PW-SW-_, Rev. Week Ending:

4/6/2019

Daily Flare Station Data Log

		1			· ·	
Tester Name/Initials	Potter	Potter	Potter	Potter	Potter	Potter
		4/2/2019	4/3/2019	4/4/2019	4/5/2019	4/6/2019
Day/Date						
Time		07:00a	07:00a	07:00a	07:00a	07:00a
Sky Conditions		Clear	Rain	Clear	Clear	Rain
Ambient Temp., F		23	40	38	33	41
Barometric Pressure, inches		30.4"	29.9"	30.4"	30.5"	30.1"
Flare Temp., F (touchscreen analog data menu)		1177	1330	1292	1175	1220
Louver Position % Closed (touchscreen - "Flare Temp")		97%	97%	97%	97%	97%
Flare Temp. SP (set point), F (touchscreen - "Set Points" & "Flare Setpoint" and "Flare/Louver Man/Auto, Temp. Setpoints")		1600	1600	1600	1600	1600
Blower Current, Amps (touchscreen - "Blower Data")		6.5	6.5	6.4	63	7.1
Hour Meter, hrs. (touchscreen - "Blower Data")		80636	80660	80684	80708	80732
Landfill Gas Flow, SCFM (touchscreen - "process overview")		147	141	152	151	142
Landfill Gas Oxygen % (touchscreen - "Process Overview")		0%	0%	0%	0%	0%
Landfill Gas Methane % (touchscreen - "Process Overview")		195%	195%	195%	195%	195%
LFG Inlet Gas Temp., F (gauge)		86	90	90	92	96
Flare Flow Temperature, F (gauge)		42	46	44	44	46
LFG Inlet Pipe Vacuum, inches W.C. (gauge)		Surging	Surging	Surging	Surging	Surging
Demister Filter DP (differential pressure), inches W.C. (gauge)		Surging	Surging	Surging	Surging	Surging

Alarms:				
Comments:			 	
Flare has run for three we	eks now.	 		

Please send this information to SCS weekly. (Attention Lisa Wilkinson)

I will have the system run until it stops on it's own.

PW-SW-_, Rev. Week Ending: 4/13/2019

Daily Flare Station Data Log

			9			
Tester Name/Initials	Potter	Potter	Potter	Potter	Potter	Potter
Day/Date		4/9/2019	4/10/2019	4/11/2019	4/12/2019	4/13/2019
Time		07:00a	Shutdown	Shutdown	Shutdown	Shutdown
Sky Conditions		Overcast				
Ambient Temp., F		40				
Barometric Pressure, inches		29.7"				
Flare Temp., F (touchscreen analog data menu)		1186				
Louver Position % Closed (touchscreen - "Flare Temp")		97%				
Flare Temp. SP (set point), F (touchscreen - "Set Points" & "Flare Setpoint" and "Flare/Louver Man/Auto, Temp. Setpoints")		1600				
Blower Current, Amps (touchscreen - "Blower Data")		6.6				
Hour Meter, hrs. (touchscreen - "Blower Data")		80804	80807			
Landfill Gas Flow, SCFM (touchscreen - "process overview")		138				
Landfill Gas Oxygen % (touchscreen - "Process Overview")		0%				
Landfill Gas Methane % (touchscreen - "Process Overview")		195%				
LFG Inlet Gas Temp., F (gauge)		94				
Flare Flow Temperature, F (gauge)		46				
LFG Inlet Pipe Vacuum, inches W.C. (gauge)		Surging				
Demister Filter DP (differential pressure), inches W.C. (gauge)		Surging				: - '

Alarms:	
Comments:	
Flare has run for three weeks now.	
I will have the system run until it stons on it's own	

Please send this information to SCS weekly. (Attention Lisa Wilkinson)

SCS ENGINEERS

March 15, 2019 File No. 07216097.00

Mr. Gary J. Schneider **Director of Public Works** Town of Groton 134 Groton Long Point Road Groton, Connecticut 06340

Subject:

Monthly Operation and Flare Emission Calculations - February 2019

Flanders Road Landfill Gas Flare

Dear Mr. Schneider:

Please see the attached emission calculations for the candle stick flare system at the Flanders Road Landfill for the month of February 2019. SCS has reviewed weekly flare operations logs and has noted the flare operated February 21st to approximately February 23rd with an average flow rate of 182 scfm as shown on Table 1. No readings were taken on the 23rd. The flare will continue to operate on an intermittent schedule; approximately two-weeks off, followed by one-week on.

As shown on Table 2, the pollutant emissions for the month of February are below the maximum permitted hourly emissions rates and the maximum permitted 12-month rolling emissions rates. During flare operation, the flare operated within the permitted combustion temperature range of 1300°F-1500°F.

Please let us know if you have any questions or comments.

Sincerely,

Peter S. Cattaneo Staff Engineer **SCS** Engineers

cc:

A. Letendre, SCSFS

Christian Lund, Town of Groton Gary Potter, Town of Groton

Lisa K. Wilkinson, PE Project Manager **SCS Engineers**

Js. KWIL

Flanders Road Landfill Groton, Connecticut Table 1 - Monthly Flow Log February 2019

Date			I	I I	w
Date				Flare	Flare Operational
2/1/2019 Flare Down 2/2/2019 Flare Down 2/3/2019 Flare Down 2/4/2019 Flare Down 2/5/2019 Flare Down 2/6/2019 Flare Down 2/8/2019 Flare Down 2/9/2019 Flare Down 2/10/2019 Flare Down 2/11/2019 Flare Down 2/12/2019 Flare Down 2/13/2019 Flare Down 2/14/2019 Flare Down 2/15/2019 Flare Down 2/16/2019 Flare Down 2/17/2019 Flare Down 2/18/2019 Flare Down 2/19/2019 Flare Down 2/20/2019 Flare Down 2/21/2019 Flare Down 2/22/2019 Flare Down 2/22/2019 Flare Down 2/24/2019 Flare Down 2/25/2019 Flare Down 2/25/2019 Flare Down 2/26/2019 Flare Down 2/26/2019 Flare Down 2/27/2019 Flare Down	Date	Flow	Blower Hours	i - 1	
2/2/2019 Flare Down 2/3/2019 Flare Down 2/4/2019 Flare Down 2/4/2019 Flare Down 2/5/2019 Flare Down 2/6/2019 Flare Down 2/6/2019 Flare Down 2/8/2019 Flare Down 2/9/2019 Flare Down 2/10/2019 Flare Down 2/11/2019 Flare Down 2/11/2019 Flare Down 2/12/2019 Flare Down 2/13/2019 Flare Down 2/14/2019 Flare Down 2/15/2019 Flare Down 2/15/2019 Flare Down 2/16/2019 Flare Down 2/18/2019 Flare Down 2/18/2019 Flare Down 2/19/2019 Flare Down 2/20/2019 Flare Down 2/23/2019 Flare Down 2/23/2019 Flare Down 2/24/2019 Flare Down 2/25/2019 Flare Down 2/25/2019 Flare Down 2/25/2019 Flare Down 2/26/2019 Flare Down 2/26/2019 Flare Down 2/27/2019 Flare Down 2/27/2019 Flare Down 2/26/2019 Flare Down 2/26/2019 Flare Down 2/26/2019 Flare Down 2/27/2019 Flare Down 2/2				, , , ,	Flare Down
2/3/2019 Flare Down 2/4/2019 Flare Down 2/5/2019 Flare Down 2/6/2019 Flare Down 2/7/2019 Flare Down 2/8/2019 Flare Down 2/9/2019 Flare Down 2/10/2019 Flare Down 2/11/2019 Flare Down 2/13/2019 Flare Down 2/14/2019 Flare Down 2/15/2019 Flare Down 2/15/2019 Flare Down 2/17/2019 Flare Down 2/18/2019 Flare Down 2/19/2019 Flare Down 2/20/2019 Flare Down 2/21/2019 Flare Down 2/21/2019 Flare Down 2/22/2019 Flare Shutdown 2/24/2019 Flare Down 2/25/2019 Flare Down 2/25/2019 Flare Down 2/26/2019 Flare Down 2/27/2019 Flare Down					Flare Down
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2/27/2019 Flare Down	2/26/2019				Flare Down
- (0.2 / 0.2	2/27/2019				Flare Down
2/28/2019 Flare Down	2/28/2019				Flare Down

Table 2 - Emissions Calculations February 2019

Total Flow Rate to Flare	
Average Flow Rate (scfm)	182
Total Operating Time ⁽³⁾ (hr)	67
Total Monthly Flow (scf)	731,640
12-Month Rolling Annual Flow (scf)	46,393,835

		Calcu	lated Air Pollutant I	Emission Rates		
Pollutant	Emisson Factor ⁽¹⁾	Monthly Emission	Hourly Emission	Permit limit (2)	12-mo Rolling Emissions	Permit Limit
	(lbs/scf)	lb/month	lb/hr	lb/hr	tons/yr	tons/year
PM	6.00E-06	4.4	0.07	0.15	0.14	0.66
SO2	7.13E-05	52.2	0.78	1.93	1.65	8.43
NOx	2.40E-05	17.6	0.26	0.6	0.56	2.64
NMOC	2.59E-06	1.9	0.03	0.07	0.06	0.29
СО	4.00E-05	29.3	0.44	1.01	0.93	4.39

⁽¹⁾ Used the same Emission factor as provided by previous consultant (from October 19, 2012, Air Permit Revision Calculation). SCS was not able to verify the emissions factors due to insufficient information.

⁽²⁾ Hourly and Annual emission rate from Air Permit No. 070-0244 dated January 2, 2013.

⁽³⁾ Total operating time is equal to the last reading of the current month minus the last reading of the previous month.

SCS FIELD SERVICES

January 25, 2019 File No. 07204048.00

Kristin Doundoulakis Project Management Specialist Town of Groton Public Works Department (860) 448-4544

Subject: Groton Landfill Fourth Quarter Gas Collection System Operations,

Monitoring and Maintenance (OM&M) Report

Dear Ms. Doundoulakis:

SCS Field Services (SCS-FS) has prepared this quarterly report summarizing our landfill gas (LFG) collection system operations, monitoring, and maintenance (OM&M) activities performed for the Town of Groton (Town), at the Groton Landfill during the fourth quarter of 2018. This report addresses any non-routine maintenance and diagnostics on the wellfield and flare station facility during the quarter.

SCS-FS Gas System Daily Log sheets are completed by the technician during each visit to the site to summarize our activities while on location, including routine well monitoring, routine flare system monitoring, routine maintenance activities, non-routine maintenance activities, and emergency response services. Our daily log sheets for the period from October 1st through December 30th, 2018 are included with this report as Attachment 1.

Routine Flare System Monitoring and Maintenance

The Groton landfill utilizes a Perennial Energy Flare (PEI flare) rated at 1200 cubic feet per minute (cfm). Flare operational data, including gas quality, flow, flare temperature, inlet vacuum, and blower outlet pressure was recorded by technicians during our site visit. Flare LFG flow and flame temperature trend data is also recorded by a Yokogawa digital data recorder which can be downloaded for review.

LFG quality monitoring is conducted at the inlet of the flare during each site visit. LFG monitoring data is saved electronically and maintained within Data Services, SCS-FS' online database application (sesetools.com).

During the routine visit by SCS-FS staff on October 30th and November 30th the flare was observed to be operating normally.

Ms. Kristin Doundoulakis January 25, 2019 Page 2

The following routine maintenance tasks were performed during the quarter:

- Inspected flare systems for proper operation;
- Inspected blower for abnormal wear;
- · Inspected and cleaned flow meter;
- Exercised valves;
- Checked gas composition at the flare system inlets.

Scheduled Non-Routine Maintenance

There were no non-routine tasks performed during the quarter.

Unscheduled Maintenance / Alarm Call-Back Response

There were no alarm calls or unscheduled maintenance during this period.

Collection System Extraction Well Monitoring and Balancing

The Groton Landfill collection system currently includes 30 active LFG collectors, all of which are vertical wells. There are no horizontal collectors or leachate system connections on the landfill. Each collector is sampled and or balanced each quarter. On October 30th, 2018 SCS-FS performed the routine well balancing for the quarter. Complete wellfield monitoring and balancing data is included as Attachment 2.

Closing

SCS-FS appreciates the opportunity to conduct LFG system operations and maintenance for the Town of Groton. We will continue to operate and maintain the collection system and would be happy to assist the Town as requested.

If you have any questions regarding this report or our site visit reports, please contact either of the undersigned.

Sincerely,

Jason Carey — Senior Technician

SCS FIELD SERVICES

Aaron LeTendre Project Manager

SCS FIELD SERVICES

Attachment 1 Site Visit Logs

Transfer Station Manual
**nders Road Landfill Gas Flare
oton, Connecticut

PW-SW, Rev.	
Week Ending:	

Daily Flare Station Data Log

		1	1	1		
Tester Name/Initials	Jcarey	Jcarey				
Day/Date	10/30/2018	11/30/2019				
Time	14:30	12:30				
Sky Conditions	Clear	Cloudy				
Ambient Temp., F	48	40				
Barometric Pressure, inches	29.74	29.72				
Flare Temp., F (touchscreen analog data menu)	1591	1600				
Louver Position % Closed (touchscreen - "Flare Temp")	99%	99%				
Flare Temp. SP (set point), F (touchscreen - "Set Points" & "Flare Setpoint" and "Flare/Louver Man/Auto, Temp. Setpoints")	1600	1600				
Blower Current, Amps (touchscreen - "Blower Data")	8.1	7.8				
ur Meter, hrs. (touchscreen - "Blower Data")	79512	79690				
andfill Gas Flow, SCFM (touchscreen - "process overview")	194	195				
Landfill Gas Oxygen %	1.0%	1.1%			-	***
Landfill Gas Methane %	22.1%	24.5%				
LFG Inlet Gas Temp., F (gauge)	57	50				
Flare Flow Temperature, F (gauge)	67	64				
LFG Inlet Pipe Vacuum, inches W.C. (gauge)	-6.34	- 5.5				
Demister Filter DP (differential pressure), inches W.C. (gauge)	0.1	0.1				

Alarms:		 	
None	· · · · · · · · · · · · · · · · · · ·		
Comments:			
10/30- Onsite for Quarterly wellfield tuning			
11/30- Onsite for routine flare checks		 	

Attachment 2 Quarterly Well Monitoring Data

Groton Landfill - Well Date 10/01/2018 to 12/31/2018

Point Name	Record Date	CH4 (% by vol)	CO2 (% by vol)	02 (% by vol)	Bal Gas (% by vol)	Init Temp (F)	Adj Temp (F)	Init Static Pressure ("H2O)	Adj Static Pressure ("H20)	Init Flow (scfm)	Adj How (scfm)	System Pressure ("H20)	Comments
GROTGW01	10/30/2018 14:17	25.1	22.1	0,0	52.8	62.1	62.1	-0.42	-0.42	20.4	21.0	-4.25	
GROTGW02	10/30/2018 14:13	16.4	21.3	0.0	62.3	8'09	8.03	-0.35	-0.35			-5.16	
GROTGW03	10/30/2018 14:08	15.1	9.9	11.8	63.2	58.6	58.6	-0.46	-0.46			-0.44	
GROTGW04	10/30/2018 13:59	15.1	21.5	0.1	63.3	59.9	59.9	-0.39	-0.36			-5.44	
GROTGW05	10/30/2018 14:05	29.0	26.2	0.0	44.8	61.0	61.0	-0.60	-0.67	17.2	19.3	-5.95	Comments:Increased vacuum
GROTGW06	10/30/2018 14:11	22.2	21.9	0.3	55.6	61.2	61.2	-0.39	-0.40	24.7	24.6	4.83	
GROTGW07	10/30/2018 14:21	19.1	22.1	0.0	58.8	0.09	0.09	-0.36	-0.36			-5.73	
GROTGW08	10/30/2018 14:29	23.3	25.3	0.0	51.4	58.9	58.9	-0.40	-0.41			-6.25	
GROTGW09	10/30/2018 14:39	23.3	23.8	0.0	52.9	59.2	29.7	-0.50	-0.49	14.3	14.9	-6.17	
GROTGW10	10/30/2018 13:57	18.4	24.6	0.0	57.0	54.2	54.2	-0.40	-0.42			-6.52	
GROTGW11	10/30/2018 14:42	30,1	23.2	0.1	46.6	65.5	65.5	-0.57	-0.59	17.8	21.7	-5.59	Comments:Increased vacuum,,,,,,
GROTGW12	10/30/2018 14:34	0.1	0.1	20.7	79.1	53.0	53.0	-0.35	-0.36			-4,89	
GROTGW13	10/30/2018 13:43	9.0	4.2	16,4	78.8	57.8	87.8	-0.28	-0.28			-0.30	
GROTGW14	10/30/2018 13:45	15.3	23.9	0.2	9.09	8.23	55.8	-0.29	-0.30			-5.71	
GROTGW15	10/30/2018 13:51	20.3	24.8	0.1	54.8	56.5	5.95	-0.39	-0.39	24.0	24.4	-6.31	
GROTGW16	10/30/2018 12:49	10.0	22.4	1.0	66.6	63.4	63.4	-0.09	-0.10			-5.87	
GROTGW17	10/30/2018 12:52	0.2	19.5	0.4	79.9	59.0	59.0	-0.16	-0.17			-6.19	
GROTGW18	10/30/2018 13:53	18,6	24.1	0.0	57.3	59.0	59.0	-0.51	-0.52	25.7	23.8	-5,09	
GROTGW19	10/30/2018 13:25	21.1	24.5	0.1	54.3	64.2	64.2	-0.46	-0.44	13.4	12.6	-6.28	Comments:No Change,,,,,,
GROTGW20	10/30/2018 13:41	13.2	22.5	0.0	64.3	59.1	59.1	-0.29	-0.30	31.4	31.3	-5,84	
GROTGW21	10/30/2018 13:33	12.6	21.9	0.0	65.5	59.3	59.3	-0.43	-0.42	23.4	23.9	-6.21	Comments:No Change,,,,,,
GROTGW22	10/30/2018 13:22	23.0	25.4	0.1	51.5	63.0	63.0	-0.54	-0.56	20.4	20.4	-5.38	
GROTGW23	10/30/2018 12:59	4.6	20.4	9.0	74.4	58.9	58.9	-0.24	-0.24			-6.09	
GROTGW24	10/30/2018 12:55	0.0	0.1	20.3	79.6	59.5	59.5	-0.20	-0.20			-6.29	
GROTGW25	10/30/2018 13:08	12.9	13.3	10.0	63.8	54.9	54.9	-0.28	-0.27			-5.93	Comments:No Change,,,,,,
GROTGW26	10/30/2018 13:28	18.4	25.0	0.0	56.6	58.1	58.1	-0,44	-0.45			-6.09	
GROTGW27	10/30/2018 13:31	1.4	20.9	1.7	76.0	58.1	58.1	-0.34	-0.35			-6.35	
GROTGW28	10/30/2018 13:12	26.7	26.1	0.1	47.1	59.8	59.8	-0.77	-0.78	6.2	7.1	-6.57	
GROTGW29	10/30/2018 13:04	12.7	22.2	0.6	64.5	58.4	58.4	-0.36	-0.37	28.0	29.3	86'5-	
GROTGW30	10/30/2018 13:01	12.8	21.0	0.0	66.2	0.65	0.62	-0.23	-0.24			-6.22	

Groton Landfill - Flare Engine Gl., Data - 10/01/2018 to 12/31/2018

Point Name Re	Record Date	CH4 (% by vol)	CO2 (% by vol)	O2 (% by vol)	Bal Gas (% by vol)	init Temp (F)	Adj Temp (F)	Init Static Pressure ("H2O)	Adj Static Pressure ("H20)	Init Flow (scfm)	Adj Flow (scfm)	System Pressure ("H20)	Comments
GROTFLR1 10/30	10/30/2018 12:30	21.6	22.5	1.2	54.7	57.0	57.0	-7.66	-7.46	200.0	200.0	0.24	
GROTFLR1 10/30	10/30/2018 14:52	22.1	23.1	1.0	53.8	57.0	57.0	-6.25	-6.34	195.0	195.0	-6.56	



SCS DataServices - Secure Environmental Data

Comments	
Bal Gas (% by vol)	15.0
02 (% by vol)	0.0
CH4 CO2 (% by vol)	35.0
CH4 [% by vol]	20.0
Record Date	10/30/2018 12:24
Point Name	GROTCAL1

Groton Landfill - Calibration Recc. J Data - 10/01/2018 to 12/31/2018

SCS DataServices - Secure Environmental Data

Field Technician	JCarey
General Weather	Partly cloudy
Wind Direction	WN
Wind Speed	4.00
Precipitation	00.0
Ambient Temp	29.72 48.00
Barometric Ambient Pressure Temp	29.72
Record Date	10/30/2018
	_

Groton Landfill - Weather L..a - 10/01/2018 to 12/31/2018



BUREAU OF AIR MANAGEMENT NEW SOURCE REVIEW PERMIT TO CONSTRUCT AND OPERATE A STATIONARY SOURCE

Issued pursuant to Title 22a of the Connecticut General Statutes (CGS) and Section 22a-174-3a of the Regulations of Connecticut State Agencies (RCSA).

Owner/Operator:

Town of Groton, Department of Public Works

Address:

134 Groton Long Point Road, Groton, CT 06340

Equipment Location:

Flanders Road, Groton, CT

Equipment Description:

Landfill with active gas collection and treatment

system

Town-Permit Numbers:

070-0244

Town-Premises Numbers:

070-99

Modification Issue Date:

January 2, 2013

Prior Permit Issue Date:

10/31/2002

Expiration Date:

None

Daniel C. Esty Commissioner January 2, 2013

I CERTIFY THAT THIS IS A TRUE COPY OF THE ORIGINAL

Stack No: 01

PERMIT FOR MUNICIPAL SOLID WASTE LANDFILL GAS COLLECTION & CONTROL SYSTEM

DEPARTMENT OF ENERGY AND ENVIRONMENTAL PROTECTION BUREAU OF AIR MANAGEMENT

This permit specifies necessary terms and conditions for the operation of this equipment to comply with state and federal air quality standards. The Permittee shall at all times comply with the terms and conditions stated herein.

PART I. DESIGN SPECIFICATIONS

A. General Description

The system consists of a flexible membrane layer cap to capture emissions, thirty wells and gas header pipe to collect the gas which moves past a blower into the enclosed flare. The heat from the enclosed flare breaks down the gas into its components. Propane may be used at startup of the enclosed flare.

B. Equipment Design Specifications

- 1. Enclosed Flare Manufacturer: Perennial Energy, Inc.
- 2. Enclosed Flare Model No.: Model No. FL-72-26-E
- 3. Primary Fuel Type: Landfill gas with a lower heating value of 300-500 BTU/scf
- 4. Maximum Primary Fuel Flow Rate: 450 scfm
- 5. Secondary Fuel Type: Propane
- 6. Maximum Secondary Fuel Flow Rate: 18 cfh
- 7. Design Combustion Temperature: $140\overline{0}$ °F
- 8 Minimum Residence Time: 0.6 seconds
- 9. Minimum Destruction Efficiency: 98%
- 10. Fuel Filter: Liquid knockout vessel with polypropylene demister / filter element (99% efficient at 6 microns liquid/particulate)

C. Stack Parameters

1. Maximum Exhaust Gas Flow Rate: 9,420 scfm

Premises No: 99

- 2. Minimum Distance from Stack to Nearest Property Line: 400 ft
- 3. Minimum Stack Height: 26.6 ft (from concrete pad to top of lifting lug)

FIRM NAME: Town of Groton, Department of Public Works

EQUIPMENT LOCATION: Flanders Road Landfill, Groton, CT

EQUIPMENT DESCRIPTION: Landfill with active gas collection and treatment system

Permit No: 0244



DEPARTMENT OF ENERGY AND ENVIRONMENTAL PROTECTION BUREAU OF AIR MANAGEMENT

PART II. OPERATIONAL CONDITIONS

A. Operating Parameter Limitations

- 1. Allowable Landfill Gas Flow Rate to Enclosed Flare: 90 450 scfm
- 2. Maximum Annual Landfill Gas Flow to Enclosed Flare: 236.52 MMcf/yr
- 3. Maximum Annual Propane Usage: 20 lb/yr
- 4. Allowable Combustion Temperature: 1300 1500 °F

B. O&M Requirements

- 1. The Permittee shall operate the enclosed flare with no visible emissions as determined by Reference Method 22, Visual Determination of Fugitive Emissions from Material Sources and Smoke Emissions from Flares, (or other alternative method acceptable to the commissioner) except for periods not to exceed a total of five minutes during any two consecutive hours.
- 2. The Permittee shall comply with any and all supplied warranties, stipulations, and recommendations set by the enclosed flare manufacturer and supplier on the method of installing and operating this landfill active gas collection and treatment system.
- 3. The Permittee shall conduct an inspection of the active gas collection and treatment system at least once per quarter. This inspection shall consist of the well pipelines, enclosed flare, all monitoring equipment, and any other associated equipment. Any part of the system that is functioning incorrectly shall be corrected immediately. For the purposes of this permit, "functioning incorrectly" shall mean equipment operating in such a manner that it violates any:
 - a. condition of this permit,
 - b. applicable section of the RCSA, or
 - c. supplied warranty, stipulation or recommendation set by the manufacturer and supplier of this active gas collection and treatment system.
- 4. The Permittee shall operate the active gas collection and treatment system such that all collected gases are vented to the enclosed flare. In the event that the enclosed flare is inoperable, the Permittee shall shutdown the gas mover system and close all valves in the collection and control system contributing to venting of the gas to the atmosphere by taking reasonable measures and safety precautions.

FIRM NAME: Town of Groton, Department of Public Works

EQUIPMENT LOCATION: Flanders Road Landfill, Groton, CT

EQUIPMENT DESCRIPTION: Landfill with active gas collection and treatment

system



DEPARTMENT OF ENERGY AND ENVIRONMENTAL PROTECTION BUREAU OF AIR MANAGEMENT

PART II. OPERATIONAL CONDITIONS, continued

- The active gas collection and treatment system shall be operated and maintained only by personnel properly trained in its operation.
- 6. The Permittee shall operate this source and premise at all times in a manner so as not to violate or significantly contribute to the violation of any applicable state requirements for the control of fugitive dust emissions, as set forth in RCSA Section 22a-174-18(c).

PART III. ALLOWABLE EMISSION LIMITS

The Permittee shall not cause or allow this equipment to exceed the emission limits stated herein at any time.

A. Criteria Pollutants

Pollutant	lb/hr	TPY
TSP/PM ₁₀ /PM _{2.5}	0.15	0.66
SO ₂	1.93	8.43
ио⁴	0.60	2.64
VOC (as NMOC)	0.07	0.29
co	1.01	4.39

The emission rates above represent the emissions at the maximum allowable landfill gas flow rate of 450 scfm entering the enclosed flare as limited in Part II.A.1 of this permit. Propane emissions are negligible due to the usage limit in Part II.A.3 of this permit.

B. Hazardous Air Pollutants: This source shall not cause an exceedance of the Maximum Allowable Stack Concentration (MASC) for any hazardous air pollutant (HAP) emitted and listed in RCSA Section 22a-174-29. [State Only Requirement]

Demonstration of compliance with the above emission limits shall be met by calculating the emission rates using emission factors from the following sources:

- 1. Manufacturer's Data
- 2. Site-Specific Sampling or Emission Test Data

Premises No: 99

3. AP-42

The commissioner may require other means (e.g. stack testing) to demonstrate compliance with the above emission limits, as allowed by state or federal statute, law or regulation.

FIRM NAME: Town of Groton, Department of Public Works

EQUIPMENT LOCATION: Flanders Road Landfill, Groton, CT

EQUIPMENT DESCRIPTION: Landfill with active gas collection and treatment system

Permit No: 0244

Stack No: 01



DEPARTMENT OF ENERGY AND ENVIRONMENTAL PROTECTION BUREAU OF AIR MANAGEMENT

PART IV. MONITORING, RECORD KEEPING AND REPORTING REQUIREMENTS

A. Monitoring

The Permittee shall calibrate, maintain and operate the following equipment according to manufacturer's specifications for monitoring and compliance purposes:

- 1. O_2 monitors to provide correct O_2 concentration intake to the combustion chamber.
- The presence of a flame shall be monitored using a thermocouple(s) or any other equivalent device/method to detect the presence of a flame.
- 3. A temperature monitoring device with an accuracy of $\pm 1\%$ equipped with a continuous recorder to measure combustion temperature.
- 4. A flow indicator for the intake gas stream that provides a record of gas flow to the enclosed flare at intervals of at least every 15 minutes.

B. Record Keeping

- The Permittee shall keep records of the enclosed flare combustion temperature as determined from the temperature monitoring device required by Part IV.A.3 of this permit.
- The Permittee shall keep records of gas flow to the enclosed flare from the intake gas stream flow indicator required by Part IV.A.4 of this permit.
- 3. The Permittee shall keep records of the monthly and annual volumetric landfill gas flow rate to the enclosed flare. Annual volumetric landfill gas flow rate shall be based on any consecutive 12 month period and shall be determined by adding the current month's volumetric landfill gas flow rate to that of the previous 11 months. The Permittee shall make these calculations within 30 days of the end of the previous month.
- The Permittee shall keep records of propane purchases to demonstrate compliance with Part II.A.3 of this permit.
- 5. The Permittee shall maintain monthly records of all criteria pollutant emissions calculations and supporting documentation to demonstrate compliance with the annual emission limitations set forth in Part III.A of this permit. Such records shall assure that the annual emissions of each criteria pollutant can be calculated over any rolling 12 month period.

FIRM NAME: Town of Groton, Department of Public Works

EQUIPMENT LOCATION: Flanders Road Landfill, Groton, CT

EQUIPMENT DESCRIPTION: Landfill with active gas collection and treatment

system



DEPARTMENT OF ENERGY AND ENVIRONMENTAL PROTECTION
BUREAU OF AIR MANAGEMENT

PART IV. MONITORING, RECORD KEEPING AND REPORTING REQUIREMENTS, continued.

- 6. The Permittee shall maintain quarterly records of inspection results, from the inspections required in Part II.B.3 of this permit, and any changes made as a result of these inspections.
- 7. The Permittee shall keep all records created in accordance with prior versions of this permit for no less than three years from the date the record was generated. Any records created after the date of issuance of this modified permit shall be kept for no less than five years from the date the record was generated and shall submit such records to the commissioner upon request.

C. Reporting

Any breakdown or malfunction of the enclosed flare, resulting in the emission of raw landfill gas, shall be reported to the Bureau of Air Management by noon the following business day and immediate remedial measures shall be taken to correct the problem and prevent further emissions to the atmosphere.

PART V. SOURCE TEST REQUIREMENTS

Stack emission testing shall not be required at this time for this source.

PART VI. SPECIAL REQUIREMENTS

A. The Permittee is not subject to the requirements of 40 CFR Part 62 Subpart GGG other than the requirements in the definition of design capacity to recalculate the site-specific density annually and in 40 CFR \$62.14355 to submit an amended design capacity report in the event that the recalculated design capacity is equal to or greater than 2.5 million megagrams and 2.5 million cubic meters.

Copies of the Code of Federal Regulations (CFR) are available online at the U.S. Government Printing Office website.

B. STATE ONLY REQUIREMENT: The Permittee shall operate this facility at all times in a manner so as not to violate or contribute significantly to the violation of any applicable state noise control regulations, as set forth in RCSA Sections 22a-69-1 through 22a-69-7.4.

FIRM NAME: Town of Groton, Department of Public Works

EQUIPMENT LOCATION: Flanders Road Landfill, Groton, CT

EQUIPMENT DESCRIPTION: Landfill with active gas collection and treatment

system

Premises No: 99



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Stack No: 01

DEPARTMENT OF ENERGY AND ENVIRONMENTAL PROTECTION BUREAU OF AIR MANAGEMENT

PART VI. SPECIAL REQUIREMENTS, continued

- c. STATE ONLY REQUIREMENT: The Permittee shall not cause or permit the emission of any substance or combination of substances which create or contribute to an odor, in the ambient air, that constitute a nuisance, as set forth in RCSA Section 22a-174-23.
- D. The replacement, repair, or retiring of any LFG well(s) shall not constitute a modification of this permit.
- E. The Permittee shall not inject LFG condensate and/or landfill leachate into the enclosed flare.

PART VII. ADDITIONAL TERMS AND CONDITIONS

- A. This permit does not relieve the Permittee of the responsibility to conduct, maintain and operate the regulated activity in compliance with all applicable requirements of any federal, municipal or other state agency. Nothing in this permit shall relieve the Permittee of other obligations under applicable federal, state and local law.
- B. Any representative of DEEP may enter the Permittee's site in accordance with constitutional limitations at all reasonable times without prior notice, for the purposes of inspecting, monitoring and enforcing the terms and conditions of this permit and applicable state law.
- C. This permit may be revoked, suspended, modified or transferred in accordance with applicable law.
- D. This permit is subject to and in no way derogates from any present or future property rights or other rights or powers of the State of Connecticut and conveys no property rights in real estate or material, nor any exclusive privileges, and is further subject to any and all public and private rights and to any federal, state or local laws or regulations pertinent to the facility or regulated activity affected thereby. This permit shall neither create nor affect any rights of persons or municipalities who are not parties to this permit.

FIRM NAME: Town of Groton, Department of Public Works

EQUIPMENT LOCATION: Flanders Road Landfill, Groton, CT

EQUIPMENT DESCRIPTION: Landfill with active gas collection and treatment

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DEPARTMENT OF ENERGY AND ENVIRONMENTAL PROTECTION BUREAU OF AIR MANAGEMENT

PART VII. ADDITIONAL TERMS AND CONDITIONS, continued

- E. Any document, including any notice, which is required to be submitted to the commissioner under this permit shall be signed by a duly authorized representative of the Permittee and by the person who is responsible for actually preparing such document, each of whom shall certify in writing as follows: "I have personally examined and am familiar with the information submitted in this document and all attachments thereto, and I certify that based on reasonable investigation, including my inquiry of those individuals responsible for obtaining the information, the submitted information is true, accurate and complete to the best of my knowledge and information may be punishable as a criminal offense under section 22a-175 of the Connecticut General Statutes, under section 53a-157b of the Connecticut General Statutes, and in accordance with any applicable statute."
- F. Nothing in this permit shall affect the commissioner's authority to institute any proceeding or take any other action to prevent or abate violations of law, prevent or abate pollution, recover costs and natural resource damages, and to impose penalties for violations of law, including but not limited to violations of this or any other permit issued to the Permittee by the commissioner.
- G. Within 15 days of the date the Permittee becomes aware of a change in any information submitted to the commissioner under this permit, or that any such information was inaccurate or misleading or that any relevant information was omitted, the Permittee shall submit the correct or omitted information to the commissioner.
- H. The date of submission to the commissioner of any document required by this permit shall be the date such document is received by the commissioner. The date of any notice by the commissioner under this permit, including but not limited to notice of approval or disapproval of any document or other action, shall be the date such notice is personally delivered or the date three days after it is mailed by the commissioner, whichever is earlier. Except as otherwise specified in this permit, the word "day" means calendar day. Any document or action which is required by this permit to be submitted or performed by a date which falls on a Saturday, Sunday or legal holiday shall be submitted or performed by the next business day thereafter.
- I. Any document required to be submitted to the commissioner under this permit shall, unless otherwise specified in writing by the commissioner, be directed to: Office of Director; Engineering & Enforcement Division; Bureau of Air Management; Department of Energy and Environmental Protection; 79 Elm Street, 5th Floor; Hartford, Connecticut 06106-5127.

FIRM NAME: Town of Groton, Department of Public Works

EQUIPMENT LOCATION: Flanders Road Landfill, Groton, CT

EQUIPMENT DESCRIPTION: Landfill with active gas collection and treatment

system

Town No: -070 Premises No: 99 Permit No: 0244 Stack No: 01

