](http://www.foundationarmor.com)

Aquinil Plus 100 (Silane)  
ChemMasters  
300 Edwards Street  
Madison, OH 44057  
440-428-2105, 800-486-7866  
[www.chemmasters.net/Aquanil100.php](http://www.chemmasters.net/Aquanil100.php)

The following product may be used when ambient and surface temperatures are 20°F and above:

Certi-Vex Penseal 244 100% (Silane)  
Vexcon Chemicals  
7240 State Road  
Philadelphia, PA 19135  
888-839-2661  
[www.Vexcon.com](http://www.Vexcon.com)

**Construction Methods:**

Submittals: The Contractor shall submit to the Engineer Safety Data Sheets (SDS) and product literature for the selected product. The literature shall include written instructions how to apply the product to vertical and horizontal surfaces, and where required, overhead surfaces.

The Contractor shall submit to the Engineer, in accordance with Article 1.05.02, written procedures for cleaning the concrete surfaces. The submittal shall include proposed equipment and materials and shall address how adjacent traffic and other areas shall be protected from dust, debris and overspray during the cleaning and application processes. Where the sealer is to be applied to parapets before pavement is placed, the submittal shall address protecting the deck and curb to which membrane waterproofing will be applied. Should the membrane already be present, the submittal shall address protecting the membrane. It shall also indicate how vegetation shall be protected from overspray. The submittal shall address the conditions under which work may proceed, including wind speed, temperature and precipitation. It shall also include procedures to be followed to protect the work should unfavorable weather conditions occur before the product has been absorbed.

The Contractor shall inspect the surfaces to be sealed to identify surface cleaning needs before submitting the procedures. The Contractor shall identify conditions that need repair or surfaces that may require special attention or cleaning procedures. Such observations shall be addressed in the written procedures.

Surface Preparation: Concrete surfaces to which penetrating sealer will be applied shall be dry, clean and free of grease, oil and other surface contaminants. New concrete and newly placed repair concrete shall be allowed to cure for at least 28 days before applying sealer. After rain or water cleaning, allow existing concrete surfaces to dry for at least 8 hours before applying sealer. Dry surfaces may be cleaned by sweeping with brushes or brooms, and blowing clean with oil-free, compressed air. The Contractor shall take care not to damage the concrete surface finish during cleaning operations. Care shall be taken so that cleaning methods do not damage joint sealant or other components of the structure.

Application: Application of the sealer can only begin after the Engineer evaluates the concrete surfaces for cleanliness and moisture, and determines that conditions are appropriate for application.

The sealer shall saturate the concrete surface with a rate of application of 200 square feet per gallon of sealer. The dispersion shall run six to eight inches down a vertical surface from the spray pattern. The maximum run-down is 12 inches. The Contractor shall monitor and record the number of square feet per gallon of sealer used to verify that the required application rate is being met. Additional sealer may be needed if surfaces are porous, rough or textured.

The Engineer will inspect the concrete surface during application and after the sealer has had adequate time to penetrate. As a test, water sprayed from a bottle on the sealed surface shall bead up and not be absorbed. Should water be absorbed into the concrete at a test area, additional areas shall be tested to determine which areas should receive additional application of sealer. The

Contractor shall apply additional sealer to the identified areas until absorption of water is prevented.

**Method of Measurement:** This work will be measured for payment by the actual number of square yards of concrete, coated completely and accepted, within the designated limits. The area will be measured once, regardless of the number of applications required.

**Basis of Payment:** This work will be paid for at the Contract unit price per square yard for “Penetrating Sealer Protective Compound,” complete, which price shall include all equipment tools, labor and materials, incidental thereto, including the preparation of the concrete surfaces and proper disposal of debris.

<u>Pay Item</u>	<u>Pay Unit</u>
Penetrating Sealer Protective Compound	s.y.



## **ITEM #0904051A – 3 TUBE CURB MOUNTED BRIDGE RAIL**

**Description:** Work under this item shall consist of fabricating and installing a steel tube bridge railing, of the type specified, consisting of steel wide flange shapes for posts and steel rectangular tube shapes for rails connected to preset anchorages, as shown on the plans, as directed by the Engineer and in accordance with this specification.

**Materials:** Materials for this work shall conform to the following requirements:

1. The steel rails shall be fabricated from structural steel tubing meeting the requirements of ASTM A500, Grade B and meet the longitudinal CVN requirements of 15 ft-lbs @ 0° F or ASTM A501.
2. Posts, shims, plates and other shapes shall be fabricated from steel meeting the requirements of AASHTO M270, Grade 50.
3. All posts, railing, rail splices, anchorage plates, shims and other shapes shall be galvanized after shop fabrication in conformance with ASTM A123.
4. Threaded anchor rods, heavy hex nuts, hex jamb nuts and washers shall conform to the requirements of ASTM A449.
5. Button head and domed hex head bolts, deflected thread type locknuts, beveled washers and flat washers shall conform to the requirements of ASTM A307.
6. Bolts, deflected thread type locknuts and flat washers for rail to post attachment shall conform to the requirements of ASTM F3125 Grade A325.
7. All bolts, threaded rods, locknuts, nuts, cap screws and washers shall be galvanized in conformance with ASTM A153.
8. The Contractor shall furnish a Materials Certificate in conformance with the requirements of Article 1.06.07 for the following materials: rail posts, rails, post connections devices, rail splices, preset anchorages, bolts, and washers.

**Construction Methods:** Before fabricating any materials, the Contractor shall submit shop drawings to the Engineer for approval in accordance with Article 1.05.02-3. These drawings shall include but not be limited to the following information: a layout plan showing post spacing, post to baseplate connection, rail to post connections, anchorage details, expansion joint locations, material designations and the name and telephone number of a person to contact who can answer questions about the shop drawings

Welding details and procedures shall conform to AWS D1.1 - Structural Welding Code – Steel. See the contract drawings for rail post layout and spacing.

The anchorage assemblies shall be installed perpendicular to the grade of the gutterline. The anchorages shall be firmly and accurately held in position prior to and during the placing of concrete.

The posts shall be fabricated and installed plumb. If required, steel shims shall be installed to plumb the posts. One 1/8" and two 1/16" steel shims shall be provided for 25% of the posts. The shims shall be the same dimensions as the baseplate.

The rails and the holes in the posts shall be constructed parallel to the gutterline. The rails shall be carefully adjusted prior to fixing in place to ensure proper matching at abutting joints and correct alignment and curvature throughout their length.

Lengths of rails shall be sufficient to be attached to at least 2 rail posts.

Rail splice expansion joint shall be provided between any two posts which span an expansion joint. Bolts located at the expansion joints shall be provided with lock nuts and shall be tightened only to a point that will allow rail movement.

After installation, all rails and posts shall be free of burrs, sharp edges and irregularities.

Any defects in the galvanized coating shall be touched up with an approved cold galvanizing compound.

Safety curb repairs shall be performed prior to installation of rails.

Rail installation shall occur in a manner where a blunt leading end for traffic shall not be created at any time during the installation.

**Method of Measurement:** This work will be measured for payment by the actual number of feet of "3 Tube Curb Mounted Bridge Rail" completed and accepted, measured along the rail from one rail end anchorage to the other rail end anchorage.

Drilling holes and grouting dowels shall not be measured for payment under this item.

**Basis of Payment:** This work will be paid for at the contract unit price per linear foot for "3 Tube Curb Mounted Bridge Rail," complete and accepted in place, which price shall include all materials, equipment, tools, labor and work incidental thereto.

The cost for drilling holes and Grouting anchor rods shall be paid under the item "Drilling holes and grouting dowels".

<u>Pay Item</u>	<u>Pay Unit</u>
3 Tube Curb Mounted Bridge Rail	l.f.

## **ITEM #0904103A – REPAIR METAL BRIDGE RAIL**

**Description:** Work under this item shall consist of repairing a metal bridge railing including removal and disposal of existing steel pipe rails and pipe rail connections, cleaning and field painting of existing steel posts and installation of new galvanized pipe railings, as shown on the plans, as directed by the Engineer and in accordance with this specification.

**Materials:** Materials for this work shall conform to the following requirements:

1. Bridge Railings shall be standard steel pipe conforming to the requirements of ASTM A53, Grade B.
2. Hot Dip Galvanizing of bridge railings shall conform to the requirement of ASTM A123.
3. Bolts for railing connections to steel post shall be ASTM F3125 Grade A325, galvanized in accordance with ASTM A153 requirements.
4. Paint shall be one of the following single coat systems:

No. 4400 Series, manufactured by:

Keeler and Long  
856 Echo Lake Road  
Watertown, CT 06795  
(860) 274-6701

Corothane I Mio-Aluminum or  
Galvapac One Pack Zinc Primer, manufactured by:

Sherwin Williams  
425 Berton Street  
Stratford, CT 06615

Color of the paint shall closely match the color of the new galvanized railings.

Control of Materials: A Materials Certificate will be required for the selected paint system in accordance with Article 1.06.07, confirming the conformance of the paint to the requirements set forth in these specifications.

**Construction Methods:** Before fabricating any materials, the Contractor shall submit shop drawings to the Engineer for approval in accordance with Article 1.05.02 (b). These drawings shall include but not be limited to the following information: The layout plan showing all railing post spacings, rail splice locations, details for the rails and material designations.

Existing metal bridge railings and connections shall be removed and disposed of from the site.

Existing rail posts, baseplates and exposed anchor bolts shall be cleaned and painted.

The steel surfaces shall be cleaned as described in the SSPC Steel Structures Painting Manual Volume 2-Systems and Specifications, latest Edition and these specifications.

The applicable SSPC specifications are:

SP 2	"Hand Tool Cleaning"
SP 3	"Power Tool Cleaning"

All loose mill scale, loose paint, loose rust and other foreign matter shall be removed in areas to be painted, and the edges of remaining paint shall be feathered. Cleaning shall be conducted in a manner, which will minimize damage to sound paint. All materials loosened or deposited on the steel surface by cleaning operations shall be completely removed by vacuuming before any painting operations commence.

The cleaned surface shall be approved by the Engineer prior to any painting. Such approval does not relieve the Contractor of responsibility for any later failures of the new paint. Failure by the Contractor to properly prepare and clean surfaces to be painted in accordance with the specifications shall be cause for rejection by the Engineer. All surfaces that are rejected shall be cleaned and painted to the satisfaction of the Engineer in accordance with the specifications, at no additional cost to the State.

Storage, opening, mixing, thinning and application of the paint shall be accomplished in strict accordance with the written requirements and procedures published by the paint manufacturer and supplier. The Contractor shall have at the project site, at all times, the current copies of all technical data, recommendations and procedures published by the paint manufacturer.

Paint shall be applied by brush or roller only. The paint shall be applied to produce a uniform smooth coat without runs, streaks sags, wrinkles, or other defects.

The new railings shall be accurately fabricated and installed as shown on the plans. Lengths of rail elements shall be continuous over a minimum of four rail posts wherever possible and in no case less than two. Rail splices shall be located within the rail connections over open joints in parapets and at other locations determined by the Contractor.

**Method of Measurement:** Work under this item will be paid for at the contract lump sum price, and will not be measured for payment.

**Basis of Payment:** This work will be paid for at the contract lump sum price each for "Repair Metal Bridge Rail", complete in place, which price shall include all materials, tools, equipment and labor incidental thereto.

<b>Pay Item</b>
Repair Metal Bridge Rail

<b>Pay Unit</b>
l.s.

**ITEM #0913293A – TEMPORARY PROTECTIVE BARRIER (EXISTING BRIDGE)**

**Description:**

Work under this item shall consist of designing, furnishing, installing, maintaining and removing a protective barrier underneath the existing Bridge 00032 over the Metro-North Railroad during construction to the limits shown on the plans or directed by the Engineer.

The protective barrier shall be any type of an adequately braced structure which the Contractor elects to build that meet the requirements of this specification, utilizes a design similar to that shown on the plans and as approved by the Engineer.

The Contractor shall comply with all provisions of “Work on Railroad Property” contained elsewhere in these specifications.

**Materials:**

Materials and equipment shall be of satisfactory quality to perform the work and shall not be used on the Project until and unless they have been reviewed and accepted by the Engineer.

Structural Steel shall conform to the requirements of Article M.06 of the Standard Specifications. Previously used steel may be used so long as it can be established in a manner satisfactory to the Engineer that it meets the requirements, including straightness, for new steel.

Commercially available prefabricated members may be used so long as their adequacy and suitability may be established in a manner satisfactory to the Engineer and are approved by the Engineer in writing.

Painting of the temporary support systems is not required, except for primer to provide Class "B" contact surfaces at bolted connections.

Non-shrink grout shall conform to Article M.03.05 of the Standard Specifications.

A Certified Test Report will be required in accordance with Article 1.06.07, certifying the conformance of the materials to the requirements set forth in this specification. Should the consignee noted on a Certified Text Report be other than the Prime Contractor, the Materials Certificates shall be required to identify the shipment.

Rigid walls for the horizontal and vertical components of the barrier shall be comprised of timber, plywood panels or corrugated panels of steel, aluminum or reinforced fiberglass. Flexible containment walls constructed of fire retardant tarpaulin material shall be impermeable to air and water.

Materials used shall be capable of a minimum service life of two years under normal on the job exposure to weather, sunlight and handling, excluding damage from misuse, mishandling, and exposure to chemicals and airborne contaminants.

**Construction Methods:**

Construction methods shall conform to Article 6.03.03 of the Standard Specifications and to the following:

Modifications to the existing structural steel superstructure, including drilling holes, cutting and any other work required for structure modifications shall conform to the requirements of "Lead Compliance for Miscellaneous Exterior Tasks" and related special provisions.

All materials required for temporary support of the structure shall remain the property of the Contractor and shall be removed from the site after the work is completed, unless otherwise agreed to.

The temporary protection barrier shall be designed and constructed to prevent dust, debris, concrete, formwork, tools, paint or anything else from falling onto railroad property.

The temporary protection barrier shall be attached and braced to the existing structure, bonded and grounded (including during installation) and shall be installed outside the limits of the minimum horizontal and vertical clearances shown in the contract drawings.

The contractor shall develop the means and method to provide access for him to perform all work within the railroad property in accordance with the restrictions in the contract documents. The Contractor shall protect any existing facilities during the construction. Should any damage occur to any railroad property or the structure as a result of the Contractor's operations, the Contractor shall make all repairs at no cost to the State.

Temporary Protective Barrier Design Requirements:

Working drawings and design calculations for the temporary protective barrier shall be submitted in accordance with the requirements of 1.05.02-2b. The working drawings and design calculations shall be prepared, sealed, and signed by a Professional Engineer, licensed in the state of Connecticut. The furnishing of such plans shall not serve to relieve the Contractor of any part of the responsibility for the safety of the work or for the successful completion of the Project. These drawings shall include, but not be limited to complete details of the methods, materials and equipment he proposes to use, including the following:

- Contractor's proposed temporary protective barrier design calculations and drawings
- Layout plan with member sizes.
- Dimensions and details.

- Sequence of operations.
- Loads used in the design.
- Design Specification used in the design.
- Material specifications used in the design.
- Method of erection.
- Method grounding during erection and when complete.
- Method of protection of existing facilities.
- Details for all lifting equipment, support systems, fabrications and appurtenances.
- Type and grade of all materials.
- Modifications/rework to the existing or temporary structures required to accommodate the barrier.
- Details and location of work platforms and other means of access required to perform the work. All work platforms and ladders etc. shall be designed in accordance with OSHA requirements.

The protective barrier shall be designed for all loads as noted in the Railroad Specifications section of this special provisions.

The horizontal barrier beneath the existing superstructure shall be designed for a minimum live load as noted in railroad specifications. The horizontal barrier shall cover the entire area of the span over the railroad. The horizontal barrier shall also be designed to conform to any load restrictions noted on the plans.

The vertical barriers adjacent to the existing piers shall be designed to carry a minimum live load as noted in railroad specifications.

Upon approval of the Engineer, the temporary barrier shall be constructed in stages during track outages as described elsewhere in the contract documents and as permitted and supervised by a representative of Metro-North Railroad.

Construction of the temporary barrier shall be completed in its entirety prior to the beginning of work on the bridge adjacent to the railroad.

The Engineer will permit removal of the protective barriers where it is no longer required.

**Method of Measurement:**

The work under this item will not be measured for direct payment, but will be included in the Contract Lump Sum price.

**Basis of Payment:**

This work will be paid for at the contract lump sum for “Temporary Protective Barrier (Existing Bridge)” at the location indicated, complete in place, which price shall include all materials, tools,

equipment and labor incidental thereto, including maintenance of the barrier, and removal of the barrier upon completion of the work.

Pay Item  
Temporary Protective Barrier (Existing Bridge)

Pay Unit  
LS



**ITEM #0969062A – CONSTRUCTION FIELD OFFICE, MEDIUM**

**Description:** Under the item included in the bid document, adequate weatherproof office quarters with related furnishings, materials, equipment and other services, shall be provided by the Contractor for the duration of the work, and if necessary, for a close-out period determined by the Engineer. The office, furnishings, materials, equipment, and services are for the exclusive use of CTDOT forces and others who may be engaged to augment CTDOT forces with relation to the Contract. The office quarters shall be located convenient to the work site and installed in accordance with Article 1.08.02. This office shall be separated from any office occupied by the Contractor. Ownership and liability of the office quarters shall remain with the Contractor.

**Furnishings/Materials/Supplies/Equipment:** All furnishings, materials, equipment and supplies shall be in like new condition for the purpose intended and require approval of the Engineer.

**Office Requirements:** The Contractor shall furnish the office quarters and equipment as described below:

Description \ Office Size	Med.
Minimum Sq. Ft. of floor space with a minimum ceiling height of 7 ft.	400
Minimum number of exterior entrances.	2
Minimum number of parking spaces.	7

**Office Layout:** The office shall have a minimum square footage as indicated in the table above, and shall be partitioned as shown on the building floor plan as provided by the Engineer.

**Tie-downs and Skirting:** Modular offices shall be tied-down and fully skirted to ground level.

**Lavatory Facilities:** For field offices sizes Small and Medium the Contractor shall furnish a toilet facility at a location convenient to the field office for use by CTDOT personnel and such assistants as they may engage; and for field offices sizes Large and Extra Large the Contractor shall furnish two (2) separate lavatories with toilet (men and women), in separately enclosed rooms that are properly ventilated and comply with applicable sanitary codes. Each lavatory shall have hot and cold running water and flush-type toilets. For all facilities the Contractor shall supply lavatory and sanitary supplies as required.

**Windows and Entrances:** The windows shall be of a type that will open and close conveniently, shall be sufficient in number and size to provide adequate light and ventilation, and shall be fitted with locking devices, blinds and screens. The entrances shall be secure, screened, and fitted with a lock for which four keys shall be furnished. All keys to the construction field office shall be furnished to the CTDOT and will be kept in their possession while State personnel are using the office. Any access to the entrance ways shall meet applicable building codes, with appropriate handrails. Stairways shall be ADA/ABA compliant and have non-skid tread surfaces. An ADA/ABA compliant ramp with non-skid surface shall be provided with the Extra-Large field office.

Lighting: The Contractor shall equip the office interior with electric lighting that provides a minimum illumination level of 100 foot-candles at desk level height, and electric outlets for each desk and drafting table. The Contractor shall also provide exterior lighting that provides a minimum illumination level of 2 foot-candles throughout the parking area and for a minimum distance of 10 ft. on each side of the field office.

Parking Facility: The Contractor shall provide a parking area, adjacent to the field office, of sufficient size to accommodate the number of vehicles indicated in the table above. If a paved parking area is not readily available, the Contractor shall construct a parking area and driveway consisting of a minimum of 6 inches of processed aggregate base graded to drain. The base material will be extended to the office entrance.

Field Office Security: Physical Barrier Devices - This shall consist of physical means to prevent entry, such as: 1) All windows shall be barred or security screens installed; 2) All field office doors shall be equipped with dead bolt locks and regular day operated door locks; and 3) Other devices as directed by the Engineer to suit existing conditions.

Electric Service: The field office shall be equipped with an electric service panel, wiring, outlets, etc., to serve the electrical requirements of the field office, including: lighting, general outlets, computer outlets, calculators etc., and meet the following minimum specifications:

- A. 120/240 volt, 1 phase, 3 wire
- B. Ampacity necessary to serve all equipment. Service shall be a minimum 100 amp dedicated to the construction field office.
- C. The electrical panel shall include a main circuit breaker and branch circuit breakers of the size and quantity required.
- D. Additional 120 volt, single phase, 20 amp, isolated ground dedicated power circuit with dual NEMA 5-20 receptacles will be installed at each desk and personal computer table (workstation) location.
- E. Additional 120 volt, single phase, 20 amp, isolated ground dedicated power circuit with dual NEMA 5-20 receptacles will be installed, for use by the Telephone Company.
- F. Additional 120-volt circuits and duplex outlets as required meeting National Electric Code requirements.
- G. One exterior (outside) wall mounted GFI receptacle, duplex, isolated ground, 120 volt, straight blade.
- H. After work is complete and prior to energizing, the State's CTDOT electrical inspector, must be contacted at 860-594-2240. (Do Not Call Local Town Officials)
- I. Prior to field office removal, the CTDOT Office of Information Systems (CTDOT OIS) must be notified to deactivate the communications equipment.

Heating, Ventilation and Air Conditioning (HVAC): The field office shall be equipped with sufficient heating, air conditioning and ventilation equipment to maintain a temperature range of 68°-80° Fahrenheit within the field office.

Telephone Service: The Contractor shall provide telephone service with unlimited nation-wide calling plan. For a Small, Medium and Large field office this shall consist of the installation of two (2) telephone lines: one (1) line for phone/voice service and one (1) line dedicated for the facsimile machine. For an Extra-Large field office this shall consist of four (4) telephone lines: three (3) lines for phone/voice service and one (1) line dedicated for facsimile machine. The Contractor shall pay all charges.

Data Communications Facility Wiring: Contractor shall install a Category 6 568B patch panel in a central wiring location and Cat 6 cable from the patch panel to each PC station, Smart Board location, Multifunction Laser Printer/Copier/Scanner/Fax, terminating in a (Category 6 568B) wall or surface mount data jack. The central wiring location shall also house either the data circuit with appropriate power requirements or a category 5 cable run to the location of the installed data circuit. The central wiring location will be determined by the CTDOT OIS staff in coordination with the designated field office personnel as soon as the facility is in place.

For Small, Medium and Large field offices the Contractor shall run a CAT 6 LAN cable a minimum length of 25 feet for each CTDOT networked device (including but not limited to: smartboards and Multi-Function Laser Printer/Copier/Scanner/Fax) to LAN switch area leaving an additional 10 feet of cable length on each side with terminated RJ45 connectors. For an Extra-Large field office the Contractor shall run CAT 6 LAN cables from workstations, install patch panel in data circuit demark area and terminate runs with RJ45 jacks at each device location. Terminate runs to patch panel in LAN switch area. Each run / jack shall be clearly labeled with an identifying Jack Number.

The Contractor shall supply cables to connect the Wi-Fi printer to the Contractor supplied internet router and to workstations/devices as needed. These cables shall be separate from the LAN cables and data Jacks detailed above for the CTDOT network.

The number of networked devices anticipated shall be at least equal to the number of personal computer tables, Multi-Function Laser Printer/Copier/Scanner/Fax, and smartboards listed below.

The installation of a data communication circuit between the field office and the CTDOT OIS in Newington will be coordinated between the CTDOT District staff, CTDOT OIS staff and the local utility company once the Contractor supplies the field office phone numbers and anticipated installation date. The Contractor shall provide the field office telephone number(s) to the CTDOT Project Engineer within 10 calendar days after the signing of the Contract as required by Article 1.08.02. This is required to facilitate data line and computer installations.

Additional Equipment, Facilities and Services: The Contractor shall provide at the field Office at least the following to the satisfaction of the Engineer:

Furnishing Description	Office Size
	Med.
	Quantity
Office desk (2.5 ft. x 5 ft.) with drawers, locks, and matching desk chair that have pneumatic seat height adjustment and dual wheel casters on the base.	3
Standard secretarial type desk and matching desk chair that has pneumatic seat height adjustment and dual wheel casters on the base.	-
Personal computer tables (4 ft. x 2.5 ft.).	3
Drafting type tables (3 ft. x 6 ft.) and supported by wall brackets and legs; and matching drafters stool that have pneumatic seat height adjustment, seat back and dual wheel casters on the base.	1
Conference table, 3 ft. x 12 ft.	-
Table – 3 ft. x 6 ft.	-
Office Chairs.	4
Mail slot bin – legal size.	-
Non-fire resistant cabinet.	-
Fire resistant cabinet (legal size/4 drawer), locking.	1
Storage racks to hold 3 ft. x 5 ft. display charts.	-
Vertical plan racks for 2 sets of 2 ft. x 3 ft. plans for each rack.	1
Double door supply cabinet with 4 shelves and a lock – 6 ft. x 4 ft.	-
Case of cardboard banker boxes (Min 10 boxes/case)	1
Open bookcase – 3 shelves – 3 ft. long.	-
White Dry-Erase Board, 36" x 48" min. with markers and eraser.	1
Interior partitions – 6 ft. x 6 ft., soundproof type, portable and freestanding.	-
Coat rack with 20 coat capacity.	-
Wastebaskets - 30 gal., including plastic waste bags.	1
Wastebaskets - 5 gal., including plastic waste bags.	3
Electric wall clock.	-
Telephone.	1
Full size stapler 20 (sheet capacity, with staples)	2
Desktop tape dispensers (with Tape)	2
8 Outlet Power Strip with Surge Protection	4
Rain Gauge	1
Business telephone system for three lines with ten handsets, intercom capability, and one speaker phone for conference table.	-
Mini refrigerator - 3.2 c.f. min.	1
Hot and cold water dispensing unit. Disposable cups and bottled water shall be supplied by the Contractor for the duration of the project.	1
Microwave, 1.2 c.f. , 1000W min.	1
Fire extinguishers - provide and install type and *number to meet applicable State	*

and local codes for size of office indicated, including a fire extinguisher suitable for use on a computer terminal fire.	
Electric pencil sharpeners.	2
Electronic office type printing calculators capable of addition, subtraction, multiplication and division with memory and a supply of printing paper.	1
Small Multi-Function Laser Printer/Copier/Scanner/Fax combination unit, network capable, as specified below under <u>Computer Related Hardware and Software</u> .	1
Large Multi-Function Laser Printer/Copier/Scanner/Fax combination unit, network capable, as specified below under <u>Computer Related Hardware and Software</u> .	
Field Office Wi-Fi Connection as specified below under <u>Computer Related Hardware and Software</u>	1
Wi-Fi Printer as specified below under <u>Computer Related Hardware and Software</u> .	1
Digital Camera as specified below under <u>Computer Related Hardware and Software</u> .	1
Video Projector as specified below under <u>Computer Related Hardware and Software</u> .	-
Smart Board as specified below under <u>Computer Related Hardware and Software</u> .	-
Infrared Thermometer, including annual third party certified calibration, case, and cleaning wipes.	1
Concrete Curing Box as specified below under Concrete Testing Equipment.	1
Concrete Air Meter and accessories as specified below under Concrete Testing Equipment as specified below. Contractor shall provide third party calibration on a quarterly basis.	1
Concrete Slump Cone and accessories as specified below under Concrete Testing Equipment.	1
First Aid Kit	1
Flip Phones as specified under <u>Computer Related Hardware and Software</u> .	-
Smart Phones as specified under <u>Computer Related Hardware and Software</u> .	-

The furnishings and equipment required herein shall remain the property of the Contractor. Any supplies required to maintain or operate the above listed equipment or furnishings shall be provided by the Contractor for the duration of the project.

Computer Related Hardware and Software: The CTDOT will supply by its own means the actual Personal Computers for the CTDOT representatives. The Contractor shall supply the Field Office Wi-Fi Connection, Wi-Fi Printer, Digital Camera(s), Flip Phones, Smart Phones, Multifunction Laser Printer/Copier/Scanner/Fax, Video Projectors, and Smart Board(s) as well as associated hardware and software, must meet the requirements of this specification as well as the latest minimum specifications posted, as of the project advertising date, at CTDOTs web site <http://www.ct.gov/dot/cwp/view.asp?a=1410&q=563904>

Within 10 calendar days after the signing of the Contract but before ordering/purchasing the Wi-Fi Printer (separate from the Multifunction Laser Printer/Copier/Scanner/Fax), Field Office Wi-Fi, Digital Camera(s), Flip Phones, Smart Phones, Multifunction Laser Printer/Copier/Scanner/Fax, Video Projector(s) and Smart Board(s) as well as associated hardware, the Contractor must submit

a copy of their proposed order(s) with catalog cuts and specifications to the Administering CTDOT District for review and approval. The Wi-Fi Printer, Wi-Fi Router, Flip Phones, Smart Phones, digital cameras, Projector(s) and Smart Board(s) will be reviewed by CTDOT District personnel. The Multifunction Laser Printer/Copier/Scanner/Fax will be reviewed by the CTDOT OIS. The Contractor shall not purchase the hardware, software, or services until the Administering CTDOT District informs them that the proposed equipment, software, and services are approved. The Contractor will be solely responsible for the costs of any hardware, software, or services purchased without approval.

The Contractor and/or their internet service provider shall be responsible for the installation and setup of the field office Wi-Fi, Wi-Fi printer, and the configuration of the wireless router as directed by the CTDOT. Installation will be coordinated with CTDOT District and Project personnel.

After the approval of the hardware and software, the Contractor shall contact the designated representatives of the CTDOT administering District, a minimum of 2 working days in advance of the proposed delivery or installation of the Field Office Wi-Fi Connection, Wi-Fi Printer, Digital Camera(s), Flip Phones, Smart Phones, Multifunction Laser Printer/Copier/Scanner/Fax, Video Projectors and Smart Board(s), as well as associated hardware, software, supplies, and support documentation.

The Contractor shall provide all supplies, paper, maintenance, service and repairs (including labor and parts) for the Wi-Fi printers, copiers, field office Wi-Fi, fax machines and other equipment and facilities required by this specification for the duration of the Contract. All repairs must be performed with-in 48 hours. If the repairs require more than a 48 hours then an equal or better replacement must be provided.

Once the Contract has been completed, the hardware and software will remain the property of the Contractor.

First Aid Kit: The Contractor shall supply a first aid kit adequate for the number of personnel expected based on the size of the field office specified and shall keep the first aid kit stocked for the duration that the field office is in service.

Rain Gauge: The Contractor shall supply install and maintain a rain gauge for the duration of the project, meeting these minimum requirements. The rain gauge shall be installed on the top of a post such that the opening of the rain gauge is above the top of the post an adequate distance to avoid splashing of rain water from the top of the post into the rain gauge. The Location of the rain gauge and post shall be approved by the Engineer. The rain gauge shall be made of a durable material and have graduations of 0.1 inches or less with a minimum total column height of 5 inches. If the rain gauge is damaged the Contractor shall replace it prior to the next forecasted storm event at no additional cost.

Concrete Testing Equipment: If the Contract includes items that require compressive strength cylinders for concrete, in accordance with the Schedule of Minimum Testing Requirements for Sampling Materials for Test, the Contractor shall provide the following equipment.

- A) Concrete Cylinder Curing Box – meeting the requirements of Section 6.12 of the Standard Specifications.
- B) Air Meter – The air meter provided shall be in good working order and meet the requirements of AASHTO T 152.
- C) Slump Cone Mold – Slump cone, base plate, and tamping rod shall be provided in like-new condition and meet the requirements of AASHTO T119, Standard Test Method for Slump of Hydraulic-Cement Concrete.

All testing equipment will remain the property of the Contractor at the completion of the project.

Insurance Policy: The Contractor shall provide a separate insurance policy, with no deductible, in the minimum amount of five thousand dollars (\$5,000) in order to insure all State-owned data equipment and supplies used in the office against all losses. The Contractor shall be named insured on that policy, and the CTDOT shall be an additional named insured on the policy. These losses shall include, but not be limited to: theft, fire, and physical damage. The CTDOT will be responsible for all maintenance costs of CTDOT owned computer hardware. In the event of loss, the Contractor shall provide replacement equipment in accordance with current CTDOT equipment specifications, within seven days of notice of the loss. If the Contractor is unable to provide the required replacement equipment within seven days, the CTDOT may provide replacement equipment and deduct the cost of the equipment from monies due or which may become due the Contractor under the Contract or under any other contract. The Contractor's financial liability under this paragraph shall be limited to the amount of the insurance coverage required by this paragraph. If the cost of equipment replacement required by this paragraph should exceed the required amount of the insurance coverage, the CTDOT will reimburse the Contractor for replacement costs exceeding the amount of the required coverage.

Maintenance: During the occupancy by the CTDOT, the Contractor shall maintain all facilities and furnishings provided under the above requirements, and shall maintain and keep the office quarters clean through the use of weekly professional cleaning to include, but not limited to, washing & waxing floors, cleaning restrooms, removal of trash, etc. Exterior areas shall be mowed and clean of debris. A trash receptacle (dumpster) with weekly pickup (trash removal) shall be provided. Snow removal, sanding and salting of all parking, walkway, and entrance ways areas shall be accomplished during a storm if on a workday during work hours, immediately after a storm and prior to the start of a workday. If snow removal, salting and sanding are not completed by the specified time, the State will provide the service and all costs incurred will be deducted from the next payment estimate.

**Method of Measurement:** The furnishing and maintenance of the construction field office will be measured for payment by the number of calendar months that the office is in place and in operation, rounded up to the nearest month.

There will not be any price adjustment due to any change in the minimum computer related hardware and software requirements.

**Basis of Payment:** The furnishing and maintenance of the Construction Field Office will be paid for at the Contract unit price per month for “Construction Field Office, (Medium),” which price shall include all material, equipment, labor, service contracts, licenses, software, repair or replacement of hardware and software, related supplies, utility services, parking area, external illumination, trash removal, snow and ice removal, and work incidental thereto, as well as any other costs to provide requirements of this specified this specification.

<u>Pay Item</u>	<u>Pay Unit</u>
Construction Field Office, (Medium)	Month



## **ITEM #0971001A – MAINTENANCE AND PROTECTION OF TRAFFIC**

### **Article 9.71.01 –**

*After the third paragraph add the following:*

The Contractor shall maintain and protect pedestrian and bicycle traffic on all project sidewalks and roadways (except non-access routes where pedestrian walkways and bicycles are not permitted) as follows and as limited in the Special Provision “Prosecution and Progress”:

- When special plans depicting pedestrian and bicycle detours are shown in the contract documents.
- Where there are no special plans, the contractor shall provide for pedestrian and bicycle paths through the work zones or control pedestrians and bicycles with Trafficpersons.
- Where alternating one way traffic is in effect (with Trafficpersons directing traffic) the contractor shall also control pedestrians and bicycle traffic.

The Contractor shall maintain and protect traffic as described by the following and as limited in the Special Provision “Prosecution and Progress”:

### **I-95**

The Contractor shall maintain and protect the minimum number of through lanes and shoulders as dictated in the Special Provision for Section 1.08 - Prosecution and Progress “Limitations of Operations - Minimum Number of Lanes to Remain Open” Chart, on a paved travel path not less than 12 feet in width per lane.

### **I-95 On Ramp from Elm Street**

The I-95 NB On Ramp from Elm Street may be closed to traffic and travel detoured to the I-95 NB On Ramp from Canal Street as shown in the detour plan.

### **South State Street and Lafayette Street (one-way streets)**

The Contractor shall maintain and protect the existing number of lanes of traffic, each lane on a paved travel path not less than 11 feet in width.

Excepted therefrom will be those periods, during the allowable periods, when the Contractor is actively working, at which time the Contractor will be allowed to maintain and protect at least one lane of through traffic on a paved travel path not less than 11 feet in width. The Contractor

will be allowed to close South State Street to through traffic and detour traffic as shown on the detour plan contained in the contract plans.

### **Myrtle Ave**

The Contractor shall maintain and protect the existing number of lanes of traffic, each lane on a paved travel path not less than 11 feet in width.

Excepted therefrom will be those periods, during the allowable periods, when the Contractor is actively working, at which time the Contractor will be allowed to maintain and protect at least one lane of through traffic in each direction each lane on a paved travel path not less than 11 feet in width. Pedestrian traffic shall be detoured, if required by the work, as shown in the site specific traffic control plan.

Excepted therefrom will be those periods, during the allowable periods, when the Contractor is actively working, at which time the Contractor will be allowed to maintain and protect at least an alternating one-way traffic operation on a paved travel path not less than 11 feet in width utilizing the site specific traffic control plan in the project plans. There shall be no more than one alternating one-way traffic operation within the project limits without prior approval of the Engineer.

Pedestrian traffic shall be detoured, if required by the work, as shown in the site specific traffic control plan.

### **All Other Roadways**

The Contractor shall maintain and protect existing traffic operations.

Expected therefrom will be those periods, during the allowable periods, when the contractor is actively working, at which time the Contractor shall be allowed to maintain and protect a minimum of one lane of traffic, on a paved travel path not less than 12 feet in width.

### **Commercial and Residential Driveways**

The Contractor shall maintain access to and egress from all commercial and residential driveways throughout the project limits. The Contractor will be allowed to close said driveways to perform the required work during those periods when the businesses are closed, unless permission is granted from the business owner to close the driveway during business hours. If a temporary closure of a residential driveway is necessary, the Contractor shall coordinate with the owner to determine the time period of the closure.

**Article 9.71.03 –**

*Construction Method is supplemented as follows:*

**General**

If there is more than one alternating one-way traffic operation at one time, then there shall be a least one mile between the signing patterns.

The Contractor shall schedule operations so that pavement removal and roadway resurfacing shall be completed full width across a roadway (bridge) section by the end of a work day (work night), or as directed by the Engineer. All transverse height differentials on all roadway surfaces shall be tapered to negate any “bump” to traffic as specified elsewhere in this Contract or as approved by the Engineer. Material for this taper shall be as approved by the Engineer.

All temporary concrete barriers, traffic control devices, and other protective systems, as called for by the Contract or ordered by the Engineer must be on-hand and available in sufficient quantity for immediate installation prior to any stage change.

If applicable, when an existing sign is removed, it shall be either relocated or replaced by a new sign during the same working day.

The Contractor shall not store any material on-site which would present a safety hazard to motorists or pedestrians (e.g. fixed object or obstruct sight lines).

The field installation of a signing pattern shall constitute interference with existing traffic operations and shall not be allowed, except during the allowable periods.

Construction vehicles entering travel lanes at speeds less than the posted speed are interfering with traffic, and shall not be allowed without a lane closure. The lane closure shall be of sufficient length to allow vehicles to enter or exit the work area at posted speeds, in order to merge with existing traffic.

When the Contractor is excavating adjacent to the roadway, the Contractor shall provide a 3-foot shoulder between the work area and travel lanes, with traffic drums spaced every 50 feet. At the end of the workday, if the vertical drop off exceeds 3 inches, the Contractor shall provide a temporary traversable slope of 4:1 or flatter that is acceptable to the engineer.

**Existing Signing**

The Contractor shall maintain all existing overhead and side-mounted signs throughout the project limits during the duration of the project. The Contractor shall temporarily relocate signs

and sign supports as many times as deemed necessary, and install temporary sign supports if necessary and as directed by the Engineer.

### **Requirements for Winter**

The Contractor shall schedule a meeting with representatives from the Department including the offices of Maintenance and Traffic, and the Town/City to determine what interim traffic control measures the Contractor shall accomplish for the winter to provide safety to the motorists and permit adequate snow removal procedures. This meeting shall be held prior to October 31 of each year and will include, but not be limited to, discussion of the status and schedule of the following items: lane and shoulder widths, pavement restoration, traffic signal work, pavement markings, and signing.

### **Signing Patterns**

The Contractor shall erect and maintain all signing patterns in accordance with the traffic control plans contained herein. Proper distances between advance warning signs and proper taper lengths are mandatory.

### **Pavement Markings - Limited Access Highways, Turning Roadways and Ramps**

During construction, the Contractor shall maintain all pavement markings throughout the limits of the project.

### **Interim Pavement Markings**

The Contractor shall install painted pavement markings, which shall include lane lines (broken lines), edge lines, stop bars, lane-use arrows and gore markings, on each intermediate course of bituminous concrete pavement and on any milled surface by the end of the work day/night. All painted pavement markings will be paid under the appropriate items.

If the Contractor does not install permanent Epoxy Resin Pavement Markings by the end of the work day/night on exit ramps where the final course of bituminous concrete pavement has been installed, the Contractor shall install temporary 12 inch wide white stop bars. The temporary stop bars shall consist of Temporary Plastic Pavement Marking Tape and shall be installed by the end of the work day/night. Stop bars may consist of two 6 inch wide white markings or three 4 inch wide white markings placed side by side. The Contractor shall remove and dispose of these markings when the permanent Epoxy Resin Pavement Markings are installed. The cost of furnishing, installing and removing the Temporary Plastic Pavement Marking Tape shall be at the Contractor's expense.

If an intermediate course of bituminous concrete pavement will be exposed throughout the winter, then Epoxy Resin Pavement Markings should be installed unless directed otherwise by the Engineer.

### **Final Pavement Markings**

The Contractor should install painted pavement markings on the final course of bituminous concrete pavement by the end of the work day/night. If the painted pavement markings are not installed by the end of the work day/night, then Temporary Plastic Pavement Marking Tape shall be installed as described above and the painted pavement markings shall be installed by the end of the work day/night on Friday of that week.

If Temporary Plastic Pavement Marking Tape is installed, the Contractor shall remove and dispose of these markings when the painted pavement markings are installed. The cost of furnishing, installing and removing the Temporary Plastic Pavement Marking Tape shall be at the Contractor's expense.

The Contractor shall install permanent Epoxy Resin Pavement Markings in accordance with Section 12.10 entitled "Epoxy Resin Pavement Markings" after such time as determined by the Engineer.

### **Pavement Markings -Non-Limited Access Multilane Roadways**

#### **Secondary and Local Roadways**

During construction, the Contractor shall maintain all pavement markings on paved surfaces on all roadways throughout the limits of the project.

### **Interim Pavement Markings**

The Contractor shall install painted pavement markings, which shall include centerlines, shoulder edge lines, lane lines (broken lines), lane-use arrows, and stop bars, on each intermediate course of bituminous concrete pavement and on any milled surface by the end of the work day/night. If the next course of bituminous concrete pavement will be placed within seven days, shoulder edge lines are not required. The painted pavement markings will be paid under the appropriate items.

If the Contractor will install another course of bituminous concrete pavement within 24 hours, the Contractor may install Temporary Plastic Pavement Marking Tape in place of the painted pavement markings by the end of the work day/night. These temporary pavement markings shall include centerlines, lane lines (broken lines) and stop bars; shoulder edge lines are not required. Centerlines shall consist of two 4 inch wide yellow markings, 2 feet in length, side by side, 4 to 6 inches apart, at 40-foot intervals. No passing zones should be posted with signs in those areas where the final centerlines have not been established on two-way roadways. Stop bars may consist of two 6 inch wide white markings or three 4 inch wide white markings placed side by side. The Contractor shall remove and dispose of the Temporary Plastic Pavement Marking Tape when another course of bituminous concrete pavement is installed. The cost of furnishing, installing and removing the Temporary Plastic Pavement Marking Tape shall be at the Contractor's expense.

If an intermediate course of bituminous concrete pavement will be exposed throughout the winter, then Epoxy Resin Pavement Markings should be installed unless directed otherwise by the Engineer.

**Final Pavement Markings**

The Contractor should install painted pavement markings on the final course of bituminous concrete pavement by the end of the work day/night. If the painted pavement markings are not installed by the end of the work day/night, then Temporary Plastic Pavement Marking Tape shall be installed as described above and the painted pavement markings shall be installed by the end of the work day/night on Friday of that week.

If Temporary Plastic Pavement Marking Tape is installed, the Contractor shall remove and dispose of these markings when the painted pavement markings are installed. The cost of furnishing, installing and removing the Temporary Plastic Pavement Marking Tape shall be at the Contractor's expense.

The Contractor shall install permanent Epoxy Resin Pavement Markings in accordance with Section 12.10 entitled "Epoxy Resin Pavement Markings, Symbols, and Legends" after such time as determined by the Engineer.

## **TRAFFIC CONTROL DURING CONSTRUCTION OPERATIONS**

The following guidelines shall assist field personnel in determining when and what type of traffic control patterns to use for various situations. These guidelines shall provide for the safe and efficient movement of traffic through work zones and enhance the safety of work forces in the work area.

### **TRAFFIC CONTROL PATTERNS**

Traffic control patterns shall be used when a work operation requires that all or part of any vehicle or work area protrudes onto any part of a travel lane or shoulder. For each situation, the installation of traffic control devices shall be based on the following:

- Speed and volume of traffic
- Duration of operation
- Exposure to hazards

Traffic control patterns shall be uniform, neat and orderly so as to command respect from the motorist.

In the case of a horizontal or vertical sight restriction in advance of the work area, the traffic control pattern shall be extended to provide adequate sight distance for approaching traffic.

If a lane reduction taper is required to shift traffic, the entire length of the taper should be installed on a tangent section of roadway so that the entire taper area can be seen by the motorist.

Any existing signs that are in conflict with the traffic control patterns shall be removed, covered, or turned so that they are not readable by oncoming traffic.

When installing a traffic control pattern, a Buffer Area should be provided and this area shall be free of equipment, workers, materials and parked vehicles.

Typical traffic control plans 19 through 25 may be used for moving operations such as line striping, pot hole patching, mowing, or sweeping when it is necessary for equipment to occupy a travel lane.

Traffic control patterns will not be required when vehicles are on an emergency patrol type activity or when a short duration stop is made and the equipment can be contained within the shoulder. Flashing lights and appropriate trafficperson shall be used when required.

Although each situation must be dealt with individually, conformity with the typical traffic control plans contained herein is required. In a situation not adequately covered by the typical traffic control plans, the Contractor must contact the Engineer for assistance prior to setting up a traffic control pattern.

**PLACEMENT OF SIGNS**

Signs must be placed in such a position to allow motorists the opportunity to reduce their speed prior to the work area. Signs shall be installed on the same side of the roadway as the work area. On multi-lane divided highways, advance warning signs shall be installed on both sides of the highway. On directional roadways (on-ramps, off-ramps, one-way roads), where the sight distance to signs is restricted, these signs should be installed on both sides of the roadway.

**ALLOWABLE ADJUSTMENT OF SIGNS AND DEVICES SHOWN ON THE TRAFFIC CONTROL PLANS**

The traffic control plans contained herein show the location and spacing of signs and devices under ideal conditions. Signs and devices should be installed as shown on these plans whenever possible.

The proper application of the traffic control plans and installation of traffic control devices depends on actual field conditions.

Adjustments to the traffic control plans shall be made only at the direction of the Engineer to improve the visibility of the signs and devices and to better control traffic operations. Adjustments to the traffic control plans shall be based on safety of work forces and motorists, abutting property requirements, driveways, side roads, and the vertical and horizontal curvature of the roadway.

The Engineer may require that the traffic control pattern be located significantly in advance of the work area to provide better sight line to the signing and safer traffic operations through the work zone.

Table I indicates the minimum taper length required for a lane closure based on the posted speed limit of the roadway. These taper lengths shall only be used when the recommended taper lengths shown on the traffic control plans cannot be achieved.

**TABLE I – MINIMUM TAPER LENGTHS**

POSTED SPEED LIMIT MILES PER HOUR	MINIMUM TAPER LENGTH IN FEET FOR A SINGLE LANE CLOSURE
30 OR LESS	180
35	250
40	320
45	540
50	600
55	660
65	780



## **SECTION 1. WORK ZONE SAFETY MEETINGS**

- 1.a) Prior to the commencement of work, a work zone safety meeting will be conducted with representatives of DOT Construction, Connecticut State Police (Local Barracks), Municipal Police, the Contractor (Project Superintendent) and the Traffic Control Subcontractor (if different than the prime Contractor) to review the traffic operations, lines of responsibility, and operating guidelines which will be used on the project. Other work zone safety meetings during the course of the project should be scheduled as needed.
- 1.b) A Work Zone Safety Meeting Agenda shall be developed and used at the meeting to outline the anticipated traffic control issues during the construction of this project. Any issues that can't be resolved at these meetings will be brought to the attention of the District Engineer and the Office of Construction. The agenda should include:
- Review Project scope of work and time
  - Review Section 1.08, Prosecution and Progress
  - Review Section 9.70, Trafficpersons
  - Review Section 9.71, Maintenance and Protection of Traffic
  - Review Contractor's schedule and method of operations.
  - Review areas of special concern: ramps, turning roadways, medians, lane drops, etc.
  - Open discussion of work zone questions and issues
  - Discussion of review and approval process for changes in contract requirements as they relate to work zone areas

## **SECTION 2. GENERAL**

- 2.a) If the required minimum number of signs and equipment (i.e. one High Mounted Internally Illuminated Flashing Arrow for each lane closed, two TMAs, Changeable Message Sign, etc.) are not available; the traffic control pattern shall not be installed.
- 2.b) The Contractor shall have back-up equipment (TMAs, High Mounted Internally Illuminated Flashing Arrow, Changeable Message Sign, construction signs, cones/drums, etc.) available at all times in case of mechanical failures, etc. The only exception to this is in the case of sudden equipment breakdowns in which the pattern may be installed but the Contractor must provide replacement equipment within 24 hours.
- 2.c) Failure of the Contractor to have the required minimum number of signs, personnel and equipment, which results in the pattern not being installed, shall not be a reason for a time extension or claim for loss time.
- 2.d) In cases of legitimate differences of opinion between the Contractor and the Inspection staff, the Inspection staff shall err on the side of safety. The matter shall be brought to

the District Office for resolution immediately or, in the case of work after regular business hours, on the next business day.

### **SECTION 3. INSTALLING AND REMOVING TRAFFIC CONTROL PATTERNS**

- 3.a) Lane Closures shall be installed beginning with the advance warning signs and proceeding forward toward the work area.
- 3.b) Lane Closures shall be removed in the reverse order, beginning at the work area, or end of the traffic control pattern, and proceeding back toward the advance warning signs.
- 3.c) Stopping traffic may be allowed:
- As per the contract for such activities as blasting, steel erection, etc.
  - During paving, milling operations, etc. where, in the middle of the operation, it is necessary to flip the pattern to complete the operation on the other half of the roadway and traffic should not travel across the longitudinal joint or difference in roadway elevation.
  - To move slow moving equipment across live traffic lanes into the work area.
- 3.d) Temporary road closures using Rolling Road Blocks (RRB) may be allowed on limited access highways for operations associated with the installation and removal of temporary lane closures. RRB may be allowed for the installation and removal of lead signs and lane tapers only and shall meet the following requirements:
- RRB may not start prior to the time allowed in the contract Limitations of Operation for sign pattern installation. Sign pattern removal must be complete prior to the time indicated in the Limitations of Operation for restoring the lanes to traffic.
  - On limited access highways with 4 lanes or more, a RRB may not start until the Limitations of Operation Chart allows a 2 lane closure. In areas with good sight lines and full shoulders, opposite side lead signs should be installed in a separate operation.
  - Truck-Mounted Impact Attenuators (TMAs) equipped with arrow boards shall be used to slow traffic to implement the RRB. State Police Officers in marked vehicles may be used to support the implementation of the RRB. The RRB shall start by having all vehicles, including Truck-Mounted Impact Attenuators TMAs and police vehicles leave the shoulder or on-ramp and accelerate to a normal roadway speeds in each lane, then the vehicles will position themselves side by side and decelerate to the RRB speed on the highway.
  - An additional Truck-Mounted Impact Attenuator TMAs equipped with a Portable Changeable Message Sign shall be utilized to advise the motorists that sign pattern installation / removal is underway. The Pre-Warning Vehicle (PWV) should be initially positioned in the right shoulder ½ mile prior to the RRB operation. If a traffic queue reaches the PWV's initial location, the contractor shall slowly reverse the PWV along the shoulder to position itself prior to the new back of queue. A Pre-

Warning Vehicle, as specified elsewhere in the contract, shall be utilized to advise the motorists that sign pattern installation / removal is underway.

- The RRB duration shall not exceed 15 minutes from start of the traffic block until all lanes are opened as designated in the Limitation of Operation chart. If the RRB duration exceeds 15 minutes on 2 successive shifts, no further RRB will be allowed until the Contractor obtains approval for a revised installation procedure from the respective construction District.
  - RRB should not be utilized to expand a lane closure pattern to an additional lane during the shift. The workers and equipment required to implement the additional lane closure should be staged from within the closed lane. Attenuator trucks (and State Police if available) should be used to protect the workers installing the taper in the additional lane.
  - Exceptions to these work procedures may be submitted to the District Office for consideration. A minimum of 2 business days should be allowed for review and approval by the District.
  - The RRB procedures (including any approved exceptions) will be reviewed and discussed by the inspection team and the Contractor in advance of the work. The implementation of the agreed upon plan will be reviewed with the State Police during the Work Zone Safety meeting held before each shift involving temporary lane closures. If the State Police determine that alternative procedures should be implemented for traffic control during the work shift, the Department and Contractor will attempt to resolve any discrepancies with the duty sergeant at the Troop. If the discrepancies are unable to be resolved prior to the start of the shift, the work will proceed as recommended by the Department Trooper. Any unresolved issues will be addressed the following day.
- 3.e) The Contractor must adhere to using the proper signs, placing the signs correctly, and ensuring the proper spacing of signs.
- 3.f) Additional devices are required on entrance ramps, exit ramps, and intersecting roads to warn and/or move traffic into the proper travel path prior to merging/exiting with/from the main line traffic. This shall be completed before installing the mainline pattern past the ramp or intersecting roadway.
- 3.g) Prior to installing a pattern, any conflicting existing signs shall be covered with an opaque material. Once the pattern is removed, the existing signs shall be uncovered.
- 3.h) On limited access roadways, workers are prohibited from crossing the travel lanes to install and remove signs or other devices on the opposite side of the roadway. Any signs or devices on the opposite side of the roadway shall be installed and removed separately.

**SECTION 4. USE OF HIGH MOUNTED INTERNALLY ILLUMINATED FLASHING ARROW**

- 4.a) On limited access roadways, one Flashing Arrow shall be used for each lane that is closed. The Flashing Arrow shall be installed concurrently with the installation of the traffic control pattern and its placement shall be as shown on the traffic control plan. For multiple lane closures, one Flashing Arrow is required for each lane closed. If conditions warrant, additional Flashing Arrows should be employed (i.e.: curves, major ramps, etc.).
- 4.b) On non-limited access roadways, the use of a Flashing Arrow for lane closures is optional. The roadway geometry, sight line distance, and traffic volume should be considered in the decision to use the Flashing Arrow.
- 4.c) The Flashing Arrow shall not be used on two lane, two-way roadways for temporary alternating one-way traffic operations.
- 4.d) The Flashing Arrow board display shall be in the “arrow” mode for lane closure tapers and in the “caution” mode (four corners) for shoulder work, blocking the shoulder, or roadside work near the shoulder. The Flashing Arrow shall be in the “caution” mode when it is positioned in the closed lane.
- 4.e) The Flashing Arrow shall not be used on a multi-lane roadway to laterally shift all lanes of traffic, because unnecessary lane changing may result.

**SECTION 5. USE OF TRUCK MOUNTED OR TRAILER MOUNTED IMPACT ATTENUATOR VEHICLES (TMAs)**

- 5.a) For lane closures on limited access roadways, a minimum of two TMAs shall be used to install and remove traffic control patterns. If two TMAs are not available, the pattern shall not be installed.
- 5.b) On non-limited access roadways, the use of TMAs to install and remove patterns closing a lane(s) is optional. The roadway geometry, sight line distance, and traffic volume should be considered in the decision to utilize the TMAs.
- 5.c) Generally, to establish the advance and transition signing, one TMA shall be placed on the shoulder and the second TMA shall be approximately 1,000 feet ahead blocking the lane. The flashing arrow board mounted on the TMA should be in the “flashing arrow” mode when taking the lane. The sign truck and workers should be immediately ahead of the second TMA. In no case shall the TMA be used as the sign truck or a work truck. Once the transition is in place, the TMAs shall travel in the closed lane until all Changeable Message Signs, signs, Flashing Arrows, and cones/drums are installed. The flashing arrow board mounted on the TMA should be in the “caution” mode when traveling in the closed lane.

- 5.d) A TMA shall be placed prior to the first work area in the pattern. If there are multiple work areas within the same pattern, then additional TMAs shall be positioned at each additional work area as needed. The flashing arrow board mounted on the TMA should be in the “caution” mode when in the closed lane.
- 5.e) TMAs shall be positioned a sufficient distance prior to the workers or equipment being protected to allow for appropriate vehicle roll-ahead in the event that the TMA is hit, but not so far that an errant vehicle could travel around the TMA and into the work area. For additional placement and use details, refer to the specification entitled “Truck-Mounted or Trailer-Mounted Impact Attenuator”. Some operations, such as paving and concrete repairs, do not allow for placement of the TMA(s) within the specified distances. In these situations, the TMA(s) should be placed at the beginning of the work area and shall be advanced as the paving or concrete operations proceed.
- 5.f) TMAs should be paid in accordance with how the unit is utilized. If it is used as a TMA and is in the proper location as specified, then it should be paid at the specified hourly rate for “Truck-Mounted or Trailer-Mounted Impact Attenuator”. When the TMA is used as a Flashing Arrow, it should be paid at the daily rate for “High Mounted Internally Illuminated Flashing Arrow”. If a TMA is used to install and remove a pattern and is also used as a Flashing Arrow in the same day, then the unit should be paid as a “Truck-Mounted or Trailer-Mounted Impact Attenuator” for the hours used to install and remove the pattern, typically 2 hours (1 hour to install and 1 hour to remove). If the TMA is also used as a Flashing Arrow during the same day, then the unit should be paid at the daily rate as a “High Mounted Internally Illuminated Flashing Arrow”.

## **SECTION 6. USE OF TRAFFIC DRUMS AND TRAFFIC CONES**

- 6.a) Traffic drums shall be used for taper channelization on limited-access roadways, ramps, and turning roadways and to delineate raised catch basins and other hazards.
- 6.b) Traffic drums shall be used in place of traffic cones in traffic control patterns that are in effect for more than a 36-hour duration.
- 6.c) Traffic Cones less than 42 inches in height shall not be used on limited-access roadways or on non-limited access roadways with a posted speed limit of 45 mph and above.
- 6.d) Typical spacing of traffic drums and/or cones shown on the Traffic Control Plans in the Contract are maximum spacings and may be reduced to meet actual field conditions as required.

**SECTION 7. USE OF (REMOTE CONTROLLED) CHANGEABLE MESSAGE SIGNS (CMS)**

- 7.a) For lane closures on limited access roadways, one CMS shall be used in advance of the traffic control pattern. Prior to installing the pattern, the CMS shall be installed and in operation, displaying the appropriate lane closure information (i.e.: Left Lane Closed - Merge Right). The CMS shall be positioned ½ - 1 mile ahead of the lane closure taper. If the nearest Exit ramp is greater than the specified ½ - 1 mile distance, than an additional CMS shall be positioned a sufficient distance ahead of the Exit ramp to alert motorists to the work and therefore offer them an opportunity to take the exit.
- 7.b) CMS should not be installed within 1000 feet of an existing CMS.
- 7.c) On non-limited access roadways, the use of CMS for lane closures is optional. The roadway geometry, sight line distance, and traffic volume should be considered in the decision to use the CMS.
- 7.d) The advance CMS is typically placed off the right shoulder, 5 feet from the edge of pavement. In areas where the CMS cannot be placed beyond the edge of pavement, it may be placed on the paved shoulder with a minimum of five (5) traffic drums placed in a taper in front of it to delineate its position. The advance CMS shall be adequately protected if it is used for a continuous duration of 36 hours or more.
- 7.e) When the CMS are no longer required, they should be removed from the clear zone and have the display screen cleared and turned 90° away from the roadway.
- 7.f) The CMS generally should not be used for generic messages (ex: Road Work Ahead, Bump Ahead, Gravel Road, etc.).
- 7.g) The CMS should be used for specific situations that need to command the motorist's attention which cannot be conveyed with standard construction signs (Examples include: Exit 34 Closed Sat/Sun - Use Exit 35, All Lanes Closed - Use Shoulder, Workers on Road - Slow Down).
- 7.h) Messages that need to be displayed for long periods of time, such as during stage construction, should be displayed with construction signs. For special signs, please coordinate with the Office of Construction and the Division of Traffic Engineering for the proper layout/dimensions required.
- 7.i) The messages that are allowed on the CMS are as follows:

<u>Message No.</u>	<u>Frame 1</u>	<u>Frame 2</u>	<u>Message No.</u>	<u>Frame 1</u>	<u>Frame 2</u>
1	LEFT LANE CLOSED	MERGE RIGHT	9	LANES CLOSED AHEAD	REDUCE SPEED
2	2 LEFT LANES CLOSED	MERGE RIGHT	10	LANES CLOSED AHEAD	USE CAUTION
3	LEFT LANE CLOSED	REDUCE SPEED	11	WORKERS ON ROAD	REDUCE SPEED
4	2 LEFT LANES CLOSED	REDUCE SPEED	12	WORKERS ON ROAD	SLOW DOWN
5	RIGHT LANE CLOSED	MERGE LEFT	13	EXIT XX CLOSED	USE EXIT YY
6	2 RIGHT LANES CLOSED	MERGE LEFT	14	EXIT XX CLOSED USE YY	FOLLOW DETOUR
7	RIGHT LANE CLOSED	REDUCE SPEED	15	2 LANES SHIFT AHEAD	USE CAUTION
8	2 RIGHT LANES CLOSED	REDUCE SPEED	16	3 LANES SHIFT AHEAD	USE CAUTION

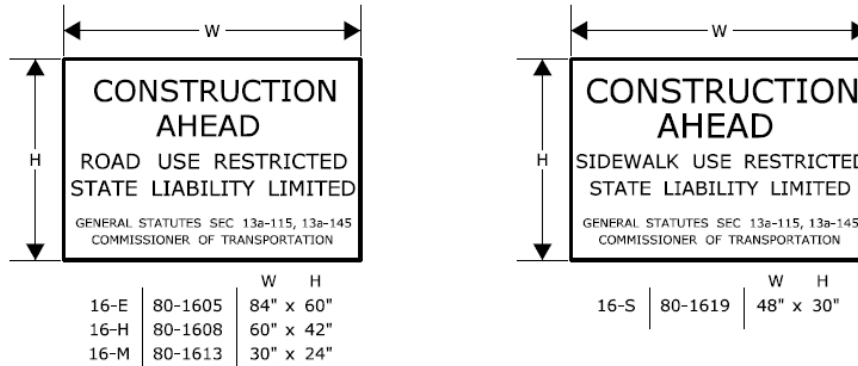
For any other message(s), approval must be received from the Office of Construction prior to their use. No more than two (2) displays shall be used within any message cycle.

**SECTION 8. USE OF STATE POLICE OFFICERS**

- 8.a) State Police may be utilized only on limited access highways and secondary roadways under their primary jurisdiction. One Officer may be used per critical sign pattern. Shoulder closures and right lane closures can generally be implemented without the presence of a State Police Officer. Likewise in areas with moderate traffic and wide, unobstructed medians, left lane closures can be implemented without State Police presence. Under some situations it may be desirable to have State Police presence, when one is available. Examples of this include: nighttime lane closures; left lane closures with minimal width for setting up advance signs and staging; lane and shoulder closures on turning roadways/ramps or mainline where sight distance is minimal; and closures where extensive turning movements or traffic congestion regularly occur, however they are not required.
- 8.b) Once the pattern is in place, the State Police Officer should be positioned in a non-hazardous location in advance of the pattern. If traffic backs up beyond the beginning of the pattern, then the State Police Officer shall be repositioned prior to the backup to give warning to the oncoming motorists. The State Police Officer and TMA should not be in proximity to each other.
- 8.c) Other functions of the State Police Officer(s) may include:
- Assisting entering/exiting construction vehicles within the work area.
  - Enforcement of speed and other motor vehicle laws within the work area, if specifically requested by the project.
- 8.d) State Police Officers assigned to a work site are to only take direction from the Engineer.



### SERIES 16 SIGNS



THE 16-S SIGN SHALL BE USED ON ALL PROJECTS THAT REQUIRE SIDEWALK RECONSTRUCTION OR RESTRICT PEDESTRIAN TRAVEL ON AN EXISTING SIDEWALK.

SERIES 16 SIGNS SHALL BE INSTALLED IN ADVANCE OF THE TRAFFIC CONTROL PATTERNS TO ALLOW MOTORISTS THE OPPORTUNITY TO AVOID A WORK ZONE. SERIES 16 SIGNS SHALL BE INSTALLED ON ANY MAJOR INTERSECTING ROADWAYS THAT APPROACH THE WORK ZONE. ON LIMITED-ACCESS HIGHWAYS, THESE SIGNS SHALL BE LOCATED IN ADVANCE OF THE NEAREST UPSTREAM EXIT RAMP AND ON ANY ENTRANCE RAMP PRIOR TO OR WITHIN THE WORK ZONE LIMITS.

THE LOCATION OF SERIES 16 SIGNS CAN BE FOUND ELSEWHERE IN THE PLANS OR INSTALLED AS DIRECTED BY THE ENGINEER.

SIGNS 16-E AND 16-H SHALL BE POST-MOUNTED.

SIGN 16-E SHALL BE USED ON ALL EXPRESSWAYS.

SIGN 16-H SHALL BE USED ON ALL RAMP, OTHER STATE ROADWAYS, AND MAJOR TOWN/CITY ROADWAYS.

SIGN 16-M SHALL BE USED ON OTHER TOWN ROADWAYS.

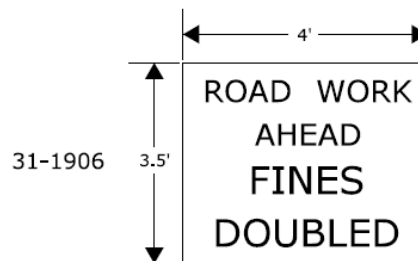
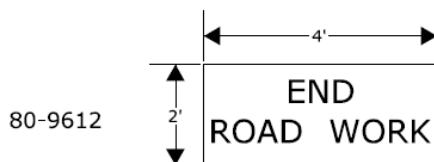
### REGULATORY SIGN "ROAD WORK AHEAD, FINES DOUBLED"

THE REGULATORY SIGN "ROAD WORK AHEAD FINES DOUBLED" SHALL BE INSTALLED FOR ALL WORK ZONES THAT OCCUR ON ANY STATE HIGHWAY IN CONNECTICUT WHERE THERE ARE WORKERS ON THE HIGHWAY OR WHEN THERE IS OTHER THAN EXISTING TRAFFIC OPERATIONS.

THE "ROAD WORK AHEAD FINES DOUBLED" REGULATORY SIGN SHALL BE PLACED AFTER THE SERIES 16 SIGN AND IN ADVANCE OF THE "ROAD WORK AHEAD" SIGN.

### "END ROAD WORK" SIGN

THE LAST SIGN IN THE PATTERN MUST BE THE "END ROAD WORK" SIGN.



SCALE: NONE

CONSTRUCTION TRAFFIC CONTROL PLAN  
REQUIRED SIGNS

CONNECTICUT DEPARTMENT OF TRANSPORTATION  
BUREAU OF ENGINEERING & CONSTRUCTION

APPROVED

*Charles S. Harlow*  
Charles S. Harlow  
2012.06.05 11:35:43-04'00"  
PRINCIPAL ENGINEER

## NOTES FOR TRAFFIC CONTROL PLANS

1. IF A TRAFFIC STOPPAGE OCCURS IN ADVANCE OF SIGN (A), THEN AN ADDITIONAL SIGN (A) SHALL BE INSTALLED IN ADVANCE OF THE STOPPAGE.
2. SIGNS (AA), (A), AND (D) SHOULD BE OMITTED WHEN THESE SIGNS HAVE ALREADY BEEN INSTALLED TO DESIGNATE A LARGER WORK ZONE THAN THE WORK ZONE THAT IS ENCOMPASSED ON THIS PLAN.
3. SEE TABLE 1 FOR ADJUSTMENT OF TAPERS IF NECESSARY.
4. IF THIS PLAN REMAINS IN CONTINUOUS OPERATION FOR MORE THAN 36 HOURS, THEN TRAFFIC DRUMS SHALL BE USED IN PLACE OF TRAFFIC CONES.
5. ANY LEGAL SPEED LIMIT SIGNS WITHIN THE LIMITS OF A ROADWAY / LANE CLOSURE AREA SHALL BE COVERED WITH AN OPAQUE MATERIAL WHILE THE CLOSURE IS IN EFFECT, AND UNCOVERED WHEN THE ROADWAY / LANE CLOSURE IS RE-OPENED TO ALL LANES OF TRAFFIC.
6. IF THIS PLAN REMAINS IN CONTINUOUS OPERATION FOR MORE THAN 36 HOURS, THEN ANY EXISTING CONFLICTING PAVEMENT MARKINGS SHALL BE ERADICATED OR COVERED, AND TEMPORARY PAVEMENT MARKINGS THAT DELINEATE THE PROPER TRAVELPATHS SHALL BE INSTALLED.
7. DISTANCES BETWEEN SIGNS IN THE ADVANCE WARNING AREA MAY BE REDUCED TO 100' ON LOW-SPEED URBAN ROADS (SPEED LIMIT < 40 MPH).
8. IF THIS PLAN IS TO REMAIN IN OPERATION DURING THE HOURS OF DARKNESS, INSTALL BARRICADE WARNING LIGHTS - HIGH INTENSITY ON ALL POST-MOUNTED DIAMOND SIGNS IN THE ADVANCE WARNING AREA.
9. A CHANGEABLE MESSAGE SIGN SHALL BE INSTALLED ONE HALF TO ONE MILE IN ADVANCE OF THE LANE CLOSURE TAPER.
10. SIGN (P) SHALL BE MOUNTED A MINIMUM OF 7 FEET FROM THE PAVEMENT SURFACE TO THE BOTTOM OF THE SIGN.

TABLE 1 - MINIMUM TAPER LENGTHS

POSTED SPEED LIMIT (MILES PER HOUR)	MINIMUM TAPER LENGTH FOR A SINGLE LANE CLOSURE
30 OR LESS	180' (55m)
35	250' (75m)
40	320' (100m)
45	540' (165m)
50	600' (180m)
55	660' (200m)
65	780' (240m)

METRIC CONVERSION CHART (1" = 25mm)

ENGLISH	METRIC	ENGLISH	METRIC	ENGLISH	METRIC
12"	300mm	42"	1050mm	72"	1800mm
18"	450mm	48"	1200mm	78"	1950mm
24"	600mm	54"	1350mm	84"	2100mm
30"	750mm	60"	1500mm	90"	2250mm
36"	900mm	66"	1650mm	96"	2400mm



SCALE: NONE

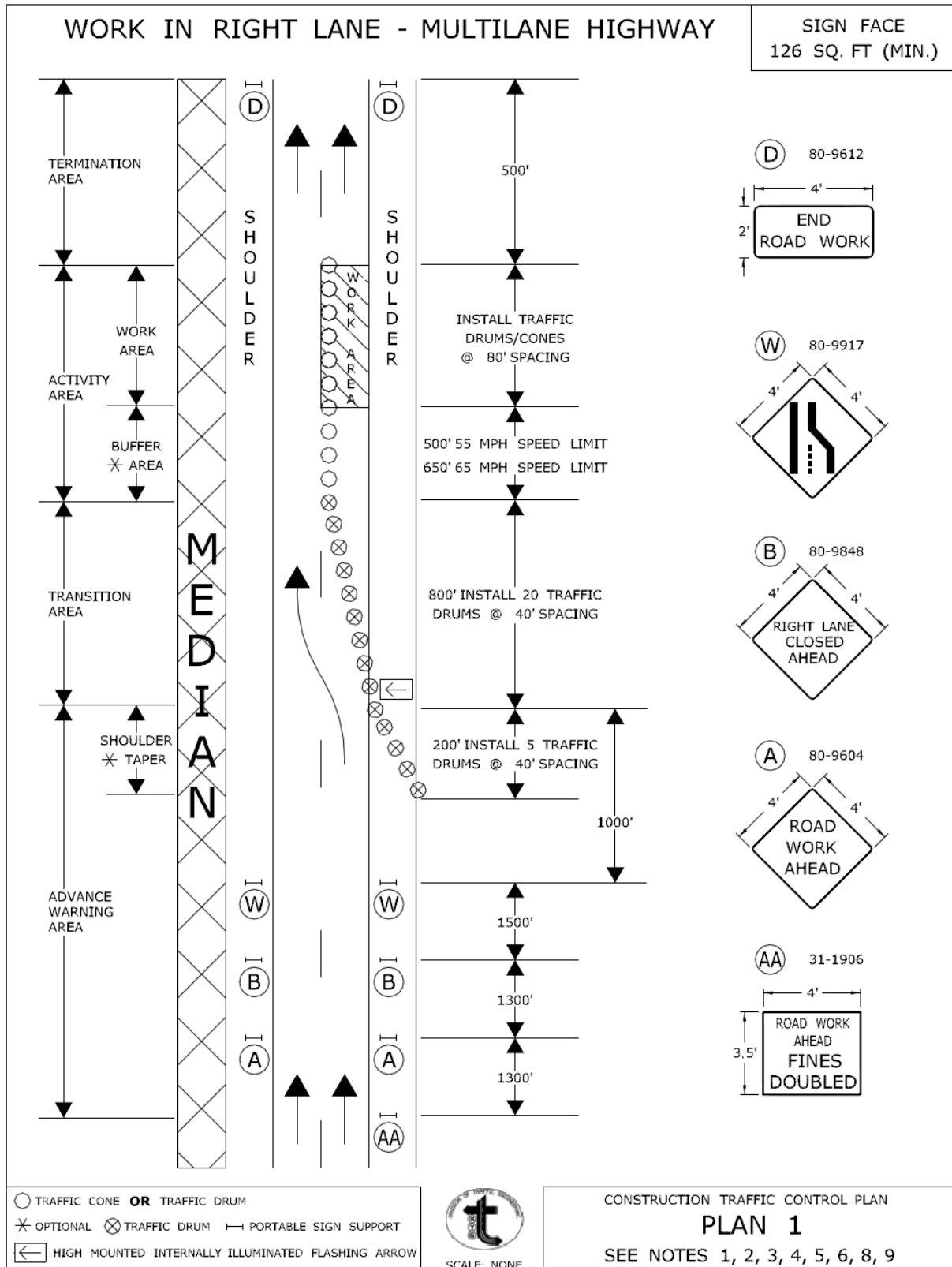
### CONSTRUCTION TRAFFIC CONTROL PLAN NOTES

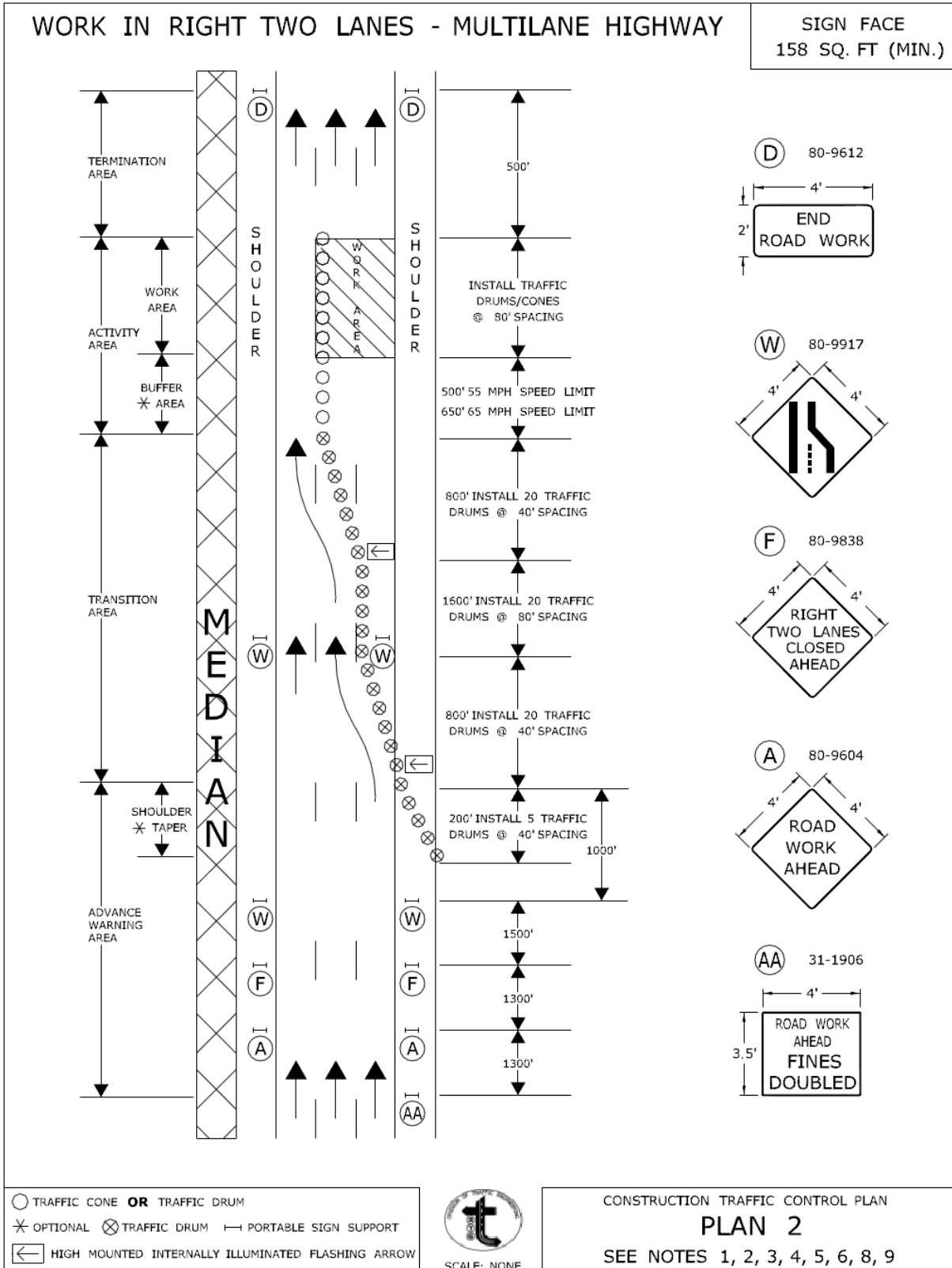
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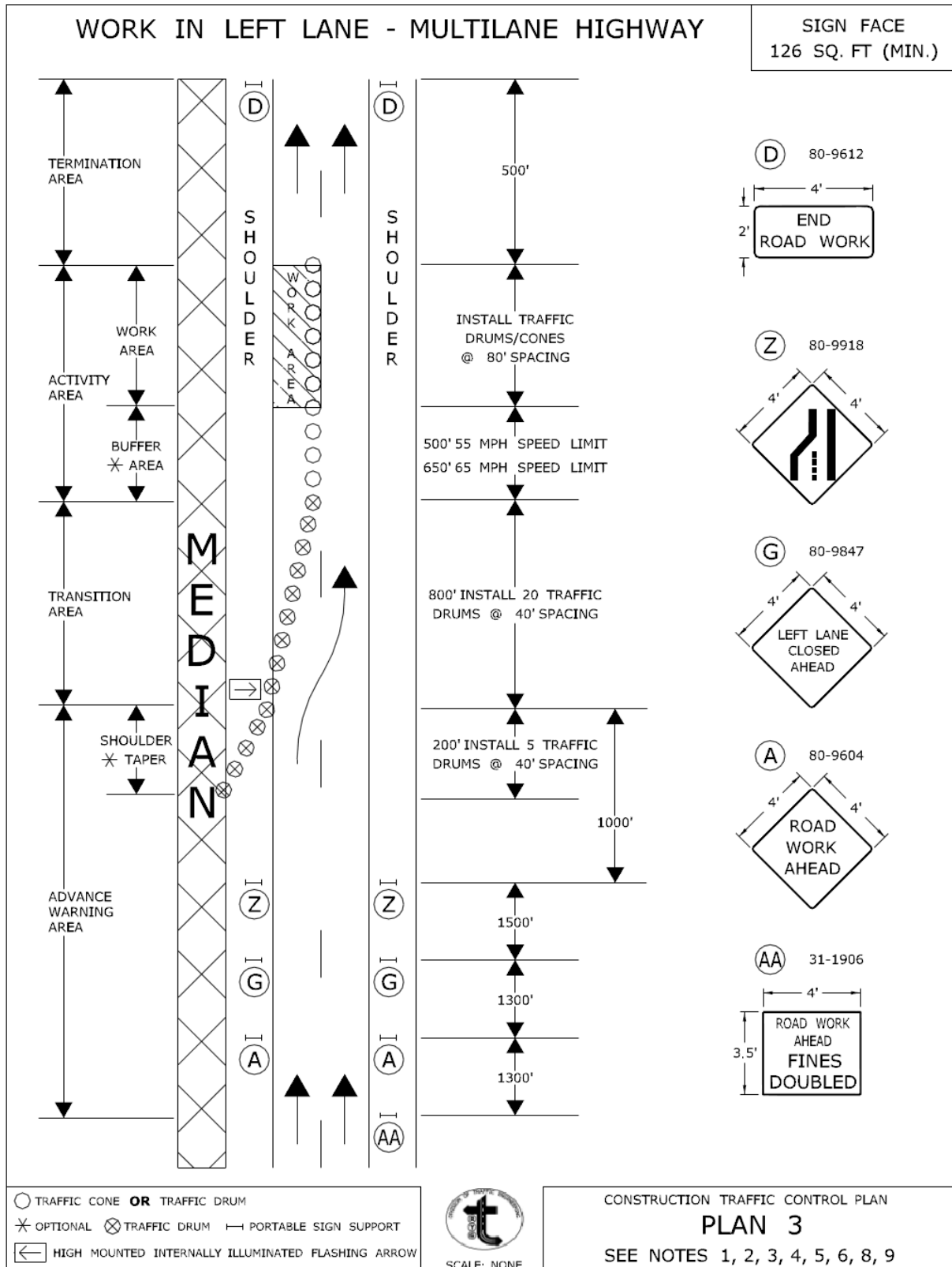
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PRINCIPAL ENGINEER

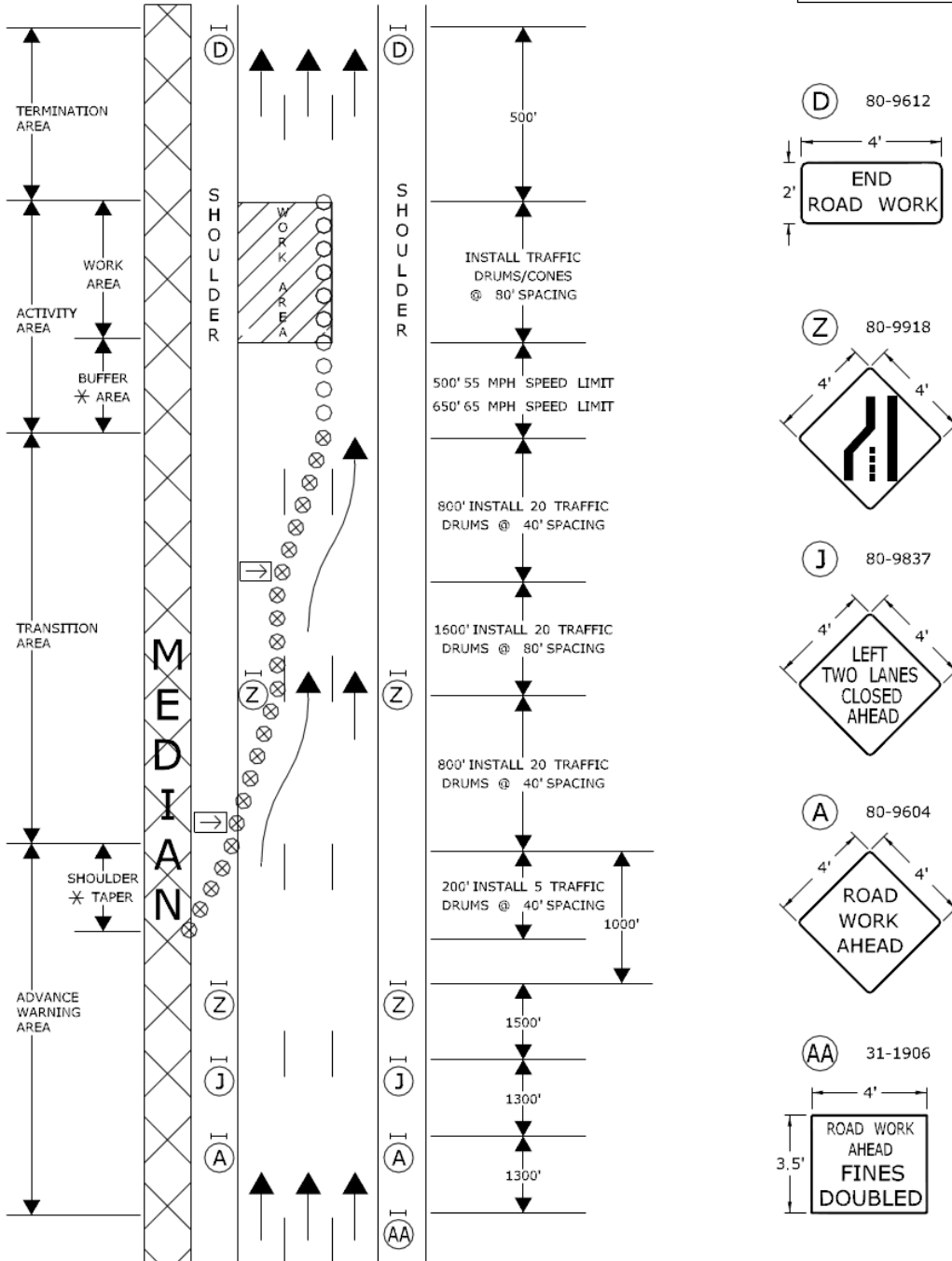


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PRINCIPAL ENGINEER

# WORK IN LEFT TWO LANES - MULTILANE HIGHWAY

SIGN FACE  
158 SQ. FT (MIN.)



- TRAFFIC CONE **OR** TRAFFIC DRUM
- ✱ OPTIONAL ⊗ TRAFFIC DRUM → PORTABLE SIGN SUPPORT
- ◀ HIGH MOUNTED INTERNALLY ILLUMINATED FLASHING ARROW



SCALE: NONE

CONSTRUCTION TRAFFIC CONTROL PLAN  
**PLAN 4**  
SEE NOTES 1, 2, 3, 4, 5, 6, 8, 9

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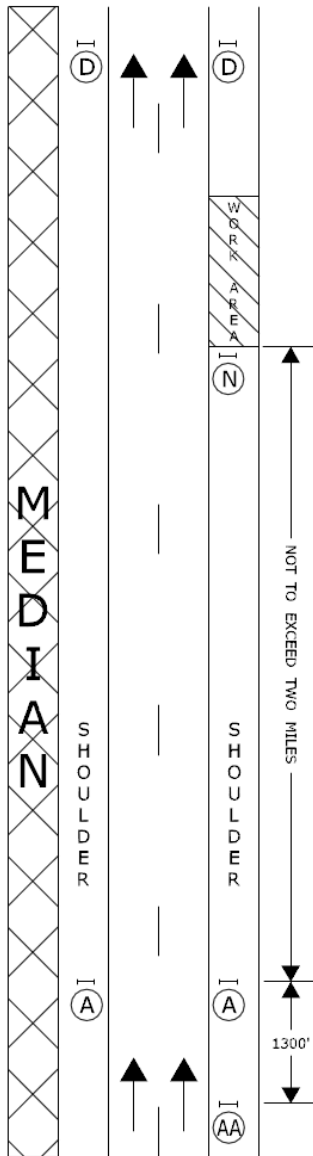
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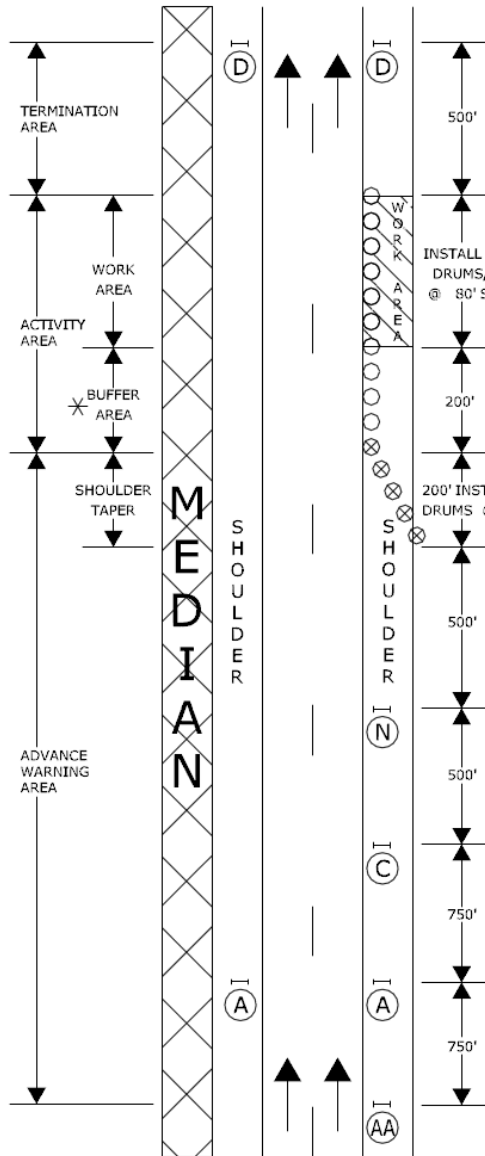
Charles S. Harlow  
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# WORK IN SHOULDER AREA - MULTILANE HIGHWAY

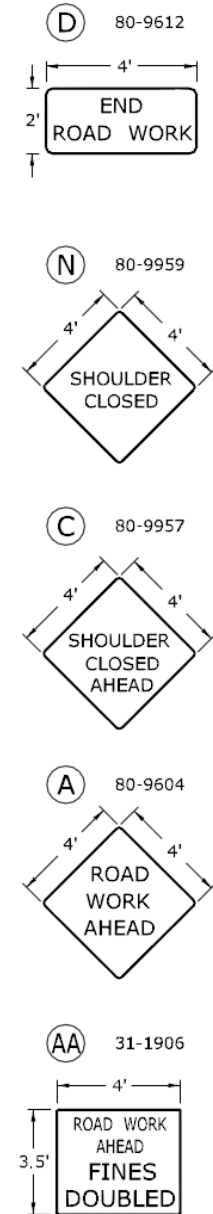
SIGN FACE  
94 SQ. FT (MIN.)



**MOVING OPERATION**



**STATIONARY OPERATION**



- TRAFFIC CONE **OR** TRAFFIC DRUM
- \* OPTIONAL ⊗ TRAFFIC DRUM ⇨ PORTABLE SIGN SUPPORT
- ⇨ HIGH MOUNTED INTERNALLY ILLUMINATED FLASHING ARROW



SCALE: NONE

CONSTRUCTION TRAFFIC CONTROL PLAN

## PLAN 6

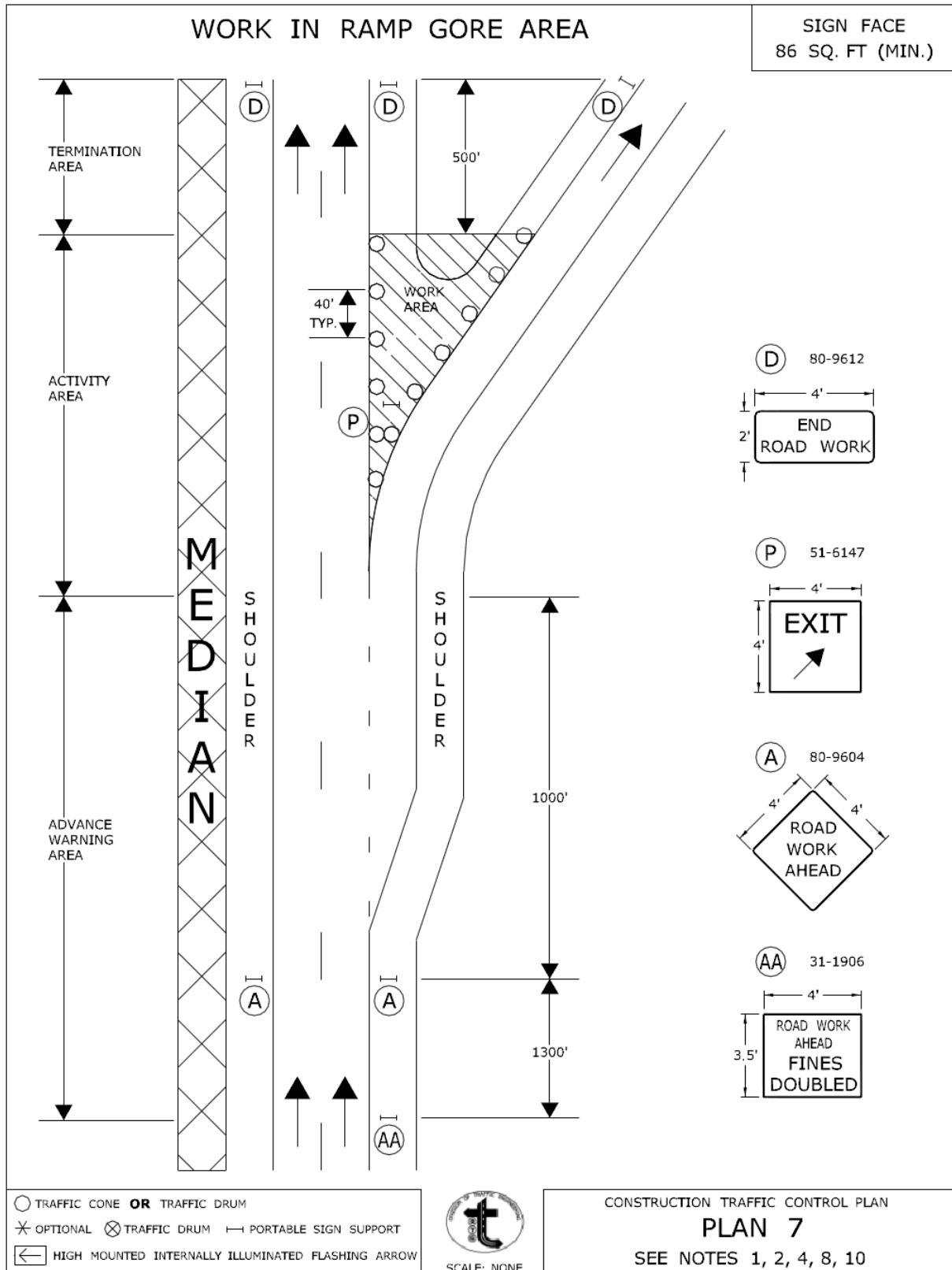
SEE NOTES 1, 2, 4, 8

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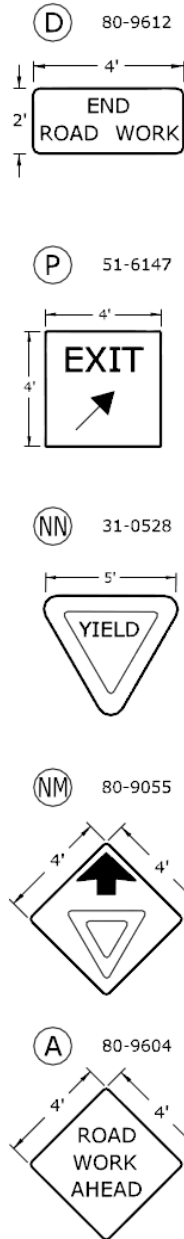
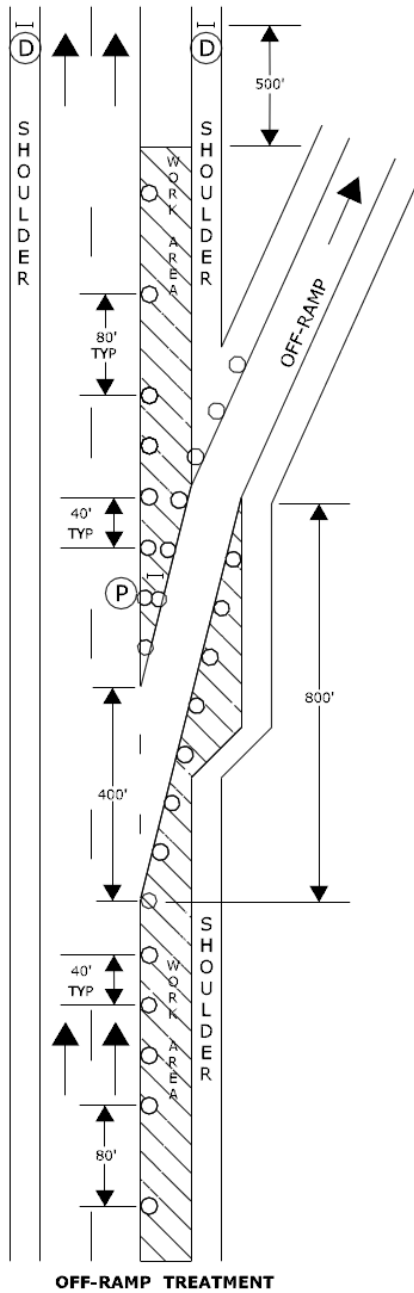
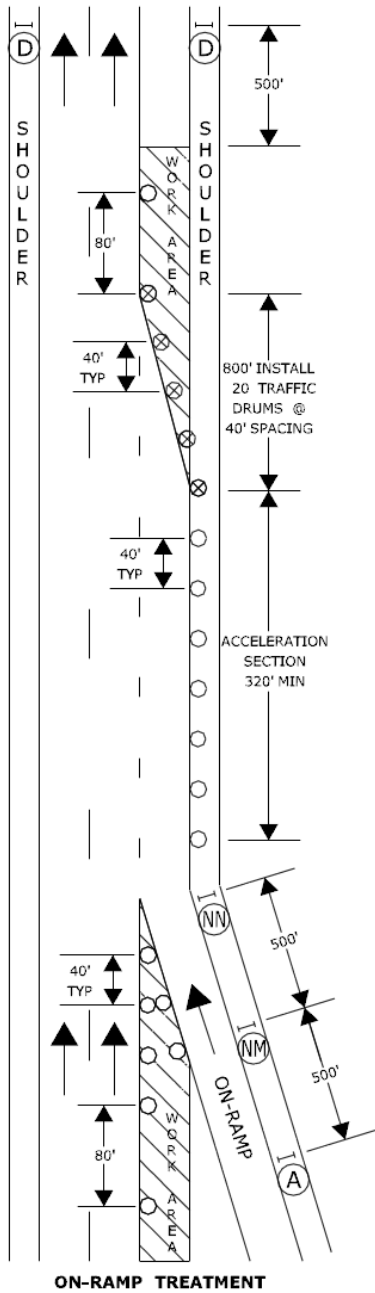
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## TYPICAL RAMP TREATMENTS FOR MAINLINE LANE CLOSURE - MULTILANE HIGHWAY

SIGN FACE  
SQ. FT VARIES



USE TRAFFIC CONTROL PLAN 1 TO CLOSE THE RIGHT LANE

- TRAFFIC CONE OR TRAFFIC DRUM
- ✱ OPTIONAL ✕ TRAFFIC DRUM — PORTABLE SIGN SUPPORT
- ◀ HIGH MOUNTED INTERNALLY ILLUMINATED FLASHING ARROW



CONSTRUCTION TRAFFIC CONTROL PLAN  
**PLAN 8**  
SEE NOTES 1, 2, 3, 4, 5, 6, 8, 9, 10

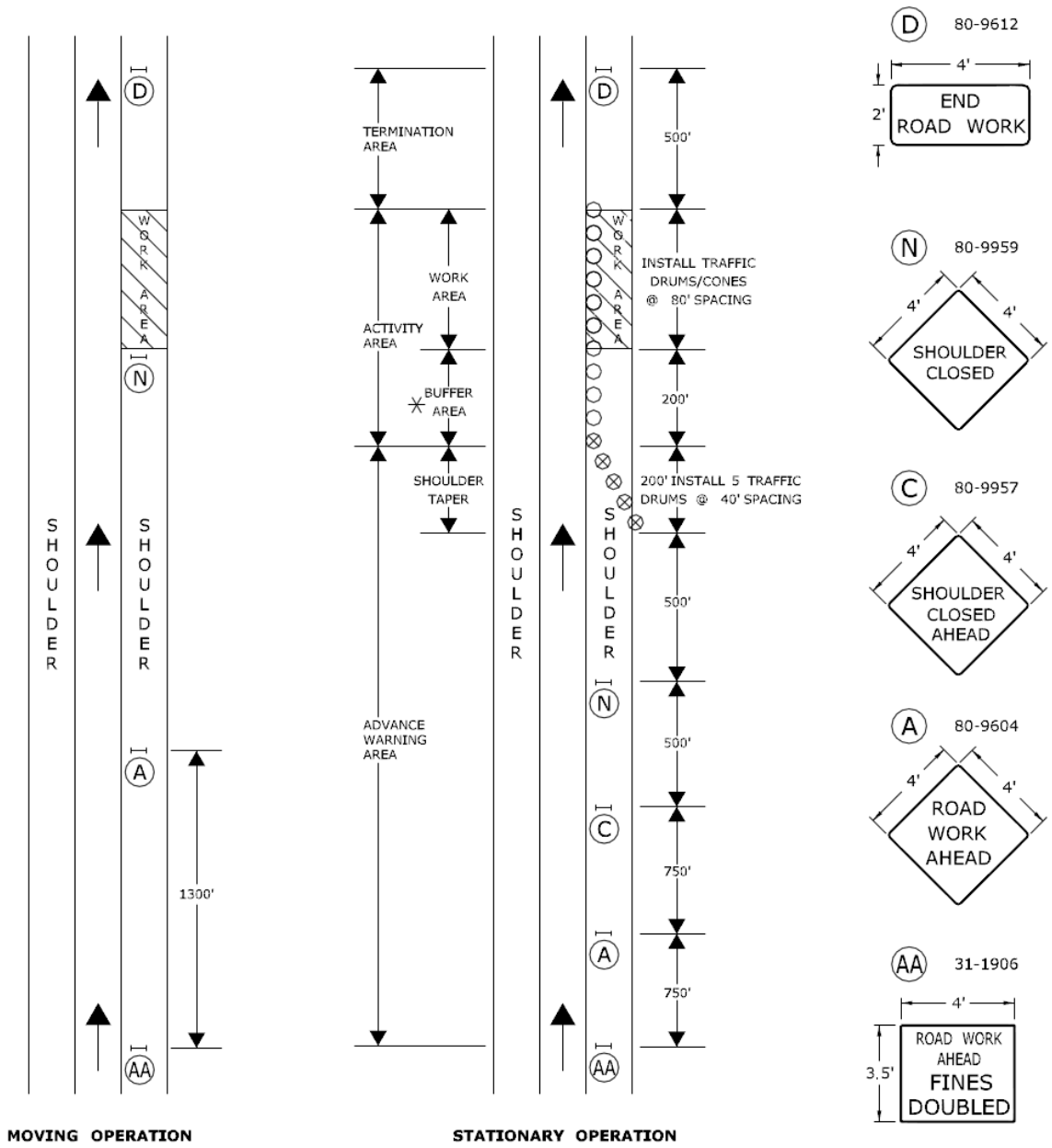
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2012.06.05 15:53:31-0400  
PRINCIPAL ENGINEER

WORK IN SHOULDER AREA - TURNING ROADWAYS / RAMP

SIGN FACE  
70 SQ. FT (MIN.)



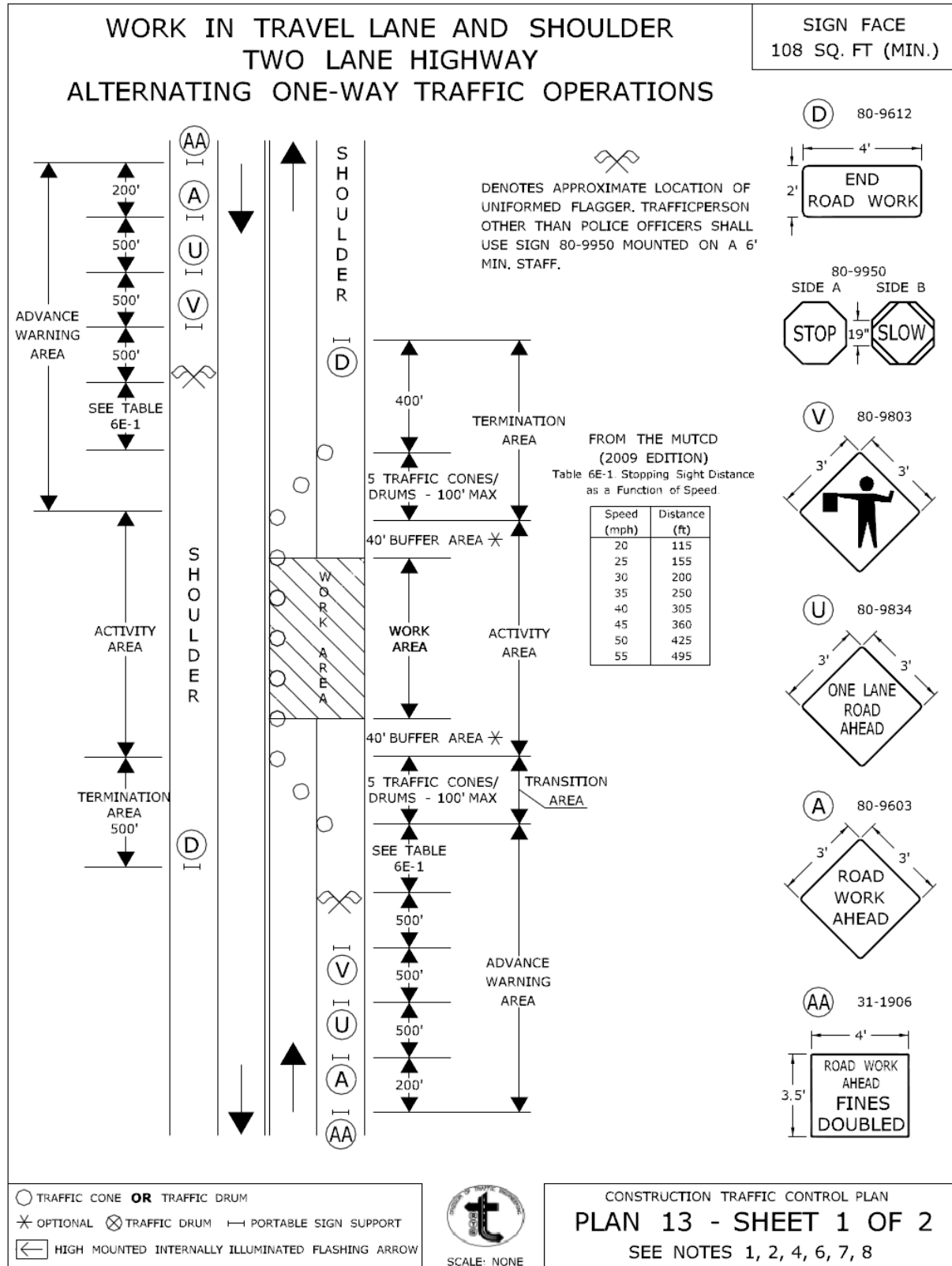
- TRAFFIC CONE **OR** TRAFFIC DRUM
- \* OPTIONAL ⊗ TRAFFIC DRUM ⇨ PORTABLE SIGN SUPPORT
- ⇨ HIGH MOUNTED INTERNALLY ILLUMINATED FLASHING ARROW



CONSTRUCTION TRAFFIC CONTROL PLAN  
**PLAN 9**  
SEE NOTES 1, 2, 4, 8

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2012.06.05 15:23:04'00"  
PRINCIPAL ENGINEER

# WORK IN TRAVEL LANE AND SHOULDER TWO LANE HIGHWAY ALTERNATING ONE-WAY TRAFFIC OPERATIONS

SIGN FACE  
108 SQ. FT (MIN.)

## HAND SIGNAL METHODS TO BE USED BY UNIFORMED FLAGGERS

THE FOLLOWING METHODS FROM SECTION 6E.07, FLAGGER PROCEDURES, IN THE "MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES," SHALL BE USED BY UNIFORMED FLAGGERS WHEN DIRECTING TRAFFIC THROUGH A WORK AREA. THE STOP/SLOW SIGN PADDLE (SIGN NO. 80-9950) SHOWN ON THE TRAFFIC STANDARD SHEET TR-1220 01 ENTITLED, "SIGNS FOR CONSTRUCTION AND PERMIT OPERATIONS" SHALL BE USED.

**A. TO STOP TRAFFIC**

TO STOP ROAD USERS, THE FLAGGER SHALL FACE ROAD USERS AND AIM THE STOP PADDLE FACE TOWARD ROAD USERS IN A STATIONARY POSITION WITH THE ARM EXTENDED HORIZONTALLY AWAY FROM THE BODY. THE FREE ARM SHALL BE HELD WITH THE PALM OF THE HAND ABOVE SHOULDER LEVEL TOWARD APPROACHING TRAFFIC.



**B. TO DIRECT TRAFFIC TO PROCEED**

TO DIRECT STOPPED ROAD USERS TO PROCEED, THE FLAGGER SHALL FACE ROAD USERS WITH THE SLOW PADDLE FACE AIMED TOWARD ROAD USERS IN A STATIONARY POSITION WITH THE ARM EXTENDED HORIZONTALLY AWAY FROM THE BODY. THE FLAGGER SHALL MOTION WITH THE FREE HAND FOR ROAD USERS TO PROCEED.



**C. TO ALERT OR SLOW TRAFFIC**

TO ALERT OR SLOW TRAFFIC, THE FLAGGER SHALL FACE ROAD USERS WITH THE SLOW PADDLE FACE AIMED TOWARD ROAD USERS IN A STATIONARY POSITION WITH THE ARM EXTENDED HORIZONTALLY AWAY FROM THE BODY. TO FURTHER ALERT OR SLOW TRAFFIC, THE FLAGGER HOLDING THE SLOW PADDLE FACE TOWARD ROAD USERS MAY MOTION UP AND DOWN WITH THE FREE HAND, PALM DOWN.



- TRAFFIC CONE **OR** TRAFFIC DRUM
- \* OPTIONAL ⊗ TRAFFIC DRUM — PORTABLE SIGN SUPPORT
- ◀ HIGH MOUNTED INTERNALLY ILLUMINATED FLASHING ARROW

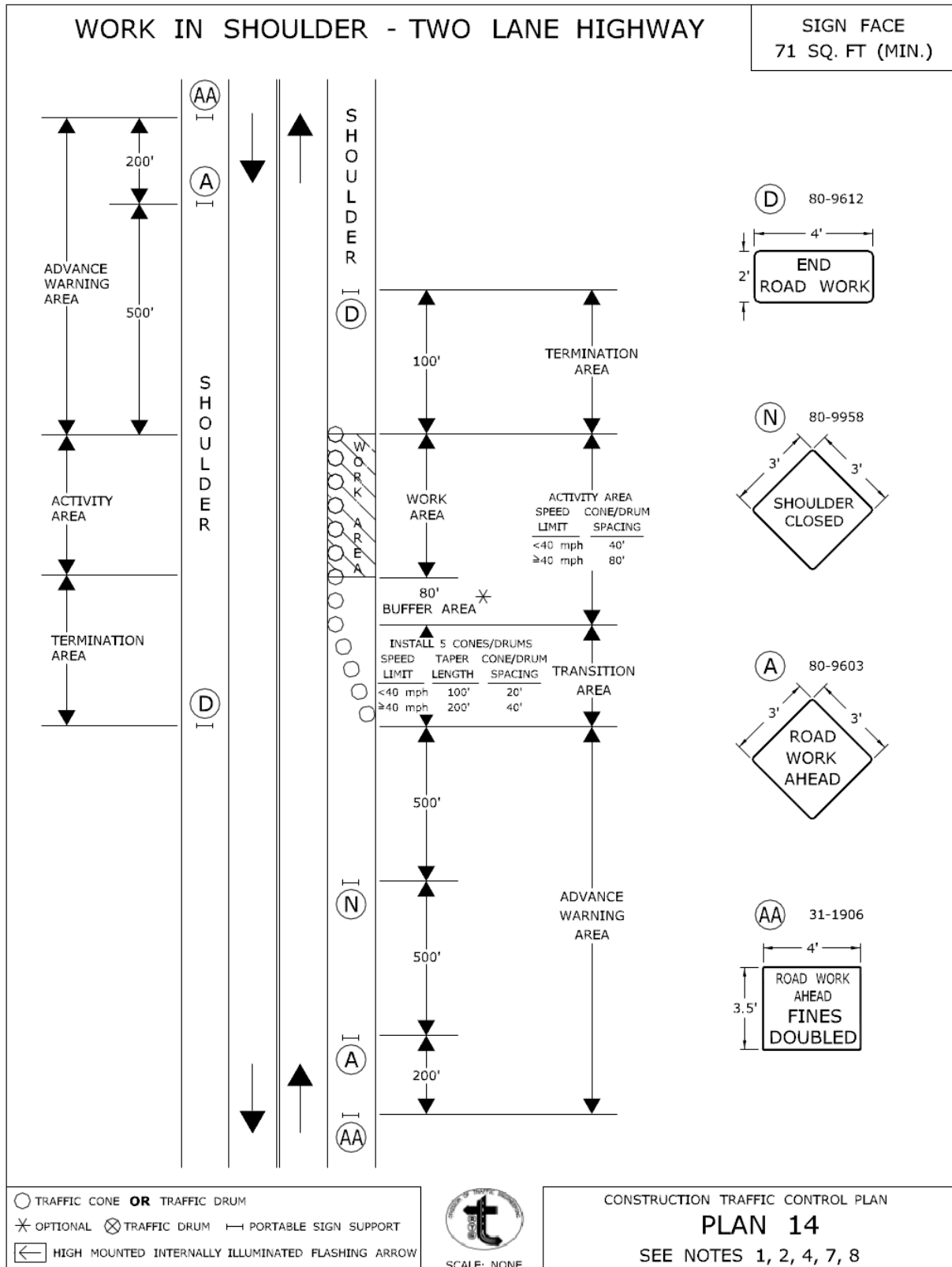


SCALE: NONE

CONSTRUCTION TRAFFIC CONTROL PLAN  
**PLAN 13 - SHEET 2 OF 2**  
SEE NOTES 1, 2, 4, 6, 7, 8

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PRINCIPAL ENGINEER



○ TRAFFIC CONE OR TRAFFIC DRUM  
 \* OPTIONAL ⊗ TRAFFIC DRUM ⇨ PORTABLE SIGN SUPPORT  
 ⇐ HIGH MOUNTED INTERNALLY ILLUMINATED FLASHING ARROW

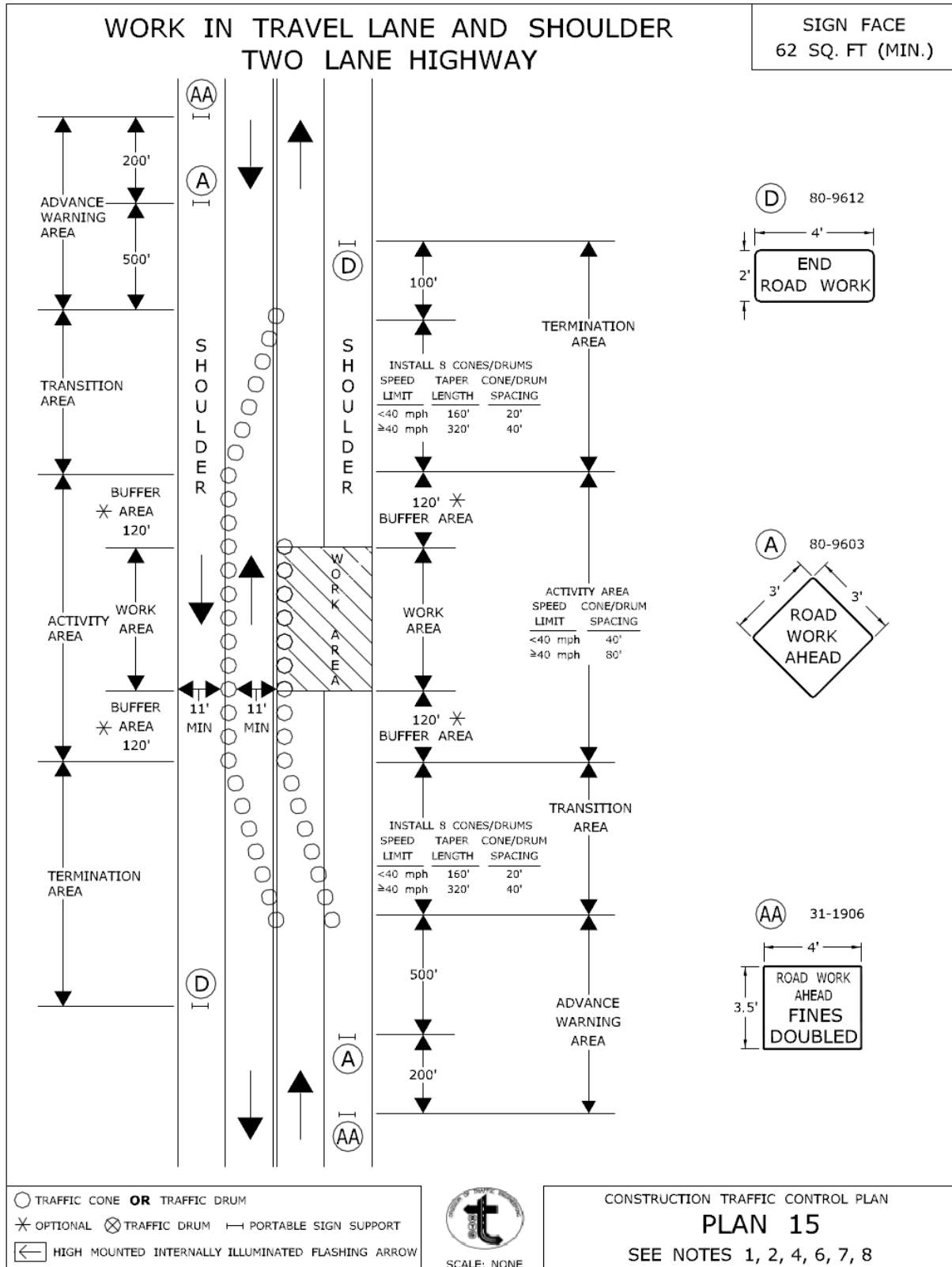


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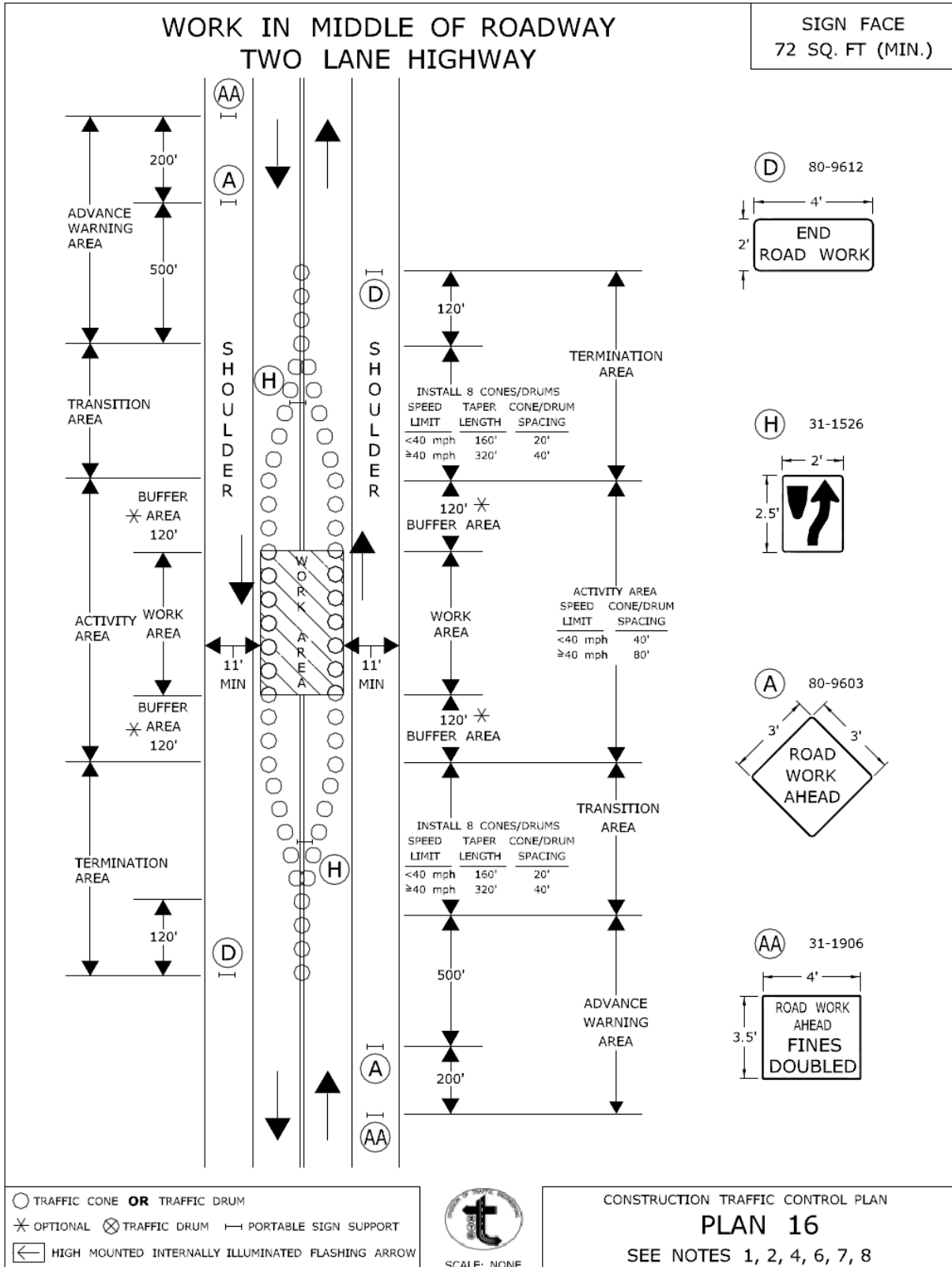
CONSTRUCTION TRAFFIC CONTROL PLAN  
**PLAN 14**  
 SEE NOTES 1, 2, 4, 7, 8

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 PRINCIPAL ENGINEER

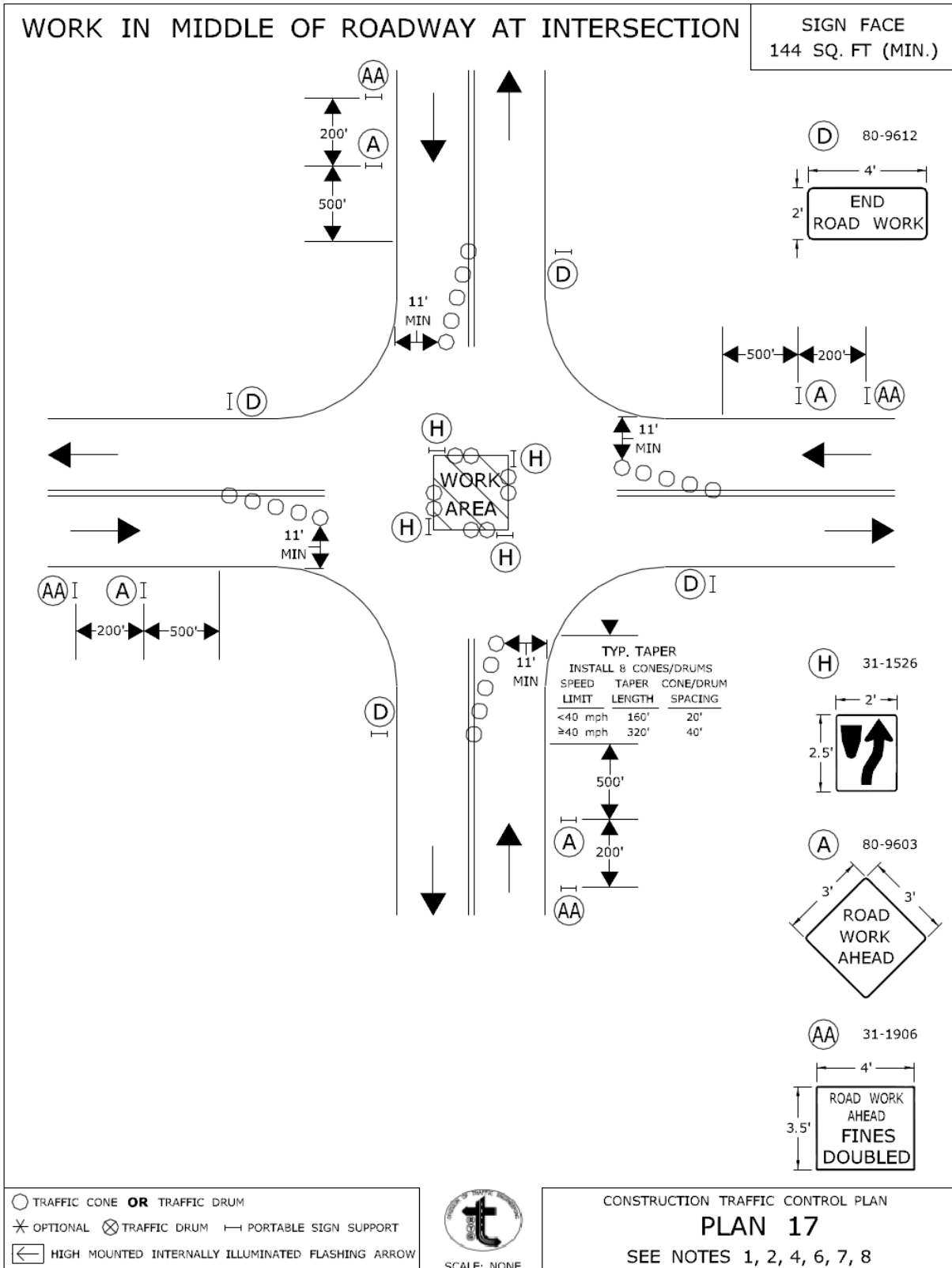


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PRINCIPAL ENGINEER



CONNECTICUT DEPARTMENT OF TRANSPORTATION  
BUREAU OF ENGINEERING & CONSTRUCTION

APPROVED *Charles S. Harlow* Charles S. Harlow  
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PRINCIPAL ENGINEER



○ TRAFFIC CONE **OR** TRAFFIC DRUM  
 ✱ OPTIONAL ⊗ TRAFFIC DRUM — PORTABLE SIGN SUPPORT  
 HIGH MOUNTED INTERNALLY ILLUMINATED FLASHING ARROW



CONSTRUCTION TRAFFIC CONTROL PLAN  
**PLAN 17**  
 SEE NOTES 1, 2, 4, 6, 7, 8

CONNECTICUT DEPARTMENT OF TRANSPORTATION  
 BUREAU OF ENGINEERING & CONSTRUCTION

APPROVED

*Charles S. Harlow*  
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 PRINCIPAL ENGINEER



**Article 9.71.05**

*Basis of Payment is supplemented by the following:*

The temporary relocation of signs and supports, and the furnishing, installation and removal of any temporary supports shall be paid for under the item "Maintenance and Protection of Traffic". Temporary overhead sign supports and foundations shall be paid for under the appropriate item(s).

The cost of furnishing, installing, and removing the material for the 4H:1V traversable slope shall be paid for under the item "Maintenance and Protection of Traffic."

Prior to start of any work, the Contractor shall furnish, to the Department, a schedule of values for Maintenance and Protection of Traffic in order to establish a pre-negotiated daily rate for this Item should the quantity exceed the bid amount for variable quantity items. If the quantity for variable quantity items exceed the bid amount, this pre-negotiated rate will be utilized as a basis for payment under this Item.

## **ITEM #0974105A – CONCRETE HAUNCH REMOVAL**

**Description:** Work under this item shall consist of removing a portion of concrete beam haunch from the underside of the bridge deck slab along the edge of a beam in locations directly over underpass roadways, shoulders and sidewalks, as shown on the plans, and as directed by the Engineer, in accordance with these specifications.

### **Materials:**

**Epoxy Resin:** The epoxy resin shall be a two-component system. The base polymer shall be a thermosetting resin of the epoxy type. The epoxy resin shall be composed of 100% reactive constituents, which are a condensation product of the reaction of epichlorohydrin with bisphenol ether of bisphenol A, containing no more than trace amounts of hydrolyzable chloride. The epoxy resin shall have an epoxide equivalent between 465 and 530.

The reacting system shall consist of a blend of condensation polymers of dimerized and trimerized unsaturated fatty acids and an aliphatic polyamine.

Unless otherwise specified, pigmentation shall be required in the system so that the cured coating shall conform to the Federal Color Standard 595, No. 16357.

#### a) Physical Requirements of (Mixed) Epoxy Resin System:

A mixture of both components in the proportions recommended by the manufacturer shall conform to the following requirements:

Viscosity - 500 to 800 centipoises at 77°F

Pot life - 7 hours minimum at 75°F

Minimum solids content - 48%

The cured system shall not exhibit amine blushing or sweating.

When testing for abrasion by ASTM Designation D968, the pigmented finish coats shall require a minimum of 50 liters of sand to abrade a one mil thickness of coating.

A 2 ½ mil dry film thickness of the coating tested according to ASTM Designation D522 shall pass a 1/8 inch diameter mandrel test without splitting the film or causing loss of bond.

#### b) Sampling:

A representative sample of each component sufficient for the test specified shall be taken by a Department representative either from a well-blended bulk lot prior to packaging or by withdrawing 3 fluid ounce samples from no less than 5 percent by random selection of the

containers comprising the lot or shipment. Unless the samples of the same component taken from containers show evidence of variability, they may be blended into a single composite sample to represent that component. The entire lot of both components may be rejected if samples submitted for test fail to meet any requirements of this specification.

c) Packaging and Marking:

The two components of the epoxy resin system furnished under these specifications shall be supplied in separate containers which are non-reactive with the materials contained therein. The size of the container shall be such that the recommended proportions of the final mixture can be obtained by combining one container of one component with one or more whole containers of the other component.

Containers shall be identified as base polymer and reacting system, and shall show the mixing directions and usable temperature range as defined by these specifications. Each container shall be marked with the name of the manufacturer, the lot or batch number, the date of packaging, pigmentation if any, and the quantity contained therein in pounds and gallons.

Printed instructions from the manufacturer for mixing and applying the material shall be included.

Potential hazards shall be so stated on the package in accordance with the Federal Hazardous Products Labeling Act.

d) Control of Materials:

A Materials Certificate will be required in accordance with Article 1.06.07, certifying the conformance of the epoxy resin to the requirements set forth in this specification.

**Construction Methods:** The Contractor shall remove a portion of the concrete beam haunch located directly over underpass roadways and sidewalks in accordance with details and limits shown on the plans and as directed by the Engineer.

Concrete shall be removed by saw-cut and pneumatic hammer methods specified herein which do not damage the sound concrete in the bottom of the bridge deck, the adjacent steel beam, and portion of the beam haunch to remain.

A three (3) inch deep saw-cut shall be made into the haunch, as shown on the plans, using a concrete saw guided on a fixed track system for exact control of saw cut alignment and depth of cut, except at locations above bridge beam diaphragms or other obstructions having insufficient vertical clearance for saw-cutting equipment. Following the completion of the saw-cut, the portion of the haunch to be removed shall be broken away by percussive methods.

At haunch removal locations over bridge beam diaphragms or other obstructions having insufficient clearance for track guided concrete saw equipment, pneumatic hammers may be used

to remove a portion of the beam haunch as shown on the plans. The maximum weight of pneumatic hammers used in the removal shall be 30 pounds.

The Engineer shall examine the underside of the bridge deck for popouts caused by the removal of haunches. The surface area of popouts shall be coated with epoxy resin where ordered by the Engineer. The concrete surface and exposed reinforcing steel, if any, which is to receive the coating material shall be cleaned of all loose or powder-like rust, oil, dust, dirt, loose particles, and other bond inhibiting matter just prior to coating.

The epoxy resin shall be mixed in accordance with the manufacturer's instructions. Also in accordance with the manufacturer's instructions, two coats of the mixed material shall be applied in uniform coats of approximately 2 to 3 mil dry film thickness each.

If the popouts extend beyond the bottom layer of reinforcing steel, the popouts shall be repaired as ordered by the Engineer.

Contractor shall take adequate measures to prevent concrete chips, concrete sawing slurry, tools and materials from accumulating on the bridge structure and dropping onto the travel lanes below the structure.

The Contractor shall design, furnish and install protective shielding on the underside of each beam undergoing haunch removal to prevent an unexpected fall of deteriorated concrete haunch material to roadways and shoulders below. The protective shielding shall be designed, furnished and installed by the Contractor. Working drawings and design calculations for the temporary shielding shall be submitted in accordance with the requirements of Article 1.05.02(a). The working drawings and design calculations shall be prepared, sealed and signed by a Professional Engineer, licensed in the State of Connecticut. The furnishing of such plans shall not serve to relieve the contractor of any part of his responsibility for the safety of the work or for the successful completion of the project.

All debris shall be promptly swept up, removed, and satisfactorily disposed of by the Contractor from the site.

**Method of Measurement:** This work will be measured for payment by the number of linear feet of concrete haunch on either side of steel flange removed in accordance with the plans and accepted by the Engineer.

**Basis of Payment:** This work will be paid for at the contract unit price per linear foot for "Concrete Haunch Removal", which price shall include the removal of a portion of the concrete haunch along each edge of a beam, protective shielding, furnishing and application of epoxy resin, disposal of removed concrete, and all materials, equipment, tools and labor incidental thereto.

<u>Pay Item</u>	<u>Pay Unit</u>
Concrete Haunch Removal	l.f.

**ITEM #1009300A – STEEL JUNCTION BOX COVER**

**DESCRIPTION:** This work shall consist of replacing a missing or damaged steel junction box cover on a bridge parapet/wingwall or retaining wall, with a new galvanized steel cover (with gasket and cover bolts) in accordance with this special provision.

**MATERIALS:** The steel junction box cover shall be a minimum 1/4" steel conforming to the requirements of ASTM - A36 and shall be hot-dip galvanized conforming to the requirements of ASTM - A123. The dimensions of the cover shall be applicable to the existing junction box on which it is to be installed. The cover shall properly fit within the recessed front opening of the existing junction box.

The cover shall be attached with stainless steel socket cap bolts of the size and dimension required to match the existing threaded bolt holes in the existing cast iron junction boxes.

Replacement gaskets shall be neoprene.

**CONSTRUCTION METHODS:** The Contractor shall replace a missing or damaged steel junction box cover on a bridge parapet/wingwall or retaining wall, with a new galvanized steel cover with gasket and cover bolts.

All existing bolt holes shall be properly cleaned prior to installing the new cover bolts. If an existing cover bolt is broken off in the bolt hole the Contractor may omit the installation of a new bolt in this bolt hole provided the overall quantity of bolts installed is at least equal to 50% of the bolt holes in the junction box, and provided there will be at least one bolt installed in each side of the cover plate.

If necessary, the Contractor shall extract/drill-out a broken cover bolt and re-tap the threads in the bolt hole so that the new cover bolt can be properly installed. Anti-seize compound shall be applied to all installed cover bolts.

The removed covers shall be disposed of by the Contractor.

**METHOD OF MEASUREMENT:** This work will be measured for payment by the number of steel junction box covers replaced, complete and accepted in place.

**BASIS OF PAYMENT:** This work will be paid for at the contract unit price each for "Steel Junction Box Cover" of the size required complete and accepted in place, which price shall include cover, gasket, screws, removal and disposal of existing cover, drilling and tapping, anti-seize compound, and all materials, tools, equipment and labor incidental thereto.

Pay Item	Pay Unit
Steel Junction Box Cover	ea.

## **ITEM #1015034A – GROUNDING AND BONDING**

**Description:** The work under this item shall consist of furnishing and installing the grounding and bonding systems as shown on the plans and as specified herein. The grounding and bonding systems shall meet the requirements of the National Electrical Code and the technical and safety recommendations of ANSI and IEEE.

The Contractor shall provide grounding and bonding for all new facilities as shown on the plans. Bonding and grounding of the steel superstructures shall be as per the plans and this specification.

### **Applicable Standards**

Pertinent provisions of the following listed standards (latest edition) shall apply to the work of this Section, except as they may be modified herein, and are hereby made a part of this Specification to the extent required.

<u>Organization</u>	<u>Number</u>	<u>Title</u>
NFPA	70	National Electrical Code
NFPA	78	Lightning Protection Code
IEEE	81	Ground Resistance and Protection Gradients in the
IEEE	142	Earth, Recommended Guide for Measuring IEEE Recommended Practice for Grounding of Industrial and Commercial Power Systems
UL	467	Grounding and Equipment
ASTM	B8	Concentric lay-stranded copper conductors, hard, medium hard, or soft

**Materials:** Conductors for grounding, bonding and rail return cables shall be ASTM B8, Class B stranded annealed copper and sized as indicated on the plans.

Connectors and Clamps: Bolts, washers and stop nuts shall be of high-copper alloy, Everdur, Durium, Duronze or silicone bronze. Ferrous hardware will not be acceptable.

Ground wire shall be 4/0 AWG HD stranded copper conductor.

Ground rods shall be copper clad, 3/4" diameter 10' long, connected to ground cables with Cadweld welded electrical connections by Erico International Corporation or approved equal.

## **Construction Methods:**

### 1 - Submittals:

Test Reports: Reports of all field tests shall be submitted to the Engineer as required by these specifications and referenced standards.

Certified copies of test results on cables and other materials supplied under this Section, as per relevant standards.

The Contractor shall submit shop drawings for the complete grounding and bonding systems which shall include product data for all components of this section, material/procurement specifications and other related information for each component.

### 2 - Methods:

The size and type of the ground conductor shall be as indicated on the plans. Conductor connections shall be made as shown on the plans or as noted in this specification.

The Contractor shall perform all trenching and backfilling required for the installation of the grounding and bonding systems. Trenching and backfilling shall be performed in accordance with the provisions of sub-article 10.01 of the Standard Specifications. The Contractor is responsible to coordinate with the utility owners including Metro-North Railroad to determine the location of any existing underground facilities that may exist in the areas requiring trenching and modify operations as necessary to avoid impacting the existing utilities.

The Contractor shall install the Ground Wire from the superstructure to a ground rod and continuing on to the nearest catenary support as shown on the plans. The layout of the ground wire shall meet the minimum offset and depth as shown in the trench detail included in this specification but the actual layout including the ground rod location shall be determined in the field by Metro-North Railroad and the Engineer. Ground rods shall be installed in the cable trench and the top of the installed rods shall be at the elevation of the grounding cable. Ground rods shall generally be located as close as practical to the superstructure being grounded. Trench requirements are included in the trench detail included in this specification. The Contractor shall secure the conductor to the ground rods using welded electrical connections. The Contractor shall fasten the ground wire to the catenary support and make the connection to the aerial ground wire in accordance with the details provided herein.

The work shall be arranged in such a manner that each part of the grounding system which is laid below finished grade shall be completed and inspected before backfilling is done. All precautions shall be taken to assure that no damage is done to the grounding and bonding conductors or connections during backfilling, compacting and concreting operations. Testing for ground resistance shall be performed in accordance with the requirements of this Specification before any finish surfacing is laid above the grounding and bonding conductors.

Ground tap connections from the equipment to the grounded structural members shall be provided, as required. All paint, scale, rust, oxidation, or other foreign material shall be thoroughly removed from the points of contact on all metal surfaces before any ground connections are made.

The Contractor shall perform field testing, continuing throughout the installation, and fully documented, with the following as a minimum:

Electrical resistance tests shall be made during installation to verify continuity of the grounding system.

Measure, record and report the ground resistance at each location where grounding system is installed. The required ground resistance of the completed system shall be 5 ohms or less. Corrective measures shall be taken by the Contractor to achieve the specified ground resistance.

Resistance-to-earth tests shall be witnessed by the Engineer and written results of these tests shall be submitted for evaluation.

For sites that are constructed in stages, the Contractor shall be responsible to install the grounding and bonding in stages to provide working grounding and bonding systems for the completed construction in the interim conditions.

**Method of Measurement:** Grounding and Bonding, being paid for on a lump sum basis, will not be measured for payment. Contractor shall submit a schedule of values for Basis of Payment.

All trenching and backfilling required for the installation of the grounding and bonding systems at each site shall be considered incidental to this item and shall not be measured for payment.

**Basis of Payment:** This work will be paid for at the contract lump sum price for “Grounding and Bonding”, which price shall include all submittals, testing, materials, tools, equipment and labor incidental thereto for all work under this.

Pay Item

Pay Unit

Grounding and Bonding

l.s.



**ITEM #1806226A – PRE-WARNING VEHICLE**

**Description:** Work under this item shall include furnishing, deploying and maintaining a Truck-Mounted Impact Attenuator equipped with a changeable message sign (CMS) for use as a Pre-Warning Vehicle (PWV) in a rolling road block operation on limited access highways. Impact attenuators shall only be truck-mounted. The message on the sign shall warn motorists of slow or stopped traffic conditions.

**Materials:** The Truck-Mounted Impact Attenuator shall meet the requirements of Article 18.06.02, except replace all instances of “flashing arrow,” “arrow sign,” and “arrow” with “CMS”.

The CMS shall meet the requirements of Article 11.31.02, with the following amendments:

**1. Physical Characteristics of the CMS**

- a) Mounting – The CMS shall be truck mounted only
- b) Sign Display Dimensions – Width of 6 feet, height of 4 feet

**2. Visual Characteristics of the CMS Display**

- a) Sign Type – CMS shall have a LED display only
- b) Color – CMS shall have black background with orange, yellow, or amber legend
- c) Characters – Letter height shall be 13 inches; Single stroke
- d) Visibility– CMS brightness must provide for visibility at 1/2 mile
- e) Message – The message shall read as follows, or shall be as directed by the Engineer:

Frame 1: SLOWED TRAFFIC AHEAD

Frame 2: BE PREPARED TO STOP

Or

Frame 1: STOPPED TRAFFIC AHEAD

Frame 2: BE PREPARED TO STOP

**Construction Methods:** The PWV shall be initially positioned in the right shoulder ½ mile prior to the rolling road block operation.

If a traffic queue reaches the PWV’s initial location, the Contractor shall slowly reverse the PWV along the shoulder to position itself prior to the new back of queue.

The Contractor shall meet the requirements of Article 18.06.03.

**Method of Measurement:** This work will be measured for payment by the actual number of hours that the Pre-Warning Vehicle is used.

**Basis of Payment:** This work will be paid for at the Contract unit price per hour for “Pre-Warning Vehicle,” which shall include the furnishing and use of the pre-warning vehicle and a driver, attenuator reflector, flashing lights, changeable message sign, and all equipment, materials, tools, labor, disposal of damaged Truck-Mounted Impact Attenuator components and work incidental thereto.

Pay Item	Pay Unit
Pre-warning Vehicle	hr

## **PERMITS AND/OR REQUIRED PROVISIONS**

The following Permits and/or and Required Provisions follow this page are hereby made part of this Contract.

- **PERMITS AND/OR PERMIT APPLICATIONS**

No Permits are required for this contract.

- **Construction Contracts - Required Contract Provisions (FHWA Funded Contracts)**

## **Construction Contracts - Required Contract Provisions (FHWA Funded Contracts)**

### **Index**

1. Federal Highway Administration (FHWA) Form 1273 (Revised May 1, 2012)
2. Title VI of the Civil Rights Act of 1964 / Nondiscrimination Requirements
3. Contractor Work Force Utilization (Federal Executive Order 11246) / Specific Equal Employment Opportunity
4. Requirements of Title 49, CFR, Part 26, Participation by DBEs
5. Contract Wage Rates
6. Americans with Disabilities Act of 1990, as Amended
7. Connecticut Statutory Labor Requirements
  - a. Construction, Alteration or Repair of Public Works Projects; Wage Rates
  - b. Debarment List - Limitation on Awarding Contracts
  - c. Construction Safety and Health Course
  - d. Awarding of Contracts to Occupational Safety and Health Law Violators Prohibited
  - e. Residents Preference in Work on Other Public Facilities (Not Applicable to Federal Aid Contracts)
8. Tax Liability - Contractor's Exempt Purchase Certificate (CERT – 141)
9. Executive Orders (State of CT)
10. Non Discrimination Requirement (pursuant to section 4a-60 and 4a-60a of the Connecticut General Statutes, as revised)
11. Whistleblower Provision
12. Connecticut Freedom of Information Act
  - a. Disclosure of Records
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13. Service of Process
14. Substitution of Securities for Retainages on State Contracts and Subcontracts
15. Health Insurance Portability and Accountability Act of 1996 (HIPAA)
16. Forum and Choice of Law
17. Summary of State Ethics Laws

18. Audit and Inspection of Plants, Places of Business and Records
19. Campaign Contribution Restriction
20. Tangible Personal Property
21. Bid Rigging and/or Fraud – Notice to Contractor
22. Consulting Agreement Affidavit
23. Federal Cargo Preference Act Requirements (46 CFR 381.7(a)-(b))

**Index of Exhibits**

- EXHIBIT A – FHWA Form 1273 (Begins on page 14)
- EXHIBIT B – Title VI Contractor Assurances (page 34)
- EXHIBIT C – Contractor Work Force Utilization (Federal Executive Order 11246) / Equal Employment Opportunity (page 36)
- EXHIBIT D – Health Insurance Portability and Accountability Act of 1996 (HIPAA) (page 43)
- EXHIBIT E - Campaign Contribution Restriction (page 51)
- EXHIBIT F – Federal Wage Rates (Attached at the end)
- EXHIBIT G - State Wage Rates (Attached at the end)

### **1. Federal Highway Administration (FHWA) Form 1273**

The Contractor shall comply with the Federal Highway Administration (FHWA), Form 1273 attached at Exhibit A, as revised, which is hereby made part of this contract. The Contractor shall also require its subcontractors to comply with the FHWA – Form 1273 and include the FHWA – Form 1273 as an attachment to all subcontracts and purchase orders.

### **2. Title VI of the Civil Rights Act of 1964 / Nondiscrimination Requirements**

The Contractor shall comply with Title VI of the Civil Rights Act of 1964 as amended (42 U.S.C. 2000 et seq.), all requirements imposed by the regulations of the United States Department of Transportation (49 CFR Part 21) issued in implementation thereof, and the Title VI Contractor Assurances attached hereto at Exhibit B, all of which are hereby made a part of this Contract.

### **3. Contractor Work Force Utilization (Federal Executive Order 11246) / Equal Employment Opportunity**

- (a) The Contractor shall comply with the Contractor Work Force Utilization (Federal Executive Order 11246) / Equal Employment Opportunity requirements attached at Exhibit C and hereby made part of this Contract, whenever a contractor or subcontractor at any tier performs construction work in excess of \$10,000. These goals shall be included in each contract and subcontract. Goal achievement is calculated for each trade using the hours worked under each trade.
- (b) Companies with contracts, agreements or purchase orders valued at \$10,000 or more will develop and implement an Affirmative Action Plan utilizing the ConnDOT Affirmative Action Plan Guideline. This Plan shall be designed to further the provision of equal employment opportunity to all persons without regard to their race, color, religion, sex or national origin, and to promote the full realization of equal employment opportunity through a positive continuation program. Plans shall be updated as required by ConnDOT.

### **4. Requirements of Title 49, Code of Federal Regulations (CFR), Part 26, Participation by DBEs, as may be revised.**

Pursuant to 49 CFR 26.13, the following paragraph is part of this Contract and shall be included in each subcontract the Contractor enters into with a subcontractor:

“The Contractor, subrecipient or subcontractor shall not discriminate on the basis of race, color, national origin, or sex in the performance of this contract. The Contractor shall carry out applicable requirements of 49 CFR Part 26, Participation by DBEs, in the award and administration of U.S. DOT-assisted contracts. Failure by the Contractor to carry out these requirements is a material breach of this Contract, which may result in the termination of this contract or such other remedy as ConnDOT (recipient) deems appropriate, which may include, but is not limited to: (1) Withholding monthly progress payments, (2) Assessing sanctions, (3) Liquidated damages; and/or, (4) Disqualifying the contractor from future bidding as non-responsible.”

## 5. Contract Wage Rates

The Contractor shall comply with:

The Federal and State wage rate requirements indicated in Exhibits F and G hereof, as revised, are hereby made part of this Contract. The Federal wage rates (Davis-Bacon Act) applicable to this Contract shall be the Federal wage rates that are current on the US Department of Labor website (<http://www.wdol.gov/dba.aspx>) as may be revised 10 days prior to bid opening. These applicable Federal wage rates will be physically incorporated in the final contract document executed by both parties. The Department will no longer physically include revised Federal wage rates in the bid documents or as part of addenda documents, prior to the bid opening date. During the bid advertisement period, bidders are responsible for obtaining the appropriate Federal wage rates from the US Department of Labor website.

To obtain the latest Federal wage rates go to the US Department of Labor website (link above). Under Davis-Bacon Act, choose "Selecting DBA WDs" and follow the instruction to search the latest wage rates for the State, County and Construction Type. Refer to the Notice to Contractor (NTC) - Federal Wage Determinations (Davis Bacon Act).

If a conflict exists between the Federal and State wage rates, the higher rate shall govern.

Prevailing Wages for Work on State Highways; Annual Adjustments. With respect to contracts for work on state highways and bridges on state highways, the Contractor shall comply with the provisions of Section 31-54 and 31-55a of the Connecticut General Statutes, as revised.

As required by Section 1.05.12 (Payrolls) of the State of Connecticut, Department of Transportation's Standard Specification for Roads, Bridges and Incidental Construction (FORM 816), as may be revised, every Contractor or subcontractor performing project work on a Federal aid project is required to post the relevant prevailing wage rates as determined by the United States Secretary of Labor. The wage rate determinations shall be posted in prominent and easily accessible places at the work site.

## 6. Americans with Disabilities Act of 1990, as Amended

This provision applies to those Contractors who are or will be responsible for compliance with the terms of the Americans with Disabilities Act of 1990, as amended (42 U.S.C. 12101 et seq.), (Act), during the term of the Contract. The Contractor represents that it is familiar with the terms of this Act and that it is in compliance with the Act. Failure of the Contractor to satisfy this standard as the same applies to performance under this Contract, either now or during the term of the Contract as it may be amended, will render the Contract voidable at the option of the State upon notice to the contractor. The Contractor warrants that it will hold the State harmless and indemnify the State from any liability which may be imposed upon the State as a result of any failure of the Contractor to be in compliance with this Act, as the same applies to performance under this Contract.

## 7. Connecticut Statutory Labor Requirements

**(a) Construction, Alteration or Repair of Public Works Projects; Wage Rates.** The Contractor shall comply with Section 31-53 of the Connecticut General Statutes, as revised. The wages paid on an hourly basis to any person performing the work of any mechanic, laborer or worker on the work herein contracted to be done and the amount of payment or contribution paid or payable on behalf of each such person to any employee welfare fund, as defined in subsection (i)

of section 31-53 of the Connecticut General Statutes, shall be at a rate equal to the rate customary or prevailing for the same work in the same trade or occupation in the town in which such public works project is being constructed. Any contractor who is not obligated by agreement to make payment or contribution on behalf of such persons to any such employee welfare fund shall pay to each mechanic, laborer or worker as part of such person's wages the amount of payment or contribution for such person's classification on each pay day.

**(b) Debarment List. Limitation on Awarding Contracts.** The Contractor shall comply with Section 31-53a of the Connecticut General Statutes, as revised.

**(c) Construction Safety and Health Course.** The Contractor shall comply with section 31-53b of the Connecticut General Statutes, as revised. The contractor shall furnish proof to the Labor Commissioner with the weekly certified payroll form for the first week each employee begins work on such project that any person performing the work of a mechanic, laborer or worker pursuant to the classifications of labor under section 31-53 of the Connecticut General Statutes, as revised, on such public works project, pursuant to such contract, has completed a course of at least ten hours in duration in construction safety and health approved by the federal Occupational Safety and Health Administration or, has completed a new miner training program approved by the Federal Mine Safety and Health Administration in accordance with 30 CFR 48 or, in the case of telecommunications employees, has completed at least ten hours of training in accordance with 29 CFR 1910.268.

Any employee required to complete a construction safety and health course as required that has not completed the course, shall have a maximum of fourteen (14) days to complete the course. If the employee has not been brought into compliance, they shall be removed from the project until such time as they have completed the required training.

Any costs associated with this notice shall be included in the general cost of the contract. In addition, there shall be no time granted to the contractor for compliance with this notice. The contractor's compliance with this notice and any associated regulations shall not be grounds for claims as outlined in Section 1.11 – "Claims".

**(d) Awarding of Contracts to Occupational Safety and Health Law Violators Prohibited.** The Contract is subject to Section 31-57b of the Connecticut General Statutes, as revised.

**(e) Residents Preference in Work on Other Public Facilities. NOT APPLICABLE TO FEDERAL AID CONTRACTS.** Pursuant to Section 31-52a of the Connecticut General Statutes, as revised, in the employment of mechanics, laborers or workmen to perform the work specified herein, preference shall be given to residents of the state who are, and continuously for at least six months prior to the date hereof have been, residents of this state, and if no such person is available, then to residents of other states

## **8. Tax Liability - Contractor's Exempt Purchase Certificate (CERT – 141)**

The Contractor shall comply with Chapter 219 of the Connecticut General Statutes pertaining to tangible personal property or services rendered that is/are subject to sales tax. The Contractor is responsible for determining its tax liability. If the Contractor purchases materials or supplies pursuant to the Connecticut Department of Revenue Services' "Contractor's Exempt Purchase Certificate (CERT-141)," as may be revised, the Contractor acknowledges and agrees that title to such materials and supplies installed or placed in the project will vest in the State simultaneously with passage of title

from the retailers or vendors thereof, and the Contractor will have no property rights in the materials and supplies purchased.

Forms and instructions are available anytime by:

Internet: Visit the DRS website at [www.ct.gov/DRS](http://www.ct.gov/DRS) to download and print Connecticut tax forms; or Telephone: Call 1-800-382-9463 (Connecticut calls outside the Greater Hartford calling area only) and select Option 2 or call 860-297-4753 (from anywhere).

## 9. Executive Orders

This contract is subject to the provisions of Executive Order No. Three of Governor Thomas J. Meskill, promulgated June 16, 1971, concerning labor employment practices, Executive Order No. Seventeen of Governor Thomas J. Meskill, promulgated February 15, 1973, concerning the listing of employment openings and Executive Order No. Sixteen of Governor John G. Rowland promulgated August 4, 1999, concerning violence in the workplace, all of which are incorporated into and are made a part of the contract as if they had been fully set forth in it. The contract may also be subject to Executive Order No. 14 of Governor M. Jodi Rell, promulgated April 17, 2006, concerning procurement of cleaning products and services and to Executive Order No. 49 of Governor Dannel P. Malloy, promulgated May 22, 2015, mandating disclosure of certain gifts to public employees and contributions to certain candidates for office. If Executive Order No. 14 and/or Executive Order No. 49 are applicable, they are deemed to be incorporated into and are made a part of the contract as if they had been fully set forth in it. At the Contractor's request, the Department shall provide a copy of these orders to the Contractor.

## 10. Non Discrimination Requirement (pursuant to section 4a-60 and 4a-60a of the Connecticut General Statutes, as revised): References to "minority business enterprises" in this Section are not applicable to Federal-aid projects/contracts. Federal-aid projects/contracts are instead subject to the Federal Disadvantaged Business Enterprise Program.

(a) For purposes of this Section, the following terms are defined as follows:

- (1) "Commission" means the Commission on Human Rights and Opportunities;
- (2) "Contract" and "contract" include any extension or modification of the Contract or contract;
- (3) "Contractor" and "contractor" include any successors or assigns of the Contractor or contractor;
- (4) "Gender identity or expression" means a person's gender-related identity, appearance or behavior, whether or not that gender-related identity, appearance or behavior is different from that traditionally associated with the person's physiology or assigned sex at birth, which gender-related identity can be shown by providing evidence including, but not limited to, medical history, care or treatment of the gender-related identity, consistent and uniform assertion of the gender-related identity or any other evidence that the gender-related identity is sincerely held, part of a person's core identity or not being asserted for an improper purpose.
- (5) "good faith" means that degree of diligence which a reasonable person would exercise in the performance of legal duties and obligations;
- (6) "good faith efforts" shall include, but not be limited to, those reasonable initial efforts necessary to comply with statutory or regulatory requirements and additional or substituted efforts when it is determined that such initial efforts will not be sufficient to comply with such requirements;
- (7) "marital status" means being single, married as recognized by the state of Connecticut, widowed, separated or divorced;
- (8) "mental disability" means one or more mental disorders, as defined in the most recent edition of the American Psychiatric Association's "Diagnostic and Statistical Manual of Mental Disorders", or a record of or regarding a person as having one or more such disorders;



- (9) "minority business enterprise" means any small contractor or supplier of materials fifty-one percent or more of the capital stock, if any, or assets of which is owned by a person or persons: (1) who are active in the daily affairs of the enterprise, (2) who have the power to direct the management and policies of the enterprise, and (3) who are members of a minority, as such term is defined in subsection (a) of Connecticut General Statutes § 32-9n; and
- (10) "public works contract" means any agreement between any individual, firm or corporation and the State or any political subdivision of the State other than a municipality for construction, rehabilitation, conversion, extension, demolition or repair of a public building, highway or other changes or improvements in real property, or which is financed in whole or in part by the State, including, but not limited to, matching expenditures, grants, loans, insurance or guarantees.

For purposes of this Section, the terms "Contract" and "contract" do not include a contract where each contractor is (1) a political subdivision of the State of Connecticut, including, but not limited to municipalities, unless the contract is a municipal public works contract or quasi-public agency project contract, (2) any other state of the United States, including but not limited to, the District of Columbia, Puerto Rico, U.S. territories and possessions, and federally recognized Indian tribal governments, as defined in Connecticut General Statutes § 1-267, (3) the federal government, (4) a foreign government, or (5) an agency of a subdivision, state or government described in subdivision (1), (2), (3), or (4) of this subsection.

- (b) (1) The Contractor agrees and warrants that in the performance of the Contract such Contractor will not discriminate or permit discrimination against any person or group of persons on the grounds of race, color, religious creed, age, marital status, national origin, ancestry, sex, gender identity or expression, status as a veteran, intellectual disability, mental disability or physical disability, including, but not limited to, blindness, unless it is shown by such Contractor that such disability prevents performance of the work involved, in any manner prohibited by the laws of the United States or of the State of Connecticut; and the Contractor further agrees to take affirmative action to insure that applicants with job-related qualifications are employed and that employees are treated when employed without regard to their race, color, religious creed, age, marital status, national origin, ancestry, sex, gender identity or expression, status as a veteran, intellectual disability, mental disability or physical disability, including, but not limited to, blindness, unless it is shown by the Contractor that such disability prevents performance of the work involved; (2) the Contractor agrees, in all solicitations or advertisements for employees placed by or on behalf of the Contractor, to state that it is an "affirmative action-equal opportunity employer" in accordance with regulations adopted by the Commission; (3) the Contractor agrees to provide each labor union or representative of workers with which the Contractor has a collective bargaining agreement or other contract or understanding and each vendor with which the Contractor has a contract or understanding, a notice to be provided by the Commission, advising the labor union or workers' representative of the Contractor's commitments under this section and to post copies of the notice in conspicuous places available to employees and applicants for employment; (4) the Contractor agrees to comply with each provision of this Section and Connecticut General Statutes §§ 46a-68e and 46a-68f and with each regulation or relevant order issued by said Commission pursuant to Connecticut General Statutes §§ 46a-56, 46a-68e and 46a-68f; and (5) the Contractor agrees to provide the Commission on Human Rights and Opportunities with such information requested by the Commission, and permit access to pertinent books, records and accounts, concerning the employment practices and procedures of the Contractor as relate to the provisions of this Section and Connecticut General Statutes § 46a-56. If the contract is a public works contract, the Contractor agrees and warrants that he will make good faith efforts to employ minority business enterprises as subcontractors and suppliers of materials on such public works projects.

- (c) Determination of the Contractor's good faith efforts shall include, but shall not be limited to, the following factors: The Contractor's employment and subcontracting policies, patterns and practices; affirmative advertising, recruitment and training; technical assistance activities and such other reasonable activities or efforts as the Commission may prescribe that are designed to ensure the participation of minority business enterprises in public works projects.
- (d) The Contractor shall develop and maintain adequate documentation, in a manner prescribed by the Commission, of its good faith efforts.
- (e) The Contractor shall include the provisions of subsection (b) of this Section in every subcontract or purchase order entered into in order to fulfill any obligation of a contract with the State and such provisions shall be binding on a subcontractor, vendor or manufacturer unless exempted by regulations or orders of the Commission. The Contractor shall take such action with respect to any such subcontract or purchase order as the Commission may direct as a means of enforcing such provisions including sanctions for noncompliance in accordance with Connecticut General Statutes §46a-56; provided if such Contractor becomes involved in, or is threatened with, litigation with a subcontractor or vendor as a result of such direction by the Commission, the Contractor may request the State of Connecticut to enter into any such litigation or negotiation prior thereto to protect the interests of the State and the State may so enter.
- (f) The Contractor agrees to comply with the regulations referred to in this Section as they exist on the date of this Contract and as they may be adopted or amended from time to time during the term of this Contract and any amendments thereto.
- (g) (1) The Contractor agrees and warrants that in the performance of the Contract such Contractor will not discriminate or permit discrimination against any person or group of persons on the grounds of sexual orientation, in any manner prohibited by the laws of the United States or the State of Connecticut, and that employees are treated when employed without regard to their sexual orientation; (2) the Contractor agrees to provide each labor union or representative of workers with which such Contractor has a collective bargaining agreement or other contract or understanding and each vendor with which such Contractor has a contract or understanding, a notice to be provided by the Commission on Human Rights and Opportunities advising the labor union or workers' representative of the Contractor's commitments under this section, and to post copies of the notice in conspicuous places available to employees and applicants for employment; (3) the Contractor agrees to comply with each provision of this section and with each regulation or relevant order issued by said Commission pursuant to Connecticut General Statutes § 46a-56; and (4) the Contractor agrees to provide the Commission on Human Rights and Opportunities with such information requested by the Commission, and permit access to pertinent books, records and accounts, concerning the employment practices and procedures of the Contractor which relate to the provisions of this Section and Connecticut General Statutes § 46a-56.
- (h) The Contractor shall include the provisions of the foregoing paragraph in every subcontract or purchase order entered into in order to fulfill any obligation of a contract with the State and such provisions shall be binding on a subcontractor, vendor or manufacturer unless exempted by regulations or orders of the Commission. The Contractor shall take such action with respect to any such subcontract or purchase order as the Commission may direct as a means of enforcing such provisions including sanctions for noncompliance in accordance with Connecticut General Statutes § 46a-56; provided, if such Contractor becomes involved in, or is threatened with, litigation with a subcontractor or vendor as a result of such direction by the Commission, the Contractor may request the State of Connecticut to enter into any such litigation or negotiation prior thereto to protect the interests of the State and the State may so enter.

Please be aware the Nondiscrimination Certifications can be found at the Office of Policy and Management website:

<https://portal.ct.gov/OPM/Fin-PSA/Forms/Nondiscrimination-Certification>

## 11. Whistleblower Provision

The following clause is applicable if the Contract has a value of Five Million Dollars (\$5,000,000) or more.

**Whistleblowing.** This Contract may be subject to the provisions of Section 4-61dd of the Connecticut General Statutes. In accordance with this statute, if an officer, employee or appointing authority of the Contractor takes or threatens to take any personnel action against any employee of the Contractor in retaliation for such employee's disclosure of information to any employee of the contracting state or quasi-public agency or the Auditors of Public Accounts or the Attorney General under the provisions of subsection (a) of such statute, the Contractor shall be liable for a civil penalty of not more than five thousand dollars for each offense, up to a maximum of twenty per cent of the value of this Contract. Each violation shall be a separate and distinct offense and in the case of a continuing violation, each calendar day's continuance of the violation shall be deemed to be a separate and distinct offense. The State may request that the Attorney General bring a civil action in the Superior Court for the Judicial District of Hartford to seek imposition and recovery of such civil penalty. In accordance with subsection (f) of such statute, each large state contractor, as defined in the statute, shall post a notice of the provisions of the statute relating to large state contractors in a conspicuous place which is readily available for viewing by the employees of the Contractor.

## 12. Connecticut Freedom of Information Act

- (a) **Disclosure of Records.** This Contract may be subject to the provisions of section 1-218 of the Connecticut General Statutes. In accordance with this statute, each contract in excess of two million five hundred thousand dollars between a public agency and a person for the performance of a governmental function shall (a) provide that the public agency is entitled to receive a copy of records and files related to the performance of the governmental function, and (b) indicate that such records and files are subject to FOIA and may be disclosed by the public agency pursuant to FOIA. No request to inspect or copy such records or files shall be valid unless the request is made to the public agency in accordance with FOIA. Any complaint by a person who is denied the right to inspect or copy such records or files shall be brought to the Freedom of Information Commission in accordance with the provisions of sections 1-205 and 1-206 of the Connecticut General Statutes.
- (b) **Confidential Information.** The State will afford due regard to the Contractor's request for the protection of proprietary or confidential information which the State receives from the Contractor. However, all materials associated with the Contract are subject to the terms of the FOIA and all corresponding rules, regulations and interpretations. In making such a request, the Contractor may not merely state generally that the materials are proprietary or confidential in nature and not, therefore, subject to release to third parties. Those particular sentences, paragraphs, pages or sections that the Contractor believes are exempt from disclosure under the FOIA must be specifically identified as such. Convincing explanation and rationale sufficient to justify each exemption consistent with the FOIA must accompany the request. The rationale and explanation must be stated in terms of the prospective harm to the competitive position of the Contractor that would result if the identified material were to be released and the reasons why the materials are legally exempt from release pursuant to the FOIA. To the extent that any other provision or part of the Contract conflicts or is in any way inconsistent with this section, this section controls and shall apply and the conflicting provision or part shall not be given effect. If the Contractor indicates that certain documentation is submitted in confidence, by specifically and clearly marking the documentation as "CONFIDENTIAL," DOT will first review the Contractor's claim for consistency with the FOIA (that is, review that the documentation is actually a trade secret or commercial or financial information and not required by statute), and if

determined to be consistent, will endeavor to keep such information confidential to the extent permitted by law. See, *e.g.*, Conn. Gen. Stat. §1-210(b)(5)(A-B). The State, however, has no obligation to initiate, prosecute or defend any legal proceeding or to seek a protective order or other similar relief to prevent disclosure of any information that is sought pursuant to a FOIA request. Should the State withhold such documentation from a Freedom of Information requester and a complaint be brought to the Freedom of Information Commission, the Contractor shall have the burden of cooperating with DOT in defense of that action and in terms of establishing the availability of any FOIA exemption in any proceeding where it is an issue. In no event shall the State have any liability for the disclosure of any documents or information in its possession which the State believes are required to be disclosed pursuant to the FOIA or other law.

### **13. Service of Process**

The Contractor, if not a resident of the State of Connecticut, or, in the case of a partnership, the partners, if not residents, hereby appoints the Secretary of State of the State of Connecticut, and his successors in office, as agent for service of process for any action arising out of or as a result of this Contract; such appointment to be in effect throughout the life of this Contract and six (6) years thereafter.

### **14. Substitution of Securities for Retainages on State Contracts and Subcontracts**

This Contract is subject to the provisions of Section 3-112a of the General Statutes of the State of Connecticut, as revised.

### **15. Health Insurance Portability and Accountability Act of 1996 (HIPAA)**

The Contractor shall comply, if applicable, with the Health Insurance Portability and Accountability Act of 1996 and, pursuant thereto, the provisions attached at Exhibit D, and hereby made part of this Contract.

### **16. Forum and Choice of Law**

Forum and Choice of Law. The parties deem the Contract to have been made in the City of Hartford, State of Connecticut. Both parties agree that it is fair and reasonable for the validity and construction of the Contract to be, and it shall be, governed by the laws and court decisions of the State of Connecticut, without giving effect to its principles of conflicts of laws. To the extent that any immunities provided by Federal law or the laws of the State of Connecticut do not bar an action against the State, and to the extent that these courts are courts of competent jurisdiction, for the purpose of venue, the complaint shall be made returnable to the Judicial District of Hartford only or shall be brought in the United States District Court for the District of Connecticut only, and shall not be transferred to any other court, provided, however, that nothing here constitutes a waiver or compromise of the sovereign immunity of the State of Connecticut. The Contractor waives any objection which it may now have or will have to the laying of venue of any Claims in any forum and further irrevocably submits to such jurisdiction in any suit, action or proceeding.

### **17. Summary of State Ethics Laws**

Pursuant to the requirements of section 1-101qq of the Connecticut General Statutes, the summary of State ethics laws developed by the State Ethics Commission pursuant to section 1-81b of the Connecticut General Statutes is incorporated by reference into and made a part of the Contract as if the summary had been fully set forth in the Contract.

## 18. Audit and Inspection of Plants, Places of Business and Records

- (a) The State and its agents, including, but not limited to, the Connecticut Auditors of Public Accounts, Attorney General and State's Attorney and their respective agents, may, at reasonable hours, inspect and examine all of the parts of the Contractor's and Contractor Parties' plants and places of business which, in any way, are related to, or involved in, the performance of this Contract. For the purposes of this Section, "Contractor Parties" means the Contractor's members, directors, officers, shareholders, partners, managers, principal officers, representatives, agents, servants, consultants, employees or any one of them or any other person or entity with whom the Contractor is in privity of oral or written contract and the Contractor intends for such other person or entity to Perform under the Contract in any capacity.
- (b) The Contractor shall maintain, and shall require each of the Contractor Parties to maintain, accurate and complete Records. The Contractor shall make all of its and the Contractor Parties' Records available at all reasonable hours for audit and inspection by the State and its agents.
- (c) The State shall make all requests for any audit or inspection in writing and shall provide the Contractor with at least twenty-four (24) hours' notice prior to the requested audit and inspection date. If the State suspects fraud or other abuse, or in the event of an emergency, the State is not obligated to provide any prior notice.
- (d) The Contractor shall keep and preserve or cause to be kept and preserved all of its and Contractor Parties' Records until three (3) years after the latter of (i) final payment under this Agreement, or (ii) the expiration or earlier termination of this Agreement, as the same may be modified for any reason. The State may request an audit or inspection at any time during this period. If any Claim or audit is started before the expiration of this period, the Contractor shall retain or cause to be retained all Records until all Claims or audit findings have been resolved.
- (e) The Contractor shall cooperate fully with the State and its agents in connection with an audit or inspection. Following any audit or inspection, the State may conduct and the Contractor shall cooperate with an exit conference.
- (f) The Contractor shall incorporate this entire Section verbatim into any contract or other agreement that it enters into with any Contractor Party.

## 19. Campaign Contribution Restriction

For all State contracts, defined in Conn. Gen. Stat. §9-612(f)(1) as having a value in a calendar year of \$50,000 or more, or a combination or series of such agreements or contracts having a value of \$100,000 or more, the authorized signatory to this contract expressly acknowledges receipt of the State Elections Enforcement Commission's notice advising state contractors of state campaign contribution and solicitation prohibitions, and will inform its principals of the contents of the notice, as set forth in "Notice to Executive Branch State Contractors and Prospective State Contractors of Campaign Contribution and Solicitation Limitations," a copy of which is attached hereto and hereby made a part of this contract, attached as Exhibit E.

## 20. Tangible Personal Property

- (a) The Contractor on its behalf and on behalf of its Affiliates, as defined below, shall comply with the provisions of Conn. Gen. Stat. §12-411b, as follows:
  - (1) For the term of the Contract, the Contractor and its Affiliates shall collect and remit to the State of Connecticut, Department of Revenue Services, any Connecticut use tax due under the provisions of Chapter 219 of the Connecticut General Statutes for items of tangible personal property sold by the Contractor or by any of its Affiliates in the same manner as if the Contractor and such Affiliates were engaged in the business of selling tangible personal property for use in Connecticut and had sufficient nexus under the provisions of Chapter 219 to be required to collect Connecticut use tax;

- (2) A customer's payment of a use tax to the Contractor or its Affiliates relieves the customer of liability for the use tax;
  - (3) The Contractor and its Affiliates shall remit all use taxes they collect from customers on or before the due date specified in the Contract, which may not be later than the last day of the month next succeeding the end of a calendar quarter or other tax collection period during which the tax was collected;
  - (4) The Contractor and its Affiliates are not liable for use tax billed by them but not paid to them by a customer; and
  - (5) Any Contractor or Affiliate who fails to remit use taxes collected on behalf of its customers by the due date specified in the Contract shall be subject to the interest and penalties provided for persons required to collect sales tax under chapter 219 of the general statutes.
- (b) For purposes of this section of the Contract, the word "Affiliate" means any person, as defined in section 12-1 of the general statutes, that controls, is controlled by, or is under common control with another person. A person controls another person if the person owns, directly or indirectly, more than ten per cent of the voting securities of the other person. The word "voting security" means a security that confers upon the holder the right to vote for the election of members of the board of directors or similar governing body of the business, or that is convertible into, or entitles the holder to receive, upon its exercise, a security that confers such a right to vote. "Voting security" includes a general partnership interest.
- (c) The Contractor represents and warrants that each of its Affiliates has vested in the Contractor plenary authority to so bind the Affiliates in any agreement with the State of Connecticut. The Contractor on its own behalf and on behalf of its Affiliates shall also provide, no later than 30 days after receiving a request by the State's contracting authority, such information as the State may require to ensure, in the State's sole determination, compliance with the provisions of Chapter 219 of the Connecticut General Statutes, including, but not limited to, §12-411b.

## **21. Bid Rigging and/or Fraud – Notice to Contractor**

The Connecticut Department of Transportation is cooperating with the U.S. Department of Transportation and the Justice Department in their investigation into highway construction contract bid rigging and/or fraud.

A toll-free "HOT LINE" telephone number 800-424-9071 has been established to receive information from contractors, subcontractors, manufacturers, suppliers or anyone with knowledge of bid rigging and/or fraud, either past or current. The "HOT LINE" telephone number will be available during normal working hours (8:00 am – 5:00 pm EST). Information will be treated confidentially and anonymity respected.

## **22. Consulting Agreement Affidavit**

The Contractor shall comply with Connecticut General Statutes Section 4a-81(a) and 4a-81(b), as revised. Pursuant to Public Act 11-229, after the initial submission of the form, if there is a change in the information contained in the form, a contractor shall submit the updated form, as applicable, either (i) not later than thirty (30) days after the effective date of such change or (ii) prior to execution of any new contract, whichever is earlier.

The Affidavit/Form may be submitted in written format or electronic format through the Department of Administrative Services (DAS) website.

## **23. Cargo Preference Act Requirements (46 CFR 381.7(a)-(b)) – Use of United States Flag Vessels**

The Contractor agrees to comply with the following:

(a) ***Agreement Clauses.***

- (1) Pursuant to Pub. L. 664 ([43 U.S.C. 1241\(b\)](#)) at least 50 percent of any equipment, materials or commodities procured, contracted for or otherwise obtained with funds granted, guaranteed, loaned, or advanced by the U.S. Government under this agreement, and which may be transported by ocean vessel, shall be transported on privately owned United States-flag commercial vessels, if available.
- (2) Within 20 days following the date of loading for shipments originating within the United States or within 30 working days following the date of loading for shipments originating outside the United States, a legible copy of a rated, 'on-board' commercial ocean bill-of-lading in English for each shipment of cargo described in paragraph (a)(1) of this section shall be furnished to both the Contracting Officer (through the prime contractor in the case of subcontractor bills-of-lading) and to the Division of National Cargo, Office of Market Development, Maritime Administration, Washington, DC 20590.

(b) ***Contractor and Subcontractor Clauses.*** The contractor agrees—

- (1) To utilize privately owned United States-flag commercial vessels to ship at least 50 percent of the gross tonnage (computed separately for dry bulk carriers, dry cargo liners, and tankers) involved, whenever shipping any equipment, material, or commodities pursuant to this contract, to the extent such vessels are available at fair and reasonable rates for United States-flag commercial vessels.
- (2) To furnish within 20 days following the date of loading for shipments originating within the United States or within 30 working days following the date of loading for shipments originating outside the United States, a legible copy of a rated, 'on-board' commercial ocean bill-of-lading in English for each shipment of cargo described in paragraph (b) (1) of this section to both the Contracting Officer (through the prime contractor in the case of subcontractor bills-of-lading) and to the Division of National Cargo, Office of Market Development, Maritime Administration, Washington, DC 20590.
- (3) To insert the substance of the provisions of this clause in all subcontracts issued pursuant to this contract.

## EXHIBIT A

FHWA-1273 -- Revised May 1, 2012

### REQUIRED CONTRACT PROVISIONS FEDERAL-AID CONSTRUCTION CONTRACTS

- I. General
- II. Nondiscrimination
- III. Nonsegregated Facilities
- IV. Davis-Bacon and Related Act Provisions
- V. Contract Work Hours and Safety Standards Act Provisions
- VI. Subletting or Assigning the Contract
- VII. Safety: Accident Prevention
- VIII. False Statements Concerning Highway Projects
- IX. Implementation of Clean Air Act and Federal Water Pollution Control Act
- X. Compliance with Governmentwide Suspension and Debarment Requirements
- XI. Certification Regarding Use of Contract Funds for Lobbying

#### **I. GENERAL**

1. Form FHWA-1273 must be physically incorporated in each construction contract funded under Title 23 (excluding emergency contracts solely intended for debris removal). The contractor (or subcontractor) must insert this form in each subcontract and further require its inclusion in all lower tier subcontracts (excluding purchase orders, rental agreements and other agreements for supplies or services).

The applicable requirements of Form FHWA-1273 are incorporated by reference for work done under any purchase order, rental agreement or agreement for other services. The prime contractor shall be responsible for compliance by any subcontractor, lower-tier subcontractor or service provider.

Form FHWA-1273 must be included in all Federal-aid design-build contracts, in all subcontracts and in lower tier subcontracts (excluding subcontracts for design services, purchase orders, rental agreements and other agreements for supplies or services). The design-builder shall be responsible for compliance by any subcontractor, lower-tier subcontractor or service provider.

Contracting agencies may reference Form FHWA-1273 in bid proposal or request for proposal documents, however, the Form FHWA-1273 must be physically incorporated (not referenced) in all contracts, subcontracts and lower-tier subcontracts (excluding purchase orders, rental agreements and other agreements for supplies or services related to a construction contract).

2. Subject to the applicability criteria noted in the following sections, these contract provisions shall apply to all work performed on the contract by the contractor's own organization and with the assistance of workers under the contractor's immediate superintendence and to all work performed on the contract by piecework, station work, or by subcontract.



3. A breach of any of the stipulations contained in these Required Contract Provisions may be sufficient grounds for withholding of progress payments, withholding of final payment, termination of the contract, suspension / debarment or any other action determined to be appropriate by the contracting agency and FHWA.

4. Selection of Labor: During the performance of this contract, the contractor shall not use convict labor for any purpose within the limits of a construction project on a Federal-aid highway unless it is labor performed by convicts who are on parole, supervised release, or probation. The term Federal-aid highway does not include roadways functionally classified as local roads or rural minor collectors.

## II. NONDISCRIMINATION

The provisions of this section related to 23 CFR Part 230 are applicable to all Federal-aid construction contracts and to all related construction subcontracts of \$10,000 or more. The provisions of 23 CFR Part 230 are not applicable to material supply, engineering, or architectural service contracts.

In addition, the contractor and all subcontractors must comply with the following policies: Executive Order 11246, 41 CFR 60, 29 CFR 1625-1627, Title 23 USC Section 140, the Rehabilitation Act of 1973, as amended (29 USC 794), Title VI of the Civil Rights Act of 1964, as amended, and related regulations including 49 CFR Parts 21, 26 and 27; and 23 CFR Parts 200, 230, and 633.

The contractor and all subcontractors must comply with: the requirements of the Equal Opportunity Clause in 41 CFR 60-1.4(b) and, for all construction contracts exceeding \$10,000, the Standard Federal Equal Employment Opportunity Construction Contract Specifications in 41 CFR 60-4.3.

Note: The U.S. Department of Labor has exclusive authority to determine compliance with Executive Order 11246 and the policies of the Secretary of Labor including 41 CFR 60, and 29 CFR 1625-1627. The contracting agency and the FHWA have the authority and the responsibility to ensure compliance with Title 23 USC Section 140, the Rehabilitation Act of 1973, as amended (29 USC 794), and Title VI of the Civil Rights Act of 1964, as amended, and related regulations including 49 CFR Parts 21, 26 and 27; and 23 CFR Parts 200, 230, and 633.

The following provision is adopted from 23 CFR 230, Appendix A, with appropriate revisions to conform to the U.S. Department of Labor (US DOL) and FHWA requirements.

**1. Equal Employment Opportunity:** Equal employment opportunity (EEO) requirements not to discriminate and to take affirmative action to assure equal opportunity as set forth under laws, executive orders, rules, regulations (28 CFR 35, 29 CFR 1630, 29 CFR 1625-1627, 41 CFR 60 and 49 CFR 27) and orders of the Secretary of Labor as modified by the provisions prescribed herein, and imposed pursuant to 23 U.S.C. 140 shall constitute the EEO and specific affirmative action standards for the contractor's project activities under this contract. The provisions of the Americans with Disabilities Act of 1990 (42 U.S.C. 12101 et seq.) set forth under 28 CFR 35 and 29 CFR 1630 are incorporated by reference in this contract. In the execution of this contract, the contractor agrees to comply with the following minimum specific requirement activities of EEO:

a. The contractor will work with the contracting agency and the Federal Government to ensure that it has made every good faith effort to provide equal opportunity with respect to all of its terms and conditions of employment and in their review of activities under the contract.

b. The contractor will accept as its operating policy the following statement:

"It is the policy of this Company to assure that applicants are employed, and that employees are treated during employment, without regard to their race, religion, sex, color, national origin, age or disability. Such action shall include: employment, upgrading, demotion, or transfer; recruitment or recruitment advertising; layoff or termination; rates of pay or other forms of compensation; and selection for training, including apprenticeship, pre-apprenticeship, and/or on-the-job training."

**2. EEO Officer:** The contractor will designate and make known to the contracting officers an EEO Officer who will have the responsibility for and must be capable of effectively administering and promoting an active EEO program and who must be assigned adequate authority and responsibility to do so.

**3. Dissemination of Policy:** All members of the contractor's staff who are authorized to hire, supervise, promote, and discharge employees, or who recommend such action, or who are substantially involved in such action, will be made fully cognizant of, and will implement, the contractor's EEO policy and contractual responsibilities to provide EEO in each grade and classification of employment. To ensure that the above agreement will be met, the following actions will be taken as a minimum:

a. Periodic meetings of supervisory and personnel office employees will be conducted before the start of work and then not less often than once every six months, at which time the contractor's EEO policy and its implementation will be reviewed and explained. The meetings will be conducted by the EEO Officer.

b. All new supervisory or personnel office employees will be given a thorough indoctrination by the EEO Officer, covering all major aspects of the contractor's EEO obligations within thirty days following their reporting for duty with the contractor.

c. All personnel who are engaged in direct recruitment for the project will be instructed by the EEO Officer in the contractor's procedures for locating and hiring minorities and women.

d. Notices and posters setting forth the contractor's EEO policy will be placed in areas readily accessible to employees, applicants for employment and potential employees.

e. The contractor's EEO policy and the procedures to implement such policy will be brought to the attention of employees by means of meetings, employee handbooks, or other appropriate means.

**4. Recruitment:** When advertising for employees, the contractor will include in all advertisements for employees the notation: "An Equal Opportunity Employer." All such advertisements will be placed in publications having a large circulation among minorities and women in the area from which the project work force would normally be derived.

a. The contractor will, unless precluded by a valid bargaining agreement, conduct systematic and direct recruitment through public and private employee referral sources likely to yield qualified minorities and women. To meet this requirement, the contractor will identify sources of potential minority group employees, and establish with such identified sources procedures whereby minority and women applicants may be referred to the contractor for employment consideration.

b. In the event the contractor has a valid bargaining agreement providing for exclusive hiring hall referrals, the contractor is expected to observe the provisions of that agreement to the extent that the system meets the contractor's compliance with EEO contract provisions. Where implementation of

such an agreement has the effect of discriminating against minorities or women, or obligates the contractor to do the same, such implementation violates Federal nondiscrimination provisions.

c. The contractor will encourage its present employees to refer minorities and women as applicants for employment. Information and procedures with regard to referring such applicants will be discussed with employees.

**5. Personnel Actions:** Wages, working conditions, and employee benefits shall be established and administered, and personnel actions of every type, including hiring, upgrading, promotion, transfer, demotion, layoff, and termination, shall be taken without regard to race, color, religion, sex, national origin, age or disability. The following procedures shall be followed:

a. The contractor will conduct periodic inspections of project sites to insure that working conditions and employee facilities do not indicate discriminatory treatment of project site personnel.

b. The contractor will periodically evaluate the spread of wages paid within each classification to determine any evidence of discriminatory wage practices.

c. The contractor will periodically review selected personnel actions in depth to determine whether there is evidence of discrimination. Where evidence is found, the contractor will promptly take corrective action. If the review indicates that the discrimination may extend beyond the actions reviewed, such corrective action shall include all affected persons.

d. The contractor will promptly investigate all complaints of alleged discrimination made to the contractor in connection with its obligations under this contract, will attempt to resolve such complaints, and will take appropriate corrective action within a reasonable time. If the investigation indicates that the discrimination may affect persons other than the complainant, such corrective action shall include such other persons. Upon completion of each investigation, the contractor will inform every complainant of all of their avenues of appeal.

## **6. Training and Promotion:**

a. The contractor will assist in locating, qualifying, and increasing the skills of minorities and women who are applicants for employment or current employees. Such efforts should be aimed at developing full journey level status employees in the type of trade or job classification involved.

b. Consistent with the contractor's work force requirements and as permissible under Federal and State regulations, the contractor shall make full use of training programs, i.e., apprenticeship, and on-the-job training programs for the geographical area of contract performance. In the event a special provision for training is provided under this contract, this subparagraph will be superseded as indicated in the special provision. The contracting agency may reserve training positions for persons who receive welfare assistance in accordance with 23 U.S.C. 140(a).

c. The contractor will advise employees and applicants for employment of available training programs and entrance requirements for each.

d. The contractor will periodically review the training and promotion potential of employees who are minorities and women and will encourage eligible employees to apply for such training and promotion.

**7. Unions:** If the contractor relies in whole or in part upon unions as a source of employees, the contractor will use good faith efforts to obtain the cooperation of such unions to increase opportunities for minorities and women. Actions by the contractor, either directly or through a contractor's association acting as agent, will include the procedures set forth below:

a. The contractor will use good faith efforts to develop, in cooperation with the unions, joint training programs aimed toward qualifying more minorities and women for membership in the unions and increasing the skills of minorities and women so that they may qualify for higher paying employment.

b. The contractor will use good faith efforts to incorporate an EEO clause into each union agreement to the end that such union will be contractually bound to refer applicants without regard to their race, color, religion, sex, national origin, age or disability.

c. The contractor is to obtain information as to the referral practices and policies of the labor union except that to the extent such information is within the exclusive possession of the labor union and such labor union refuses to furnish such information to the contractor, the contractor shall so certify to the contracting agency and shall set forth what efforts have been made to obtain such information.

d. In the event the union is unable to provide the contractor with a reasonable flow of referrals within the time limit set forth in the collective bargaining agreement, the contractor will, through independent recruitment efforts, fill the employment vacancies without regard to race, color, religion, sex, national origin, age or disability; making full efforts to obtain qualified and/or qualifiable minorities and women. The failure of a union to provide sufficient referrals (even though it is obligated to provide exclusive referrals under the terms of a collective bargaining agreement) does not relieve the contractor from the requirements of this paragraph. In the event the union referral practice prevents the contractor from meeting the obligations pursuant to Executive Order 11246, as amended, and these special provisions, such contractor shall immediately notify the contracting agency.

**8. Reasonable Accommodation for Applicants / Employees with Disabilities:** The contractor must be familiar with the requirements for and comply with the Americans with Disabilities Act and all rules and regulations established there under. Employers must provide reasonable accommodation in all employment activities unless to do so would cause an undue hardship.

**9. Selection of Subcontractors, Procurement of Materials and Leasing of Equipment:** The contractor shall not discriminate on the grounds of race, color, religion, sex, national origin, age or disability in the selection and retention of subcontractors, including procurement of materials and leases of equipment. The contractor shall take all necessary and reasonable steps to ensure nondiscrimination in the administration of this contract.

a. The contractor shall notify all potential subcontractors and suppliers and lessors of their EEO obligations under this contract.

b. The contractor will use good faith efforts to ensure subcontractor compliance with their EEO obligations.

**10. Assurance Required by 49 CFR 26.13(b):**

a. The requirements of 49 CFR Part 26, and the State DOT's U.S. DOT-approved DBE program are incorporated by reference.

b. The contractor or subcontractor shall not discriminate on the basis of race, color, national origin, or sex in the performance of this contract. The contractor shall carry out applicable requirements of 49 CFR Part 26, in the award and administration of DOT-assisted contracts. Failure by the contractor to carry out these requirements is a material breach of this contract, which may result in the termination of this contract or such other remedy as the contracting agency deems appropriate.

**11. Records and Reports:** The contractor shall keep such records as necessary to document compliance with the EEO requirements. Such records shall be retained for a period of three years following the date of the final payment to the contractor for all contract work and shall be available at reasonable times and places for inspection by authorized representatives of the contracting agency and the FHWA.

a. The records kept by the contractor shall document the following:

(1) The number and work hours of minority and non-minority group members and women employed in each work classification on the project;

(2) The progress and efforts being made in cooperation with unions, when applicable, to increase employment opportunities for minorities and women; and

(3) The progress and efforts being made in locating, hiring, training, qualifying, and upgrading minorities and women;

b. The contractors and subcontractors will submit an annual report to the contracting agency each July for the duration of the project, indicating the number of minority, women, and non-minority group employees currently engaged in each work classification required by the contract work. This information is to be reported on [Form FHWA-1391](#). The staffing data should represent the project work force on board in all or any part of the last payroll period preceding the end of July. If on-the-job training is being required by special provision, the contractor will be required to collect and report training data. The employment data should reflect the work force on board during all or any part of the last payroll period preceding the end of July.

### **III. NONSEGREGATED FACILITIES**

This provision is applicable to all Federal-aid construction contracts and to all related construction subcontracts of \$10,000 or more.

The contractor must ensure that facilities provided for employees are provided in such a manner that segregation on the basis of race, color, religion, sex, or national origin cannot result. The contractor may neither require such segregated use by written or oral policies nor tolerate such use by employee custom. The contractor's obligation extends further to ensure that its employees are not assigned to perform their services at any location, under the contractor's control, where the facilities are segregated. The term "facilities" includes waiting rooms, work areas, restaurants and other eating areas, time clocks, restrooms, washrooms, locker rooms, and other storage or dressing areas, parking lots, drinking fountains, recreation or entertainment areas, transportation, and housing provided for employees. The contractor shall provide separate or single-user restrooms and necessary dressing or sleeping areas to assure privacy between sexes.

#### IV. DAVIS-BACON AND RELATED ACT PROVISIONS

This section is applicable to all Federal-aid construction projects exceeding \$2,000 and to all related subcontracts and lower-tier subcontracts (regardless of subcontract size). The requirements apply to all projects located within the right-of-way of a roadway that is functionally classified as Federal-aid highway. This excludes roadways functionally classified as local roads or rural minor collectors, which are exempt. Contracting agencies may elect to apply these requirements to other projects.

The following provisions are from the U.S. Department of Labor regulations in 29 CFR 5.5 “Contract provisions and related matters” with minor revisions to conform to the FHWA-1273 format and FHWA program requirements.

##### 1. Minimum wages

a. All laborers and mechanics employed or working upon the site of the work, will be paid unconditionally and not less often than once a week, and without subsequent deduction or rebate on any account (except such payroll deductions as are permitted by regulations issued by the Secretary of Labor under the Copeland Act (29 CFR part 3)), the full amount of wages and bona fide fringe benefits (or cash equivalents thereof) due at time of payment computed at rates not less than those contained in the wage determination of the Secretary of Labor which is attached hereto and made a part hereof, regardless of any contractual relationship which may be alleged to exist between the contractor and such laborers and mechanics.

Contributions made or costs reasonably anticipated for bona fide fringe benefits under section 1(b)(2) of the Davis-Bacon Act on behalf of laborers or mechanics are considered wages paid to such laborers or mechanics, subject to the provisions of paragraph 1.d. of this section; also, regular contributions made or costs incurred for more than a weekly period (but not less often than quarterly) under plans, funds, or programs which cover the particular weekly period, are deemed to be constructively made or incurred during such weekly period. Such laborers and mechanics shall be paid the appropriate wage rate and fringe benefits on the wage determination for the classification of work actually performed, without regard to skill, except as provided in 29 CFR 5.5(a)(4). Laborers or mechanics performing work in more than one classification may be compensated at the rate specified for each classification for the time actually worked therein: Provided, That the employer's payroll records accurately set forth the time spent in each classification in which work is performed. The wage determination (including any additional classification and wage rates conformed under paragraph 1.b. of this section) and the Davis-Bacon poster (WH-1321) shall be posted at all times by the contractor and its subcontractors at the site of the work in a prominent and accessible place where it can be easily seen by the workers.

b. (1) The contracting officer shall require that any class of laborers or mechanics, including helpers, which is not listed in the wage determination and which is to be employed under the contract shall be classified in conformance with the wage determination. The contracting officer shall approve an additional classification and wage rate and fringe benefits therefore only when the following criteria have been met:

(i) The work to be performed by the classification requested is not performed by a classification in the wage determination; and

(ii) The classification is utilized in the area by the construction industry; and

(iii) The proposed wage rate, including any bona fide fringe benefits, bears a reasonable relationship to the wage rates contained in the wage determination.

(2) If the contractor and the laborers and mechanics to be employed in the classification (if known), or their representatives, and the contracting officer agree on the classification and wage rate (including the amount designated for fringe benefits where appropriate), a report of the action taken shall be sent by the contracting officer to the Administrator of the Wage and Hour Division, Employment Standards Administration, U.S. Department of Labor, Washington, DC 20210. The Administrator, or an authorized representative, will approve, modify, or disapprove every additional classification action within 30 days of receipt and so advise the contracting officer or will notify the contracting officer within the 30-day period that additional time is necessary.

(3) In the event the contractor, the laborers or mechanics to be employed in the classification or their representatives, and the contracting officer do not agree on the proposed classification and wage rate (including the amount designated for fringe benefits, where appropriate), the contracting officer shall refer the questions, including the views of all interested parties and the recommendation of the contracting officer, to the Wage and Hour Administrator for determination. The Wage and Hour Administrator, or an authorized representative, will issue a determination within 30 days of receipt and so advise the contracting officer or will notify the contracting officer within the 30-day period that additional time is necessary.

(4) The wage rate (including fringe benefits where appropriate) determined pursuant to paragraphs 1.b.(2) or 1.b.(3) of this section, shall be paid to all workers performing work in the classification under this contract from the first day on which work is performed in the classification.

c. Whenever the minimum wage rate prescribed in the contract for a class of laborers or mechanics includes a fringe benefit which is not expressed as an hourly rate, the contractor shall either pay the benefit as stated in the wage determination or shall pay another bona fide fringe benefit or an hourly cash equivalent thereof.

d. If the contractor does not make payments to a trustee or other third person, the contractor may consider as part of the wages of any laborer or mechanic the amount of any costs reasonably anticipated in providing bona fide fringe benefits under a plan or program, Provided, That the Secretary of Labor has found, upon the written request of the contractor, that the applicable standards of the Davis-Bacon Act have been met. The Secretary of Labor may require the contractor to set aside in a separate account assets for the meeting of obligations under the plan or program.

## **2. Withholding**

The contracting agency shall upon its own action or upon written request of an authorized representative of the Department of Labor, withhold or cause to be withheld from the contractor under this contract, or any other Federal contract with the same prime contractor, or any other federally-assisted contract subject to Davis-Bacon prevailing wage requirements, which is held by the same prime contractor, so much of the accrued payments or advances as may be considered necessary to pay laborers and mechanics, including apprentices, trainees, and helpers, employed by the contractor or any subcontractor the full amount of wages required by the contract. In the event of failure to pay any laborer or mechanic, including any apprentice, trainee, or helper, employed or working on the site of the work, all or part of the wages required by the contract, the contracting agency may, after written notice to the contractor, take such action as may be necessary to cause the suspension of any further payment, advance, or guarantee of funds until such violations have ceased.

### 3. Payrolls and basic records

a. Payrolls and basic records relating thereto shall be maintained by the contractor during the course of the work and preserved for a period of three years thereafter for all laborers and mechanics working at the site of the work. Such records shall contain the name, address, and social security number of each such worker, his or her correct classification, hourly rates of wages paid (including rates of contributions or costs anticipated for bona fide fringe benefits or cash equivalents thereof of the types described in section 1(b)(2)(B) of the Davis-Bacon Act), daily and weekly number of hours worked, deductions made and actual wages paid. Whenever the Secretary of Labor has found under 29 CFR 5.5(a)(1)(iv) that the wages of any laborer or mechanic include the amount of any costs reasonably anticipated in providing benefits under a plan or program described in section 1(b)(2)(B) of the Davis-Bacon Act, the contractor shall maintain records which show that the commitment to provide such benefits is enforceable, that the plan or program is financially responsible, and that the plan or program has been communicated in writing to the laborers or mechanics affected, and records which show the costs anticipated or the actual cost incurred in providing such benefits. Contractors employing apprentices or trainees under approved programs shall maintain written evidence of the registration of apprenticeship programs and certification of trainee programs, the registration of the apprentices and trainees, and the ratios and wage rates prescribed in the applicable programs.

b. (1) The contractor shall submit weekly for each week in which any contract work is performed a copy of all payrolls to the contracting agency. The payrolls submitted shall set out accurately and completely all of the information required to be maintained under 29 CFR 5.5(a)(3)(i), except that full social security numbers and home addresses shall not be included on weekly transmittals. Instead the payrolls shall only need to include an individually identifying number for each employee ( e.g. , the last four digits of the employee's social security number). The required weekly payroll information may be submitted in any form desired. Optional Form WH-347 is available for this purpose from the Wage and Hour Division Web site at <http://www.dol.gov/esa/whd/forms/wh347instr.htm> or its successor site. The prime contractor is responsible for the submission of copies of payrolls by all subcontractors. Contractors and subcontractors shall maintain the full social security number and current address of each covered worker, and shall provide them upon request to the contracting agency for transmission to the State DOT, the FHWA or the Wage and Hour Division of the Department of Labor for purposes of an investigation or audit of compliance with prevailing wage requirements. It is not a violation of this section for a prime contractor to require a subcontractor to provide addresses and social security numbers to the prime contractor for its own records, without weekly submission to the contracting agency..

(2) Each payroll submitted shall be accompanied by a "Statement of Compliance," signed by the contractor or subcontractor or his or her agent who pays or supervises the payment of the persons employed under the contract and shall certify the following:

(i) That the payroll for the payroll period contains the information required to be provided under §5.5 (a)(3)(ii) of Regulations, 29 CFR part 5, the appropriate information is being maintained under §5.5 (a)(3)(i) of Regulations, 29 CFR part 5, and that such information is correct and complete;

(ii) That each laborer or mechanic (including each helper, apprentice, and trainee) employed on the contract during the payroll period has been paid the full weekly wages earned, without rebate, either directly or indirectly, and that no deductions have been made either directly or indirectly from the full wages earned, other than permissible deductions as set forth in Regulations, 29 CFR part 3;



(iii) That each laborer or mechanic has been paid not less than the applicable wage rates and fringe benefits or cash equivalents for the classification of work performed, as specified in the applicable wage determination incorporated into the contract.

(3) The weekly submission of a properly executed certification set forth on the reverse side of Optional Form WH-347 shall satisfy the requirement for submission of the "Statement of Compliance" required by paragraph 3.b.(2) of this section.

(4) The falsification of any of the above certifications may subject the contractor or subcontractor to civil or criminal prosecution under section 1001 of title 18 and section 231 of title 31 of the United States Code.

c. The contractor or subcontractor shall make the records required under paragraph 3.a. of this section available for inspection, copying, or transcription by authorized representatives of the contracting agency, the State DOT, the FHWA, or the Department of Labor, and shall permit such representatives to interview employees during working hours on the job. If the contractor or subcontractor fails to submit the required records or to make them available, the FHWA may, after written notice to the contractor, the contracting agency or the State DOT, take such action as may be necessary to cause the suspension of any further payment, advance, or guarantee of funds. Furthermore, failure to submit the required records upon request or to make such records available may be grounds for debarment action pursuant to 29 CFR 5.12.

#### **4. Apprentices and trainees**

a. Apprentices (programs of the USDOL).

Apprentices will be permitted to work at less than the predetermined rate for the work they performed when they are employed pursuant to and individually registered in a bona fide apprenticeship program registered with the U.S. Department of Labor, Employment and Training Administration, Office of Apprenticeship Training, Employer and Labor Services, or with a State Apprenticeship Agency recognized by the Office, or if a person is employed in his or her first 90 days of probationary employment as an apprentice in such an apprenticeship program, who is not individually registered in the program, but who has been certified by the Office of Apprenticeship Training, Employer and Labor Services or a State Apprenticeship Agency (where appropriate) to be eligible for probationary employment as an apprentice.

The allowable ratio of apprentices to journeymen on the job site in any craft classification shall not be greater than the ratio permitted to the contractor as to the entire work force under the registered program. Any worker listed on a payroll at an apprentice wage rate, who is not registered or otherwise employed as stated above, shall be paid not less than the applicable wage rate on the wage determination for the classification of work actually performed. In addition, any apprentice performing work on the job site in excess of the ratio permitted under the registered program shall be paid not less than the applicable wage rate on the wage determination for the work actually performed. Where a contractor is performing construction on a project in a locality other than that in which its program is registered, the ratios and wage rates (expressed in percentages of the journeyman's hourly rate) specified in the contractor's or subcontractor's registered program shall be observed.

Every apprentice must be paid at not less than the rate specified in the registered program for the apprentice's level of progress, expressed as a percentage of the journeymen hourly rate specified in the applicable wage determination. Apprentices shall be paid fringe benefits in accordance with the

provisions of the apprenticeship program. If the apprenticeship program does not specify fringe benefits, apprentices must be paid the full amount of fringe benefits listed on the wage determination for the applicable classification. If the Administrator determines that a different practice prevails for the applicable apprentice classification, fringes shall be paid in accordance with that determination.

In the event the Office of Apprenticeship Training, Employer and Labor Services, or a State Apprenticeship Agency recognized by the Office, withdraws approval of an apprenticeship program, the contractor will no longer be permitted to utilize apprentices at less than the applicable predetermined rate for the work performed until an acceptable program is approved.

b. Trainees (programs of the USDOL).

Except as provided in 29 CFR 5.16, trainees will not be permitted to work at less than the predetermined rate for the work performed unless they are employed pursuant to and individually registered in a program which has received prior approval, evidenced by formal certification by the U.S. Department of Labor, Employment and Training Administration.

The ratio of trainees to journeymen on the job site shall not be greater than permitted under the plan approved by the Employment and Training Administration.

Every trainee must be paid at not less than the rate specified in the approved program for the trainee's level of progress, expressed as a percentage of the journeyman hourly rate specified in the applicable wage determination. Trainees shall be paid fringe benefits in accordance with the provisions of the trainee program. If the trainee program does not mention fringe benefits, trainees shall be paid the full amount of fringe benefits listed on the wage determination unless the Administrator of the Wage and Hour Division determines that there is an apprenticeship program associated with the corresponding journeyman wage rate on the wage determination which provides for less than full fringe benefits for apprentices. Any employee listed on the payroll at a trainee rate who is not registered and participating in a training plan approved by the Employment and Training Administration shall be paid not less than the applicable wage rate on the wage determination for the classification of work actually performed. In addition, any trainee performing work on the job site in excess of the ratio permitted under the registered program shall be paid not less than the applicable wage rate on the wage determination for the work actually performed.

In the event the Employment and Training Administration withdraws approval of a training program, the contractor will no longer be permitted to utilize trainees at less than the applicable predetermined rate for the work performed until an acceptable program is approved.

c. Equal employment opportunity. The utilization of apprentices, trainees and journeymen under this part shall be in conformity with the equal employment opportunity requirements of Executive Order 11246, as amended, and 29 CFR part 30.

d. Apprentices and Trainees (programs of the U.S. DOT).

Apprentices and trainees working under apprenticeship and skill training programs which have been certified by the Secretary of Transportation as promoting EEO in connection with Federal-aid highway construction programs are not subject to the requirements of paragraph 4 of this Section IV. The straight time hourly wage rates for apprentices and trainees under such programs will be established by the particular programs. The ratio of apprentices and trainees to journeymen shall not be greater than permitted by the terms of the particular program.

**5. Compliance with Copeland Act requirements.** The contractor shall comply with the requirements of 29 CFR part 3, which are incorporated by reference in this contract.

**6. Subcontracts.** The contractor or subcontractor shall insert Form FHWA-1273 in any subcontracts and also require the subcontractors to include Form FHWA-1273 in any lower tier subcontracts. The prime contractor shall be responsible for the compliance by any subcontractor or lower tier subcontractor with all the contract clauses in 29 CFR 5.5.

**7. Contract termination: debarment.** A breach of the contract clauses in 29 CFR 5.5 may be grounds for termination of the contract, and for debarment as a contractor and a subcontractor as provided in 29 CFR 5.12.

**8. Compliance with Davis-Bacon and Related Act requirements.** All rulings and interpretations of the Davis-Bacon and Related Acts contained in 29 CFR parts 1, 3, and 5 are herein incorporated by reference in this contract.

**9. Disputes concerning labor standards.** Disputes arising out of the labor standards provisions of this contract shall not be subject to the general disputes clause of this contract. Such disputes shall be resolved in accordance with the procedures of the Department of Labor set forth in 29 CFR parts 5, 6, and 7. Disputes within the meaning of this clause include disputes between the contractor (or any of its subcontractors) and the contracting agency, the U.S. Department of Labor, or the employees or their representatives.

**10. Certification of eligibility.**

a. By entering into this contract, the contractor certifies that neither it (nor he or she) nor any person or firm who has an interest in the contractor's firm is a person or firm ineligible to be awarded Government contracts by virtue of section 3(a) of the Davis-Bacon Act or 29 CFR 5.12(a)(1).

b. No part of this contract shall be subcontracted to any person or firm ineligible for award of a Government contract by virtue of section 3(a) of the Davis-Bacon Act or 29 CFR 5.12(a)(1).

c. The penalty for making false statements is prescribed in the U.S. Criminal Code, 18 U.S.C. 1001.

**V. CONTRACT WORK HOURS AND SAFETY STANDARDS ACT**

The following clauses apply to any Federal-aid construction contract in an amount in excess of \$100,000 and subject to the overtime provisions of the Contract Work Hours and Safety Standards Act. These clauses shall be inserted in addition to the clauses required by 29 CFR 5.5(a) or 29 CFR 4.6. As used in this paragraph, the terms laborers and mechanics include watchmen and guards.

**1. Overtime requirements.** No contractor or subcontractor contracting for any part of the contract work which may require or involve the employment of laborers or mechanics shall require or permit any such laborer or mechanic in any workweek in which he or she is employed on such work to work in excess of forty hours in such workweek unless such laborer or mechanic receives compensation at a rate not less than one and one-half times the basic rate of pay for all hours worked in excess of forty hours in such workweek.

**2. Violation; liability for unpaid wages; liquidated damages.** In the event of any violation of the clause set forth in paragraph (1.) of this section, the contractor and any subcontractor responsible

therefor shall be liable for the unpaid wages. In addition, such contractor and subcontractor shall be liable to the United States (in the case of work done under contract for the District of Columbia or a territory, to such District or to such territory), for liquidated damages. Such liquidated damages shall be computed with respect to each individual laborer or mechanic, including watchmen and guards, employed in violation of the clause set forth in paragraph (1.) of this section, in the sum of \$10 for each calendar day on which such individual was required or permitted to work in excess of the standard workweek of forty hours without payment of the overtime wages required by the clause set forth in paragraph (1.) of this section.

**3. Withholding for unpaid wages and liquidated damages.** The FHWA or the contacting agency shall upon its own action or upon written request of an authorized representative of the Department of Labor withhold or cause to be withheld, from any moneys payable on account of work performed by the contractor or subcontractor under any such contract or any other Federal contract with the same prime contractor, or any other federally-assisted contract subject to the Contract Work Hours and Safety Standards Act, which is held by the same prime contractor, such sums as may be determined to be necessary to satisfy any liabilities of such contractor or subcontractor for unpaid wages and liquidated damages as provided in the clause set forth in paragraph (2.) of this section.

**4. Subcontracts.** The contractor or subcontractor shall insert in any subcontracts the clauses set forth in paragraph (1.) through (4.) of this section and also a clause requiring the subcontractors to include these clauses in any lower tier subcontracts. The prime contractor shall be responsible for compliance by any subcontractor or lower tier subcontractor with the clauses set forth in paragraphs (1.) through (4.) of this section.

## VI. SUBLETTING OR ASSIGNING THE CONTRACT

This provision is applicable to all Federal-aid construction contracts on the National Highway System.

1. The contractor shall perform with its own organization contract work amounting to not less than 30 percent (or a greater percentage if specified elsewhere in the contract) of the total original contract price, excluding any specialty items designated by the contracting agency. Specialty items may be performed by subcontract and the amount of any such specialty items performed may be deducted from the total original contract price before computing the amount of work required to be performed by the contractor's own organization (23 CFR 635.116).

a. The term “perform work with its own organization” refers to workers employed or leased by the prime contractor, and equipment owned or rented by the prime contractor, with or without operators. Such term does not include employees or equipment of a subcontractor or lower tier subcontractor, agents of the prime contractor, or any other assignees. The term may include payments for the costs of hiring leased employees from an employee leasing firm meeting all relevant Federal and State regulatory requirements. Leased employees may only be included in this term if the prime contractor meets all of the following conditions:

- (1) the prime contractor maintains control over the supervision of the day-to-day activities of the leased employees;
- (2) the prime contractor remains responsible for the quality of the work of the leased employees;
- (3) the prime contractor retains all power to accept or exclude individual employees from work on the project; and

(4) the prime contractor remains ultimately responsible for the payment of predetermined minimum wages, the submission of payrolls, statements of compliance and all other Federal regulatory requirements.

b. "Specialty Items" shall be construed to be limited to work that requires highly specialized knowledge, abilities, or equipment not ordinarily available in the type of contracting organizations qualified and expected to bid or propose on the contract as a whole and in general are to be limited to minor components of the overall contract.

2. The contract amount upon which the requirements set forth in paragraph (1) of Section VI is computed includes the cost of material and manufactured products which are to be purchased or produced by the contractor under the contract provisions.

3. The contractor shall furnish (a) a competent superintendent or supervisor who is employed by the firm, has full authority to direct performance of the work in accordance with the contract requirements, and is in charge of all construction operations (regardless of who performs the work) and (b) such other of its own organizational resources (supervision, management, and engineering services) as the contracting officer determines is necessary to assure the performance of the contract.

4. No portion of the contract shall be sublet, assigned or otherwise disposed of except with the written consent of the contracting officer, or authorized representative, and such consent when given shall not be construed to relieve the contractor of any responsibility for the fulfillment of the contract. Written consent will be given only after the contracting agency has assured that each subcontract is evidenced in writing and that it contains all pertinent provisions and requirements of the prime contract.

5. The 30% self-performance requirement of paragraph (1) is not applicable to design-build contracts; however, contracting agencies may establish their own self-performance requirements.

## **VII. SAFETY: ACCIDENT PREVENTION**

This provision is applicable to all Federal-aid construction contracts and to all related subcontracts.

1. In the performance of this contract the contractor shall comply with all applicable Federal, State, and local laws governing safety, health, and sanitation (23 CFR 635). The contractor shall provide all safeguards, safety devices and protective equipment and take any other needed actions as it determines, or as the contracting officer may determine, to be reasonably necessary to protect the life and health of employees on the job and the safety of the public and to protect property in connection with the performance of the work covered by the contract.

2. It is a condition of this contract, and shall be made a condition of each subcontract, which the contractor enters into pursuant to this contract, that the contractor and any subcontractor shall not permit any employee, in performance of the contract, to work in surroundings or under conditions which are unsanitary, hazardous or dangerous to his/her health or safety, as determined under construction safety and health standards (29 CFR 1926) promulgated by the Secretary of Labor, in accordance with Section 107 of the Contract Work Hours and Safety Standards Act (40 U.S.C. 3704).

3. Pursuant to 29 CFR 1926.3, it is a condition of this contract that the Secretary of Labor or authorized representative thereof, shall have right of entry to any site of contract performance to inspect or investigate the matter of compliance with the construction safety and health standards and to carry out

the duties of the Secretary under Section 107 of the Contract Work Hours and Safety Standards Act (40 U.S.C.3704).

### **VIII. FALSE STATEMENTS CONCERNING HIGHWAY PROJECTS**

This provision is applicable to all Federal-aid construction contracts and to all related subcontracts.

In order to assure high quality and durable construction in conformity with approved plans and specifications and a high degree of reliability on statements and representations made by engineers, contractors, suppliers, and workers on Federal-aid highway projects, it is essential that all persons concerned with the project perform their functions as carefully, thoroughly, and honestly as possible. Willful falsification, distortion, or misrepresentation with respect to any facts related to the project is a violation of Federal law. To prevent any misunderstanding regarding the seriousness of these and similar acts, Form FHWA-1022 shall be posted on each Federal-aid highway project (23 CFR 635) in one or more places where it is readily available to all persons concerned with the project:

18 U.S.C. 1020 reads as follows:

"Whoever, being an officer, agent, or employee of the United States, or of any State or Territory, or whoever, whether a person, association, firm, or corporation, knowingly makes any false statement, false representation, or false report as to the character, quality, quantity, or cost of the material used or to be used, or the quantity or quality of the work performed or to be performed, or the cost thereof in connection with the submission of plans, maps, specifications, contracts, or costs of construction on any highway or related project submitted for approval to the Secretary of Transportation; or

Whoever knowingly makes any false statement, false representation, false report or false claim with respect to the character, quality, quantity, or cost of any work performed or to be performed, or materials furnished or to be furnished, in connection with the construction of any highway or related project approved by the Secretary of Transportation; or

Whoever knowingly makes any false statement or false representation as to material fact in any statement, certificate, or report submitted pursuant to provisions of the Federal-aid Roads Act approved July 1, 1916, (39 Stat. 355), as amended and supplemented;

Shall be fined under this title or imprisoned not more than 5 years or both."

### **IX. IMPLEMENTATION OF CLEAN AIR ACT AND FEDERAL WATER POLLUTION CONTROL ACT**

This provision is applicable to all Federal-aid construction contracts and to all related subcontracts.

By submission of this bid/proposal or the execution of this contract, or subcontract, as appropriate, the bidder, proposer, Federal-aid construction contractor, or subcontractor, as appropriate, will be deemed to have stipulated as follows:

1. That any person who is or will be utilized in the performance of this contract is not prohibited from receiving an award due to a violation of Section 508 of the Clean Water Act or Section 306 of the Clean Air Act.

2. That the contractor agrees to include or cause to be included the requirements of paragraph (1) of this Section X in every subcontract, and further agrees to take such action as the contracting agency may direct as a means of enforcing such requirements.

## **X. CERTIFICATION REGARDING DEBARMENT, SUSPENSION, INELIGIBILITY AND VOLUNTARY EXCLUSION**

This provision is applicable to all Federal-aid construction contracts, design-build contracts, subcontracts, lower-tier subcontracts, purchase orders, lease agreements, consultant contracts or any other covered transaction requiring FHWA approval or that is estimated to cost \$25,000 or more – as defined in 2 CFR Parts 180 and 1200.

### **1. Instructions for Certification – First Tier Participants:**

a. By signing and submitting this proposal, the prospective first tier participant is providing the certification set out below.

b. The inability of a person to provide the certification set out below will not necessarily result in denial of participation in this covered transaction. The prospective first tier participant shall submit an explanation of why it cannot provide the certification set out below. The certification or explanation will be considered in connection with the department or agency's determination whether to enter into this transaction. However, failure of the prospective first tier participant to furnish a certification or an explanation shall disqualify such a person from participation in this transaction.

c. The certification in this clause is a material representation of fact upon which reliance was placed when the contracting agency determined to enter into this transaction. If it is later determined that the prospective participant knowingly rendered an erroneous certification, in addition to other remedies available to the Federal Government, the contracting agency may terminate this transaction for cause of default.

d. The prospective first tier participant shall provide immediate written notice to the contracting agency to whom this proposal is submitted if any time the prospective first tier participant learns that its certification was erroneous when submitted or has become erroneous by reason of changed circumstances.

e. The terms "covered transaction," "debarred," "suspended," "ineligible," "participant," "person," "principal," and "voluntarily excluded," as used in this clause, are defined in 2 CFR Parts 180 and 1200. "First Tier Covered Transactions" refers to any covered transaction between a grantee or subgrantee of Federal funds and a participant (such as the prime or general contract). "Lower Tier Covered Transactions" refers to any covered transaction under a First Tier Covered Transaction (such as subcontracts). "First Tier Participant" refers to the participant who has entered into a covered transaction with a grantee or subgrantee of Federal funds (such as the prime or general contractor). "Lower Tier Participant" refers any participant who has entered into a covered transaction with a First Tier Participant or other Lower Tier Participants (such as subcontractors and suppliers).

f. The prospective first tier participant agrees by submitting this proposal that, should the proposed covered transaction be entered into, it shall not knowingly enter into any lower tier covered transaction with a person who is debarred, suspended, declared ineligible, or voluntarily excluded from

participation in this covered transaction, unless authorized by the department or agency entering into this transaction.

g. The prospective first tier participant further agrees by submitting this proposal that it will include the clause titled "Certification Regarding Debarment, Suspension, Ineligibility and Voluntary Exclusion-Lower Tier Covered Transactions," provided by the department or contracting agency, entering into this covered transaction, without modification, in all lower tier covered transactions and in all solicitations for lower tier covered transactions exceeding the \$25,000 threshold.

h. A participant in a covered transaction may rely upon a certification of a prospective participant in a lower tier covered transaction that is not debarred, suspended, ineligible, or voluntarily excluded from the covered transaction, unless it knows that the certification is erroneous. A participant is responsible for ensuring that its principals are not suspended, debarred, or otherwise ineligible to participate in covered transactions. To verify the eligibility of its principals, as well as the eligibility of any lower tier prospective participants, each participant may, but is not required to, check the Excluded Parties List System website (<https://www.epls.gov/>), which is compiled by the General Services Administration.

i. Nothing contained in the foregoing shall be construed to require the establishment of a system of records in order to render in good faith the certification required by this clause. The knowledge and information of the prospective participant is not required to exceed that which is normally possessed by a prudent person in the ordinary course of business dealings.

j. Except for transactions authorized under paragraph (f) of these instructions, if a participant in a covered transaction knowingly enters into a lower tier covered transaction with a person who is suspended, debarred, ineligible, or voluntarily excluded from participation in this transaction, in addition to other remedies available to the Federal Government, the department or agency may terminate this transaction for cause or default.

\* \* \* \* \*

## 2. Certification Regarding Debarment, Suspension, Ineligibility and Voluntary Exclusion – First Tier Participants:

a. The prospective first tier participant certifies to the best of its knowledge and belief, that it and its principals:

(1) Are not presently debarred, suspended, proposed for debarment, declared ineligible, or voluntarily excluded from participating in covered transactions by any Federal department or agency;

(2) Have not within a three-year period preceding this proposal been convicted of or had a civil judgment rendered against them for commission of fraud or a criminal offense in connection with obtaining, attempting to obtain, or performing a public (Federal, State or local) transaction or contract under a public transaction; violation of Federal or State antitrust statutes or commission of embezzlement, theft, forgery, bribery, falsification or destruction of records, making false statements, or receiving stolen property;



(3) Are not presently indicted for or otherwise criminally or civilly charged by a governmental entity (Federal, State or local) with commission of any of the offenses enumerated in paragraph (a)(2) of this certification; and

(4) Have not within a three-year period preceding this application/proposal had one or more public transactions (Federal, State or local) terminated for cause or default.

b. Where the prospective participant is unable to certify to any of the statements in this certification, such prospective participant shall attach an explanation to this proposal.

## **2. Instructions for Certification - Lower Tier Participants:**

(Applicable to all subcontracts, purchase orders and other lower tier transactions requiring prior FHWA approval or estimated to cost \$25,000 or more - 2 CFR Parts 180 and 1200)

a. By signing and submitting this proposal, the prospective lower tier is providing the certification set out below.

b. The certification in this clause is a material representation of fact upon which reliance was placed when this transaction was entered into. If it is later determined that the prospective lower tier participant knowingly rendered an erroneous certification, in addition to other remedies available to the Federal Government, the department, or agency with which this transaction originated may pursue available remedies, including suspension and/or debarment.

c. The prospective lower tier participant shall provide immediate written notice to the person to which this proposal is submitted if at any time the prospective lower tier participant learns that its certification was erroneous by reason of changed circumstances.

d. The terms "covered transaction," "debarred," "suspended," "ineligible," "participant," "person," "principal," and "voluntarily excluded," as used in this clause, are defined in 2 CFR Parts 180 and 1200. You may contact the person to which this proposal is submitted for assistance in obtaining a copy of those regulations. "First Tier Covered Transactions" refers to any covered transaction between a grantee or subgrantee of Federal funds and a participant (such as the prime or general contract). "Lower Tier Covered Transactions" refers to any covered transaction under a First Tier Covered Transaction (such as subcontracts). "First Tier Participant" refers to the participant who has entered into a covered transaction with a grantee or subgrantee of Federal funds (such as the prime or general contractor). "Lower Tier Participant" refers any participant who has entered into a covered transaction with a First Tier Participant or other Lower Tier Participants (such as subcontractors and suppliers).

e. The prospective lower tier participant agrees by submitting this proposal that, should the proposed covered transaction be entered into, it shall not knowingly enter into any lower tier covered transaction with a person who is debarred, suspended, declared ineligible, or voluntarily excluded from participation in this covered transaction, unless authorized by the department or agency with which this transaction originated.

f. The prospective lower tier participant further agrees by submitting this proposal that it will include this clause titled "Certification Regarding Debarment, Suspension, Ineligibility and Voluntary Exclusion-Lower Tier Covered Transaction," without modification, in all lower tier covered transactions and in all solicitations for lower tier covered transactions exceeding the \$25,000 threshold.

g. A participant in a covered transaction may rely upon a certification of a prospective participant in a lower tier covered transaction that is not debarred, suspended, ineligible, or voluntarily excluded from the covered transaction, unless it knows that the certification is erroneous. A participant is responsible for ensuring that its principals are not suspended, debarred, or otherwise ineligible to participate in covered transactions. To verify the eligibility of its principals, as well as the eligibility of any lower tier prospective participants, each participant may, but is not required to, check the Excluded Parties List System website (<https://www.epls.gov/>), which is compiled by the General Services Administration.

h. Nothing contained in the foregoing shall be construed to require establishment of a system of records in order to render in good faith the certification required by this clause. The knowledge and information of participant is not required to exceed that which is normally possessed by a prudent person in the ordinary course of business dealings.

i. Except for transactions authorized under paragraph e of these instructions, if a participant in a covered transaction knowingly enters into a lower tier covered transaction with a person who is suspended, debarred, ineligible, or voluntarily excluded from participation in this transaction, in addition to other remedies available to the Federal Government, the department or agency with which this transaction originated may pursue available remedies, including suspension and/or debarment.

\* \* \* \* \*

**Certification Regarding Debarment, Suspension, Ineligibility and Voluntary Exclusion--Lower Tier Participants:**

1. The prospective lower tier participant certifies, by submission of this proposal, that neither it nor its principals is presently debarred, suspended, proposed for debarment, declared ineligible, or voluntarily excluded from participating in covered transactions by any Federal department or agency.

2. Where the prospective lower tier participant is unable to certify to any of the statements in this certification, such prospective participant shall attach an explanation to this proposal.

\* \* \* \* \*

**XI. CERTIFICATION REGARDING USE OF CONTRACT FUNDS FOR LOBBYING**

This provision is applicable to all Federal-aid construction contracts and to all related subcontracts which exceed \$100,000 (49 CFR 20).

1. The prospective participant certifies, by signing and submitting this bid or proposal, to the best of his or her knowledge and belief, that:

a. No Federal appropriated funds have been paid or will be paid, by or on behalf of the undersigned, to any person for influencing or attempting to influence an officer or employee of any Federal agency, a Member of Congress, an officer or employee of Congress, or an employee of a Member of Congress in connection with the awarding of any Federal contract, the making of any Federal grant, the making of any Federal loan, the entering into of any cooperative agreement, and the extension, continuation, renewal, amendment, or modification of any Federal contract, grant, loan, or cooperative agreement.

b. If any funds other than Federal appropriated funds have been paid or will be paid to any person for influencing or attempting to influence an officer or employee of any Federal agency, a Member of Congress, an officer or employee of Congress, or an employee of a Member of Congress in connection with this Federal contract, grant, loan, or cooperative agreement, the undersigned shall complete and submit Standard Form-LLL, "Disclosure Form to Report Lobbying," in accordance with its instructions.

2. This certification is a material representation of fact upon which reliance was placed when this transaction was made or entered into. Submission of this certification is a prerequisite for making or entering into this transaction imposed by 31 U.S.C. 1352. Any person who fails to file the required certification shall be subject to a civil penalty of not less than \$10,000 and not more than \$100,000 for each such failure.

3. The prospective participant also agrees by submitting its bid or proposal that the participant shall require that the language of this certification be included in all lower tier subcontracts, which exceed \$100,000 and that all such recipients shall certify and disclose accordingly.

**EXHIBIT B****TITLE VI CONTRACTOR ASSURANCES  
APPENDIX A**

During the performance of this contract, the contractor, for itself, its assignees and successors in interest (hereinafter referred to as the "contractor") agrees as follows:

1. **Compliance with Regulations:** The contractor will comply with the Regulations relative to nondiscrimination in federally assisted programs of the United States Department of Transportation Federal Highway Administration, as they may be amended from time to time, which are herein incorporated by reference and made a part of this contract.
2. **Nondiscrimination:** The contractor, with regard to the work performed by it during the contract, will not discriminate on the grounds of race, color, national origin, sex, age, disability, income or Limited English Proficiency in the selection and retention of subcontractors, including procurements of materials and leases of equipment. The contractor will not participate directly or indirectly in the discrimination prohibited by the Acts and Regulations, including employment practices when the contract covers any activity, project, or program set forth in Appendix B of 49 CFR Part 21.
3. **Solicitations for Subcontracts, Including Procurements of Materials and Equipment:** In all solicitations, either by bidding, or negotiation made by the contractor for work to be performed under a subcontract, including procurements of materials, or leases of equipment, each potential subcontractor or supplier will be notified by the contractor of the contractor's obligations under this contract and Acts and the Regulations relative to Non-discrimination on the grounds of race, color, or national origin.
4. **Information and Reports:** The contractor will provide all information and reports required by the Acts, the Regulations, and directives issued pursuant thereto and will permit access to its books, records, accounts, other sources of information, and its facilities as may be determined by the Recipient or the Federal Highway Administration to be pertinent to ascertain compliance with such Acts, Regulations, and instructions. Where any information required of a contractor is in the exclusive possession of another who fails or refuses to furnish this information, the contractor will so certify to the Recipient or the Federal Highway Administration, as appropriate, and will set forth what efforts it has made to obtain the information.
5. **Sanctions for Non-compliance:** In the event of the contractor's non-compliance with the Non-discrimination provisions of this contract, the Recipient will impose such contract sanctions as it or the Federal Highway Administration may determine to be appropriate, including, but not limited to:
  - a. withholding contract payments to the contractor under the contract until the contractor complies; and/or
  - b. cancelling, terminating, or suspending a contract, in whole or in part.
6. **Incorporation of Provisions:** The contractor will include the provisions of paragraphs one through six in every subcontract, including procurements of materials and leases of equipment, unless exempt by the Acts, the Regulations and directives issued pursuant thereto. The contractor will take action with respect to any subcontract or procurement as the Recipient or the Federal Highway Administration may direct as a means of enforcing such provisions including sanctions for

noncompliance. Provided, that if the contractor becomes involved in, or is threatened with, litigation by a subcontractor, or supplier because of such direction, the contractor may request the Recipient to enter into any litigation to protect the interests of the Recipient. In addition, the contractor may request the United States to enter into the litigation to protect the interests of the United States.

## **TITLE VI CONTRACTOR ASSURANCES APPENDIX E**

During the performance of this contract, the contractor, for itself, its assignees, and successors in interest (hereinafter referred to as the "contractor") agrees to comply with the following nondiscrimination statutes and authorities; including but not limited to:

- Title VI of the Civil Rights Act of 1964 (78 Stat. 252, 42 U.S.C. § 2000d et seq.), (prohibits discrimination on the basis of race, color, national origin), as implemented by 49 C.F.R. § 21.1 et seq. and 49 C.F.R. part 303;
- The Uniform Relocation Assistance and Real Property Acquisition Policies Act of 1970, (42 U.S.C. § 4601) (prohibits unfair treatment of persons displaced or whose property has been acquired because of Federal or Federal-aid programs and projects);
- Federal-Aid Highway Act of 1973 (23 U.S.C. § 324 et seq.) (prohibits discrimination on the basis of sex);
- Section 504 of the Rehabilitation Act of 1973, as amended (29 U.S.C. § 794 et seq.) (prohibits discrimination on the basis of disability); and 49 C.F.R. part 27;
- The Age Discrimination Act of 1975, as amended (42 U.S.C. § 6101 et seq.) (prohibits discrimination on the basis of age);
- Airport and Airway Improvement Act of 1982 (Pub. L. 97-248 (1982)), as amended (prohibits discrimination based on race, creed, color, national origin, or sex);
- The Civil Rights Restoration Act of 1987 (102 Stat. 28) ("*... which restore[d] the broad scope of coverage and to clarify the application of Title IX of the Education Amendments of 1972, section 504 of the Rehabilitation Act of 1973, the Age Discrimination Act of 1975, and Title VI of the Civil Rights Act of 1964.*");
- Titles II and III of the Americans with Disabilities Act, which prohibit discrimination on the basis of disability in the operation of public entities, public and private transportation systems, places of public accommodation, and certain testing entities (42 U.S.C. §§ 12131 --12189), as implemented by Department of Justice regulations at 28 C.F.R. parts 35 and 36, and Department of Transportation regulations at 49 C.F.R. parts 37 and 38;
- The Federal Aviation Administration's Non-discrimination statute (49 U.S.C. § 47123) (prohibits discrimination on the basis of race, color, national origin, and sex);
- Executive Order 12898, Federal Actions to Address Environmental Justice in Minority Populations and Low-Income Populations, which ensures non-discrimination against minority populations by discouraging programs, policies, and activities with disproportionately high and adverse human health or environmental effects on minority and low-income populations;
- Executive Order 13166, Improving Access to Services for Persons with Limited English Proficiency, and resulting agency guidance, national origin discrimination includes discrimination because of limited English proficiency (LEP). To ensure compliance with Title VI, you must take reasonable steps to ensure that LEP persons have meaningful access to your programs (70 Fed. Reg. at 74087 to 74100);
- Title of the Education Amendments of 1972, as amended, which prohibits you from discriminating because of sex in education programs or activities (20 U.S.C. § 1681 et seq).

**EXHIBIT C****CONTRACTOR WORKFORCE UTILIZATION (FEDERAL EXECUTIVE ORDER 11246) /  
EQUAL EMPLOYMENT OPPORTUNITY  
(Federal - FHWA)****1. Project Workforce Utilization Goals:**

These goals are applicable to all the Contractor's construction work (whether or not it is Federal or Federally assisted or funded) performed in the covered area. If the contractor performs construction work in a geographical area located outside of the covered area, it shall apply the goals established for the geographical area where the work is actually performed.

Whenever the Contractor, or any Subcontractor at any tier, subcontracts a portion of the work involving any construction trade, it shall physically include in each subcontract in excess of \$10,000 the provisions of these specifications which contain the applicable goals for minority and female participation.

The goals for minority and female utilization are expressed in percentage terms for the contractor's aggregate work-force in each trade on all construction work in the covered area, are referenced in the attached Appendix A.

**2. Executive Order 11246**

The Contractor's compliance with Executive Order 11246 and 41-CFR Part 60-4 shall be based on its implementation of the specific affirmative action obligations required by the specifications set forth in 41 CFR 60-4.3(A) and its efforts to meet the goals established for the geographical area where the contract is to be performed. The hours of minority and female employment and training must be substantially uniform throughout the length of the contract, and in each trade, and the contractor shall make a good faith effort to employ minorities and women evenly on each of its projects. The transfer of minority or female employees or trainees from contractor to contractor or from project to project for the sole purpose of meeting the contractor's goals shall be a violation of the contract, the Executive Order and the regulations in 41 CFR Part 60-4. Compliance with the goals will be measured against the total work hour performed.

If the Contractor is participating (pursuant to 41 CFR 60-4.5) in a Hometown Plan approved by the U.S. Department of Labor in the covered area either individually or through an association, its affirmative action obligations on all work in the Plan area (including goals and timetables) shall be in accordance with that Plan for those trades which have unions participating in the Plan. Contractors must be able to demonstrate their participation in and compliance with the provisions of any such Hometown Plan. Each Contractor or Subcontractor participating in an approved Plan is individually required to comply with its obligations under the EEO clause, and to make a good faith effort to achieve each goal under the Plan in each trade in which it has employees. The overall good faith performance by other Contractors or subcontractors toward a goal in an approved Pan does not excuse any covered Contractor's or subcontractor's failure to take good faith efforts to achieve the plan goals and timetables.

The Contractor shall implement the specific affirmative action standards provided in a through p of these specifications. The goals set forth in the solicitation from which this contract resulted are expressed as percentages of the total hours of employment and training of minority and female utilization the Contractor should reasonably be able to achieve in each construction trade in

which it has employees in the covered area. Covered Construction contractors performing construction work in geographical areas where they do not have a federal or federally assisted construction contract shall apply the minority and female goals established for the geographical area where the work is being performed. Goals are published periodically in the Federal Register in notice form and such notices may be obtained from any Office of Federal Contract Compliance Programs (OFCCP) Office or from Federal procurement contracting officers. The Contractor is expected to make substantially uniform progress in meeting its goals in each craft during the period specified.

Neither the provisions of any collective bargaining agreement, nor the failure by a union with whom the Contractor has a collective bargaining agreement, to refer either minorities or women shall excuse the Contractor's obligations under these specifications, Executive Order 11246, or the regulations promulgated pursuant hereto.

In order for the nonworking training hours of apprentices and trainees to be counted in meeting the goals, such apprentices and trainees must be employed by the Contractor during the training period, and the Contractor must have made a commitment to employ the apprentices and trainees at the completion of their training, subject to the availability of employment opportunities. Trainees must be trained pursuant to training programs approved by the U.S. Department of Labor.

The Contractor shall take specific affirmative actions to ensure equal employment opportunity. The evaluation of the Contractor's compliance with these specifications shall be based upon its effort to achieve maximum results from its actions. The Contractor shall document these efforts fully, and shall implement affirmative action steps at least as extensive as the following:

- a. Ensure and maintain a working environment free of harassment, intimidation, and coercion at all sites; and in all facilities at which the Contractor's employees are assigned to work. The Contractor, where possible, will assign two or more women to each construction project. The Contractor shall specifically ensure that all foremen, superintendents, and other on-site supervisory personnel are aware of and carry out the Contractor's obligation to maintain such a working environment, with specific attention to minority or female individuals working at such sites or in such facilities.
- b. Establish and maintain a current list of minority and female recruitment sources, provide written notification to minority and female recruitment sources and to community organizations when the Contractor or its unions have employment opportunities available, and maintain a record of the organizations' responses.
- c. Maintain a current file of the names, addresses and telephone numbers of each minority and female off the street applicant and minority or female referral from a union, a recruitment source or community organization and of what action was taken with respect to each such individual. If such individual was sent to the union hiring hall for referral and was not referred back to the Contractor by the union or, if referred, not employed by the Contractor, this shall be documented in the file with the reason thereafter; along with whatever additional actions the Contractor may have taken.
- d. Provide immediate written notification to the Director when the Union or Unions with which the Contractor has a collective bargaining agreement has not referred to the Contractor a minority person or women sent by the Contractor, or when the Contractor has other

information that the Union referral process has impeded the Contractor's efforts to meet its obligations.

- e. Develop on-the-job training opportunities and/or participate in training programs for the area which expressly include minorities and women, including upgrading programs and apprenticeship and trainee programs relevant to the Contractor's employment needs, especially those programs funded or approved by the Department of Labor. The Contractor shall provide notice of these programs to the sources compiled under b above.
- f. Disseminate the Contractor's EEO policy by providing notice of the policy to unions and training programs and requesting their cooperation in assisting the Contractor in meeting its EEO obligations; by including it in any policy manual and collective bargaining agreement; by publicizing it in the company newspaper, annual report, etc.; by specific review of the policy with all management personnel and with all minority and female employees at least once a year; and by posting the company EEO Policy on bulletin boards accessible to all employees at each location where construction work is performed.
- g. Review, at least annually, the company EEO Policy and affirmative action obligations under these specifications with all employees having any responsibility for hiring, assignment, layoff, termination or other employment, decisions including specific Foreman, etc. prior to the initiation of construction work at any job site. A written record shall be made and maintained identifying the time and place of these meetings, persons attending, subject matter discussed, and disposition of the subject matter.
- h. Disseminate the Contractor's EEO Policy externally by including it in any advertising in the news media, specifically including minority and female news media, and providing written notification to and discussing the Contractor's EEO policy with other Contractors and subcontractors with whom the Contractor does or anticipates doing business.
- i. Direct its recruitment efforts, both oral and written, to minority female and community organizations, to schools with minority and female students and to minority and female recruitment and training organizations serving the Contractor's recruitment area and employment needs. Not later than one month prior to the date for the acceptance of applications for apprenticeship or other training by any recruitment source, the contractor shall send written notification to organizations such as the above, describing the openings, screening procedures and tests to be used in the selection process.
- j. Encourage present minority and female employees to recruit other minority persons and women and, where reasonable, provide after school, summer and vacation employment to minority and female youth both on the site and in other areas of a Contractor's work-force.
- k. Validate all tests and other selection requirements where there is an obligation to do so under 41 CFR Part 60-3.
- l. Conduct, at least annually, an inventory and evaluation at least of all minority and female personnel for promotional opportunities and encourage these employees to seek or to prepare for, through appropriate training, etc., such opportunities.
- m. Ensure that seniority practices, job classifications, work assignments and other personnel practices, do not have a discriminatory effect by continually monitoring all personnel and



employment related activities to ensure that the EEO policy and the Contractor's obligations under these specifications are being carried out.

- n. Ensure that all facilities and company activities are non-segregated except that separate or single user toilet and necessary changing facilities shall be provided to assure privacy between the sexes.
- o. Document and maintain a record of all solicitations of offers for subcontracts from minority and female construction contractors and suppliers, including circulation of solicitations to minority and female contractor associations and other business associations.
- p. Conduct a review at least annually of all supervisors' adherence to and performance under the Contractor's EEO policies and affirmative action obligations.

Contractors are encouraged to participate in voluntary associations which assist in fulfilling one or more of their affirmative action obligations (a through p). The efforts of a contractor association, joint contractor union, contractor community, or other similar group of which the contractor is a member and participant, may be asserted as fulfilling any one or more of its obligations under a through p of these specifications provided that the contractor actively participates in the group, makes every effort to assure that the group has a positive impact on the employment of minorities and women in the industry, ensures that the concrete benefits of the program are reflected in the Contractor's minority and female work-force participation, makes a good faith effort to meet with individual goals and timetables, and can provide access to documentation which demonstrates the effectiveness of actions taken on behalf of the Contractor. The obligation to comply, however, is the Contractor's and failure of such a group to fulfill an obligation shall not be a defense for the Contractor's noncompliance.

A single goal for minorities and a separate single goal for women have been established. The Contractor, however, is required to provide equal employment opportunity and to take affirmative action for all minority groups, both male and female, and all women, both minority and non-minority. Consequently, the Contractor may be in violation of Executive Order 11246 if a particular group is employed in a substantially disparate manner, (for example, even though the Contractor has achieved its goals for women generally, the Contractor may be in violation of the Executive Order if a specific minority group of women is under utilized).

The Contractor shall not use the goals and timetables or affirmative action standards to discriminate against any person because of race, color, religion, sex, or national origin.

The Contractor shall not enter into any Subcontract with any person or firm debarred from Government contracts pursuant to Executive Order 11246.

The Contractor shall carry out such sanctions and penalties for violation of these specifications and of the Equal Opportunity Clause, including suspension, termination and cancellation of existing subcontracts as may be imposed or ordered pursuant to Executive Order 11246, as amended, and its implementing regulations by the Office of Federal Contract Compliance Programs. Any Contractor who fails to carry out such sanctions and penalties shall be in violation of these specifications and Executive Order 11246, as amended.

The Contractor, in fulfilling its obligations under these specifications, shall implement specific affirmative action steps, at least as extensive as those standards prescribed in these

specifications, so as to achieve maximum results from its efforts to ensure equal employment opportunity. If the Contractor fails to comply with the requirements of the Executive Order, the implementing regulations, or these specifications, the Director shall proceed in accordance with 41 CFR 60-4.8.

The Contractor shall designate a responsible official to monitor all employment related activity to ensure that the company EEO policy is being carried out, to submit reports relating to the provisions hereof as may be required by the Government and to keep records. Records shall at least include for each employee the name, address, telephone numbers, construction trade, union affiliation if any, employee identification number when assigned, social security number, race, sex, status, (e.g. mechanic, apprentice, trainee, helper, or laborer) dates of changes in status, hours worked per week in the indicated trade, rate of pay, and locations at which the work was performed. Records shall be maintained in an easily understandable and retrievable form; however, to the degree that existing records satisfy this requirement, contractors shall not be required to maintain separate records.

Nothing herein provided shall be construed as a limitation upon the application of their laws which establish different standards of compliance or upon the application of requirements for the hiring of local or other area residents (e.g. those under the Public Works Employment Act of 1977 and the Community Development Block Grant Program).

The Director of the Office of Federal Contract Compliance Programs, from time to time, shall issue goals and timetables for minority and female utilization which shall be based on appropriate workforce, demographic or other relevant data and which shall cover construction projects or construction contracts performed in specific geographical areas. The goals, which shall be applicable to each construction trade in a covered contractor's or timetables, shall be published as notices in the Federal Register, and shall be inserted by the Contracting officers and applicants, as applicable, in the Notice required by 41 CFR 60-4.2.

**FEDERALLY FUNDED OR ASSISTED PROJECTS**  
**APPENDIX A**  
**(Labor Market Goals)**

**Standard Metropolitan Statistical Area (SMSA)**

**Female**

**Minority**

<b>Bridgeport – Stamford – Norwalk – Danbury</b>	<b>10.2%</b>
<b>6.9%</b>	

Bethel	Bridgeport	Brookfield	Danbury
Darien	Derby	Easton	Fairfield
Greenwich	Milford	Monroe	New Canaan
New Fairfield	Newton	Norwalk	Redding
Shelton	Stamford	Stratford	Trumbull
Weston	Westport	Wilton	

<b>Hartford – Bristol – New Britain</b>	<b>6.9%</b>
<b>6.9%</b>	

Andover	Avon	Berlin	Bloomfield
Bolton	Bristol	Burlington	Canton
Colchester	Columbia	Coventry	Cromwell
East Granby	East Hampton	East Hartford	East Windsor
Ellington	Enfield	Farmington	Glastonbury
Granby	Hartford	Hebron	Manchester
Marlborough	New Britain	New Hartford	Newington
Plainville	Plymouth	Portland	Rocky Hill
Simsbury	South Windsor	Southington	Stafford
Suffield	Tolland	Vernon	West Hartford
Wethersfield	Willington	Windsor	Windsor Locks

<b>New Haven – Waterbury – Meriden</b>	<b>9.0%</b>
<b>6.9%</b>	

Beacon Falls	Bethany	Branford	Cheshire
Clinton	East Haven	Guilford	Hamden
Madison	Meriden	Middlebury	Naugatuck
New Haven	North Branford	North Haven	Orange
Prospect	Southbury	Thomaston	Wallingford
Waterbury	Watertown	West Haven	Wolcott
Woodbridge	Woodbury		

<b>New London – Norwich</b>	<b>4.5%</b>
<b>6.9%</b>	

Bozrah	East Lyme	Griswold	Groton
Ledyard	Lisbon	Montville	New London
Norwich	Old Lyme	Old Saybrook	Preston
Sprague	Stonington	Waterford	

**Non SMSA****Female****Minority**

<b>Litchfield – Windham</b>			<b>5.9%</b>
<b>6.9%</b>			
Abington	Ashford	Ballouville	Bantam
Barkhamsted	Bethlehem	Bridgewater	Brooklyn
Canaan	Canterbury	Central Village	Cahplin
Colebrook	Cornwall	Cornwall Bridge	Danielson
Dayville	East Canaan	East Killingly	East Woodstock
Eastford	Falls Village	Gaylordsville	Goshen
Grosvenor Dale	Hampton	Harwinton	Kent
Killigly	Lakeside	Litchfield	Moosup
Morris	New Milford	New Preston	New Preston Marble Dale
Norfolk	North Canaan	No. Grosvenordale	North Windham
Oneco	Pequabuck	Pine Meadow	Plainfield
Pleasant Valley	Pomfret	Pomfret Center	Putnam
Quinebaug	Riverton	Rogers	Roxbury
Salisbury	Scotland	Sharon	South Kent
South Woodstock	Sterling	Taconic	Terryville
Thompson	Torrington	Warren	Warrenville
Washington	Washington Depot	Wauregan	West Cornwall
Willimantic	Winchester	Winchester Center	Windham
Winsted	Woodstock	Woodstock Valley	

**EXHIBIT D****Health Insurance Portability and Accountability Act of 1996 (“HIPAA”).**

- (a) If the Contactor is a Business Associate under the requirements of the Health Insurance Portability and Accountability Act of 1996 (“HIPAA”), the Contractor must comply with all terms and conditions of this Section of the Contract. If the Contractor is not a Business Associate under HIPAA, this Section of the Contract does not apply to the Contractor for this Contract.
- (b) The Contractor is required to safeguard the use, publication and disclosure of information on all applicants for, and all clients who receive, services under the Contract in accordance with all applicable federal and state law regarding confidentiality, which includes but is not limited to HIPAA, more specifically with the Privacy and Security Rules at 45 C.F.R. Part 160 and Part 164, subparts A, C, and E; and
- (c) The State of Connecticut Agency named on page 1 of this Contract (hereinafter the “Department”) is a “covered entity” as that term is defined in 45 C.F.R. § 160.103; and
- (d) The Contractor, on behalf of the Department, performs functions that involve the use or disclosure of “individually identifiable health information,” as that term is defined in 45 C.F.R. § 160.103; and
- (e) The Contractor is a “business associate” of the Department, as that term is defined in 45 C.F.R. § 160.103; and
- (f) The Contractor and the Department agree to the following in order to secure compliance with the HIPAA, the requirements of Subtitle D of the Health Information Technology for Economic and Clinical Health Act (hereinafter the HITECH Act), (Pub. L. 111-5, sections 13400 to 13423), and more specifically with the Privacy and Security Rules at 45 C.F.R. Part 160 and Part 164, subparts A, C, and E.
- (g) Definitions
  - (1) “Breach shall have the same meaning as the term is defined in section 13400 of the HITECH Act (42 U.S.C. §17921(1))
  - (2) “Business Associate” shall mean the Contractor.
  - (3) “Covered Entity” shall mean the Department of the State of Connecticut named on page 1 of this Contract.
  - (4) “Designated Record Set” shall have the same meaning as the term “designated record set” in 45 C.F.R. § 164.501.
  - (5) “Electronic Health Record” shall have the same meaning as the term is defined in section 13400 of the HITECH Act (42 U.S.C. §17921(5))

- (6) "Individual" shall have the same meaning as the term "individual" in 45 C.F.R. § 160.103 and shall include a person who qualifies as a personal representative as defined in 45 C.F.R. § 164.502(g).
  - (7) "Privacy Rule" shall mean the Standards for Privacy of Individually Identifiable Health Information at 45 C.F.R. part 160 and parts 164, subparts A and E.
  - (8) "Protected Health Information" or "PHI" shall have the same meaning as the term "protected health information" in 45 C.F.R. § 160.103, limited to information created or received by the Business Associate from or on behalf of the Covered Entity.
  - (9) "Required by Law" shall have the same meaning as the term "required by law" in 45 C.F.R. § 164.103.
  - (10) "Secretary" shall mean the Secretary of the Department of Health and Human Services or his designee.
  - (11) "More stringent" shall have the same meaning as the term "more stringent" in 45 C.F.R. § 160.202.
  - (12) "This Section of the Contract" refers to the HIPAA Provisions stated herein, in their entirety.
  - (13) "Security Incident" shall have the same meaning as the term "security incident" in 45 C.F.R. § 164.304.
  - (14) "Security Rule" shall mean the Security Standards for the Protection of Electronic Protected Health Information at 45 C.F.R. part 160 and parts 164, subpart A and C.
  - (15) "Unsecured protected health information" shall have the same meaning as the term as defined in section 13402(h)(1)(A) of HITECH. Act. (42 U.S.C. §17932(h)(1)(A)).
- (h) Obligations and Activities of Business Associates.
- (1) Business Associate agrees not to use or disclose PHI other than as permitted or required by this Section of the Contract or as Required by Law.
  - (2) Business Associate agrees to use appropriate safeguards to prevent use or disclosure of PHI other than as provided for in this Section of the Contract.
  - (3) Business Associate agrees to use administrative, physical and technical safeguards that reasonably and appropriately protect the confidentiality, integrity, and availability of electronic protected health information that it creates, receives, maintains, or transmits on behalf of the Covered Entity.
  - (4) Business Associate agrees to mitigate, to the extent practicable, any harmful effect that is known to the Business Associate of a use or disclosure of PHI by Business Associate in violation of this Section of the Contract.

- (5) Business Associate agrees to report to Covered Entity any use or disclosure of PHI not provided for by this Section of the Contract or any security incident of which it becomes aware.
- (6) Business Associate agrees to insure that any agent, including a subcontractor, to whom it provides PHI received from, or created or received by Business Associate, on behalf of the Covered Entity, agrees to the same restrictions and conditions that apply through this Section of the Contract to Business Associate with respect to such information.
- (7) Business Associate agrees to provide access, at the request of the Covered Entity, and in the time and manner agreed to by the parties, to PHI in a Designated Record Set, to Covered Entity or, as directed by Covered Entity, to an Individual in order to meet the requirements under 45 C.F.R. § 164.524.
- (8) Business Associate agrees to make any amendments to PHI in a Designated Record Set that the Covered Entity directs or agrees to pursuant to 45 C.F.R. § 164.526 at the request of the Covered Entity, and in the time and manner agreed to by the parties.
- (9) Business Associate agrees to make internal practices, books, and records, including policies and procedures and PHI, relating to the use and disclosure of PHI received from, or created or received by, Business Associate on behalf of Covered Entity, available to Covered Entity or to the Secretary in a time and manner agreed to by the parties or designated by the Secretary, for purposes of the Secretary determining Covered Entity's compliance with the Privacy Rule.
- (10) Business Associate agrees to document such disclosures of PHI and information related to such disclosures as would be required for Covered Entity to respond to a request by an Individual for an accounting of disclosures of PHI in accordance with 45 C.F.R. § 164.528 and section 13405 of the HITECH Act (42 U.S.C. § 17935) and any regulations promulgated thereunder.
- (11) Business Associate agrees to provide to Covered Entity, in a time and manner agreed to by the parties, information collected in accordance with clause h. (10) of this Section of the Contract, to permit Covered Entity to respond to a request by an Individual for an accounting of disclosures of PHI in accordance with 45 C.F.R. § 164.528 and section 13405 of the HITECH Act (42 U.S.C. § 17935) and any regulations promulgated thereunder. Business Associate agrees at the Covered Entity's direction to provide an accounting of disclosures of PHI directly to an individual in accordance with 45 C.F.R. § 164.528 and section 13405 of the HITECH Act (42 U.S.C. § 17935) and any regulations promulgated thereunder.
- (12) Business Associate agrees to comply with any state or federal law that is more stringent than the Privacy Rule.
- (13) Business Associate agrees to comply with the requirements of the HITECH Act relating to privacy and security that are applicable to the Covered Entity and with the requirements of 45 C.F.R. sections 164.504(e), 164.308, 164.310, 164.312, and 164.316.

- (14) In the event that an individual requests that the Business Associate (a) restrict disclosures of PHI; (b) provide an accounting of disclosures of the individual's PHI; or (c) provide a copy of the individual's PHI in an electronic health record, the Business Associate agrees to notify the covered entity, in writing, within two business days of the request.
- (15) Business Associate agrees that it shall not, directly or indirectly, receive any remuneration in exchange for PHI of an individual without (1) the written approval of the covered entity, unless receipt of remuneration in exchange for PHI is expressly authorized by this Contract and (2) the valid authorization of the individual, except for the purposes provided under section 13405(d)(2) of the HITECH Act,(42 U.S.C. § 17935(d)(2)) and in any accompanying regulations

(16) Obligations in the Event of a Breach

- A. The Business Associate agrees that, following the discovery of a breach of unsecured protected health information, it shall notify the Covered Entity of such breach in accordance with the requirements of section 13402 of HITECH (42 U.S.C. 17932(b) and the provisions of this Section of the Contract.
- B. Such notification shall be provided by the Business Associate to the Covered Entity without unreasonable delay, and in no case later than 30 days after the breach is discovered by the Business Associate, except as otherwise instructed in writing by a law enforcement official pursuant to section 13402 (g) of HITECH (42 U.S.C. 17932(g)) . A breach is considered discovered as of the first day on which it is, or reasonably should have been, known to the Business Associate. The notification shall include the identification and last known address, phone number and email address of each individual (or the next of kin of the individual if the individual is deceased) whose unsecured protected health information has been, or is reasonably believed by the Business Associate to have been, accessed, acquired, or disclosed during such breach.
- C. The Business Associate agrees to include in the notification to the Covered Entity at least the following information:
1. A brief description of what happened, including the date of the breach and the date of the discovery of the breach, if known.
  2. A description of the types of unsecured protected health information that were involved in the breach (such as full name, Social Security number, date of birth, home address, account number, or disability code).
  3. The steps the Business Associate recommends that individuals take to protect themselves from potential harm resulting from the breach.
  4. A detailed description of what the Business Associate is doing to investigate the breach, to mitigate losses, and to protect against any further breaches.
  5. Whether a law enforcement official has advised either verbally or in writing the Business Associate that he or she has determined that notification or notice to



individuals or the posting required under section 13402 of the HITECH Act would impede a criminal investigation or cause damage to national security and; if so, include contact information for said official.

- D. Business Associate agrees to provide appropriate staffing and have established procedures to ensure that individuals informed by the Covered Entity of a breach by the Business Associate have the opportunity to ask questions and contact the Business Associate for additional information regarding the breach. Such procedures shall include a toll-free telephone number, an e-mail address, a posting on its Web site and a postal address. Business Associate agrees to include in the notification of a breach by the Business Associate to the Covered Entity, a written description of the procedures that have been established to meet these requirements. Costs of such contact procedures will be borne by the Contractor.
  - E. Business Associate agrees that, in the event of a breach, it has the burden to demonstrate that it has complied with all notifications requirements set forth above, including evidence demonstrating the necessity of a delay in notification to the Covered Entity.
- (i) Permitted Uses and Disclosure by Business Associate.
- (1) General Use and Disclosure Provisions Except as otherwise limited in this Section of the Contract, Business Associate may use or disclose PHI to perform functions, activities, or services for, or on behalf of, Covered Entity as specified in this Contract, provided that such use or disclosure would not violate the Privacy Rule if done by Covered Entity or the minimum necessary policies and procedures of the Covered Entity.
  - (2) Specific Use and Disclosure Provisions
    - (A) Except as otherwise limited in this Section of the Contract, Business Associate may use PHI for the proper management and administration of Business Associate or to carry out the legal responsibilities of Business Associate.
    - (B) Except as otherwise limited in this Section of the Contract, Business Associate may disclose PHI for the proper management and administration of Business Associate, provided that disclosures are Required by Law, or Business Associate obtains reasonable assurances from the person to whom the information is disclosed that it will remain confidential and used or further disclosed only as Required by Law or for the purpose for which it was disclosed to the person, and the person notifies Business Associate of any instances of which it is aware in which the confidentiality of the information has been breached.
    - (C) Except as otherwise limited in this Section of the Contract, Business Associate may use PHI to provide Data Aggregation services to Covered Entity as permitted by 45 C.F.R. § 164.504(e)(2)(i)(B).
- (j) Obligations of Covered Entity.

- (1) Covered Entity shall notify Business Associate of any limitations in its notice of privacy practices of Covered Entity, in accordance with 45 C.F.R. § 164.520, or to the extent that such limitation may affect Business Associate's use or disclosure of PHI.
  - (2) Covered Entity shall notify Business Associate of any changes in, or revocation of, permission by Individual to use or disclose PHI, to the extent that such changes may affect Business Associate's use or disclosure of PHI.
  - (3) Covered Entity shall notify Business Associate of any restriction to the use or disclosure of PHI that Covered Entity has agreed to in accordance with 45 C.F.R. § 164.522, to the extent that such restriction may affect Business Associate's use or disclosure of PHI.
- (k) Permissible Requests by Covered Entity. Covered Entity shall not request Business Associate to use or disclose PHI in any manner that would not be permissible under the Privacy Rule if done by the Covered Entity, except that Business Associate may use and disclose PHI for data aggregation, and management and administrative activities of Business Associate, as permitted under this Section of the Contract.
- (l) Term and Termination.
- (1) Term. The Term of this Section of the Contract shall be effective as of the date the Contract is effective and shall terminate when the information collected in accordance with clause h. (10) of this Section of the Contract is provided to the Covered Entity and all of the PHI provided by Covered Entity to Business Associate, or created or received by Business Associate on behalf of Covered Entity, is destroyed or returned to Covered Entity, or, if it is infeasible to return or destroy PHI, protections are extended to such information, in accordance with the termination provisions in this Section.
  - (2) Termination for Cause Upon Covered Entity's knowledge of a material breach by Business Associate, Covered Entity shall either:
    - (A) Provide an opportunity for Business Associate to cure the breach or end the violation and terminate the Contract if Business Associate does not cure the breach or end the violation within the time specified by the Covered Entity; or
    - (B) Immediately terminate the Contract if Business Associate has breached a material term of this Section of the Contract and cure is not possible; or
    - (C) If neither termination nor cure is feasible, Covered Entity shall report the violation to the Secretary.
  - (3) Effect of Termination
    - (A) Except as provided in (l)(2) of this Section of the Contract, upon termination of this Contract, for any reason, Business Associate shall return or destroy all PHI received from Covered Entity, or created or received by Business Associate on behalf of Covered Entity. Business Associate shall also provide the information collected in accordance with clause h. (10) of this Section of the Contract to the Covered Entity

within ten business days of the notice of termination. This provision shall apply to PHI that is in the possession of subcontractors or agents of Business Associate. Business Associate shall retain no copies of the PHI.

(B) In the event that Business Associate determines that returning or destroying the PHI is infeasible, Business Associate shall provide to Covered Entity notification of the conditions that make return or destruction infeasible. Upon documentation by Business Associate that return or destruction of PHI is infeasible, Business Associate shall extend the protections of this Section of the Contract to such PHI and limit further uses and disclosures of PHI to those purposes that make return or destruction infeasible, for as long as Business Associate maintains such PHI. Infeasibility of the return or destruction of PHI includes, but is not limited to, requirements under state or federal law that the Business Associate maintains or preserves the PHI or copies thereof.

(m) Miscellaneous Provisions.

- (1) Regulatory References. A reference in this Section of the Contract to a section in the Privacy Rule means the section as in effect or as amended.
- (2) Amendment. The Parties agree to take such action as is necessary to amend this Section of the Contract from time to time as is necessary for Covered Entity to comply with requirements of the Privacy Rule and the Health Insurance Portability and Accountability Act of 1996, Pub. L. No. 104-191.
- (3) Survival. The respective rights and obligations of Business Associate shall survive the termination of this Contract.
- (4) Effect on Contract. Except as specifically required to implement the purposes of this Section of the Contract, all other terms of the Contract shall remain in force and effect.
- (5) Construction. This Section of the Contract shall be construed as broadly as necessary to implement and comply with the Privacy Standard. Any ambiguity in this Section of the Contract shall be resolved in favor of a meaning that complies, and is consistent with, the Privacy Standard.
- (6) Disclaimer. Covered Entity makes no warranty or representation that compliance with this Section of the Contract will be adequate or satisfactory for Business Associate's own purposes. Covered Entity shall not be liable to Business Associate for any claim, civil or criminal penalty, loss or damage related to or arising from the unauthorized use or disclosure of PHI by Business Associate or any of its officers, directors, employees, contractors or agents, or any third party to whom Business Associate has disclosed PHI contrary to the provisions of this Contract or applicable law. Business Associate is solely responsible for all decisions made, and actions taken, by Business Associate regarding the safeguarding, use and disclosure of PHI within its possession, custody or control.

(7) Indemnification. The Business Associate shall indemnify and hold the Covered Entity harmless from and against any and all claims, liabilities, judgments, fines, assessments, penalties, awards and any statutory damages that may be imposed or assessed pursuant to HIPAA, as amended or the

HITECH Act, including, without limitation, attorney's fees, expert witness fees, costs of investigation, litigation or dispute resolution, and costs awarded thereunder, relating to or arising out of any violation by the Business Associate and its agents, including subcontractors, of any obligation of Business Associate and its agents, including subcontractors, under this section of the contract, under HIPAA, the HITECH Act, the Privacy Rule and the Security Rule.

## Notice to Executive Branch State Contractors and Prospective State Contractors of Campaign Contribution and Solicitation Limitations

This notice is provided under the authority of Connecticut General Statutes §9-612(g)(2), as amended by P.A. 10-1, and is for the purpose of informing state contractors and prospective state contractors of the following law (*italicized words are defined on the reverse side of this page*).

### CAMPAIGN CONTRIBUTION AND SOLICITATION LIMITATIONS

No *state contractor, prospective state contractor, principal of a state contractor or principal of a prospective state contractor*, with regard to a *state contract or state contract solicitation* with or from a state agency in the executive branch or a quasi-public agency or a holder, or principal of a holder of a valid prequalification certificate, shall make a contribution to (i) an exploratory committee or candidate committee established by a candidate for nomination or election to the office of Governor, Lieutenant Governor, Attorney General, State Comptroller, Secretary of the State or State Treasurer, (ii) a political committee authorized to make contributions or expenditures to or for the benefit of such candidates, or (iii) a party committee (which includes town committees).

In addition, no holder or principal of a holder of a valid prequalification certificate, shall make a contribution to (i) an exploratory committee or candidate committee established by a candidate for nomination or election to the office of State senator or State representative, (ii) a political committee authorized to make contributions or expenditures to or for the benefit of such candidates, or (iii) a party committee.

On and after January 1, 2011, no state contractor, prospective state contractor, principal of a state contractor or principal of a prospective state contractor, with regard to a state contract or state contract solicitation with or from a state agency in the executive branch or a quasi-public agency or a holder, or principal of a holder of a valid prequalification certificate, shall **knowingly solicit** contributions from the state contractor's or prospective state contractor's employees or from a *subcontractor or principals of the subcontractor* on behalf of (i) an exploratory committee or candidate committee established by a candidate for nomination or election to the office of Governor, Lieutenant Governor, Attorney General, State Comptroller, Secretary of the State or State Treasurer, (ii) a political committee authorized to make contributions or expenditures to or for the benefit of such candidates, or (iii) a party committee.

### DUTY TO INFORM

State contractors and prospective state contractors are required to inform their principals of the above prohibitions, as applicable, and the possible penalties and other consequences of any violation thereof.

### PENALTIES FOR VIOLATIONS

Contributions or solicitations of contributions made in violation of the above prohibitions may result in the following civil and criminal penalties:

**Civil penalties**—Up to \$2,000 or twice the amount of the prohibited contribution, whichever is greater, against a principal or a contractor. Any state contractor or prospective state contractor which fails to make reasonable efforts to comply with the provisions requiring notice to its principals of these prohibitions and the possible consequences of their violations may also be subject to civil penalties of up to \$2,000 or twice the amount of the prohibited contributions made by their principals.

**Criminal penalties**—Any knowing and willful violation of the prohibition is a Class D felony, which may subject the violator to imprisonment of not more than 5 years, or not more than \$5,000 in fines, or both.

### CONTRACT CONSEQUENCES

In the case of a state contractor, contributions made or solicited in violation of the above prohibitions may resulting the contract being voided.

In the case of a prospective state contractor, contributions made or solicited in violation of the above prohibitions shall result in the contract described in the state contract solicitation not being awarded to the prospective state contractor, unless the State Elections Enforcement Commission determines that mitigating circumstances exist concerning such violation.

The State shall not award any other state contract to anyone found in violation of the above prohibitions for a period of one year after the election for which such contribution is made or solicited, unless the State Elections Enforcement Commission determines that mitigating circumstances exist concerning such violation.

Additional information may be found on the website of the State Elections Enforcement Commission, [www.ct.gov/seec](http://www.ct.gov/seec). Click on the link to "Lobbyist/Contractor Limitations."

## DEFINITIONS

“State contractor” means a person, business entity or nonprofit organization that enters into a state contract. Such person, business entity or nonprofit organization shall be deemed to be a state contractor until December thirty-first of the year in which such contract terminates. “State contractor” does not include a municipality or any other political subdivision of the state, including any entities or associations duly created by the municipality or political subdivision exclusively amongst themselves to further any purpose authorized by statute or charter, or an employee in the executive or legislative branch of state government or a quasi-public agency, whether in the classified or unclassified service and full or part-time, and only in such person’s capacity as a state or quasi-public agency employee.

“Prospective state contractor” means a person, business entity or nonprofit organization that (i) submits a response to a state contract solicitation by the state, a state agency or a quasi-public agency, or a proposal in response to a request for proposals by the state, a state agency or a quasi-public agency, until the contract has been entered into, or (ii) holds a valid prequalification certificate issued by the Commissioner of Administrative Services under section 4a-100. “Prospective state contractor” does not include a municipality or any other political subdivision of the state, including any entities or associations duly created by the municipality or political subdivision exclusively amongst themselves to further any purpose authorized by statute or charter, or an employee in the executive or legislative branch of state government or a quasi-public agency, whether in the classified or unclassified service and full or part-time, and only in such person’s capacity as a state or quasi-public agency employee.

“Principal of a state contractor or prospective state contractor” means (i) any individual who is a member of the board of directors of, or has an ownership interest of five per cent or more in, a state contractor or prospective state contractor, which is a business entity, except for an individual who is a member of the board of directors of a nonprofit organization, (ii) an individual who is employed by a state contractor or prospective state contractor, which is a business entity, as president, treasurer or executive vice president, (iii) an individual who is the chief executive officer of a state contractor or prospective state contractor, which is not a business entity, or if a state contractor or prospective state contractor has no such officer, then the officer who duly possesses comparable powers and duties, (iv) an officer or an employee of any state contractor or prospective state contractor who has *managerial or discretionary responsibilities with respect to a state contract*, (v) the spouse or a *dependent child* who is eighteen years of age or older of an individual described in this subparagraph, or (vi) a political committee established or controlled by an individual described in this subparagraph or the business entity or nonprofit organization that is the state contractor or prospective state contractor.

“State contract” means an agreement or contract with the state or any state agency or any quasi-public agency, let through a procurement process or otherwise, having a value of fifty thousand dollars or more, or a combination or series of such agreements or contracts having a value of one hundred thousand dollars or more in a calendar year, for (i) the rendition of services, (ii) the furnishing of any goods, material, supplies, equipment or any items of any kind, (iii) the construction, alteration or repair of any public building or public work, (iv) the acquisition, sale or lease of any land or building, (v) a licensing arrangement, or (vi) a grant, loan or loan guarantee. “State contract” does not include any agreement or contract with the state, any state agency or any quasi-public agency that is exclusively federally funded, an education loan, a loan to an individual for other than commercial purposes or any agreement or contract between the state or any state agency and the United States Department of the Navy or the United States Department of Defense.

“State contract solicitation” means a request by a state agency or quasi-public agency, in whatever form issued, including, but not limited to, an invitation to bid, request for proposals, request for information or request for quotes, inviting bids, quotes or other types of submittals, through a competitive procurement process or another process authorized by law waiving competitive procurement.

“Managerial or discretionary responsibilities with respect to a state contract” means having direct, extensive and substantive responsibilities with respect to the negotiation of the state contract and not peripheral, clerical or ministerial responsibilities.

“Dependent child” means a child residing in an individual’s household who may legally be claimed as a dependent on the federal income tax of such individual.

“Solicit” means (A) requesting that a contribution be made, (B) participating in any fund-raising activities for a candidate committee, exploratory committee, political committee or party committee, including, but not limited to, forwarding tickets to potential contributors, receiving contributions for transmission to any such committee or bundling contributions, (C) serving as chairperson, treasurer or deputy treasurer of any such committee, or (D) establishing a political committee for the sole purpose of soliciting or receiving contributions for any committee. Solicit does not include: (i) making a contribution that is otherwise permitted by Chapter 155 of the Connecticut General Statutes; (ii) informing any person of a position taken by a candidate for public office or a public official, (iii) notifying the person of any activities of, or contact information for, any candidate for public office; or (iv) serving as a member in any party committee or as an officer of such committee that is not otherwise prohibited in this section.

“Subcontractor” means any person, business entity or nonprofit organization that contracts to perform part or all of the obligations of a state contractor’s state contract. Such person, business entity or nonprofit organization shall be deemed to be a subcontractor until December thirty first of the year in which the subcontract terminates. “Subcontractor” does not include (i) a municipality or any other political subdivision of the state, including any entities or associations duly created by the municipality or political subdivision exclusively amongst themselves to further any purpose authorized by statute or charter, or (ii) an employee in the executive or legislative branch of state government or a quasi-public agency, whether in the classified or unclassified service and full or part-time, and only in such person’s capacity as a state or quasi-public agency employee.

“Principal of a subcontractor” means (i) any individual who is a member of the board of directors of, or has an ownership interest of five per cent or more in, a subcontractor, which is a business entity, except for an individual who is a member of the board of directors of a nonprofit organization, (ii) an individual who is employed by a subcontractor, which is a business entity, as president, treasurer or executive vice president, (iii) an individual who is the chief executive officer of a subcontractor, which is not a business entity, or if a subcontractor has no such officer, then the officer who duly possesses comparable powers and duties, (iv) an officer or an employee of any subcontractor who has managerial or discretionary responsibilities with respect to a subcontract with a state contractor, (v) the spouse or a dependent child who is eighteen years of age or older of an individual described in this subparagraph, or (vi) a political committee established or controlled by an individual described in this subparagraph or the business entity or nonprofit organization that is the subcontractor.

**EXHIBIT F**

(Federal wage rate package will be inserted here for final executed contract only. Refer to NTC – Federal Wage Determinations)

**EXHIBIT G**

(State wages will be inserted here)



Project: Rehabilitation Of Bridge No. 00032

**Minimum Rates and Classifications  
for Heavy/Highway Construction**

**Connecticut Department of Labor  
Wage and Workplace Standards Division**

ID#: H 26342

By virtue of the authority vested in the Labor Commissioner under provisions of Section 31-53 of the General Statutes of Connecticut, as amended, the following are declared to be the prevailing rates and welfare payments and will apply only where the contract is advertised for bid within 20 days of the date on which the rates are established. Any contractor or subcontractor not obligated by agreement to pay to the welfare and pension fund shall pay this amount to each employee as part of his/her hourly wages.

Project Number:

Project Town: Stamford

FAP Number:

State Number: 135-334

Project: Rehabilitation Of Bridge No. 00032

<b>CLASSIFICATION</b>	<b>Hourly Rate</b>	<b>Benefits</b>
1) Boilermaker	33.79	34% + 8.96
1a) Bricklayer, Cement Masons, Cement Finishers, Plasterers, Stone Masons	34.72	32.15
2) Carpenters, Piledrivermen	33.53	25.66
2a) Diver Tenders	33.53	25.66

**As of:**

Monday, July 15, 2019

Project: Rehabilitation Of Bridge No. 00032

3) Divers	41.99	25.66
03a) Millwrights	34.04	26.09
4) Painters: (Bridge Construction) Brush, Roller, Blasting (Sand, Water, etc.), Spray	49.75	21.05
4a) Painters: Brush and Roller	33.62	21.05
4b) Painters: Spray Only	36.62	21.05
4c) Painters: Steel Only	35.62	21.05
4d) Painters: Blast and Spray	36.62	21.05

*As of:*

Monday, July 15, 2019

Project: Rehabilitation Of Bridge No. 00032

4e) Painters: Tanks, Tower and Swing	35.62	21.05
5) Electrician (Trade License required: E-1,2 L-5,6 C-5,6 T-1,2 L-1,2 V-1,2,7,8,9)	34.50	29.64
6) Ironworkers: Ornamental, Reinforcing, Structural, and Precast Concrete Erection	36.67	35.77 + a
7) Plumbers (Trade License required: (P-1,2,6,7,8,9 J-1,2,3,4 SP-1,2) and Pipefitters (Including HVAC Work) (Trade License required: S-1,2,3,4,5,6,7,8 B-1,2,3,4 D-1,2,3,4 G-1, G-2, G-8, G-9)	43.62	32.06
----LABORERS-----		
8) Group 1: Laborer (Unskilled), Common or General, acetylene burner, concrete specialist	30.75	20.84
9) Group 2: Chain saw operators, fence and guard rail erectors, pneumatic tool operators, powdermen	31.00	20.84

*As of:*

Monday, July 15, 2019

Project: Rehabilitation Of Bridge No. 00032

10) Group 3: Pipelayers	31.25	20.84
11) Group 4: Jackhammer/Pavement breaker (handheld); mason tenders (cement/concrete), catch basin builders, asphalt rakers, air track operators, block paver, curb setter and forklift operators	31.25	20.84
12) Group 5: Toxic waste removal (non-mechanical systems)	32.75	20.84
13) Group 6: Blasters	32.50	20.84
Group 7: Asbestos/lead removal, non-mechanical systems (does not include leaded joint pipe)	31.75	20.84
Group 8: Traffic control signalmen	18.00	20.84
Group 9: Hydraulic Drills	29.30	18.90

*As of:*

Monday, July 15, 2019

Project: Rehabilitation Of Bridge No. 00032

----LABORERS (TUNNEL CONSTRUCTION, FREE AIR). Shield Drive and  
Liner Plate Tunnels in Free Air.----

13a) Miners, Motormen, Mucking Machine Operators, Nozzle Men, Grout Men, Shaft & Tunnel Steel & Rodmen, Shield & Erector, Arm Operator, Cable Tenders	32.98	20.84 + a
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13b) Brakemen, Trackmen	32.01	20.84 + a
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----CLEANING, CONCRETE AND CAULKING TUNNEL----

14) Concrete Workers, Form Movers, and Strippers	32.01	20.84 + a
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15) Form Erectors	32.34	20.84 + a
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----ROCK SHAFT LINING, CONCRETE, LINING OF SAME AND TUNNEL  
IN FREE AIR:----

*As of:*

Monday, July 15, 2019

Project: Rehabilitation Of Bridge No. 00032

16) Brakemen, Trackmen, Tunnel Laborers, Shaft Laborers	32.01	20.84 + a
17) Laborers Topside, Cage Tenders, Bellman	31.90	20.84 + a
18) Miners	32.98	20.84 + a
----TUNNELS, CAISSON AND CYLINDER WORK IN COMPRESSED AIR: ----		
18a) Blaster	39.47	20.84 + a
19) Brakemen, Trackmen, Groutman, Laborers, Outside Lock Tender, Gauge Tenders	39.27	20.84 + a
20) Change House Attendants, Powder Watchmen, Top on Iron Bolts	37.29	20.84 + a

*As of:*

Monday, July 15, 2019

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21) Mucking Machine Operator	40.06	20.84 + a
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----TRUCK DRIVERS----(\*see note below)

Two axle trucks	29.51	24.52 + a
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Three axle trucks; two axle ready mix	29.62	24.52 + a
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Three axle ready mix	29.67	24.52 + a
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Four axle trucks, heavy duty trailer (up to 40 tons)	29.72	24.52 + a
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Four axle ready-mix	29.77	24.52 + a
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*As of:*

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Heavy duty trailer (40 tons and over)	29.98	24.52 + a
Specialized earth moving equipment other than conventional type on-the road trucks and semi-trailer (including Euclids)	29.77	24.52 + a
----POWER EQUIPMENT OPERATORS----		
Group 1: Crane handling or erecting structural steel or stone, hoisting engineer (2 drums or over), front end loader (7 cubic yards or over), Work Boat 26 ft. & Over, Tunnel Boring Machines. (Trade License Required)	40.97	24.80 + a
Group 2: Cranes (100 ton rate capacity and over); Excavator over 2 cubic yards; Piledriver (\$3.00 premium when operator controls hammer); Bauer Drill/Caisson. (Trade License Required)	40.64	24.80 + a
Group 3: Excavator/Backhoe under 2 cubic yards; Cranes (under 100 ton rated capacity), Gradall; Master Mechanic; Hoisting Engineer (all types of equipment where a drum and cable are used to hoist or drag material regardless of motive power of operation), Rubber Tire Excavator (Drott-1085 or similar); Grader Operator; Bulldozer Fine Grade (slopes, shaping, laser or GPS, etc.). (Trade License Required)	39.88	24.80 + a
Group 4: Trenching Machines; Lighter Derrick; Concrete Finishing Machine; CMI Machine or Similar; Koehring Loader (Skooper)	39.48	24.80 + a



Project: Rehabilitation Of Bridge No. 00032

Group 5: Specialty Railroad Equipment; Asphalt Paver; Asphalt Spreader; Asphalt Reclaiming Machine; Line Grinder; Concrete Pumps; Drills with Self Contained Power Units; Boring Machine; Post Hole Digger; Auger; Pounder; Well Digger; Milling Machine (over 24" Mandrell)	38.87	24.80 + a
Group 5 continued: Side Boom; Combination Hoe and Loader; Directional Driller.	38.87	24.80 + a
Group 6: Front End Loader (3 up to 7 cubic yards); Bulldozer (rough grade dozer).	38.55	24.80 + a
Group 7: Asphalt Roller; Concrete Saws and Cutters (ride on types); Vermeer Concrete Cutter; Stump Grinder; Scraper; Snooper; Skidder; Milling Machine (24" and Under Mandrel).	38.20	24.80 + a
Group 8: Mechanic, Grease Truck Operator, Hydroblaster, Barrier Mover, Power Stone Spreader; Welder; Work Boat under 26 ft.; Transfer Machine.	37.79	24.80 + a
Group 9: Front End Loader (under 3 cubic yards), Skid Steer Loader regardless of attachments (Bobcat or Similar); Fork Lift, Power Chipper; Landscape Equipment (including hydroseeder).	37.34	24.80 + a
Group 10: Vibratory Hammer, Ice Machine, Diesel and Air Hammer, etc.	35.24	24.80 + a

*As of:*

Monday, July 15, 2019

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Group 11: Conveyor, Earth Roller; Power Pavement Breaker (whiphammer), Robot Demolition Equipment.	35.24	24.80 + a
Group 12: Wellpoint Operator.	35.18	24.80 + a
Group 13: Compressor Battery Operator.	34.58	24.80 + a
Group 14: Elevator Operator; Tow Motor Operator (Solid Tire No Rough Terrain).	33.41	24.80 + a
Group 15: Generator Operator; Compressor Operator; Pump Operator; Welding Machine Operator; Heater Operator.	32.99	24.80 + a
Group 16: Maintenance Engineer/Oiler	32.32	24.80 + a
Group 17: Portable asphalt plant operator; portable crusher plant operator; portable concrete plant operator.	36.76	24.80 + a

*As of:*

Monday, July 15, 2019

Project: Rehabilitation Of Bridge No. 00032

Group 18: Power Safety Boat; Vacuum Truck; Zim Mixer; Sweeper; (minimum for any job requiring CDL license).	34.26	24.80 + a
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\*\*NOTE: SEE BELOW

---LINE CONSTRUCTION---(Railroad Construction and Maintenance)---

20) Lineman, Cable Splicer, Technician	48.19	6.5% + 22.00
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21) Heavy Equipment Operator	42.26	6.5% + 19.88
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22) Equipment Operator, Tractor Trailer Driver, Material Men	40.96	6.5% + 19.21
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23) Driver Groundmen	26.50	6.5% + 9.00
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*As of:*

Monday, July 15, 2019

Project: Rehabilitation Of Bridge No. 00032

23a) Truck Driver	40.96	6.5% + 17.76
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---LINE CONSTRUCTION---

24) Driver Groundmen	30.92	6.5% + 9.70
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25) Groundmen	22.67	6.5% + 6.20
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26) Heavy Equipment Operators	37.10	6.5% + 10.70
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27) Linemen, Cable Splicers, Dynamite Men	41.22	6.5% + 12.20
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28) Material Men, Tractor Trailer Drivers, Equipment Operators	35.04	6.5% + 10.45
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*As of:*

Monday, July 15, 2019

Project: Rehabilitation Of Bridge No. 00032

01) Asbestos/Toxic Waste Removal Laborers: Asbestos removal and encapsulation (except its removal from mechanical systems which are not to be scrapped), toxic waste removers, blasters. **\*\*See Laborers Group 5 and 7\*\***

Project: Rehabilitation Of Bridge No. 00032

*Welders: Rate for craft to which welding is incidental.*

*\*Note: Hazardous waste removal work receives additional \$1.25 per hour for truck drivers.*

*\*\*Note: Hazardous waste premium \$3.00 per hour over classified rate*

***ALL Cranes: When crane operator is operating equipment that requires a fully licensed crane operator to operate he receives an extra \$4.00 premium in addition to the hourly wage rate and benefit contributions:***

- 1) Crane handling or erecting structural steel or stone; hoisting engineer (2 drums or over)***
- 2) Cranes (100 ton rate capacity and over) Bauer Drill/Caisson***
- 3) Cranes (under 100 ton rated capacity)***

Crane with 150 ft. boom (including jib) - \$1.50 extra  
Crane with 200 ft. boom (including jib) - \$2.50 extra  
Crane with 250 ft. boom (including jib) - \$5.00 extra  
Crane with 300 ft. boom (including jib) - \$7.00 extra  
Crane with 400 ft. boom (including jib) - \$10.00 extra

All classifications that indicate a percentage of the fringe benefits must be calculated at the percentage rate times the "base hourly rate".

Apprentices duly registered under the Commissioner of Labor's regulations on "Work Training Standards for Apprenticeship and Training Programs" Section 31-51-d-1 to 12, are allowed to be paid the appropriate percentage of the prevailing journeymen hourly base and the full fringe benefit rate, providing the work site ratio shall not be less than one full-time journeyman instructing and supervising the work of each apprentice in a specific trade.

*~~Connecticut General Statute Section 31-55a: Annual Adjustments to wage rates by contractors doing state work ~~*

*The Prevailing wage rates applicable to this project are subject to annual adjustments each July 1st for the duration of the project.*

*Each contractor shall pay the annual adjusted prevailing wage rate that is in effect each July 1st, as posted by the Department of Labor.*

*It is the contractor's responsibility to obtain the annual adjusted prevailing wage rate increases directly from the Department of Labor's website.*

*The annual adjustments will be posted on the Department of Labor's Web page: [www.ct.gov/dol](http://www.ct.gov/dol).*

*The Department of Labor will continue to issue the initial prevailing wage rate schedule to the Contracting Agency for the project.*

*All subsequent annual adjustments will be posted on our Web Site for contractor access.*

*Contracting Agencies are under no obligation pursuant to State labor law to pay any increase due to the annual adjustment provision.*

**As of:** Monday, July 15, 2019

Project: Rehabilitation Of Bridge No. 00032

*Effective October 1, 2005 - Public Act 05-50: any person performing the work of any mechanic, laborer, or worker shall be paid prevailing wage*

All Person who perform work ON SITE must be paid prevailing wage for the appropriate mechanic, laborer, or worker classification.

All certified payrolls must list the hours worked and wages paid to All Persons who perform work ON SITE regardless of their ownership i.e.: (Owners, Corporate Officers, LLC Members, Independent Contractors, et. al)

Reporting and payment of wages is required regardless of any contractual relationship alleged to exist between the contractor and such person.

**~~Unlisted classifications needed for work not included within the scope of the classifications listed may be added after award only as provided in the labor standards contract clause (29 CFR 5.5 (a) (1) (ii)).**

Please direct any questions which you may have pertaining to classification of work and payment of prevailing wages to the Wage and Workplace Standards Division, telephone (860)263-6790.

*As of:*

Monday, July 15, 2019

Connecticut Department of Labor  
Wage and Workplace Standards Division  
FOOTNOTES

Please Note: If the “Benefits” listed on the schedule for the following occupations includes a letter(s) (+ a or + a+b for instance), refer to the information below.

Benefits to be paid at the appropriate prevailing wage rate for the listed occupation.

If the “Benefits” section for the occupation lists only a dollar amount, disregard the information below.

**Bricklayers, Cement Masons, Cement Finishers, Concrete Finishers, Stone Masons**  
(Building Construction) and  
(Residential- Hartford, Middlesex, New Haven, New London and Tolland Counties)

- a. Paid Holiday: Employees shall receive 4 hours for Christmas Eve holiday provided the employee works the regularly scheduled day before and after the holiday. Employers may schedule work on Christmas Eve and employees shall receive pay for actual hours worked in addition to holiday pay.

**Elevator Constructors: Mechanics**

- a. Paid Holidays: New Year’s Day, Memorial Day, Independence Day, Labor Day, Veterans’ Day, Thanksgiving Day, Christmas Day, plus the Friday after Thanksgiving.
- b. Vacation: Employer contributes 8% of basic hourly rate for 5 years or more of service or 6% of basic hourly rate for 6 months to 5 years of service as vacation pay credit.

**Glaziers**

- a. Paid Holidays: Labor Day and Christmas Day.

**Power Equipment Operators**  
(Heavy and Highway Construction & Building Construction)

- a. Paid Holidays: New Year’s Day, Good Friday, Memorial day, Independence Day, Labor Day, Thanksgiving Day and Christmas Day, provided the employee works 3 days during the week in which the holiday falls, if scheduled, and if scheduled, the working day before and the working day after the holiday. Holidays falling on Saturday may be observed on Saturday, or if the employer so elects, on the preceding Friday.



### **Ironworkers**

- a. Paid Holiday: Labor Day provided employee has been on the payroll for the 5 consecutive work days prior to Labor Day.

### **Laborers (Tunnel Construction)**

- a. Paid Holidays: New Year's Day, Memorial Day, Independence Day, Labor Day, Thanksgiving Day and Christmas Day. No employee shall be eligible for holiday pay when he fails, without cause, to work the regular work day preceding the holiday or the regular work day following the holiday.

### **Roofers**

- a. Paid Holidays: July 4<sup>th</sup>, Labor Day, and Christmas Day provided the employee is employed 15 days prior to the holiday.

### **Sprinkler Fitters**

- a. Paid Holidays: Memorial Day, July 4th, Labor Day, Thanksgiving Day and Christmas Day, provided the employee has been in the employment of a contractor 20 working days prior to any such paid holiday.

### **Truck Drivers**

(Heavy and Highway Construction & Building Construction)

- a. Paid Holidays: New Year's Day, Memorial Day, Independence Day, Labor Day, Thanksgiving Day, Christmas day, and Good Friday, provided the employee has at least 31 calendar days of service and works the last scheduled day before and the first scheduled day after the holiday, unless excused.

## **Information Bulletin** ***Occupational Classifications***

The Connecticut Department of Labor has the responsibility to properly determine "job classification" on prevailing wage projects covered under C.G.S. Section 31-53(d).

***Note: This information is intended to provide a sample of some occupational classifications for guidance purposes only. It is not an all-inclusive list of each occupation's duties. This list is being provided only to highlight some areas where a contractor may be unclear regarding the proper classification. If unsure, the employer should seek guidelines for CTDOL.***

**Below are additional clarifications of specific job duties performed for certain classifications:**

- **ASBESTOS WORKERS**

Applies all insulating materials, protective coverings, coatings and finishes to all types of mechanical systems.

- **ASBESTOS INSULATOR**

Handle, install apply, fabricate, distribute, prepare, alter, repair, dismantle, heat and frost insulation, including penetration and fire stopping work on all penetration fire stop systems.

- **BOILERMAKERS**

Erects hydro plants, incomplete vessels, steel stacks, storage tanks for water, fuel, etc. Builds incomplete boilers, repairs heat exchanges and steam generators.

- **BRICKLAYERS, CEMENT MASONS, CEMENT FINISHERS, MARBLE MASONS, PLASTERERS, STONE MASONS, PLASTERERS. STONE MASONS, TERRAZZO WORKERS, TILE SETTERS**

Lays building materials such as brick, structural tile and concrete cinder, glass, gypsum, terra cotta block. Cuts, tools and sets marble, sets stone, finishes concrete, applies decorative steel, aluminum and plastic tile, applies cements, sand, pigment and marble chips to floors, stairways, etc.

- **CARPENTERS, MILLWRIGHTS. PILEDRIVERMEN. LATHERS. RESILEINT FLOOR LAYERS, DOCK BUILDERS, DIKERS, DIVER TENDERS**

Constructs, erects, installs and repairs structures and fixtures of wood, plywood and wallboard. Installs, assembles, dismantles, moves industrial machinery. Drives piling into ground to provide foundations for structures such as buildings and bridges, retaining walls for earth embankments, such as cofferdams. Fastens wooden, metal or rockboard lath to walls, ceilings and partitions of buildings, acoustical tile layer, concrete form builder. Applies firestopping materials on fire resistive joint systems only. Installation of curtain/window walls only where attached to wood or metal studs. Installation of insulated material of all types whether blown, nailed or attached in other ways to walls, ceilings and floors of buildings. Assembly and installation of modular furniture/furniture systems. Free-standing furniture is not covered. This includes free standing: student chairs, study top desks, book box desks, computer furniture, dictionary stand, atlas stand, wood shelving, two-position information access station, file cabinets, storage cabinets, tables, etc.

- **LABORER, CLEANING**

- The clean up of any construction debris and the general (heavy/light) cleaning, including sweeping, wash down, mopping, wiping of the construction facility and its furniture, washing, polishing, and dusting.

- **DELIVERY PERSONNEL**

- If delivery of supplies/building materials is to one common point and stockpiled there, prevailing wages are not required. If the delivery personnel are involved in the distribution of the material to multiple locations within the construction site then they would have to be paid prevailing wages for the type of work performed: laborer, equipment operator, electrician, ironworker, plumber, etc.

- An example of this would be where delivery of drywall is made to a building and the delivery personnel distribute the drywall from one "stockpile" location to further sub-locations on each floor. Distribution of material around a construction site is the job of a laborer or tradesman, and not a delivery personnel.

- **ELECTRICIANS**

Install, erect, maintenance, alteration or repair of any wire, cable, conduit, etc., which generates, transforms, transmits or uses electrical energy for light, heat, power or other purposes, including the Installation or maintenance of telecommunication, LAN wiring or computer equipment, and low voltage wiring. ***\*License required per Connecticut General Statutes: E-1,2 L-5,6 C-5,6 T-1,2 L-1,2 V-1,2,7,8,9.***

- **ELEVATOR CONSTRUCTORS**

Install, erect, maintenance and repair of all types of elevators, escalators, dumb waiters and moving walks. *\*License required by Connecticut General Statutes: R-1,2,5,6.*

- **FORK LIFT OPERATOR**

Laborers Group 4) Mason Tenders - operates forklift solely to assist a mason to a maximum height of nine (9) feet only.

Power Equipment Operator Group 9 - operates forklift to assist any trade, and to assist a mason to a height over nine (9) feet.

- **GLAZIERS**

Glazing wood and metal sash, doors, partitions, and 2 story aluminum storefronts. Installs glass windows, skylights, store fronts and display cases or surfaces such as building fronts, interior walls, ceilings and table tops and metal store fronts. Installation of aluminum window walls and curtain walls is the "joint" work of glaziers and ironworkers, which require equal composite workforce.

- **IRONWORKERS**

Erection, installation and placement of structural steel, precast concrete, miscellaneous iron, ornamental iron, metal curtain wall, rigging and reinforcing steel. Handling, sorting, and installation of reinforcing steel (rebar). Metal bridge rail (traffic), metal bridge handrail, and decorative security fence installation. Installation of aluminum window walls and curtain walls is the "joint" work of glaziers and ironworkers which require equal composite workforce.

- **INSULATOR**

- Installing fire stopping systems/materials for "Penetration Firestop Systems": transit to cables, electrical conduits, insulated pipes, sprinkler pipe penetrations, ductwork behind radiation, electrical cable trays, fire rated pipe penetrations, natural polypropylene, HVAC ducts, plumbing bare metal, telephone and communication wires, and boiler room ceilings.

- **LABORERS**

Acetylene burners, asphalt rakers, chain saw operators, concrete and power buggy operator, concrete saw operator, fence and guard rail erector (except metal bridge rail (traffic), decorative security fence (non-metal)).

installation.), hand operated concrete vibrator operator, mason tenders, pipelayers (installation of storm drainage or sewage lines on the street only), pneumatic drill operator, pneumatic gas and electric drill operator, powermen and wagon drill operator, air track operator, block paver, curb setters, blasters, concrete spreaders.

- **PAINTERS**

Maintenance, preparation, cleaning, blasting (water and sand, etc.), painting or application of any protective coatings of every description on all bridges and appurtenances of highways, roadways, and railroads. Painting, decorating, hardwood finishing, paper hanging, sign writing, scenic art work and drywall hhg for any and all types of building and residential work.

- **LEAD PAINT REMOVAL**

- Painter's Rate

1. Removal of lead paint from bridges.
2. Removal of lead paint as preparation of any surface to be repainted.
3. Where removal is on a Demolition project prior to reconstruction.

- Laborer's Rate

1. Removal of lead paint from any surface NOT to be repainted.
2. Where removal is on a *TOTAL* Demolition project only.

- **PLUMBERS AND PIPEFITTERS**

Installation, repair, replacement, alteration or maintenance of all plumbing, heating, cooling and piping. ***\*License required per Connecticut General Statutes: P-1,2,6,7,8,9 J-1,2,3,4 SP-1,2 S-1,2,3,4,5,6,7,8 B-1,2,3,4 D-1,2,3,4.***

- **POWER EQUIPMENT OPERATORS**

Operates several types of power construction equipment such as compressors, pumps, hoists, derricks, cranes, shovels, tractors, scrapers or motor graders, etc. Repairs and maintains equipment. ***\*License required, crane operators only, per Connecticut General Statutes.***

- **ROOFERS**

Covers roofs with composition shingles or sheets, wood shingles, slate or asphalt and gravel to waterproof roofs, including preparation of surface. (demolition or removal of any type of roofing and or clean-up of any and all areas where a roof is to be relaid.)

- **SHEETMETAL WORKERS**

Fabricate, assembles, installs and repairs sheetmetal products and equipment in such areas as ventilation, air-conditioning, warm air heating, restaurant equipment, architectural sheet metal work, sheetmetal roofing, and aluminum gutters. Fabrication, handling, assembling, erecting, altering, repairing, etc. of coated metal material panels and composite metal material panels when used on building exteriors and interiors as soffits, fascia, louvers, partitions, canopies, cornice, column covers, awnings, beam covers, cladding, sun shades, lighting troughs, spires, ornamental roofing, metal ceilings, mansards, copings, ornamental and ventilation hoods, vertical and horizontal siding panels, trim, etc. The sheet metal classification also applies to the vast variety of coated metal material panels and composite metal material panels that have evolved over the years as an alternative to conventional ferrous and non-ferrous metals like steel, iron, tin, copper, brass, bronze, aluminum, etc. Fabrication, handling, assembling, erecting, altering, repairing, etc. of architectural metal roof, standing seam roof, composite metal roof, metal and composite bathroom/toilet partitions, aluminum gutters, metal and composite lockers and shelving, kitchen equipment, and walk-in coolers. To include testing and air –balancing ancillary to installation and construction.

- **SPRINKLER FITTERS**

Installation, alteration, maintenance and repair of fire protection sprinkler systems.

***\*License required per Connecticut General Statutes: F-1,2,3,4.***

- **TILE MARBLE AND TERRAZZO FINISHERS**

Assists and tends the tile setter, marble mason and terrazzo worker in the performance of their duties.

- **TRUCK DRIVERS**

~How to pay truck drivers delivering asphalt is under REVISION~

Truck Drivers are requires to be paid prevailing wage for time spent "working" directly on the site. These drivers remain covered by the prevailing wage for any time spent transporting between the actual construction location and facilities (such as fabrication, plants, mobile factories, batch plant, borrow pits, job headquarters, tool yards, etc.) dedicated exclusively, or nearly so, to performance of the contract or project, which are so located in proximity to the actual construction location that it is reasonable to include them. ***\*License required, drivers only, per Connecticut General Statutes.***

***For example:***

- Material men and deliverymen are not covered under prevailing wage as long as they are not directly involved in the construction process. If, they unload the material, they would then be covered by prevailing wage for the classification they are performing work in: laborer, equipment operator, etc.
- Hauling material off site is not covered provided they are not dumping it at a location outlined above.
- Driving a truck on site and moving equipment or materials on site would be considered covered work, as this is part of the construction process.

➤ *Any questions regarding the proper classification should be directed to:*  
*Public Contract Compliance Unit*  
*Wage and Workplace Standards Division*  
*Connecticut Department of Labor*  
*200 Folly Brook Blvd, Wethersfield, CT 06109*  
*(860) 263-6543.*

# Statute 31-55a

Last Updated: June 02, 2008

You are here: [DOL Web Site](#) ▶ [Wage and Workplace Issues](#) ▶ Statute 31-55a

## - Special Notice -

To All State and Political Subdivisions, Their Agents, and Contractors

**Connecticut General Statute 31-55a - Annual adjustments to wage rates by contractors doing state work.**

*Each contractor that is awarded a contract on or after October 1, 2002, for (1) the construction of a state highway or bridge that falls under the provisions of section 31-54 of the general statutes, or (2) the construction, remodeling, refinishing, refurbishing, rehabilitation, alteration or repair of any public works project that falls under the provisions of section 31-53 of the general statutes shall contact the Labor Commissioner on or before July first of each year, for the duration of such contract, to ascertain the prevailing rate of wages on an hourly basis and the amount of payment or contributions paid or payable on behalf of each mechanic, laborer or worker employed upon the work contracted to be done, and shall make any necessary adjustments to such prevailing rate of wages and such payment or contributions paid or payable on behalf of each such employee, effective each July first.*

- The prevailing wage rates applicable to any contract or subcontract awarded on or after October 1, 2002 are subject to annual adjustments each July 1st for the duration of any project which was originally advertised for bids on or after October 1, 2002.
- Each contractor affected by the above requirement shall pay the annual adjusted prevailing wage rate that is in effect each July 1st, as posted by the Department of Labor.
- It is the *contractor's* responsibility to obtain the annual adjusted prevailing wage rate increases directly from the Department of Labor's Web Site. The annual adjustments will be posted on the Department of Labor Web page: [www.ctdol.state.ct.us](http://www.ctdol.state.ct.us). For those without internet access, please contact the division listed below.
- The Department of Labor will continue to issue the initial prevailing wage rate schedule to the Contracting Agency for the project. All subsequent annual adjustments will be posted on our Web Site for contractor access.

**Any questions should be directed to the Contract Compliance Unit, Wage and Workplace**



Standards Division, Connecticut Department of Labor, 200 Folly Brook Blvd.,  
Wethersfield, CT 06109 at (860)263-6790.

[Workplace Laws](#)

Published by the Connecticut Department of Labor, Project Management Office

November 29, 2006

**Notice**  
**To All Mason Contractors and Interested Parties**  
**Regarding Construction Pursuant to Section 31-53 of the**  
**Connecticut General Statutes (Prevailing Wage)**

The Connecticut Labor Department Wage and Workplace Standards Division is empowered to enforce the prevailing wage rates on projects covered by the above referenced statute.

Over the past few years the Division has withheld enforcement of the rate in effect for workers who operate a forklift on a prevailing wage rate project due to a potential jurisdictional dispute.

The rate listed in the schedules and in our Occupational Bulletin (see enclosed) has been as follows:

**Forklift Operator:**

- **Laborers (Group 4) Mason Tenders** - operates forklift solely to assist a mason to a maximum height of nine feet only.
- **Power Equipment Operator (Group 9)** - operates forklift to assist any trade and to assist a mason to a height over nine feet.

The U.S. Labor Department conducted a survey of rates in Connecticut but it has not been published and the rate in effect remains as outlined in the above Occupational Bulletin.

*Since this is a classification matter and not one of jurisdiction, effective January 1, 2007 the Connecticut Labor Department will enforce the rate on each schedule in accordance with our statutory authority.*

Your cooperation in filing appropriate and accurate certified payrolls is appreciated.

# **Informational Bulletin**

## **THE 10-HOUR OSHA CONSTRUCTION SAFETY AND HEALTH COURSE**

(applicable to public building contracts entered into *on or after July 1, 2007*, where the total cost of all work to be performed is at least \$100,000)

- (1) This requirement was created by Public Act No. 06-175, which is codified in Section 31-53b of the Connecticut General Statutes (pertaining to the prevailing wage statutes);
- (2) The course is required for public building construction contracts (projects funded in whole or in part by the state or any political subdivision of the state) entered into on or after July 1, 2007;
- (3) It is required of private employees (not state or municipal employees) and apprentices who perform manual labor for a general contractor or subcontractor on a public building project where the total cost of all work to be performed is at least \$100,000;
- (4) The ten-hour construction course pertains to the ten-hour Outreach Course conducted in accordance with federal OSHA Training Institute standards, and, for telecommunications workers, a ten-hour training course conducted in accordance with federal OSHA standard, 29 CFR 1910.268;
- (5) The internet website for the federal OSHA Training Institute is [http://www.osha.gov/fso/ote/training/edcenters/fact\\_sheet.html](http://www.osha.gov/fso/ote/training/edcenters/fact_sheet.html);
- (6) The statutory language leaves it to the contractor and its employees to determine who pays for the cost of the ten-hour Outreach Course;
- (7) Within 30 days of receiving a contract award, a general contractor must furnish proof to the Labor Commissioner that all employees and apprentices performing manual labor on the project will have completed such a course;
- (8) Proof of completion may be demonstrated through either: (a) the presentation of a *bona fide* student course completion card issued by the federal OSHA Training Institute; *or* (2) the presentation of documentation provided to an employee by a trainer certified by the Institute pending the actual issuance of the completion card;
- (9) Any card with an issuance date more than 5 years prior to the commencement date of the construction project shall not constitute proof of compliance;

- (10) Each employer shall affix a copy of the construction safety course completion card to the certified payroll submitted to the contracting agency in accordance with Conn. Gen. Stat. § 31-53(f) on which such employee's name first appears;
- (11) Any employee found to be in non-compliance shall be subject to removal from the worksite if such employee does not provide satisfactory proof of course completion to the Labor Commissioner by the fifteenth day after the date the employee is determined to be in noncompliance;
- (12) Any such employee who is determined to be in noncompliance may continue to work on a public building construction project for a maximum of fourteen consecutive calendar days while bringing his or her status into compliance;
- (13) The Labor Commissioner may make complaint to the prosecuting authorities regarding any employer or agent of the employer, or officer or agent of the corporation who files a false certified payroll with respect to the status of an employee who is performing manual labor on a public building construction project;
- (14) The statute provides the minimum standards required for the completion of a safety course by manual laborers on public construction contracts; any contractor can exceed these minimum requirements; and
- (15) Regulations clarifying the statute are currently in the regulatory process, and shall be posted on the CTDOL website as soon as they are adopted in final form.
- (16) Any questions regarding this statute may be directed to the Wage and Workplace Standards Division of the Connecticut Labor Department via the internet website of <http://www.ctdol.state.ct.us/wgwkstnd/wgemenu.htm>; or by telephone at (860)263-6790.

**THE ABOVE INFORMATION IS PROVIDED EXCLUSIVELY AS AN EDUCATIONAL RESOURCE, AND IS NOT INTENDED AS A SUBSTITUTE FOR LEGAL INTERPRETATIONS WHICH MAY ULTIMATELY ARISE CONCERNING THE CONSTRUCTION OF THE STATUTE OR THE REGULATIONS.**

**Sec. 31-53b. Construction safety and health course. Proof of completion required for employees on public building projects. Enforcement. Regulations.** (a) Each contract entered into on or after July 1, 2007, for the construction, remodeling, refinishing, refurbishing, rehabilitation, alteration or repair of any public building project by the state or any of its agents, or by an political subdivision of the state or any of its agents, where the total cost of all work to be performed by all contractors and subcontractors in connection with the contract is at least one hundred thousand dollars, shall contain a provision requiring that, not later than thirty days after the date such contract is awarded, each contractor furnish proof to the Labor Commissioner that all employees performing manual labor on or in such public building, pursuant to such contract, have completed a course of at least ten hours in duration in construction safety and health approved by the federal Occupational Safety and Health Administration or, in the case of telecommunications employees, have completed at least ten hours of training in accordance with 29 CFR 1910.268.

(b) Any employee required to complete a construction safety and health course required under subsection (a) of this section who has not completed the course shall be subject to removal from the worksite if the employee does not provide documentation of having completed such course by the fifteenth day after the date the employee is found to be in noncompliance. The Labor Commissioner or said commissioner's designee shall enforce this section.

(c) Not later than January 1, 2007, the Labor Commissioner shall adopt regulations, in accordance with the provisions of chapter 54, to implement the provisions of subsections (a) and (b) of this section. Such regulations shall require that the ten-hour construction safety and health courses required under subsection (a) of this section be conducted in accordance with federal Occupational Safety and Health Administration Training Institute standards, or in accordance with 29 CFR 1910.268, as appropriate. The Labor Commissioner shall accept as sufficient proof of compliance with the provisions of subsection (a) or (b) of this section a student course completion card issued by the federal Occupational Safety and Health Administration Training Institute, or such other proof of compliance said commissioner deems appropriate, dated no earlier than five years before the commencement date of such public works project.

(d) For the purposes of this section, "public building" means a structure, paid for in whole or in part with state funds, within a roof and within exterior walls or fire walls, designed for the housing, shelter, enclosure and support or employment of people, animals or property of any kind, including, but not limited to, sewage treatment plants and water treatment plants, "Public building" does not include site work, roads or bridges, rail lines, parking lots or underground water, sewer or drainage systems including pump houses or other utility systems.

CONNECTICUT DEPARTMENT OF LABOR  
WAGE AND WORKPLACE STANDARDS DIVISION

**CONTRACTORS WAGE CERTIFICATION FORM**

I, \_\_\_\_\_ of \_\_\_\_\_  
Officer, Owner, Authorized Rep. Company Name

do hereby certify that the \_\_\_\_\_  
Company Name

\_\_\_\_\_  
Street

\_\_\_\_\_  
City

and all of its subcontractors will pay all workers on the

\_\_\_\_\_  
Project Name and Number

\_\_\_\_\_  
Street and City

the wages as listed in the schedule of prevailing rates required for such project (a copy of which is attached hereto).

\_\_\_\_\_  
Signed

Subscribed and sworn to before me this \_\_\_\_\_ day of \_\_\_\_\_, 2004.

\_\_\_\_\_  
Notary Public

 Return to:

Connecticut Department of Labor  
Wage & Workplace Standards Division  
200 Folly Brook Blvd.  
Wethersfield, CT 06109